

**North Dakota Department of Transportation**

**Presentation to the  
Interim Taxation Committee**

**on**

**Extraordinary Road & Bridge Impacts  
Roughrider Room, State Capitol Building**

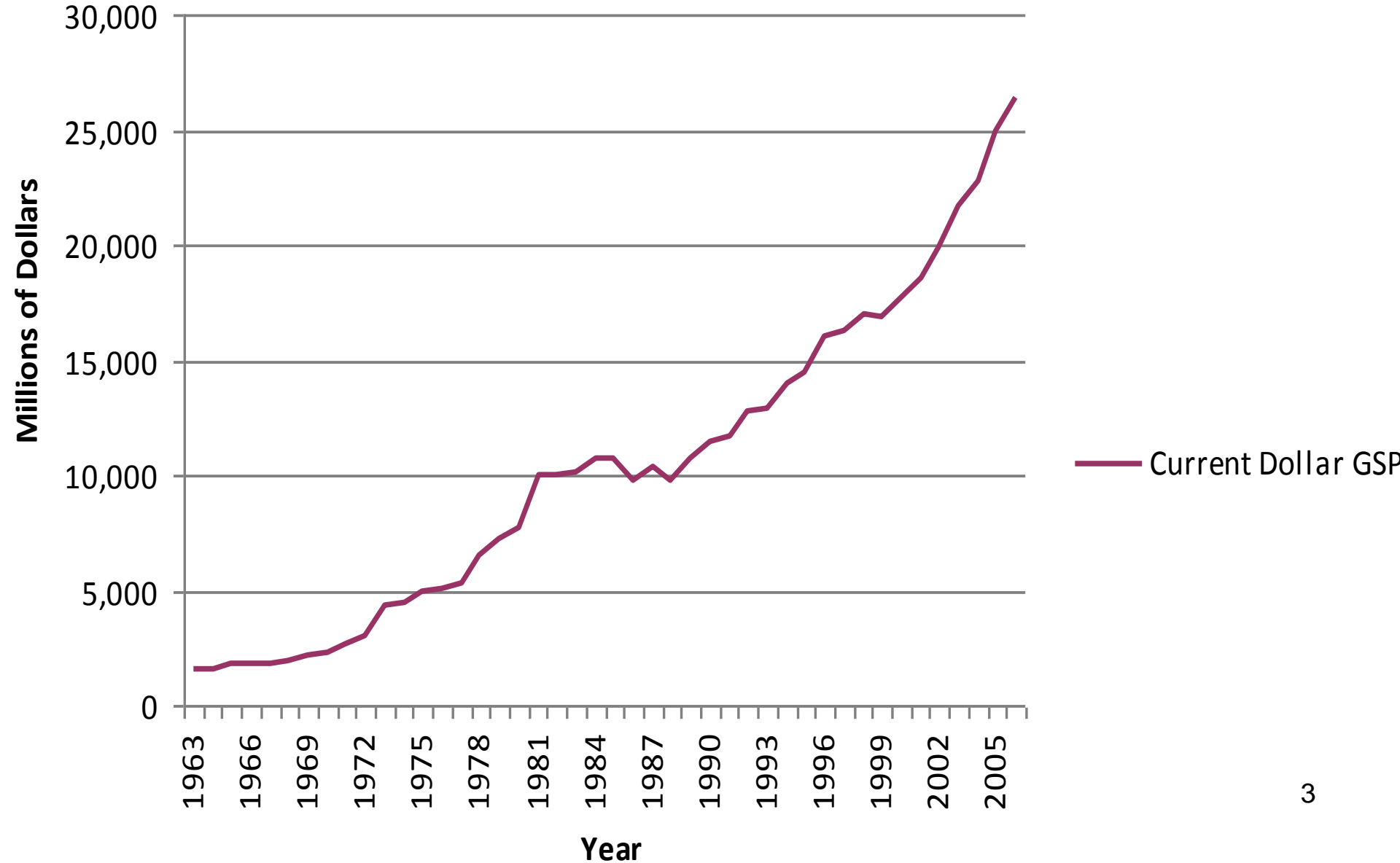
**July 2, 2008**

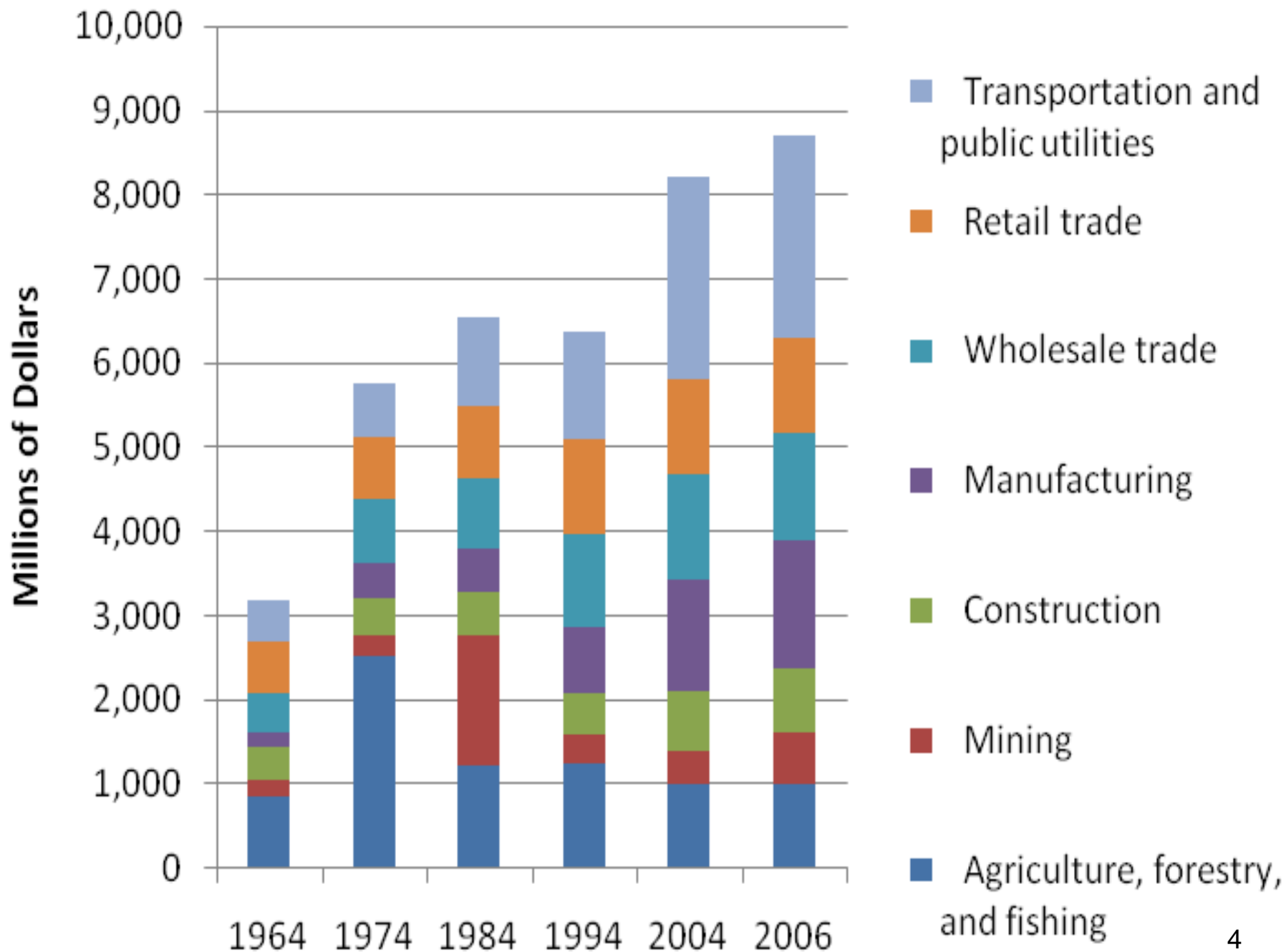
# North Dakota's Economy is Growing and Diversifying



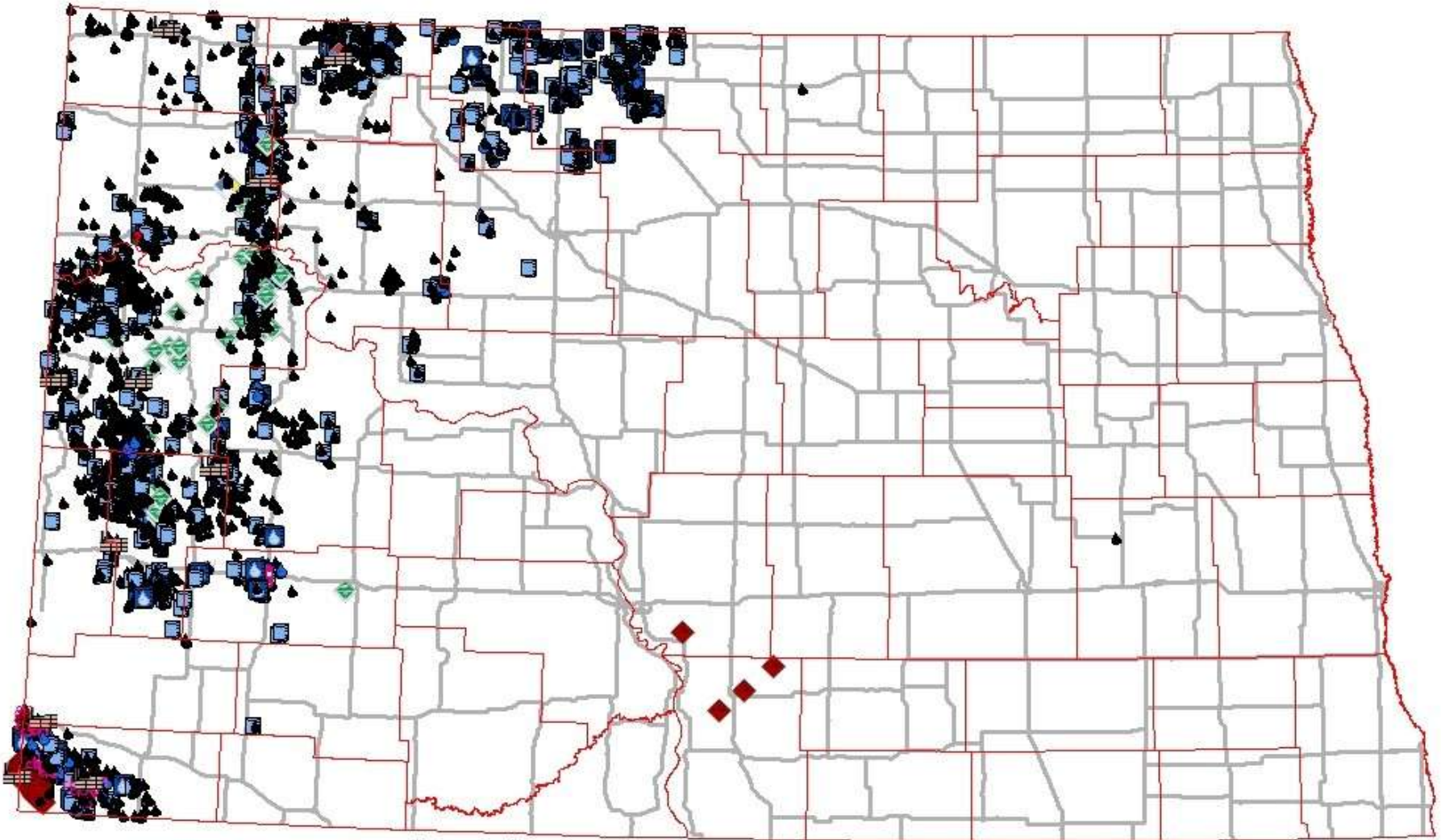


# North Dakota Gross State Product





# Oil & Gas Development



## Legend

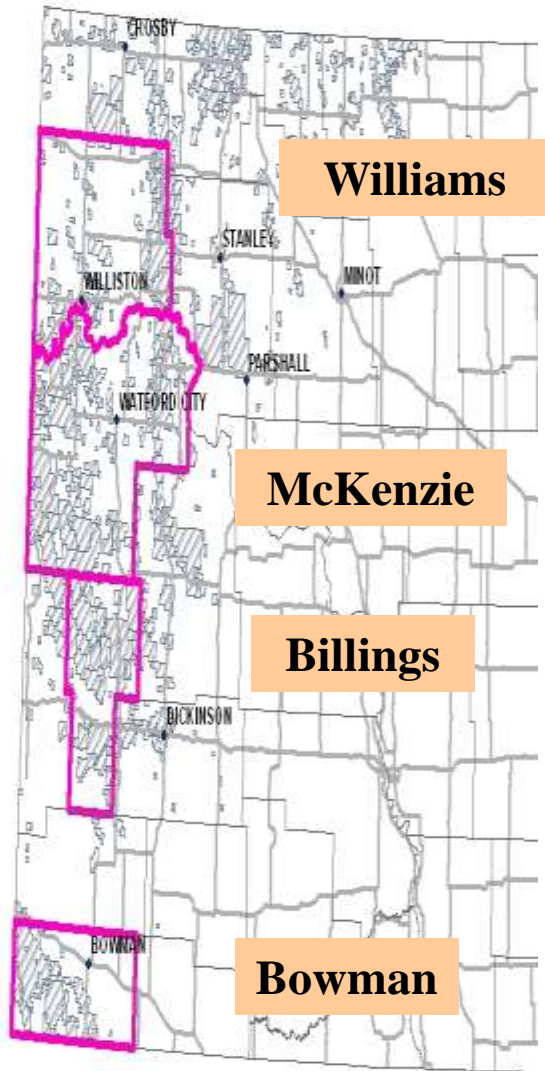
- |                     |                   |                     |                     |                   |
|---------------------|-------------------|---------------------|---------------------|-------------------|
| Gas Plant Locations | Acid Gas Disposal | Dump Flood Producer | Gas Injector        | Water Injector    |
| Oil Fields          | Air Injector      | Gas Condensate      | Oil and Gas         | Water Supply      |
|                     | Dry Gas           | Instructional Well  | Salt Water Disposal | County Boundaries |
|                     |                   |                     |                     | State Roads       |

# March 2008

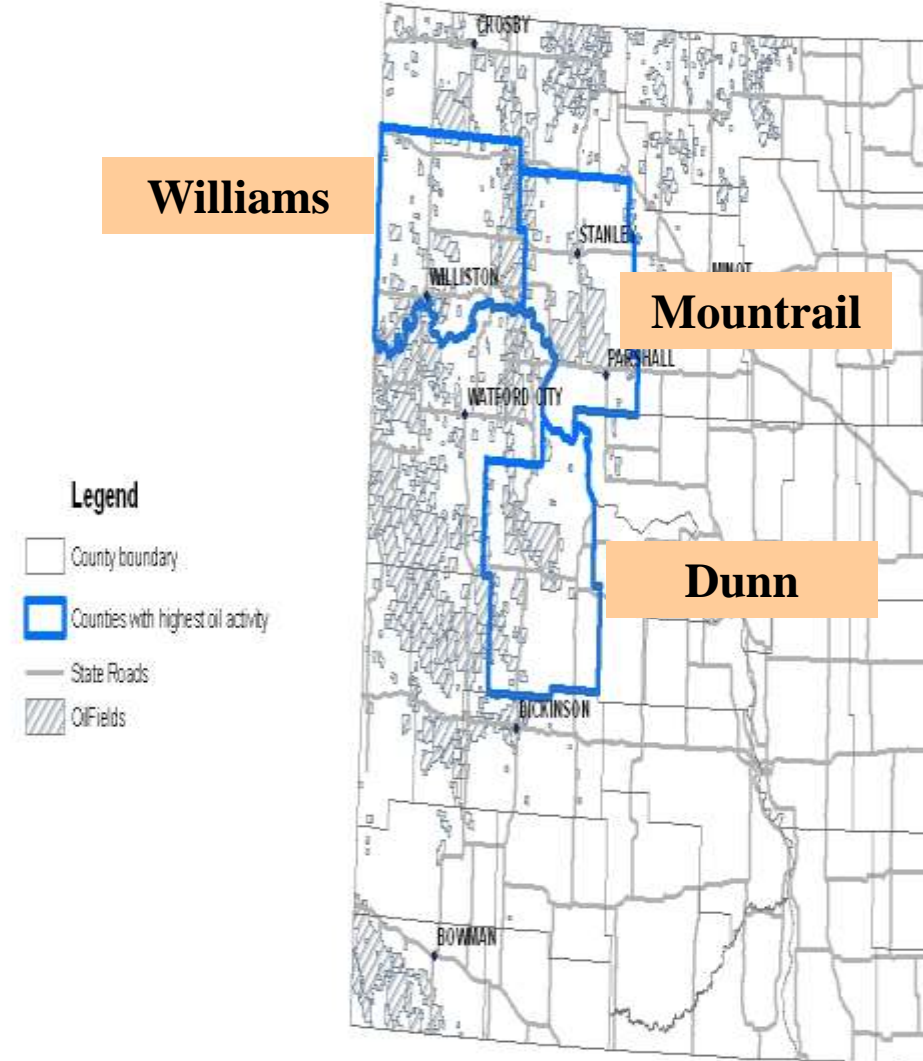
County	Ranking	Mar 08 (bbls)	Wells	Avg Prod/Well
Bowman	1	1,484,699	544	2,729
Mountrail	2	661,047	133	4,970
McKenzie	3	576,410	795	725
Williams	4	419,510	430	976
Billings	5	385,086	471	818
Dunn	6	328,360	196	1,675
Bottineau	7	142,709	499	286
Stark	8	126,009	72	1,750
Burke	9	92,552	338	274
Divide	10	72,431	115	630
Renville	11	65,728	267	246
Golden Valley	12	57,025	67	851
Slope	13	35,792	13	2,753
Ward	14	4,414	19	232
McLean	15	3,184	12	265
McHenry	16	2,482	17	146
Hettinger	17	0	0	0
<b>Totals</b>		<b>4,457,438</b>	<b>3,988</b>	<b>1,118</b>

<u>Year</u>	<u># of Wells</u>
1951	1
1976	1635
2001	3372
2007	3870
2008	?

