

**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **2** under Census product code 999890 0000, "Resales."

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
<b>1</b>	Fabricated metal products (excluding castings and forgings)				
	Bolts, nuts, screws, washers, rivets, and other screw machine products . . . . .	332722 03			
<b>2</b>	Other fabricated metal products (excluding bolts, nuts, screws, washers, rivets, and other screw machine products) . . . . .	332000 34			
	Castings (rough and semifinished)				
<b>3</b>	Nonferrous (aluminum, copper, etc.) . . . . .	331520 11			
<b>4</b>	Iron and steel . . . . .	331510 01			
<b>5</b>	Forgings . . . . .	332110 00			
	Shapes and forms (excluding castings, forgings, and fabricated metal products)				
	Steel				
<b>6</b>	Bars, bar shapes, and plate . . . . .	331200 07			
<b>7</b>	Structural shapes . . . . .	331200 69			
<b>8</b>	Steel sheet and strip (including tinplate) . . . . .	331000 22			

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CONTINUE WITH **1** ON PAGE 9

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
<b>9</b>	Shapes and forms (excluding castings, forgings, and fabricated metal products) - Continued Steel - Continued Steel wire and wire products . . . . .	331000 28			
<b>10</b>	All other steel shapes and forms (excluding castings, forgings, fabricated metal products, structural shapes, and wire and wire products) . . . . .	331200 86			
<b>11</b>	Nonferrous Copper and copper-base alloy . . . . .	331421 11			
<b>12</b>	Aluminum and aluminum-base alloy Sheet, plate, foil, and welded tubing . . . . .	331315 00			
<b>13</b>	Extruded shapes (including extruded rod, bar, pipe, tube, etc.) . . . . .	331316 01			
<b>14</b>	All other aluminum and aluminum-base alloy shapes and forms, including refinery shapes (wire, rolled rod and bar, powder, ingot, slugs, billet, etc.) . . . . .	331000 07			
<b>15</b>	Other nonferrous metal shapes and forms . . . . .	331000 82			
<b>16</b>	Aluminum and aluminum-base alloy scrap (excluding home scrap) . . . . .	330000 42			
<b>17</b>	Plastics products consumed in the form of sheets, rods, tubes, and other shapes . . . . .	326100 13			
<b>18</b>	Flat glass (plate, float, and sheet) . . . . .	327211 01			
<b>19</b>	Builders' hardware (including door locks, locksets, lock trim, screen hardware, etc.) . . . . .	332510 09			
<b>20</b>	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↘	009700 99			
<b>21</b>	<b>TOTAL</b> (Should equal total reported in <b>16</b> , line A1) . . . . .	771000 00			

**18-21** Not Applicable.

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 930000 0000.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999890 0000, "Resales."

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
1	Metal doors and frames (excluding storm doors) Aluminum doors (excluding shower doors and tub enclosures) Residential Swing . . . . .	332321 1110			
2	Sliding (glass, patio-type) . . . . .	332321 1113			
3	All other (including garage and closet) (Specify kind.) ↴  	332321 1116			
4	Commercial and institutional Overhead and sliding . . . . .	332321 1119			
5	Swing and all other (Specify kind.) ↴  	332321 1209			
6	Iron and steel doors (including stainless steel doors; excluding shower doors and tub enclosures) Industrial overhead, swing and all other (including sliding) . . . . .	332321 1340			

