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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)

THERMAL HYDRAULICS SUBCOMMITTEE

MEETING

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ROCKVILLE, MARYLAND

TUESDAY,

FEBRUARY 14, 2006

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The Subcommittee met in Room 2TB3 at Two White Flint North, 14555 Rockville Pike, Rockville, Maryland, at 8:30 a.m., Graham B. Wallis, Subcommittee Chair, presiding.

PRESENT:

- | | |
|--------------------|---------------------|
| GRAHAM B. WALLIS | Subcommittee Chair |
| RICHARD S. DENNING | Subcommittee Member |
| THOMAS S. KRESS | Subcommittee Member |
| WILLIAM J. SHACK | Subcommittee Member |
| SANJOY BANERJEE | ACRS Consultant |

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P-R-O-C-E-E-D-I-N-G-S

8:30 a.m.

CHAIR WALLIS: Good morning. The meeting will now come to order. This is a meeting of the Advisory Committee on Reactor Safeguards Subcommittee on Thermal Hydraulic Phenomena. I am Graham Wallis, Chairman of the Subcommittee. Subcommittee Members in attendance are: Tom Kress, Will Shack and Rich Denning. The consultant to the Committee is Dr. Sanjoy Banerjee.

The purpose of this meeting is to discuss the progress being made by the NRC staff in the resolution of Generic Safety Issue 191, PWR Sump Performance. Today we will hear a report from the staff on the industry response to Generic Letter 2004-02, as well as a report from NEI and the Westinghouse Owners Group about their activities.

Tomorrow and Thursday, the staff will present the results of its ongoing staff research program associated with chemical interactions of coolant and debris within the containment during the loss of coolant accident.

The Subcommittee will hear presentations by and hold discussions with representatives of the NRC staff and other interested persons regarding these

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1 issues. The Subcommittee will gather information,
2 analyze relevant issues and facts and formulate
3 proposed positions and actions as appropriate for
4 deliberation by the full Committee.

5 We understand that Dr. Shack has a
6 conflict of interest and will not be participating in
7 Committee deliberations on this matter. Ralph Caruso
8 is the designated federal official for this meeting.

9 The rules for participating in today's
10 meeting have been announced as part of the notice of
11 this meeting previously published in the Federal
12 Register on February 7, 2006. A transcript of the
13 meeting is being kept and will be made available as
14 stated in the Federal Register notice. It is
15 requested that speakers first identify themselves and
16 speak with sufficient clarity and volume, so that they
17 can be readily heard.

18 Who is going to speak first? I thought it
19 was -- it's not -- Mike Scott has had a remarkable
20 metamorphosis and is now on the NRC staff and is
21 appearing before us. I understand that he is not
22 going to speak first. So, please, go ahead and
23 introduce yourselves.

24 MR. HOPKINS: Yes, hi, I'm Jon Hopkins,
25 NRC/NRR Project Manager. I work with GSI-191. I

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1 would like to introduce some of the staff first that
2 will be presenting today. You've acknowledged Mike
3 Scott over there at the table. In the first row there
4 is Dave Cullison on the end, Ralph Architzel, Shanlai
5 Lu, Matt Yoder and Paul Klein. Right here to my left
6 is Tom Martin, Division Director, and Tom has some
7 opening statements.

8 MR. MARTIN: Good morning. I'm relatively
9 new to this project. On one hand, I've been doing
10 other things in the Agency, as you may be aware of.
11 I came back to NRR about six months ago. However, I
12 did point out to my staff that I was Chief of the
13 Generic Safety Issue Branch in 1995 when this issue
14 first surfaced and I guess --

15 CHAIR WALLIS: Well, wait a minute. It's
16 surface grant, first?

17 MR. MARTIN: Well, as a Generic Safety
18 Issue.

19 CHAIR WALLIS: Oh, but it's been around?

20 MR. MARTIN: It's been around a little bit
21 longer than that, but as a GSI-191.

22 CHAIR WALLIS: As a GSI-191.

23 MR. MARTIN: It resurfaced.

24 CHAIR WALLIS: Okay.

25 MR. MARTIN: Around 1995.

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1 CHAIR WALLIS: Thank you.

2 MR. MARTIN: We do appreciate the
3 opportunity to share our activities with you on this
4 important topic over the next several days. I would
5 also like to report that we have made some significant
6 progress since we last met with the Committee, but
7 there are still some areas where the NRC and industry
8 are lacking knowledge of the phenomena involved.

9 We took your comments and questions to
10 heart and are continuing to make progress. We aren't
11 at the end of the road on this issue, however, we do
12 have a plan to get there and we're going to share that
13 with you today.

14 There is a question here that frequently
15 exists for the staff and that is at what point do we
16 have enough information to make a decision requiring
17 the industry to move forward with modifying their
18 systems? Sometimes we might not have all the answers,
19 but we do know enough to apply appropriate
20 conservatisms and make a decision with the best
21 information at hand. This is such a case. Sometimes
22 we refer to this as engineering judgment.

23 The PWR plants are now on track to
24 substantially enlarge their sump screens by the end of
25 2007 using an NRC-approved methodology. We believe

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1 this is the right thing to do, we do now, because one
2 thing that is becoming more apparent is that the PWR
3 sumps are undersized. In many cases licensees are
4 increasing the size of their screens by about two
5 orders of magnitude.

6 Today, we will start by showing you the
7 staff's plan and the NRR perspective for addressing
8 the issues. The Office of Research will discuss
9 details of research in these areas tomorrow and the
10 next day, so we may ask you to defer questions in some
11 areas regarding research to those presentations.

12 We have carefully considered your previous
13 comments, particularly your letters of October and
14 December 2004. Many of your comments are addressed in
15 our presentations. We will also have staff present to
16 answer questions you may have if our presentations do
17 not specifically address your comments or questions.
18 We plan to update the Committee two additional times
19 this year and welcome your feedback.

20 I'm also sorry I'm not going to be able to
21 spend much time at these meetings, because I made a
22 commitment some time ago to attend a training class
23 this week. At this point, I would like to turn the
24 floor back over to Mr. Hopkins.

25 CHAIR WALLIS: I have written comment on

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1 your presentation. You and your introductory remarks
2 indicated that you were closer to resolution because
3 of the work that is being done. I'll be very
4 interested to find out from the presentations in the
5 next couple of days whether you are closer to
6 resolution or further away. And then some of the new
7 information seems to indicate that some of the
8 optimistic ideas of being able to predict things may
9 have been overly optimistic.

10 MR. MARTIN: How close we are to resolving
11 this is a relative term. I would say that we have
12 made significant progress and we continue to make
13 significant progress. The industry has moved forward
14 with some substantial amount of testing as we have and
15 we're anxious to share the results of that testing
16 with you.

17 However, at this point, I believe we do
18 need to make a decision and move on with this issue to
19 improve the overall operation of these plants.

20 CHAIR WALLIS: See more information may
21 make it more difficult to make that decision and I
22 think that's what we're going to try to find out in
23 the next few days whether more information is helping
24 or whether it's not. I hate to say muddying the
25 waters or clouding.

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1 MR. MARTIN: Well, we'll be interesting in
2 hearing your thoughts about it.

3 CHAIR WALLIS: That's what seems to be
4 happening in some of these experiments. Okay. We'll
5 move on. Thank you.

6 MR. MARTIN: Thank you.

7 MR. HOPKINS: Okay. Thank you. I'm going
8 to start off the presentation with a short recap of
9 history and summary of where we are. You know, in
10 2003, the NRC issued a bulletin. In 2004, we issued
11 Generic Letter on this. We issued a safety evaluation
12 on the NEI methodology in December of 2004. In
13 September of 2005, we got detailed licensee responses
14 to the Generic Letter and SE methodology.

15 And in September 2005 and January 2006, we
16 issued an Information Notice in Supplement 1 on
17 chemical effects specifically, trisodium phosphate and
18 Cal-Sil insulation. There will be more presentations
19 on these topics following.

20 These are the specific topics we will be
21 addressing today in our presentation. I would like to
22 mention that last week Thursday and Friday we had
23 public meetings with industry and vendors. There are
24 five strainer vendors here in the United States. At
25 the meeting it was presented that all plants plan to

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1 install or have installed new strainers. The smallest
2 new strainer planned right now is 650 square feet
3 screen area. Again, there will be more in following
4 presentations.

5 CHAIR WALLIS: Now, I think, again, this
6 is a question we're going to be after getting an
7 answer to in the next few days is yes, it's nice to
8 plan to install these strainers, but if new
9 information is coming in, which might change the kind
10 of strainer you want to put in, you don't want to put
11 a new one in and then have to put another one in after
12 that because you've now found out that you've got new
13 information and your previous design wasn't quite what
14 you wanted.

15 MR. HOPKINS: Yes, I understand. I think
16 that's what Tom was addressing in his response.

17 CHAIR WALLIS: Yes.

18 MR. HOPKINS: There are industry -- you're
19 referring also to some test programs going on now and
20 status of those will be specifically addressed.

21 MR. SCOTT: Can I add something to that,
22 Graham?

23 CHAIR WALLIS: Yes.

24 MR. SCOTT: As Tom Arden said, the staff's
25 perspective on that is that it is important that we

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1 make significant improvements to the plant in the
2 near-term recognizing that those improvements will be
3 made in parallel with the attainment of additional
4 knowledge and that it is possible that the result of
5 that knowledge will be the need to make additional
6 modifications. And we recognize that it's not an
7 ideal situation, but the staff believes it is
8 important to move forward, at this point.

9 CHAIR WALLIS: But having a very big
10 strainer may not turn out to be a very good idea.

11 MR. SCOTT: And this --

12 CHAIR WALLIS: Previously, we thought the
13 bigger, the better, but that may not be true.

14 MR. HOPKINS: Okay. Well, and that's
15 where the engineering judgment comes in that Tom also
16 referred to.

17 CHAIR WALLIS: Right.

18 MR. HOPKINS: But again, we'll work
19 through that in these presentations.

20 CHAIR WALLIS: Yes, thank you.

21 DR. BANERJEE: Is there going to be any
22 discussion of modeling efforts or it will be just
23 talking of experiments at this meeting?

24 MR. HOPKINS: Yes, there will be some
25 discussion of modeling.

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1 DR. BANERJEE: Where will that be?

2 MR. HOPKINS: I believe Shanlai Lu under
3 near-field effects. Will you be discussing that or
4 can I have some help here?

5 MR. LU: Yes, at a very fine level.

6 DR. BANERJEE: At what level?

7 MR. LU: At a very fine level and we're
8 going to summarize the vendors past --

9 PARTICIPANT: We can't hear you.

10 DR. BANERJEE: Can't hear you.

11 COURT REPORTER: Talk to the microphone,
12 please.

13 MR. LU: Okay. How do you do this?

14 Shanlai Lu from NRR/SSIB. Yes, I'm going to cover --
15 give a summary of vendors testing and the modeling
16 approach, but at a very high level. The details of
17 the modeling and the correlation development will be
18 presented by Office of Research tomorrow and so you
19 will hear the details there.

20 DR. BANERJEE: So tomorrow?

21 MR. LU: Yes.

22 CHAIR WALLIS: Yes, I think tomorrow is
23 when we're going to do that one, yes. Maybe the
24 question is whether you can model something of the
25 experiments non-repeatable. That's one of my

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1 questions anyway.

2 DR. BANERJEE: Maybe it will shed some
3 light as to why they are non-repeatable.

4 CHAIR WALLIS: That's right. Okay. These
5 look like very interesting topics.

6 MR. HOPKINS: Thank you. And again, those
7 are just NRR's topics this morning. As Shanlai said,
8 Research will be presenting more.

9 This is a rather busy flow chart, but it's
10 to -- the shaded green area is essentially where we
11 are today. But it's to show you the path we have lead
12 out and how the Bulletin and Generic Letter reviews
13 lead ultimately to closure of GSI-191. As you can see
14 by the, roughly, green shaded block that says
15 industry/NRC testing, the results of that do lead into
16 our review of the Generic Letter responses and, if
17 necessary, additional NRC communication.

18 With that, I would like to go to the first
19 presenter or next presenter.

20 MEMBER DENNING: May I interrupt just a
21 second?

22 MR. HOPKINS: Yes.

23 MEMBER DENNING: One thing I don't see
24 here is an assessment of what the risk is. As I see
25 it, we're now in a position where there is a lot of

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1 uncertainty out here and the testing that has occurred
2 over the last year has verified that there are some
3 issues that we don't have a good handle on. And NRR
4 has to decide can I continue to leave the situation
5 the way it is? I mean, there are certain actions that
6 have taken place at the plants already.

7 MR. HOPKINS: Yes.

8 MEMBER DENNING: And we have to ask the
9 question are those adequate in the short-term? Do we
10 have to go ahead even with our lack of full
11 understanding and, for example, put in the biggest
12 screens you can and move forward recognizing that in
13 the future you might have to come back and ask for
14 more or do you wait to see where the root research
15 leads and have a lot of confidence that the change
16 that is made is the proper one?

17 And in order to make those decisions, I
18 see risk assessment being a critical element. I don't
19 see anything in here that says that we're refining now
20 our understanding of what the risk truly is here and
21 whether it's imperative that we move quickly, even
22 though that with the associated uncertainties we might
23 find out we have to go back and ask for more later.

24 Any comment on that? Is there a risk
25 element in NRR's decision process or do you think

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1 you're going to resolve the issues to a level that we
2 wait just another few months and we're ready to put
3 everything to bed?

4 MR. HOPKINS: Donny, do you want to?

5 MR. HARRISON: Yes, this is Donny Harrison
6 from the PRA Branch. In a way, the answer is yes to
7 both your questions. The resolution for GSI-191 is a
8 deterministic resolution, but at the same time we're
9 right now in the process of refining some of the
10 earlier risks, perspectives I'll call them, on this
11 issue that date back to 1999. We're refining them
12 with some of the more recent information we have got
13 since and some studies that were done and published in
14 NUREG CRs over the last three years to give a
15 perspective of what the risk is related to some
16 clogging.

17 So that is something that we are doing
18 right now, but it's more of an informative process as
19 opposed to actually driving resolution. So the
20 resolution will actually be a deterministic
21 resolution.

22 MR. HOPKINS: I would say just to recap
23 some history, again, in the Bulletin and Generic
24 Letter, essentially, there is justification for
25 continued operation in there. And, you know, the

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1 staff considered risk when we established that amongst
2 that and if licensees want to go beyond the designated
3 end date of December '07, they also need to consider
4 risk.

5 Lastly, I think I need to say even though
6 we sort of focus on modifying the strainers and making
7 them larger, there are also aspects of other
8 modifications, such as debris catchers or removal of
9 insulation or buffering agent changes or something
10 that can improve the situation that is just not
11 strainer specific. Okay.

12 CHAIR WALLIS: In a way, we're doing this
13 backwards. We're having research come in tomorrow and
14 tell us what the set of knowledge is and you're going
15 to tell us today how you're going to make decisions?
16 It seems a bit backwards, but it will be interesting
17 to do it this way around.

18 MR. HOPKINS: We're going to do the best
19 we can.

20 CHAIR WALLIS: Okay.

21 MR. HOPKINS: Okay. I believe the next
22 presenter is Dave Cullison.

23 MR. CULLISON: No.

24 MR. HOPKINS: No?

25 CHAIR WALLIS: No, we're talking about the

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1 screen.

2 MR. HOPKINS: Oh, my mistake. Okay. How
3 do we get to minimize?

4 CHAIR WALLIS: So while you're struggling
5 with this, are you going to, when you present your
6 work, refer to the research results or are they going
7 to be -- are you going to refer these research results
8 today or are you still struggling with the computer
9 that you can't answer my question? Is anybody
10 prepared to answer my question?

11 MR. HOPKINS: I'll answer your question.
12 I'm sorry, I will just --

13 CHAIR WALLIS: Are you through --

14 MR. HOPKINS: Yes.

15 CHAIR WALLIS: -- with the computer? I
16 was just wondering if your presentation today is going
17 to take account of the research results we're going to
18 hear about tomorrow? Are you going to refer to them
19 in some way or are you going to not?

20 MR. HOPKINS: For the most part, we're
21 going to try not to and just rely on tomorrow. But in
22 one area, chemical effects, Paul Klein, go ahead and
23 address the question.

24 CHAIR WALLIS: So he will talk about the--
25 what you people --

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1 MR. KLEIN: Yes, we'll try to. Paul Klein
2 from NRR. We will discuss the high level of the
3 research results and how they affect our decisions.

4 CHAIR WALLIS: Good. Thank you very much.

5 MR. CULLISON: Good morning. I'm Dave
6 Cullison from the Safety Issues Resolution Branch at
7 NRR. I'll be presenting the Bulletin 2003-01 and
8 Generic Letter 2004-02 status. The purpose of this
9 presentation is to update the Subcommittee on the
10 status of the Bulletin and the Generic Letter.

11 On the Bulletin status, we have requested
12 that the Generic Communication Branch "globally" close
13 the Bulletin, which is we have done our reviews. All
14 but one plant has been issued a closure letter.

15 CHAIR WALLIS: Globally close means being
16 on the same planet?

17 MR. CULLISON: That's the phrase used to
18 close all of them.

19 CHAIR WALLIS: That's a phrase.

20 MR. CULLISON: They're all inclusive
21 phrase.

22 CHAIR WALLIS: Pretty big volume there.

23 MR. WHITNEY: It means to close the issue
24 broadly, based on individual closures --

25 CHAIR WALLIS: Use the microphone.

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1 MR. WHITNEY: -- of the individual plants.

2 MR. CULLISON: Leon, use the mike.

3 MR. WHITNEY: I'm sorry. Leon Whitney,
4 Safety Issue Resolutions. It simply means that the
5 issue is to be closed based on closure at each
6 individual plant.

7 CHAIR WALLIS: Okay. So you -- it's very
8 plant-specific?

9 MR. WHITNEY: Yes, yes. There are plant-
10 specific closures that support the global closure.

11 CHAIR WALLIS: But until everyone has
12 approved, you haven't got a global closure then?

13 MR. WHITNEY: Excuse me?

14 CHAIR WALLIS: Until every plant has got
15 some approved way forward, you haven't got global
16 closure then?

17 MR. WHITNEY: Right. The branch issued
18 the global closure recommendation based on individual
19 closures at each plant.

20 MR. CULLISON: And just to refresh the
21 Subcommittee's memory, the Bulletin requested that the
22 licensees do one of two things. One is to confirm
23 compliance with 50.46 or to implement some
24 compensatory measures to reduce the risk while they
25 are resolving the issue. Davis Besse is the only

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1 plant that took the first option and they confirmed
2 compliance with 50.46.

3 DR. BANERJEE: What does 50.46 mean?

4 MR. CULLISON: Long-term cooling
5 requirements, B5. The Safety Issues Resolution Branch
6 developed criteria used to evaluate the plant
7 responses and these are the criteria we use. We at
8 least have one ICM at each of the six categories. I
9 won't read these, but maybe in a minute.

10 CHAIR WALLIS: Now, you have all these
11 things here, but there must be a measure of how
12 effective they are. And there must be a measure of
13 how much they reduce risk or something, otherwise,
14 they're just going through a ritual.

15 MR. WHITNEY: Sir, Leon Whitney, Safety
16 Issue Resolution Branch, no, there was no prescribed
17 effectiveness measure. It was based on the judgment
18 of the reviewer.

19 DR. BANERJEE: You circulated to us some
20 audits of various plants, if I recall. The
21 documentation you have got.

22 MR. WHITNEY: The pilot audits?

23 DR. BANERJEE: Yes.

24 MR. WHITNEY: Okay.

25 DR. BANERJEE: Pilot audits, right. And

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1 in those pilot audits there were many issues which
2 were closed or whatever it was.

3 MR. WHITNEY: Right.

4 DR. BANERJEE: Not resolved. Now, is that
5 -- some of those were fairly recent, I remember.

6 MR. WHITNEY: Right.

7 DR. BANERJEE: Those were coming in
8 January 2006. So how does that relate to what you're
9 telling us now?

10 MR. CULLISON: Because those are related
11 to the Generic Letter not the Bulletin. The Bulletin
12 had a separate set of actions and we were --

13 DR. BANERJEE: Can you tell us what the
14 Bulletin had?

15 MR. CULLISON: Yes.

16 MR. WHITNEY: Let me explain, the purpose
17 of the Bulletin was to perform -- to establish a risk
18 bridge, if you will, to reduce risk in the interim
19 while the Generic Letter and SER fixes were being
20 established over about a three year period. So the
21 Bulletin went out. Licensees were to do interim
22 compensatory measures to reduce risk to form that
23 "risk bridge" for the time period until December 2007.

24 CHAIR WALLIS: Then there must have been
25 a measure by how much the risk was reduced surely?

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1 MR. WHITNEY: No, there was not.

2 CHAIR WALLIS: So how can you increase it?

3 MR. WHITNEY: The criteria that was
4 established by NRR was to ensure that licensees did
5 one interim compensatory measure in each of these six
6 areas that were called out in the Bulletin.

7 CHAIR WALLIS: Well, the NRR must have
8 satisfied itself somehow that risk was being reduced
9 and had some idea of the order of magnitude of the
10 reduction.

11 MR. ARCHITZEL: Dr. Wallis, this is Ralph
12 Architzel --

13 CHAIR WALLIS: Yes.

14 MR. ARCHITZEL: -- from the staff. I
15 would like to remind the Committee that we did have a
16 layoff.

17 CHAIR WALLIS: Yes, you did.

18 MR. ARCHITZEL: Yes, we did. It was --
19 when the study was including operator recovery actions
20 when the Bulletin Interim Compensatory Measures tend
21 to enforce the existence of the recovery actions,
22 there was an order of magnitude reduction of the risk.

23 CHAIR WALLIS: Right.

24 MR. ARCHITZEL: When those factors were
25 considered.

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1 CHAIR WALLIS: Yes, I think you ought to
2 say that, because, well, to help to reassure the
3 public that you actually did achieve a big change in
4 risk.

5 DR. BANERJEE: Which measure gave the most
6 reduction in risk?

7 MR. WHITNEY: Again, as the reviewer of
8 the Bulletin, it would be difficult for me to say,
9 since we did not have a risk measure during these
10 reviews. We had to ensure that there was at least one
11 interim compensatory measure in each area and we
12 weren't measuring them by risk reduction explicitly
13 and individually.

14 DR. BANERJEE: But you had -- you said you
15 used engineering judgment. Which in your engineering
16 judgment reduced the risk most?

17 MR. WHITNEY: Well, obviously, if you can
18 delay switchover and/or avoid switchover, that would
19 be important. The next slide discusses the fact that
20 we established that each licensee had, and I'm getting
21 ahead of the slide, but to answer your question, for
22 small and some medium LOCAs, the ability to conduct an
23 aggressive cool down that puts them directly in
24 shutdown cooling without going -- switching over to
25 the recirculation mode.

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1 For those small and medium LOCAs, that's
2 a 100 percent reduction in any risk, because you do
3 not enter the recirculation mode and you do not use
4 your sump.

5 DR. BANERJEE: And is there a risk then of
6 tunnel stresses in this cool down increase?

7 MR. WHITNEY: These are conducted within
8 the PCT limits of each individual reactor plant. They
9 are not outside of their design-basis.

10 CHAIR WALLIS: Now, you have responses to
11 sump clogging, the first item there, but some of these
12 plants have pretty porous screens and what might well
13 happen is what clogs and the debris catches in the
14 bottom of the vessel. Did they train how to respond
15 to that?

16 MR. WHITNEY: No, the operator actions
17 were on the order of identifying and coping within the
18 normal operation. For example, the containment spray
19 pumps, not all of them were necessarily needed in all
20 scenarios and the licensees would train their
21 operators to not operate one of two, for example, to
22 reduce the draw down on the RWST and to reduce the
23 wash down of debris towards the sump.

24 The downstream effects were not -- an ICM
25 to address downstream effects, I did not see in my

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1 reviews.

2 CHAIR WALLIS: Well, that seems to me is
3 an omission, because if you did clog the inside the
4 direct vessel, this would make it difficult to cool it
5 by any means.

6 MR. WHITNEY: And, sir, I guess I would
7 appeal to the JCO, the Justification for Continued
8 Operation, in the Generic Letter. This was beyond the
9 scope of this risk bridge to get plants to reduce risk
10 as possible until December 2007.

11 DR. BANERJEE: This was to consider debris
12 going into the vessel or downstream effects? Was that
13 beyond the risk bridge?

14 MR. WHITNEY: Yes, I did not recognize any
15 interim compensatory measure identified by licensees
16 that would address clogging of the, let's say, core
17 plates once it had been established that there is
18 clogging in the core plates. There was no measure for
19 that.

20 MR. LEHNING: This is John Lehnig of the
21 NRC staff. Although the specific issue -- the items
22 in the Bulletin weren't specific to downstream
23 effects, there were several things like aggressive
24 cool downs that would avoid recirculation and that
25 would reduce risk of downstream effects as well as

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1 cleaning out the containment and other items like that
2 to reduce the amount of debris that could get through
3 the screens. So although it wasn't an explicit focus
4 on that, a number of those interim measures would also
5 have reduced that risk, too, yes.

6 MR. WHITNEY: Look at number 4 and number
7 5 on the current slide. Both of those would -- excuse
8 me, number 4. More aggressive containment cleaning
9 and increased foreign material control would
10 ultimately reduce to some degree any effect that would
11 happen at a specific reactor plant in that regard.

12 CHAIR WALLIS: Well, if you can avoid
13 recirculation all together, then you avoid the
14 problem. But I was looking at the first bullet.

15 MR. WHITNEY: But also you reduce the
16 amount of debris --

17 CHAIR WALLIS: Yes.

18 MR. WHITNEY: -- in theory, to some
19 degree, and again this was not measured, this was not
20 quantified.

21 MR. CULLISON: Moving on to the next
22 slide. We have already mentioned some of these, but
23 these are some of the notable ICMs that were
24 implemented by all or some of the utilities. I'll
25 just give you a second to read those.

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1 CHAIR WALLIS: RWST refill is refill from
2 where?

3 MR. WHITNEY: It could be a boric acid
4 tank. Usually a normal refill, however, we had the
5 licensees identify all possible sources, such as spent
6 fuel pool, borated and non-borated sources, so that
7 they could either refill the RWST or bypass the RWST
8 in a direct injection mode. These weren't necessarily
9 high enough volumes at any given time relative to
10 decay heat.

11 However, as a conservatism to refill the
12 RWST as soon as you go into recirculation meant that
13 you would have a volume of water later in an event
14 that may have high value relative to the decay heat
15 level that you could inject. And I'm repeating
16 myself, but we did identify multiple sources for this
17 refill and/or bypass of the RWST for direct injection.

18 CHAIR WALLIS: So you would be finding
19 ways to use other sources of water which exist on the
20 site now?

21 MR. WHITNEY: Absolutely.

22 CHAIR WALLIS: You wouldn't be putting in
23 another tank?

24 MR. WHITNEY: No, we did not. I don't
25 remember any licensee installing extra tanks. They

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1 did identify all possible sources and the line ups
2 that would be necessary to either inject into the
3 reactor coolant system or into the RWST for later use.

4 DR. BANERJEE: Eventually, they would have
5 to recirculate this water, right?

6 CHAIR WALLIS: Um-hum.

7 MR. WHITNEY: Yes and no. In number 1, if
8 it's a small enough LOCA, they may end up and shutdown
9 cooling mode and never enter recirculation. However,
10 for a large LOCA, yes, there would be no option. You
11 would have to attempt to use your sump and yes.

12 DR. BANERJEE: Why didn't people do the
13 first item before? Was there a reason?

14 MR. WHITNEY: No, they all -- what we did
15 was identify that -- this is in the standard PWR
16 procedures. We identified that the licensees had
17 trained their people properly, that they were -- there
18 was no site-specific hold on doing this, that, okay,
19 it is an accepted practice within PCT limits. And
20 some licensees may not have been as willing as others
21 and we talked to them at some length to ensure that
22 they understood, you know, okay, let's be frank.
23 Protect the core first, okay, and let's do this in
24 this interim.

25 We know we have a problem with sumps.

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1 Let's emphasize to the operators that this does exist
2 and is an option and should be pursued. So it isn't
3 that it was an invention resulting from the issuance
4 of the Bulletin. It's more a matter of emphasis and
5 clarity and training to ensure that it will be
6 conducted.

7 MEMBER DENNING: Is there a limit on how
8 much flooding you would allow of the containment? I
9 mean, in principle or in theory, rather, one could
10 fill the containment over the break location. Is that
11 -- are there limits as to why you wouldn't do that?

12 MR. WHITNEY: These efforts are conducted
13 in extremists.

14 MEMBER DENNING: Yes.

15 MR. WHITNEY: And there is -- this will be
16 something that will have to be decided by the TSC
17 organization and the plant management in a severe
18 accident situation.

19 MEMBER DENNING: So well, at least that
20 you knew that the core was in distress that you might
21 then go to --

22 MR. WHITNEY: Would not normally do such
23 a thing. However, if you had a clogged sump and if
24 you knew that your core needed cooling, you would have
25 to make a judgment relative to the containment

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1 equipment, the containment structure, etcetera. Now,
2 that is we're talking we're way out there at the end
3 of all options when these decisions would be made.

4 MEMBER DENNING: But you have gone through
5 accident management strategy or have the plants gone
6 through accident management strategies to determine
7 whether they would, indeed, attempt to fill above the
8 break?

9 MR. WHITNEY: Well, the question is
10 whether they would fill beyond the single volume of an
11 RWST and the answer is yes. Yes, they have considered
12 the ramifications as part of this Bulletin process.

13 CHAIR WALLIS: It is hard to fill above
14 the break if you don't know where the break is.

15 MEMBER DENNING: Keep filling.

16 MEMBER SHACK: Keep filling.

17 MEMBER DENNING: Yes, well, I don't know
18 what the implications are of that whether, you know,
19 what systems you ruin and so but hopefully we would
20 have examined these things before you get into the
21 situation in assessing what options are available to
22 you if you do get into the situation. So certainly
23 there ought to be thinking today not thinking when
24 suddenly you are in distress.

25 MR. CULLISON: Moving on. Now, we're

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1 going to discuss the Generic Letter. The purpose of
2 the Generic Letter was to request licensees performing
3 an evaluation of the ECCS and CSS recirculation
4 functions and take appropriate actions and provide
5 information to the NRC.

6 In the Generic Letter we had requested
7 actions, that was to perform a mechanistic evaluation
8 using an NRC-approved methodology and implement any
9 modifications resulting from their analysis.

10 CHAIR WALLIS: Yes, now, this approved
11 methodology, does that include methods for calculating
12 what happens on the screen? And if so, isn't it
13 likely to be changed as a result of results of
14 research?

15 MR. CULLISON: Could very well be but --

16 CHAIR WALLIS: So these guys are going to
17 do all their calculations and get it approved and then
18 Research is going to come along and say sorry, you
19 couldn't do it that way or what?

20 MR. CULLISON: Shanlai?

21 CHAIR WALLIS: Shanlai can answer that.

22 MR. LU: Shanlai Lu from NRR. And in
23 terms of head loss evaluation, I'm going to cover
24 that. I talk about that specifically in my
25 presentation, so I will address your comment at that

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1 time.

2 CHAIR WALLIS: Thank you.

3 MR. CULLISON: I have a couple of slides
4 here that just goes through the information requested
5 in the Generic Letter. I'm not going to read these.
6 This has been presented to the Committee before. One
7 thing I want to point out --

8 CHAIR WALLIS: But it's interesting here.
9 I'm sorry. This is such an important problem. I
10 think we're going to ask you a lot of questions.

11 MR. CULLISON: Okay.

12 CHAIR WALLIS: You're saying here's the
13 letter that goes out to all the plants. Each
14 individual plant somehow has to figure out what to do
15 and come back with an answer. It's conceivable that
16 the problem could be global enough that the NRC, as a
17 result of its research or whatever information it has,
18 might have to itself define some of the
19 characteristics of the solution rather than rely on
20 all of these plants to come up with one.

21 And the NRC might legislate that certain
22 materials be removed, certain changes be made in all
23 plants or something. It's not always responding to
24 industry which is the appropriate answer.

25 MR. CULLISON: Well, that's true. We

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1 haven't reached that point, I don't think, on any
2 research of our reviews or anything that we're going
3 to start mandating the use or removal of any specific
4 material from containment. We are closely following
5 what industry is doing and what our own confirmatory
6 testing is finding and if we see that need to be
7 necessary, you know, such an action would be
8 necessary, I believe we will take it.