# North Dakota Oil Fields



# North Dakota Oil Fields





A blue workover rig truck is parked on a dirt field. The truck has a large cylindrical tank on its bed and various mechanical components. The front of the truck is white with blue and white diagonal stripes on the bumper. The background shows a dry, open landscape under a clear sky.

# TYPICAL TRUCK/EQUIPMENT VOLUMES ASSOCIATED WITH OIL & GAS DEVELOPMENT

**Early 1990's**

**Work Over Rig 90,000 Pounds**

**2007**

**Work Over Rig 110,000 Pounds**

**Initially many wells are worked over  
3 to 4 times per year**



## **Total Number of Loads**

**Vertical Well      400**

**Horizontal Well    600 – 1,000**

**Gravel Trucks, Transports, Scrapers, Motor Graders, Dozers, Blades, Bed Trucks, Hauling Trucks, Cement Trucks, Wireline Trucks, Coil Tubing Units, Tankers (fresh water, salt water, acid, hot oil, propane, drilling fluids, fracturing fluids, etc.) , Backhoes. Cherry Pickers, Cement Transports, Sand Trucks, Pump Trucks, Roustabouts, Utility Vehicles, Cranes, Fracturing Rigs, Low Boy Trailers, etc.**

### **Over Weight Loads - Pounds**

**Generator House (3) - 111,180**

**Shaker Tank/Pit - 122,000**

**Suction Tank - 131,000**

**Mud Pump (2) - 164,000**

**Shaker Skid - 111,760**

**Draw Works - 130,880**

**Hydraulic Unit - 127,640**

**Tool Room Junk Box - 124,140**

**BOP Skid - 138,680**

**Top Dog House - 117,000**

**Crown Section - 140,000**

**Derrick - 159,000**

**VFD House - 130,100**

**Mud Boat - 114,380**

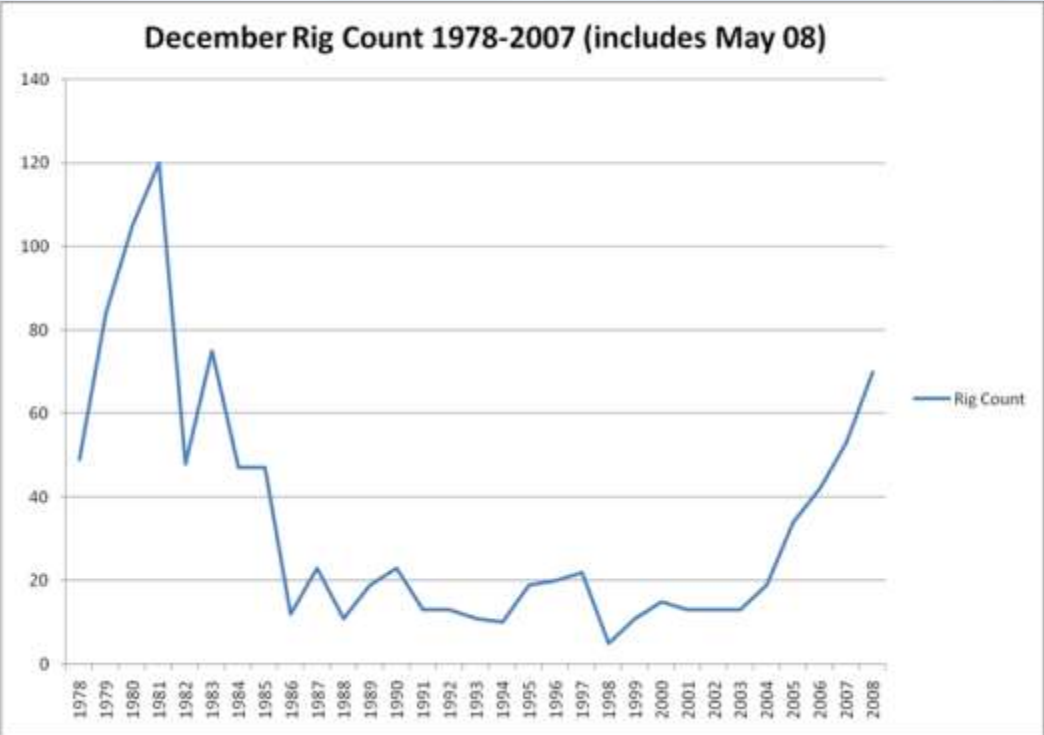
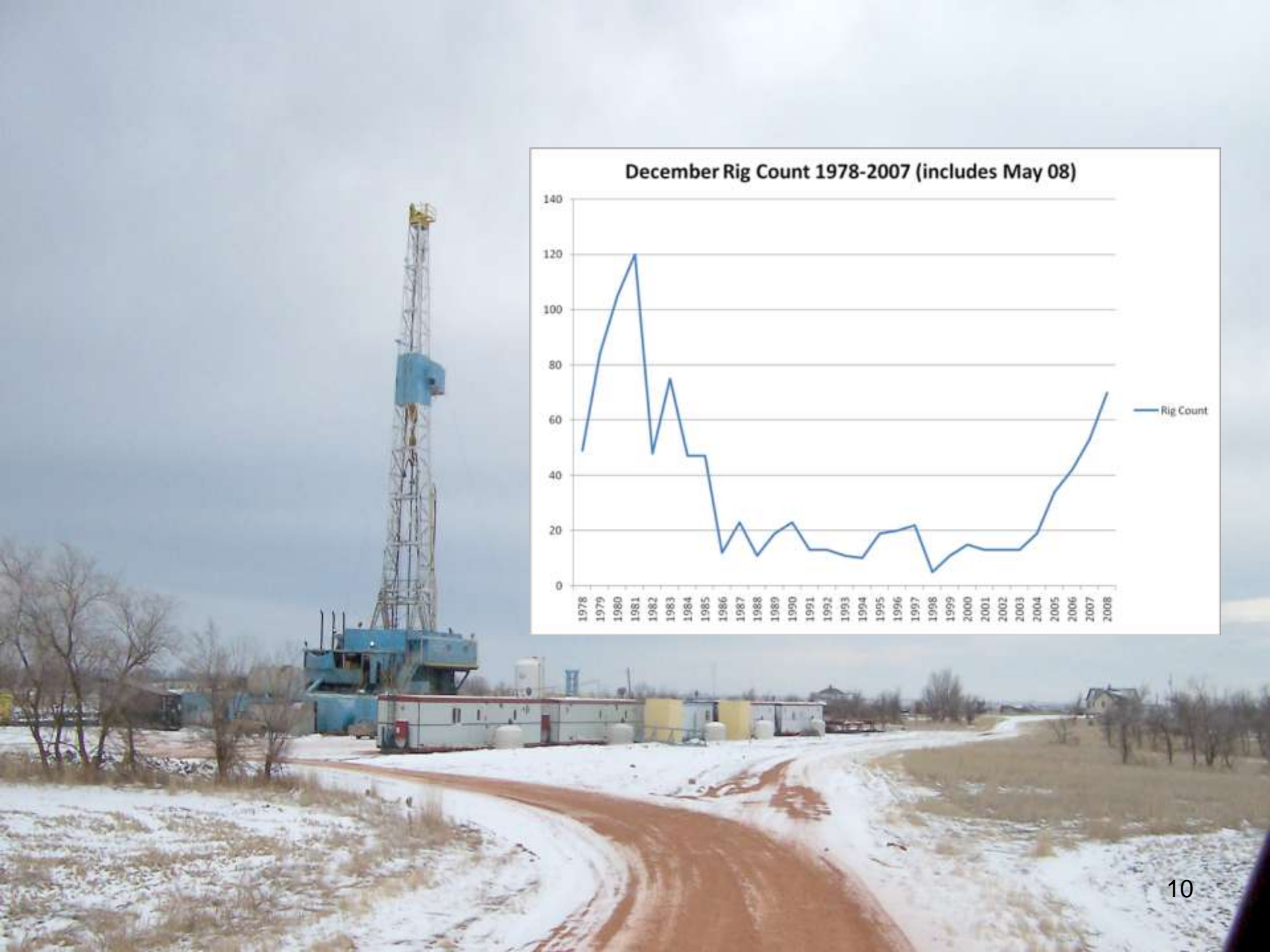
**Substructure (2) - 136,000**

**Centerpiece - 139,440**

**Choke Manifold - 126,000**

**MCC House - 145,160**

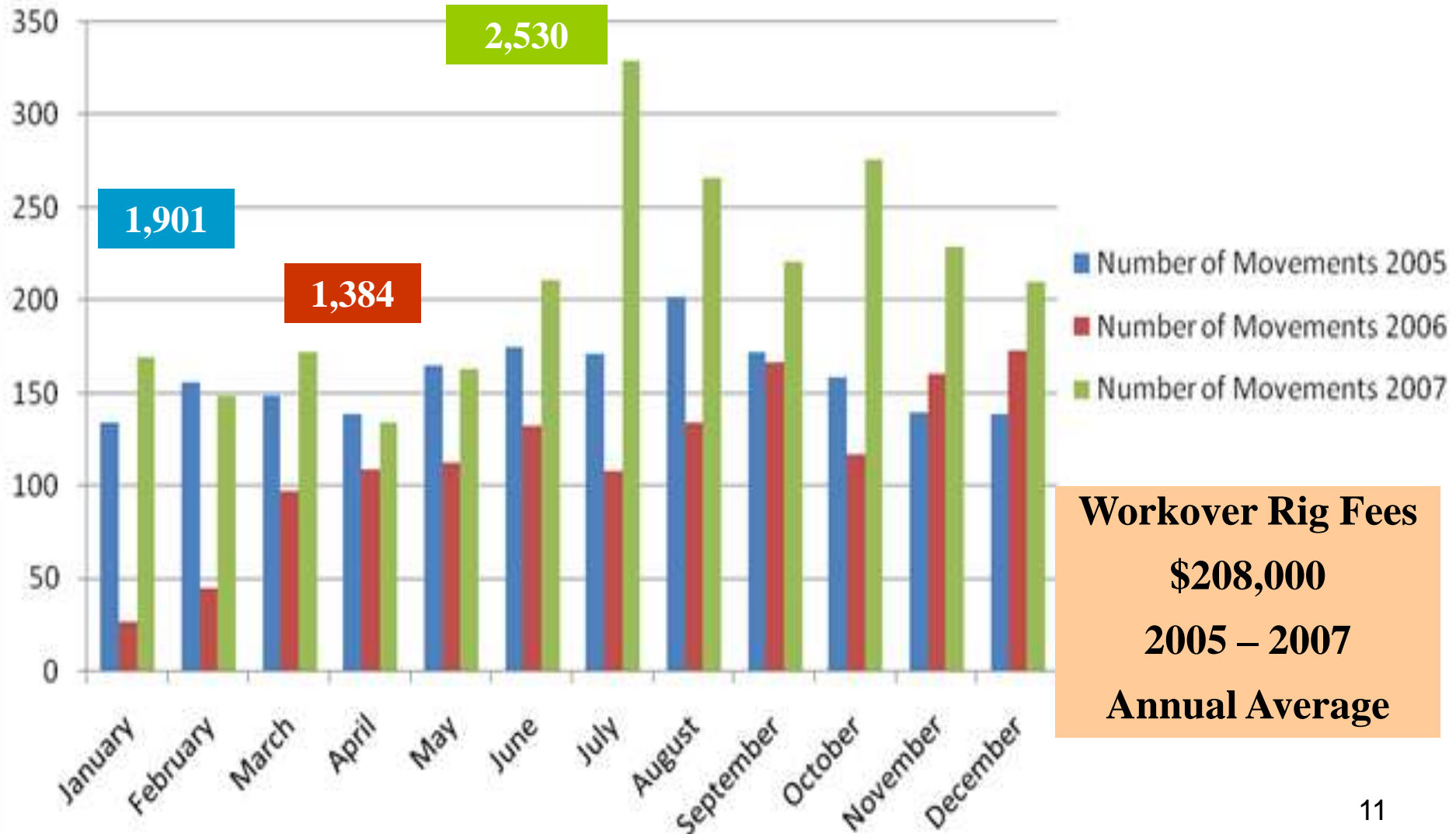
**BOP Setting Machine - 111,000**





# Self-Issued Work Over Rig Permitted Movements

2005-2007



**Workover Rig Fees**  
**\$208,000**  
**2005 – 2007**  
**Annual Average**

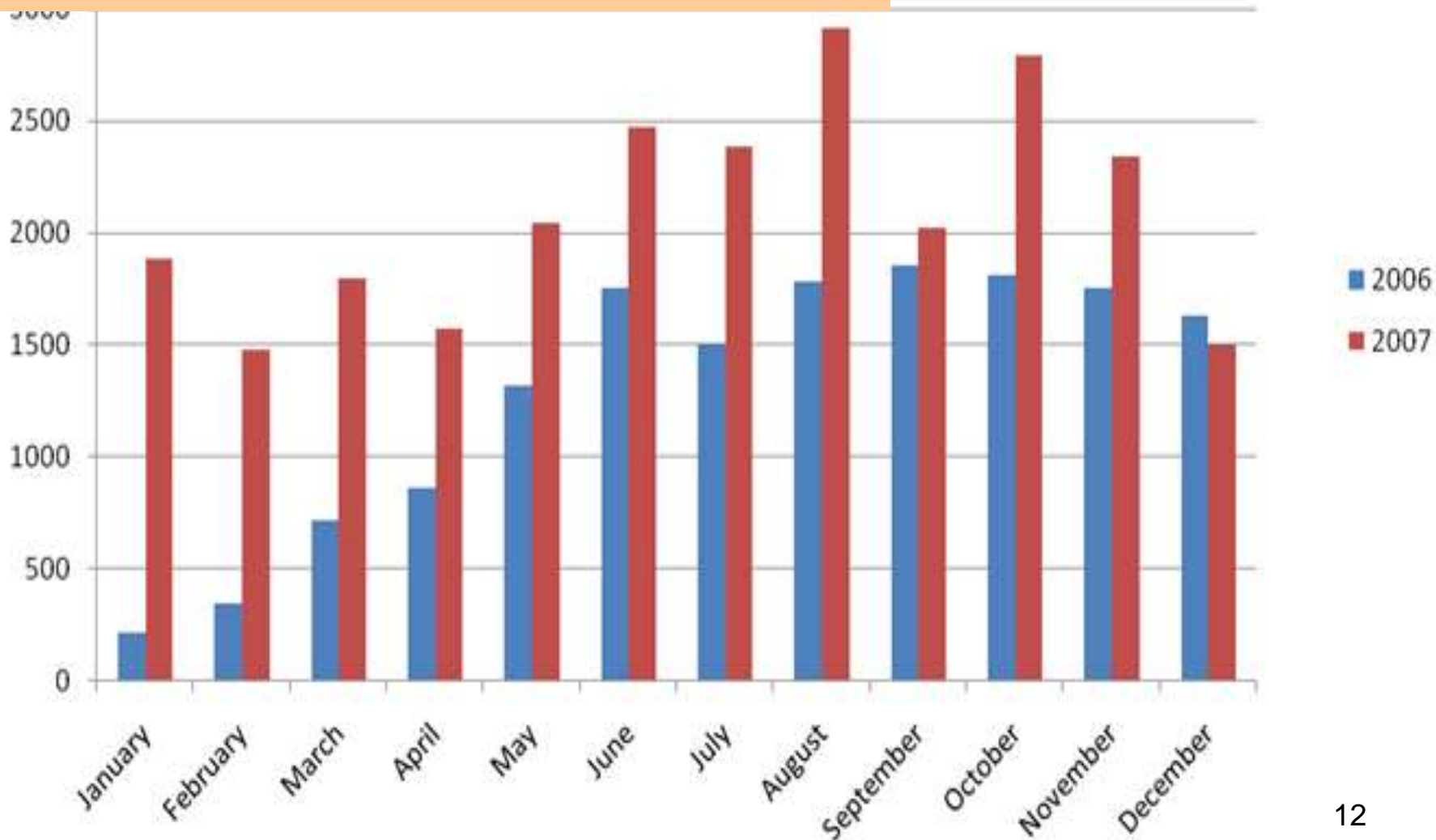


# O/W & O/D and O/D Only Permits (No WOR) (Williston, Minot, Dickinson Districts) 2006 & 2007

## Statewide Over Weight/Over Dimension Fees

**2006**    **\$2,043,753**    **# Permits 33,348**

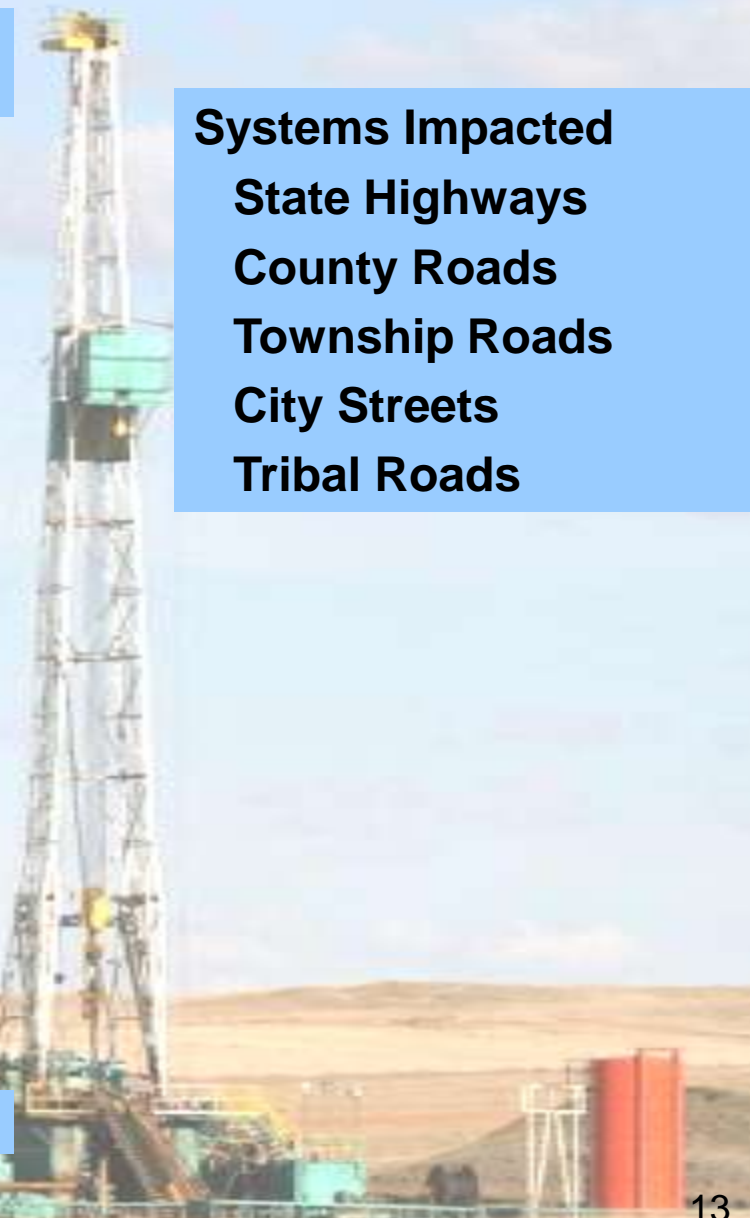
**2007**    **\$2,155,835**    **# Permits 38,792**

