

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
	Wheat flour (excluding prepared mixes)							
1	White bread-type flour	311211 11 4	↑ 1000 lb ↓					
2	Cake-type flour	311211 09 8						
3	Cookie and cracker-type flour	311211 03 1						
4	Wheat gluten	311221 21 2						
5	Other wheat flour (including whole wheat and clear flour; excluding prepared mixes)	311211 05 6						
	Prepared flour mixes							
6	Doughnut, cake, and yeast types	311000 05 3						
7	Bread (including franchise mixes)	311000 07 9						
8	Cake	311000 09 5						
9	Other prepared mixes (including sweet goods)	311000 11 1						
	Grains							
10	Wheat	111140 03 4	↑ 1000 bushels ↓					
11	Oats	111199 13 9						

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
	Grains - Continued							
12	Corn	111150 03 3	1000 bushels					
13	Barley	111199 11 3						
14	Rice, rough	111160 00 8	1000 lb					
15	Other grains	111100 03 8	1000 bushels					
16	Corn grits	311211 19 7	hundred-weight					
17	Corn meal and flakes	311211 21 3						
	Sweeteners		short tons of sugar solids					
18	Sugar in terms of sugar solids (cane and beet)	311310 01 5						
19	Glucose syrup, in terms of solids (corn syrup; conventional or regular)	311221 11 3						
20	High fructose corn syrup in terms of solids (HFCS)	311221 03 0						
21	Other natural sweeteners in terms of solids (including dextrose, honey, molasses, blends of corn sweeteners and sugar, etc.)	311000 03 8						
22	Artificial sweeteners, in terms of solids	325100 57 6						
	Fats and oils (including frying oils)		1000 lb					
	Shortening							
23	100 percent vegetable	311200 11 7						
24	Animal and blends of animal and vegetable	311000 23 6						
25	Lard	311611 15 6						
26	Other fats and oils (cooking oils, butter, margarine, puff paste, etc.)	311000 25 1						
	Sugar, cane and beet, in terms of sugar solids		short tons					
27	White	311310 05 6						
28	Brown	311310 09 8						
29	Raisins	311423 07 3						
30	Dried fruits, excluding raisins	311423 13 1	hundred-weight					
31	Nut meats, dried or dehydrated	311911 03 6						

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16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued								
Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
32	Nuts and nut meats, raw	111000 31 1	hundred-weight					
	Yeast		↑					
33	Compressed	311999 03 1	1000 lb					
34	Active dry	311999 05 6	↓					
35	Frozen fruits	311411 07 8						
36	Dried fruits and nuts (including raisins)	311423 05 7	hundred-weight					
37	Glaze, candied and crystallized fruits, fruit peels, and other vegetable substances	311340 01 2	↑					
38	Jams, jellies, and preserves (including fruit-butter and maraschino cherries)	311421 01 0						
39	Liquid, dried, and frozen eggs (in terms of dry weight equivalent)	311999 01 5	1000 lb					
40	Cheese, process	311513 05 5						
41	Milk and milk replacers (including dry milk, dry whey, blends, soy whey, and others)	311514 05 3						
42	Chocolate (compounds, cocoa, chocolate liquor, etc.)	311320 01 4	↓					
43	Packaging paper and plastics film, coated and laminated	001900 A1 7						
44	Bags (plastics, foil, and coated paper)	001900 A3 3						
45	Bags (uncoated paper and multiwall)	322224 01 5						
46	Paperboard containers, boxes, and corrugated paperboard	322210 01 4						
47	Glass containers	327213 01 3						
48	Aluminum foil packaging products, converted or rolls and sheets	332999 01 0						
49	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8						
50	TOTAL (Should equal total reported in 16, line A1)	771000 00 7						

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17 Not Applicable.

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18 TYPE OF OPERATION

Did you manufacture flour mixes (cake mixes, pancake mixes, etc.) in this establishment during 2002 ?

- 0620 725 Yes
 726 No

If "Yes," mark the one that best describes the source of flour for your flour mixes.

