



Log P-300C

National Transportation Safety Board

Washington, D.C. 20594
Safety Recommendation

Date: July 10, 1992

In reply refer to: P-91-18 and -19
(Supersedes Safety Recommendation
Letter Issued August 6, 1991)

Honorable Joseph S. Daddona
Mayor
City of Allentown
435 Hamilton Street
Allentown, Pennsylvania 18101

At 5:13 a.m. eastern daylight time on August 29, 1990, a natural gas explosion and fire destroyed two row houses at 421-423 North Fifth Street and damaged two adjacent houses and three parked cars in Allentown, Pennsylvania. One person was killed, and nine people, including two firefighters, were injured.¹

Three hours before the accident, a police officer advised the Allentown public works dispatcher that water was leaking through pavement cracks in front of 421 North Fifth Street. The officer said that he believed that repairs could be deferred until the next day. Minutes after 5 a.m., a North Fifth Street resident notified the city of a gas odor in the area of 421 North Fifth Street and at 5:09 p.m., police and fire personnel arrived at the location. Four minutes later the explosion occurred. Firefighters and police evacuated residents from houses within the danger zone. To eliminate potential gas leaks from piping in adjacent residences, they closed the gas valves at inside meter sets.

The fire department notified the gas operator, UGI Corporation (UGI), of the gas leak. When UGI employees arrived at 5:30 p.m., they began searching for leaking gas and found that several gas valves had not been turned off. They then shut off gas to residences at the key-operated curb valves and then at meters where valves had not previously been closed. The UGI employees later located a broken cast-iron main as the source of the leaking gas.

Because they were not trained or equipped to close the curbside key-operated valves, the city emergency response personnel potentially endangered themselves when they entered buildings to close inside gas meter valves. Although the UGI has trained emergency response agency personnel when requested, the training did not adequately cover the use of outside gas service line valves. In its findings from previous accidents,² the Safety

¹NTSB Brief of Accident File No. DCA90FP001 (attached).

²For more detailed information, read Pipeline Accident Report-- "National Fuel Gas Company, Natural Gas Explosion and Fire, Sharpsville, Pennsylvania, February 22, 1985" (NTSB/PAR-85/02).

Board addressed the limited emergency response capabilities of gas operators and encouraged them to train and use local emergency response agency personnel to accomplish initial lifesaving actions until gas operator employees arrive on scene. To achieve effective results, gas operators must provide response personnel with thorough initial and recurrent training on identifying hazardous conditions and on the corrective actions to take.

The National Transportation Safety Board's investigation disclosed that water leaking from a circumferential crack in a 6-inch cast-iron municipal water main beneath North Fifth Street's east side had eroded the soil foundation of a low pressure (9 inches water column pressure) 4-inch cast-iron UGI gas main beneath the west side of North Fifth Street. The gas main subsequently cracked circumferentially and natural gas filled the void beneath the pavement. Natural gas then migrated through the soil and into the basement of 423 North Fifth Street, where it ignited, exploded, and burned. Subsequent metallurgical examinations revealed that both cast-iron mains were significantly weakened by graphitic corrosion. The water main was installed in the late 1800s and the gas main was installed in 1903.

The Safety Board reviewed the operating and maintenance practices of both the city and UGI and previous natural gas accidents within the city. Based on these reviews, the Safety Board determined that:

- o Prior to August 29, 1990, two breaks had occurred on the 4-inch cast-iron main in the 400 block of North Fifth Street on January 15, 1981, and January 24, 1988.
- o Since 1970, UGI has averaged 1.2 reported incidents³ per year on its cast-iron mains.
- o From 1925 to 1976, 10 persons were killed, 24 persons were injured, and 2 buildings were destroyed as the result of 2 gas explosions in the city of Allentown.
- o Since 1976, 3 persons were killed, 23 persons were injured, 6 buildings were destroyed, and 5 buildings were damaged as a result of 2 gas explosions in the city of Allentown.
- o The Allentown infrastructure contains many miles of small diameter (8 inches and less) cast-iron gas and water mains installed in the late 1800s and early 1900s that have likely been weakened by corrosion.

³An incident means an event that involves a release of gas from a pipeline and a death, personal injury requiring hospitalization, or estimated property damage of \$50,000 or more (before July 1, 1984, the property damage amount was \$5,000).