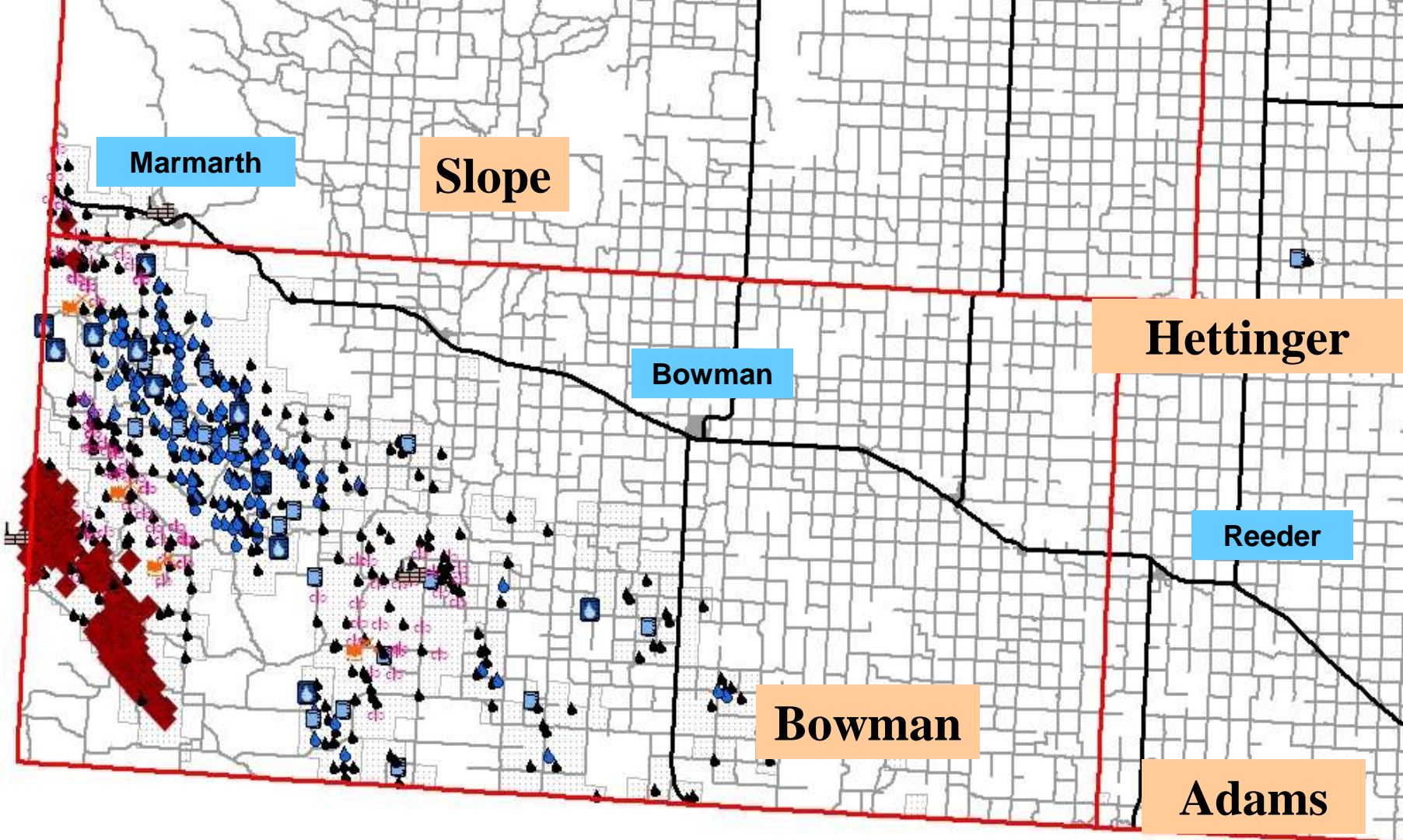


# Oil & Gas Development Sites

County	# All Sites	$\frac{1}{4}$ < Mile State Hwy	% More $\frac{1}{4}$ Mile
McKenzie	1081	1009	93.34%
Bowman	907	905	99.78%
Bottineau	760	738	97.11%
Billings	671	657	97.91%
Williams	627	581	92.66%
Burke	447	397	88.81%
Renville	382	376	98.43%
Mountrail	381	356	93.44%
Dunn	322	306	95.03%
Divide	158	148	93.67%
Stark	121	103	85.12%
Golden Valley	85	83	97.65%
Slope	27	23	85.19%
Ward	34	34	100.00%
McLean	27	27	100.00%
McHenry	25	25	100.00%
Hettinger	2	2	100.00%
<b>Totals</b>	<b>6057</b>	<b>5770</b>	<b>95.18%</b>

**Systems Impacted**  
**State Highways**  
**County Roads**  
**Township Roads**  
**City Streets**  
**Tribal Roads**





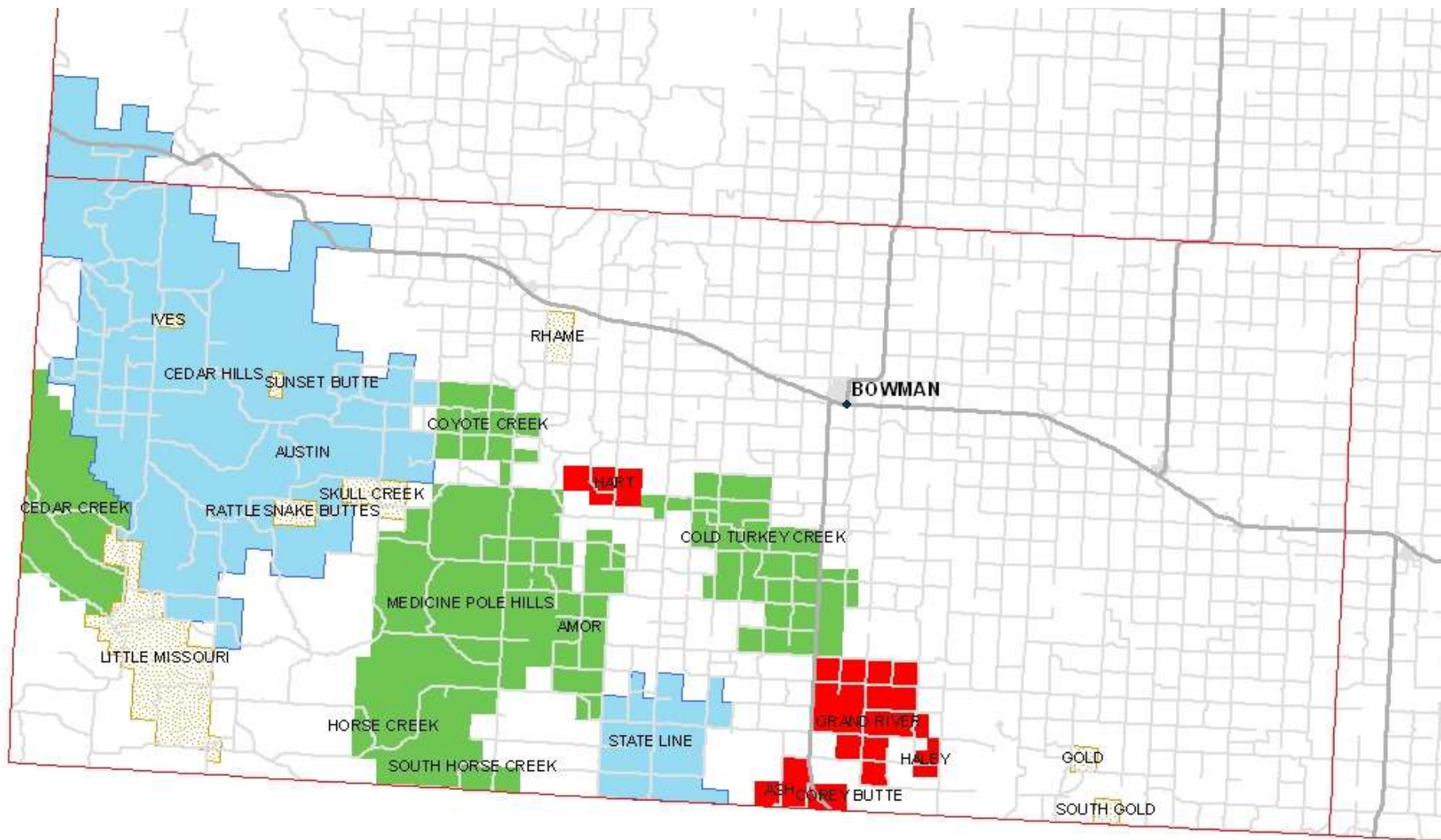
Oil and Gas Activity in Bowman County as of 02/07/08







