

Table 851. Timber-Based Manufacturing Industries—Employees, Payroll, and Shipments: 2006

[In thousands (12,990 represents 12,990,000). Based on the Annual Survey of Manufactures; see Appendix III]

Selected industry	2002 NAICS code ¹	All employees			Production workers, total (1,000)	Value added by manufactures		Value of shipments (mil. dol.)
		Number (1,000)	Payroll			Total (mil. dol.)	Per production worker (dol.)	
			Total (mil. dol.)	Per employee (dol.)				
Manufacturing, all industries² . . .	31–33	12,990	592,342	45,599	9,179	2,305,589	251,179	5,019,963
Timber-based manufacturing, total	321–322	950	38,781	40,816	754	125,032	165,826	282,765
Percent of total manufacturing	(X)	7.31	6.55	(X)	8.21	5.42	(X)	5.63
Wood product manufacturing	321	536	18,141	33,839	432	44,432	102,776	112,404
Sawmills and wood preservation . . .	3211	104	3,863	37,146	87	9,854	112,833	32,163
Veneer, plywood, and engineered wood product	3212	115	4,171	36,360	92	10,475	113,662	25,746
Other wood product	3219	317	10,107	31,844	253	24,103	95,334	54,496
Millwork	32191	160	5,355	33,524	127	12,781	100,684	30,436
Wood container and pallet	32192	52	1,398	27,064	43	3,016	69,885	6,542
All other wood products	32199	106	3,354	31,640	83	8,306	100,402	17,518
Paper manufacturing	322	414	20,640	49,849	322	80,601	250,558	170,361
Pulp, paper, and paperboard mills . .	3221	128	8,015	62,687	102	42,047	414,237	79,961
Pulp mills	32211	7	486	72,161	5	1,767	331,685	4,257
Paper mills	32212	85	5,227	61,430	68	28,494	420,245	52,485
Paperboard mills	32213	36	2,302	63,884	28	11,787	415,361	23,219
Converted paper product	3222	286	12,625	44,114	220	38,554	175,101	90,400
Paperboard container	32221	162	7,226	44,655	124	18,631	149,807	48,733
Paper bag and coated and treated paper	32222	56	2,618	46,338	42	9,033	216,072	19,858
Stationery product	32223	32	1,230	39,005	25	3,470	140,136	8,360
Other converted paper products . . .	32229	36	1,551	42,683	29	7,419	253,696	13,448

X Not applicable. ¹ North American Industry Classification System, 2002; see text, Section 15. ² Includes other industries not shown separately.

Source: U.S. Census Bureau, "Annual Survey of Manufactures, 2006" (published 31 December 2006); <<http://www.census.gov/mcd/asm-as1.html>>.