- 116 Made chiefly from flour manufactured in this establishment
 117 Made chiefly from flour purchased from other companies or received from other establishments of this company

19-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Flour mixes and refrigerated and frozen doughs and batters not made in flour mills		sacks (cwt)					
	Flour mixes							
	Pancake and waffle mixes	311822 0211 4						
2	Cake mixes, including gingerbread	311822 0121 5						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Flour mixes and refrigerated and frozen doughs and batters not made in flour mills - Continued Flour mixes - Continued							
3	Biscuit mixes	311822 0231 2	sacks (cwt)					
4	Bread and bread-type roll mixes	311822 0251 0						
5	Other prepared flour mixes (including cookie mixes, pie-crust mixes, doughnuts, and other sweet yeast goods mixes)	311822 0241 1						
6	Refrigerated doughs and batters (i.e., cookie, biscuit, bread and bread-type roll, pasta, pizza, coffeecake, pancake, etc.)	311822 0261 9	1000 lb					
7	Frozen doughs and batters (i.e., cookie, biscuit, bread and bread-type roll, pasta, pizza, coffeecake, pancake, etc.)	311822 0271 8						
8	Dry frosting mixes	311942 7251 9						
9	Frosting, canned ready-to-spread (all varieties) . .	311422 A136 1						
	Crackers, pretzels, biscuits, and related products							
10	Graham crackers	311821 1331 1	1000 lb					
11	Saltines	311821 1111 7						
12	Cracker meal and crumbs	311821 1341 0						
13	Cracker sandwiches made from crackers produced in this plant	311821 1221 4						
14	Hard pretzels	311919 7111 3						
15	Soft pretzels	311821 1351 9						
16	Unleavened bread, except frozen	311812 1491 2						
17	Frozen unleavened bread	311812 14A1 0						
18	Other crackers and related products (sponge, sprayed varieties, low-sugar content biscuits, melba toast, unsalted soda crackers, taco shells, etc.)	311821 1391 5						
	Cookies, wafers, and ice cream cones and cups, except frozen Cookies							
19	Sandwich cookies, made from cookies made in this plant	311821 4111 4						
20	Marshmallow cookies	311821 4331 8						
21	Creme-filled cookies	311821 4341 7						