9 But moving on, I just wanted to point out
10 on this slide that the staff expects all actions to be
11 completed by December 31, 2007. The next slide just
12 has some of the specific information requirements in
13 the Generic Letter. The third sub-bullet, I just want
14 to mention, is the one that includes chemical effects.
15 It's where the Generic Letter addresses chemical
16 effects in the information request.

17 DR. BANERJEE: You can't go so fast.

18 MR. CULLISON: Okay.

19 MEMBER DENNING: But, of course, Sanjoy,
20 this is just history.

21 MR. CULLISON: Right.

22 MEMBER DENNING: I mean, this is what the
23 request was.

24 MR. CULLISON: Right.

25 MEMBER DENNING: Now we're going to see

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1 what really the key --

2 CHAIR WALLIS: We're building up to this.
3 It's an interesting part.

4 MEMBER SHACK: So this is what we asked
5 for.

6 MR. CULLISON: This is what we asked for.
7 All right. Another slide with the information
8 requests.

9 CHAIR WALLIS: So you didn't ask for
10 anything about bypass of debris in the screen?

11 MR. CULLISON: Excuse me? I didn't hear
12 the first part of the question.

13 CHAIR WALLIS: You didn't ask for anything
14 about what proportion of the debris is predicted to go
15 through the screen, bypass, downstream effects,
16 whatever you want to call that?

17 MR. CULLISON: Yes.

18 CHAIR WALLIS: I mean, you're asking for
19 them to predict the maximum head loss.

20 MR. CULLISON: Right.

21 CHAIR WALLIS: That they could calculate,
22 but maybe --

23 MEMBER DENNING: But do they address
24 anything on downstream effects?

25 MR. CULLISON: Yes.

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1 CHAIR WALLIS: It goes through the --

2 MEMBER DENNING: Did you request

3 downstream?

4 MR. UNIKEWICZ: This is Steve Unikewicz,
5 Mechanical Branch for NRR. Yes, we did. We did ask
6 that question. We asked them to address how much
7 debris would bypass the screen, through their
8 openings, and also to address --

9 CHAIR WALLIS: And you got responses to
10 that?

11 MR. UNIKEWICZ: Pardon me?

12 CHAIR WALLIS: Did you get responses to
13 the bypass question?

14 MR. UNIKEWICZ: We expected responses to
15 the bypass question, yes.

16 DR. BANERJEE: Which item was that here in
17 this list that you asked for downstream effects?

18 MR. CULLISON: On this slide it would be--
19 one of them is the third sub-bullet, verification that
20 close tolerance sub-components are not susceptible to
21 plugging or excessive wear due to extended post
22 accident operation with debris laden fluid and the
23 second sub-bullet, the basis for concluding that
24 inadequate core or containment cooling would not
25 result due to downstream blockage.

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1 CHAIR WALLIS: Well, if you don't have any
2 other information and you're being conservative, one
3 conservative assumption is all the debris forms on the
4 screen in the worst possible way. The other
5 conservative assumption is none of it forms on the
6 screen or it gets so chopped up that it goes through
7 it.

8 Now, those are such extreme limits, but
9 they are possible physical limits and somehow or
10 other, these plants have to steer away between these
11 Scylla and Charybdis.

12 MR. CULLISON: The last slide of the
13 information is we asked for information on any changes
14 they made to their licensing bases and any
15 programmatic controls instituted to give the
16 assumption that their analysis is valid.

17 Here are some of the -- what we found
18 during our review of the responses, that all PWRs are
19 upgrading or have recently upgraded their sump
20 strainers. As the sub-bullets say, 66 of the 69 are
21 replacing their existing sump screens and the other
22 three have done so in the recent past. However, much
23 of the information we requested in the Generic Letter
24 was not provided.

25 DR. BANERJEE: Before you move on --

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1 MR. CULLISON: Yes.

2 DR. BANERJEE: Now, these, I noticed that
3 in your pilot audits, these sump screens are very
4 different, right?

5 MR. CULLISON: Right.

6 DR. BANERJEE: I mean, some are Top Hats,
7 some are other things.

8 MR. CULLISON: Yes.

9 DR. BANERJEE: So these designs of these
10 sump screens which are used for replacement, they are
11 completely up to the plant.

12 MR. CULLISON: Right.

13 DR. BANERJEE: So are there any approved
14 designs or are they just whatever they want?

15 MR. CULLISON: Well, I guess the answer is
16 whatever they want. We are not mandating any specific
17 design or any specific material or any -- we have left
18 it up to the plants to resolve it and, also, taking
19 into account that each plant is different and one
20 design may not fit in another plant.

21 DR. BANERJEE: Right, right.

22 MR. CULLISON: So I think, as Jon
23 mentioned earlier, there's five vendors and each of
24 those vendors have their specific designs, but we have
25 allowed plants to put in the design of their choosing.

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1 DR. BANERJEE: So are there a finite
2 number of designs or are there 66 designs for 66
3 plants?

4 MR. CULLISON: Well, there's probably
5 similarities between the design, but there may be 66
6 individual screens. I don't know that. We haven't
7 seen the final designs.

8 DR. BANERJEE: So all you have been told
9 is that they replaced the screens?

10 MR. CULLISON: Right, and they are going
11 to put in a screen of roughly some size. And that is
12 all we know right now.

13 DR. BANERJEE: So they didn't have to come
14 and say like we have to go to the Architectural Review
15 Board and say I'm making this change, can you approve
16 it before they did it?

17 MR. CULLISON: No.

18 DR. BANERJEE: They just did it?

19 MR. CULLISON: No, we're not specifically
20 approving the modifications.

21 DR. BANERJEE: I see.

22 MR. CULLISON: Prior to them being
23 installed.

24 DR. BANERJEE: And then you have to look
25 at it.

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1 MR. CULLISON: Right.

2 DR. BANERJEE: And see if it was adequate
3 or not?

4 MR. CULLISON: Right. The assumption is
5 they are going to do the -- if they use their
6 analysis, that they are going to do that right thing.
7 And that's why we're doing audits to go back to see if
8 they properly used the methodology, you know, did
9 their analyses correctly and that their design is
10 fine.

11 CHAIR WALLIS: Well, I think you have got
12 to be very careful because some of the guidance they
13 have been given is to use certain assumptions, which
14 are supposedly conservative and it may well be that
15 that is not the case, that they are not conservative
16 when you look at recent information. You have got to
17 be very careful on evaluating this and this rushing to
18 put in some screens on the basis of partial
19 information.

20 MR. CULLISON: I understand.

21 MEMBER DENNING: You said NRR's current
22 position is that there is an approved methodology?

23 MR. CULLISON: Yes.

24 MEMBER DENNING: So that methodology is an
25 approved methodology and you comply with that and, in

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1 your review, if they comply with that methodology,
2 then they pass the test.

3 MR. CULLISON: Yes.

4 MEMBER DENNING: That's true?

5 MR. CULLISON: That's why we approved a
6 methodology.

7 MEMBER DENNING: Yes. So now, there is
8 more data?

9 MR. CULLISON: Right.

10 MEMBER DENNING: What is NRR going to do
11 with that, review that and decide whether the approved
12 methodology really does provide an adequate basis or
13 at the moment is the presumption that this
14 experimental work that is going on now and theoretical
15 work is confirmatory?

16 MR. CULLISON: Well, our work is supposed
17 to be -- what is being done by Research is mainly
18 confirmatory, but we evaluate all the new information
19 that comes out and we will, if necessary, supplement
20 the safety evaluation to reflect any of this new
21 information if it changes what is an acceptable
22 approach for an analysis. If we need to change our
23 approved methodology, we will.

24 CHAIR WALLIS: But these guys are
25 replacing their screens. That means they are actually

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1 building things now. Is that right?

2 MR. CULLISON: That's correct.

3 CHAIR WALLIS: And you are still worrying
4 about whether or not you're going to change the
5 methodology?

6 MEMBER DENNING: Well, he wasn't. I was
7 asking.

8 MR. CULLISON: Yes.

9 MEMBER DENNING: I was worried about it
10 and I raised the question, right?

11 DR. BANERJEE: Well, he should be worrying
12 about it.

13 MEMBER DENNING: I think so.

14 MR. HOPKINS: Jon Hopkins here. I would
15 just mention that you are correct, essentially, and
16 that was -- what Dave said is true. That was on my
17 sort of busy flow chart slide.

18 There was this green-shaded block that
19 said industry NRC testing and it had a couple of
20 outputs, and one was to Generic Letter closeout which
21 Dave was going to try to get to, and the other was to
22 possibly supplement the safety evaluation or issue new
23 generic communications if necessary. At this time, we
24 don't see the need to supplement the SE or issue new
25 generic communications.

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1 DR. BANERJEE: What sort of information
2 was provided?

3 MR. CULLISON: Oh, this slide will --

4 DR. BANERJEE: Okay.

5 MR. CULLISON: -- provide some of the --
6 would, I think, answer your question here. No plant
7 was able to completely answer the questions requesting
8 specific results of their evaluations. That's Section
9 D of the information request. Davis Besse came very
10 close. They were the most complete of the responses.

11 I just want to point out that the staff
12 does not feel that they didn't answer the questions
13 because they didn't want to or were withholding
14 information from the staff. They gave us the
15 information they had and this shows that the progress
16 wasn't what we had expected at the time they submitted
17 the responses.

18 CHAIR WALLIS: Well, how can you possibly
19 resolve an issue without addressing downstream
20 effects?

21 MR. CULLISON: I want to point out --
22 okay, go ahead.

23 MR. UNIKIEWICZ: I will answer that. The
24 reason -- I'm going to address this later on in my
25 presentation, but one of the reasons a few plants

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1 addressed downstream effects is because it's an
2 iterative process. Until you complete the design of
3 your sump screen, it's difficult to predict what is
4 going to come downstream. Now, once you predict what
5 is coming downstream, you then do an assessment and
6 you iterate back and decide what the optimal approach
7 is going to be.

8 Another issue with that is there are only
9 so many bodies doing this work, so it does take time.
10 The choice right now has been for many of the
11 licensees to try to address the screens at the moment
12 and then they will address the downstream equipment,
13 pumps, valves, things of that nature, after they
14 assess NPSH and as they assess their screen size and
15 screen openings and things of that nature.

16 That is what I suspect, that at least in
17 the initial submittals they didn't completely address
18 the answers because, quite frankly, back in September
19 they weren't ready.

20 CHAIR WALLIS: But, you see, you have been
21 focusing on NPSH and screen blockage. If you put in
22 very big screens, a question of screen bypass may
23 become paramount.

24 MR. UNIKEWICZ: Well, I will disagree that
25 that's been the only focus, because we have been

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1 talking about downstream for two years. So while you
2 may have been hearing a lot in many different forums
3 about NPSH, I respectfully disagree that we haven't
4 been talking in a lot of detail about all the
5 downstream equipment, including pump operation,
6 including vibration analysis, including the wear of
7 internal and wetted components. It just hasn't been
8 brought up, I will say, in that sort of depth because
9 it is truly, I will call it, a solid engineering part.

10 CHAIR WALLIS: Well, you have been talking
11 about it, but until you have a methodology for
12 prediction, you haven't really got anywhere.

13 MR. UNIKIEWICZ: Our methodology is
14 standard engineering design practices. We have been
15 looking at wear of wetted components for many, many,
16 many years. It's a standard part of a good design
17 engineer's tool.

18 CHAIR WALLIS: Well, I guess we'll get to
19 this tomorrow, will we, where experiments have been
20 done about bypass material through the screen? We're
21 not going to address it today?

22 MR. UNIKIEWICZ: I have a downstream
23 presentation. There is a presentation tomorrow on
24 some experiments that were done, yes.

25 CHAIR WALLIS: So what I'm trying to avoid

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1 is the ACRS writing a letter which says you guys have
2 done all this stuff and recent research shows that you
3 have got to go back to square one. That is what I'm
4 trying to avoid having to do.

5 MR. CULLISON: I think these presentations
6 over the next few days will show that we don't want to
7 reset and start again.

8 CHAIR WALLIS: Okay.

9 MR. CULLISON: That we're progressing
10 toward the resolution.

11 CHAIR WALLIS: Well, you keep saying that
12 optimistically.

13 MR. CULLISON: We just want to make sure
14 you get the message, okay?

15 CHAIR WALLIS: You're going to convince
16 us, right?

17 MR. CULLISON: To convince you.

18 CHAIR WALLIS: Okay.

19 MR. CULLISON: Here are some of the
20 schedule challenges that we see. One is something we
21 have been alluding to or have been discussing already
22 this morning.

23 Due to the late start by industry for
24 doing their testing, licensees are still waiting for
25 the results. And also a process issue is license

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1 amendments. Due to schedule slippage and late
2 submittals, we're concerned that our ability to review
3 and approve the amendments to meet the licensee's
4 schedules may be challenged.

5 And also, already five plants have
6 requested additional time to complete their corrective
7 actions with at least one additional request expected.
8 So far all these requests have been additional time to
9 complete their actions. They only go into the spring
10 '08 outage and, right now, we are considering criteria
11 for evaluating these requests.

12 MEMBER KRESS: Does the criteria involve
13 risk analysis?

14 MR. CULLISON: I am not developing -- yes,
15 we can include that. We'll take a look at whatever
16 criteria we're developing with the risk reflected.

17 CHAIR WALLIS: So you are -- after we have
18 heard from Research tomorrow, we don't hear from you
19 folks again, do we, until the full Committee meeting,
20 so we don't have a response to you from what we hear
21 from Research?

22 MR. UNIKIEWICZ: Jon?

23 MR. CULLISON: Yes, that's correct. And
24 future staff actions --

25 CHAIR WALLIS: I think that's a pity. Is

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1 there some way you guys can be here tomorrow so you
2 can answer questions?

3 MR. HANNON: Yes. This is John Hannon.
4 NRR staff, yes, we can be in attendance tomorrow. No
5 problem.

6 CHAIR WALLIS: Thank you.

7 MR. CULLISON: Future staff actions.
8 Right now, we're developing a Commission Paper to
9 inform the Commission of the status of 191 and also
10 developing a Regulatory Issue Summary to update the
11 JCO. That's in the Generic Letter. This month we're
12 going to issue RAIs based on our review of the
13 September responses and we're meeting with you today
14 and the full Committee in March.

15 CHAIR WALLIS: So this is the last time we
16 meet with you before the full Committee meeting?

17 MR. CULLISON: That's correct.

18 CHAIR WALLIS: So anything that you need
19 to do to improve matters, you won't be able to do or
20 you will need to be able to fix some things up by
21 March, but we're not going to have another go with
22 this Subcommittee. And if, for some reason, we are
23 not happy, we just have to wait and see how you
24 resolve it by March? And, usually, if there is a big
25 issue --

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1 MR. CULLISON: Right.

2 CHAIR WALLIS: -- we like to have several
3 Subcommittee meetings until everyone feels that things
4 are in really good shape.

5 MR. CULLISON: Okay.

6 CHAIR WALLIS: Then we go to the full
7 Committee, which is a very public meeting and a letter
8 comes from it and we like to get the staff -- have
9 everything in good order before we have to write a
10 letter, because we don't like to write letters which
11 say things are not in good order. So I'm a little
12 concerned about the speed with which things go. Maybe
13 you'll do such a good job I won't have any concerns.

14 MR. CULLISON: You won't. We'll
15 completely convince you, buddy.

16 MR. SCOTT: Graham, Mike Scott, NRC staff.
17 If you all would like to have another Subcommittee
18 meeting, then we will certainly come and present to
19 you.

20 MR. CULLISON: Continuing on with the
21 slide. Ongoing chemical effects and coatings
22 confirmatory testing and we will be conducting audits
23 of selected plants. You have the reports from the
24 pilot audits and Ralph Architzel is going to discuss
25 those in his presentation.

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1 CHAIR WALLIS: These coatings confirmatory
2 tests are going to test, what do they call them,
3 approved coatings or the ones which --

4 MR. CULLISON: Qualified?

5 CHAIR WALLIS: -- qualified coating. Are
6 you going to test the reality of the qualified
7 coatings in the plant?

8 MR. YODER: Matt Yoder, NRR. The
9 confirmatory coatings testing is testing qualified and
10 unqualified coatings, chips and the fluid velocities
11 of which they transport.

12 CHAIR WALLIS: Well, are you going to test
13 them in the condition they really are in the plants
14 where some plants may even have flaking qualified
15 coatings?

16 MR. YODER: The testing covers a range
17 from all the way down to like a 64th of an inch size
18 chip up through a 1 to 2 inch chip.

19 CHAIR WALLIS: No, I'm just wondering what
20 will come off in the plant.

21 MR. YODER: Well --

22 CHAIR WALLIS: As coatings age in a plant.

23 MR. YODER: I will address that.

24 CHAIR WALLIS: You will address that?

25 MR. YODER: In my presentation later.

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1 CHAIR WALLIS: Okay. Thank you.

2 MR. YODER: But the short answer is we
3 really don't have that data now, that's why that
4 confirmed core testing attempted to cover a range.

5 CHAIR WALLIS: Of size, yes.

6 MR. CULLISON: As I mentioned, we're
7 performing audits of selected plants. Right now,
8 we're looking at around eight audits and also we are
9 writing a temporary instruction to have the original
10 inspectors verify the installation of all the hardware
11 changes, identify the licensee responses.

12 MEMBER DENNING: Okay. I don't
13 understand. With regards to audits of selected
14 plants, is there -- in the long-term, will every plant
15 be audited --

16 MR. CULLISON: No.

17 MEMBER DENNING: -- to determine whether
18 they have complied with the regulatory methodology?
19 That their solution is consistent with the approved
20 regulatory methodology? No? Just you just audit to
21 determine whether some of them have or am I missing
22 something? Have I misspoken?

23 MR. CULLISON: No. Mike?

24 MR. SCOTT: Mike Scott, NRC staff.

25 Although not every plant will be audited by NRR, there

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1 is an instruction that we're developing now for use by
2 the regions and the resident inspectors to inspect
3 that the licensees have accomplished what their
4 submittals have stated that they were going to do.

5 MEMBER DENNING: But that's only a matter
6 of that their hardware is consistent with the
7 hardware. It's not an assessment of whether they
8 really have satisfied the pressure drop, the pressure
9 drops and this kind of stuff.

10 MR. CULLISON: No, it's not. Those are in
11 depth reviews of their -- how they exercise
12 methodology or did their analyses. We are -- one of
13 the things of the audit program is if we find
14 significant problems across the board, we will broaden
15 the audit program as necessary to give us the comfort
16 feeling that industry does know what they are doing
17 and they are using the methodology appropriately.

18 MR. HOPKINS: Yes, Jon Hopkins. I'll just
19 mention, of course, that we are reviewing each plants
20 Generic Letter response. One aspect of the audits is
21 we get the different designs. And as we mentioned
22 there is five strainer vendors and if we do roughly
23 eight audits, we can go more intense into each
24 strainer vendor. And so that was sort of getting to
25 the question of do we have a qualified strainer, which

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1 the answer is no, the staff hasn't tried to qualify
2 any strainer. But through the audits, we can get into
3 more detail of the vendors.

4 MR. CULLISON: And that concludes my
5 presentation. I think Ralph Architzel is next.

6 DR. BANERJEE: This is a general question.
7 These audits you did were very interesting, in fact.
8 So there were certain open issues and so on in these
9 audits. Did this feedback into the process of the
10 changes they made or how was that made? Somebody, are
11 you going to answer that?

12 MR. ARCHITZEL: Well, I can during my
13 presentation.

14 DR. BANERJEE: Yes.

15 MR. ARCHITZEL: Ralph Architzel with the
16 staff. I can do that during the presentation.

17 DR. BANERJEE: All right.

18 MR. ARCHITZEL: If I don't answer it -- I
19 guess, up front trying to say did the issues and
20 findings in the -- well, let me go through the
21 presentation.

22 DR. BANERJEE: All right.

23 MR. ARCHITZEL: You have --

24 CHAIR WALLIS: You're going to talk about
25 these pilot audits, I take it, at some point?

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1 MR. ARCHITZEL: Yes. This is this
2 presentation. How do you make it bold?

3 CHAIR WALLIS: Use the buttons, I
4 understand.

5 MR. ARCHITZEL: What's that?

6 PARTICIPANT: We're not going to view it?

7 CHAIR WALLIS: F5.

8 MR. ARCHITZEL: As I mentioned, my name is
9 Ralph Architzel and I was the team leader for the two
10 pilot audits that were distributed today by staff,
11 ACRS, excuse me. Leon Whitney was the team leader for
12 the or is the team leader for the Oconee audit and Dr.
13 Shanlai Lu is the team leader for the Watts Bar audit.
14 Those are the audits that have been to date.

15 I guess getting a little bit of history on
16 the audits and this was modeled somewhat to follow the
17 BWR closure. If you look at the BWR closure letter,
18 a similar path and they have just a Bulletin, but we
19 have a Generic Letter and a Bulletin. And
20 fundamentally, it was to examine, as Dave said, all
21 the Generic Letter responses, that's part of the
22 closure. They did all of the Bulletins and they did
23 about five audits.

24 So this was modeled and then there was a
25 memo addressing how all the plants fell into different

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1 categories. In addition to the audits, there were
2 quite a few additional trips to strainer vendors. So
3 the model we have is similar to the BWR closure. And
4 it is a compliment to the Generic Letter response
5 reviews and, as mentioned also, there are inspections
6 that are going on, the actual physical modifications.

7 All right. The next slide. I'll go over
8 the pilot, some of our perceived benefits learned and
9 what we want to get benefits out of is to determine
10 the resource needs for future reviews, audits or
11 inspections. It was to feedback into the research and
12 testing programs what we learned, what are the areas
13 that we want feedback and try and focus those areas,
14 so that was an objective.

15 And then also to try and get better
16 responses. The pilots were intended to try and
17 enhance the responses by licensees by giving them
18 information of what we learned in the audits.

19 CHAIR WALLIS: Now, when they respond,
20 does someone check their analysis and what they do?

21 MR. ARCHITZEL: On the pilot, it's
22 different than the audits.

23 CHAIR WALLIS: Well, on the --

24 MR. ARCHITZEL: The response, you mean the
25 Generic Letter responses, Dr. Wallis?

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1 CHAIR WALLIS: Well, if you take one
2 little question certainly, what do they do about say
3 this thin bed effect? All right. Does someone go
4 into the response, either in the audits or in the
5 responses, and say how is this plant treating this
6 effect?

7 MR. ARCHITZEL: We do that in depth in the
8 audits.

9 CHAIR WALLIS: You do that.

10 MR. ARCHITZEL: And I think you could say
11 that --

12 CHAIR WALLIS: You know how to do that?
13 What exactly is the embed effect?

14 MR. ARCHITZEL: Well, Dr. Lu is going to
15 talk about the --

16 DR. BANERJEE: To the best of their
17 ability, at that time.

18 CHAIR WALLIS: Okay.

19 DR. BANERJEE: Yes.

20 MR. ARCHITZEL: There is a presentation on
21 how we handle that.

22 CHAIR WALLIS: Okay. There's going to be
23 a presentation on the technical questions like that
24 that someone has to make a decision about when they
25 audit or, you know, reevaluate a response?

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1 MR. ARCHITZEL: Well, there is a specific
2 one on the head loss aspect of it. On the other
3 areas, I'm not saying we're going into that right now.
4 If you wanted it, it would be different. I'm not
5 going into each and every one and how we do it. We
6 use basically the Guidance Report and the methodology.

7 CHAIR WALLIS: Well, I'm puzzled, because
8 the Guidance Report, as I remember it, was
9 inconsistent. It said that you should assume the bed
10 is homogeneous, that's conservative, and then on
11 another page it said you should assume you have a thin
12 bed effect, that's the worst case. Now, I'm not sure
13 how you apply two widths of the --

14 MR. ARCHITZEL: Well, in the actual
15 testing, when we started testing, we make sure that
16 they are --

17 CHAIR WALLIS: So it's based on testing?

18 MR. ARCHITZEL: Fundamentally, Dr. Wallis.

19 CHAIR WALLIS: Yes. Someone else is going
20 to respond to that?

21 MR. ARCHITZEL: Yes.

22 MR. LU: Yes, I'm going to. In the next
23 presentation, I'm going to cover this part.

24 DR. BANERJEE: I have a more general
25 question. We got the staff responses to these audits,

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1 but we didn't get -- oh, at least your SE or whatever,
2 but we never saw the -- any submission that came from
3 the plant to you.

4 MR. ARCHITZEL: The reason you wouldn't
5 get that is because what goes into the Generic Letter
6 response is when you ask for information, there was
7 ways you got to do it and you get it docketed and
8 that's what the Generic Letter response is. It did
9 limited amounts of information. We're not allowed to
10 just broadly ask for information. The detailed
11 information, we did get their calculations, their test
12 reports, things like that that were all considered
13 along the lines of audit records or inspection records
14 and they are not. They are supposed to be destroyed
15 after the audits, they are likely at your side and
16 you're looking at their records, so you did not get
17 that, that's correct.

18 DR. BANERJEE: So we only got your
19 response in some sense. So we don't know what you
20 were responding to.

21 MR. ARCHITZEL: You don't have the actual
22 calculations.

23 DR. BANERJEE: So it's very difficult to
24 see what was actually done.

25 MR. ARCHITZEL: Yes.

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1 DR. BANERJEE: I mean, there's just a
2 description here. We got this and then it was okay,
3 it's not okay. We think it's good. We think it's
4 bad, something like that.

5 MR. ARCHITZEL: It's only what was
6 reflected in the audit report.

7 DR. BANERJEE: Yes.

8 MR. ARCHITZEL: Which is a typical
9 situation for an audit report or inspection. The base
10 documents are not provided for review at a public
11 ACRS. That's a standard approach.

12 DR. BANERJEE: Right. But you do have --
13 I mean, if we want to actually evaluate in detail how
14 you did the sort of -- why you made a response saying
15 this is fine and this is not, so we can look into
16 that?

17 MR. ARCHITZEL: The truth is we're
18 supposed to destroy those records after the completion
19 of the audit, because they are not NRC records, so I
20 can't tell you. I'll turn around. There may be some
21 still in existence right now, but they are not
22 supposed to be. I guess the answer would be --

23 CHAIR WALLIS: You can't destroy records.
24 Suppose there is an accident and the screen gets
25 clogged. Someone is going to want --

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1 MR. ARCHITZEL: Well, no, no. The
2 licensee --

3 CHAIR WALLIS: They will want to know how
4 it's designed. You want to know the results of all
5 these calculations.

6 MR. ARCHITZEL: Yes, the records are
7 available at the licensee's facility. Go back there
8 and look at those records.

9 CHAIR WALLIS: They are in a drawer
10 somewhere, but we can't see them?

11 MR. ARCHITZEL: You can see them just like
12 we can see them.

13 CHAIR WALLIS: Oh, we can see them? We
14 can see them?

15 MR. ARCHITZEL: Yes.

16 CHAIR WALLIS: So they are not destroyed?

17 MR. ARCHITZEL: If the licensee --

18 PARTICIPANT: You can go to the plant.

19 MR. ARCHITZEL: You have to go to the
20 plant, because they don't make them public. They
21 don't submit them, so if you submit them, they can be
22 requested.

23 CHAIR WALLIS: So how can we --

24 MR. ARCHITZEL: The information.

25 CHAIR WALLIS: How can ACRS review what

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1 you have done without documents coming to us? I'm not
2 picking you apart.

3 MR. ARCHITZEL: Well, I've got two pilots.
4 What I could do is I'll check with the licensees and
5 if it's agreeable to them, we can give -- if it is
6 agreeable, but that would be -- is it something for us
7 to do or Ralph to do, maybe I'll take that as an
8 action.

9 DR. BANERJEE: Well, I think the real
10 problem here is if you want us to take a look at these
11 audits, presumably you want us to, otherwise why would
12 you send us these documents, you know, if you want
13 some feedback, we need to know what to give feedback
14 to. At the moment, all we have is the SEs which say
15 this is okay, this is not okay, this is okay. We have
16 no idea why it's okay, why it's not okay.

17 MR. ARCHITZEL: Okay.

18 DR. BANERJEE: I mean, we don't see the
19 methodology. We see maybe a consultant's report,
20 which says it's okay or it's not okay. So at the
21 moment, there's nothing we can say, other than say we
22 read them, but there's nothing substantive that we can
23 respond to.

24 MR. ARCHITZEL: Well, maybe -- I don't
25 know. I guess, that's maybe a question for us. Do we

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1 want you to actually look at and do the audit along
2 side of us or something like that and then say --

3 DR. BANERJEE: Otherwise, we want a cart
4 load of paper, which has been sent to us, luckily in
5 a compact disk, and we have been going through this,
6 but a lot of the stuff which actually leads to the
7 stuff that you have sent us is not there. So there's
8 no way we can evaluate what has happened.

9 MR. ARCHITZEL: I don't have a good answer
10 at this meeting for that question, I guess.

11 CHAIR WALLIS: Well, the same is true --

12 MR. LU: Maybe we can of pop to the
13 vendors or the licensee if you're comfortable with
14 disclosing that proprietary information, we can find
15 a way to deliver out to you.

16 CHAIR WALLIS: Well, I --

17 MR. LU: If that's something we can follow
18 the process.

19 MR. ARCHITZEL: I guess I'm not even sure
20 that's appropriate. I guess I would say maybe an ACRS
21 Member wants to come along on one of the audits for
22 part of it, if that's how you normally do business.
23 Maybe that's a better way to do it.

24 CHAIR WALLIS: We don't want to have to do
25 any of those things. We want to get evidence from you

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1 that satisfies us that the right thing is being done.
2 We don't want to do your job. It's absurd.

3 Now, there's another problem with the WOG
4 Report. The WOG Report, for example, has a whole
5 other description of the things that need to be done.
6 But until you see how those are done, again we don't
7 know how good the work is.

8 MR. ARCHITZEL: That report, that's going
9 to be discussed later by Steve.

10 CHAIR WALLIS: So we're going to discuss
11 that, too. But I'm just bringing it up, too, as we
12 get these things to review, but they don't really tell
13 us the essence of the calculation techniques and so
14 on. So we don't know whether it's any good or not.

15 DR. BANERJEE: I'll give you an example,
16 a concrete example. You have in one of these plants
17 these Top Hat strainers, okay. Just take that as an
18 example. These are stacked in a huge area of stacks.
19 I don't know how many of these.

20 MR. ARCHITZEL: I've got some pictures of
21 that.

22 DR. BANERJEE: Yes. In any case, there's
23 some testing done on a little piece of one or
24 whatever. How is that actually applicable to this
25 huge stack where you can have shielding effects,

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1 you've got all sorts of complex deposition doing on in
2 there and you're going to use a little experiment to
3 say something about what happens in this big --

4 MR. ARCHITZEL: There are also more module
5 experiments where it's not just the flat plate type
6 experiment. There is more than one type of testing
7 that's done by these vendors, including prototypical
8 testing of arrays and things like that or as best they
9 can do it.

10 DR. BANERJEE: Well, that would be
11 interesting to know, because that's not evident. All
12 we have seen there is a little piece of it and we have
13 encountered this problem before where we have noticed
14 that people have tested say one little strainer and
15 then they have stacked them all up and then they have
16 taken the single strainer data, use it for the stack
17 as it's piling up and giving the wrong approach along
18 with these --

19 MR. ARCHITZEL: That specific one, Dr. Lu
20 will do. That one we do have a presentation today on,
21 that particular topic.

22 DR. BANERJEE: All right.

23 MR. ARCHITZEL: If I could move on, one of
24 the perceived benefits the program was to get staff
25 clarifications early on regarding the Generic Letter.

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1 The pilot plants did get fee waivers for a license
2 amendment request, although hadn't necessarily made
3 any. If we could move on to the next slide.

4 CHAIR WALLIS: There's a fee waiver, too?

5 MR. ARCHITZEL: If they had a license
6 amendment. This was an incentive to the pilot plants.
7 There was only two pilot plants.

8 CHAIR WALLIS: Oh, it's for the pilot.
9 Okay.

10 MR. ARCHITZEL: So it wasn't generic.
11 This was if they had a license amendment to pilot
12 plants to get a fee waiver. There were only two
13 volunteers. We did discuss the Pilot Plant Program at
14 the industry workshop and it was completed before the
15 Generic Letter response. It's kind of important,
16 because we don't have the same criteria for filing for
17 pilots that we do for the audits. So it was a little
18 bit of a free-ride in a sense. Okay. And as
19 mentioned before, the audit plan is in place for the
20 remainder of the sample audits to be made.