**Crude oil is transported from individual wells to tank batteries and pipeline transfer stations by trucks.**



## Bowman County Oil Transportation

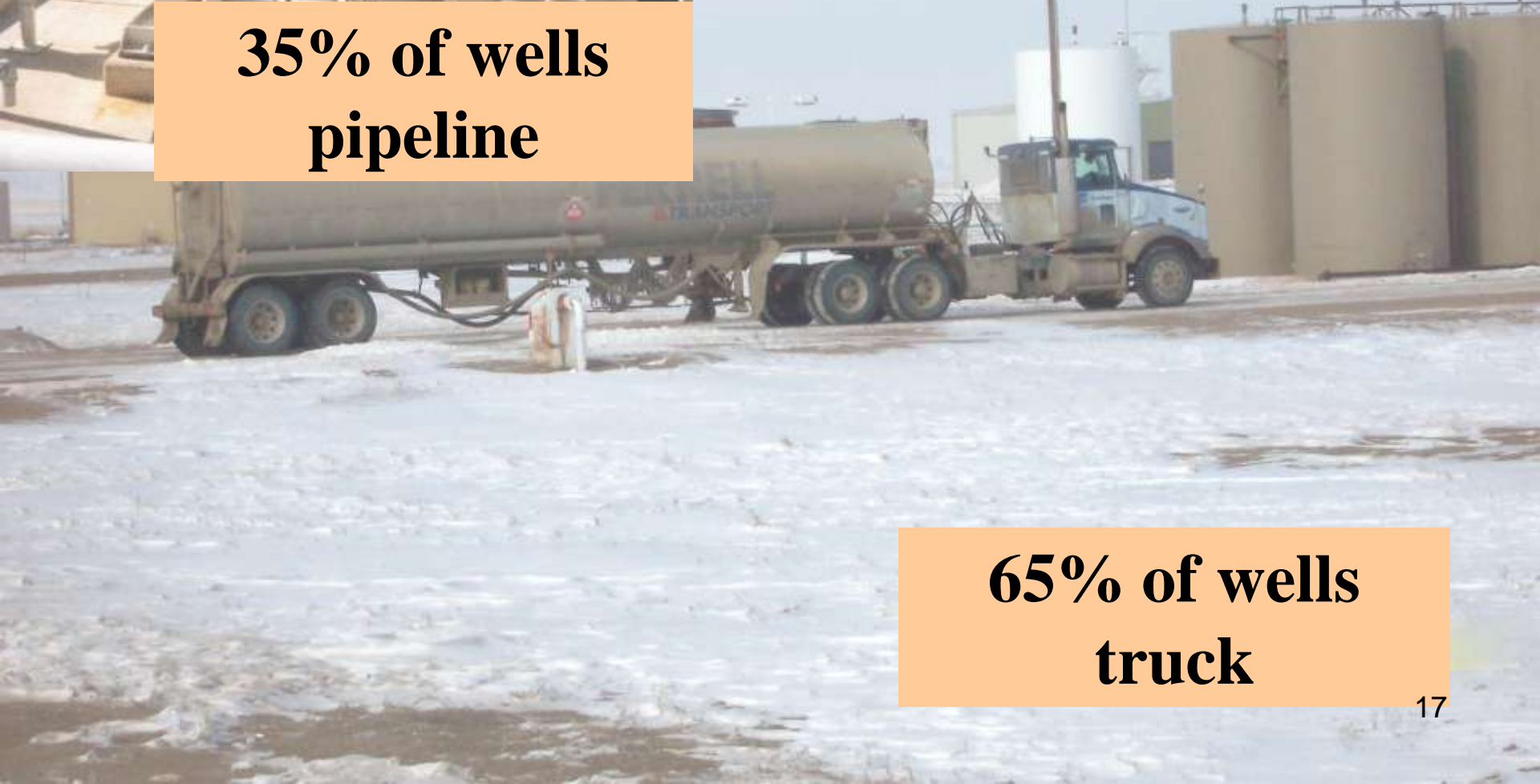
### Legend

- TRANSPORT 100% BY TRUCK
- TRANSPORT 100% BY PIPELINE
- TRANSPORT IS A MIX OF TRUCK AND PIPELINE
- TRANSPORT UNKNOWN





**35% of wells  
pipeline**



**65% of wells  
truck**



# Fracturing Equipment

**24 to 48 Truckloads**



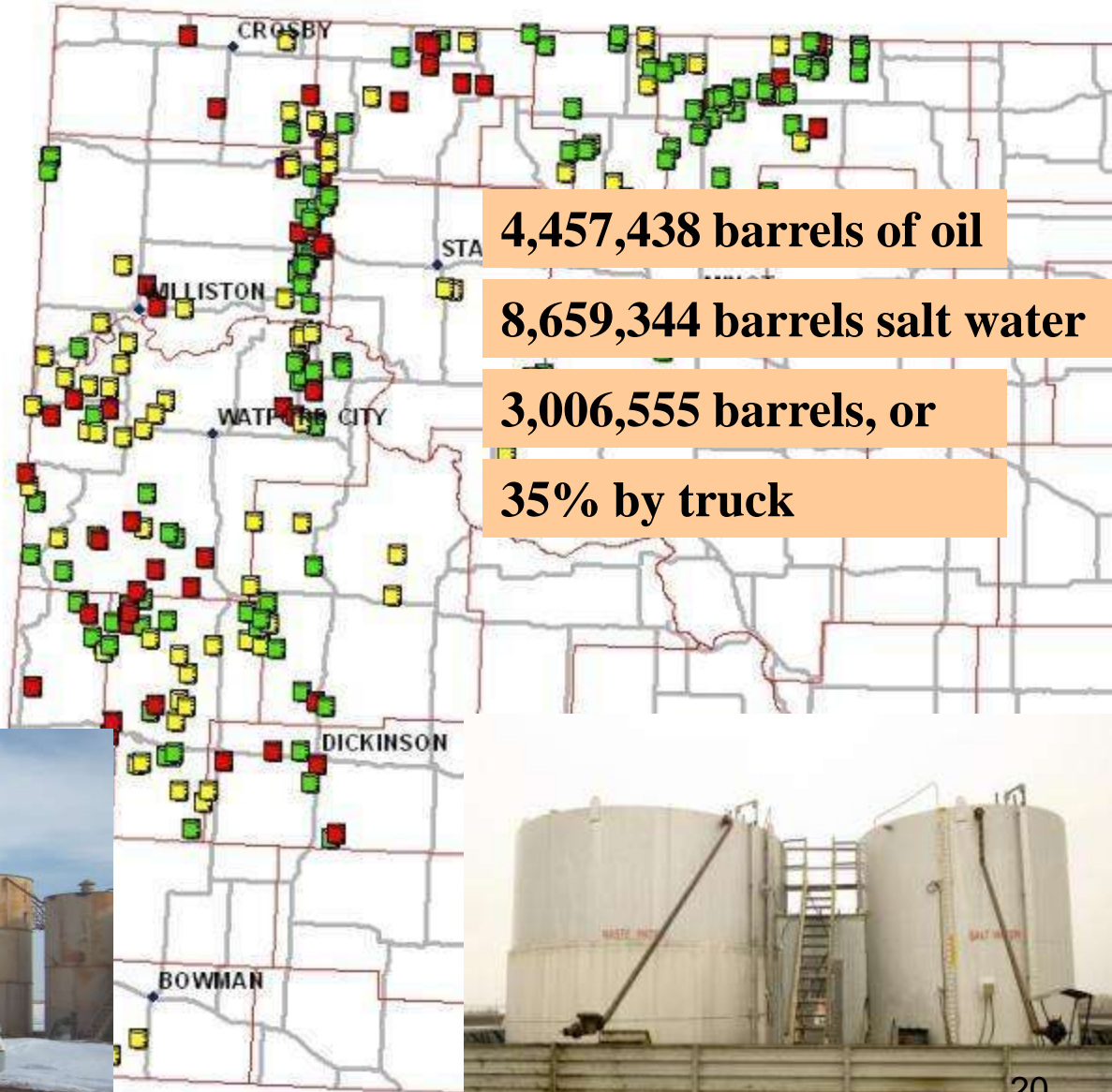
**150 to 230 Truckloads**







# Salt Water Disposal Site Transportation



**4,457,438 barrels of oil**

**8,659,344 barrels salt water**

**3,006,555 barrels, or**

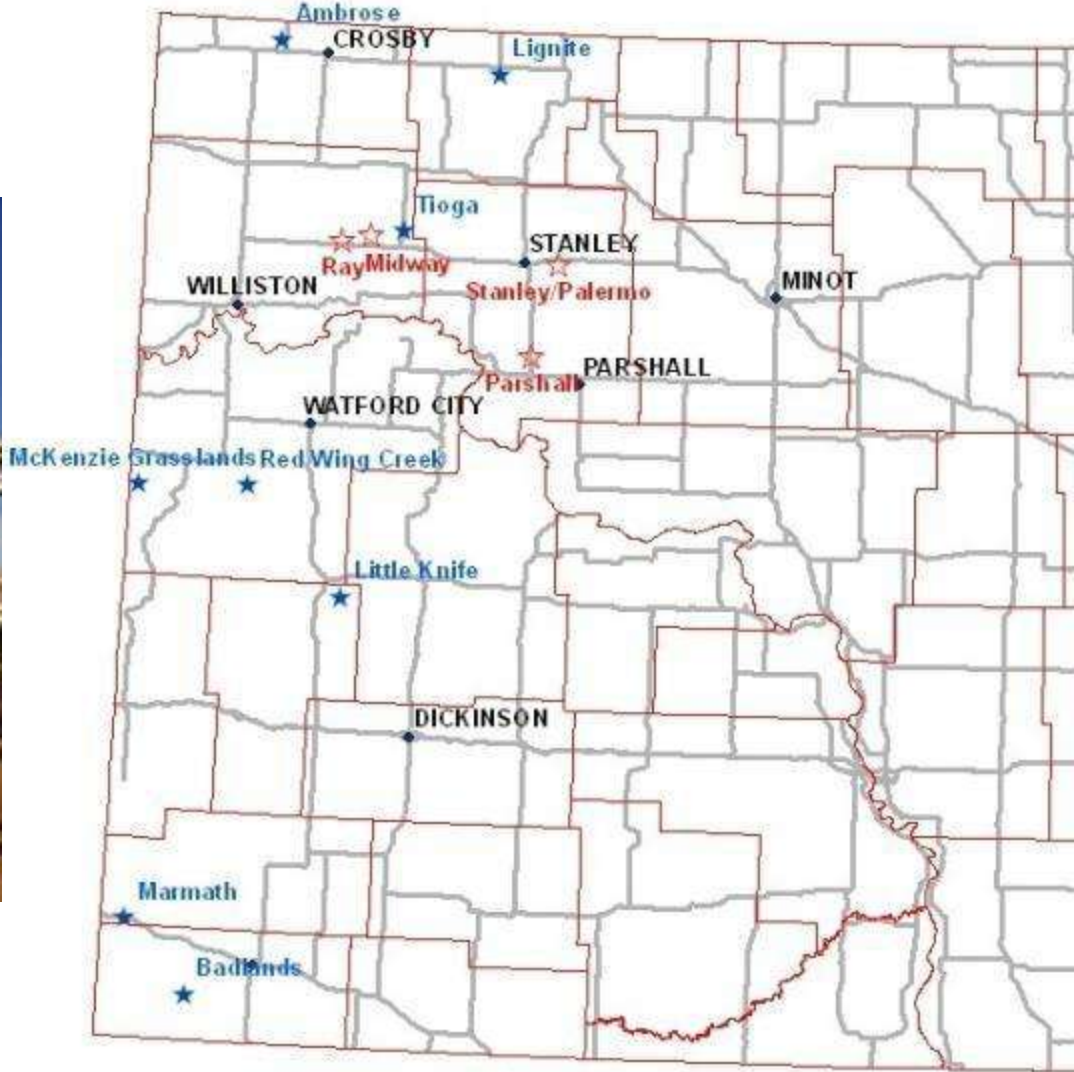
**35% by truck**

**23,127 truckloads**





# Natural Gas Processing Plants



### Legend

- County Boundaries
- State Roads
- Active Gas Plants
- Gas Plants soon to be online

	<b>State Highway Miles</b>	<b>Local Road Miles</b>	<b>Federal Lands Road Miles</b>
<b>Billings</b>	<b>48.4</b>	<b>730.4</b>	<b>251.8</b>
<b>Bottineau</b>	<b>173.3</b>	<b>2834.8</b>	<b>8.3</b>
<b>Bowman</b>	<b>79.2</b>	<b>1198.8</b>	<b>0</b>
<b>Burke</b>	<b>126.7</b>	<b>1526.5</b>	<b>21.6</b>
<b>Divide</b>	<b>110.1</b>	<b>1891.9</b>	<b>0</b>
<b>Dunn</b>	<b>146.5</b>	<b>1723.5</b>	<b>119.7</b>
<b>Golden Valley</b>	<b>69.9</b>	<b>1023.6</b>	<b>41.3</b>
<b>Hettinger</b>	<b>99.2</b>	<b>1641.7</b>	<b>0</b>
<b>McHenry</b>	<b>175.1</b>	<b>2839.5</b>	<b>26.7</b>
<b>McKenzie</b>	<b>278.3</b>	<b>2011.2</b>	<b>341.7</b>
<b>McLean</b>	<b>287.4</b>	<b>3088.0</b>	<b>64.8</b>
<b>Mountrail</b>	<b>173.2</b>	<b>2431.8</b>	<b>17.4</b>
<b>Renville</b>	<b>73.0</b>	<b>1493.8</b>	<b>2.6</b>
<b>Slope</b>	<b>71.8</b>	<b>1022.6</b>	<b>21.3</b>
<b>Stark</b>	<b>135.9</b>	<b>1954.9</b>	<b>0</b>
<b>Ward</b>	<b>230.1</b>	<b>3140.0</b>	<b>139.7</b>
<b>Williams</b>	<b>230.7</b>	<b>3176.1</b>	<b>0.2</b>
<b>Totals</b>	<b>2508.8</b>	<b>33729.1</b>	<b>1057.1</b>

## State and Local Road Impacts

**State and County Structures and Status By County 3/4/2008**



County	State	FO	SD	County	FO	SD	Total
Billings	25	2	1	31	2	0	56
Bottineau	27	0	0	123	11	45	150
Bowman	25	0	0	49	4	0	74
Burke	24	0	0	16	0	6	40
Divide	7	0	0	10	0	3	17
Dunn	40	0	2	58	1	15	98
		2	0	22	2	5	42
		0	0	60	5	22	87
		0	1	96	14	26	117
		1	5	82	4	6	150
		0	0	32	3	2	63
		0	1	22	1	3	38
		0	0	17	0	1	30
Slope	28	0	1	30	0	4	58
Stark	108	1	5	104	9	32	212
Ward	97	3	3	74	5	6	171
Williams	56	2	1	66	9	29	122
<b>Totals</b>	<b>633</b>	<b>11</b>	<b>20</b>	<b>892</b>	<b>70</b>	<b>205</b>	<b>1525</b>

**Structure Replacement Costs  
County Roads**  
**\$150,000 to \$450,000**  
**Average of \$400,000**





**US Highway 12 Bridge**  
**\$465,000**



# Highway/Rail At-Grade Crossings

County	Signals	Flashers	Xbucks	Stop	No	Totals
Billings	3	-	1	-	-	4
Bottineau	3	-	96	1	-	100
Bowman	3	1	13	2	-	19
Burke	7	1	107	-	1	116
Divide	-	1	54	-	-	55
Dunn	-	-	-	-	-	0
Golden Valley	6	1	5	1	-	13
Hettinger	-	-	-	-	-	0
McHenry	17	1	99	7	-	124
...	2	-	8	-	-	10
...	5	1	93	6	5	110
...	9	1	67	1	1	79
...	1	0	36	-	5	42
...	-	-	2	1	-	3
...	15	1	29	1	-	46
...	49	2	131	3	2	187
...	11	1	28	-	8	48
<b>Totals</b>	<b>131</b>	<b>11</b>	<b>769</b>	<b>23</b>	<b>22</b>	<b>956</b>

**Signals**  
\$165,000

**Annual Maintenance**  
\$ 5,000

**Surface Replacement**  
\$38,000 to \$48,000



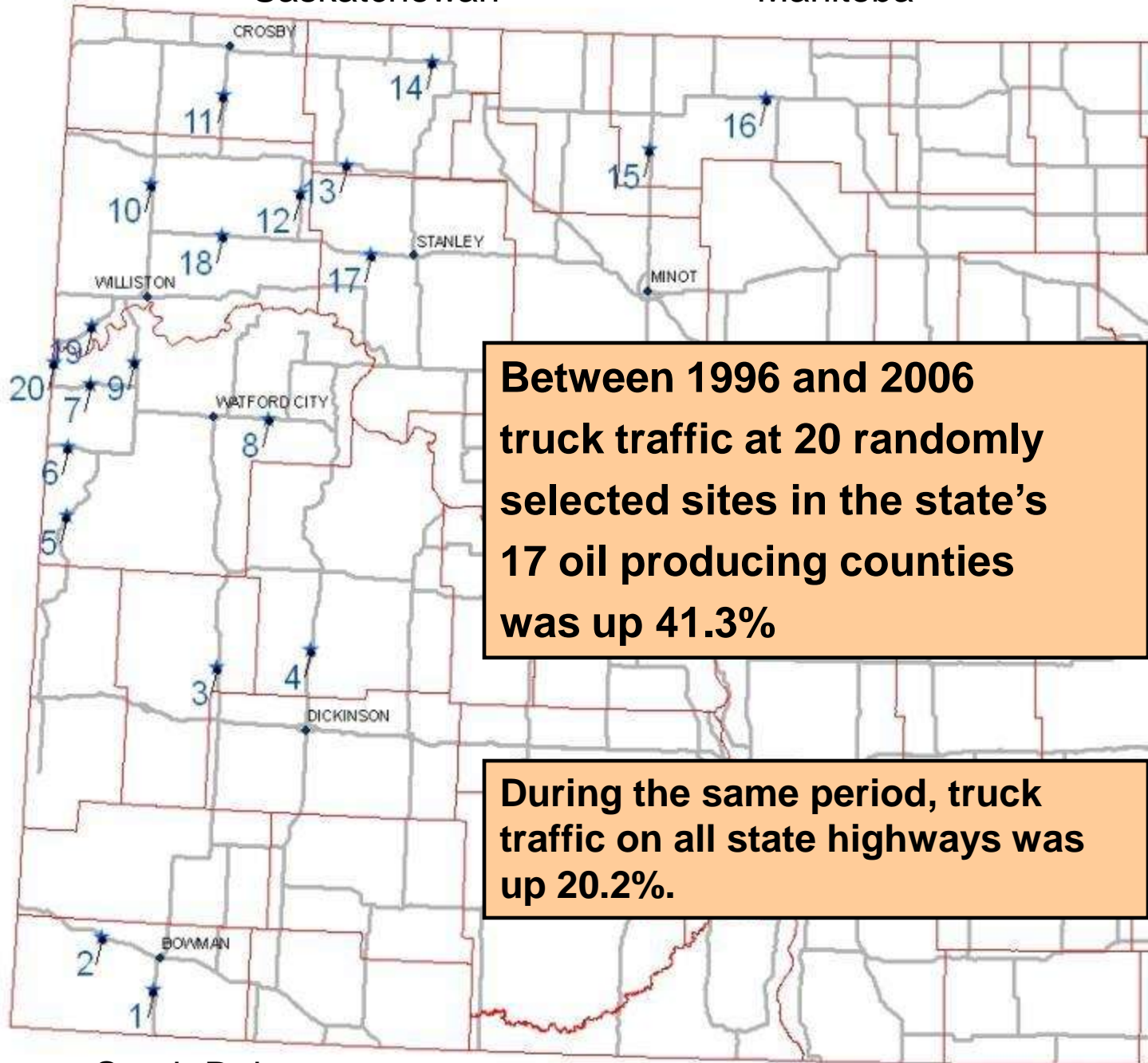
<b><u>Truck Movement Type</u></b>	<b><u>Annual Truckloads</u></b>
<b>New Wells Drilled Non-Bakken (150)</b>	<b>60,000</b>
<b>New Wells Drilled Bakken (650)</b>	<b>520,000</b>
<b>WorkOver Rig Movements</b>	
<b>New Wells (800)</b>	<b>2,800</b>
<b>Existing Wells (3870)</b>	<b>775</b>
<b>Acid 2-3 Truckloads Per New Well</b>	<b>2,000</b>
<b>Crude Oil Truckloads Existing</b>	<b>81,500</b>
<b>Crude Oil Truckloads (New Bakken)</b>	<b>325,620</b>
<b>Crude Oil Truckloads (New Non-Bakken)</b>	<b>23,965</b>
<b>Freshwater (Bakken)</b>	<b>101,560</b>
<b>Freshwater (Non- Bakken)</b>	<b>1,675</b>
<b>Sand (Bakken Only)</b>	<b>23,400</b>
<b>Saltwater (Existing)</b>	<b>222,300</b>
<b>Saltwater (New-Bakken)</b>	<b>137,765</b>
<b>Saltwater (New Non-Bakken)</b>	<b>162,230</b>
<b>Abandonment 100-150 Wells Annually</b>	<b>3,750</b>
<b>Gas Plant Truck Movements</b>	<b>360</b>
<b>Total Truckloads</b>	<b>1,669,700</b>
<b>Total Truckloads (Daily Average)</b>	<b>4,575</b>



Saskatchewan

Manitoba

Montana



**Between 1996 and 2006 truck traffic at 20 randomly selected sites in the state's 17 oil producing counties was up 41.3%**

**During the same period, truck traffic on all state highways was up 20.2%.**

South Dakota

# Manufacturing



**North Dakota is one of only 3 states to experience a growth in manufacturing between 2000 and 2006.**



## Manufacturing (in tons)

	<u>1993</u>	<u>2002</u>
<b>Trucks</b>	<b>12,855,200</b>	<b>17,612,000</b>
<b>Railroads</b>	<b>3,213,800</b>	<b>4,403,000</b>
<b>Total</b>	<b>16,069,000</b>	<b>22,015,000</b>