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Cookies, wafers, and ice cream cones and cups, except frozen - Continued		1000 lb					
	Cookies - Continued							
22	Chocolate chip cookies	311821 4221 1						
23	Oatmeal cookies	311821 4351 6						
24	All other cookies and wafers (except wafers for making ice cream sandwiches)	311821 4361 5						
25	Toaster pastries	311821 4371 4						
26	Wafers for making ice cream sandwiches	311821 4381 3						
27	Ice cream cones and cups	311821 4391 2	thousands					
	Ready-to-serve cereal breakfast foods, except infants' cereal		1000 lb					
	Corn flakes and other corn breakfast foods							
28	With fruits and/or nuts	311230 1111 1						
29	Without fruits or nuts	311230 1121 0						
	Wheat flakes and other wheat breakfast foods							
30	With fruits and/or nuts	311230 1231 7						
31	Without fruits or nuts	311230 1241 6						
	Oat breakfast foods							
32	With fruits and/or nuts	311230 1351 3						
33	Without fruits or nuts	311230 1361 2						
	Rice breakfast foods							
34	With fruits and/or nuts	311230 1471 9						
35	Without fruits or nuts	311230 1481 8						
	Preparations of other grains and mixed grains							
36	With fruits and/or nuts	311230 1591 4						
37	Without fruits or nuts	311230 15A1 2						
	Other cereal breakfast foods							
38	Infants' cereals, all types	311230 4111 8						
39	Instant hot cereals, all types of grains (mix with hot water and eat type)	311230 4121 7						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Other cereal breakfast foods - Continued		1000 lb				
	Cereals to be cooked before serving, except instant and infants'						
40	Farina and other wheat foods	311230 4131 6					
41	Rolled oats and oatmeal	311230 4141 5					
42	Preparations of other grains and mixed grains	311230 4151 4					
	Bread and bread-type rolls (including frozen)						
43	White pan bread, except frozen	311812 1111 6					
44	Frozen white pan bread	311812 1121 5					
	Variety breads						
45	White hearth bread, except frozen (including French, Italian, etc.)	311812 1231 2					
46	Frozen white hearth bread (including French, Italian, etc.)	311812 1241 1					
47	Whole wheat, cracked wheat, multigrain, and other dark wheat breads, except frozen	311812 1351 8					
48	Frozen whole wheat, cracked wheat, multigrain, and other dark wheat breads . .	311812 1361 7					
49	Rye, (including pumpernickel) except frozen	311812 1471 4					
50	Frozen rye (including pumpernickel)	311812 1481 3					
51	Other variety breads, except frozen (raisin, potato, self-rising, salt-free, canned, etc.) . .	311812 14G1 4					
52	Other frozen variety breads (raisin, potato, self-rising, salt-free, canned, etc.)	311812 14J1 1					
	Rolls, bread-type						
53	Hamburger and wiener rolls, except frozen . .	311812 4111 3					
54	Frozen hamburger and wiener rolls	311812 4121 2					
55	Brown-and-serve rolls, except frozen	311812 4231 9					
56	Frozen brown-and-serve rolls	311812 4241 8					
57	English muffins, except frozen	311812 4251 7					
58	Frozen english muffins	311812 4261 6					
59	Hearth rolls, except frozen	311812 4271 5					
60	Frozen hearth rolls	311812 4281 4					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Bread and bread-type rolls (including frozen) - Continued		1000 lb				
	Rolls, bread-type - Continued						
61	Bagels, except frozen	311812 4291 3					
62	Frozen bagels	311812 42A1 1					
63	Croissants, except frozen	311812 42B1 0					
64	Frozen croissants	311812 42C1 9					
65	Other bread-type rolls (kaiser (except hearth-type), Parker House, etc.; except frozen) . . .	311812 42D1 8					
66	Other frozen bread-type rolls (kaiser (except hearth-type), Parker House, etc.)	311812 42E1 7					
67	Bread stuffing, croutons, and bread crumbs (plain and seasoned)	311812 42F1 6					
	Soft cakes						
68	Snack cakes, except frozen	311812 7111 0					
69	Fruit cakes, holiday-type, except frozen	311812 7121 9					
70	All other soft cakes, except frozen (including pound, layer, sheet, cheese)	311812 7131 8					
71	Frozen soft cakes (including pound, layer, sheet, cheese, etc.)	311813 0111 5					
	Pies (fruit, cream, and custard)						
72	Snack pies, except frozen	311812 A111 6					
73	All other pies; fruit, custard, and cream types, etc., except frozen	311812 A121 5					
74	Frozen pies	311813 0221 2					
	Other sweet goods						
	Containing yeast						
75	Yeast-raised doughnuts, except frozen . . .	311812 D111 3					
76	Frozen yeast-raised doughnuts	311813 0331 9					
77	All other sweet goods containing yeast, except frozen (including sweet rolls and coffeecake)	311812 D181 6					
78	All other frozen sweet goods containing yeast (including sweet rolls and coffeecake)	311813 0361 6					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Other sweet goods - Continued						
	Not containing yeast						
79	Cake-type doughnuts, except frozen	311812 D131 1	1000 lb				
80	Frozen cake-type doughnuts	311813 0341 8					
81	Pastries, except frozen (including cream puffs, eclairs, lady fingers, French pastry, puff pastry) (To report toaster pastries see line 25.)	311812 D151 9					
82	Frozen pastries (including cream puffs, eclairs, lady fingers, French pastry, puff pastry) (To report toaster pastries see line 25.)	311813 0351 7					
83	All other sweet goods not containing yeast, except frozen (including danishes and muffins)	311812 D191 5					
84	All other frozen sweet goods not containing yeast (including danishes and muffins)	311813 0371 5					
85	Frozen cookie and cracker products	311813 0391 3					
86	All other frozen bakery products (Specify kind.) ↘	311813 03V1 0					
87	Chocolate and chocolate-type confectionery products made from purchased chocolate and packaged for shipment (not retailed at manufacturing establishment)	311330 1100 2	1000 lb				
88	Nonchocolate-type confectionery products made and packaged for shipment (not retailed at manufacturing establishment)	311340 1100 1					
89	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.	18					
90		26					
91		34					
92		42					
93		59					
94		67					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
95	Contract work - Receipts for work done for others on their materials (<i>Specify products worked on and kind of work.</i>) 7	000930 0000 8						
96	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5						
97	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15 , line A2.)	000999 8900 6						
98	TOTAL (<i>Should equal 4, line A</i>)	770000 0000 8						

23-27 Not Applicable.



31117179

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

31117195