

Bulk Storage Checklist

<u>Container</u>		<u>Piping System</u>	
Painting of container	9.141(a)(1)	Liquid LP gas piping design pressure	5.9.1.4
Lettering of container	9.140(g)	Piping materials	5.9.3
Container inlet and outlet connections labeled vapor or liquid	5.7.8.5	Tubing materials	5.9.3
Manufactures nameplate condition	9.129	Pipe fittings material	5.9.4
AG Container(s) installation (Horizontal)	6.6.3	Pipe and fittings min. design rating	5.9.4.1
(Horizontal with attached supports)	6.6.3.3(a)	Metallic Pipe joining method requirements	6.9.3.5
(Vertical)	6.6.4	Minimize the number of fittings used	6.9.3.7
UG Container installation	6.6.6	Piping system protected with flexible connectors from expansion, contraction, jarring, vibration and settling.	6.9.3.9
Mounded container installation	6.6.6.3	Aboveground piping supported/protected	6.9.3.10
Container distance requirements	6.3.1	Flexible connectors $\geq 3/4"$, stainless steel flex, maximum length 60"	9.143(g) or 6.9.6.2
Container protection (tampering/vehicular)	9.140(a)	Excess flow valve in in pipe opening when piping size is reduced	5.7.8.1(h)
(fencing specification)	9.140(b)	Hydrostatic relief valve in closed sections of liquid piping(400-500 psig rating)	6.13
(guardrail specification)	9.140(d)		
No covering over container or over transport loading or unloading areas	9.141(f)		
<u>Container Appurtenances</u>		<u>Bulkhead/ESVs</u>	
All container appurtenances accessible	6.6.1.5	Vertical Bulkhead required on all new sites installed after 2/1/01, and shall include pneumatic ESVs or back check flow valve on aggregate capacities $\geq 4,001$ gallons	9.143(a)
Pressure relief valve installation	6.7.2	Pneumatic ESVs within 4 ft of bulkhead and stainless steel connector < 36 inches installed between bulkhead and ESVs	9.143(a)(1)
Pressure gauge requirement >2000 gal.	5.7.8.6	ESVs activate in the event of a pull-away	9.143(a)(2)
Temperature gauge requirement >4000 gal.	5.7.4.4	Vertical Bulkhead required on all old sites by 2/1/03, and shall include pneumatic ESVs or back check flow valve on aggregate capacities $\geq 4,001$ gallons	9.143(b)
Liquid level gauging devices	5.7.5	Vertical Bulkhead and ESV exception	9.143(c)
Container openings 1 1/4 inch or greater shall be equipped with pneumatic internal valve or double back check filler valve or positive shutoff valve in combination with back flow check valve or pneumatic ESV within 4 feet of existing positive shutoff valve on individual containers $>4,000$ gal and on all sites installed after Feb 1, 2006 with aggregate capacities $\geq 4,001$ gal	5.7.4.4	Bulkhead requirements	9.143(d)
* Exception: container openings exclusively serving stationary appliances or equipment may have excess flow valve and shutoff valve as close as practical to the container		Max of 2 transfer hoses per pipe riser	9.143(d)(2)
Container openings less than 1 1/4 inch shall be equipped with pneumatic internal valve or double back flow check filler valve or positive shutoff with excess flow valve or a back flow check valve	5.7.4.4	Liq. & Vapor transfer hose ends capped	9.143(d)(3)
All internal valves pneumatically controlled	5.7.4.2	Bulkhead 10 feet from containers	9.143(d)(4)
All internal valves equipped for remote closure and automatic shutoff using thermal actuation with thermal element within 5 feet of internal valve	5.7.4.2	Bulkhead construction requirements	9.143(d)(7)
Size of container opening can be reduced by use of only one bushing	9.403 5.7.7.1(6)	12 inch pipe risers on bulkhead	9.143(d)(7)(E)i
		Breakaway loading arm in lieu of 12" riser	9.143(d)(8)
		Bulkhead exemption for sites $\geq 4,001$ gal	9.143(i)
		Bulkhead guardrail protection installation	9.140(d)(4)
		3 feet between bulkhead and guardrail	9.140(d)(5)
		The two guardrail end posts protecting the bulkhead, shall be located 24" to 36" at 45* angles to the nearest corner of the bulhead	9.140(d)(5)
		Stainless steel flex connectors between bulkead & ESV's, max length 36".	9.143(g)
<u>Emergency controls</u>		<u>Electrical/Lighting</u>	

18 lb fire extinguisher required	3.10.2.4
Sites installed after 2/1/01 shall have the ESVs and internal valves interconnected into one emergency shutoff location	9.143(a)(5)
Emergency shutoff location 25-100 feet from ESV in the path of egress from the ESV	9.143(e)
Emergency shutoff location labeled (Propane Emergency Shutoff) and visible from point of transfer.	9.143(g)
ESVs and internal valves shall be kept in working order	9.143(f)
Thermo (fire) actuation of internal valves where thermal element is within 5 ft of internal valve	5.7.4.2.(d)(1)
<u>Hoses</u>	
Leaking or damaged hose shall be immediately repaired or removed from service	7.2.4
Hose continuously marked LP-GAS, PROPANE, 350 PSI WORKING PRESSURE & manufacturer's name or trademark	5.9.6.4(a)
<u>Pump/Compressors</u>	
Pump installation	6.17.2
Stainless steel flex connectors connected to a pump, max length 36".	6.17.2.2
Compressor installation	6.17.3
Stainless steel flex connectors connected to a compressor, max length 36".	6.17.3

Electrical requirements	6.22.2
Lighting required for night operations	6.18.5
<u>Point of Transfer</u>	
Distance requirements from the point of transfer	6.5.4
<u>Misc</u>	
Form 500 required for installations that are ≥ 10,000 gal aggregate capacity.	9.101(c)(1)(a)
Documented annual testing of internal valves, ESVs, and backflow check valves	9.143(a)(4)
Fire extinguisher (18 lb)	6.25.4.2
Corrosion protection of all metallic equipment & components that are buried or mounded	6.16.1
Combustible Material (10 ft. clearance)	6.4.5.2
20 ft. from liquids with flash points < 200°F	6.4.5.5
System piping designed to prevent debris from impeding action of valves and other components. Retroactive by 7/1/2011	6.18.5
Locks for valves on unfenced installations	9.140(d)(1)
Maintenance	9.113
<u>Telephone Numbers</u>	
Certified employee's and/or operations supervisor's telephone # (3/4" letters)	9.17(a)(3)
24-hr emergency telephone # (2" letters)	9.140(g)(8)