**Truck Share is estimated at 80%**

**Between 1993 and 2002 Manufacturing Tonnage  
in North Dakota Increased by 37%**

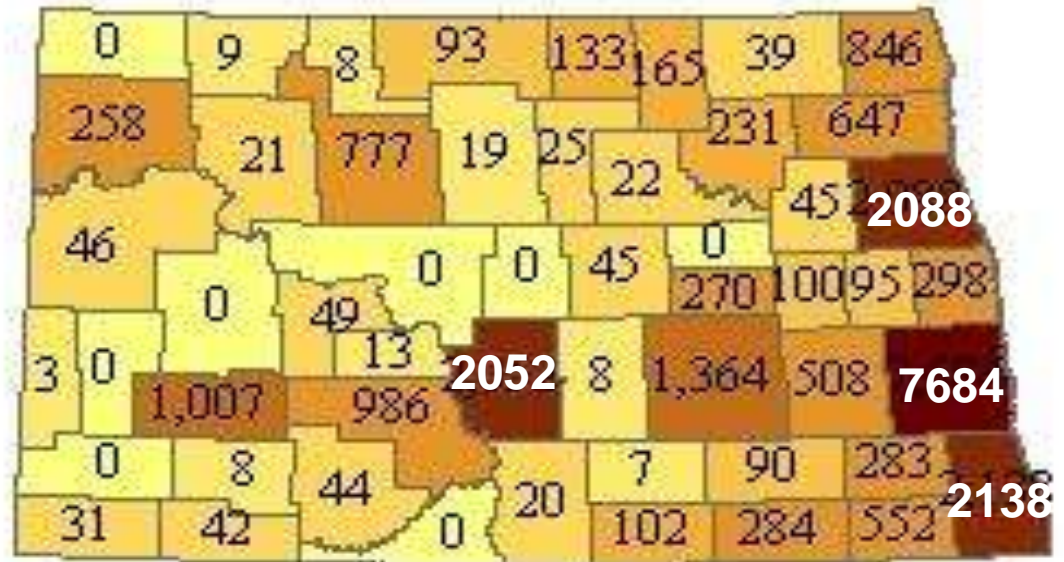
**820,000 Truckloads**





1960s

Comparison of Manufacturing Employees by County



2000s

# Ethanol & Biodiesel



## Ethanol Production

**5 Plants          235M Gallons**  
**3 Projected      250M Gallons**

## Biodiesel Production

**1 Plant          85 M Gallons**  
**3 Projected    37 M Gallons**

**Iowa (2006)**

**26 Ethanol Plants**

**Total Annual Production      1.448B Gallons**



# Potential Ethanol Production Truck Traffic

## A 100M Gallon Plant will:

Consume 35,600,000 bushels of corn = 44,500 truck loads, 122/day

Consume 300,000 tons of coal = 13,400 truck loads, 37/day

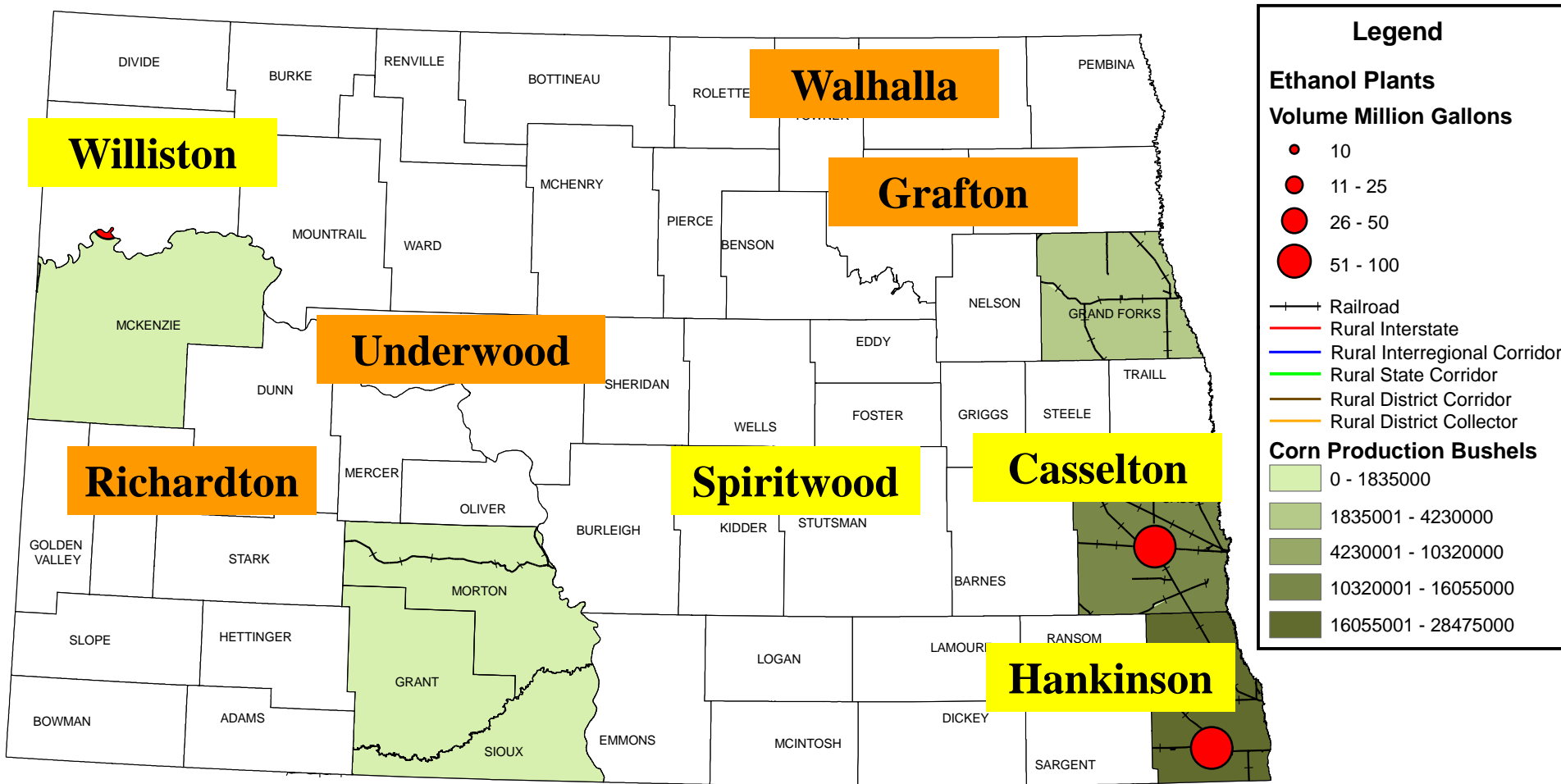
Produce 302,675 tons of distiller grain products = 13,500 truck loads 37/day

Produce 100M gallons of ethanol most of which will be transported by rail, however some may be consumed locally and distributed by truck

**Total Potential Annual Truck Volume =**

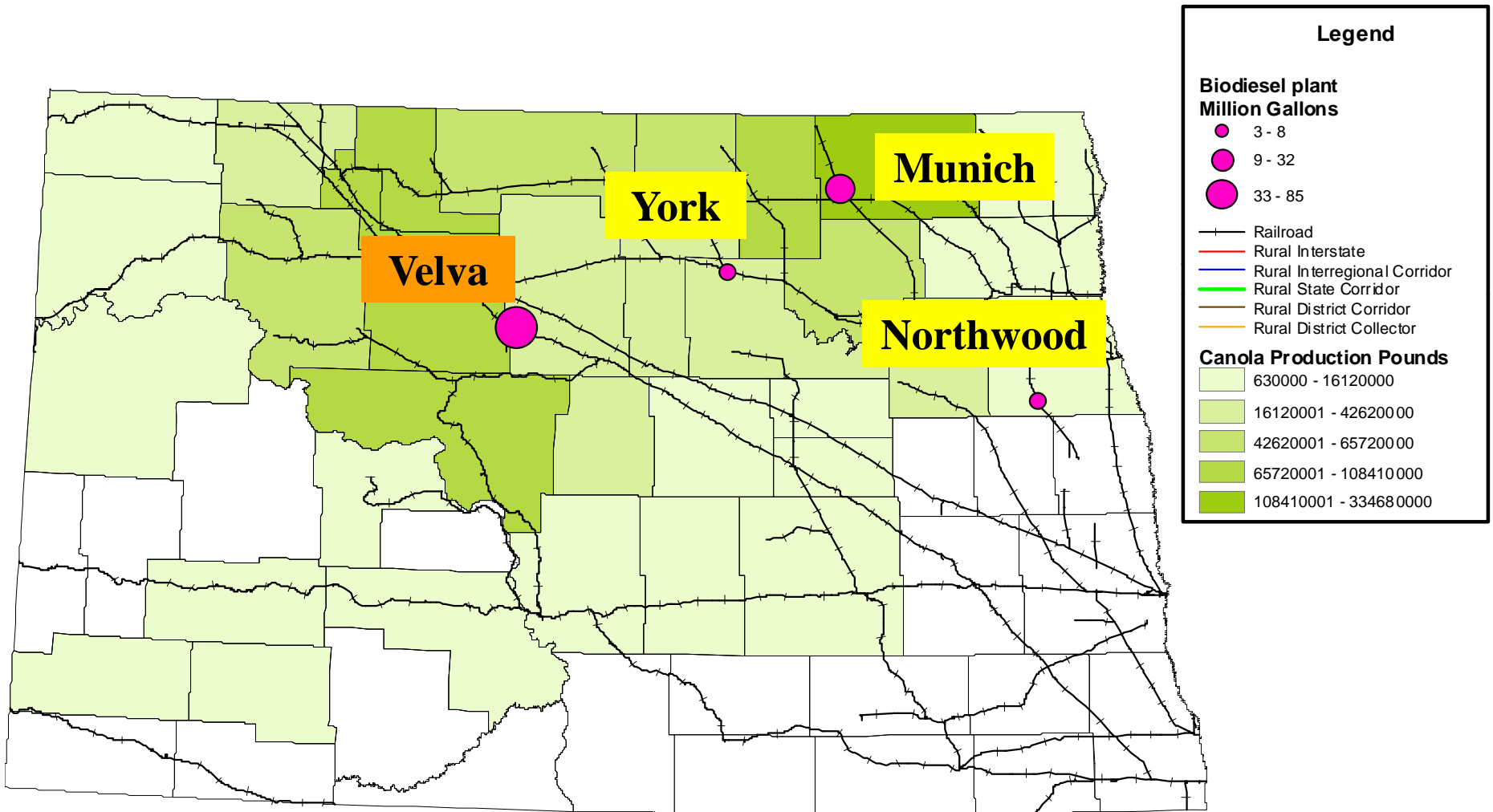
**71,400 truck loads, 196/day**

# North Dakota Existing & Proposed Ethanol Plant Locations and Corn Production



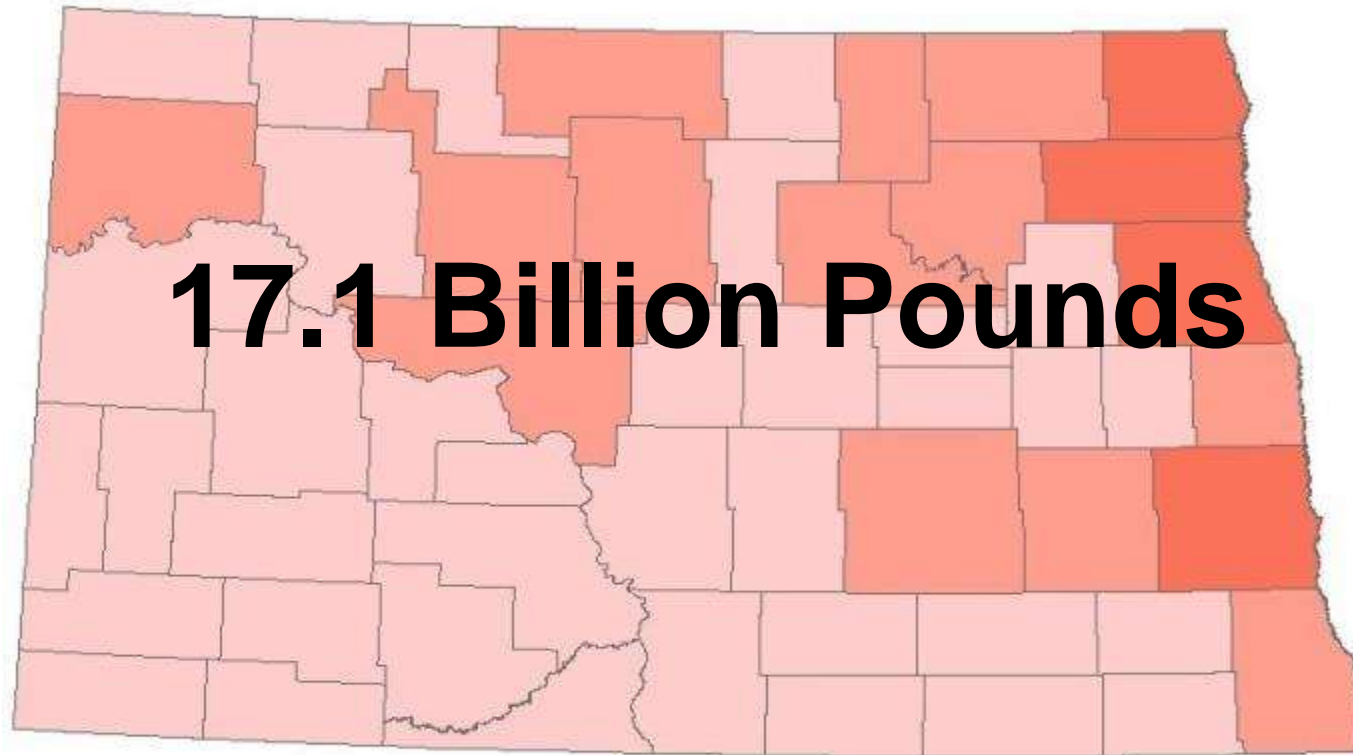


# North Dakota Proposed Biodiesel Plant Locations and Canola Production

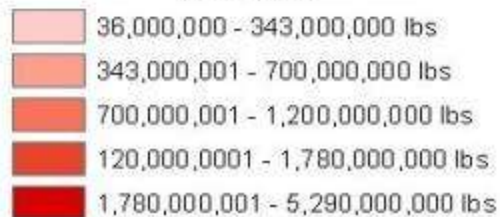


# Agriculture

All Crops in Pounds  
1950



## Legend



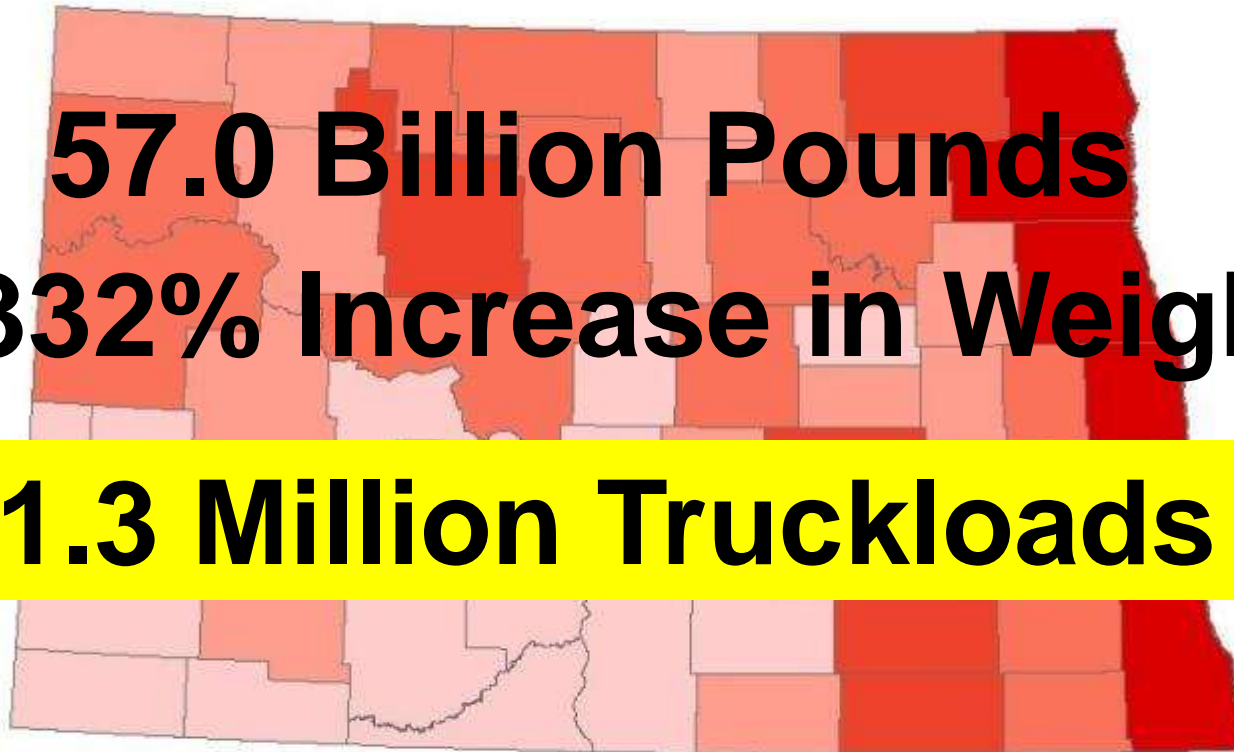
Source: National Agricultural Statistics Service