21 This is redundant here. Go to the next
22 one.

23 MEMBER KRESS: How many total audits do
24 you plan?

25 MR. ARCHITZEL: There were eight. Well,

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1 not counting the pilots, there's eight at the moment.
2 It would be expanded. In addition to that, there is
3 very likely to be many more visits to actual strainer
4 testing of the particular designs, somewhat resource
5 limited there as to how many we can go to.

6 But that's a flexible number, because if
7 you begin to see problems, then you would expand the
8 sample scope. Whether it was with a particular vendor
9 design or in a particular area, there was a problem,
10 the intent was to expand the sample size.

11 CHAIR WALLIS: I am on page 6. You're on
12 page 7. When it says they have a chance to exercise
13 the approved methodology, they also do tests to see if
14 it works?

15 MR. ARCHITZEL: Well, in the sense of the
16 strainer tests.

17 CHAIR WALLIS: They do, so there was some
18 kind of comparison between the methodology and data
19 then?

20 MR. ARCHITZEL: They generally try and
21 prove in the testing --

22 CHAIR WALLIS: They do?

23 MR. ARCHITZEL: -- that they predicted
24 head loss using the correlations typically comes out
25 much less than the -- excuse me, I mean the other way.

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1 They tested the loss.

2 CHAIR WALLIS: Okay. So that's some
3 useful information to see, yes.

4 DR. BANERJEE: And it's all done in a
5 research lab called Alden Lab?

6 MR. ARCHITZEL: No, there's different
7 labs. It depends on the vendors, strainers.

8 DR. BANERJEE: Who orders an audit?

9 MR. ARCHITZEL: One audit was printed and
10 I've got some --

11 DR. BANERJEE: Oh.

12 MR. ARCHITZEL: One was Fort Calhoun.
13 Excuse me, Crystal River audit was done with lab
14 testing at Areva, I mean, Alion in Chicago and some
15 others there. The Fort Calhoun strainer design is by
16 General Electric and they are using Fluid Dynamics.

17 DR. BANERJEE: Continuing with that.

18 MR. ARCHITZEL: In New Jersey, Continuing
19 Dynamics in New Jersey, Union, New Jersey, so we want
20 to observe that testing. The Watts Bar audit, I mean,
21 that was testing observed up in Alden Research Lab.
22 I've got some photos of some of that flume testing
23 that was done. We went to CCI in Switzerland. They
24 are a vendor for quite a fraction of the plants and we
25 observed the strainer testing done there. And then we

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1 also went to Canada and observed the strainer.

2 ACL has a number of designs and we
3 observed strainer testing being done for, I think it
4 was, the Darlington Plant. But we know the facilities
5 and what they use for that testing, so we have gone
6 and observed the strainer testing facilities as part
7 of these audit reviews.

8 DR. BANERJEE: Now, when they involve
9 materials like mineral, wool and things for which you
10 don't have data as to how much debris should be
11 generated or how they actually would behave in the
12 environment, what do they do? They take the closest
13 analog?

14 MR. ARCHITZEL: What you see in the
15 report, you read about that.

16 DR. BANERJEE: Yes.

17 MR. ARCHITZEL: Sometimes they try and say
18 it's very similar to fiberglass.

19 DR. BANERJEE: Right.

20 MR. ARCHITZEL: New fiberglass and the
21 last question, but how can you make that determination
22 to these differences and then the vendor will go off
23 to justify the comment and do additional testing to
24 try and defend the similitude. I mean, they have done
25 things like looked at is how's your Cal-Sil? The same

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1 as other Cal-Sils? They have done SCM photography of
2 the Cal-Sil to try and justify why their particular
3 Cal-Sil is the same as what was being tested.

4 DR. BANERJEE: Yes, that, it would be
5 useful to have that sort of information before we can
6 say it looks like you've done a good job or not. I
7 mean, or do something else.

8 MR. ARCHITZEL: Well, I'm struggling with
9 this comment about we document report what we have,
10 yet there's a lot behind that, because we've looked at
11 a lot more. I'm struggling with can we get that
12 information to you or is it even -- I'll take that
13 back.

14 DR. BANERJEE: Well, maybe it's selected
15 information. We have put in --

16 MR. ARCHITZEL: Well, if you ask for it,
17 we'll get it.

18 DR. BANERJEE: Yes.

19 MR. ARCHITZEL: We'll try and get it if
20 the licensee -- it's up to the licensee, but we'll try
21 and get it for you for sure, if you would tell us what
22 you would like.

23 DR. BANERJEE: Yes.

24 MR. ARCHITZEL: Related to that.

25 DR. BANERJEE: Yes, if we get through your

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1 references here.

2 MR. ARCHITZEL: What I can't do is
3 guarantee you that we have it in hand at the moment.
4 We'll go out and get it if the licensee wants to give
5 it to us, I'm sure they will. But we have this
6 problem of it's their records. It's not our records.
7 And they have to voluntarily provide it and then the
8 understanding is you look at it and then you destroy
9 it as well. Okay.

10 Again, there were areas, obviously, that--
11 the unknowns that were incomplete, so we didn't reach
12 conclusions, definitive conclusions in those areas and
13 you can see them listed here somewhere.

14 MEMBER DENNING: Which key plant-specific
15 issues were complete?

16 MR. ARCHITZEL: Thanks. There were
17 selected areas you could look at, debris
18 characterization or things like the mineral wall,
19 areas where you use Nukon and they tested Nukon.
20 Those areas were complete and they did head loss test
21 or an actual strainer where you've got the flat, you
22 know. There was a lot of areas where we did get value
23 on it doing these pilots. Okay?

24 DR. BANERJEE: I think it identified areas
25 you need more information.

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1 MR. ARCHITZEL: Well, CFD, I mean.

2 DR. BANERJEE: Those audits, I would say.

3 MR. ARCHITZEL: Yes, I guess. I'm not
4 trying to say it was. There were some areas where the
5 characteristics and we could look at what they did and
6 reach agreement that that was a reasonable approach.

7 CHAIR WALLIS: Well, I don't know what you
8 mean by incomplete. I mean, does that mean that there
9 were huge gaps or just minor incompletions? I mean,
10 were there commas missing in the report or was the
11 whole basis of head loss in question? I don't know
12 what you mean by incomplete.

13 DR. BANERJEE: Well, if you read their
14 response, I think, in detail, you get a sense of it.
15 I mean, here you're just summarizing it.

16 MR. ARCHITZEL: Right.

17 DR. BANERJEE: But actually, the response
18 when they do say incomplete, there are several
19 paragraphs which gives you more of a feel for what
20 incompleteness.

21 CHAIR WALLIS: But you don't know what the
22 original document is.

23 DR. BANERJEE: Some of them are more --
24 that's basically the problem.

25 CHAIR WALLIS: Right.

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1 DR. BANERJEE: That we don't have the
2 original documents. But on the other hand, I mean, we
3 already got one cart load, so this will really be
4 another five cart load or something, so that we'll try
5 to select what we want, I think. Well, back to you
6 with that.

7 MR. ARCHITZEL: Yes, and I don't know what
8 the timing is. If you're looking at the pilots, it's
9 one thing. If you look at the audit, it's another and
10 it takes a while to produce them and get them to you.

11 CHAIR WALLIS: Well, do they look at lots
12 of different LOCAs in different places?

13 MR. ARCHITZEL: Yes.

14 CHAIR WALLIS: Because there's --

15 MR. ARCHITZEL: We agreed --

16 CHAIR WALLIS: -- debris transporters are
17 very specific, isn't it the one actually the size of
18 the hole is and where it is and --

19 MR. ARCHITZEL: And the assumption is in
20 which methodology. Did they use the refined
21 methodology or based on methodology and we're looking
22 at that. So where the LOCAs are or what areas they
23 took for LOCAs. What pregenerated --

24 DR. BANERJEE: Even the LOCA influence --

25 MR. ARCHITZEL: Right.

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1 DR. BANERJEE: -- is different for these
2 plats. They have asked for --

3 CHAIR WALLIS: And it's a very global
4 assumption and they may be that they're focused --

5 DR. BANERJEE: Only damages.

6 MR. ARCHITZEL: Well, it's very plant-
7 specific, too. I mean, on the one hand it's global,
8 but there's very plant-specific guidance, where to
9 take the breaks and what the size of the ZOI is. It's
10 very complicated.

11 CHAIR WALLIS: But the ZOI simply says
12 that insulation gets damaged or something. It doesn't
13 tell you the particle size as it doesn't --

14 MR. ARCHITZEL: There's distribution of
15 particles.

16 CHAIR WALLIS: It does? It tells you how
17 much the fiberglass gets shattered and so on?

18 MR. ARCHITZEL: How much and which type
19 size and how much then erodes further in the pool.

20 CHAIR WALLIS: Okay. Okay.

21 MR. ARCHITZEL: All of those type numbers.

22 CHAIR WALLIS: So there's a lot of stuff
23 there then.

24 MR. ARCHITZEL: And then specific
25 licensees can go out there and are going out there.

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1 And for the fraction, it's like the small and they are
2 doing testing to verify whether or not they need to
3 take the --

4 CHAIR WALLIS: Yes, to be a transporter is
5 much more difficult. No one is going to release to
6 bring in the upper story of a reactor building and see
7 where it goes. But the realistic --

8 DR. BANERJEE: But they have some CFD
9 calculations to actually see this drywall.

10 MR. ARCHITZEL: Well, that's for pool
11 transport. But for the containment transport, there's
12 assumptions that go with the fractionalization of it.
13 And they live with those assumptions or they try and
14 justify a different one, I guess. And the debris --
15 the initial debris transport, which is logictry, the
16 Drywall Debris Transport Study -- well, actually we
17 have an appendix to the safety evaluation that went
18 into that fractionalization.

19 DR. BANERJEE: For example, for the first,
20 not Fort Calhoun, the other plant, I've forgotten the
21 name now, they have a ZOI which is 4D rather than 10
22 or something. And you guys said it's fine. But what
23 is the reason that you said that? That doesn't come
24 through clearly.

25 MR. ARCHITZEL: Are you talking about the

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1 first one, the coating ZOI data needed?

2 DR. BANERJEE: Yes.

3 MR. ARCHITZEL: With 4 versus the 10?

4 DR. BANERJEE: Yes.

5 MR. ARCHITZEL: What it is there, there
6 was no basis for the 10D ZOI.

7 DR. BANERJEE: Right.

8 MR. ARCHITZEL: In the Guidance Report.

9 DR. BANERJEE: But it was in guidance. I
10 mean, every --

11 MR. ARCHITZEL: It was the default
12 position that you would take, so these licensees are,
13 one, analyzing the 10D for the coatings and, two,
14 saying also simultaneously analyzing the 4D or a 5D
15 ZOI for coatings and betting on the cone that that's
16 going to be demonstrated. You'll have a presentation
17 later by Matt talking about testing that's going on
18 right now to demonstrate a different ZOI.

19 So, yes, we identified that, because they
20 didn't have the basis in place yet, but we anticipate
21 it won't be a problem for them getting that basis on
22 that particular issue. If it is, they will use the
23 bigger one. They will use the bigger ZOI.

24 DR. BANERJEE: But it generates a lot more
25 debris, right?

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1 MR. ARCHITZEL: At 10D ZOI?

2 DR. BANERJEE: Yes, 10 versus 4.

3 MR. ARCHITZEL: To give you a feel, the
4 BWR is treated 80 pounds of coatings debris in the ZOI
5 using a different methodology. The type number you're
6 talking about is 6,000 pounds of -- or 1,000 pounds,
7 you know, quite a bit more coatings debris as a finite
8 particulate. For the PWR, it will come down quite a
9 bit when they get a smaller ZOI. So that particulate
10 load goes down significantly with a smaller ZOI.

11 DR. BANERJEE: Right. But so they have to
12 really justify using it.

13 MR. ARCHITZEL: And are presently doing
14 it. You're going to hear that aspect in a little bit
15 if I move -- later on there is discussion on the --
16 that's an industry burden that was placed out there.
17 If they want to use a smaller ZOI, they can do it.
18 There's at least two. We heard that last week about
19 the ongoing testing that's being done by the industry
20 to demonstrate smaller ZOIs for coatings, for
21 qualified coatings.

22 DR. BANERJEE: Okay.

23 MR. ARCHITZEL: So we have been talking
24 this slide. Let me go on to some of the particular
25 findings.

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1 DR. BANERJEE: Now, you use the margin for
2 chemical effects or factor of fuel or something. That
3 was a fairly sort of pulled out of a hat or was there
4 some basis for it?

5 MR. ARCHITZEL: Well, going to the
6 licensee whether they just said this is the largest
7 strainer they can put in and the resulting margin is
8 a factor, too, or did they actually engineer a margin
9 in there? In the case at Crystal River, you can see
10 they fully encompassed their sump, so that is what you
11 could put in the sump with the stacked, those Top Hat
12 strainers and the margin is what's left. And they had
13 a significant margin still available for the chemical
14 effects.

15 We haven't passed judgment on that margin
16 yet. That's what they are documenting is the margin.
17 And at Fort Calhoun, they've got problems because they
18 are Cal-Sil and trisodium phosphate and that margin
19 may not be enough for them. And so they have actually
20 delayed the implementation of their sub-installation,
21 because of the uncertainties associated with both the
22 near-field effect and the chemical effects at the
23 moment.

24 So we don't know that the margin is
25 enough. We can't criticize it in the report, because

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1 they don't have the information at this time in the
2 pilot form. This is just giving you some of the
3 things we did do on some of the audits. We did
4 evaluate computational fluid dynamics of the pool
5 transport.

6 The Crystal River use of that with Alion.
7 We actually ran the CFD with the licensee's input for
8 Fort Calhoun. That was in the appendix of one of the
9 reports. It is proprietary. I'm not going to go into
10 it now. We have purchased hardware and software for
11 future audits, so we can do CFD calculations.

12 CHAIR WALLIS: Now, CFD, this is for
13 debris transport. Is that what it is?

14 MR. ARCHITZEL: In the pool.

15 PARTICIPANT: In the pool.

16 CHAIR WALLIS: I don't understand CFD
17 working with particulates where this is a basis for,
18 you know, you calculate the flow field and you figure
19 out what the particles do in it. That's been fairly
20 well-established, but I can't imagine CFD dealing with
21 whatever you said was bundles of fiberglass.

22 MR. ARCHITZEL: Well, you treat --

23 DR. BANERJEE: Well, there is sump
24 technical --

25 CHAIR WALLIS: But it's so easily caught

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1 up on staircases and all kinds of things. I mean,
2 it's not --

3 MR. ARCHITZEL: There are thing you can do
4 like intermediate interceptors and things like that,
5 but for fines by and large, you're not going to -- I
6 guess I could ask John. Do you want to ask that
7 question?

8 CHAIR WALLIS: Well, if you look at a
9 house that the fire department has just hosed down,
10 because there was a fire in it, the fiberglass
11 insulation is all over the place and stuck onto the --

12 MR. ARCHITZEL: But there is different --

13 CHAIR WALLIS: -- furniture and
14 everything. I mean, it's --

15 MR. ARCHITZEL: Distribution is not all
16 the same size. There is a four side distribution,
17 three side. The fines are all going to go, but not
18 all of the smaller ones.

19 CHAIR WALLIS: Fines probably will go with
20 the water, right?

21 MR. ARCHITZEL: Right. But you model all
22 that and then you say what can settle, at what rates
23 can it settle and what areas can it settle with low-
24 flows and then you have the nice pretty pictures, but
25 it reduces your debris.

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1 CHAIR WALLIS: It's the worst scenario for
2 the core as the fines go with the water and nothing
3 else does.

4 MR. ARCHITZEL: Well, then you hope in the
5 core that there's enough bypass flow to flush it on
6 out and keep it going. So that's another issue
7 though.

8 DR. BANERJEE: I guess the real problem
9 you are facing here is that one assumption would be
10 that all the debris generated gets to the screen. If
11 that's not acceptable, then you have to do some CFD
12 and sharpen your pencils and hope that some of it
13 drops out, right? The problem, of course, is that
14 settling in a turbulent fluid is an extremely
15 difficult problem to handle, especially in the sort of
16 CFD that I have seen you guys are doing.

17 The explanation for the hindered settling
18 and turbulence of these fines or fibers is very poorly
19 treated. Now, we will take a look at this, but this
20 is one area that we really need to examine in some
21 detail to be sure that enough is getting to the
22 screens, you know, and not an artifact of the CFD that
23 they are happily settling it out.

24 MR. ARCHITZEL: Yes. And in that case,
25 that is our work, not the licensee's work. So you

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1 actually have --

2 DR. BANERJEE: Right.

3 MR. ARCHITZEL: -- modeled off the work
4 NRC did to do that.

5 DR. BANERJEE: Yes. Now, Los Alamos did
6 some work for you guys.

7 MR. ARCHITZEL: Yes, they did.

8 DR. BANERJEE: Right.

9 MR. ARCHITZEL: That was what was
10 attached.

11 DR. BANERJEE: Which I have looked at the
12 little turbulence model there briefly. It's in one of
13 your audit reports, I think. It looks very primitive.
14 So we need to look at that.

15 MR. ARCHITZEL: Okay. As this is the
16 discussion of the Flow-3D that was done. A couple of
17 issues were identified such as the nonuniform spray
18 addition and the way to refuel cavity drainage was
19 actually modeled and the run-off coming down the
20 sides. Just some of the typical things, some of the
21 things that we're addressing in the report, you know,
22 imagine that.

23 Getting to somewhat particular designs
24 right now, I want to say Crystal River 3 was the first
25 pilot. You can see they are increasing significantly

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1 in size, their screen, their strainers.

2 CHAIR WALLIS: Well, what are we looking
3 at in the picture?

4 MR. ARCHITZEL: The picture on the left is
5 the new sump at Crystal River 3.

6 CHAIR WALLIS: You mean what?

7 MR. ARCHITZEL: It's a sump pit. There
8 are Top Hat strainers on the left, okay?

9 CHAIR WALLIS: Those are all strainers?

10 MR. ARCHITZEL: As the existing sump. You
11 know it's an existing sump which is -- and this was a
12 box-type sump. What they have done is replaced,
13 inserted inside that sump with a trash rack on the top
14 a significant, you know, 1,100 or 1,200 square feet of
15 surface area strainers, that's what they have gone to
16 and it's installed at Crystal River.

17 That's not the only change they made.
18 They also -- if you look at the picture on the right,
19 what you see --

20 CHAIR WALLIS: So they have actually
21 decreased the size of the pits, so the debris could
22 fill it up more readily.

23 MR. ARCHITZEL: Well, the --

24 CHAIR WALLIS: There isn't much place for
25 it to settle out then.

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1 MR. ARCHITZEL: The debris would not have
2 been considered coming into the pit before, because it
3 would have been considered on the surface of that box
4 strainer. Yes, there would have been bypass, but it's
5 an open area inside that box, so the debris would not
6 have been inside that pit. It would have been on the
7 surface of the previous strainer, so they've
8 significantly increase the surface area.

9 And for Crystal River, their analysis
10 shows, a key part of their analysis was that you
11 wouldn't get with all the debris they have got, you
12 wouldn't fill up that interstitial volume in that pit.
13 So they have got -- they did an analysis. The
14 quantity, form of the quantity is the debris still had
15 a margin to not completely filling up the area within
16 the interstitial area within that pit right there.

17 DR. BANERJEE: You mean off these Top Hat
18 strainers, you're talking about?

19 MR. ARCHITZEL: Surrounding the Top Hat
20 strainers within that sump.

21 DR. BANERJEE: Right.

22 MR. ARCHITZEL: They are an RMI, mostly an
23 RMI plant, so it's not as difficult. I mean, this is
24 all somewhat plant-specific.

25 DR. BANERJEE: Right.

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1 MR. ARCHITZEL: They have mineral wall and
2 they're replacing the generators and their
3 pressurizers year after the date, but the mineral wall
4 is going to be gone, but right now they have analyzed
5 the mineral wall. They are taking that out, too.

6 DR. BANERJEE: You mean all RMI or what?

7 MR. ARCHITZEL: Well, essentially, they
8 are getting rid of the -- when they get rid of it,
9 there might be a little bit of fiberglass insulation
10 here or there. Some plants have an easier problem
11 than others when you have this type of situation. You
12 don't have a lot of Nukon fiber insulation that they
13 can handle that type of surface area and then, you
14 know, so it's not all -- they are not all the same out
15 there. Their plants aren't similar.

16 MEMBER DENNING: Yes, let me make sure I
17 understand this design here. Basically, the vertical
18 areas that we're seeing there is the primary flow area
19 that we're talking about, right? In other words, each
20 of these strainers.

21 MR. ARCHITZEL: These are concentric.
22 There's an inner and an -- they are annular type of
23 cylinders. The outer surface of each cylinder and the
24 inner surface are all perforated steel plate built.
25 So your flow area is everything around and inside.

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1 MEMBER DENNING: And inside.

2 MR. ARCHITZEL: Those Top Hat strainers.

3 In this case, that's the flow area and that's where
4 you get the 1,140 square feet.

5 MEMBER DENNING: Yes. And what you were
6 saying was that you won't fill up all the areas
7 internal and surrounding that?

8 MR. ARCHITZEL: All the debris gets
9 calculated to arrive at the sump screen. That's not
10 true of all strainers. It's true of this strainer
11 design at this plant.

12 CHAIR WALLIS: This is where you need to
13 know something about where the debris goes. Maybe the
14 coarse debris goes in one place and the fine debris
15 goes somewhere else.

16 MR. ARCHITZEL: Well, the fine debris is
17 going to pass through it until you get a filter bed.
18 If you get a filter bed, it's going to be on the
19 filter bed, you know.

20 CHAIR WALLIS: But you might not get a
21 filter bed over all the area.

22 MR. ARCHITZEL: It depends on the
23 accident.

24 CHAIR WALLIS: You may get it in parts of
25 the screens.

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1 MR. ARCHITZEL: Certainly, yes, we have
2 seen they are not uniformly covering and depending on
3 the breaks.

4 DR. BANERJEE: Yes, that's why I was
5 talking about the stack, do the calculation on the
6 stack. It could be that you take out the coarse stuff
7 and the fine stuff would go further downstream.

8 MR. ARCHITZEL: I've got some other slides
9 that show that you can get uniform coverage and other
10 testing shows you don't get. It's still nonuniform.
11 So you can have it both ways. For head loss
12 perception, a fine coverage in a thin bed type
13 coverage it is the more challenging head loss
14 situation. When you have massive amounts of debris,
15 you can still have open areas that reduce the head
16 loss.

17 CHAIR WALLIS: But can they bypass the
18 fines -- the screen?

19 MR. ARCHITZEL: There is an ability to
20 bypass. They have to look at it both ways. Yes,
21 there is a bypass area.

22 DR. BANERJEE: Screen effect, as you
23 called it.

24 MR. ARCHITZEL: The picture on the right
25 is just showing us some additional changes. It wasn't

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1 limited. One way to handle their debris, they did
2 install, which is, a perforated debris interceptor on
3 the right. You can see that. So they had a unique
4 containment design where all of the debris is
5 channeled in a certain direction. And you can get,
6 it's like not topped, the interceptor is not topped
7 during the actual --

8 MEMBER DENNING: I don't really understand
9 that right hand. Could you kind of point out to us?

10 MR. ARCHITZEL: Well, if you look on the,
11 say the, left hand side, forget the right.

12 MEMBER DENNING: Yes.

13 MR. ARCHITZEL: You see all the LOCA. The
14 way they are contained, there are only certain exits
15 from the D-ring, they call it.

16 MEMBER DENNING: Yes.

17 MR. ARCHITZEL: And basically, they have
18 cut off an ability to go to the right, so the flow,
19 basically, if you look at the CFD, has to come around
20 one direction. It hits this flow interceptor and that
21 flow interceptor is going to take a lot of the heavy
22 debris and settle it and filter it out right there.

23 MEMBER DENNING: And the flow is going
24 from left to right?

25 MR. ARCHITZEL: Left to right. I don't

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1 know what the right --

2 MEMBER DENNING: And this flow interceptor
3 is just a step?

4 MR. ARCHITZEL: No, it's actually
5 perforated plate and it's got a trash rec on the top
6 and the perforations are bigger and then the
7 perforations when you get to the strainer, so it's all
8 an engineered thing that goes into the CFD.

9 MEMBER SHACK: Well, what is the
10 dimension?

11 MR. ARCHITZEL: I think it's like, you
12 know, the flow might be 2 feet, so it's a 1.5 or
13 something like that. All right. So it is -- so not
14 to be a blockage point for flow, there is a clearance
15 on the top.

16 DR. BANERJEE: Here is a single Top Hat
17 strainer.

18 MEMBER SHACK: Yes.

19 MR. ARCHITZEL: So the idea here is just
20 it's not the only thing to do to change the strainer.
21 You can do other things to sequester debris and that's
22 how the CFD was used somewhat to sequester debris
23 remotely from the strainer.

24 CHAIR WALLIS: That might not be good.
25 You might catch all of the big flocs and then the

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1 fines go over the top.

2 MR. ARCHITZEL: That would be considered.

3 CHAIR WALLIS: And they would go right
4 through the screen. I mean, there's so many variables
5 in this.

6 MR. ARCHITZEL: In the worst case, you
7 would want the debris to be caught, that's the idea.
8 I don't understand what --

9 CHAIR WALLIS: Well, I see. You want it
10 and you don't want it.

11 MR. ARCHITZEL: Well, you don't want --
12 what we don't allow is credit for filtration by the
13 accident building of a filter for the downstream. If
14 you look at these Top Hat strainers on the left, we
15 heard a presentation last Friday and that vendor, and
16 I'm not for these strainers, they could back it,
17 they've got a fine intermesh screen available. It's
18 not an option to take debris out on the inside. So
19 you can actually dress that thing with a strainer
20 design as well for some of the downstream effects.

21 DR. BANERJEE: What is the screen size on
22 these? I have forgotten.

23 MR. ARCHITZEL: It's up there, 1,140.

24 DR. BANERJEE: 1,140.

25 MR. ARCHITZEL: Oh, you mean the hole

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1 size? They are like 1/8th of an inch.

2 DR. BANERJEE: Yes.

3 MR. ARCHITZEL: Or somewhere in there.

4 PARTICIPANT: An eighth or a quarter.

5 MR. ARCHITZEL: Or a little smaller. Not
6 a quarter.

7 DR. BANERJEE: The point is --

8 MR. ARCHITZEL: Eighth or smaller
9 typically.

10 DR. BANERJEE: -- correct that you could
11 take out the fiber or whatever which would form a map
12 to take out the particles in the early part and then
13 the particles would go through and go downstream.

14 CHAIR WALLIS: On the small fibers.

15 DR. BANERJEE: Yes, the small fibers.

16 MR. ARCHITZEL: As I mentioned, some of
17 the -- we did go to Alion before Crystal River and we
18 observed some of the head loss testing at the vertical
19 loop. One thing we did do was look at thin bed
20 testing in the upper left corner. You can see where
21 it was thin bed and Nukon and then they did put in the
22 simulated sink. You see some of the beds on the right
23 where yes, it's on the surface, some of the
24 particulate was on the surface and it would be more
25 yellow underneath.

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1 One thing we did do Dr. Wallis, we
2 actually considered your sandwich comment and we did
3 a test where we -- it was similar to the one on the
4 left where you first put the Nukon down there and then
5 you put in the zinc and then they ran another and they
6 had a certain head loss, about 2 feet or something
7 like that. Then they stirred it all up and ran the
8 test again instead of doing it sequentially and ended
9 up with head loss of one-half of the --

10 CHAIR WALLIS: One-half.

11 MR. ARCHITZEL: So it was definitely -- it
12 makes a difference the sequence of arrival.

13 CHAIR WALLIS: And I think you'll find
14 when we hear from PNL --

15 MR. ARCHITZEL: The same kind of stuff.

16 CHAIR WALLIS: -- whatever they are called
17 now, PNL,>NNL, that they can get a much bigger factor
18 than one-half depending on how they --

19 MR. ARCHITZEL: Well, this was just the
20 one test situation.

21 CHAIR WALLIS: Yes.

22 MR. ARCHITZEL: I'm just trying to tell
23 you that the arrival on that particular test was a
24 factor or two different, depending on how you timed
25 the arrival.

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1 CHAIR WALLIS: Right.

2 MR. ARCHITZEL: So we understand that
3 exists and yes, you'll hear more about that tomorrow.
4 There's another thing we observed, we did find some
5 things on some of these audits. The strainer on left
6 is an installed strainer. But one thing we noted is
7 when you take these flat bed assumptions and then you
8 actually see what really happens in a real strainer,
9 you see it's not uniform. It's not homogenous. You
10 do get these pass through holes and things like that.
11 And it complicates the use of a correlation.

12 Typically, your head loss would be less,
13 because of factors like this, but the head loss in
14 most of these strainers though is really pretty low.
15 Another thing we noted, I'll go to a little slide, and
16 if you'll look at the picture on the right that flume,
17 look at that type, the quantity of water that might be
18 in that pipe, we had some interesting observations
19 associated with backflush for the Crystal River
20 testing.

21 CHAIR WALLIS: What's the thing on the
22 left? It looks like a parking garage in D.C.

23 MR. ARCHITZEL: You're looking down from
24 the top at a strainer that is such a large flat plate
25 replacement strainer.

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1 CHAIR WALLIS: And the groups in the
2 bottom?

3 MR. ARCHITZEL: The channel on either side
4 is a bunch of series of these and then you'll have
5 water on either side. At this point, it might be 24
6 inches down from the water level, so there is a drop
7 occurring right now. Because of head loss there is a
8 very fine thin bed on this strainer at the moment that
9 you're looking at with a 24 inch. It's almost a
10 limiting drop, a 24 inch drop for that strainer.

11 DR. BANERJEE: I guess the problem is to
12 take a purely correlation approach to this sort of
13 phenomena is going to be impossible.

14 MR. ARCHITZEL: We're not taking it for a
15 purely --

16 DR. BANERJEE: And I guess that
17 correlation is -- yes, it's use correlation.

18 MR. ARCHITZEL: We've got an IRB. I'll
19 pass to comment for now, okay, and we can discuss in
20 a moment.

21 CHAIR WALLIS: Well, it's an approved
22 engineering calculation or nothing. If it happens to
23 be a correlation, it's --

24 DR. BANERJEE: Well, yes, but the problem
25 with the correlation is it's a static thing. Whereas

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1 what's happening is a dynamic thing. It depends on
2 when things occur and so on, so what is transported in
3 what order. So it's not going to be a correlation.
4 It has to be a dynamic thing.

5 MR. ARCHITZEL: Well, we -- yes.

6 DR. BANERJEE: Yes, I think there is a --

7 MR. ARCHITZEL: You say the licensees have
8 their own correlation because they do testing and they
9 verify their head loss through the testing. You may
10 be able to hear that this afternoon. Industry can
11 talk about what they perceive as the vendor-specific
12 correlation for the different strainer designs.

13 DR. BANERJEE: Right.

14 MR. ARCHITZEL: But the complex strainers,
15 basically, have lower head loss than correlation would
16 indicate the correlation.

17 CHAIR WALLIS: Have any of you guys
18 thought of pumping the stuff out of the sump and
19 cleaning it outside in another building and then
20 bringing it back in again? Does this have to be
21 inside the containment?

22 MR. ARCHITZEL: Nobody has a strainer
23 outside.

24 CHAIR WALLIS: No, they don't, but I mean
25 no one has ever tried to submit anything like that to

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1 you?

2 MR. ARCHITZEL: There are active designs,
3 but that's all handled inside. There's three or four
4 plants with an active strainer design.

5 CHAIR WALLIS: And if you are stuck with
6 a very small sump, you know, if it weren't for
7 radiation and so on, you would simply fill the
8 building beside and pump the stuff out, clean it and
9 bring it back again.

10 MR. ARCHITZEL: I don't think you would
11 pump it outside and leave it outside.

12 CHAIR WALLIS: It's the radiation, some
13 radiation that's the problem.

14 MR. ARCHITZEL: Right. Nobody volunteered
15 that.

16 CHAIR WALLIS: Radiation, yes.

17 MR. ARCHITZEL: But it certainly is an
18 option that somebody could have done. They could have
19 had the filtration. If they had room, they could have
20 done an outside.