- o Water from leaking storm, water, and sewage lines has eroded and dissolved the soil supporting the water and gas mains and other structures creating sinkholes and other underground cavities beneath the city streets.
- o Heavy traffic loads, cracked pavement, and soil movement have increased the stress on buried cast-iron mains.
- o The UGI, the city, and other operators of underground facilities that find sinkholes and other underground voids when excavating have individually documented their findings, but a reciprocal system for centrally documenting or exchanging this information does not exist.
- o The UGI has not coordinated sufficiently with local fire, police, and other public officials to familiarize them with UGI's emergency procedures for locating and using key-operated service line shutoff valves to stop the gas flow to buildings.

The Safety Board's investigation determined that while underground facility operators performing an excavation will record the existence of underground voids, they notify other operators only when they see an underground structure within the void that belongs to another operator. This practice results in information not being consolidated and disseminated to all underground facility operators. Such information would aid all underground facility operators in identifying conditions that may adversely affect their facilities, in identifying city areas that may require enhanced surveillance, and in planning for new underground facilities. The Safety Board believes the city of Allentown, because it operates several underground facilities and performs some liaison activities with all underground facility operators in the city, could best coordinate the development of a centralized process for collecting and documenting all discoveries of underground voids and make that information available to all operators of underground facilities. One method to coordinate the collection and dissemination of information would be to use the existing one-call excavation notification communication network that now has a communication network with underground facility operators.

Therefore, the National Transportation Safety Board recommends that the city of Allentown:

Coordinate with the UGI Corporation to obtain initial and recurrent training for emergency response personnel on controlling natural gas in emergency situations, including how to locate, identify, and operate outside key-operated shutoff valves. (Class II, Priority Action)
(P-91-18)

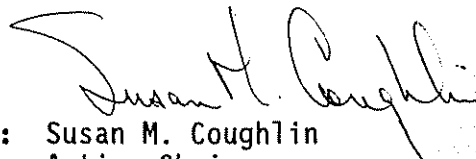
Coordinate with known underground facility operators in the immediate Allentown vicinity to develop systematic procedures for centrally reporting, documenting, and exchanging information on the location of underground voids discovered through excavations or other means. (Class II, Priority Action) (P-91-19)

Also, the Safety Board issued Safety Recommendations P-91-12 to the Research and Special Programs Administration; P-91-13 through -16 to UGI Corporation; and P-91-17 to the National Association of Regulatory Utility Commissioners.

The National Transportation Safety Board is an independent Federal agency with the statutory responsibility "to promote transportation safety by conducting independent accident investigations and by formulating safety improvement recommendations" (Public Law 93-633). The Safety Board is vitally interested in any action taken as a result of its safety recommendations. Therefore, it would appreciate a response from you regarding action taken or contemplated with respect to the recommendations in this letter. Please refer to Safety Recommendations P-91-18 and -19 in your reply.

KOLSTAD, Chairman, COUGHLIN, Vice Chairman, and LAUBER and HART, Members, concurred in these recommendations. Member HAMMERSCHMIDT did not participate.

COUGHLIN, Acting Chairman, and LAUBER, KOLSTAD, HART, and HAMMERSCHMIDT, Members, concurred in the revision of this Safety Recommendation Letter.


By: Susan M. Coughlin
Acting Chairman

NATIONAL TRANSPORTATION SAFETY BOARD
WASHINGTON, D.C. 20594

Pipeline Accident Brief No. DCA90FP001

System Type: Distribution

Accident Type: Explosion and Fire

Location: 421-423 North Fifth Street
Allentown, Pennsylvania

Date: August 29, 1990

Time: 0513 local daylight time

Owner/Operator: UGI Corporation (UGI)

Property Damage: \$300,000

Injuries: 1 Fatal
9 Nonfatal

Material Released: Natural Gas

Pressure: 0.32 psig. (9 inches water column)

Type Failure: Overstress

Component Affected: Cast-Iron Main

6AUG 1991

Description of the Accident

A natural gas explosion and fire destroyed two row houses at 421-423 North Fifth Street and damaged two adjacent houses and three parked cars in Allentown, Pennsylvania. Two of the injured were fire fighters.

