

**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY  
 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
<b>1</b>	Fabricated metal products (excluding castings and forgings)				
	Bolts, nuts, screws, washers, rivets, and other screw machine products . . . . .	332722 03 2			
<b>2</b>	Metal stampings . . . . .	332000 AC 2			
<b>3</b>	Valves, fittings, and couplings purchased for further assembly . . . . .	332900 03 4			
<b>4</b>	Other fabricated metal products . . . . .	332000 29 8			
	Castings (rough and semifinished)				
<b>5</b>	Iron . . . . .	331511 01 4			
<b>6</b>	Steel . . . . .	331510 09 9			
<b>7</b>	Aluminum and aluminum-base alloy . . . . .	331520 05 6			
<b>8</b>	Copper and copper-base alloy . . . . .	331525 00 6			
<b>9</b>	Other nonferrous castings . . . . .	331520 09 8			
	Forgings				
<b>10</b>	Iron and steel forgings . . . . .	332111 01 2			
<b>11</b>	Nonferrous . . . . .	332112 01 0			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
	Shapes and forms (excluding castings, forgings, and fabricated metal products)				
	Steel				
<b>12</b>	Bars, bar shapes, and plate . . . . .	331200 07 1			
<b>13</b>	Sheet and strip . . . . .	331200 17 0			
<b>14</b>	All other steel shapes and forms . . . . .	331200 33 7			
	Copper and copper-base alloy				
<b>15</b>	Refinery shapes . . . . .	331411 05 8			
<b>16</b>	Rods, bars, and mechanical wire (including extruded and/or drawn shapes) . . . . .	331421 05 7			
<b>17</b>	Pipe and tube . . . . .	331421 35 4			
<b>18</b>	All other copper and copper-base alloy shapes and forms . . . . .	331421 45 3			
<b>19</b>	Aluminum and aluminum-base alloy shapes and forms . . . . .	331000 39 8			
<b>20</b>	All other nonferrous shapes and forms . . . . .	331000 83 6			
<b>21</b>	Scrap; including iron, steel, and aluminum and aluminum-base alloy (excluding home scrap) . . . . .	001900 60 4			
<b>22</b>	Electric motors and generators less than 1 horsepower (less than 746 watts)	335312 27 8			
<b>23</b>	Paperboard containers, boxes, and corrugated paperboard . . . . .	322210 01 4			
	Rubber and plastics hose and belting				
<b>24</b>	Hydraulic and pneumatic hose, rubber and plastics inner tube type, wire or textile reinforced (without fittings) . . . . .	326220 03 5			
<b>25</b>	Other rubber and plastics hose and belting . . . . .	326220 05 0			
<b>26</b>	Gaskets and packing and sealing devices (all types) . . . . .	339991 03 6			
<b>27</b>	Fabricated rubber products, excluding tires, tubes, hose, belting, and gaskets	326000 17 1			

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**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
<b>28</b>	Fabricated plastics products (excluding gaskets) . . . . .	326100 11 2			
<b>29</b>	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↗	009700 99 8			
<b>30</b>	<b>TOTAL</b> (Should equal total reported in 16, line A1) . . . . .	771000 00 7			

**17-21** Not Applicable.

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

**Detailed Data Reported Elsewhere** - Items denoted by an asterisk (\*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

**NOTE:** Only totals are requested; do not duplicate detail reported on the CIR.

**Special Instructions for Nuclear and Industrial Valves** - Actuators and parts when shipped with a valve should not be included in the value of the valve but should be reported separately on the appropriate actuators and parts lines.

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**If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.**