21 CHAIR WALLIS: Would you have to make that
22 another piece of it, an addition to the containment?
23 It would have to be contained.

24 MR. ARCHITZEL: Well, outside of the
25 containment.

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1 CHAIR WALLIS: Right. But outside the
2 existing containment, but another little containment,
3 yes.

4 MR. ARCHITZEL: Well, just like the ECCS
5 as you go outside, it's not the containment anymore,
6 but it's all contained.

7 DR. BANERJEE: Yes.

8 MR. ARCHITZEL: So it is. Similar to
9 that, you could do that.

10 CHAIR WALLIS: For the secondary.

11 MR. ARCHITZEL: There's no restriction
12 against doing it. Nobody has volunteered that.

13 CHAIR WALLIS: Okay.

14 MR. ARCHITZEL: It would take space and
15 things like that. Outside versus inside containment.
16 I think they think they can solve it inside, so they
17 don't look at that.

18 Let me go on. One thing I will mention
19 with the strainer on the left we did notice, we had a
20 previous criteria, but you could only -- because it's
21 a not fully submerged screen, you can only take half
22 the screen height and beyond that you get instability
23 where you can't get sufficient flow-through that
24 screen, so that was a criteria.

25 REI, as we did note, you have a situation

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1 where you have downstream, even when you have a fully
2 submerged screen, there can be the downstream portion
3 or channel flow portion that can be vented. And if
4 that's vented, you have a situation that you could
5 have the same effect, because that can then drop this
6 waterhead here and you can basically have air on the
7 inside surface.

8 So we have asked that REI question to all
9 the plants that may have that situation. We are also
10 examining to make sure they don't have sumps that are
11 vented downstream, even if they are fully submerged.
12 To develop the full differential pressure, we want to
13 make sure to have a full submerged sump and not a
14 vented inside type sump where it can fail due to just
15 flow.

16 One thing I want to do here is -- I think
17 if I can get off this slide, and I'll try and do this
18 really quick, I mean, I just need a second.

19 CHAIR WALLIS: Are you going to --

20 MR. ARCHITZEL: Yes, just real quick.
21 I'll go through these movies real quick. But what I
22 want to do is show you, I'll try and go in order here,
23 these clips. And what we are seeing is some testing
24 we did observe. They have -- that's that strainer
25 that we just looked at from above with a thin bed on

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1 it. And that was just -- you didn't hear the audio,
2 but that little clip right there was turning off the
3 pump. So they had the limiting head loss on that thin
4 bed. Now, it's mostly fiber and a little bit of
5 particulate.

6 CHAIR WALLIS: I have no idea I'm looking
7 at here.

8 MR. ARCHITZEL: Well, you're looking at
9 the side. There might be eight of those strainers.
10 You're looking at one side of the strainer. This
11 strainer is more like a flat plate strainer. It's
12 covered with debris at the limiting amount right now,
13 with thin bed debris on that. This is just a
14 demonstration of a backflush situation we observed, is
15 all this is. So you, basically, got a uniform
16 coverage of debris.

17 MEMBER DENNING: Well, it looks like it's
18 heavier at the bottom. Is that an optical illusion?

19 MR. ARCHITZEL: No, that's not. There is
20 mostly uniform on this.

21 MEMBER DENNING: Yes.

22 MR. ARCHITZEL: There might be a little
23 bit more at the bottom.

24 CHAIR WALLIS: So where is this thin
25 debris?

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1 MR. ARCHITZEL: All over the surface of
2 that and then every one of these plates as you go
3 trough with the clean side being on the inside of the
4 different plates.

5 CHAIR WALLIS: So it's on the surface?
6 It's behind the surface I'm looking at?

7 MR. ARCHITZEL: It's all on this surface
8 you're looking at.

9 CHAIR WALLIS: All that stuff is thin bed?

10 MR. ARCHITZEL: It's all covered. It's
11 uniformly covered. It's a perforated plate that's not
12 a complex shape. And what you just saw there was
13 stopping the pump.

14 CHAIR WALLIS: But this was put in that
15 flume that you showed us all?

16 MR. ARCHITZEL: Yes, it was in that flume.

17 PARTICIPANT: Could you run that again?

18 DR. BANERJEE: Well, we see backflushing
19 occurring?

20 MR. ARCHITZEL: Not yet. Not yet. This
21 is limiting debris loss case right there.

22 CHAIR WALLIS: Right.

23 MR. ARCHITZEL: And that was -- and this
24 video here, the next one, this is turn the pump off
25 and close the valve, so there's no backflush, right?

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1 And I showed you the pipe earlier. That screen turned
2 the pump off, closed the valve and came right back and
3 turned the pump on again, came right back to limiting
4 head loss. No change in the screen. No help at all.
5 Totally limiting head loss once again. All right.

6 DR. BANERJEE: But nothing fell off?

7 PARTICIPANT: Yes.

8 MR. ARCHITZEL: Nothing fell off when the
9 screen was gone. Now, the next one here is, I call it
10 lead, but basically now, at this time, they didn't
11 close the valve, so that length of pipe you saw that
12 had a -- or just a run-off pipe, not pump backflush,
13 but just the --

14 DR. BANERJEE: Just to head back through?

15 MR. ARCHITZEL: A little bit of back and
16 a little bit -- when it caught a little bit, the whole
17 thing just came down.

18 DR. BANERJEE: It peeled off a piece?

19 MR. ARCHITZEL: Peeled off a piece. So
20 basically --

21 CHAIR WALLIS: So you were lucky. Now,
22 you predict that.

23 MR. ARCHITZEL: We --

24 CHAIR WALLIS: Pick out a piece that is
25 going to peel off.

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1 MR. ARCHITZEL: Well, hold on. Let me
2 just get the next one and then I'll --

3 CHAIR WALLIS: No, but you see, that was
4 the point, you know.

5 MR. ARCHITZEL: What's that?

6 CHAIR WALLIS: You see the point I'm
7 making?

8 MR. ARCHITZEL: Well, let me make my point
9 first and then I'll talk about your's.

10 CHAIR WALLIS: True.

11 MR. ARCHITZEL: Okay. Now, you start the
12 pump off and what happened? That was just stopping
13 flow. Now, they started the pump up again and strip
14 clean the entire strainer.

15 CHAIR WALLIS: After you knocked off a
16 little piece?

17 MR. ARCHITZEL: A little piece. The whole
18 thing came off, never again to have a head loss. So
19 going from a limited head loss to no head loss at all
20 was very --

21 CHAIR WALLIS: Well, that's it. You see,
22 whimsical things can change from one extreme to the
23 other.

24 MEMBER DENNING: Now this is exactly what
25 happened. Basically, you had flow going through that

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1 kind of filter on top there. You turned off the flow.

2 MR. ARCHITZEL: When they got to the
3 limit, they kept on adding more and more. They were
4 trying to say their design is okay.

5 MEMBER DENNING: Yes, and they got the
6 limit.

7 MR. ARCHITZEL: They got to the limit. At
8 that point, when they are going to terminate the test,
9 they said let's try some backflow demonstrations.

10 MEMBER DENNING: Yes.

11 MR. ARCHITZEL: Is what the point was.

12 MEMBER DENNING: Now, the flow did turn
13 around somehow in this thing?

14 MR. ARCHITZEL: The first one, they closed
15 the valve when they turned the pump off, so there was
16 no backflow at all.

17 MEMBER DENNING: So there was no way to --

18 MR. ARCHITZEL: It just stopped.

19 MEMBER DENNING: Right. Excellent.

20 DR. BANERJEE: It just stayed on the wall
21 then?

22 MR. ARCHITZEL: It just came to nothing,
23 the flow.

24 MEMBER DENNING: Right. Okay. Now, tell
25 me how.

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1 MR. ARCHITZEL: And then they started the
2 pump up again and it came right back to the same head
3 loss.

4 MEMBER DENNING: Right. I understand
5 that. Okay. Now, what happens with this other case
6 where you're --

7 MR. ARCHITZEL: They didn't close the
8 valve, so the volume of water that was in that pipe,
9 very small volume of water, was allowed to diffuse
10 back through the other side where gravity is weighing
11 down and that small amount of flow.

12 MEMBER DENNING: So there's a little bit
13 of flow going the other way through the screen now?

14 DR. BANERJEE: Reverse flow.

15 MR. ARCHITZEL: Right. Reverse flow.

16 MEMBER DENNING: Reverse flow.

17 MR. ARCHITZEL: Small, very small.

18 MEMBER DENNING: Small.

19 MR. ARCHITZEL: Reverse flow.

20 MEMBER DENNING: And we saw some of it
21 peel off as a result of that?

22 MR. ARCHITZEL: Right.

23 MEMBER DENNING: Right. But you're saying
24 then when they -- but there was a large sheet of it
25 that didn't peel off?

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1 MR. ARCHITZEL: A lot.

2 MEMBER DENNING: Perhaps it was --

3 DR. BANERJEE: It was teetering, ready to
4 peel off.

5 MEMBER DENNING: It was teetering?

6 MR. ARCHITZEL: Yes, it wasn't help up.

7 MEMBER DENNING: And then they turned the
8 pump on again giving the positive flow.

9 MR. ARCHITZEL: In the normal direction.

10 MEMBER DENNING: In the normal direction.

11 But when they did that, whatever delamination occurred
12 was such that it didn't just go poof back up against
13 the thing, it --

14 MR. ARCHITZEL: It all fell off.

15 MEMBER DENNING: -- fell off?

16 MR. ARCHITZEL: Right, yes.

17 DR. BANERJEE: Well, it was almost like a
18 mat, I guess, which is slightly detached.

19 MEMBER DENNING: Yes, but the mat didn't
20 then just go back up again, which you could think it
21 might or it would have impacted the screen.

22 MR. ARCHITZEL: Well --

23 CHAIR WALLIS: This is an important thing.

24 MEMBER DENNING: Yes.

25 CHAIR WALLIS: I mean, it shows slight

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1 differences in the experimental technique and can make
2 a big difference to the result.

3 MEMBER DENNING: But I think that what the
4 point you're trying to make is that there might be
5 actions that one could take if you determine that
6 you're --

7 MR. ARCHITZEL: Fall off.

8 MEMBER DENNING: -- if you haven't --

9 MR. ARCHITZEL: Well, I guess the point I
10 was trying to make in the pilot audit, there were
11 significant actions taken by Crystal River. We
12 discussed this result with them. This isn't their
13 strainer, by the way.

14 CHAIR WALLIS: Well, you said there's a
15 problem with this. And if you have a little bit of
16 just -- if you have a little bit of chemical effects
17 gluing this stuff onto the screen, then it makes all
18 the difference in the world to this experiment.

19 MR. ARCHITZEL: Well, if you have any flow
20 at all.

21 CHAIR WALLIS: And all of these plants are
22 different.

23 DR. BANERJEE: Yes.

24 CHAIR WALLIS: And it's a very old
25 mystery.

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1 DR. BANERJEE: And the strainers are also
2 different.

3 CHAIR WALLIS: And all the strainers are
4 different. It's a very messy field to predict
5 anything in.

6 MR. ARCHITZEL: What I was trying to do is
7 demonstrate that there is some value to the backflush.

8 CHAIR WALLIS: Yes.

9 MR. ARCHITZEL: In Crystal River's case,
10 they have a backflush. Most plants don't. They have
11 a backflush, a gravity feed backflush. They changed
12 their procedures after we discussed this to make it
13 permanent. They were going with their existing
14 procedures backflush with flow in the forward
15 direction. They changed their procedures to when they
16 do have or have to use it in their instant access
17 management strategies. When they're going to do that
18 backflush, they're going to make sure all flow is off,
19 so they get the head of water from the reactor
20 actually to allow them to backflush and get some flow
21 in the reverse direction because of that.

22 And they are also making permanent -- they
23 are actually getting some -- they designed a
24 differential pressure capability in the reverse
25 direction for their strainers. So they heard the

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1 comment and they actually are addressing backflush in
2 a way that's positive towards this.

3 CHAIR WALLIS: Now, maybe this is a way
4 that -- yes. Maybe this is a very positive thing, if
5 it can be understood. It means that even if you clog
6 the strainers, there may be a very quick way to unclog
7 them.

8 MR. ARCHITZEL: If you have backflush.
9 Not all plants have it. And it wasn't required.

10 CHAIR WALLIS: Well, maybe you guys should
11 require it?

12 MR. ARCHITZEL: Well, it was your comment
13 years ago.

14 DR. BANERJEE: That is the chemical
15 effects tests, right, because this backflush might be
16 fine without, the chemical effects may not work.

17 MR. ARCHITZEL: Well, chemical effects may
18 be put to bed by backflush, depending on the timing,
19 that's maybe one thing you could do. I don't know.
20 I'm not at the end of that yet. We're not.

21 Anyway, I'll move on to Fort Calhoun real
22 quick. I'll try and move a little closer. The
23 difference for Fort Calhoun now they are going for --
24 they actually were not as far along in their analysis
25 and things like that as Crystal River was.

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1 CHAIR WALLIS: They had 56 square feet?

2 MR. ARCHITZEL: You can see the existing
3 strainers at Fort Calhoun.

4 CHAIR WALLIS: They only have 56 square
5 feet?

6 MR. ARCHITZEL: That's what this is.

7 CHAIR WALLIS: And how much of that --

8 DR. BANERJEE: And did they have
9 fiberglass debris?

10 MR. ARCHITZEL: Yes, yes.

11 CHAIR WALLIS: They had these truckloads
12 of debris that we heard about in the presentation?

13 MR. ARCHITZEL: They have 50 percent clean
14 screens.

15 CHAIR WALLIS: That's by --

16 MR. ARCHITZEL: That's our Reg Guide.

17 CHAIR WALLIS: I know. But I mean, I'm
18 just telling you that if you take a truck load of
19 debris and put it on 56 square feet, you've got it
20 pretty thick right now.

21 MR. ARCHITZEL: You put it right next to
22 that guy. That's the size of their strainers.

23 CHAIR WALLIS: Yes.

24 MR. ARCHITZEL: What they --

25 DR. BANERJEE: How many of these did they

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1 have?

2 MR. ARCHITZEL: Two. One on the left and
3 one on the right.

4 DR. BANERJEE: Okay.

5 MR. ARCHITZEL: You see them both there.

6 DR. BANERJEE: These square feet?

7 MR. ARCHITZEL: No, no, no. It's a half
8 each and they could be 28 square feet on one and 20 on
9 the other.

10 CHAIR WALLIS: In total. We're allowed to
11 assume that half of them were blocked, so that's how
12 they met the regulations.

13 MR. ARCHITZEL: Yes. The head loss would
14 be -- and then there would be accidents today where
15 that would be sufficient. You know, how do you know?

16 CHAIR WALLIS: Yes.

17 MR. ARCHITZEL: GE. Fort Calhoun was
18 going with GE Passive Stacked-Disk Strainer design.
19 I'm going to pass something out for the members and
20 I'll just ask, these are proprietary, I don't want to
21 comment on them, but I just want you to look at them
22 and we can comment if you want.

23 MEMBER DENNING: Are you going to take
24 those back?

25 CHAIR WALLIS: Well, we can see.

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1 MR. ARCHITZEL: No, you can keep these.

2 CHAIR WALLIS: We can see proprietary
3 stuff.

4 MEMBER DENNING: Yes.

5 MR. ARCHITZEL: Yes, you can see it, but
6 I don't want to comment in this meeting. We're not
7 closing the meeting?

8 CHAIR WALLIS: No, okay.

9 MEMBER DENNING: Yes.

10 MR. ARCHITZEL: And if you want to close
11 the meeting.

12 PARTICIPANT: Go ahead.

13 MR. ARCHITZEL: I just wanted to give you
14 a feel, but not get into these.

15 CHAIR WALLIS: Well, you won't get a feel
16 for the real.

17 MR. ARCHITZEL: This is the testing we
18 observe. Yes, you can -- these are all legitimately
19 submitted and stuff like that. They are all --

20 MEMBER DENNING: We can keep these?

21 MR. ARCHITZEL: You can keep those.

22 MEMBER DENNING: But be controlled as
23 proprietary.

24 CHAIR WALLIS: Um-hum.

25 MR. ARCHITZEL: And I would rather not

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1 discuss them during this meeting.

2 CHAIR WALLIS: So we can't say anything
3 about what we see?

4 MR. ARCHITZEL: Unless you close the
5 meeting, you certainly could.

6 CHAIR WALLIS: Okay.

7 DR. BANERJEE: So in some senses this is
8 a little bit like the Vermont Yankee stack, this right
9 here.

10 MR. ARCHITZEL: The stacked-disks are --

11 DR. BANERJEE: It's a little different.

12 MR. ARCHITZEL: They were installed.
13 Those are PCI stacked-disks.

14 DR. BANERJEE: Yes.

15 MR. ARCHITZEL: I think, I'm not really
16 positive. We have PCI. I have some PCI displays. GE
17 did put stacked-disks in. They are similar in that
18 sense. These are rectangular versus --

19 DR. BANERJEE: Yes, rectangular not
20 circular.

21 CHAIR WALLIS: Well, whatever the design,
22 if you're going to put a lot of area in a small space,
23 you've got to stack your strainers somehow.

24 DR. BANERJEE: Yes, then you have to be
25 very careful about the approach velocity you use.

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1 MR. ARCHITZEL: Yes.

2 CHAIR WALLIS: Well, I think you also got
3 to worry about big hunks of fiberglass clogging the
4 outside so nothing can get through between and get to
5 the plates.

6 MR. ARCHITZEL: Yes, you have bridging
7 concerns and things like that.

8 CHAIR WALLIS: Yes.

9 MR. ARCHITZEL: Bridging is observed
10 during this testing, all these tests. You do have
11 that going on also.

12 DR. BANERJEE: Yes. The concern here
13 would be that you wouldn't be able to use the approach
14 philosophy for the whole open area here, because as
15 you sort of fill up the interstitial spaces, the
16 limiting assumption is the approach philosophy to the
17 periphery of this, rather than to the faces
18 themselves.

19 MR. ARCHITZEL: Right. If you were really
20 doing a correlation and things like that.

21 DR. BANERJEE: Yes.

22 MR. ARCHITZEL: But if you see what they
23 are doing is using, you know, air from channel A or
24 actually doing prototypical testing with design loads,
25 so you're having the actual --

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1 DR. BANERJEE: Right.

2 MR. ARCHITZEL: -- again line.

3 DR. BANERJEE: We will wait, too.

4 MR. ARCHITZEL: But you do get some of
5 these, not like Crystal River where interstitial is
6 not, some of them would overwhelm or be in that
7 situation of having more debris that can go inside the
8 area of the strainers.

9 DR. BANERJEE: Yes. You can visualize the
10 situation where you fill up these interstitial spaces
11 if there is enough debris.

12 MR. ARCHITZEL: Right. Oh, there are
13 situations like that, yes.

14 DR. BANERJEE: All right.

15 MR. ARCHITZEL: Let me move on to, unless
16 the Committee wants more time, the Oconee audit for a
17 second. This is another plant which has -- Leon
18 Whitney was the team leader for this. And it's just
19 started where it's an RMI plant. They have large
20 quantities of -- not that much fiber and they are
21 putting in a fairly large 5,000 square foot pocket-
22 type strainer. It's installed at one of the units
23 right now, so they already have installed this.

24 But their analysis wasn't totally
25 complete. So the team is -- that audit has sort of

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1 been suspended right now. But just to tell you the
2 current status of it.

3 DR. BANERJEE: So if they had so much
4 RMI --

5 MR. ARCHITZEL: This is an in-process
6 audit, by the way, so we're in first audit and not a
7 pilot any more.

8 DR. BANERJEE: Why do they need 5,000
9 square feet of screen?

10 MR. ARCHITZEL: They had it available.

11 DR. BANERJEE: I see.

12 MR. ARCHITZEL: They had the area
13 available. They could put it in and put questions to
14 rest. There's significant margins associated with
15 that design. But we don't have the analysis in place
16 to go over that one yet. We're going to look at that.
17 Well, I say significant margins might be challenged by
18 that comment with the unknowns I guess. But they are
19 not a Cal-Sil plant or anything like that, so the
20 chemical effects might not be that challenging.

21 CHAIR WALLIS: Well, let's look at the
22 first statement here. You've put a lot of RMI there
23 and maybe it's bigger size and it's more porous and so
24 it doesn't catch the fibers and particulate debris.

25 MR. WHITNEY: Actually, this is Leon

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1 Whitney, the phenomenon appears to be if RMI
2 encompasses a strainer, then the fiber that
3 approaches, and for that matter stickers and tags and
4 whatever, get trapped on the outer parts of this rough
5 metal pile --

6 CHAIR WALLIS: Yes.

7 MR. WHITNEY: -- and you end up with
8 porous metal passages to the strainer and you actually
9 do not allow the formation of a bed to -- and,
10 therefore, you end up reducing the potential for head
11 loss.

12 CHAIR WALLIS: Yes, I --

13 MR. ARCHITZEL: It's sort of like we said
14 you could make a complex surface part of the design
15 for some of these strainers, and the RMI basically
16 provides that complex surface. You can't take credit
17 for that, but it does --

18 MR. WHITNEY: If it transports and there's
19 a lot of ifs, but if it transports and encompasses a
20 strainer, you could see this phenomenon, hence the
21 bed.

22 CHAIR WALLIS: That's what I was going to
23 say, but it might be that then you get channels
24 through the bed which are relatively high velocity
25 because there is nothing. You know, the rest of the

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1 bed has got fibers on it and this would be a real sort
2 of particle transporting pipeline.

3 DR. BANERJEE: Into the core.

4 CHAIR WALLIS: Right.

5 MR. WHITNEY: There is nothing about an
6 RMI encompassing a strainer that would stop
7 particulate.

8 CHAIR WALLIS: You see, once you get --

9 MR. WHITNEY: Debris, yes.

10 CHAIR WALLIS: This is a generic problem
11 with strainers, is you get bypass or blow-through or
12 whatever you want to call it and it happens in the
13 experiments and we'll hear about it tomorrow. You
14 build up a bed or an RMI, whatever it is, and then
15 there are places where the fibers don't get caught or
16 something and the flow goes through.

17 So now, you haven't got all the area
18 effected. You have just got these little holes in the
19 bed through which stuff is going and you have to be
20 able to analyze that, presumably, if you're worried
21 about downstream effects.

22 MR. WHITNEY: We're not --

23 CHAIR WALLIS: If you're only worried
24 about head loss, a hole is great, but a hole if you're
25 worried about downstream effects --

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1 MR. ARCHITZEL: Well, you still have the
2 same size openings that you have already analyzed.

3 CHAIR WALLIS: Well, you do on the screen,
4 but the screen is a quarter inch and this stuff is --
5 you know, the fines are -- there are fines that are
6 smaller than that.

7 DR. BANERJEE: 10 microns.

8 MR. ARCHITZEL: Well, they have already
9 analyzed that pass-through. They have to analyze that
10 pass-through.

11 CHAIR WALLIS: But you see how difficult
12 it is? When you have an RMI bed and it has got fibers
13 on it and the fibers are covering it, but they are
14 only covering 95 percent of it, then you have got
15 these holes, what are you going to do?

16 MR. ARCHITZEL: But that's the analyzed
17 condition for the downstream situation. You do it
18 with clean and you handle that downstream aspect and
19 that is what you --

20 CHAIR WALLIS: Well, look at your one
21 where you backflushed and some of the stuff fell off.
22 Now, you have got effectively some area which is
23 clean. The rest of it is all covered with stuff,
24 presumably, if it doesn't all fall off.

25 MR. ARCHITZEL: But it has to flow-through

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1 that also, that opening.

2 CHAIR WALLIS: So now you have got your
3 effective areas is decreased by a factor of 10 or
4 something. Are you going to analyze that situation?

5 MR. ARCHITZEL: I guess so.

6 MR. LU: But, Dr. Wallis, you are right
7 there and, actually, the vendor conducted two tests
8 where another test is just no RMI and, you know, as a
9 blockage or a filter and they put the fiber and the
10 debris and the particulate right on the screen of the
11 surface, so that they have two cases.

12 But the specific statement there just to
13 state the phenomena, when you have combined RMI and
14 fiber debris together, it may reduce the total head
15 loss.

16 CHAIR WALLIS: No, I understand that.

17 MR. LU: They did have a bounding case to
18 evaluate the head loss due to the fiber and the
19 particulates, assuming it's 100 percent transportable
20 to the surface of the strainer.

21 CHAIR WALLIS: Well, I guess what I'm
22 saying is that not catching all the fibrous and
23 particulate debris may not be such a good thing if
24 there are certain areas of the screen which are
25 bypassing it. That's the only point I'm making. It's

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1 really downstream effects I'm getting at and not head
2 loss.

3 MR. WHITNEY: Okay. Ralph, if you would
4 go back to the slide, please.

5 MR. ARCHITZEL: Oh, I'm onto the next one,
6 yes. Okay.

7 MR. WHITNEY: I would like to answer that
8 question in the sense that this is a 5,000 square foot
9 strainer. And, Ralph, please, go back to the slide.
10 By design, if fully engaged, the licensee requires the
11 vendor to have a 0.1 foot design head loss. Okay?

12 CHAIR WALLIS: Yes.

13 MR. WHITNEY: And if you can visualize a
14 pocket strainer, it basically is shaped like, say, a
15 shoe bag in each pocket. If the flows are very low,
16 the fibrous debris will tend not to lift to the top of
17 each pocket. And, yes, this 5,000 square foot
18 strainer design, regardless of RMI, will tend to have
19 pass-through by design because the upper part of each
20 pocket will evolve flow. And I'm agreeing with you.
21 I'm saying that this design has significant pass-
22 through of particulate.

23 MR. ARCHITZEL: I guess Dr. Wallis'
24 comment was basically maybe you got to take half the
25 strainer design and see what increase flows, does that

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1 affect the downstream, and that's not an issue at the
2 moment in front of us.

3 CHAIR WALLIS: At the moment.

4 DR. BANERJEE: I guess the --

5 MR. ARCHITZEL: We did it with clean
6 strainers. That was the issue.

7 DR. BANERJEE: Yes, it's like the Devil in
8 the Deep Blue Sea here. If you have everything caught
9 on the strainer, then your head loss goes up. If you
10 don't and the fines go through, you have got
11 downstream effects to worry about.

12 CHAIR WALLIS: But that's Scylla and
13 Charybdis.

14 DR. BANERJEE: Yes.

15 MR. ARCHITZEL: But the point, as I
16 understand the point, it was that when you're doing a
17 downstream evaluation, do you assess the increase flow
18 off the totally clean strainer because some of the
19 strainer may be blocked and preferentially flow
20 through the open area, and that's one -- I guess we'll
21 have to take that back. It hadn't been really -- that
22 hadn't been the focus of the way we have been looking
23 at downstream.

24 CHAIR WALLIS: So there are two questions
25 here or at least two. One is your ability to

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1 visualize or predict all the different kinds of things
2 that can happen in terms of inhomogeneities and so on,
3 and the other thing is if you can visualize enough of
4 these possibilities, the next question is how deeply
5 do you have to go in order to predict what happens
6 with all these different possibilities? That seems to
7 me to be something that --

8 MR. ARCHITZEL: And typically what we do
9 is take a bounding type of an approach, not always
10 bounding, there are cases where it's not bounding, try
11 and address. You heard in the VY presentation where
12 you try and take individual bounding assumptions on
13 the different parts of the question. And in the end
14 you make an assumption that generally it's okay.

15 A lot of these strainers still have open
16 area with massive amounts of -- so they have low flow
17 issues, right. When they actually do their real test,
18 the vertical surface is likely the same in the pocket
19 strainers. The VY strainers at the bottom were clean,
20 so the head loss is very low. The next one up, going
21 up to this Watts Bar, it's currently ongoing.

22 DR. BANERJEE: What is a Sure-Flow
23 Stacked-Disk Strainer?

24 MR. ARCHITZEL: I will show you a picture
25 of it. Well, actually, Shanlai has one in his

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1 presentation.

2 MR. LU: Yes.

3 MR. ARCHITZEL: So you will see that, a
4 picture of that coming up. We did go and observe
5 testing. This audit is starting out. Watts Bar is
6 using again, they said, Performance Contracting
7 Strainers, another one of the vendors. And then here
8 we're going to get those modification packages,
9 etcetera, coming in in the next week.

10 Perhaps Dr. Lu wants -- that might be a
11 good one, but you won't have our audit report for
12 awhile, so which one do you want to get if you wanted
13 to look at that? We are getting that information in
14 and we're getting a -- well, maybe even -- well, you
15 don't want to participate, so --

16 CHAIR WALLIS: Well, you observed the
17 testing, didn't you?

18 MR. ARCHITZEL: We observed the testing
19 and we're starting the audit.

20 CHAIR WALLIS: Did you critique the
21 testing?

22 MR. ARCHITZEL: They will be in the -- I
23 guess there are some comments on the testing coming
24 up. Yes, there are critiques of the testing but --

25 CHAIR WALLIS: So it looks like a pretty

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1 large facility over there.

2 MR. ARCHITZEL: That's a big flume. Now,
3 this is not, Watts Bar. This is open domain pictures.
4 We went in March of last year to watch testing at all
5 the research labs. This is the facility we looked at
6 for Watts Bar testing. They don't have a high fiber
7 case. This is a high fiber case plant, but it is --
8 we got the slideshow on the public website and used a
9 couple of photos out of that slideshow.

10 DR. BANERJEE: Are these all the research
11 labs?

12 MR. ARCHITZEL: Alden is in Massachusetts,
13 Worcester, Mass., near Worcester. And you can see
14 they have a flow path that generates turbulence within
15 the flume, simulate turbulence of is there is a direct
16 path for that LOCA fluid to get into the sump area to
17 keep the stuff stirred up. You can see the flume on
18 the left, the actual -- page down here for a second.

19 This is a lead-in, my last slide here, to
20 Dr. Lu. If you see on the left the return flow path,
21 the strainer itself is coming out the end. It's in
22 the upper left area. You can't see the strainer too
23 well, but you can see the types and quantities of
24 debris. Now, this is --

25 DR. BANERJEE: Maybe you can point to it

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1 because on the --

2 MR. ARCHITZEL: Where do you want me to
3 point?

4 DR. BANERJEE: There.

5 MR. ARCHITZEL: Here.

6 DR. BANERJEE: Yes, yes.

7 MR. ARCHITZEL: Since this is public
8 domain, I have got some videos I could give to you
9 that show what this looks like during a test, but this
10 would all be quantities of -- you got a small -- over
11 here at this end, this loop here is just the loop that
12 is associated with the turbulence level.

13 CHAIR WALLIS: Well, isn't that
14 concentration of debris?

15 MR. ARCHITZEL: Well, that's what I wanted
16 to talk about. That's what we're going to talk about.
17 The actual strainer here is a part module, a scaled
18 module down at this end. All this debris that you see
19 in this flume is the debris you would calculate to be
20 on that strainer scaled in this case, this plant, and
21 it's not all there.

22 DR. BANERJEE: Is it fiberglass or --

23 MR. ARCHITZEL: It's a mix. It's whatever
24 they had, fiber. The reason you can't see through it,
25 there's also coatings debris and stuff like that, too.

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1 In a lot of these tests you won't even be able to see
2 through the test at all because of the coating
3 surrogate.

4 CHAIR WALLIS: And this stuff is just
5 sitting there?

6 MR. ARCHITZEL: A lot of it, but you can--
7 and I would almost like to show you the video, but I
8 would have to close the meeting. These are, like I
9 say, public domain. There is actually some fiber that
10 is keeping on transporting down to the left end. The
11 strainer, you will see a photo of the strainer. The
12 strainer is now encompassed with the fiber and this is
13 the question of the near-field that we're going to
14 talk about next.

15 CHAIR WALLIS: Well, as long as there is
16 no big bubbles or something forming to stir it up,
17 it's going to just lie there?

18 MR. ARCHITZEL: Right. There's some stuff
19 at the bottom that just lies there and doesn't move
20 along and there's others that does move along in this
21 particular test.

22 DR. BANERJEE: So you have characterized
23 the turbulence and everything, so you know how much is
24 being transported?

25 MR. ARCHITZEL: In a plant that had

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1 turbulence, they would use the turbulence.