Three hours before the accident, a police officer advised the Allentown after-hours dispatcher that water was leaking through pavement cracks in front of 421 North Fifth Street. The officer said that he believed that repairs could be deferred until the next day. Minutes after 5 a.m., a North Fifth Street resident notified the city of a gas odor in the area of 421 North Fifth Street and at 5:09 p.m., police and fire personnel arrived at the location. Four minutes later, the explosion occurred. Fire fighters and police evacuated residents from houses in the danger zone, and to eliminate potential gas leaks from piping in adjacent residences, they entered houses to close the gas valves at inside meter sets. When UGI employees arrived at 5:30 a.m., they began searching for leaking gas and discovered that several gas valves had not been turned off. They then shut off gas to the residences at the key-operated curb valves and then at meters where valves had not previously been closed. The UGI employees then continued their search for the source of the gas leak and discovered a broken cast-iron main beneath the street.

Investigation disclosed that water leaking from a cracked 6-inch cast-iron municipal water main had eroded the soil foundation beneath a 4-inch cast-iron UGI gas main. The gas main subsequently cracked due soil loads from above, releasing natural gas beneath the pavement. The gas migrated

through the soil and into the basement of 423 North Fifth Street, where it was ignited, exploded, and burned.

Excavation after the accident revealed that both the 6-inch cast-iron municipal water main and the 4-inch cast-iron UGI gas pipeline had cracked circumferentially. Sections of each of the pipelines were sent to the Safety Board's laboratory for metallurgical analysis. Analysis revealed that both mains contained areas of significant graphitic corrosion that weakened them. The failure of the gas pipe was inevitable even had the water not eroded its soil foundation because one area of the gas pipe wall was fully graphitized.

Numerous factors, individually and/or synergistically, have contributed to the integrity reduction and failure of Allentown, Pennsylvania's cast-iron gas and water mains, most of which were installed in the late 1800s and early 1900s. These include: leaks from storm and sewer lines, water migrating or percolating through the soil, karst development, sinkholes, graphitization, shifting and cracking pavement, increased traffic load, and overburden stress.

Probable Cause

The National Transportation Safety Board determines that the probable cause of the natural gas explosion and subsequent fire, involving the overstress fracture of an undermined and weakened segment of cast-iron gas main, was the failure of the UGI Corporation to adequately monitor the condition of its gas system and to timely replace cast-iron segments weakened by graphitic corrosion.

Recommendations

As a result of its investigation, the National Transportation Safety Board made the following recommendations:

--to the Research and Special Programs Administration:

Require each gas operator to implement a program, based on factors such as age, pipe diameter, operating pressure, soil corrosiveness, existing graphitic damage, leak history, burial depth, and external loading, to identify and replace in a planned, timely manner cast-iron piping systems that may threaten public safety. (Class II, Priority Action)(P-91-12)

--to the UGI Corporation:

Provide initial and recurrent training to local government emergency response personnel on how to control natural gas in emergency situations, including how to locate, identify, and operate outside key-operated shutoff valves. (Class II, Priority Action) (P-91-13)

Implement a comprehensive gas system surveillance program that: (1) identifies the type of data to be collected on gas system failures, gas leakage surveys, changes in corrosion protection levels, and abnormal operating and maintenance conditions; (2) establishes the type and frequency of analyses to be performed for identifying potentially unsafe conditions; and (3) specifies the corrective action to be taken. (Class II, Priority Action) (P-91-14)

Implement a cast-iron pipe replacement program, based on factors such as age, pipe diameter, operating pressure, soil corrosiveness, existing graphitic damage, leak history, burial depth, and external loading, to identify and replace in a planned, timely manner cast-iron piping systems that may threaten public safety. (Class II, Priority Action) (P-91-15)

Document the location of underground voids discovered during excavations and coordinate with the City of Allentown to develop systematic procedures for centrally reporting, documenting, and exchanging information on the location of underground voids. Class II, Priority Action)(P-91-16)

--to the National Association of Regulatory Utility Commissioners:

Encourage its member states to require that each gas operator implement a program, based on factors such as age, pipe diameter, operating pressure, soil corrosiveness, existing graphitic damage, leak history, burial depth, and external loading, to identify and replace in a planned, timely manner cast-iron piping systems that may threaten public safety. (Class II, Priority Action)(P-91-17)

--to the City of Allentown:

Coordinate with the UGI Corporation to obtain initial and recurrent training for emergency response personnel on controlling natural gas in emergency situations, including how to locate, identify, and operate outside key-operated shutoff valves. (Class II, Priority Action) (P-91-18)

Coordinate with known underground facility operators in the immediate Allentown vicinity to develop systematic procedures for centrally reporting, documenting, and exchanging information on the location of underground voids discovered through excavations or other means. (Class II, Priority Action)(P-91-19)

