

19. PART WORK UNIT DESCRIPTION		20. DRAWING NUMBER
21. MATERIAL		
22. OPERATION		23. OPERATION NUMBER
24. LOCATION		25. OPERATOR <input type="checkbox"/> MAN <input type="checkbox"/> WOMAN
26. NAME OF OPERATOR		27. OPERATOR NUMBER
28. EQUIPMENT		
29. SPECIAL TOOLS		
30. CONDITIONS		
31. QUALITY REQUIREMENTS		
32. SKETCHES <i>(Equipment, tools, parts, work layouts, etc.)</i>		
33. STUDIED BY		34. APPROVED BY