2 DR. BANERJEE: Okay.

3 MR. ARCHITZEL: In others they wouldn't
4 use the turbulence part of it. They try and keep it
5 all mixed up in the beginning. This is showing you
6 the introduction of the coatings surrogate into that
7 test that we observed. And then this is the massing
8 on top of the strainer here, the mass of fiber that
9 didn't get on there.

10 Actually, we did have some foam. That was
11 interesting. They had foam. They thought foam
12 floating won't be any issue, but since it was close we
13 did find it. The foam actually caused a dam and got
14 air right through the strainer when we watched that
15 test.

16 So you do have to be a little careful
17 about the floating debris if you're very close to the
18 surface and you have this phenomena. It wasn't like
19 vortexing or anything like that.

20 CHAIR WALLIS: When you say foam, you mean
21 foam insulation not foam --

22 MR. ARCHITZEL: Foam insulation was thrown
23 into the mix and it was to demonstrate there is no
24 issue, and the issue was that you actually could form
25 a dam from the water.

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1 CHAIR WALLIS: We raised that question
2 with another plant and they said that the foam
3 wouldn't go to the strainer because the strainer was
4 submerged when, in fact, there is flow to the
5 strainer. The foam can sort of wander around until it
6 gets near the strainer.

7 MR. ARCHITZEL: And if you --

8 CHAIR WALLIS: Then it gets in the near-
9 field and it might do things.

10 MR. ARCHITZEL: If you don't have
11 sufficient submergence --

12 CHAIR WALLIS: Right.

13 MR. ARCHITZEL: -- you can have a problem
14 with something like that.

15 CHAIR WALLIS: Right.

16 MR. ARCHITZEL: You can prevent the -- so
17 we learned things during the audit. We observed
18 things.

19 CHAIR WALLIS: So you are still learning
20 things.

21 MR. ARCHITZEL: Yes.

22 CHAIR WALLIS: That's good.

23 MR. ARCHITZEL: Anyway.

24 DR. BANERJEE: These are very interesting.

25 MR. ARCHITZEL: That completes my

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1 presentation. At this point, Dr. Shanlai Lu is going
2 to talk about --

3 CHAIR WALLIS: Well, you went through all
4 these tests and all that. Did you learn enough to
5 make decisions from observing these tests?

6 MR. ARCHITZEL: We made some. Well, we
7 didn't have that type of criteria in these pilot audit
8 reports. We had more criteria that it looks like it's
9 generally okay or not enough information to make a
10 decision was the last category. The middle categories
11 are sort of might be okay type thing. The first one
12 was a pretty more robust answer that we think it will
13 be okay.

14 And there were areas in the back of each
15 report that characterized how we felt about the
16 different areas and some came out that we were very
17 comfortable with upstream effects in some of the
18 plants. I mean, in some we did make, as best we could
19 in a pilot, some type of conclusions.

20 DR. BANERJEE: The one thing you did show,
21 I think, is that if you consolidate this material on
22 a strainer or something and provided the chemical
23 effects and you even backflush it off, then it's
24 consolidated. It was out of the loop of consideration
25 in some way.

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1 MR. ARCHITZEL: Right.

2 DR. BANERJEE: So it doesn't re-entrain.
3 It's all sort of --

4 MR. ARCHITZEL: And these loops will clean
5 up eventually. They will clean up and have crystal
6 clear water.

7 DR. BANERJEE: Yes, right.

8 MR. ARCHITZEL: And the head losses are
9 very low for the types of testing that has been
10 observed. I mean, the industry can tell you they have
11 very low head losses even with these large quantities
12 of debris.

13 DR. BANERJEE: Okay. So that backflushing
14 experiment was very interesting.

15 MR. ARCHITZEL: Well, that's a separate
16 issue. That's for the thin bed, which is another
17 controlling situation.

18 DR. BANERJEE: Yes. Once you have
19 captured everything in that thin bed and if you
20 backflush it off, it doesn't re-entrain very easily
21 and sort of capture stuff.

22 MR. ARCHITZEL: Yes, whether the ACRS
23 believes the thin bed or not, if it's isolated thin
24 bed and that's all of you have got and you get rid of
25 it, the head loss is low.

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1 DR. BANERJEE: You have taken out the
2 particulates, too, in that thin bed.

3 MR. ARCHITZEL: And that's the controlling
4 case. Normally, it would be -- the controlling case
5 would be that thin bed. If you get a bigger debris
6 bed, it can handle a lot more and you don't have
7 nearly the head loss when you have much more
8 quantities of debris in a loop.

9 CHAIR WALLIS: I'm wondering where we are,
10 thank you, Ralph, where we are in time. Shanlai, are
11 you going to take a long time? We haven't done a
12 break yet and we have been going since 8:30.

13 MR. LU: Maybe we can do that after the
14 break because I have at least 40 minutes. It depends
15 on the questions, if you have a lot of questions.

16 CHAIR WALLIS: Well, we should probably
17 have a break now.

18 MR. LU: Yes, great.

19 CHAIR WALLIS: How long a break? Can we
20 have a break until 10:50? Is that something we can
21 handle?

22 PARTICIPANT: Yes.

23 CHAIR WALLIS: And then we'll try to catch
24 up. Well, we may have to go over this afternoon.

25 PARTICIPANT: Okay.

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1 CHAIR WALLIS: It's quite anticipated,
2 this being so interesting.

3 PARTICIPANT: All right.

4 CHAIR WALLIS: So we'll see you. We'll
5 take a break now until 10:50.

6 PARTICIPANT: All right. Okay.

7 PARTICIPANT: Is that the only remaining
8 one out of this?

9 CHAIR WALLIS: Are you the only remaining
10 one?

11 PARTICIPANT: Yes, then we start chemical
12 effects.

13 (Whereupon, at 10:37 a.m. a recess until
14 10:50 a.m.)

15 DR. BANERJEE: Do we have this?

16 MR. LU: All right. Should we wait for
17 the other Members to come here or you want me to start
18 now or --

19 CHAIR WALLIS: Yes. Please, start, yes.

20 MR. LU: Okay. All right. Shanlai Lu
21 from staff, NRR/SSIB, and the title of my presentation
22 is the Near-Field Effect and the Prototypical Head
23 Loss Test.

24 CHAIR WALLIS: Just a moment. John?

25 PARTICIPANT: Yes?

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1 CHAIR WALLIS: Well, I guess you're the
2 federal --

3 PARTICIPANT: I'm the DFO until relieved.

4 CHAIR WALLIS: Yes, okay. Excuse me.
5 This is just one of those. Okay. Okay. All right.

6 DR. BANERJEE: I'm a DFO.

7 CHAIR WALLIS: You can't leave, John.

8 MR. LU: So the focus of my presentation
9 will be related to the head loss and I guess during
10 our last meeting with ACRS, we spent a lot of time
11 discussing correlations in head loss and the
12 evaluation methodology.

13 So this time we're -- I'm going to go over
14 that a little bit, just with one slide, because during
15 the past 15 months a lot of things have happened and,
16 actually, the current focus of staff's inspection or
17 the audit and the evaluation is a focus on the
18 vendor's prototypical head loss test. But I will go
19 over a little bit of history of what we did in terms
20 of SE.

21 CHAIR WALLIS: Thank you.

22 MR. LU: How we address the ACRS comments
23 here. Okay.

24 During our meeting with ACRS last time we
25 spent quite a lot of time discussing the validity of

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1 NUREG-CR/6224 head loss correlation and we got a lot
2 of comments back and from the full Committee and the
3 Subcommittee.

4 And before we release the final version of
5 the safety evaluation, and we had about three to four
6 weeks before that after the full Committee meeting,
7 and we evaluated the ACRS comments and worked on this
8 correlation, and then we revisited a lot of issues and
9 thinking about this correlation and why we want to
10 choose this or the NEI Guidance Report, what is their
11 positions. And we decided to revise the safety
12 evaluation and the final version to incorporate the
13 ACRS comments.

14 This is just a summary of the position
15 there and we believe that NUREG-CR/6224 correlation is
16 not appropriate for many PWR LOCA debris types,
17 particularly for Cal-Sil. However, it's a useful tool
18 for scoping analysis. The reason is very obvious.
19 That's probably the only tool available on the street
20 for licensees or vendors or whoever are interested to
21 at least perform a scoping analysis before they come
22 back to full scale modular head loss testing.

23 So that is the position we took. We took
24 the comments from the ACRS and we revised the staff's
25 position and that was December '04. Okay.

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1 In January '05, we met with the industry
2 the second time after we -- the first time after we
3 released the final version of -- issued the final
4 version of the staff's evaluation, safety evaluation.
5 And we provided a path forward for the industry, which
6 is they can perform plant-specific tests to address
7 the head loss issue.

8 CHAIR WALLIS: While all this was going on
9 there was an NEI guidance document that came out.

10 MR. LU: Right.

11 CHAIR WALLIS: Which I think cited 6224.

12 MR. LU: Right.

13 CHAIR WALLIS: As the basic reference, and
14 I think you approved that guidance.

15 MR. LU: Well, this particular position
16 regarding that NEI Guidance Report and I think it's
17 very clear that we took a different position on that.

18 CHAIR WALLIS: So you have changed your
19 position on the Guidance Report, too?

20 MR. LU: That's right.

21 CHAIR WALLIS: Okay. Thank you.

22 MR. LU: That's correct. Okay. So right
23 after the January meeting with the industry last year
24 and we observed a trend from the industry, and
25 licensees and vendors are gearing up to perform plant-

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1 specific prototypical head loss tests to address the
2 head loss evaluation issue.

3 And at this point, based on the NEI
4 survey, all 69 PWR units plan to perform plant-
5 specific prototypical head loss tests. Okay. And
6 they are right now ongoing and there are five vendor
7 teams producing the test results and designing the
8 strainers for the 69 PWR units. And each vendor has
9 its own testing facility and testing program.

10 CHAIR WALLIS: This is very interesting
11 because NUREG-CR/6224 was based on an extensive test
12 program.

13 MR. LU: Right.

14 CHAIR WALLIS: And I think a lot of work
15 was done, a lot of careful consideration of various
16 things, and the result turns out not to be
17 appropriate. Now, you're going to have 69 plants
18 trying to develop their own equivalent of NUREG-
19 CR/6224?

20 MR. LU: Okay. I think I will address the
21 first part of the comment. The NUREG-CR/6224, yes,
22 it's was developed under the -- with quite a lot of
23 effort there, but the intention, original intention
24 from NRC, is to develop a confirmatory tool for staff
25 to evaluate the head loss, so to push a confirmatory

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1 tool to the point that it can be used to broadly
2 evaluate head loss, taking into account the
3 consideration of all type of PWR debris, all kinds of
4 geometry of strainers.

5 I want to emphasize the shape of the
6 strainer is so complicated, it becomes a difficult
7 process, as Dr. Banerjee just pointed out during the
8 last presentation. And even one picture shows that
9 you have channeling effect going through the strainer
10 debris bed, which if you go -- if you decided to go
11 for an analytical approach, it will be very hard to --
12 you may be able to bound and actually you can bound
13 that, but to go for that analytically, it will become
14 extremely difficult and harder to evaluate the
15 uncertainty.

16 The second part of your comment is I think
17 that's true, too, and I think -- and a lot of efforts
18 were put into that correlation development and Office
19 of Research has done a lot of work there and so that
20 is Los Alamos. That is the reason it can become a
21 useful tool for the industry and licensees to use that
22 tool as a scoping analysis tool and do a first shot of
23 scoping.

24 Okay. And, as Ralph mentioned, that we
25 conducted two pilot audits and we have two audits

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1 ongoing. And, in addition to that, we also -- the
2 SSIB team and plus other staff, we visited all five
3 vendors' test facilities to evaluate their testing
4 procedures, their testing facilities setup and their
5 evaluation methodology, too.

6 DR. BANERJEE: Let me ask you one
7 question. Are there five test facilities now, each of
8 the vendors has one?

9 MR. LU: That's right.

10 DR. BANERJEE: And are there differences
11 between these test facilities?

12 MR. LU: Okay. That's exactly what my
13 first bullet is going to talk about that. There are
14 significant differences among the five vendors. I
15 really don't want to address that in much detail
16 because that is proprietary information. That's the
17 reason a lot of issues I want to talk about today is
18 really generic issues. But the key vendor testing
19 approach is very similar.

20 At a very high level, if you stay, you
21 know, 10,000 feet above the ground, you can see it's
22 all green there. But the way they are doing the
23 testing is they use a reduced section of the
24 replacement strainer design and put in a test
25 facility, a tank, a pool or a flume and they run the

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1 water through that one and then through a
2 recirculation loop, and they put this debris, all
3 kinds of debris, RMI, coatings, fiber and
4 particulates, everything at the strainer or upstream
5 of the strainer and measure the head loss.

6 Normally, they use the debris type
7 identified by the plant, so it becomes plant-specific,
8 and also they use the plant-specific approach,
9 velocity and the ECCS plus the containment spray pump
10 flow rate, specifically for that plant, to measure the
11 head loss. That is the common way they are conducting
12 the head loss there. Okay.

13 DR. BANERJEE: But let me ask you one
14 question. If they are taking a piece of a strainer --

15 MR. LU: Right.

16 DR. BANERJEE: If there are effects due to
17 multiple pieces --

18 MR. LU: Right.

19 DR. BANERJEE: -- how do they handle that,
20 because we have come across that in a previous
21 situation where there were stacked-disks.

22 MR. LU: Right.

23 DR. BANERJEE: Where they used the wrong
24 approach velocity.

25 MR. LU: Right. That is a valid question.

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1 Actually, I think on the fifth or sixth slide of my
2 presentation that is exactly the question we're asking
3 the licensees to address. That's in terms of the
4 scaling.

5 DR. BANERJEE: Okay.

6 MR. LU: So okay.

7 DR. BANERJEE: We'll wait for that.

8 MR. LU: Right. Okay.

9 CHAIR WALLIS: I think there is also the
10 question of the applicability of the test, and we're
11 going to hear tomorrow that Los Alamos did some tests
12 which we have seen before and talked about. And then
13 specific labs did some other tests, the same tests.

14 MR. LU: Right.

15 CHAIR WALLIS: The same tests.

16 MR. LU: Right.

17 CHAIR WALLIS: And it's the same test,
18 right?

19 MR. LU: Yes.

20 CHAIR WALLIS: And in some cases the
21 results were quite different. So are you going to say
22 that you're going to take the results from which lab
23 or are you going to say you're going to take the
24 results from Alion and say they were predictions of
25 what would happen further north? Do you see the

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1 problem? You're going to say a test in a lab in
2 Massachusetts now applies to a facility in Texas or
3 something.

4 MR. LU: It's a valid question.

5 MR. ARCHITZEL: Dr. Wallis, Ralph
6 Architzel. I just want to point out one thing. What
7 Shanlai has been talking about is the full article,
8 full scale type test.

9 CHAIR WALLIS: Right.

10 MR. ARCHITZEL: There is another set of
11 tests, the vertical loop test and things, and that is
12 more what you're talking about. Some of these test
13 facilities also have vertical loop tests, so you got
14 to be a little careful mixing and matching as per the
15 correlation.

16 CHAIR WALLIS: Well, I understand that.

17 MR. ARCHITZEL: So what you're talking
18 about now is more the vertical loop test.

19 CHAIR WALLIS: I understand that, but
20 these tests were very simple and, presumably, very
21 well-defined tests, whereas these plant tests --

22 MR. ARCHITZEL: Yes, you would expect
23 those to be.

24 CHAIR WALLIS: -- are much less well-
25 defined.

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1 MR. ARCHITZEL: Right.

2 CHAIR WALLIS: You would expect more
3 uncertainty in the plant than in these. You wouldn't
4 expect two national labs -- in fact we have even got
5 another one involved now that also does the same test
6 and getting different results.

7 MR. LU: Okay. Yes, that's one of the
8 issues actually I was planning to cover at the end of
9 my last slide, how we are going to use research
10 results.

11 CHAIR WALLIS: Yes.

12 MR. LU: And that is what you're looking
13 for, too.

14 CHAIR WALLIS: So you're relying on one
15 test to then be applied to the plant.

16 MR. LU: Right.

17 CHAIR WALLIS: And you have to then
18 somehow handle this business of, well, how predictable
19 are these phenomena if different labs get different
20 results? Are you going to put a huge range of
21 uncertainty on the results or something or how are you
22 going to handle that?

23 MR. LU: Okay.

24 MEMBER KRESS: Has there been a formal
25 scaling analysis of this phenomenon, scaling analysis

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1 in the test compared to the actual prototypic size?

2 MR. LU: That is exactly -- actually,
3 since last March when the staff was introduced to this
4 near-field effect and the vendors decided and
5 licensees decided to take the credit of near-field
6 sediment, and our immediate response was what is the
7 scaling?

8 MEMBER KRESS: Yes.

9 MR. LU: How do you justify your scaling
10 is properly done, so that you can address this
11 settlement issue and can you conservatively predict
12 the debris transported to the strainer surface. That
13 is exactly -- you are asking exactly the question we
14 asked them last March, and I think that's the reason
15 I want to put this item here for discussion with you
16 guys. Okay.

17 DR. BANERJEE: I have a comment maybe.
18 You may cover this. It's that the variability that
19 Dr. Wallis is referring to always sort of would
20 indicate that there is some parameter in the problem
21 which is not being properly met. I mean, if you
22 believe in science and causality.

23 MR. LU: Right.

24 DR. BANERJEE: In this case a candidate is
25 the sequence in which things arrive at the strainer.

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1 MR. LU: Right.

2 DR. BANERJEE: So the whole thing is sort
3 of a dynamical process.

4 MR. LU: Right.

5 DR. BANERJEE: Which I was, in fact,
6 mentioning to you before.

7 MR. LU: Okay.

8 DR. BANERJEE: So just a static sort of
9 correlation probably doesn't work in this case.

10 MR. LU: Yes.

11 DR. BANERJEE: I mean, it depends on
12 whether the fibers get there and then take out the
13 particles afterwards.

14 MR. LU: Right.

15 DR. BANERJEE: Will the particles go
16 through and then the fibers come? You know, all this
17 sort of stuff starts to matter.

18 CHAIR WALLIS: Or how well the fibers are
19 washed before they are used.

20 DR. BANERJEE: Right, and how they are
21 cooked, that the organic comes off or not.

22 CHAIR WALLIS: Which blender you use to
23 chop them up.

24 DR. BANERJEE: Right.

25 MR. LU: Yes.

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1 DR. BANERJEE: How fine they are, in fact,
2 yes.

3 MR. LU: Well, I can respond to this
4 particular comment. Actually, that is exactly the
5 reason. Once we identified that the PNL test loop and
6 the liner loop produced different head loss data, and
7 then one of the issue we identified is the debris, the
8 introduction method and the limited preparation method
9 which can cause effectively two differences that is
10 observed by the PNL and the nano test comparison.

11 And we also observed from our Watts Bar
12 audit two, so we had established that. So that is one
13 of the issues I want to cover today. That is what
14 exactly we needed to have the licensee to respond.
15 Right now, we deal with each individual vendor team
16 and testing.

17 Some issues can be surfaced as, you know,
18 the common ground can be talked about publicly, but
19 some issues we deal with at the, you know, vendor to
20 NRC level in the proprietary information meetings, the
21 closed meeting there. And so going back to this
22 particular question, we are applying research results
23 to guide us and establish positions to require
24 licensees' reactions.

25 CHAIR WALLIS: So these two labs are

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1 getting very different results. They are trying to
2 get the same results by trying to do it the same way
3 and, yet, there's difference in preparation or arrival
4 of the debris or something. In a plant, depending on
5 the plant and where the LOCA is and how big the --
6 what the shape of the hole is in the pipe, you get
7 different -- all kinds of uncontrolled --

8 MR. LU: That's right.

9 CHAIR WALLIS: -- things about how the
10 debris is broken up and when it arrived and all that.

11 MR. LU: You're absolutely right, right.

12 CHAIR WALLIS: So that is even more
13 difficult to predict than to predict that Atel will
14 get the same results as Los Alamos.

15 MR. LU: You are absolutely right.

16 CHAIR WALLIS: Okay.

17 MR. LU: I think that was one of the
18 issues.

19 CHAIR WALLIS: So you'll figure that out
20 somehow. You will figure that out somehow.

21 MR. LU: Okay. Yes. But I want to hit a
22 major issue we identified, commonly referred to as a
23 near-field effect. Not all the licensees or vendors
24 decided to take the credit, because some of the
25 licensees have an ample margin and they have very

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1 clean containment and they can just dump all the
2 debris, RMI, everything, right on top of the strainer.
3 They measure the head loss and then they have a factor
4 of 10 margin. So for those plants it's not an issue.

5 MEMBER KRESS: But do they dump it all?

6 MR. LU: What?

7 MEMBER KRESS: Is it homogeneous stuff?

8 MR. LU: No. Some of the plants were
9 doing like a bounding case. Instead of doing the --
10 for example, the Oconee case. They measured that
11 fiber and the particulate first and then they dump the
12 -- and in another case they just dump the RMI first
13 and then that cause the filtration effect. But they
14 bounded both cases with different tests.

15 MEMBER KRESS: And you have enough data to
16 know that's a real bound?

17 MR. LU: Well, actually, I think the
18 vendors were doing that data to bound that one, doing
19 that type of test to bound that, to make sure that
20 they are not take credit of some odd effect introduced
21 by the testing procedures.

22 DR. BANERJEE: But what about the
23 preparation of the debris? How sensitive are the
24 results to that?

25 MR. LU: Okay. I think that's a valid

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1 question. I'm going to address it on the sixth slide.
2 The real issue I want to point out, this is a very
3 significant issue here, is I want to focus on the
4 phenomena observed as a near-field effect. I'm going
5 to touch that part, too.

6 And the phenomena we observed or the
7 vendors observed is a large quantity of transportable
8 debris does not reach the strainer surface and settled
9 upstream from the testing module due to debris
10 agglomeration.

11 CHAIR WALLIS: Yes.

12 MR. LU: Okay. And that is what Ralph
13 just showed in the picture of the large flume and all
14 those debris, based on the current SE, staff's SE and
15 the NEI Guidance Report were supposed to be calculated
16 based on transport calculation. All those debris are
17 supposed to be on the strainer surface.

18 But instead of measuring the head loss of
19 all those debris on the strainer surface, vendors
20 consider the reality here and not all the debris will
21 reach the surface of the strainer because very high
22 concentration of the debris, even the transport of the
23 debris, tend to agglomerate.

24 Once it starts to agglomerate, it will
25 settle at the bottom of the tank and the head loss can

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1 be a factor for 20 to 40 times lower than the
2 prediction by the NUREG-CR/6224 correlation. So that
3 is a credible physical phenomenon I think the vendor
4 is trying to take the credit from. Some plants cannot
5 live without this. Some plants can live without this,
6 but some plants cannot.

7 So the application of this near-field
8 effect and the testing procedure will give some plants
9 much smaller strainer size or lower head loss than a
10 design following the NRC SE and the NEI Guidance
11 Report. So that is the major issue I want to point
12 out here and discuss with the Subcommittee here.

13 CHAIR WALLIS: Are we going to look at the
14 next picture? Yes.

15 MR. LU: Yes. Okay. If you remember,
16 Ralph just showed that last flume. It's about 30 feet
17 or 40 feet. I forgot what the length. And this
18 particular case was last March when we first
19 introduced the near-field effect, and you can see that
20 this is a PZI stacked-disk strainer. You were asking
21 what is the shape of the strainer that's -- or the
22 PZI.

23 DR. BANERJEE: The central pipe in the
24 middle there?

25 MR. LU: Yes, okay.

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1 CHAIR WALLIS: Can you see? They are
2 going to bridge it right across the gap there in some
3 places.

4 MR. LU: Right. These is -- we have the
5 issue related to this being that observation, test
6 observation trait, that's one of the issue we raised.

7 CHAIR WALLIS: So you have some areas
8 where there is no goop at all. Does it actually
9 clean?

10 MR. LU: Exactly.

11 CHAIR WALLIS: And in my figure I have got
12 here, the bottom right hand corner.

13 MR. LU: Okay. Here?

14 CHAIR WALLIS: There is a whole lot of
15 bubbles.

16 PARTICIPANT: Bubbles.

17 CHAIR WALLIS: What are those bubbles
18 from?

19 MR. LU: Okay.

20 CHAIR WALLIS: Where do they come from?

21 MR. LU: This test after they started
22 draining the tank, you will see the bubbles after
23 doing the test, the entire whole thing.

24 CHAIR WALLIS: Where do they come from?
25 Where do they come from?

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1 MR. LU: It's submerged, entire -- the
2 strainer was submerged during the test. This is after
3 they start to drain at least half the water and you
4 can see the part of the strainer was --

5 CHAIR WALLIS: But where do the bubbles
6 come from? Presumably, they are in the pool
7 somewhere, then they rise to the surface?

8 DR. BANERJEE: There bubbles, Graham?

9 MR. LU: Well, you mean the bubble here?

10 CHAIR WALLIS: On your figure.

11 MEMBER KRESS: Look on your --

12 CHAIR WALLIS: Look on your figure.

13 MR. LU: Okay.

14 MR. ARCHITZEL: Dr. Wallis? Dr. Wallis,
15 one thing I would like to point out, some of the tests
16 we observed, and this may be one of them, they used
17 that recirculation of the energy. You call it the
18 stirring mechanism with all the --

19 MR. LU: To introduce turbulence.

20 MR. ARCHITZEL: Yes. You saw those. It's
21 a simulation of turbulence scenario, so they had a lot
22 of flow in some of these tests that would have aerated
23 a lot of that article.

24 CHAIR WALLIS: But is that realistic then
25 to have bubbles like that?

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1 MR. ARCHITZEL: Well, this -- not all the
2 tests were done there, but at least -- I'm not
3 positive, but there's a lot of air inside a lot of
4 that debris.

5 CHAIR WALLIS: You see, bubbles have a
6 potential for rendering stuff which would sink
7 buoyant.

8 MR. LU: Right.

9 CHAIR WALLIS: And so it then floats to
10 the surface and drifts over to the strainer.

11 MR. LU: Right.

12 CHAIR WALLIS: And that is something that
13 you don't want to happen.

14 MR. LU: Right.

15 CHAIR WALLIS: You want it to settle and
16 stay settled.

17 DR. BANERJEE: Well, bubbles could be
18 formed if there was something raining on a surface,
19 right?

20 CHAIR WALLIS: Or there was chemical
21 effects.

22 MR. LU: That is exactly right. That is
23 exactly what they did and, as part of the
24 demonstration, they demonstrated to the NRC staff that
25 they can use the nozzles to inject water upstream of

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1 the testing flume to introduce a turbulence to
2 simulate the plant break flow a condition, and so that
3 might be the bubbles coming out from there.

4 CHAIR WALLIS: Some of the chemical
5 effects tests, they actually product hydrogen.

6 PARTICIPANT: Right.

7 MR. LU: Yes, we have trash cavity
8 insulator.

9 CHAIR WALLIS: I'm talking about the
10 chemical effects tests on the New Mexico.

11 MR. LU: Okay. Okay.

12 CHAIR WALLIS: Not the ones done near
13 Chicago.

14 MR. LU: Right. It will be covered by a
15 separate presentation. That's right.

16 CHAIR WALLIS: There was hydrogen
17 produced, I think, from the aluminum, was it?

18 MR. LU: Yes, the ICET 1 I think.

19 CHAIR WALLIS: Right.

20 MR. LU: Okay.

21 DR. BANERJEE: Can you just guide us --

22 MR. LU: Okay.

23 DR. BANERJEE: -- through this picture a
24 little bit more?

25 MR. LU: All right. That's exactly what

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1 I'm intending to do and stop talking about chemical
2 effects. Here is the strainer and during the test,
3 the entire strainer is submerged, was submerged,
4 inside the water and then there is a pump suction
5 here, the suction line from here underneath the water.

6 MEMBER KRESS: Do you put that at the end
7 of the strainer?

8 MR. LU: Yes, the end of the strainer,
9 yes. The strainer surface has perforated holes and
10 then you can see the amount of debris settled on the
11 surface of the strainer is this much and that is the
12 purpose I want to show this picture.

13 DR. BANERJEE: I still don't completely
14 understand.

15 MR. LU: Okay.

16 DR. BANERJEE: Is this a stack of
17 strainers like three strainers stacked?

18 MR. LU: Yes, it's a stacked strainer of
19 PZI strainer, stacked-disk strainer, and the real size
20 is much --

21 DR. BANERJEE: Looking at it sideways?

22 MR. LU: Yes.

23 DR. BANERJEE: Looking at it sideways?

24 MR. LU: You are looking at it from the
25 top, I'm sorry, from top of -- here is the flume.

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1 DR. BANERJEE: Okay. Looking at it from
2 the top.

3 MR. LU: You are looking at it from the
4 top.

5 DR. BANERJEE: Yes.

6 MR. LU: And then the tank is half
7 submerged, you know, drained, partially drained.

8 DR. BANERJEE: So now, the PZI strainer,
9 is there a central tube through the --

10 MR. LU: Yes, it does, it does.

11 DR. BANERJEE: Where is that central tube?

12 MR. LU: And the central tube is -- you
13 cannot see here.

14 DR. BANERJEE: Okay.

15 MR. LU: It's underneath, inside of the
16 water, you know, here. So they take the water from
17 here and then run through that recirculation loop, but
18 pump back to upstream of the testing flume and it
19 comes back here.

20 MEMBER DENNING: Now, was that not
21 submerged?

22 MR. LU: Right.

23 MEMBER DENNING: We're looking at the top.
24 Was that never submerged?

25 MR. LU: No, no, no. For this particular

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1 case it's submerged, and the reason I want to show
2 this one is that after it's -- part of the water is
3 drained, was drained, and then we were looking at the
4 debris loading, the purpose of showing this picture is
5 I want to show you how much debris you are going to
6 get actually through the testing on this strainer
7 surface. That is that little.

8 CHAIR WALLIS: But then the other stuff is
9 floating debris? There is kind of a scum all around
10 it?

11 MR. LU: Yes.

12 CHAIR WALLIS: The other stuff you see
13 there is --

14 MR. LU: Yes, there is quite a lot of
15 buoyant debris which is exactly what Ralph mentioned
16 about, that we had a concern if the large strainer
17 submergence depth is too shallow, like you see some of
18 the licensees are part of their response they
19 mentioned only 3 inches, so we had a concern about
20 that. Buoyant debris may build up a higher dam and
21 cause the flow path for airflow, for the air to flow
22 directly into the strainer, but that is a separate
23 issue.

24 And the major issue I want to talk about
25 is the near-field effect, the debris loading on the

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1 strainer. That is what this picture is about.

2 DR. BANERJEE: And what is this debris?

3 MR. LU: Okay. This particular one, they
4 have -- you can see here a little bit, yes, yellow
5 stuff and that's the fiber, Nukon fiber. And they
6 also dumped zinc powder, my understanding, zinc powder
7 as a surrogate material to model the coating chips.
8 Okay.

9 MEMBER DENNING: Now, we believe that
10 during the test, that that coverage was probably
11 uniform or relatively uniform? I mean, we see clear
12 parts of the screen here. Do you think that during
13 the test there were clear parts of the screen?

14 MR. LU: For --

15 MEMBER DENNING: Are we merely looking at
16 this after the fact and the stuff has kind of washed
17 off of it?

18 MR. LU: This picture was taken after the
19 fact.

20 MEMBER DENNING: Yes.

21 MR. LU: Okay. And I personally don't
22 believe that you have a clean screen there during the
23 test.

24 MEMBER DENNING: Yes, I mean, during the
25 test.

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1 MR. LU: But it may inside the -- if you
2 have bridging issue, then you may have the clean
3 screen at the center.

4 MR. ARCHITZEL: Yes. This is Ralph
5 Architzel. I wanted to make a comment on that. We
6 did observe a number of tests. It was certainly --
7 when there was massive amounts, it was clearly
8 bridging where this thing -- that particular clear
9 opening is obviously sort of draining it open, but
10 others, and we could show you some photos offline
11 here, not now, because they might be proprietary
12 photos, after this meeting or separately.

13 There was massive amounts of clean areas
14 inside some of those strainers where it was bridged
15 and nothing came down. So there were significant
16 quantities of areas in some of this testing that were
17 absolutely clean on the inside.

18 MEMBER KRESS: Now, the flow is supposed
19 to go between those stacks and down and then through?

20 MR. LU: Okay. This is the top of the
21 flume, so the flume actually is in this direction. So
22 the water is flowing towards here.