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>1</b>	Gates, globes, angles, straightway (Y-type) checks, stop and check, cross, 3- and 4-way, etc. (including manual and power-operated, on-off valves; excluding automatic valves and water works) Iron body (including ductile or modular, all pressures; excluding IBBM, AWWA, and UL) . . . . .	332911 1101 2			
<b>2</b>	Carbon steel Cast . . . . .	332911 1103 8			
<b>3</b>	Forged . . . . .	332911 1105 3			
<b>4</b>	Alloy steel and other metals . . . . .	332911 1107 9			
<b>5</b>	Brass and bronze (125 lb, wsp or more) . . . . .	332911 1109 5			
<b>6</b>	Actuators (power-operated, on/off mounted) ( <i>Report hydraulic and pneumatic actuators on 59 and 60 respectively.</i> ) . . . . .	332911 1111 1			
<b>7</b>	Parts . . . . .	332911 1213 5			
<b>8</b>	Valves for water works and municipal equipment (IBBW, AWWA, and UL) IBBM gate line and tapping valves . . . . .	332911 3101 0			
<b>9</b>	UL valves (all pressures) Check valves . . . . .	332911 3103 6			
<b>10</b>	All others (including pest indicators) . . . . .	332911 3105 1			
<b>11</b>	Tapping sleeves and crosses . . . . .	332911 3107 7			
<b>12</b>	Fire hydrants . . . . .	332911 3109 3			
<b>13</b>	AWWA valves (all pressures) Check valves . . . . .	332911 3111 9			
<b>14</b>	Butterfly valves . . . . .	332911 3113 5			
<b>15</b>	Parts . . . . .	332911 3215 8			
<b>16</b>	Ball valves, all metals, pressures, and types (including manual and power-operated, on/off valves; excluding automatic control valves, solenoid valves, and regulators) Iron (including ductile) . . . . .	332911 5101 8			
<b>17</b>	Brass and bronze . . . . .	332911 5103 4			
<b>18</b>	Carbon steel (cast and fabricated) . . . . .	332911 5105 9			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
	Ball valves, all metals, pressures, and types (including manual and power-operated, on/off valves; excluding automatic control valves, solenoid valves, and regulators) - Continued				
<b>19</b>	Alloy steel and other metals . . . . .	332911 5107 5			
<b>20</b>	Actuators (power-operated, on/off mounted) ( <i>Report hydraulic and pneumatic actuators on lines 59 and 60 respectively.</i> ) . . . . .	332911 5109 1			
<b>21</b>	Parts . . . . .	332911 5211 5			
	Butterfly valves, all metals, pressures, and types (including manual and power-operated, on/off valves but excluding automatic control valves and regulators and all IBBM, AWWA, and UL valves) Industrial types (including elastomer and fluoroelastics, lined)				
<b>22</b>	Iron (including ductile) . . . . .	332911 7101 6			
<b>23</b>	Brass and bronze . . . . .	332911 7103 2			
<b>24</b>	Carbon steel (cast and fabricated) . . . . .	332911 7105 7			
<b>25</b>	Alloy steel and other metals . . . . .	332911 7107 3			
	High pressure types (shut-off to full ANSI class ratings)				
<b>26</b>	Iron . . . . .	332911 7109 9			
<b>27</b>	Carbon steel (cast and fabricated) . . . . .	332911 7111 5			
<b>28</b>	Alloy steel and other metals . . . . .	332911 7113 1			
<b>29</b>	Actuators (power-operated, on/off mounted) ( <i>Report hydraulic and pneumatic actuators on 59 and 60 respectively.</i> ) . . . . .	332911 7115 6			
<b>30</b>	Parts . . . . .	332911 7217 0			
	Plug valves, all metals, pressures, and types (such as lubricated, nonlubricated, cylindrical eccentric, sleeve-lined) (except cocks and stops including manual and power-operated, on/off valves but excluding automatic control valves, solenoid valves, and regulators)				
<b>31</b>	Iron (including ductile) . . . . .	332911 9101 4			
<b>32</b>	Carbon steel . . . . .	332911 9103 0			
<b>33</b>	Alloy steel or other metals . . . . .	332911 9105 5			
<b>34</b>	Parts (including actuators) (power operated, on/off mounted) . . . . .	332911 9208 7			
	Industrial valves, nec				
<b>35</b>	Cocks and stops, all metals, pressures, and types . . . . .	332911 B101 1			
<b>36</b>	Diaphragm and pinch valves (including operators, all metals, pressures, and types; excluding automatic valves) . . . . .	332911 B103 7			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
	Industrial valves, nec - Continued				
	Pop safety valves and relief valves (more than 15 lb, wsp)				
37	Iron and steel . . . . .	332911 B105 2			
38	Brass and bronze . . . . .	332911 B107 8			
39	Compressed gas cylinder valves . . . . .	332911 B109 4			
40	Steam traps (more than 15 lb, wsp) . . . . .	332911 B111 0			
41	Actuators (power-operated, on/off mounted) ( <i>Report hydraulic and pneumatic actuators on 59 and 60 respectively.</i> ) . . . . .	332911 B115 1			
42	Other metal valves (excluding control valves, regulators, and solenoid valves) . . . . .	332911 B118 5			
	Nuclear valves (N-Stamp only)				
43	Gate, globe, and check valves . . . . .	332911 D102 7			
44	Valves (including ball valves, butterfly valves, plug valves, automated control valves, parts, and actuators) . . . . .	332911 D108 4			
45	Parts . . . . .	332911 D213 2			
46	Automatic valves (regulating and control type) and parts (except nuclear) (Corresponds to value of shipments reported on CIR Form MA334B, Selected Instruments and Related Products, for 2002)* . . . . .	332911 F100 9			
47	Solenoid-operated valves and parts (except nuclear and fluid power transfer) (Corresponds to value of shipments reported on CIR Form MA334B, Selected Instruments and Related Products, for 2002, item codes 4073 - 4079.)* . . . . .	332911 H100 7			
