

Table 994. Metalworking Machinery—Value of Shipments: 2006 to 2008

[In thousands of dollars (3,094,478 represents \$3,094,478,000)]

Product description	Product code	2006	2007	2008
Metalworking machinery	(X)	3,094,478	3,318,208	3,576,882
Metal cutting type ^{1, 2, 3, 4}	(X)	2,293,813	2,533,389	2,758,378
Boring and drilling machines	333512A1	178,487	130,220	167,355
Gear cutting machines ¹	33351212	(D)	(D)	(D)
Grinding and polishing machines	33351221	259,063	237,928	304,588
Lathes ²	33351231	295,651	375,871	320,515
Milling machines ³	33351241	56,082	81,294	80,952
Machining centers	33351271	703,045	807,425	766,791
Station type machines ⁴	33351281	79,153	(D)	(D)
Other metal cutting machine tools	33351291	464,779	585,522	608,576
Remanufactured metal cutting machine tools	3335126111	90,172	81,004	56,589
Metal forming type ⁵	(X)	800,665	784,819	818,504
Punching and shearing machines	33351311 part	130,126	145,530	135,773
Bending and forming machines	33351311 part	273,235	264,261	272,795
Presses (excluding forging) ⁵	33351331	128,599	135,292	142,282
Other metal forming type machines ⁵	33351351	228,880	209,309	219,706
Remanufactured metal forming machine tools	3335137121	15,081	10,382	19,732

D Withheld to avoid disclosing data for individual companies. X Not applicable. ¹ Data for "Gear cutting machines" are included in total "Metal cutting type." ² Data for product code 3335123126, "Vertical NC turning machines" are included in total "Metal cutting type," but excluded from product code 33351231. ³ Data for product code 3335124101, "All milling machines valued under \$3,025 each" are included in total "Metal cutting type," but excluded from product code 33351241. ⁴ Data for "Station type machines" are included in total "Metal cutting type." ⁵ Data for product codes 3335133101 "All presses valued under \$3,025 each" and 3335135101 "All other metal forming type machine tools valued under \$3,025 each," are included in total "Metal forming type," but excluded from product codes 33351331 and 33351351, respectively.

Source: U.S. Census Bureau, Current Industrial Reports, "Metalworking Machinery," Series MQ333W (published June 2009); <http://www.census.gov/manufacturing/cir/historical_data/mq333w/index.html>.