23 MEMBER KRESS: Um-hum.

24 MR. LU: And then this strainer was
25 submerged and the flow can go through all directions

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1 to approach this surface. Okay.

2 DR. BANERJEE: We are not seeing the main
3 surface area, which is into the board.

4 PARTICIPANT: Into the board.

5 MR. LU: Right, that's into the board.

6 Yes.

7 DR. BANERJEE: Right.

8 MR. LU: Okay. All right. The next
9 picture, that's about 10 feet away, upstream of this
10 strainer, the inside of the testing flume, that is how
11 much debris you can see at the bottom once they reach
12 steady state of the head loss. And we had a look and
13 they said if they dump all this debris on top of a
14 strainer and perform a head loss calculation using
15 NUREG-CR/6224, although we will still consider that
16 maybe or may have a significant uncertainty, the
17 measure of the head loss is about a factor of 120s to
18 140s.

19 CHAIR WALLIS: So you had zinc powder in
20 here?

21 MR. LU: Yes, we did.

22 CHAIR WALLIS: But your pH was around 7,
23 so there was probably no chemical effects on the zinc
24 powder.

25 MR. LU: You are absolutely right. This

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1 is another head loss test.

2 CHAIR WALLIS: Chemical effects of --

3 MR. LU: No, it's not for chemical
4 testing.

5 CHAIR WALLIS: Duplicate the pH that is
6 actually in the pool itself.

7 MR. LU: Yes, no. This particular head
8 loss test was done to evaluate the head loss due to
9 normal debris. Okay.

10 DR. BANERJEE: Was all this debris dumped
11 in at one time or was it added gradually?

12 MR. LU: It was dumped at one time right
13 at the beginning of the test, and then they started to
14 stir and using that water jet above the testing flume
15 to stir the water, so that make it suspend. And then
16 after that, they turned off the spray on top of the
17 flume and then start to run the pump.

18 Visually, we could see that actually
19 settlement right at the spot. And so the question
20 here is this part of settlement and the debris
21 settlement due to the agglomeration, what is the
22 physical phenomena there and what is the driving
23 force? Is there any skinny issue related to that?
24 That is right now our focus at this point.

25 DR. BANERJEE: What was the preparation

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1 for this? Did they shred it or how did they make the
2 debris?

3 MR. LU: My understanding is they shredded
4 it with the garbage disposal, right, and then make the
5 -- as a slurry and then they dump into -- make it wet
6 first, then dump into the flume. That is part of the
7 testing procedure's protocol and we have some
8 questions related to specifically that vendor.

9 MEMBER SHACK: And then in the flume they
10 start out with a well-mixed solution. They stir it
11 with their jets until they get what they think is a
12 uniform suspension of this stuff?

13 MR. LU: You are absolutely right. That's
14 they way they did that. But actually --

15 MEMBER SHACK: And they --

16 MR. LU: Sorry, go ahead.

17 MEMBER SHACK: What is the pump? What is
18 the velocity now it's being transported at?

19 MR. LU: That's exactly the question.
20 When we ask them how they designed this test regarding
21 the transport velocity inside the flume, and they
22 said, okay, we scaled strainer inside of this flume to
23 take into account the full ECCS flow, comparing this
24 scale based on surface of the strainer.

25 But in terms of velocity in the flume,

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1 there was no answer there. So right away my question
2 to them was did you do any scaling analysis to justify
3 your approach velocity upstream of the strainer as
4 representative of the containment in real plant
5 conditions at all. And if no scaling was done, how
6 can I attest to this? You can take the credit off the
7 near-field settlement. And there was no answer there.

8 This was one case and then right after
9 that we performed another pilot audit, and we found
10 another one that was doing the similar thing, although
11 they did not use the near-field effect as a term, but
12 they were doing the same thing. So we asked the same
13 question and that's the reason we have some ongoing
14 interaction with the vendors and the licensees
15 regarding this particular issue.

16 MEMBER KRESS: But if you're going to take
17 credit for something like this, you have to have a way
18 to calculate agglomeration and settling in a turbulent
19 flowing field.

20 MR. LU: That's right.

21 MEMBER KRESS: And those things are
22 extremely difficult and it depends on --

23 MR. LU: It becomes very difficult.

24 MEMBER KRESS: Yes, yes, and I don't --

25 MR. LU: And it becomes very difficult.

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1 However, I think, at this point, we have already posed
2 the questions. It's always easier to ask questions in
3 GSI-191. You can always ask a lot of questions.

4 MEMBER KRESS: Yes, we found that out on
5 this.

6 MR. LU: Right, yes. But I think they are
7 making -- I think every vendor team we visited, they
8 have -- they put their best player there and they are
9 doing the best they can do to the best of their
10 knowledge to try to address all of the issues.

11 And whether they can fully resolve this
12 issue to the certain degree to we were buying that
13 results and we are wait and see, but I think they are
14 actually -- we had the meeting last week and then they
15 are coming in to ask us our expectations. And so
16 that's the reason we are working with them and
17 identify the issues and see whether they can come up
18 with a good solution there.

19 MEMBER SHACK: Just off the top of my
20 head, I mean, your head loss would be controlled by
21 your mass per unit area of the strainer and that is,
22 presumably, they are scaling the debris in the
23 strainer size that way. The agglomeration is somehow
24 a density per unit volume.

25 MEMBER KRESS: Number density.

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1 MEMBER SHACK: Number, and I'm sure that
2 those two numbers, both of them don't scale from the
3 facility to the real world.

4 MEMBER DENNING: I think that you're
5 giving it more credit than it really deserves. I
6 think that basically what we're seeing is a concept
7 that is fatally flawed where the industry thinks that
8 they can do integral tests where they take into
9 account all of these processes and they do them
10 specifically for the amount of particulate, the amount
11 of fibrous material, they dump it in, they take a
12 fractional size of the screen and they think that they
13 are taking into account all of these effects.

14 They don't think like modelers, you know,
15 I mean, and so, I mean, I think the concept is just
16 fatally flawed. I mean, we talk about, well, have
17 they really given concept to scale and this kind of
18 stuff.

19 I don't think they are anywhere near that.
20 And then if you start to compound it with things like
21 pH and additives and what are the different rates --
22 but, again, I think from what I'm hearing that the
23 vendors and the industry are thinking we can do these
24 proof tests, these integral proof tests, that are
25 applicable to my plant, because I'm going to take all

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1 the debris and stuff like that from my plant. We're
2 going to stir it all up, mix it up. You don't have to
3 worry about, you know, these details about how
4 turbulent and stuff like that. I'm simulating my
5 plant.

6 And I just think that the concept of
7 integral tests without the development of models --
8 you see, early on we criticized their use of the
9 correlation for the debris bed, because we realized it
10 wasn't really a static thing, but I think it's worse
11 now where they are headed. I think they are not
12 thinking models at all, is my impression, and I have
13 seen things like this from the industry before.

14 MEMBER KRESS: If they are, indeed,
15 relying on plant-specific prototypic tests to
16 determine the head loss, I think you're absolutely
17 right. How you run those test is going to be
18 extremely important.

19 MEMBER DENNING: Well, you'll notice when
20 they are talking about head loss there, they are
21 saying we're going to take care of this near-field
22 effect. Well, that's not part of understanding what
23 the head loss is for the debris on there. That is an
24 integral concept and I just think it's hopeless if you
25 really scientifically try to do it.

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1 DR. BANERJEE: They have to have a
2 framework to interpret these results. Otherwise, you
3 repeat them, change the conditions slightly, they are
4 completely different results.

5 MR. LU: Okay.

6 MEMBER KRESS: And that framework --

7 DR. BANERJEE: Chop it differently.

8 MEMBER KRESS: The framework has to be a
9 model or something.

10 DR. BANERJEE: Yes, it has to be a
11 framework.

12 MR. LU: Okay.

13 CHAIR WALLIS: So what you're saying
14 perhaps is that the NRC needs to do more tests.

15 MR. LU: Okay.

16 CHAIR WALLIS: In order to get enough
17 knowledge to interpret this.

18 MR. LU: First, I don't think it's
19 hopeless. I think there is hope there. And the
20 second, the -- not all the licensees took the credit
21 of this near-field settlement, not all of them. And
22 some of the vendors are doing the testing.

23 They directly dump all the debris on the
24 strainer surface and they use a debris type reflecting
25 the plant-specific conditions. So for those plants

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1 and licensees, I think that's my -- this issue may not
2 be that significant. However, recognize that I agree
3 with your comments related to how -- what kind of
4 testing procedure needs to be established, and then
5 they need to come up with a good story to demonstrate
6 their upstream flow velocity and that the testing
7 procedure is bounding or at least conservatively
8 developed.

9 I think there is a way to do that. Right
10 now, we are engaging with them and discussing
11 specifically on a vendor-specific basis at this point.

12 CHAIR WALLIS: I think they do some
13 chemical effects. They start of with boric acid.
14 There is a low pH. And then they dump in this, what
15 is it, it's a type of phosphate or something.

16 PARTICIPANT: TSP, TSP.

17 MR. LU: Trisodium phosphate.

18 CHAIR WALLIS: TSP. Now, shouldn't that
19 be duplicated in this test? Isn't that what's really
20 happening in a plant?

21 MR. LU: Okay.

22 CHAIR WALLIS: Trisodium phosphate. Is
23 that it?

24 MR. LU: Yes. Well, I think it will be in
25 the next presentation. We will address that and Paul

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1 Klein will address this particular issue.

2 CHAIR WALLIS: Are they going do that in
3 these kind of facilities?

4 MR. LU: Right. Okay.

5 MR. KLEIN: We can get to that question in
6 the next presentation.

7 CHAIR WALLIS: Okay.

8 MR. KLEIN: But that is one of the major
9 questions we have for industry because, for the most
10 part, in a flume type test the approach that has been
11 offered thus far has been to test with tap water.

12 MR. LU: Okay. All right. So I think I
13 may want to skip this part very quickly, and we all
14 had a similar concern now, and multiple vendors and
15 licensees --

16 CHAIR WALLIS: I mean, you told me they
17 are putting in new screens already.

18 MR. LU: Right.

19 CHAIR WALLIS: Based on these kinds of
20 tests and that it may be that you folks or we will
21 encourage you or something, and you actually decide,
22 no, you're going to go and do some chemical tests in
23 these facilities to confirm what you have already
24 done.

25 MR. LU: Right.

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1 CHAIR WALLIS: And it may turn out there's
2 something that is quite different that happens and
3 they guys are stuck there with a half built modified
4 screen in their plant and it may not be appropriate.

5 MR. LU: That's --

6 CHAIR WALLIS: New information.

7 MR. LU: No, that's the reason I think Tom
8 Martin right at the beginning, there is -- he
9 mentioned there is some challenges there and that we
10 are evaluating the licensees' progress and, at the
11 same time, we realize there is information, new
12 information coming in, but you have a valid point
13 there.

14 CHAIR WALLIS: But they all have chlorated
15 water to start with, don't they, isn't that true? All
16 plants have boron in the water.

17 MR. LU: That's right. You are right.
18 You are absolutely right.

19 CHAIR WALLIS: So they all have a somewhat
20 low pH to start with and they all have some kind of
21 buffering, do they?

22 MR. LU: Yes, but TSP, Cal-Sil plants, we
23 only identified six plants. The rest of other plants
24 -- I will leave the topic to Paul Klein.

25 CHAIR WALLIS: Yes, but they all have some

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1 sort of buffering.

2 MR. LU: Yes. Okay. So what is the
3 regulatory actions we are taking at this point to
4 address this particular issue? We identified during
5 our pilot audit and we issued RAIs across the board to
6 almost all the PWR licensees, because we don't know
7 exactly how many number of plants are taking credit or
8 not. That is one issue. So we issue this RAI. At
9 the same time vendors is engaging with us to discuss
10 how they are supposed to address this issue. Okay.
11 All right.

12 Then you mentioned what exactly the
13 staff's expectations are, and then we were also asked
14 by the vendors what exactly you expect us to do to
15 address your questions about scaling. So right now,
16 we are in the process to develop our own knowledge and
17 the positions are based on the observations we had and
18 then pilot audits results.

19 So this is the several key, five, bullets
20 here for us to engage with industry and the vendors to
21 evaluate the testing procedures to ensure proper head
22 loss data obtained from this type of test.

23 CHAIR WALLIS: It seems to me that you
24 need a Reg Guide or something that specifies some sort
25 of properties of these tests that say you must do

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1 this, this, this and this. You must have a scaling
2 analysis or you must have whatever it is you need to
3 make a decision.

4 MR. LU: I think that is a valid point and
5 I think we are in the process to identify what we
6 really need and require, and what the realistic time
7 frame for the vendors to take action based on our
8 requirement. And that's the reason we decided to
9 engage these vendors as early as we can. We don't
10 want to get into the end of December '07 and tell some
11 of the licensees they need to repeat their test. That
12 is the purpose for me to talk about this today here,
13 too.

14 All right. Let me go through the other
15 five bullets here. First is proper testing debris
16 material. If the hydraulic characteristic of the
17 debris should be very similar to the plant insulation
18 material, but if the licensee decides to take the
19 credit of the near-field effect, the surrogate
20 material needs to be more transportable than the
21 planned debris type. That is something they need to
22 evaluate.

23 If the density is much higher than the
24 coating debris they evaluated from their containment,
25 and then it's readily to settle at the bottom of the

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1 test facility before reaching the strainer, of course,
2 that surrogate material may not be right.

3 CHAIR WALLIS: I think if you have
4 chemical effects, you have got to be very careful
5 about using surrogate material.

6 MEMBER KRESS: Well, yes. I was going to
7 say it would be very important to have the proper
8 particle size distribution and shape factors, because
9 you're going to mix debris with particles.

10 MR. LU: Right.

11 MEMBER KRESS: And this is going to
12 involve the agglomeration by velocities that differ
13 between particles.

14 MR. LU: That's right.

15 MEMBER KRESS: And that's going to be due
16 to the turbulence and the settling and those are two
17 different phenomena.

18 MR. LU: Right.

19 MEMBER KRESS: So you got to have the
20 right shape factors, the right size distribution. You
21 got to have the right densities. You got to have the
22 right turbulence and you got to have something about
23 how that turbulence is distributed near the wall as
24 they settle out. And whether there are eddys that
25 reenter in, it looks like a very difficult thing to

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1 model, I mean, or to even scale for a prototypic test.

2 MEMBER DENNING: Well, I have got to ask
3 the consultants and you guys. Do you really think
4 that you can? I mean, this test is not oriented
5 towards modeling. It's not oriented towards the
6 development of a model or understanding the physical
7 processes that occur. As I see it, these are integral
8 tests. Do you really think that that's a feasible
9 approach to go here?

10 As I see it, the only outcome of these is
11 that you do this prototypic kind of test, and that's
12 what they mean by prototypic here. You come out with
13 a head loss and it's acceptable or it's not acceptable
14 or some value. There is no model. It's not that
15 we're putting debris on in a certain way and we're
16 coming up with a model.

17 Is that a feasible way to go about a
18 problem that is complex like this? Can we really
19 determine the initial conditions and stuff like that
20 that are characteristic of Plant A and just dump it in
21 and stir it up and think that with a couple of tests
22 looking at different things, that that's the way or do
23 you have to go about it and develop a model that tries
24 to describe these processes in the near-field and in
25 the area --

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1 MEMBER KRESS: I think if you look at all
2 of his bullets, to me that's what they're asking for.
3 You know, they don't say it in so many words.

4 MR. LU: That's exactly it.

5 MEMBER KRESS: But if you look at those,
6 that's what --

7 MEMBER DENNING: But if you look at the
8 character of the tests that are being performed,
9 that's why it seems to me somewhat hopeless. If you
10 think the NRC -- I think there is a basic approach
11 that is being taken here, a very integral kind of
12 approach, and now the NRC is coming in and saying,
13 well, now have you considered these scaling factors
14 and stuff like that?

15 MEMBER KRESS: The answer is going to be
16 no and they can't.

17 MEMBER DENNING: And you can't. That's my
18 concern.

19 MEMBER KRESS: I think you're right.

20 MR. LU: Okay.

21 DR. BANERJEE: I guess there are two or
22 three things that could be done. First of all, I
23 think the results may be insensitive to certain
24 things.

25 MR. LU: You are right.

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1 DR. BANERJEE: So in a problem like that
2 you want to get rid of the parameters which don't
3 affect the answer too much. Okay. So let's say as an
4 example you change very much the timing of the debris
5 introduction and nothing much changes in the results,
6 then that's interesting to know, okay, or maybe
7 something changes.

8 So what needs to be found is what are the
9 results if they are going to do these integral tests
10 more sensitive to? I suspect they are going to be
11 more sensitive to the preparation of the debris
12 material itself because -- and probably the chemical
13 effects, you know?

14 MEMBER KRESS: Well, if chemical effects
15 are important --

16 DR. BANERJEE: Yes.

17 MEMBER KRESS: -- then that may make the
18 timing important.

19 MEMBER DENNING: Introduction is
20 important.

21 MEMBER KRESS: Because it takes time for
22 chemistry to take place.

23 MEMBER DENNING: We know that introduction
24 is important. If you put in the fibrous and the
25 particulate all together, you get quite a different

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1 answer than if you put in a little bit of fiber and
2 you load it up with particulate.

3 DR. BANERJEE: Yes. I don't know what is
4 important here, but what I see sort of missing is the
5 simplest possible model, which is even used in the
6 chemical industry for a suspension which is filtered.
7 I can give you papers where people have written this,
8 you know, with fibers and particles. They have a
9 simple model which comes onto a wall, so everything is
10 taken care of in the proper sequence leaving aside
11 chemistry, so this looks like chemical reaction.

12 PARTICIPANT: Just the dynamic, just the
13 mechanical part.

14 DR. BANERJEE: Just the mechanical part.
15 We are even lacking that right now. I mean, they do
16 this for a filter plant and this is a reactor. You
17 aren't doing anything for that. I can give you a
18 reference.

19 MR. LU: That would be great.

20 DR. BANERJEE: Yes, you know?

21 MR. LU: We would like to get information.

22 DR. BANERJEE: The standard practice for
23 filtration.

24 MR. LU: Okay.

25 DR. BANERJEE: You know?

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1 MR. LU: Okay. But I will address, Mr.
2 Denning, the comments about the hope of whether we can
3 resolve this issue. I think that can be resolved,
4 because you're really looking at the scaling of this
5 phenomena. It's a single phase, some debris. It's
6 multi-phase flow condition. It's no complicated than
7 AP-1000 head loss --

8 DR. BANERJEE: First you will write the
9 equations.

10 MR. LU: Right.

11 DR. BANERJEE: Before you scale it.

12 MR. LU: And you are not really getting
13 into that. You round -- they around the GE, around
14 the PWR and plant facilities. They could do the
15 scaling properly to the degree we are satisfied. And
16 then for to address this transport, very low velocity
17 transport of debris, multi-phase, too, towards a
18 strainer, I don't think that's a dramatically
19 difficult problem, but it can be handled properly as
20 Dr. Banerjee just mentioned.

21 Some of the parameters may not be
22 sensitive, so it's up to the licensee or the vendors
23 to identify and simplify their test matrix, so that
24 they can address this. But there are certain issues
25 they cannot escape, is what is the velocity inside the

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1 flume or upstream of the strainer. If it's a factor
2 of 10 away from that real pool condition, I don't see
3 -- is there any reason for us to take the position
4 that that is perfectly acceptable? Okay. All right.

5 So I think we have already discussed all
6 this and that is the -- the last bullet is about a
7 sufficient test matrix. That is exactly to address,
8 Dr. Banerjee, your questions, your comments about it.
9 Not all the variables are sensitive. Okay.

10 CHAIR WALLIS: But, you see, having a very
11 low velocity may be counterproductive, because it may
12 lead you to a thin bed effect, because it's only going
13 to be the very fine particles which, if you have
14 already got a thin bed, are going to clog up that thin
15 bed as they arrive. They are the only ones which are
16 going to arrive if you have very low velocities. So
17 you are going to be building up this stuff which we
18 know can clog a thin bed.

19 DR. BANERJEE: Unless they flocculate and
20 agglomerate.

21 CHAIR WALLIS: Well, flocculation is very
22 sensitive to chemistry, so anyway.

23 MR. LU: Okay.

24 CHAIR WALLIS: It's fascinating.

25 MR. LU: All right. Conclusions. And I

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1 think overall we should appreciate that the industry,
2 to applaud the effort to conduct so many prototypical
3 head loss tests other than relying on a correlation
4 across the board, everybody punching their calculators
5 to calculate the strainer size. I think they are
6 moving towards the right direction and each vendor's
7 team are trying to address staff's comments as much as
8 they can to the maximum of their knowledge. And I
9 think we have hope. It's not hopeless condition or
10 situation.

11 But to resolve those issues, and we plan
12 to follow-up with more vendors' head loss tests, I
13 mean, maybe out of the scope of the audit we may just
14 take a one day trip to another lab or whatever to just
15 have a look at their current ongoing testing
16 procedures and ensure that the testing procedures will
17 produce conservative head loss results.

18 And then we are going to perform licensee
19 new strainer design audits, which will give us more
20 confidence. That will give us more in-depth review of
21 vendors' methodology and also licensees' calculation
22 of upstream, of the debris location, the selections.

23 And very important as, Dr. Wallis, you
24 made comments about how we are going to apply research
25 test results. It's the one example. We identified

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1 the difference between the nano and the UM head loss
2 test and the PNL test, and one of the issues was
3 related to the debris preparation, and also the timing
4 of the sequence of the debris arrival which was
5 factored into our questions to the licensees there.

6 And as part of the confirmatory head loss
7 testing, we don't expect that NRC is going to resolve
8 all the issues. We are asking the Research to conduct
9 a test to identify the issues for us to ask valid
10 questions instead of asking questions across the
11 board, and then we have a focus there. So that's
12 primarily the conclusion of my presentation.

13 CHAIR WALLIS: So you have been saying,
14 and I think your colleagues have said, that by doing
15 more and more of these tests you will get more
16 confidence in the way forward. It's quite conceivable
17 that the more tests you do, the less confidence you
18 will get, because you will learn how difficult the
19 problem is and how susceptible to all these variables
20 we have been talking about.

21 MR. LU: Okay.

22 CHAIR WALLIS: In which case you might
23 need to take some alternate path to success.

24 MR. LU: Okay. I think, at this point,
25 research has done quite a lot of test for us, but a

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1 lot of responsibility and the experience came from
2 industry. We learned a lot. I will just pick up one
3 particular vendor. I don't want to name the vendor.
4 They have -- at the test facility, they have run the
5 test facility to run 2,000 for small scale head loss
6 test, 200 integral modular head loss test.

7 CHAIR WALLIS: Head loss on that?

8 MR. LU: Yes. Okay. So a lot of
9 experience is covered there and then if we rely on our
10 own limited project to conduct the research and that
11 would mean not have a -- we may not be able to cover
12 every single area we want to cover. I think the most
13 from -- valuable experience came from the industry and
14 the vendors and is a very key important part of our
15 decision making. We have to rely on researchers
16 results to support staff's decision making process.

17 DR. BANERJEE: Let me ask you a question
18 here. I looked through the material that Research has
19 sent us.

20 MR. LU: Okay.

21 DR. BANERJEE: I don't see there any
22 systematic approach at modeling, other than another
23 correlation being produced. What is that? I mean, do
24 you feel that this type of correlation is going to
25 serve your needs? There is only one thing on modeling

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1 which we have from RES. Do you need something a
2 little bit more sort of to address some of the issues
3 like we were discussing, a model which is a bit more
4 dynamic than just another correlation?

5 MR. LU: Okay.

6 DR. BANERJEE: That's all I have seen in
7 what was presented to us.

8 MR. LU: That's a good question and that's
9 a question we were asking us right at the beginning
10 what exactly we needed from Office of Research from
11 the PNL test loop. And the reason I'm focusing on
12 near-field effect and the prototypical head loss test
13 is because I think that's a significant issue. But
14 there are other part of approach, too, from the
15 vendors.

16 And some vendors they also decided to take
17 the correlation modeling perspective from that
18 approach to design the strainer. And they are
19 developing plant-specific debris-specific and the
20 velocity-specific range of the correlations to design
21 their strainer. Okay. Following the path of assuming
22 certain debris distribution on the surface of the
23 strainer and then calculate how much of the strainer
24 surface is above and conduct or correlate, you know,
25 the test, plant-specific test to come up with their

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1 own proprietary correlation to address that design.

2 And that's the part, I think, that will
3 play a role for us to make the decision and the new
4 correlation will help us. I don't think it will
5 resolve all the issues, because resolution relies on
6 the licensee to resolve that. But we can use that
7 tool as leverage to ask questions.

8 CHAIR WALLIS: And some of these tests
9 even with very simple constituents, they put in a
10 loop, the test is done, it's run for days.

11 MR. LU: Right.

12 CHAIR WALLIS: The pressure drop continues
13 to go up, never settles down.

14 MR. LU: Right.

15 CHAIR WALLIS: So what about time? Are
16 you going to apply your correlation? I mean,
17 something is going on there.

18 MR. LU: Right.

19 CHAIR WALLIS: Which is not in the
20 correlation time.

21 MR. LU: Right.

22 CHAIR WALLIS: And how are you going to
23 handle that kind of a situation, because it's there.
24 You know, it's --

25 DR. BANERJEE: I guess we have been saying

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1 this repeatedly that the correlation by itself is not
2 sufficient. There's more to this than just applying
3 a correlation.

4 MR. LU: But --

5 CHAIR WALLIS: So there are more things in
6 that and they are dropped off in your correlation.

7 MR. LU: You are right.

8 CHAIR WALLIS: So there comes a point
9 where the engineering solution is to make a change.
10 Say no Cal-Sil or no TSP or no something or another,
11 because that at least makes the decision, you know, we
12 can go forward from there, you know, without having to
13 do endless and endless experiments which are liable to
14 interpretation.

15 Are you considering that kind of a
16 recommendation or are you just looking at more and
17 more tests and more and more trying to get out of it
18 by looking at data or correlations?

19 MR. LU: I think from the industry we
20 learn a lot. They actually have more practical
21 challenges than we do in terms of the removing of the
22 debris. Some of the plants decided okay, we're going
23 to do it. That's exactly what they said. And some
24 plants may not be able to afford to do that, because
25 of the, you know, radiation and other constraints.

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1 So if they decide not to do that, it's
2 more expensive for them and then they may opt to take
3 the direction of conducting prototypical head loss
4 test. That's the part and we may face the challenge
5 there. But I think that's the way it is.

6 CHAIR WALLIS: Well, but the PWRs are
7 going to probably go to higher power. They love to go
8 to extended power upgrade, right?

9 MR. LU: Right.

10 CHAIR WALLIS: Which might in some cases
11 involve putting in a bigger steam generator, a
12 different steam generator.

13 MR. LU: Right.

14 CHAIR WALLIS: In that case, you've got a
15 wonderful opportunity to take off the insulation
16 that's on the old one.

17 MR. LU: That's exactly -- a lot of plants
18 are doing that. I think Ralph mentioned that Crystal
19 River was planning to remove or replace their steam
20 generator. As part of process, they are going to get
21 rid of all the, you know, Cal-Sil or fiber debris and
22 then a mineral wall, I think that was mineral wall,
23 and I think that approach is exactly the industry is
24 considering and a lot of licensees are doing that.

25 CHAIR WALLIS: Now, does the fire barrier

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1 material come off too in some way or is that not
2 involved in this part of a LOCA? Its in other rooms
3 and so on. There is various fire barrier stuff which
4 is put on cables and so on, which is of a fibrous or
5 of a plastery kind of nature. Does that come into
6 this?

7 MR. LU: Yes.

8 CHAIR WALLIS: The debris picture?

9 MR. LU: Well, if it's in the zone of
10 influence of the particular breaks analyzed in a lot
11 of these, Fort Calhoun was, and some material, if it's
12 included in the debris mix.

13 CHAIR WALLIS: Okay.

14 DR. BANERJEE: I have a question about
15 unqualified coatings. Now, these are taken into
16 account as well, right?

17 MR. LU: Yes, I think the coat, regulated
18 coating we have is a specific presentation prepared
19 for you. Okay. I don't know whether you have any
20 other questions.

21 CHAIR WALLIS: Well, I think we have to
22 thank you very much for your presentation.

23 MR. LU: Thanks.

24 CHAIR WALLIS: Now, we are behind. We
25 knew we were going to be behind, because this is such

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1 a fascinating subject.

2 MR. LU: Okay.

3 CHAIR WALLIS: What I'm suggesting is that
4 we take a break now for lunch and then do the best we
5 can in the afternoon. And we may actually make
6 progress, because we may have already asked a lot of
7 the questions, which we would have asked in the
8 afternoon.

9 MEMBER DENNING: Just ask them over again.

10 CHAIR WALLIS: Well, no, no, we won't,
11 we've got the answers. See, we won't have to ask
12 them, because the staff knows all of the questions by
13 now.

14 DR. BANERJEE: What time do you want to
15 pick up then?

16 CHAIR WALLIS: Well, I just want to take
17 a break from 12:00 to 1:00 for lunch.

18 PARTICIPANT: That sounds good.

19 CHAIR WALLIS: I wondered if any, you
20 know, of the Committee Members had anything they
21 wanted to say, at this point? I think we have already
22 tried to summarize where we think things are and we
23 have asked the questions about whether this is a
24 feasible approach and so on. I'm sure we will come
25 back to that. Is there any more to raise that sort of

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1 an issue, at this time?

2 DR. BANERJEE: We have raised that.

3 CHAIR WALLIS: We have raised all of that.

4 DR. BANERJEE: Already.

5 CHAIR WALLIS: Okay. So we're ready to

6 take a break then?

7 DR. BANERJEE: Um-hum.

8 CHAIR WALLIS: No one from the staff wants
9 to say anything in five minutes? We'll take a break
10 until 1:00.

11 DR. BANERJEE: Well, we get five minutes
12 more for lunch.

13 CHAIR WALLIS: Yes.

14 (Whereupon, the meeting was recessed at
15 11:54 a.m. to reconvene at 1:00 p.m. this same day.)

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A-F-T-E-R-N-O-O-N S-E-S-S-I-O-N

1:00 p.m.

CHAIR WALLIS: Please, come back into formal session. We're going to hear about chemical effects now. I would invite Paul Klein to tell us.

MR. KLEIN: Thank you. Good afternoon. I'm Paul Klein from Division of Component Integrity at NRR. I would like to give you an update this afternoon on the status and plans of chemical effects. By way of outline today, I would like to very briefly provide a description of chemical effects issue, talk about the current status of where things are and we'll try to highlight some of the more recent interactions that the staff has had with both our own research people and industry. We will discuss some of the challenges associated with chemical effects and we will describe our path forward.

We gave a presentation to the Subcommittee in July of '05, at that time we provided a brief history of chemical effects, so we won't repeat that here, but it's clear that chemical effects is a more recent issue than most that are involved with GSI-191. In a broad sense, you can define chemical effects as interaction between plant materials in the post-LOCA containment environment that could produce chemical

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1 products that contribute to head loss across the sump
2 screen or it could also affect components downstream
3 of the screen.

4 Next slide, please. By way of a broad
5 overview, we think testing this date has produced some
6 basic technical knowledge concerning chemical effects
7 and it may seem that it's not much progress, but if
8 you go back 15 months to December of '04, at that time
9 when ICET 1 was in progress, it was unknown that
10 chemical products would form in representative plant
11 environments.

12 So over the subsequent 15 months, we have
13 found that chemical products do form in those type of
14 environments. We have learned about some of the
15 important parameters that effect product formation and
16 we started to characterize the head loss for some of
17 these environments, in particular, trisodium phosphate
18 containing environments.

19 It is clear that additional testing is
20 needed to support licensee plant-specific chemical
21 effects evaluations and we're really, I think, at a
22 transition point in this whole process. Up to this
23 time, the NRC has been out in front of industry with
24 respect to head loss testing. We did a joint
25 screening test, the ICET test. The NRC has done some

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1 head loss testing. Industry is now moving towards
2 doing head loss testing.

3 But overall, it is the licensee's
4 responsibility to evaluate and account for head loss
5 from plant-specific chemical effects. And it's our
6 responsibility to perform an independent review of
7 their evaluations and ensure that their actions
8 sufficiently account for chemical effects.