48	Nonaerospace type pneumatic directional control valves . . . . .	332912 9100 4			
	Plumbing and heating valves and specialties (except plumbers' brass goods)				
49	Safety and relief valves . . . . .	332919 1101 5			
50	Check valves . . . . .	332919 1203 9			
51	All other plumbing and heating valves (including gates, globes, angles, 3- and 4-way drain, brass and bronze) (less than 125 lb, wsp) . . . . .	332919 1205 4			
52	Plumbing and heating valve specialties . . . . .	332919 1207 0			
53	Parts . . . . .	332919 1209 6			
54	Metal fittings, flanges, and unions for piping systems (pipe couplings) . . . . .	332919 3335 7			
55	Ductile iron fittings, flanges, and unions for piping systems . . . . .	332919 3111 2			
56	Cast brass or bronze fittings, flanges, and unions for piping systems, including solder and threaded types . . . . .	332919 3215 1			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>57</b>	Fabricated iron and steel pipe and pipe fittings made from purchased pipe . . . . .	332996 3101 1			
<b>58</b>	Industrial pumps (except hydraulic fluid power pumps, automotive circulating pumps and measuring and dispensing pumps) (Corresponds to value of shipments reported on CIR Form MA333P, Pumps and Compressors, for 2002)* . . . . .	333911 1440 3			
<b>59</b>	Nonaerospace hydraulic (linear and rotary) fluid power cylinders and actuators (Corresponds to value of shipments reported on CIR Form MA333N, Fluid Power Products, for 2002)* . . . . .	333995 1100 6			
<b>60</b>	Nonaerospace pneumatic (linear and rotary) fluid power cylinders and actuators (Corresponds to value of shipments reported on CIR Form MA333N, Fluid Power Products, for 2002)* . . . . .	333995 3100 4			
<b>61</b>	Relays and industrial controls . . . . .	335314 5100 4			
<b>62</b>	Controls for monitoring residential and commercial environments and appliance regulating controls . . . . .	334512 0100 9			
<b>63</b>	Process control instruments . . . . .	334513 0100 7			
<b>64</b>	Rotary oil and gas field surface drilling machinery and equipment, including kelly joints . . . . .	333132 1122 0			
<b>65</b>	Parts for rotary oil and gas field drilling equipment, sold separately (except for portable drilling rigs) . . . . .	333132 1271 5			
<b>66</b>	Oil and gas field production well casings and tubing heads and supports (surface, subsurface, and subsea) . . . . .	333132 5106 9			
<b>67</b>	Oil and gas field production well subsea Christmas tree assemblies, manifolds, and templates . . . . .	333132 5121 8			
<b>68</b>	Parts, attachments, and accessories for commercial drycleaning equipment and clothing presses . . . . .	333312 0491 8			
<b>69</b>	Fluid power valves and hose fittings, nsk ( <i>Specify kind.</i> ) ↴	332912 WYWW 2			
<b>70</b>	Metal fittings, flanges, and unions for piping systems, nsk ( <i>Specify kind.</i> ) ↴	332919 3YVV 9			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>71</b>	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18			
<b>72</b>		26			
<b>73</b>		34			
<b>74</b>		42			
<b>75</b>		59			
<b>76</b>		67			
<b>77</b>	Contract work - Receipts for work done for others on their materials ( <i>Specify products worked on and kind of work.</i> ) ↴	000930 0000 8			
<b>78</b>	Miscellaneous receipts				
	Sales of scrap and refuse . . . . .	000999 8013 8			
<b>79</b>	Receipts for repair work . . . . .	000999 8061 7			
<b>80</b>	Other miscellaneous receipts . . . . .	000999 8098 9			
<b>81</b>	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in <b>15</b> , line A2.) . . . . .	000999 8900 6			
<b>82</b>	<b>TOTAL</b> (Should equal <b>4</b> , line A) . . . . .	770000 0000 8			

**23-27** Not Applicable.



33231150



**28** ESTABLISHMENT ACTIVITIES

**A.** Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.  
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>

**B.** During 2002 did this establishment:

- |   |                                   |                                  |
|---|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? . . . . .  | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? . . . . .  | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? . . . . .   | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? . . . . .  | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? . . . . .  | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? . . . . . | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? . . . . .   | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? . . . . .   | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? . . . . .  | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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**29 OPERATIONAL STATUS**

Activity that best describes this establishment's status at the end of 2002  
(Mark "X" only ONE box.)

- 0011  In operation
- 0012  Under construction, development, or exploration
- 0013  Temporarily or seasonally inactive
- 0014  Ceased operation - Give date at right →
- 0015  Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

**30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.**

Is the time period covered by this report a calendar year?

0078  Yes      0079  No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

**Thank you for completing your 2002 Economic Census form.**  
**PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

33231176