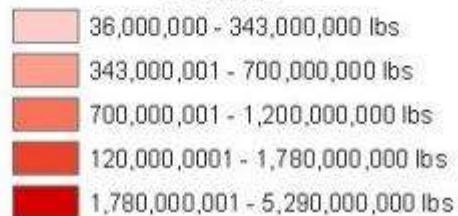
All Crops in Pounds  
2006

**57.0 Billion Pounds**  
**332% Increase in Weight**

**1.3 Million Truckloads**

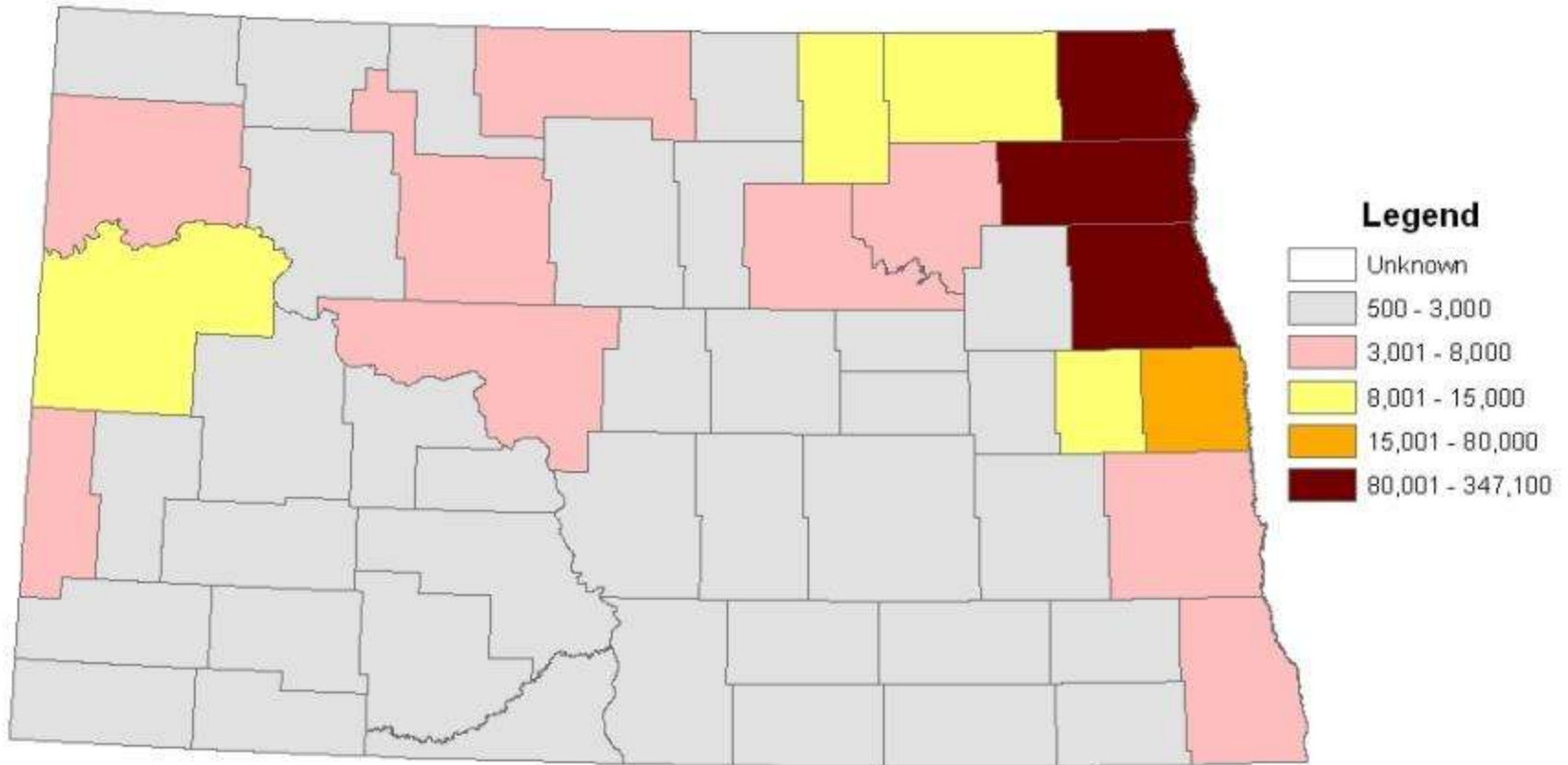


**Legend**



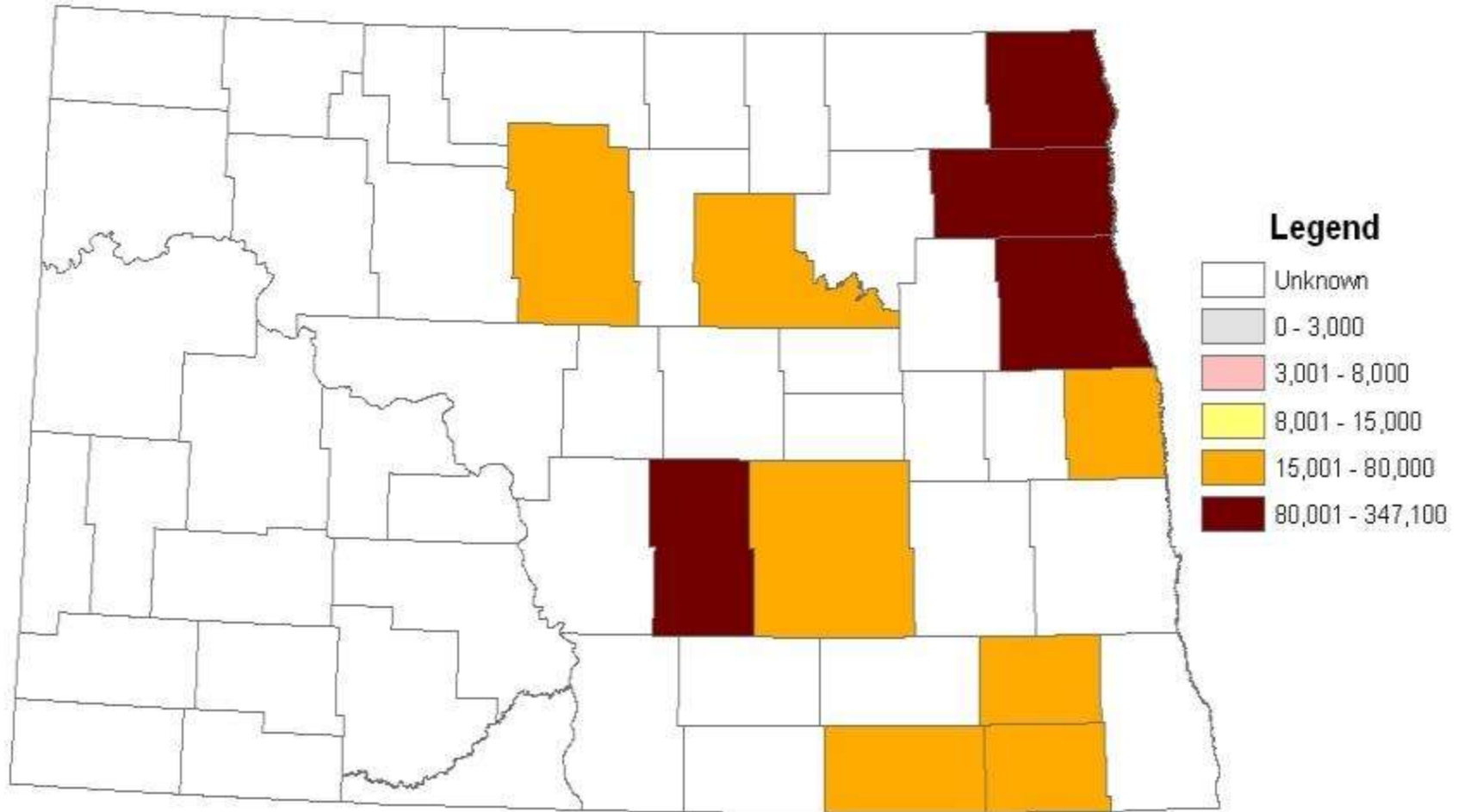
# Shifting Crop Patterns

North Dakota Potatoes Harvested in 1950  
In Tons

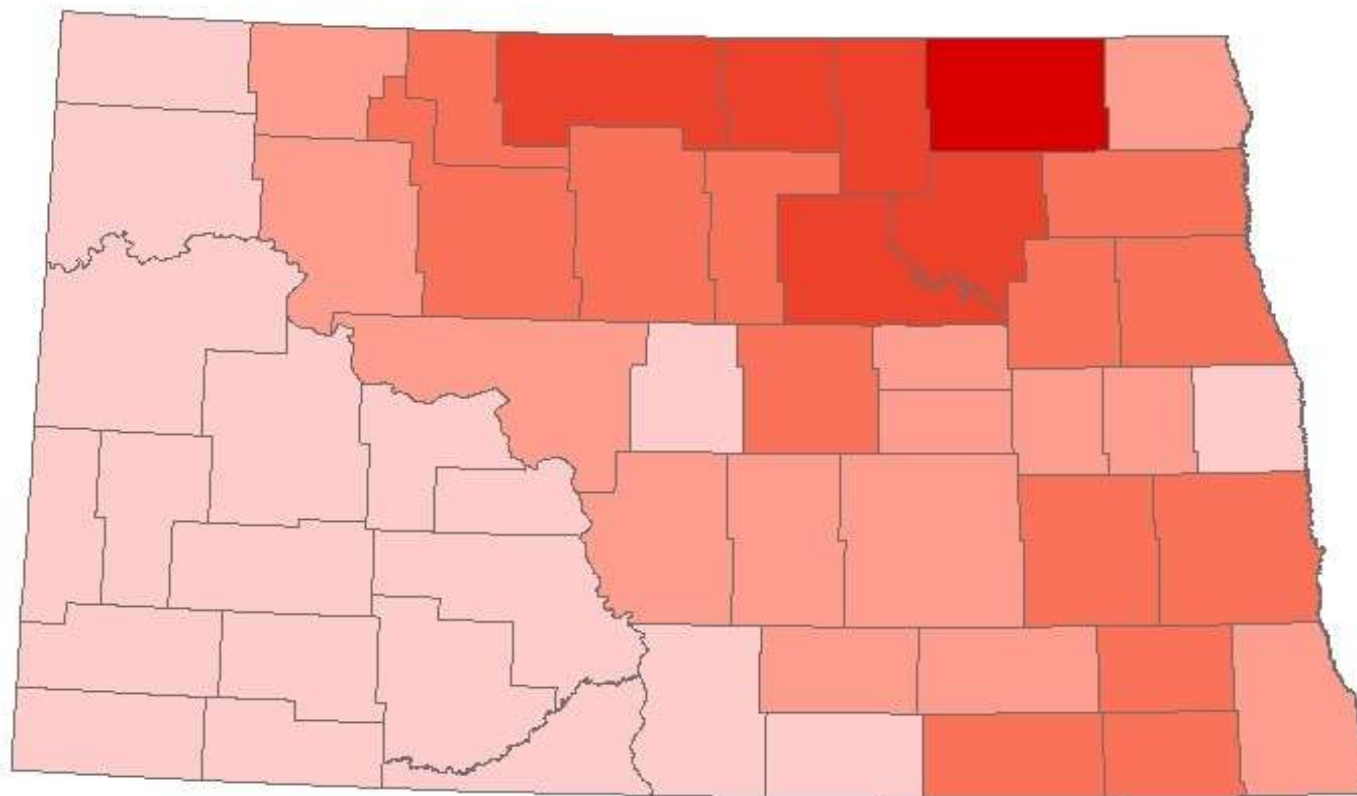




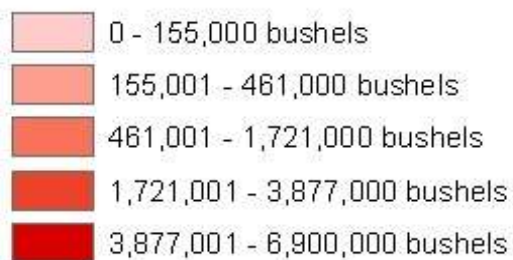
# North Dakota Potatoes Harvested in 2006 In Tons



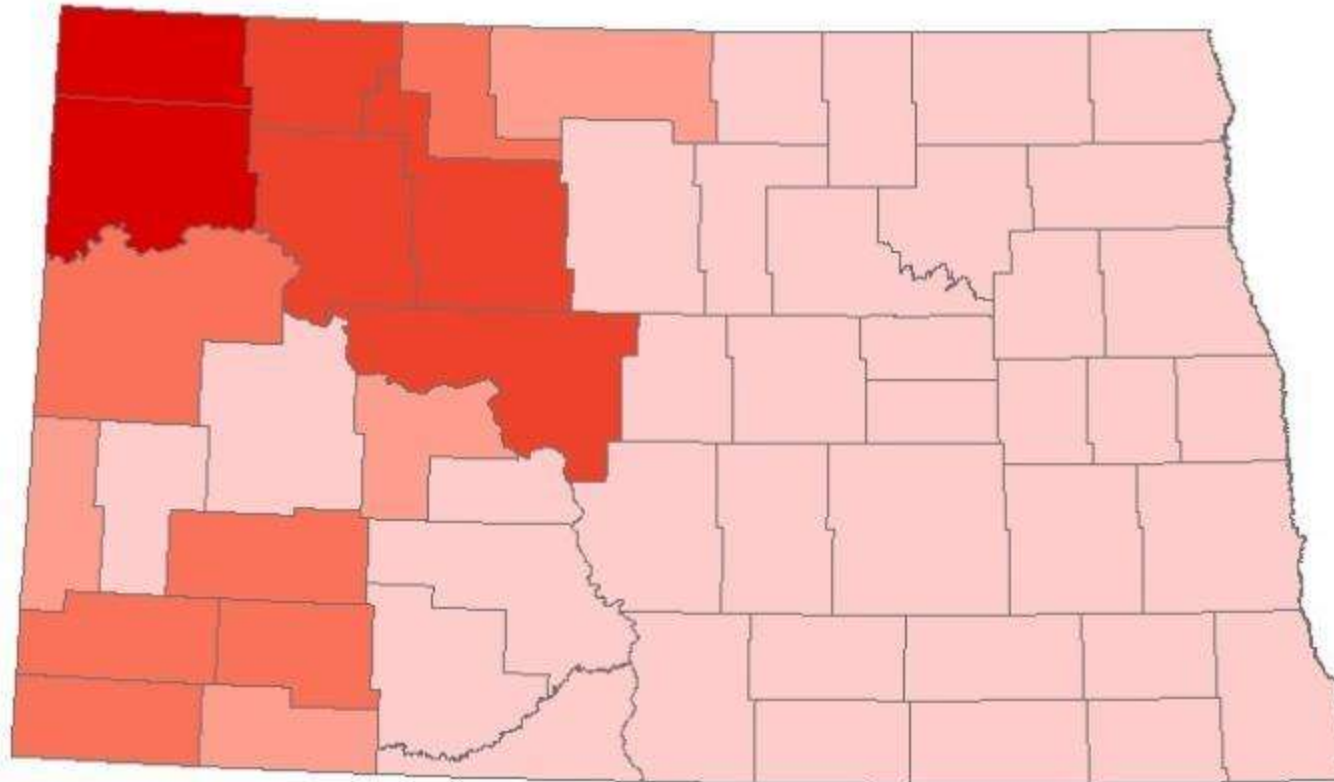
# North Dakota Durum Wheat Production in Bushels -- 1950



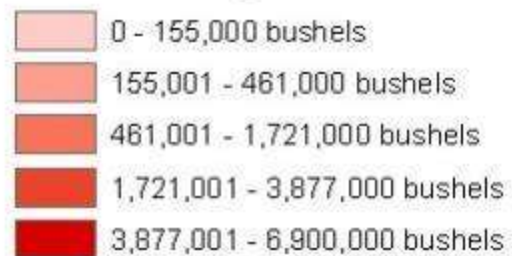
## Legend



# North Dakota Durum Wheat Production in Bushels -- 2006



## Legend

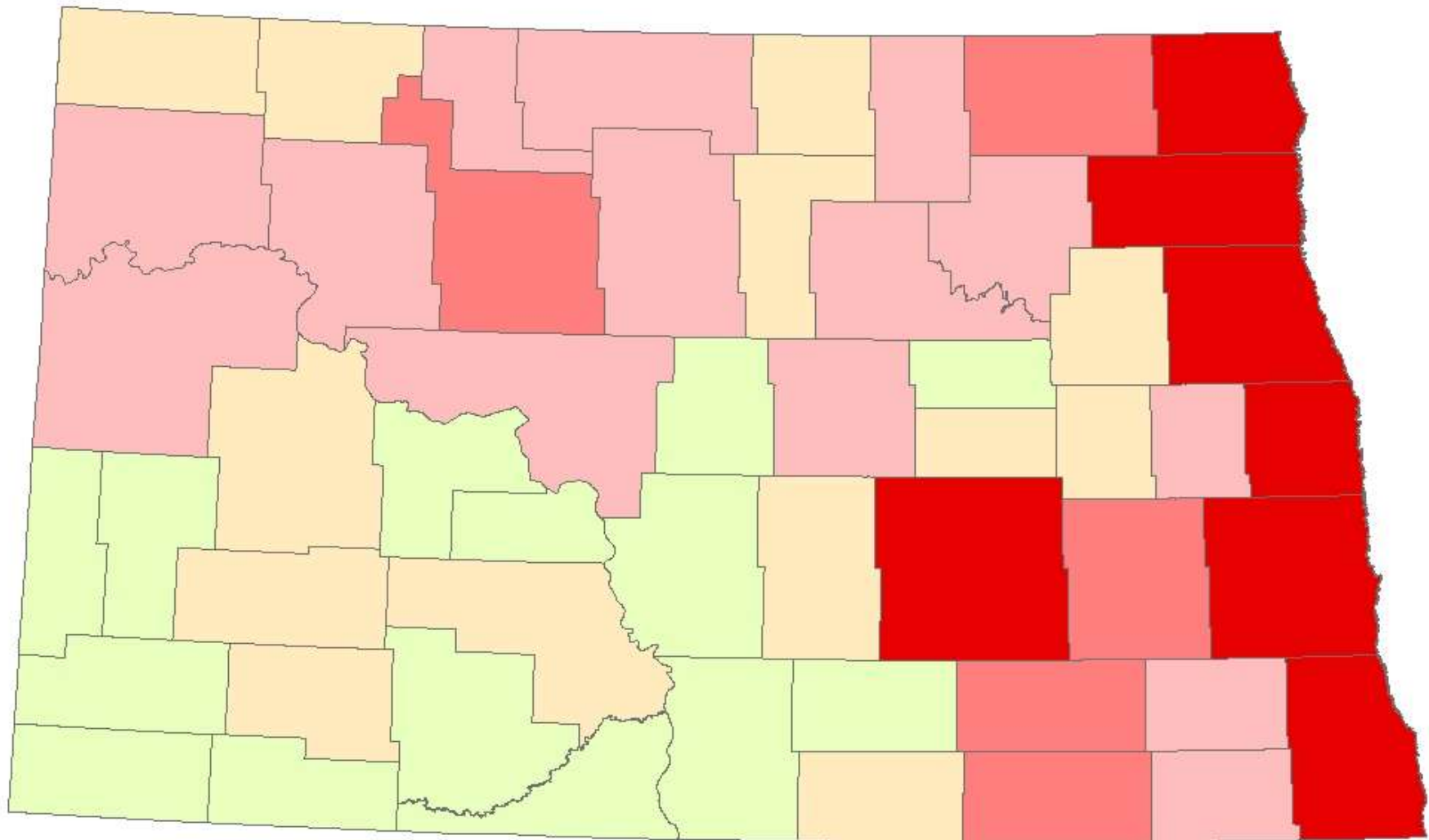




# **Average Yield Statewide in Pounds for 2006 Per Harvested Acre of Land**

<b>Wheat</b>	<b>1,860</b>
<b>Corn</b>	<b>6,216</b>
<b>Potatoes</b>	<b>26,000</b>
<b>Sugar Beets</b>	<b>52,000</b>

