

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Fibers				
	Manmade fibers, staple, and tow	325200 03 8			
2	All other fibers (cotton, wool, etc.)	009998 31 1			
	Yarn				
	Spun				
	Cotton				
3	Carded	313111 05 6			
4	Combed	313111 07 2			
	Manmade fiber				
5	Rayon, acetate and/or lyocell	313111 09 8			
6	Nylon	313111 11 4			
7	Polyester	313111 13 0			
8	Acrylic	313111 15 5			
9	All other spun yarns (wool, jute, hemp, etc.)	313111 19 7			

CONTINUE WITH **16** ON PAGE 9

31307085

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
	Yarn - Continued				
	Filament				
10	Nylon	325222 11 5			
11	Polyester	325222 21 4			
12	All other filament yarns, including silk	325222 07 3			
13	All other yarns (Specify.) ↴	313110 01 7			
14	Knit fabrics (including transfers from other plants of your company)	313240 00 4			
15	Broadwoven fabrics	313210 27 0			
16	Buttons, zippers, and slide fasteners	339993 01 6			
17	Trim and findings, including linings, fusibles, elastic, waistbanding, pockets, etc.	001900 67 9			
18	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8			
19	TOTAL (Should equal total reported in 16 , line A1)	771000 00 7			

17 Not Applicable.

31307093

18 TYPE OF OPERATION

A. Type of business (Mark "X" the one that best describes your principal kind of business.)

Manufacturer

- 0620 132 Spinning yarn from own materials
- 136 Knitting products from own yarn
- 138 Finishing own knit cloth
- 139 Finishing purchased knit cloth
- 140 Making apparel from purchased fabrics

Jobber or converter employing outside contractors

- 144 Spinning yarn from materials that you supply
- 148 Knitting products from yarns that you supply
- 150 Finishing knit fabrics that you supply
- 152 Making apparel from fabrics that you supply

Contractor, commission knitter, or finisher

- 160 Knitting fabrics or apparel from yarns owned by others
- 162 Finishing knit fabrics owned by others
- 164 Making apparel from fabrics owned by others
- 170 Spinning yarn from materials owned by others

Wholesaler or dealer

- 176 Buying or importing and reselling products without arranging for further processing, or doing any knitting, cutting, or sewing

B. Operations performed (Mark "X" ALL that apply.)

- 198 Cutting
- 204 Knitting
- 210 Stitching
- 212 Spinning yarns
- 216 Finishing knit fabrics
- 206 Texturing, crimping, etc. of filament yarns
- 530 Performing other operations (*Specify kind.*) ↴

0621

19-21 Not Applicable.

31307101

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
A. Fabrics Production and Shipments of Greige Fabrics

General - This section covers establishments primarily engaged in knitting, dyeing, or finishing weft or warp fabrics, including lace goods; and establishments primarily engaged in knitting items from yarn or in manufacturing items from knit fabrics produced in the same establishment. Establishments solely involved in wholesaling or importing should not complete this section but should report "Resales" on line 13 in 2D, page 15 and describe the type of operation in the "Remarks" section on page 17.

If the information as requested cannot be taken directly from the book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment in 2A, 2B, and 2C. On the other hand, for PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS, report only the amount that you received for "commission and contract receipts" in 2D.

Special Reporting Instructions and Definitions -

The quantity of all knit fabrics produced in this establishment, regardless of intended end use, must be reported in the "Quantity produced for all purposes" column. In addition, if greige fabrics are produced and shipped from this establishment, the quantity and value of those shipments should be reported in the columns, "Products shipped and other receipts, including interplant transfers."

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

NOTE: Only totals are requested; do not duplicate detail reported on the CIR.

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts, including interplant transfers			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
	0734	0730	0736	0733	0732	0731		
1	Weft (circular) knit fabrics greige goods, except hosiery Narrow fabrics (12 inches wide or less) (Corresponds to quantity produced reported on CIR Form MA313K, Knit Fabric Production, for 2002, item codes 2601 and 2603)*	313241 1111 6	1000 lb ↑ ↓					
2	Broad fabrics (more than 12 inches wide) (Corresponds to quantity produced reported on CIR Form MA313K, Knit Fabric Production, for 2002, item codes 2100 - 2517)*	313241 1221 3						
3	Warp knit fabrics greige goods, (tricot, raschel, simplex, and Milanese) Narrow fabrics (12 inches wide or less) (Corresponds to quantity produced reported on CIR Form MA313K, Knit Fabric Production, for 2002, item codes 1401 and 1403)*	313249 1111 9						
4	Broad fabrics (more than 12 inches wide) (Corresponds to quantity produced reported on CIR Form MA313K, Knit Fabric Production, for 2002, item codes 1100 - 1317)*	313249 1121 8						

31307119

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

B. Shipments of Finished Fabrics

Special Reporting Instructions and Definitions -

If fabrics are knitted and finished in this establishment and shipped as finished fabrics, report quantity and value below. The quantity of knit greige fabrics knit in this establishment should be reported in **2A** above.