CONTINUE WITH 22 ON PAGE 11

33214107

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
7	Metal doors and frames (excluding storm doors) - Continued Iron and steel doors (including stainless steel doors; excluding shower doors and tub enclosures) - Continued Residential Garage . . . . .	332321 1837			
8	Steel composite (steel clad with foam wood components), insulated and all other (including swing, slide, and closet) (excluding garage doors, shower doors, tub enclosures, and storm doors) (Specify kind.) ↴	332321 1450			
9	Commercial and institutional overhead, sliding, swing and all other iron and steel doors . . . . .	332321 1560			
10	Aluminum and steel door frames, including trim sold as an integral part of the door frame (excluding storm door frames) . . . . .	332321 1665			
11	Shower doors and tub enclosures (all metals) and other metal doors not made of aluminum or steel . . . . .	332321 1761			
12	Other fabricated metal products Metal window awning, sash and frames (including jalousie, single and double hung frames; excluding storm sash) . . . . .	332321 3400			
13	Metal molding, trim, store fronts, and curtain walls (including combination of metal) . . . . .	332321 5100			
14	Metal combination screen, storm sash, and storm doors . . . . .	332321 7100			
15	Metal door, window screens, and metal weather strip . . . . .	332321 9100			
16	Doorlocks, locksets, lock and architectural trim, and other closet hardware, screen, storm door and window hardware, hinges and cabinet hardware, padlocks, door controls, and other builders' hardware . . . . .	332510 4800			
17	Fabricated structural iron and steel for industrial buildings, metal bar joists, short span (open web) . . . . .	332312 1101			
18	Steel and aluminum sheet metal skylights . . . . .	332322 A104			
19	Plastic building and construction products Plastics corrugated and flat panels (excluding foam and reinforced plastics) . . . . .	326199 8111			
20	Plastics doors, partitions, moldings, windows and frames, and decorative trim (excluding foam, hardware, and reinforced plastics) . . . . .	326199 8131			
21	Building and construction reinforced and fiberglass plastics products (excluding piping) . . . . .	326199 A131			
22	Other glass products made from purchased glass (Specify kind) ↴	327215 B393			

33214115



CONTINUE WITH 22 ON PAGE 12

CONTINUE ON PAGE 12

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>23</b>	Plastic building and construction products Other building and construction plastics products (excluding foam and reinforced plastics) <i>(Specify kind.)</i> ↴	326199 8191			
<b>24</b>	Wood windows and doors Wood door frames (including door frames shipped in door units) . . . . .	321911 5121			
<b>25</b>	Other wood doors, including screen, storm, and louver ↴	321911 9191			
<b>26</b>	Metal household furniture, dining room and kitchen, including padded and plain seating, tables, cabinets, and carts . . . . .	337124 1100			
<b>27</b>	Metal coating, engraving and etching (excluding jewelry and silverware), and allied services to manufacturers <i>(Specify kind.)</i> ↴	332812 0808			
<b>28</b>	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18			
<b>29</b>		26			
<b>30</b>		34			
<b>31</b>		42			
<b>32</b>		59			
<b>33</b>		67			
<b>34</b>	Contract work Receipts for work done for others on their own materials other than those services listed on . . . . . <i>Specify below products worked on and kind of work.</i> . . . . .	930000 0000			
<b>35</b>	Resales - Sales of products bought and sold without further manufacture, processing, or assembly <i>(The cost of such items should be reported in 16, line A2.)</i> . . . . .	999890 0000			
<b>36</b>	Miscellaneous receipts Sales of scrap and refuse . . . . .	999801 3000			
<b>37</b>	Receipts for installation of products of this establishment . . . . .	999803 2000			
<b>38</b>	Receipts for construction of products of this establishment . . . . .	999803 3000			

CONTINUE WITH **22** ON PAGE 13

CONTINUE ON PAGE 13

33214123



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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
	Miscellaneous receipts - Continued				
<b>39</b>	Receipts for research and development . . . . .	999804 1000			
<b>40</b>	Other miscellaneous receipts (including receipts for repair work, etc.) . . . . .	999809 8000			
<b>41</b>	<b>TOTAL</b> (Should equal total reported in <b>5</b> ) . . . . .	770000 0000			

**23-25** Not Applicable.

**26** SPECIAL INQUIRIES

OTHER ESTABLISHMENT ACTIVITIES

**1.** Did this establishment design, engineer, or formulate the manufactured products that it sold, produced, or shipped?

0318  Yes

0319  No

**2.** Which of the following best describes this establishment's primary activity? (Mark "X" only ONE box.)

0362  Providing contract manufacturing services for others

0363  Transforming raw materials or components into new products that this establishment owns or controls

0364  Reselling goods manufactured by others (with or without minor final assembly)

0365  Other - Specify ↴

0366

**3.** Did this establishment purchase contract manufacturing services from other companies or other establishments of your company to process materials or components that this establishment owns or controls?

0496  Yes, primarily with establishments WITHIN the 50 States and the District of Columbia

0497  Yes, primarily with establishments OUTSIDE of the 50 States and the District of Columbia

0498  No

**27-29** Not Applicable.

33214131



REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

**30** CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes

No - Enter time period covered →

FROM

Month

Year

TO

Month

Year

Name of person to contact regarding this report

Title

Telephone

Area code

Number

Extension

Fax

Area code

Number

Internet e-mail address

Date completed

Month

Day

Year

**Thank you for completing your 2007 ECONOMIC CENSUS form.**

**PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

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