# Crops and Livestock Production in Pounds -- 2006



## Legend

1 - 343,000,000 lbs

343,000,001 - 700,000,000 lbs

700,000,001 - 1,200,000,000 lbs

1,200,000,001 - 1,780,000,000 lbs

1,780,000,001 - 5,600,000,000 lbs

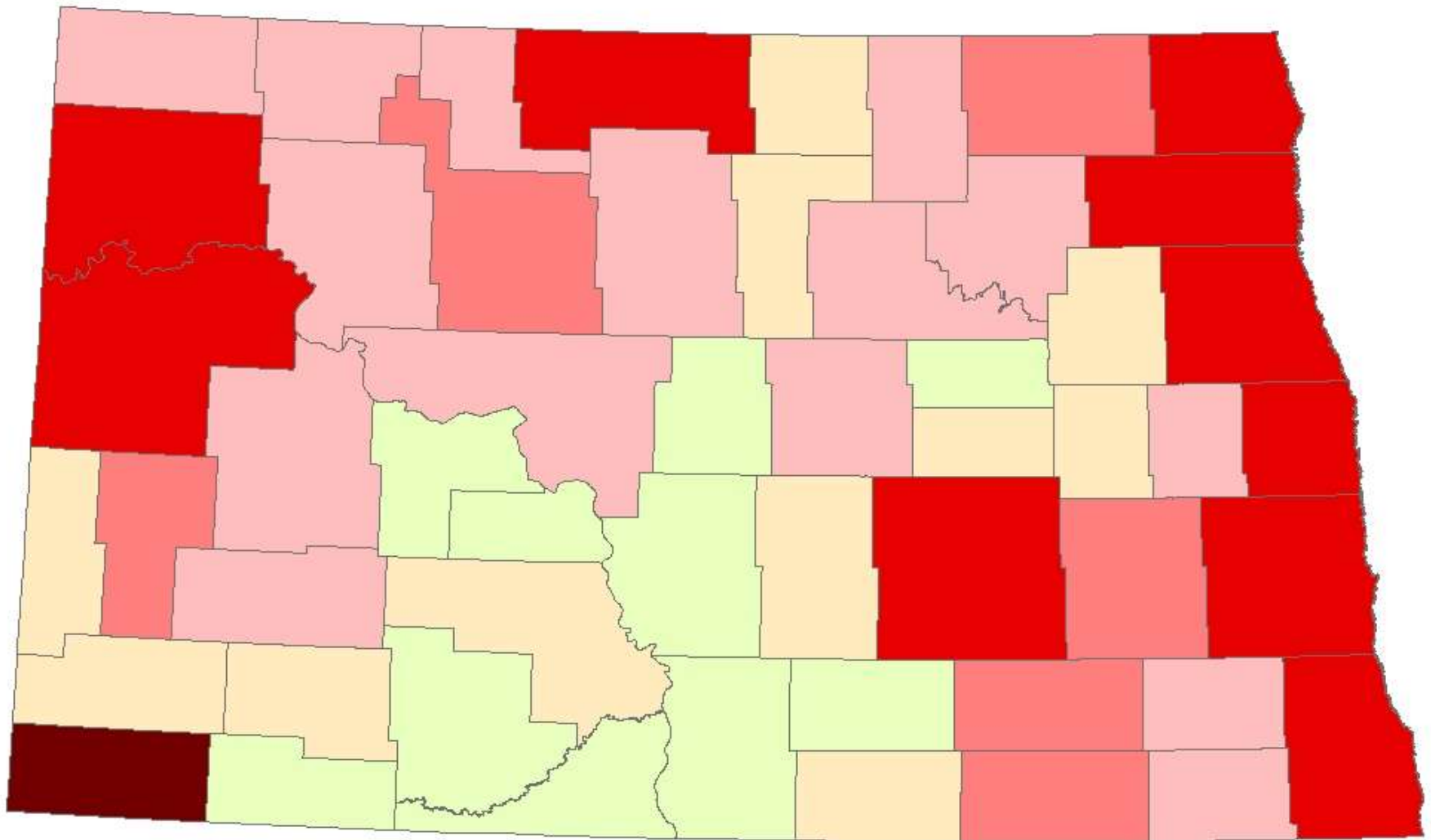
5,600,000,001 - 5,860,000,000 lbs



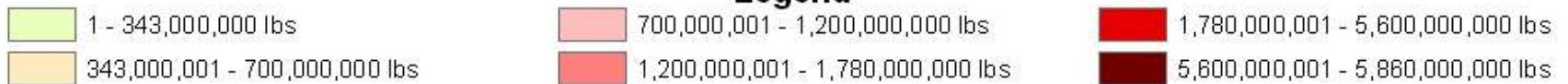


# Combined Agricultural, Livestock and Oil Production in Pounds

## 2006



### Legend



# New & Changing Industries







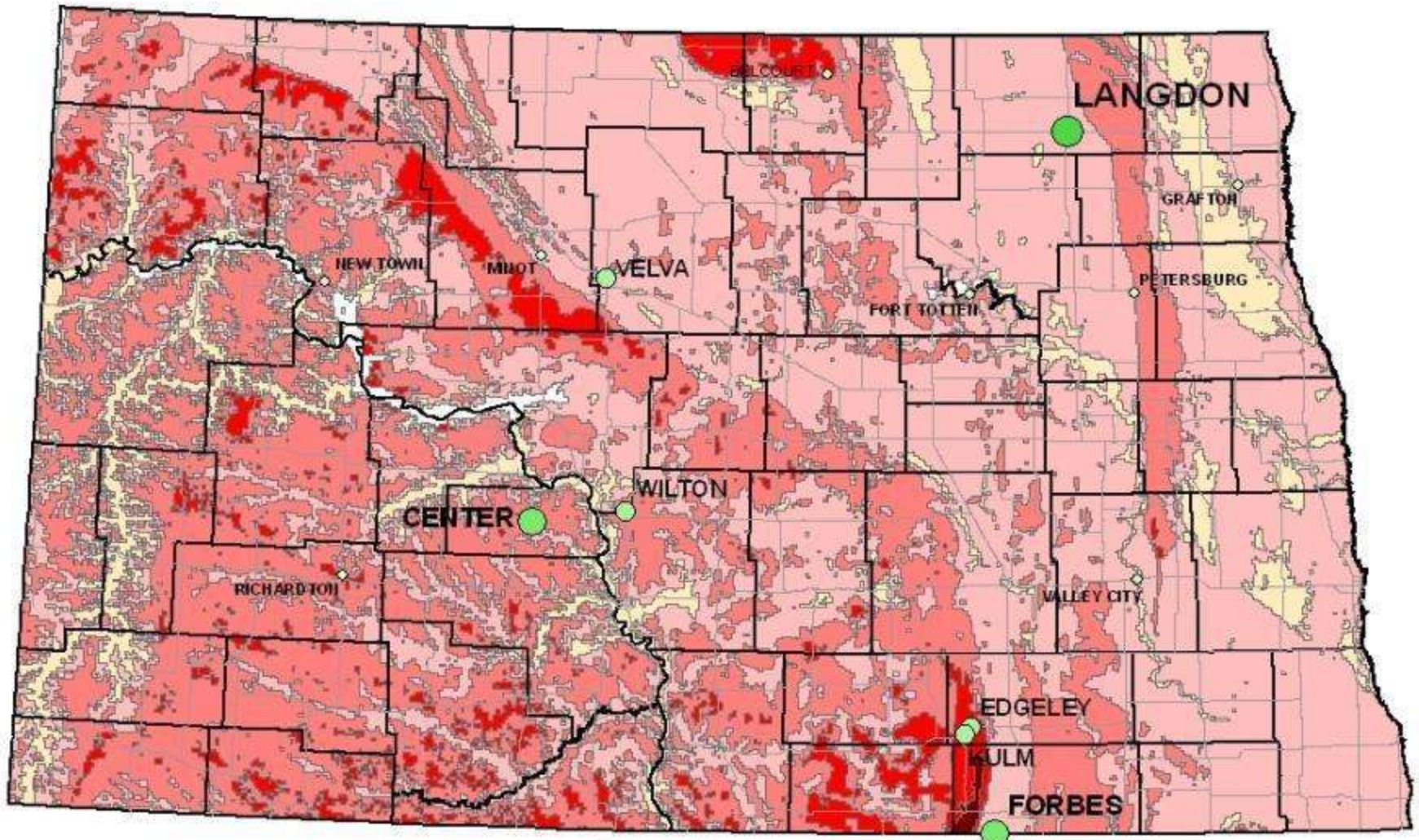
<b>Equipment</b>	<b>Pounds</b>	<b>L x W x H (ft)</b>	<b>Associated Truck Loads</b>
Nacelle	150,000-218,000	36.5-120.6 x 11.5-12.6 x 12.3-14.6	One to Two 19 Axle Trucks per nacelle with permits, restrictions and Escorts
Hub	57,099	14 x 14 x 9.9	One legal lowboy load – just oversized
Spinner	1,103	9.4 x 9.4 x 12.6	One legal lowboy load – just oversized
Blades (3 each)	26,456-80,000	131-170 x 7.2-8.6 x 12.2-14.6	Two to Three specialized blade trailer loads with permits and escorts
Tower Base design “E”	84,000-232,000	36-177 x 12.6-15.1 x 13-15.11	One Schnable trailer load with permits and escorts
Tower Mid design “E”	59,250-176,000	72.3-156.5 x 11.6-14.2 x 10.10-15.6	One Schnable trailer load with permits and escorts
Tower Top design “E”	44,500-134,000	78.6-124 x 7.8-11.6 x 7.8-14.2	One extended Schnable trailer load permits and escorts
Power Unit	17,639	12.5 x 10 x 11.4	One combined for a legal lowboy load – no restrictions
Container	39,683	40	One legal load
Ancillary Equip	228,496		Two combined permit and legal loads
Generator Power Unit	5,512	8.3 x 6.6 x 7.4	One combined for a legal lowboy load – no restrictions
<b>TOTALS</b>	<b>766,650-1,349,532</b>		<b>8-10 Permitted and escorted loads 5 legal loads 13-15 total truck loads per wind tower</b>





# North Dakota Wind Farm Locations

Wind Energy Classification Resource Map provided by U.S. Department of Energy



## Completed Wind Farms

- 1 - 2 turbines
- 3 - 33 turbines
- 34 - 60 turbines
- 61 - 147 turbines
- 148 - 666 turbines

## Legend

□ Poor	Below 12.5 mph	□ Good	15.7 - 16.8 mph
□ Marginal	12.5 - 14.3 mph	□ Excellent	16.8 - 17.9 mph
□ Fair	14.3 - 15.7 mph	□ Outstanding	17.9 - 19.7 mph





# Ardoch Coal Transload Site

**720,000 tons**

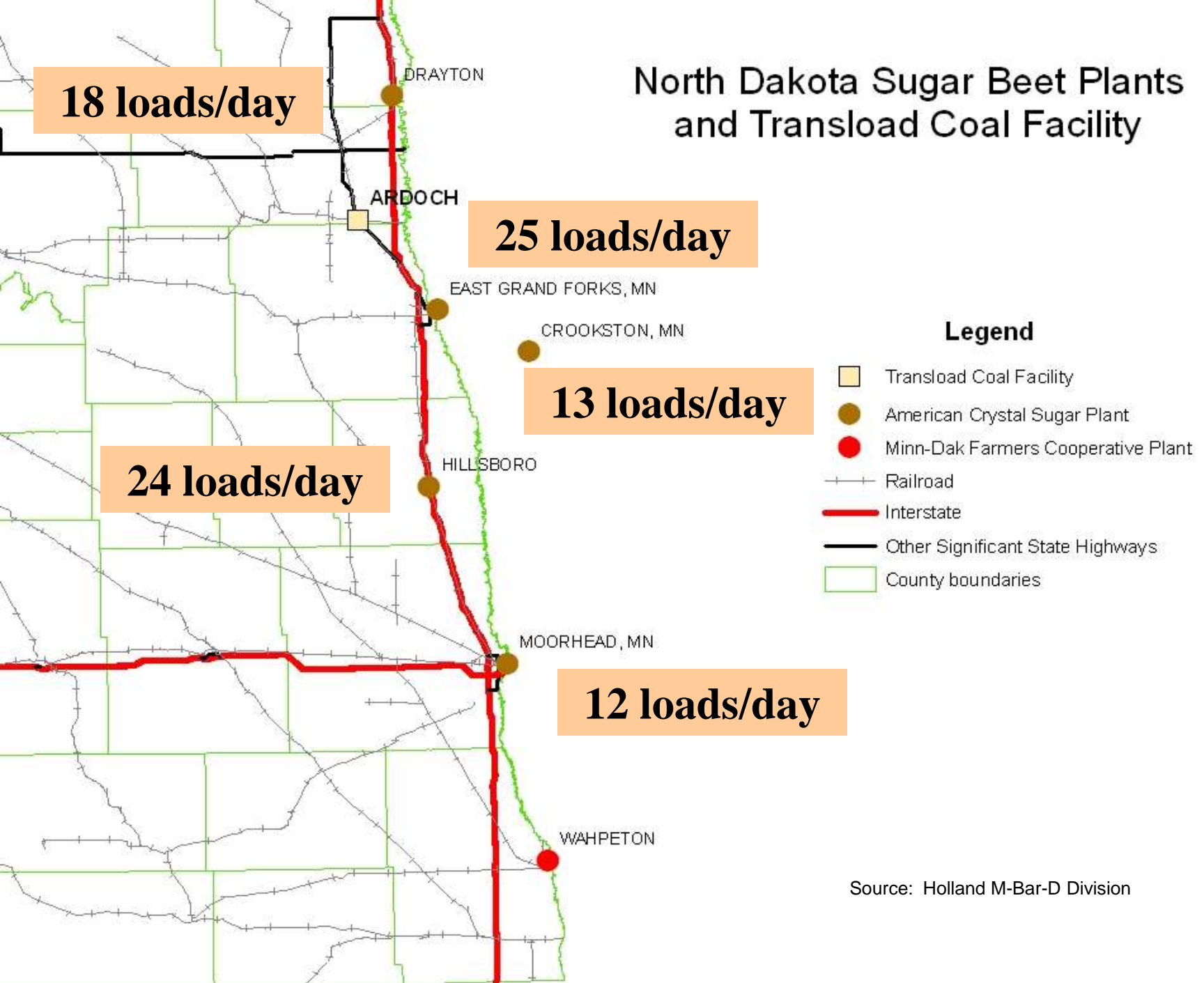
**24/7**

**August to May**

Source: Holland M-Bar-D Division



# North Dakota Sugar Beet Plants and Transload Coal Facility



Source: Holland M-Bar-D Division

**1950**

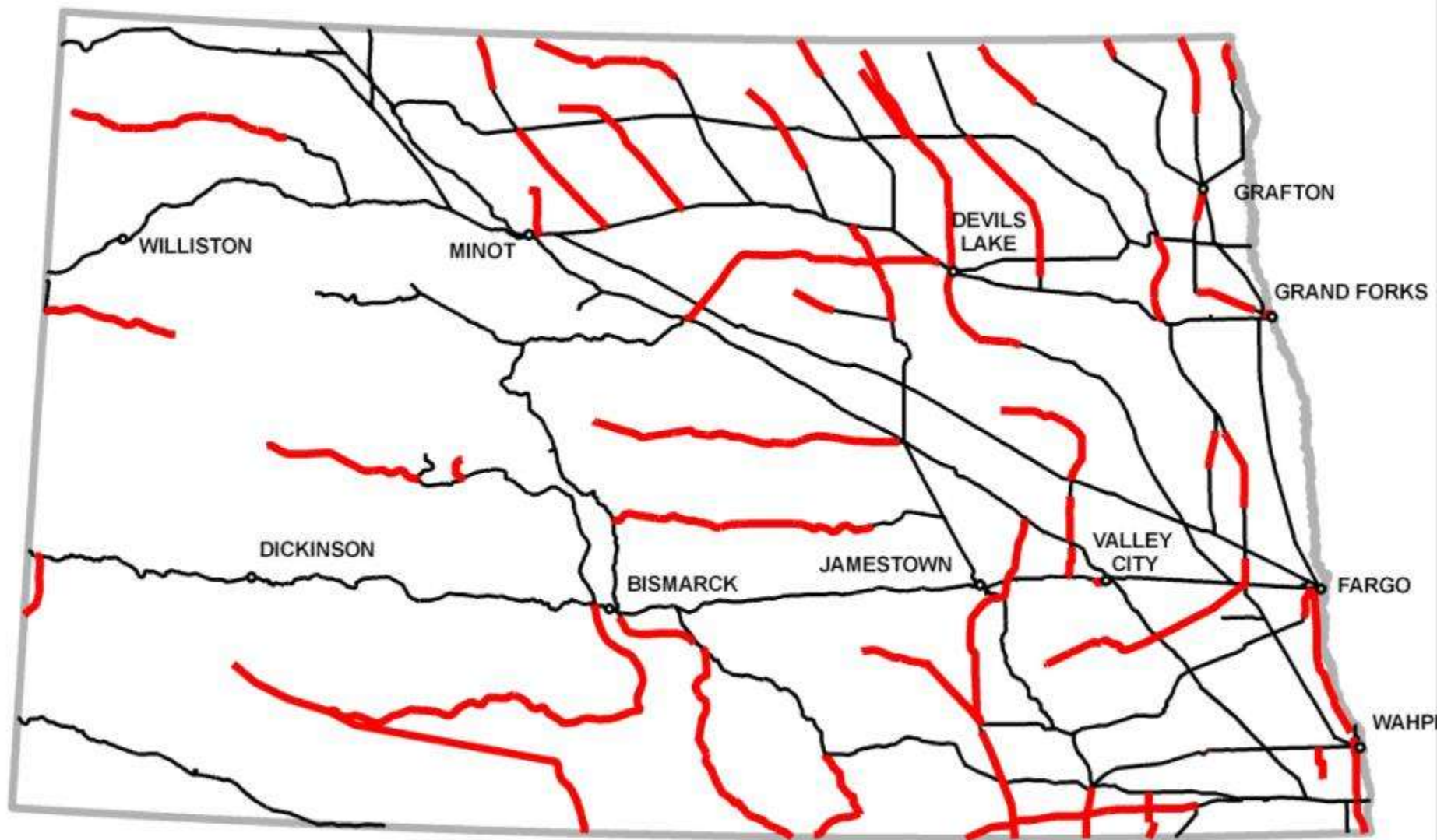
**Five Class 1 Railroads  
5,243 Miles**