Knit fabrics that are purchased as greige goods and then finished and shipped from this establishment should be reported below. However, DO NOT report as production, the quantity of purchased fabric in **2A** above.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Finished weft (circular) knit fabrics, excluding hosiery		1000 fin lin yd					
	Knitted and finished in the same establishment							
1	Narrow (12 inches wide or less)	313241 3111 4						
2	Broad (more than 12 inches wide)	313241 3121 3						
	Purchased and finished in this establishment							
3	Narrow (12 inches wide or less)	313312 0B11 4						
4	Broad (more than 12 inches wide)	313312 0A11 6						
	Finished warp knit fabrics (tricot, raschel, simplex, and Milanese)							
	Knitted and finished in the same establishment							
5	Narrow (12 inches wide or less)	313249 3111 7						
6	Broad (more than 12 inches wide)	313249 3121 6						
	Purchased and finished in this establishment							
7	Narrow (12 inches wide or less)	313312 0B21 3						
8	Broad (more than 12 inches wide)	313312 0A21 5						

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

C. Shipments of Garments and Other Knit Products

Special Reporting Instructions and Definitions -

If garments are knitted or fabrics knitted and finished into a garment in this establishment, report the value of the garments below.

Report garments made from fabrics not knitted in this establishment on Census codes 315228 4YVW 5 and 315239 4YVW 2.

If fabrics are knitted in this establishment, report total knit fabrics production in **2A** above.

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

NOTE: Only totals are requested; do not duplicate detail reported on the CIR.

CONTINUE WITH **22** ON PAGE 13

31307127

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
C. Shipments of Garments and Other Knit Products - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
1	Sweaters Men's, juniors', and little boys' (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item code 4301)* . . .	315191 2100 3			
2	Women's, misses', juniors', girls', and infants' (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item codes 7221 and 8101)*	315191 4100 1			
3	Knit shirts and blouses, including knit sport shirts Men's, juniors', and little boys' (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item codes 4241, 4261, and 4281)*	315191 7100 8			
4	Women's, misses', juniors', girls', and infants' (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item codes 7161, 7181, 7201, and 8061)*	315191 B100 3			
5	All other knit outerwear products Men's, juniors', and little boys' (<i>Specify kind.</i>) ↴ 	315191 D120 9			
6	Women's, misses', juniors', girls', and infants' (<i>Specify kind.</i>) ↴ 	315191 D110 0			
7	Knit underwear and nightwear, including robes (from yarns or from fabrics knit in the same establishment) Men's, juniors', and little boys' (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item codes 4421 - 4521)*	315192 1100 2			
8	Women's, misses', juniors', girls', and infants' Underwear, including foundation garments (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item codes 7321, 7341, 7381, 7401, 7441, and 8181)*	315192 4110 8			
9	Nightwear (Corresponds to value of shipments reported on CIR Form MQ315A, Apparel, for 2002, item codes 7361, 7421, and 8201)*	315192 4120 7			
10	Gloves and mittens knitted in this establishment (Corresponds to value of shipments reported on CIR Form MA315D, Gloves and Mittens, for 2002, item codes 1420 - 1760)*	315191 G100 8			
11	Hats, mufflers, scarves, and other knitting mill apparel products excluding outerwear, gloves and mittens, underwear, and nightwear	315191 H100 7			
12	Lace and net goods, all leavers and Nottingham lace machine products (including bobbinets and barmen laces; but excluding raschel lace machine products and burned-out laces)	313249 5100 8			

CONTINUE WITH 22 ON PAGE 14

31307135

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
C. Shipments of Garments and Other Knit Products - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
13	Other nonapparel warp knit end products, excluding fabrics, including towels and washcloths (<i>Specify kind.</i>) ↴	313249 A100 2			
14	Other nonapparel weft knit end products, excluding fabrics (<i>Specify kind.</i>) ↴	313249 B100 1			
15	Finishing of knit underwear and nightwear, not knit in this establishment . . .	315192 4130 6			
16	Finishing of knit outerwear, not knit in this establishment	315191 D130 8			
17	Cut and sew apparel (from fabric not knit in this establishment) Men's, juniors', and little boys' (<i>Specify kind.</i>) ↴	315228 4YWV 5			
18	Women's, misses', juniors', girls', and infants' (<i>Specify kind.</i>) ↴	315239 4YWV 2			

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
D. All Other Products and Miscellaneous Receipts

Line No.	Products and services	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
1	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18			
2		26			
3		34			
4		42			
5		59			
6		67			

CONTINUE WITH 22 ON PAGE 15

31307143

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
D. All Other Products and Miscellaneous Receipts - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
	Contract and commission receipts				
	Knitting only or knitting and finishing of fabrics				
7	Warp knit fabrics	313249 7131 1			
8	Weft knit fabrics (excluding hosiery)	313241 5131 0			
9	Knitting only or knitting and finishing of underwear and nightwear	315192 E100 8			
10	Knitting only or knitting and finishing of knitting mill apparel products, excluding underwear and nightwear	315191 J100 5			
	All other receipts for work done for others on their own materials (excluding knit fabrics and apparel)(Specify products worked on and kind of work.) ∇				
11		000930 0000 8			
12	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5			
13	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15 , line A2.)	000999 8900 6			
14	TOTAL (Should equal 4 , line A)	770000 0000 8			

23-27 Not Applicable.



31307150

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



31307168

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

31307176