9 Next slide. On the next few slides, I
10 would like to discuss some of the more recent activity
11 with respect to Research and then industry. If you
12 look at some of the research that's going on, and I
13 should mention up front that Research has scheduled,
14 I believe, for the next day and a quarter with the
15 Subcommittee, so that the intent here will just touch
16 on highlights of the research and maybe the
17 implications. But they will certainly be in a better
18 position to provide details regarding some of the more
19 technical details of the tests and the results in the
20 following day and a quarter.

21 I've grouped the testing that has been
22 performed thus far into three different subsets. The
23 first bullet ICET and Bench Top Tests. These are more
24 things that were intended to provide knowledge about
25 formation of chemical products, where the products

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1 were formed, some of the key parameters that might
2 affect their formation.

3 CHAIR WALLIS: If you read the summary or
4 the beginning of the ICET Report, the conclusion seems
5 to be we have found that some things happen, but now
6 everything is plant-specific, nothing we have done
7 sort of is a predictive tool. We just found some
8 things happen. Now, it's up to the plants to each do
9 their own tests. That seems to be that conclusion.

10 MR. KLEIN: I think headed into the ICET
11 tests it was a joint effort between the NRC and
12 industry. It was viewed as a screening test, so it
13 was designed to look at whether chemical products
14 would form in representative environments. It was
15 recognized prior to those tests that we weren't going
16 to try to characterize the head loss associated with
17 any of those products. And that if products were
18 observed to form during those tests, that industry
19 would or licensees would be responsible for
20 characterizing the head loss consequences associated
21 with those.

22 CHAIR WALLIS: That's right. So the fact
23 that something happened is the significant result.

24 MR. KLEIN: Yes.

25 CHAIR WALLIS: But they didn't end up with

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1 any kind of correlation or an equation or a predictive
2 method. They ended up with questions now to be
3 answered by individual plants.

4 MR. KLEIN: I think that's an accurate
5 characterization. In addition, following on the ICET
6 test --

7 CHAIR WALLIS: Well, that's very different
8 from what we did with the LOCA question in the '70s or
9 something. The Government actually did a lot of work
10 which could then be used and this is a very different
11 approach. You're not trying to do this definitive
12 basic work at all.

13 MR. KLEIN: I think it would be very
14 difficult for us to do that, given the number of
15 combinations that exist out in industry, combinations
16 and materials and environments.

17 DR. BANERJEE: Are these at all
18 predictable on the basis of total dynamics?

19 MR. KLEIN: I plan to get to that at the
20 bottom part of this slide. The first two bullets
21 here, the ICET test and then the head loss tests, we
22 viewed as more things that were needed to be done. At
23 the same time, we recognized that it would not be
24 possible to run 69 ICET tests or however many you
25 needed to try and characterize the number of

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1 combinations that are possible.

2 So we asked Research to investigate
3 whether any commercially available programs could
4 predict what might form outside of the ICET test, such
5 that we could -- it would be more of swinging for the
6 homerun, where you could input your individual plant
7 parameters and containment pool chemistry, so you
8 could actually predict what might occur. And I
9 believe you will hear more about this from them
10 tomorrow. But I think at this point, there are enough
11 limitations in the current programs that it would be
12 very difficult to use one of these programs as a
13 stand-alone toll to predict what might happen in your
14 containment pool.

15 DR. BANERJEE: Can they help? Because, I
16 mean, the chemical industry has been going around for
17 a long time. And they seem to be able to predict
18 things. What is unique about this that you can't do
19 what say some people do, chemical engineers do, for
20 chemical plants.

21 MR. KLEIN: I think they can provide
22 insight in response to your question. I don't know
23 that the database and the borated systems may be as
24 developed for some of these programs as some of the
25 other process environments for which are used, but I

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1 think we ran into, and I'll discuss this in a few
2 slides and you'll hear more about it tomorrow, but I
3 think we also saw that there are limitations with
4 these programs.

5 DR. BANERJEE: Are these kinetic codes or
6 are they chemical equilibrium?

7 MR. KLEIN: Most of them are equilibrium
8 and understand some may have a kinetic option, but I
9 don't believe they are very well developed.

10 DR. BANERJEE: You mean that some of them
11 are.

12 MR. KLEIN: Finishing up on this slide.
13 The head loss tests were more confirmatory to support
14 our review of licensee responses and then the chemical
15 speciation we will touch on again in a couple of
16 slides.

17 Next slide, please. By way of status,
18 implications from the research results and this is a
19 little backwards in providing implications and then
20 you'll hear results tomorrow. But I think ICET taught
21 us a number of things. We did see from running these
22 five tests that variations in either insulation
23 materials or buffering agents can produce
24 significantly different chemical effects, can effect
25 the product that forms, the relative timing of product

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1 formation. And it became apparent after observing
2 some of these ICET tests that following testing would
3 be needed to determine head loss consequences.

4 The middle pool, the chemical products
5 form at different times. We saw, for example, in ICET
6 3 almost instantaneous formation of calcium phosphate
7 when we introduced TSP into the ICET tank. And that's
8 important since plants gain significant NPSH margins
9 with time. So a chemical product that shows up
10 immediately is in a much different category than one
11 that evolves over 15 or 30 days.

12 And we also noticed that in some of the
13 tests we saw results that raised questions about
14 downstream effects. We saw in ICET 1 and 5, for
15 instance, that it would not be visible product at the
16 ICET thermal test temperature, but as we cooled the
17 fluid to room temperature, the product would form.

18 Next slide, please.

19 CHAIR WALLIS: Now, these deposits, the
20 calcium phosphate deposits that affected the flow
21 meter, this was a white powder or something, wasn't
22 it?

23 MR. KLEIN: Yes, it had a white color and
24 it had a consistency.

25 CHAIR WALLIS: It was very fine powder.

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1 MR. KLEIN: Yes, so it was initially
2 observed in the tank. It was described as a white
3 floc that they could visually see the eddys in the
4 tank through the window, based on tracing the flow of
5 the floc material.

6 MEMBER KRESS: So these were turbine flow
7 meters?

8 MR. KLEIN: Yes.

9 MEMBER KRESS: So it deposited on the
10 turbine blade?

11 MR. KLEIN: Yes. Are we ready to move to
12 slide 7?

13 DR. BANERJEE: What are the concentrations
14 of trisodium phosphate, if you could tell me?

15 MR. KLEIN: All right.

16 DR. BANERJEE: The range.

17 MR. KLEIN: I don't recall off the top of
18 my head what range we used in ICET, but I know it was
19 based on plant input.

20 MR. TREGONING: This is Rob Tregoning from
21 Research. And Leon is here, so correct me if I'm
22 wrong. But it's 4 grams per liter, I believe, is the
23 TSP concentration at the end of the dissolution phase.
24 It's metered in over a certain time period, so you
25 don't have that amount initially, but at the end of

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1 the metering period, it's 4 grams per liter.

2 CHAIR WALLIS: What's it's form when it
3 comes in? Does it come in as a liquid or as a powder?
4 It comes out of a sack, doesn't it?

5 MR. TREGONING: The form, did we use it in
6 these tests?

7 CHAIR WALLIS: It comes out as a powder?
8 No in the plant.

9 MR. TREGONING: When used in the plant.

10 CHAIR WALLIS: It comes in as a powder out
11 of a sack?

12 MR. TREGONING: In the plants it's in
13 baskets.

14 MR. KLEIN: It's in baskets.

15 CHAIR WALLIS: It's a powder, isn't it?

16 MR. TREGONING: Yes.

17 CHAIR WALLIS: So it is some time before
18 it's dissolved to it's full --

19 MR. KLEIN: Over time as it dehydrates.
20 So you typically get a block, I believe.

21 DR. BANERJEE: What are the dissolution
22 kinetics like then? How long?

23 MR. KLEIN: For TSP? We asked that
24 question of some of some of the plants with TSP and
25 Cal-Sil to describe how long it would take to dissolve

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1 the TSP baskets and it varies depending on the break
2 and the number of trains in service, but we ran tests
3 in the range of one to four hours just to have
4 representative rates for TSP addition within the head
5 loss testing. And we were trying to understand how
6 that would affect calcium dissolution from calcium
7 silicate insulation.

8 Within the ICET test, I believe, and Rob,
9 correct me if I'm wrong, I think we metered it in over
10 a four hour period.

11 MR. CARUSO: As the TSP dissolves out of
12 the box, you have a gradient of concentrations, very
13 concentrated right next to the baskets and much more
14 dilute. As it travels around, it interacts
15 differently depending on the concentration.

16 CHAIR WALLIS: Well, unless it's actually
17 in particulate form and it gets caught in the screen,
18 in which case you would have a very strong
19 concentration on the screen.

20 MR. CARUSO: Yes.

21 CHAIR WALLIS: I'm not quite sure. In the
22 basket, it's what in granular form or something in the
23 basket? It's inside a screen. The basket is sort of
24 inside the screen.

25 MR. CARUSO: Yes.

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1 CHAIR WALLIS: Isn't it?

2 MR. CARUSO: Yes.

3 CHAIR WALLIS: And then it's just left
4 hanging there to dissolve by itself like a tea bag?

5 MR. CARUSO: Yes.

6 CHAIR WALLIS: Or is it shaken or
7 anything? It's just left there?

8 MR. KLEIN: I think typically they sit on
9 the container.

10 CHAIR WALLIS: Or a flume that comes out
11 of this thing, a concentrated TSP.

12 PARTICIPANT: It's stirred.

13 CHAIR WALLIS: Or is it a slurry? If it's
14 a slurry, it could get caught on the screen then you
15 would have a real reaction going on on the screen
16 itself. I don't know. It's just these kind of
17 questions that I think are so real.

18 DR. BANERJEE: Like how far are these
19 baskets from the screen?

20 MR. KLEIN: I think that's a plant-
21 dependent answer. It can vary.

22 DR. BANERJEE: But I mean, are we talking
23 real close or real far? I mean rough.

24 MR. KLEIN: Oh, I believe some plants have
25 TSP actually in their sump and some have baskets that

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1 are located well away from the sump screen.

2 DR. BANERJEE: And when these dissolve, do
3 they actually dissolve or do they come out of the
4 slurry as Graham was asking? What happens to them?

5 MR. KLEIN: I think I have to be careful,
6 because I'm not an expert in TSP dissolution. My
7 understanding is that it is very readily dissolvable.

8 DR. BANERJEE: I see.

9 CHAIR WALLIS: Yes, but that's only if
10 it's mixed. And if you try and dissolve something
11 very readily, like sugar is very readily dissolved in
12 water, but if you take a bag of sugar and put it in a
13 sink at home, it will take a long time before it
14 dissolves. But if you stir it, well, even when you
15 put in your coffee, it goes to the bottom. It doesn't
16 dissolve until you stir it.

17 DR. BANERJEE: Does that flow through it,
18 in other words? I guess that's what is being asked.
19 Is it just sitting in stagnant?

20 CHAIR WALLIS: You're hoping it will
21 dissolve.

22 DR. BANERJEE: Or is it actually in --

23 MR. KLEIN: I think --

24 DR. BANERJEE: -- is it put into a flowing
25 stream?

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1 MR. KLEIN: You know, in a post-LOCA
2 environment, you're going to have significant
3 turbulence and the basket itself is sitting still, but
4 the flow around it is going to be significant.

5 DR. BANERJEE: Okay.

6 MR. KLEIN: I mean, that's what you count
7 on to get the dissolution of the TSP.

8 DR. BANERJEE: So that is how it's
9 engineered, right?

10 MR. KLEIN: Correct.

11 DR. BANERJEE: So that you do get flow.

12 MR. KLEIN: Yes. And I think the number
13 of baskets is also plant-specific, so that you may
14 have dissolution more readily in some plants than
15 others.

16 DR. BANERJEE: So you get a plume
17 downstream of this basket as the flow goes through it?

18 MR. KLEIN: I would expect you would get
19 some by gradient from the basket outward as it
20 dissolves. Again, I'm not an expert in TSP
21 dissolution, so --

22 DR. BANERJEE: So who is? Is there
23 somebody here that can speak to that? I mean, how
24 quickly it dissolves?

25 MR. KLEIN: You know, based on the

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1 responses we have from industry, I would expect the
2 material to dissolve in most cases in an hour or less
3 depending on the size of the break again, but
4 certainly by four hours if it's a large break LOCA.

5 CHAIR WALLIS: When it dissolves it makes
6 sodium ions and phosphate ions? Is that what it does?
7 It gets ionized right away? There's a whole lot of
8 questions.

9 DR. BANERJEE: Well, it probably ionizes
10 right away.

11 CHAIR WALLIS: Yes. And interacts with
12 the boric acid? Is that its primary function?

13 MR. KLEIN: The primary function is to
14 buffer the pH or the solution above settling.

15 CHAIR WALLIS: So it probably interacts
16 with the boric acid then.

17 MR. KLEIN: Let me ask.

18 DR. BANERJEE: So what is the concern
19 here, if you don't have it, then you have a very
20 corrosive environment or is that the problem?

21 MEMBER KRESS: Well, if you don't have it,
22 you worry about iodine getting back into the
23 container. This sequesters the iodine.

24 CHAIR WALLIS: So it's designed to catch
25 the boron, but actually catches the calcium?

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1 MEMBER SHACK: Yes, I mean, it's a pH
2 control that controls the iodine.

3 MEMBER KRESS: It keep the iodine.

4 MEMBER SHACK: The boric acid is kind of
5 incidental. It just makes it slightly acidic and
6 you're just changing the pH.

7 CHAIR WALLIS: Okay. This is pretty
8 acidic.

9 MR. KLEIN: It's the iodine chemistry
10 you're really worried about.

11 CHAIR WALLIS: That's what you're worried
12 about in the long run.

13 MR. KLEIN: Yes.

14 DR. BANERJEE: So you can't get rid of it?

15 MEMBER KRESS: Well, you could maybe. I
16 believe there's some questions about whether, you
17 know, this is needed for the pH control. There are
18 other basis things.

19 MR. SCOTT: We do have a presentation
20 coming up to talk to you about one plant that is
21 proposing to remove TSP. That will be this afternoon.

22 MR. KLEIN: Moving on, the reason we
23 selected the --

24 CHAIR WALLIS: Well, I think this is
25 important, as we said this morning. You can't just

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1 throw TSP into a tank and hope that you are
2 duplicating what happens in a sump or in a
3 containment. Because near the basket different things
4 happen than far away from the basket and so on. So I
5 think we're cautioning against just assuming that any
6 old experiment is going to duplicate what happens in
7 the plant. No one has shown us any details of how the
8 stuff hangs in baskets.

9 MR. LU: Dr. Wallis, this is Shanlai Lu.
10 I just need to add one comment here. Related to the
11 transport and the localized dissolution of TSP, the
12 current approach, in my understanding actually, is
13 assuming it's all dissolved, so it generates the
14 maximum amount of TSP count, the calcium phosphate.
15 So that question actually is resolved as being an
16 engineering approach as a bounding case.

17 So the detail transport may not be an
18 issue at this point, but, you know, Paul has more
19 detailed relation regarding that, I guess.

20 MR. KLEIN: I was just going to disagree
21 with the characterization through TSP and the tank
22 technique. I think we tried to meter it in in a
23 manner that was representative with the best
24 information we had from industry over the amount of
25 time it might take for TSP to dissolve in the plant.

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1 And as part of the follow-on tests that
2 were done at ANL, we tried to understand the effective
3 of TSP dissolution rate on how that might effect how
4 much and how fast calcium would dissolve from Cal-Sil
5 and looked at dissolution rates of an hour or four
6 hours or without any TSP at all.

7 MEMBER SHACK: Or instantaneously, all the
8 TSP was instantaneously there.

9 DR. BANERJEE: And did that make a
10 difference the rate of dissolution?

11 MR. KLEIN: For the range of what we
12 thought to be representative of one to four hours, it
13 did not make much difference. If we assumed
14 instantaneous dissolution of TSP, it did seem to
15 actually less calcium dissolved in that case.

16 DR. BANERJEE: And why would that be?
17 Your conjecture?

18 MR. KLEIN: I think some of the conjecture
19 was that the -- as you dissolve TSP, the calcium that
20 dissolved would react with the TSP, so you could more
21 effectively dissolve the calcium from the Cal-Sil if
22 you had a constant TSP dissolution at the same time.
23 By adding all the TSP immediately, it seemed to
24 inhibit some of the dissolution of calcium.

25 DR. BANERJEE: What would be the

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1 mechanism? I mean, does it build up a protective
2 layer or what happens? Why wouldn't it? So you
3 expose the Cal-Sil to a high concentration of TSP that
4 inhibits dissolution or the reaction, rather than if
5 you slowly meter in the TSP. So is there a sort of
6 barrier, physical barrier, to diffusion and the
7 reaction or what?

8 MEMBER SHACK: Well, actually, that will
9 be discussed tomorrow to a greater extent, but you get
10 two things. One, you're just changing the pH. The
11 dissolution of the Cal-Sil is more rapid in a slightly
12 acidic solution. As you add the TSP, you're driving
13 the pH up, so typically you're slowing the dissolution
14 down.

15 You also do seem to get a much longer term
16 effect that we have interpreted as, essentially, a
17 coating of the Cal-Sil particles and that seems to
18 give you a long-term inhibition over and above what
19 you would expect simply from a pH effect.

20 DR. BANERJEE: Okay.

21 MR. KLEIN: Next slide. With respect to
22 some of the chemical speciation modeling --

23 CHAIR WALLIS: Excuse me. It seems to me
24 the best way to make calcium phosphate would be to
25 catch the Cal-Sil on the screen and then force the TSP

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1 to go through it, have a wonderful reactor right
2 there.

3 DR. BANERJEE: A fixed bed reactor.

4 CHAIR WALLIS: The reactor and you might
5 even get particulate TSP coming in to make particulate
6 Cal-Sil inside the bed.

7 MR. KLEIN: I think one of the lessons
8 learned from the ANL test is that calcium phosphate
9 seemed to be effective whether it was formed in the
10 pool and transported to the screen or whether Cal-Sil
11 arrived at the screen and then was transformed into
12 calcium phosphate while on the screen.

13 With respect to the modeling I think, and
14 I will provide a very high level overview, they did
15 some initial work with various programs, tried some
16 blind comparisons just using the pure thermodynamic
17 approach and they did not have very good agreement
18 with the ICET results in those circumstances.

19 When they went back with one of the
20 programs and refined the inputs used in some of the
21 data and observations from ICET, there was a broad
22 agreement with the results and better agreement for
23 the first days of the test. As you developed
24 passivation of some materials or you saw an influence
25 of one material on another, the modeling wasn't as

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1 effective in those cases.

2 DR. BANERJEE: What package was this?
3 What were you using?

4 MR. KLEIN: Which package?

5 DR. BANERJEE: Yes, for the model.

6 MR. KLEIN: You will hear more details
7 about this tomorrow, but I think they looked at four
8 different programs, OLI.

9 DR. BANERJEE: Sorry?

10 MR. KLEIN: OLI, Stream Analyzer, Freak,
11 EQ3/EQ6 and the fourth name escapes me. Maybe someone
12 in Research can help me, but, again, you will hear
13 more details tomorrow.

14 In general, although these programs may
15 provide some insights for environments outside ICET,
16 we don't think they are sufficient by themselves to
17 predict interactions, because they have limitations,
18 such as inability to deal with kinetics, in most
19 cases, need to suppress certain precipitation in order
20 to make the results more agreeable with ICET and
21 effects of one material on another model.

22 All right. The next slide, that sort of
23 moves us from some of the research results into more
24 interactions with the industry in the chemical effects
25 area starting with the Generic Letter 2004-02

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1 responses. Overall, the responses provided limited
2 information concerning their chemical effects
3 evaluation strategy and plans for evaluating chemical
4 effects.

5 I think prior to September, the staff knew
6 that licensees were not going to be in a position to
7 provide many answers in relation to chemical effects.
8 We expected some more details, however, concerning
9 their particular plant environments and their plans
10 for moving forward.

11 One of the things that they did provide in
12 the responses you see in the second bullet. They
13 identified the environment that was most similar from
14 the ICET tests of their plant. And if you look at
15 this table on the right side, you will see that, a
16 distribution of the five ICET tests and then the
17 number of plants that would fall into that category.
18 And again, some of these plants you could move around
19 since no plant really fits in one category. They have
20 a variety of insulation materials and other materials.

21 DR. BANERJEE: When you say the ICET, the
22 environment most similar to the plant, it's ICET --
23 oh, I see. You mean the whole lot. One was close to
24 NaOH, Nukon as well.

25 MR. KLEIN: Yes.

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1 DR. BANERJEE: Okay.

2 MR. KLEIN: But you would read across.
3 For example, for the ICET 3, which was a trisodium
4 phosphate with a blend of insulation containing 80
5 percent Cal-Sil and 20 percent Nukon, there is six
6 units that would be closest to that particular
7 environment.

8 CHAIR WALLIS: But all Cal-Sils aren't all
9 the same, are they?

10 MR. KLEIN: We have heard that there's a
11 number of Cal-Sils that have gone into the plants over
12 time.

13 CHAIR WALLIS: Well, I understand there is
14 some variability in the chemical composition of those
15 Cal-Sils. Are we going to hear about that?

16 MR. KLEIN: You weren't going to hear
17 about that in this presentation.

18 CHAIR WALLIS: Well, it's something I have
19 heard about. Is it a concern for NRR that all Cal-
20 Sils are not quite the same?

21 MR. KLEIN: I'm not sure how to address
22 some of the unknowns like that that may exist, because
23 you have different heats of insulation materials that
24 are put into plants over time and I think what we
25 tried to do in the research test was to take material

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1 that was representative from a given plant and put it
2 in the test, and that it does go back to the plant-
3 specific part of this issue.

4 It's important for each plant to
5 understand their particular mix of materials and how
6 they may differ from the ICET materials. We have sent
7 out RAIs in response to the Generic Letters that were
8 sent out this month. Next slide, please.

9 MEMBER DENNING: Is there any variability
10 in the Nukon?

11 MR. KLEIN: I would expect there to be
12 variability in just about every insulation material.
13 I mean, I don't know for sure, but are we ready to
14 move on?

15 CHAIR WALLIS: Yes.

16 MR. KLEIN: Okay. Just a status on some
17 of the other interactions that we have had with
18 industry. We continue to engage industry routinely
19 with public meetings to try and share information both
20 ways and to discuss ongoing plans. We had a public
21 meeting with industry last week to discuss a number of
22 topics.

23 Since the last time we have talked to you
24 in July, we also issued Information Notices 2005-26
25 and Supplement 1 related to some of the ANL test

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1 results with head loss of materials containing Cal-Sil
2 and TSP. We provided some feedback to industry on
3 their own WOG Test Plan and WOG in this case is
4 representative of all the industry. Staff has visited
5 to observe the ongoing tests. We expect to receive a
6 report from the WOG and we're --

7 CHAIR WALLIS: Are these test tube type
8 tests or are they large scale tests like the ones we
9 saw this morning?

10 MR. KLEIN: These are smaller scale tests,
11 I believe, on the order of 120 to 150 milliliters.

12 CHAIR WALLIS: So they wouldn't address
13 the question such as what happens near a basket of
14 TSP?

15 MR. KLEIN: I think those tests are more
16 designed to look at dissolution and precipitation
17 using different industry materials. We're having
18 ongoing discussions with screen vendors who will be
19 responsible for performing head loss testing and we're
20 conducting audits. Next slide, please.

21 CHAIR WALLIS: Now, if TSP clogs up the
22 screen, why doesn't it clog up the basket? I mean, if
23 calcium phosphate clogs up the screen, why doesn't it
24 clog up the basket that has got the TSP in it? Isn't
25 there some sort of formation in there, too?

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1 MR. KLEIN: I would expect you would have
2 dissolution of the TSP before you form sufficient
3 calcium phosphate to clog the basket.

4 CHAIR WALLIS: Well, conceivably, you
5 could get some goop formed in the basket, too?

6 PARTICIPANT: I think, you know, a TSP
7 basket is designed to allow things to pass out of it
8 as easily as possible.

9 CHAIR WALLIS: That's before, yes.

10 PARTICIPANT: So that you can get things
11 into solution. So even if you were to form some kind
12 of a calcium phosphate within that basket, I think it
13 would be easier for it to pass.

14 CHAIR WALLIS: Well, I want to know what
15 the basket is like. Is it a woven basket with holes
16 or something? What is it? It looks like a screen,
17 doesn't it?

18 PARTICIPANT: I can't speak to that.

19 CHAIR WALLIS: I don't have a good vision
20 of what you mean by basket. Does anyone have an idea
21 what a basket is in this context?

22 MR. UNIKIEWICZ: Sure. I have seen maybe
23 60 or 70 of them. Generally, they look just kind of
24 what they sound like. They are typically square
25 baskets, 2 to 3 feet deep, sometimes holes on the

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1 order of 3/4 inch to an inch around them. They are
2 open-topped. One of the operator actions normally is
3 to go around and to scrape the top with rakes to make
4 sure that everything --

5 CHAIR WALLIS: So they must have fairly
6 large granules in there if it has such big holes in
7 the bottom.

8 MR. UNIKEWICZ: There are big holes in the
9 bottom. There's big holes in the top. There are
10 screens there meant just as we said, for water to go
11 through and pass through as quickly as possible.

12 CHAIR WALLIS: So once this stuff
13 dissolves, it falls out, presumably, as it gets
14 smaller?

15 MR. UNIKEWICZ: It will fall out onto the
16 floor, it will fall out into the solution. They are
17 typically very low to the floor, on the order of an
18 inch or two up off the floor as you walk around the
19 bottom level of the containment.

20 They are spaced three to four places
21 around depending on your plant, depending on a few
22 other configurations, so that they are in the major
23 flow paths as water comes down through. I mean, they
24 are open baskets with big wire strainers and,
25 structurally, they are held together with some plate

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1 steel.

2 CHAIR WALLIS: Thank you.

3 MR. KLEIN: Moving on. I think that the
4 biggest overriding challenge is developing a
5 sufficient understanding to ensure that licensee
6 actions sufficiently account for chemical effects.

7 Thus far, the NRC and industry tests have
8 been more general to date and they have provided basic
9 knowledge. There's many uncertainties that need to be
10 evaluated on a plant-specific basis. We have seen
11 that thermodynamic models, though they may provide
12 some insight, they do have inherent limitations in
13 their ability to model and predict species in these
14 environments.

15 And another challenge is, at this point,
16 there is no industry lead organization for assessing
17 plant-specific chemical effects head loss, so that
18 there will be -- each licensee will be pursuing plant-
19 specific testing with their own vendor.

20 CHAIR WALLIS: It seems to be very
21 difficult. It's like what we had this morning.
22 Everything is so plant-specific. Are you really going
23 to be able to evaluate what they submit to you and
24 their different arrangements of baskets and things?
25 Are you just going to accept that it makes no

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1 difference or how much detail are you going to have
2 them work out before they submit something to you
3 since the plants are so different?

4 MR. KLEIN: I think that that is one of
5 the challenges, making sure we have enough information
6 to evaluate them. But we seem to be focusing just on
7 plants with TSP. There are a number of other buffers
8 as well. If we go back to the slide that showed the
9 table, there is, approximately, 26 units with TSP and
10 more that do not have TSP. So I can't --

11 CHAIR WALLIS: So what are these other
12 things that they have instead of TSP?

13 MR. KLEIN: Well, they have sodium
14 hydroxide or sodium tetraborate.

15 CHAIR WALLIS: That's in a solution, NaOH?

16 MR. KLEIN: That would be sodium hydroxide
17 would be added as --

18 CHAIR WALLIS: The solution.

19 MR. KLEIN: -- part of the spray to buffer
20 the pH and sodium tetraborates in the ice condenser
21 plants frozen within the ice.

22 CHAIR WALLIS: Frozen in the ice. Is that
23 the $\text{Na}_2\text{B}_4\text{O}_7$?

24 MR. KLEIN: Yes.

25 CHAIR WALLIS: Okay.

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1 MR. CARUSO: Can all the vendors test with
2 TSP, because we have heard some stories that some
3 places are not allowed to test with it because they
4 can't get rid of it.

5 MR. KLEIN: I think one of the questions
6 the staff has for industry moving forward is that a
7 lot of the flume and larger scale testing to be --
8 intended to be performed with tap water rather than a
9 representative plant environment, and that raises a
10 lot of questions in the chemical effects area on how
11 you can extrapolate those results from that
12 environment back to your plant environment.

13 MR. CARUSO: So how many of the vendors
14 can actually test with TSP?

15 MR. KLEIN: I don't know that TSP by
16 itself is very aggressive, but the question that you
17 might have is how many plan to do tests with
18 representative plant environments and we don't know
19 the answer at that point. That's one of the questions
20 that we're trying to have answered through the RAI
21 process.

22 CHAIR WALLIS: But you could state. You
23 could make it part of the specification for a test,
24 that it must reasonably reproduce the plant
25 environment. You could make that statement right up

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1 front, that you're not going to accept anything that
2 doesn't do that. You don't have to wait for them to
3 submit stuff.

4 MR. KLEIN: Well, we, in our plan, are
5 waiting for them to submit the -- we would intend to
6 engage them up front of these tests. We expressed a
7 number of reservations at the public meeting last week
8 and we intend to follow-up on those with industry to
9 make sure when they do get to head loss testing, that
10 we're able to dialogue on some of these issues up
11 front rather than after the tests have been performed.

12 MR. SCOTT: Paul, now correct me if I'm
13 wrong here, but don't the RAIs also convey that
14 expectation?

15 MR. KLEIN: The RAIs are intended to try
16 and get at some of the detailed plans for performing
17 chemical effects testing, yes.

18 MR. SCOTT: Okay. Including an
19 expectation that the testing they do be scaleable, if
20 you will, to plant conditions?

21 MR. KLEIN: Well, the RAIs are questions.

22 MR. SCOTT: I understand.

23 MR. KLEIN: So we're not really laying out
24 expectations within that process.

25 MR. CARUSO: Is an expectation a

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1 requirement?

2 MR. KLEIN: We are laying out
3 expectations, I guess, in the RAI process. We're
4 asking questions.

5 PARTICIPANT: For instance, an RAI might
6 ask how does whatever material you're using, whether
7 you created it by using TSP and Cal-Sil or you made it
8 dumping in calcium chloride and, you know, whatever
9 mix of chemicals, how does that surrogate, if you
10 will, match what was created in the ICET or what you
11 would expect to see in the real plant.

12 How can you justify that and how can you
13 show that the size of the particle, the hydration, the
14 filterability, all those characteristics, are going to
15 perform the same way when you put them into a flume
16 with tap water or whatever the testing medium is?

17 MR. SCOTT: Which although it is a
18 question, it also conveys, in my opinion at least, an
19 expectation that they will show that that correlation
20 or scaling exists or is visible.

21 CHAIR WALLIS: Well, Ralph Architzel
22 showed us this morning these fairly large experiments
23 in Alden Research Labs and that's all with tap water.

24 MR. KLEIN: Yes.

25 CHAIR WALLIS: Is this removed to try to

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1 duplicate the real chemistry of the plant in those
2 tests?

3 MR. KLEIN: Most of the tests that I
4 understand that have been run thus far have not
5 addressed chemical effects. The few tests that I'm
6 aware of where they tried to add a chemical surrogate,
7 we are discussing with the licensee and, in those
8 cases, we have raised a lot of questions about whether
9 they are accurately assessing chemical effects when
10 they are adding a material to a completely different
11 environment. So I think the staff has serious
12 questions about the approach that some licensees have
13 taken to --

14 CHAIR WALLIS: It seems to me you
15 shouldn't just be reactive and I think we have said
16 this already. You wait for them to do something and
17 then they do something and then you scratch your head
18 and say, well, maybe that wasn't good enough because
19 you didn't do something else.

20 Why don't you lay out some clear
21 expectations ahead of time?

22 MR. KLEIN: I understand it's --

23 CHAIR WALLIS: This is the way a fair
24 engineering course is. You tell the students, you
25 know, you are going to be tested on your knowledge of

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1 A, B, C, D and E and that's there and they expected to
2 be tested on those things, and you don't sort of say,
3 well, I'm sorry, but the exam is going to consist of
4 other things. And sorry but, you know --

5 DR. BANERJEE: Maybe it's too early days
6 yet to lay those expectations out.

7 CHAIR WALLIS: To be specific.

8 DR. BANERJEE: Yes.

9 CHAIR WALLIS: You're just trying to find
10 out what happens?

11 DR. BANERJEE: Yes.

12 MR. KLEIN: If I can maybe answer in terms
13 of the whole process. You know, initially, we had a
14 joint program. We were trying to understand if
15 products would form. We went through that process.
16 We did observe that products are formed. Now, we're
17 trying to understand the head loss consequences
18 associated with that.