**2008**

**Two Class 1 Railroads  
Five Shortlines  
3,609 Miles**

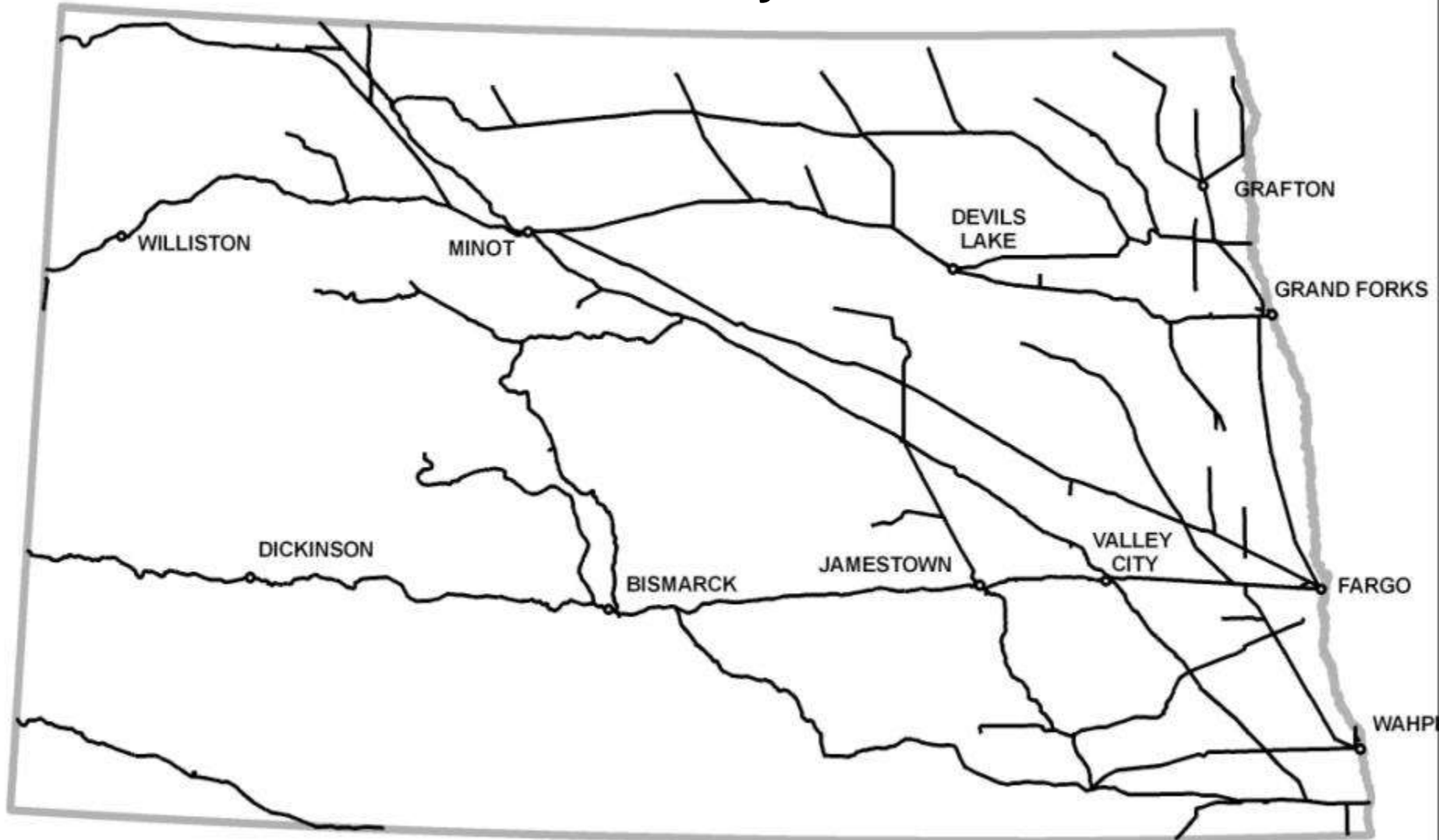


# 1950 to 2008 Branchline Abandonments





# 2008 Rail System



1950

1025 Licensed Elevators  
60,791,000 Bushel Capacity

2007

402 Licensed Elevators  
288,619,900 Bushel Capacity



1950

2,102 Centerline Miles of  
Paved State Highways

73,280 GVW

2,838 Miles of Paved County Highways

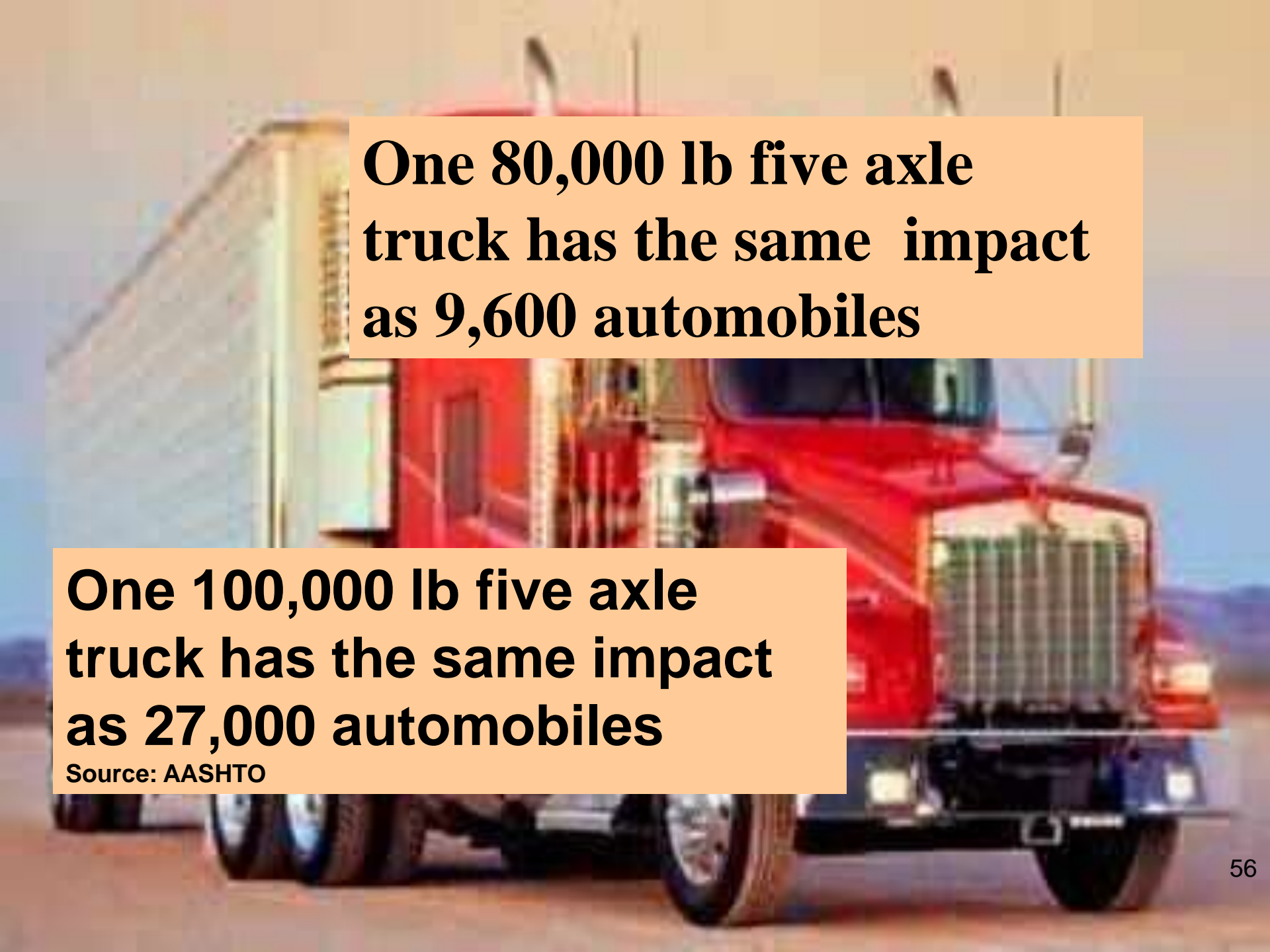
2008

7,384 Centerline Miles of  
Paved State Highways

105,500 GVW

6,814 Miles of Paved County Highways





**One 80,000 lb five axle truck has the same impact as 9,600 automobiles**

**One 100,000 lb five axle truck has the same impact as 27,000 automobiles**

Source: AASHTO

# Current Annual Estimated Truckloads by Economic Activity

<b>Oil &amp; Gas Development</b>	<b>1,669,700</b>
<b>Agriculture</b>	<b>1,300,000</b>
<b><u>Manufacturing</u></b>	<b><u>820,000</u></b>
<b>Total</b>	<b>3,789,700</b>

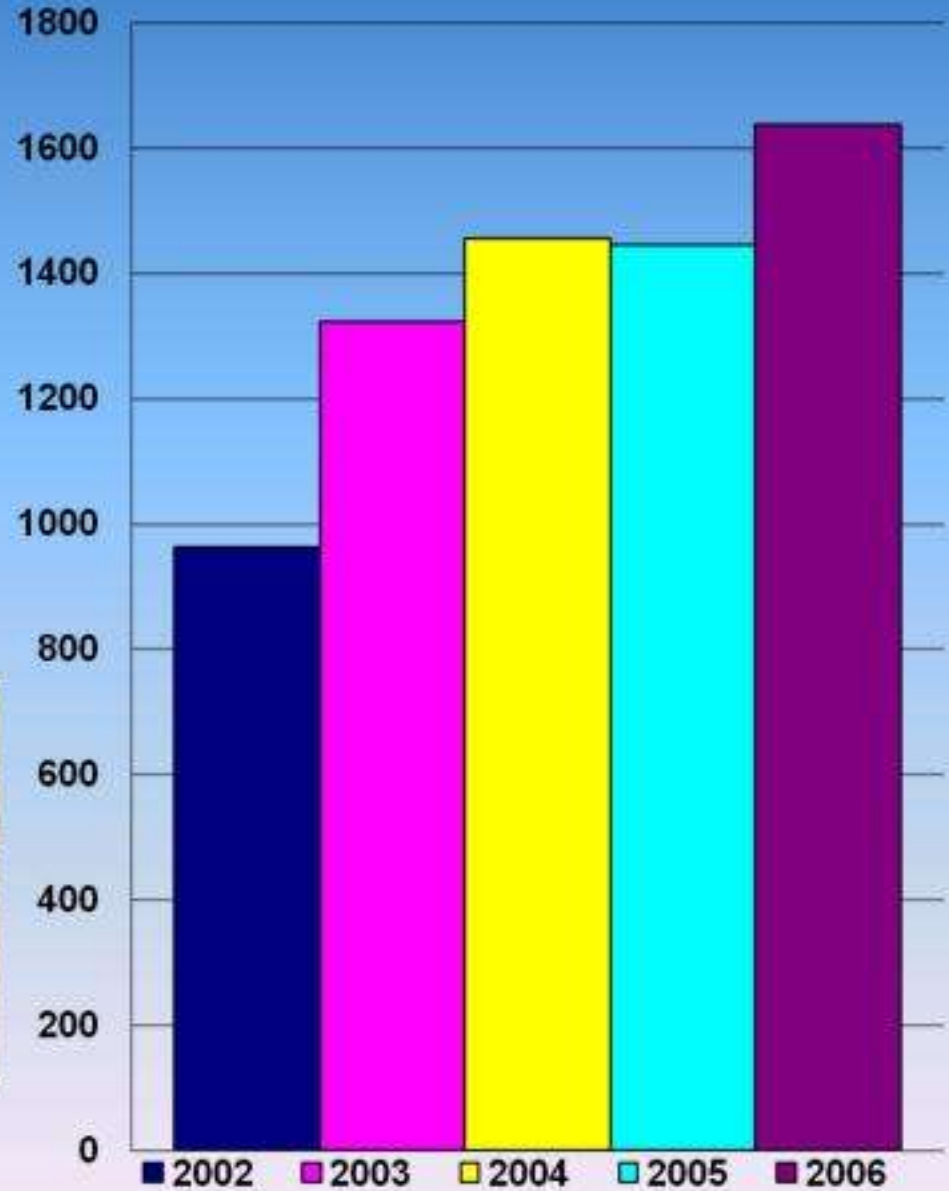


# Truck Average Annual Daily Traffic (2006)





# State Highway Mileage Distress



**NDDOT will continue to work cooperatively and collaboratively with local and tribal governmental entities, the legislature, congressional delegation, and the private sector to the best of our ability to provide an integrated transportation system that safely moves people and goods.**



# Thank you to the following for their invaluable assistance

- North Dakota Oil and Gas Division
- Amerada Hess Corporation
- Holland M-Bar-D Division
- S&S Sales, Inc.
- Power Fuels
- Belle Fourche Pipeline
- Enbridge Pipeline Inc.
- Tesoro Corporation
- Upper Great Plains Transportation Institute
- North Dakota Department of Commerce
- North Dakota Highway Patrol
- North Dakota State Water Commission
- Bobcat Company
- Anderson Trucking Service, Inc.
- Chris Paulhamus



# Roadway & Bridge Investment Needs in North Dakota

Upper Great Plains  
Transportation Institute

North Dakota State University - Spring 2008

Full Research Results at [www.ugpti.org](http://www.ugpti.org)

# Study Overview

- Estimate funding needs to maintain existing roadways and bridges
- Update studies done earlier in this decade
- Does not include normal maintenance activities (mowing, snow removal, signing, etc.)
- Maintain existing systems – no expansion or major upgrades

# Road Authorities

- NDDOT
- Counties
- Urban Centers (13 largest cities)
- Smaller Cities
- Townships



## Annual State Roadway and Bridge Investment Needs (\$000)

Highway Performance Classification	\$ 2008/Year		
Interstate	\$43,490		
Interregional	\$49,636		
State Corridor	\$41,212		
District Corridor	\$55,613		
District Collector	\$26,630		
<b>Total</b>	<b>\$216,583</b>		

\*Figures reflect improvement needs in 2008 dollars if inflation trend continues into the future

# Paved County Roads Construction and Maintenance

- Based on survey; estimated expenditures for next 10 years
- 42 counties responded; survey findings expanded to state using miles of road
- Estimated 10-year construction cost = \$306.1 million
- Estimated 10-year maintenance cost = \$398 million
- Extrapolation = \$1.408 billion for 20 years

# County Roadway & Bridge Needs (\$000)

	<b>\$ 2008/Year</b>		
Paved Roads	\$30,610		
Gravel Roads	\$69,680		
Maintenance	\$39,800		
Bridges	\$19,815		
<b>Total</b>	<b>\$159,905</b>		

\*Figures reflect improvement needs in 2008 dollars if inflation trend continues into the future



# Highway Funding Needs of 13 Urban Centers

- Estimated based on long range plans and past survey responses from “Urban Street and County Road Funding Needs Assessment for 13 North Dakota Cities and 53 North Dakota Counties”
- Amount of detail varies from city to city
- Each plan includes lists of expected improvements for next 15 to 20 years
- Some plans include expected maintenance costs
- When maintenance costs could not be determined, the survey results from the 2000 study were used and indexed
- Estimated funding need in 2008 dollars for all 13 cities is \$70.7 million

# Estimated Funding Needs Townships and Small Cities (\$000)

- Update of 2002 study

	\$ 2008/Year		
Townships	\$36,250		
Small Cities	\$29,725		

\*Figures reflect improvement needs in 2008 dollars if inflation trend continues into the future

## Estimated Roadway and Bridge Funding Needs ( Millions / Year)

Jurisdiction/Agency	Highways	Bridges
State	\$216.6	\$26.3
County	\$140.0	\$19.8
Small Cities	\$29.7	*
Townships	\$36.3	*
Urban Centers	\$70.7	*
Total	\$493.4	\$46.1
Total Highways & Bridges		\$539.5

\*Not estimated