19 We have run some initial tests on our own
20 to try and get confirmatory information. Licensees
21 are also starting down a path to do their own testing.
22 We have been trying to engage industry along the way
23 to let them know what our expectations are, to discuss
24 some of the things.

25 We did comment on the WOG tests ahead of

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1 time to try and raise some questions about what might
2 be done, but we agree. At some point it might be
3 better to lay out certain expectations. It's a very
4 dynamic process and we are working it.

5 Next slide, please. I think it's easy to
6 get pessimistic also when you start thinking about
7 chemical effects, but the purpose of this slide was to
8 point out that there are a number of options available
9 for addressing chemical effects. It isn't always a
10 matter of just trying to characterize what might be a
11 very bad chemical effect, that you might be able to
12 avoid it by changing plant materials or changing the
13 pH buffering chemical.

14 Industry has an initiative looking at
15 those options, we understand. There are things that
16 they could perhaps do to over-design the screen or to
17 use a screen backflush. We saw earlier this morning
18 that that appeared to be effective.

19 CHAIR WALLIS: But it might not be if the
20 chemical effects glue the material to the screen.

21 DR. BANERJEE: The problem with changing
22 chemicals and things is that you have all sorts of
23 effects, corrosion problems, this, that. I mean, it's
24 hard to put your finger on what happens when you
25 change something in that environment.

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1 You know, it's not -- you might think,
2 well, get rid of the TSP or something and do something
3 else, but you would have to then follow through and
4 see that it doesn't affect something else completely,
5 corrosion. It's not obvious that you can do those
6 things so easily.

7 MR. KLEIN: I agree. Early on in ICET,
8 the first tests with TSP looked very favorable
9 compared to the sodium hydroxide tests and, at that
10 time, a lot of people thought switching to TSP might
11 be the answer.

12 DR. BANERJEE: Okay.

13 MR. KLEIN: So you can fool yourself.

14 DR. BANERJEE: Yes.

15 MR. KLEIN: But, you know, there are --
16 there is also testing that can be done to evaluate
17 switches and we would expect that that would be done.

18 Another thing to keep in mind is that
19 plants tend to gain a lot of margin with time and,
20 thus far, we have talked a lot about calcium phosphate
21 because it does form very early, but most of the ICET
22 environments, the chemical products formed, they
23 evolved over time. And so they are -- from a margin
24 standpoint, that's a good thing.

25 Next slide. At this point, we're not

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1 planning to issue a design guidance to address
2 chemical effects or the associated head loss
3 consequences. I think it would be very difficult for
4 us to go out to all these potential mixtures of
5 materials, some of which we have tested, some of which
6 we haven't, and provide design guidance on how to
7 handle that.

8 So the licensees are responsible for
9 determining the plant-specific chemical effects and
10 accounting for that in their design. And our intent
11 is to rely on information from our own confirmatory
12 research work to evaluate these submittals.

13 CHAIR WALLIS: Are these submittals going
14 to be open to the public?

15 MR. KLEIN: Yes.

16 CHAIR WALLIS: They will have to.

17 Otherwise --

18 MR. KLEIN: Generic Letter responses are
19 open to the public.

20 CHAIR WALLIS: With all the different
21 methods coming from all these different plants? Some
22 research student at a university could take 69
23 different plants and do some studies of it, what was
24 found there? It's all going to be open?

25 MR. KLEIN: Yes, the Generic Letter

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1 responses are open to the public.

2 CHAIR WALLIS: Yes, but the solution, too,
3 the eventual submittal in terms of -- well, I guess
4 that's what it is. It's a submittal. I guess there
5 will be further submittals in the future, won't there,
6 about how they solved the problem? I guess all that
7 is going to be open, too. It's going to be very
8 interesting. They are going to mine for --

9 MR. DINGLER: This is Mo Dingler from Wolf
10 Creek. While the Generic Letter responses will be
11 open to public, but it's like an audit plan. Most of
12 that data calculation is available at our plants and
13 really not submitted for public disclosures.

14 CHAIR WALLIS: So that won't be available?
15 It will be expurgated in some way?

16 MR. HOPKINS: Yes. Jon Hopkins here. It
17 won't be on the docket, that test data, if that's what
18 you're referring to. No, that is part of the staff's
19 audit.

20 CHAIR WALLIS: Well, that may be the crux
21 of the whole matter, isn't it? The evidence which is
22 behind the submittal may be the key thing. Okay.

23 MR. KLEIN: That is my final slide unless
24 there's additional questions.

25 CHAIR WALLIS: So you are going to be here

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1 sticking with this problem when we see you again? We
2 don't want to have too many changes in personnel here.
3 We want to hold you guys accountable.

4 MR. KLEIN: This is just too much fun to
5 leave it.

6 CHAIR WALLIS: Okay. Thank you very much.
7 Very interesting. I think we even gained some time.
8 Let's move on. Who is next? Thank you. Go ahead
9 when you're ready.

10 MS. HART: Okay. Hi. My name is Michelle
11 Hart. I am from the NRR staff and I will be talking
12 about the impact on the design basis access dose
13 analysis of a proposal to remove TSP from the
14 containment.

15 As was noted before, there are six plants
16 that have both TSP and Cal-Sil in their containments.
17 One of those plants has proposed to temporarily take
18 TSP out of their containment for one operating cycle
19 in the meantime until a new buffering agent is chosen
20 and installed. This can cause some impacts on their
21 design basis dose analysis to show that they meet the
22 siting criteria and control room habitability, because
23 if you remove TSP without adding another buffering
24 agent, you lose pH control and potentially your sump
25 pH could drop below 7.

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1 And in the alternative source term, both
2 NUREG-1465 and the Reg Guide for that imply that if
3 the pH is less than 7, iodine can re-evolve from the
4 sump water. Also, the iodine species assumption that
5 it's mostly particulate is predicated on the pH
6 remaining above 7. And any gaseous iodine removal by
7 sprays during the recirculation phase is dependent on
8 sump pH, as well, and that is in the Standard Review
9 Plan.

10 CHAIR WALLIS: So how rapidly does it
11 change when the pH is, say, 6? Is it a tremendous
12 effect or a little effect?

13 MS. HART: It's not a tremendous effect.
14 It is certainly less than what is currently done, so
15 that you would have to consider that there would be
16 extra iodine in that containment or less iodine is
17 actually removed by the sprays. And for the AST you
18 would have to assume that there is more gaseous
19 iodine, which could make a difference in your control
20 room habitability depending on your filter
21 efficiencies.

22 I did do a preliminary look. I use very
23 simplistic assumptions. I used the reference plant,
24 the plant that had come in for this change. I did a
25 LOCA dose calculation, only looked at the containment

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1 release, and I did both the old source term TID-14844
2 or the AST source term.

3 I assumed, much as the plant is planning
4 to assume, that 100 percent of the iodine that would
5 have been removed is not removed, so it's 100 percent
6 iodine re-evolution just to not worry about what the
7 actual equilibrium that would be set up is since you
8 don't want to do too much research outside of this,
9 and that there would be no plate out in the
10 containment either.

11 For my purposes, that's what I assumed.
12 And for the AST, for lack of further information, I
13 just assumed that the old source term values of 91
14 percent elemental and 4 percent organic applied.

15 And the results showed that for this plant
16 it would be likely to meet the off-site dose, Part 100
17 or Part 50.67 for the new source term, but it was not
18 likely that it would meet the control room dose in
19 GDC-19. However, temporary compensatory measures,
20 such as KI and SCBA, would give enough credit, but
21 they would still meet the criteria.

22 DR. BANERJEE: What is KI and SCBA?

23 MS. HART: KI is potassium iodide, which
24 is a prophylactic to bring down your thyroid dose and
25 SCBA is self-contained breathing apparatus.

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1 MEMBER DENNING: Let me make sure I
2 understand. So you took, effectively, 100 percent or
3 91 percent evolution for those two?

4 MS. HART: What I did is for both source
5 terms I assumed that there was no removal. So
6 whatever was released from the core is in the
7 containment atmosphere and ready to be released.

8 In the old source term, for example, it's
9 all released immediately and 50 percent of the iodines
10 that are in the core inventory are released to the
11 containment and 50 percent of that 50 percent plates
12 out, so it's effectively 25 percent. I assumed
13 instead that the 50 percent that was released from the
14 core is available in the containment atmosphere to be
15 leaked.

16 MEMBER DENNING: Now, for the AST you
17 didn't apply, so wouldn't the more logical assumption
18 have been that 5 percent is applicable to be released
19 for the AST?

20 MS. HART: For the AST, the iodine species
21 that are in the source term are now 95 percent
22 particulate.

23 MEMBER DENNING: Yes.

24 MS. HART: So I just assumed, because I
25 didn't know how much would actually re-evolve and turn

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1 into iodine, I said, well, the old source term,
2 because there was no pH predication for that source
3 term, I just used that speciation.

4 MEMBER KRESS: That certainly ought to be
5 conservative.

6 MS. HART: Yes.

7 MEMBER DENNING: Oh, hugely conservative.

8 MS. HART: It would be very conservative,
9 yes. It didn't make a difference in the results for
10 this particular plant and for most plants it probably
11 wouldn't because the filters have the same filter
12 efficiency.

13 MEMBER KRESS: That's because most plants
14 were designed for this sole source.

15 MS. HART: Right, and the filter
16 efficiency is the same for most. In this particular
17 case, the filter efficiencies for the particulate and
18 the gaseous forms of iodine were the same, and it
19 would only apply to the control room dose, this change
20 in iodine species, considering that there would be no
21 other iodine removal in containment, natural or
22 otherwise.

23 MEMBER KRESS: I think this would make a
24 significant difference in your LERF value then, be a
25 surrogate for your death QHO, because you're going to

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1 get a lot more iodine released.

2 MS. HART: Right, right.

3 MEMBER KRESS: At least.

4 MEMBER DENNING: You will get more
5 release, but it's not clear how much of the iodine
6 that's in the form of iodine is going to be evolved.

7 MEMBER KRESS: Well, but assuming it's
8 gaseous, you're not going to have the --

9 MS. HART: It's not as easy to remove.

10 MEMBER KRESS: -- issue processes to
11 remove it and so it's going to get released and I
12 don't know how fast, but it's released.

13 MEMBER DENNING: You mean through these
14 assumptions. Is that what you're saying?

15 MEMBER KRESS: What's going to happen is
16 you're still going to get that aerosol and the iodine
17 probably coming out as an aerosol, yes. I mean, this
18 is going to go into their sumps and then it's going to
19 get released at some rate as an iodine. It's going to
20 be continued to be released from their containment.

21 MEMBER DENNING: If it's converted to the
22 full extent that it's converted from iodide to iodine.

23 MEMBER KRESS: Yes, it's going to be if
24 it's acidic.

25 MEMBER DENNING: Well, I don't think --

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1 MEMBER KRESS: I mean, if there is no
2 silver there to -- if there's not other things there
3 to -- it will come out if you don't have a pH control.
4 But it's a question of the rate coming out and how
5 fast it leaked from the containment and where it goes
6 from there, because the energy level is a lot lower
7 now and it's a late release, maybe a later release.

8 MEMBER DENNING: Yes. Of course, our real
9 problem here is we're in artificial DBA space.

10 MEMBER KRESS: Yes.

11 MEMBER DENNING: Is where we are.

12 MEMBER KRESS: Well, that's the
13 regulations. Does it meet the regulations?

14 MS. HART: Right, right. That's the
15 issue, is you --

16 MEMBER KRESS: But if you look at it from
17 a risk standpoint, why, it still could increase the
18 risk.

19 MS. HART: It's something different.
20 Right. Yes, that's the issue here, is that through
21 all this looking at the chemical effects, if it's
22 determined that taking TSP out of the containment is
23 something you need to do, you still need to meet Part
24 100, and so we have these deterministic design basis
25 accidents set up.

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1 And so how does that impact that and that
2 is what I'm speaking to here. And I know that these
3 assumptions are overly conservative probably for what
4 is actually happening in the containment even without
5 TSP there, without pH control.

6 MEMBER KRESS: But it's a good place to
7 start, I think.

8 MS. HART: Right. It's just a preliminary
9 look and it's really -- the results that I came up
10 with are sort of borne out by the licensees'
11 preliminary results that they were talking about, that
12 they would still meet their off-site dose, but they
13 would need to do something to still meet their control
14 room dose.

15 And so my conclusion, short presentation,
16 loss of pH control negates some of the assumptions in
17 current design basis accident dose analyses that show
18 compliance with the siting criteria or control room
19 habitability, and plant-specific analyses are needed
20 for any plant that would like to remove TSP without
21 installing an appropriate buffering agent in its
22 place, and that temporary use of KI may be required to
23 meet GDC-19.

24 DR. BANERJEE: Are there any other effects
25 of the low pH, the acidic?

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1 MS. HART: There are other effects. I
2 can't speak to those. Of course, there is the
3 corrosion issues and things like that and that is not
4 something that I was tasked to look at. I was just
5 purely looking at the impact on the dose analysis.

6 DR. BANERJEE: So are other people looking
7 at the corrosion issues and things?

8 MS. HART: That is my understanding, yes.

9 MEMBER DENNING: Is there any other
10 example of where we have allowed KI usage for
11 something like this?

12 MS. HART: We have used, allowed,
13 temporary use of KI in the control room if there is
14 something in the plant that can be fixed in a
15 reasonable time frame or there is an analysis that
16 they are reevaluating. It has to be on a temporary
17 basis with all the attendant procedures that go with
18 that. So if it's in a temporary time frame, because
19 KI is obviously -- it's not ideal. You should have
20 your plant designed correctly.

21 MEMBER DENNING: Well, the nice thing is
22 you don't have to take it if it's --

23 MS. HART: Right.

24 MEMBER DENNING: If you don't get --

25 MS. HART: You know, there are obviously

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1 issues with taking KI, you know.

2 MEMBER KRESS: You know, if this were to
3 be brought before the ACRS, the first thing we're
4 going to ask is what is the effect on risk?

5 MS. HART: Right.

6 MEMBER KRESS: And this is not risk.

7 MS. HART: This is not risk and it's not
8 even a good, you know, proxy for risk.

9 MEMBER KRESS: My suspicion is that
10 probably if you met the QHO and early fatalities, you
11 probably still would.

12 MS. HART: Right.

13 MEMBER KRESS: You almost always meet the
14 QHO and late fatalities. This might put that part of
15 it in question.

16 MS. HART: Right, right. You know, these
17 overly conservative assumptions, even with those
18 applied to the design basis accident, it was still
19 below the Part 100 criteria.

20 MEMBER KRESS: Yes, which --

21 MS. HART: So that's well below that.

22 MEMBER KRESS: But, you know, that's not
23 severe.

24 MS. HART: Yes. That's not a severe
25 accident.

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1 MEMBER KRESS: But it might not even --
2 you know, I don't -- it might not even affect laden
3 answers.

4 MS. HART: It might not.

5 MEMBER KRESS: Because the iodine decays
6 away so fast.

7 MS. HART: It may not.

8 MEMBER KRESS: And it may not even affect
9 that but, you know, it would be nice to see a risk
10 analysis.

11 MS. HART: I --

12 MEMBER KRESS: If you'll allow this.

13 MS. HART: Okay. Are there any further
14 questions?

15 DR. BANERJEE: Is TSP the main bad actor?

16 MS. HART: I don't know which one is the
17 limiting reactant in the reaction. I don't have that
18 information. The licensee decided that they would try
19 this tactic to by-step that whole issue. If you take
20 one of the reactants out, you're not worrying about
21 the chemical effects. And it doesn't necessarily have
22 an impact on the probability of the sump clogging up
23 in the first place.

24 DR. BANERJEE: Well, I guess this is a
25 broader question. Taking TSP out, does it actually

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1 solve the problem or not?

2 MS. HART: I don't believe that it
3 necessarily does. It avoids the chemical effects
4 issue, because then you do not have the interaction
5 between the Cal-Sil and the TSP. There may be
6 interactions between other chemicals that are already
7 there, but that is something that, you know, I
8 understand that they are still looking into.

9 DR. BANERJEE: Okay. Thanks.

10 MEMBER KRESS: When you did the Part 100
11 analysis with the old source term, did you allow any
12 credit for spray removal of the iodine?

13 MS. HART: I allowed no credit for any
14 removal of any kind.

15 MEMBER KRESS: None at all.

16 MS. HART: Right. So it was very
17 conservative.

18 MEMBER KRESS: Okay. Thank you.

19 MS. HART: Thank you.

20 CHAIR WALLIS: Thank you.

21 PARTICIPANT: Who is next?

22 PARTICIPANT: Downstream.

23 CHAIR WALLIS: Downstream effects. We're
24 catching up.

25 PARTICIPANT: Steve, do you have your

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1 handouts?

2 MR. UNIKEWICZ: I gave my two earlier
3 today. I put one on everybody's desk.

4 MEMBER DENNING: Yes.

5 DR. BANERJEE: What is this?

6 CHAIR WALLIS: It looks like this.

7 DR. BANERJEE: Downstream effects,
8 downstream effects. Ah, there it is.

9 PARTICIPANT: It's two sided. It makes it
10 difficult.

11 MR. UNIKEWICZ: That's what you asked for,
12 right? Let me see. We got five here. Gotcha. Okay.

13 MEMBER DENNING: Whenever you're ready.

14 PARTICIPANT: Do you have extra copies?

15 MR. UNIKEWICZ: I gave you a whole bunch.

16 MEMBER DENNING: You can go ahead.

17 MR. UNIKEWICZ: Okay.

18 MEMBER DENNING: Ready.

19 MR. UNIKEWICZ: Okay. All right. Good
20 afternoon. My name is Steven Unikewicz. I am with
21 the Division of Component Integrity and today I'm
22 going to at least give you an update of where we are
23 with the evaluation of downstream effects.

24 Now, a little bit of background. If you
25 recall, downstream effects really is an evaluation of

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1 all the emergency core cooling and containment spray
2 components downstream of the containment sump strainer
3 and for operation with the proposed LOCA fluids.

4 So really what we're looking at is an
5 evaluation of things just on the backside of the
6 strainer. It includes all the ECCS and CSS pumps,
7 valves, instruments, piping, heat exchangers, as well
8 as reactor vessel, fuel assemblies and all the
9 internals therein.

10 Now, understand this is part of an
11 integrated solution. You can't have a strainer
12 without looking at downstream and you can't look at
13 downstreams without looking at the strainer. So they
14 are really designed in conjunction with each other and
15 they need to be evaluated together.

16 Where are we today? Well, back from the
17 September responses, very few of them completed their
18 downstream effects evaluations. Part of that had to
19 do with people were in the midst of designing sump
20 screens. They were in the midst of looking at what I
21 will call the upstream piece of it.

22 Once you're done with that, it really
23 becomes an iterative process in order to evaluate the
24 downstream piece. And once you have decided what is
25 going downstream, you look at what's happening

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1 downstream, reevaluate what's happening on the
2 upstream and, again, you sort of iterate through it.

3 We have indications that, approximately,
4 50 percent of the licensees are planning modifications
5 to address at least their preliminary evaluations.
6 Now, these modifications are along the lines of hard
7 facing of wetted components, possibly replacing
8 valves, possibly installing orifice plates, a lot of
9 different things people are talking about. We have
10 heard of one or two people who are actually getting
11 ready to make those modifications. The expectation
12 would be those modifications will probably be done at
13 the same time as your sump screen modifications.

14 Another, approximately, 50 percent are
15 planning to do some sort of confirmatory testing to
16 validate their design assumptions. Now, this testing
17 is along the lines of looking at the coatings that
18 they are using and looking at the hardness of those
19 coatings with respect to, say, Stellite-6, Stellite-
20 12, 439 stainless, other different shaft materials.
21 There are some investigations going on to in-vessel
22 work, but primarily that confirmatory testing is
23 looking at hard faced components and how the material
24 that makes it past the screens interacts with those.

25 MEMBER KRESS: Those are almost all

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1 Stellite, aren't they?

2 MR. UNIKEWICZ: Pardon me?

3 MEMBER KRESS: Are those almost all
4 Stellite?

5 MR. UNIKEWICZ: No, actually there are a
6 few people that are considering putting in, say,
7 Stellite-6 and Stellite-12 on some of it. Some of
8 them still have some stainless steel components
9 internal. So when you look at, you know, the
10 materials you have, say, from a latent debris
11 standpoint, you look at it and say, gosh, depending on
12 the concentration, how will it affect those
13 components?

14 Again, you hear that other parts are very
15 plant-specific. Well, this is very plant-specific
16 also. The other part that we have asked a lot of
17 questions is this is a very time-dependent type of
18 evaluation. Very early on in the scenario, you need
19 lots of water at a very high pressure. Later on in
20 the scenario, that may not necessarily be true.

21 So when you look at your evaluation, okay,
22 while you need to look at it spread over time, okay,
23 you're looking at it going on to research, maybe 10
24 hours into it on a small break LOCA, sometimes sooner
25 than that on a large break LOCA, but heat rates drop

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1 sort of dramatically over time and you need to look at
2 what the ECCS system and the containment spray system
3 needs over time and that is variable. It is variable.

4 Now, most all, not all of them, refer to
5 a Westinghouse report, it's WCAP-16406, in their
6 September responses. In that the responses were all
7 say, in general, incomplete and in more terms they
8 were vague. And, again, part of that was they were
9 not far enough along in their evaluation of the sump
10 screens to be able to make a very good assessment of
11 downstream.

12 Now, some people did do that. Some people
13 made some conservative assumptions. They looked at
14 what they had and did make some statements that they
15 are going to hard face some components. They are
16 looking at replacing some valves, but by and large
17 that was few rather and not that many.

18 The recent RAIs we have issued go to those
19 points. We asked them very specifically how are you
20 using this WCAP? What portions are you using? What
21 portions are you taking exception to? The WCAP is a
22 rather large report. It does, for the most part,
23 address all the issues we called out in the Generic
24 Letter and all the issues we called out in our safety
25 evaluation.

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1 CHAIR WALLIS: But it's very discursive.
2 It seems to be all words. I mean, it says they have
3 been considering what happens to the debris while they
4 consider its density and its shape and so on. Okay.
5 But then there is no real analysis or it's all words,
6 isn't it? It says you have got to consider this,
7 these things.

8 MR. UNIKIEWICZ: That's correct.

9 CHAIR WALLIS: But there is no indication
10 that we know how to do it.

11 MR. UNIKIEWICZ: Well, that's part of the
12 normal design engineers toolbox and how do I evaluate
13 fluids going through my pumps, how they go through the
14 valves, how they affect the wear and operation of my
15 components. I'm not quite sure I fully understand
16 your question.

17 CHAIR WALLIS: Well, it sort of says what
18 you have got to do. You got to evaluate. I'm just
19 reading from it, evaluate potential for blockage due
20 to transfer of particulates into the core, blah, blah,
21 blah, blah, blah, compare with the limiting flow
22 velocity and low -- but, you know, it doesn't really
23 say that that works. I mean, you have got to make
24 some calculation of the velocities in the lower plenum
25 and figure out whether particulates go into the core.

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1 This isn't a trivial thing to do.

2 MR. UNIKIEWICZ: Never said that it was.

3 CHAIR WALLIS: Well, it just says do it
4 and it doesn't tell you how difficult it is or --

5 MR. UNIKIEWICZ: Well, engineering work can
6 be difficult.

7 CHAIR WALLIS: I know.

8 MR. UNIKIEWICZ: And these evaluations --

9 CHAIR WALLIS: But I was wondering what it
10 contributes if all it says is you have to somehow
11 analyze all these things without giving indication of
12 how possible it is to do it.

13 DR. BANERJEE: Well, it does give some
14 sample calculations, right?

15 CHAIR WALLIS: It does give some sample
16 calculations.

17 DR. BANERJEE: Yes.

18 CHAIR WALLIS: But most of it is just
19 text, isn't it?

20 DR. BANERJEE: Yes. Most of it is text
21 and it's just very -- it's not very quantitative in
22 any possible way. So you don't have real guidance.
23 That's what you're saying. There are very few sample
24 calculations in it which give you --

25 MR. UNIKIEWICZ: Well, again, I would refer

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1 to a site's design control manual that does give
2 examples on how you address fluid through pumps, how
3 you address fluid through valves, how you address
4 brackish water, how you address salt water, how you
5 address waters of different densities and of different
6 constituents.

7 DR. BANERJEE: Well, let's talk about
8 reactant internals and fuel, Section 10 in WCAP.

9 MR. UNIKIEWICZ: Okay.

10 DR. BANERJEE: Right? In this case what
11 you are worried about is how, say, particulate matter
12 might be held up in various parts of the core due to
13 maybe it passes through the screens. The guidance is
14 not quantitative as far as I can see as to how to do
15 that evaluation. I don't know how to do it. Maybe
16 the engineers in the plants do, but I would be very
17 surprised if they do. I can't see how they would.

18 MR. UNIKIEWICZ: Do we have somebody from
19 the Reactor Branch here that would like to speak to
20 the vessel piece?

21 DR. BANERJEE: The fuel is a complex
22 thing. How do things get held up there?

23 MR. JENSEN: Hi. I'm Walt Jensen of the
24 Core Performance and Codes Branch, formerly Reactor
25 Systems. And, yes, I would -- well, we were asked not

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1 to review the WCAP, but we looked through it and gave
2 comments and some of our comments were really like
3 yours. The guidance, we thought, were very general
4 and there wasn't really any specific means that one
5 would use to calculate what would happen in the core.

6 There was some discussion that some of the
7 material could be re-entrained in the lower plenum or
8 it could be swept into the core. I guess for a hot
9 leg break there would be a high velocity through the
10 core perhaps. But if a cold leg breaks, the coolant
11 will allow to style the break.

12 The core velocities would be much less and
13 the off-material would be entrained in the lower
14 plenum and then less would be swept into the core or
15 what happens into the core if material does get in the
16 core, especially material that is understandably
17 neutral and would be swept with the water. I'm not
18 really sure what would happen myself, but I can
19 declare it's boring.

20 Material that is entrained will be left
21 behind and areas, I guess, where it's boring may be
22 that's with lower flow around the grid supports.
23 Maybe more material would be deposited there. But so
24 far I haven't seen any detailed evaluation of what
25 would be in the core.

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1 DR. BANERJEE: Do you know how to
2 calculate what happens if you knew that? I mean, it's
3 even worse. I mean, even if we could estimate what
4 got into the core, and I agree with your statements
5 where they wave their hands about hot leg breaks and
6 cold leg breaks and all that stuff, but even let's say
7 you could estimate it, what the hell do you do with it
8 after that? Where does it go? Does it block stuff?
9 Does it not? All I see are these diagrams which to me
10 mean nothing.

11 MR. JENSEN: Those are all good points,
12 Dr. Banerjee. If there is very low materials that are
13 swept into the core, I think our task would be much
14 easier than if it's a lot of material.

15 DR. BANERJEE: Sure.

16 MR. JENSEN: When we try to determine what
17 is going to happen to it.

18 DR. BANERJEE: Yes. I agree that if there
19 was very little, perhaps it's not such a big problem.
20 So as a first order issue as to how much gets in, even
21 if that could be estimated, it would be helpful. But
22 once you estimate that, all I see are these little
23 diagrams with decision trees and things, and there is
24 no concrete guidance as to what to do.

25 MR. JENSEN: It's complicated further with

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1 the boric acid that we know will be concentrated
2 within the core from boiling for cold leg breaks, and
3 operators are going to have to take or train to take
4 specific actions to keep the boric acid from being
5 concentrated and how will that affect what's going on
6 in the core with the material that is being
7 transported in? So, yes, it's quite a difficult
8 analytical problem.

9 CHAIR WALLIS: But also, they seem to make
10 some very simple statements, so I think they say that
11 if a particle is smaller than the hole, it won't go
12 through -- it will go through.

13 MR. UNIKIEWICZ: Right.

14 CHAIR WALLIS: But I don't think that's
15 always true. I think, I'm trying to remember
16 experiments I did fluidizing marbles and things and
17 trying to get them to flow. You get them bridging a
18 hole, which is bigger than themselves.

19 MR. UNIKIEWICZ: Um-hum.

20 CHAIR WALLIS: They don't necessarily go
21 through a hole just because they are smaller than the
22 hole. A group of marbles can bridge a hole, which is
23 bigger than each one individually and then once it
24 builds up, gets some pressure behind it, it becomes a
25 structure, rather than, you know, something in a

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1 fluid. So it's not necessarily true that if you have
2 say a quarter inch screen size that everything smaller
3 will go through.

4 MR. UNIKEWICZ: That's something --

5 CHAIR WALLIS: Just try taking a riddle,
6 a servant serving some dirt or something, there's all
7 kinds of examples you can take from your own
8 experience. Particles can bridge holes bigger than
9 themselves.

10 DR. BANERJEE: Well, I have a direct
11 comment. 10.7 reactor internals and fuel here. It
12 says the immediate flow parts --

13 CHAIR WALLIS: We're allow to quote from
14 it, by the way? I'm not sure we're allowed to quote
15 from it.

16 MR. UNIKEWICZ: No, you're not allowed to
17 quote from the WCAP.

18 CHAIR WALLIS: No matter what it says.

19 DR. BANERJEE: Okay.

20 CHAIR WALLIS: So even if it's a simple
21 statement.

22 DR. BANERJEE: There is a statement which
23 I find incredible. The first line is 10.12, 10.7 and
24 I don't see how anybody can find that credible.

25 MR. UNIKEWICZ: That's 10.7, Dr. Banerjee?

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1 DR. BANERJEE: Yes. The first line in
2 Section 10.7.

3 MR. UNIKEWICZ: Well, let me give you an
4 idea of where we're going with this particular WCAP,
5 so you have a better idea. Originally, the staff
6 received a copy of the WCAP in August 2005. It was a
7 copy for information.

8 CHAIR WALLIS: 10.7, this is incredible,
9 but if you read the rest of the paragraph, it refers
10 you back to Section 9.2, which is more -- it gives you
11 more detail. But anyway, we can't do it, because
12 we're not allowed to talk about this portion.

13 MR. UNIKEWICZ: Not yet anyways.

14 DR. BANERJEE: This is not a closed
15 session?

16 MR. UNIKEWICZ: I believe we will have
17 opportunity at a later time this year. Going forward,
18 what we see is we did provide comments to the
19 Westinghouse Owners Group in October. We have had
20 conference calls with them last month in January. We
21 expect to have some more this month and also next
22 month.

23 Skipping this slide, I'll come back. Some
24 other issues is earlier this week or the last week, I
25 should say, we were notified that the WOG is intending

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1 to submit it as a Top 4 Report, hopefully some time
2 this month. At that point in time, it will be put on
3 the docket and we will be able to talk about it in
4 more open terms.

5 We expect at least their comments or their
6 responses back to our initial comments some time in
7 February or early March. Now, we're going to continue
8 to work with the WOG and we have been working with the
9 WOG over the last couple of months with our questions
10 to firm up some of the same questions that you also
11 have.

12 In very general terms, our questions and
13 our concerns with the WCAP is that it didn't fully
14 address wetted surface wear for pumps. It didn't
15 necessarily address post-LOCA pump performance, at
16 least in full detail to our satisfaction. Valve and
17 orifice wear needs some more work. The effects of
18 fuel and reactor internals of those things you just
19 mentioned.

20 CHAIR WALLIS: That is a major issue it
21 seems to me. Forget about everything else, that's
22 really worth consideration.

23 MR. UNIKIEWICZ: Agreed. The settling of
24 debris in low flow areas. We had some discussions
25 with them about the bypass flow and by bypass flow, I

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1 mean, what falls out of the break versus what's being
2 recirculated within the vessel. The changes in the
3 post-LOCA fluid characteristics over time, again due
4 to either settling within the vessel, due to filtering
5 effects of the screens, a couple of things. Those
6 areas still need to be addressed.

7 The effect of system operating line ups,
8 whether somebody, a plant decides to throttle back on
9 system flow, whether they decide to change system line
10 ups over time due to changing characteristics over the
11 course of an accident, these are the types of
12 questions that we have posed back to the Owners Group.

13 CHAIR WALLIS: Now, during this
14 recirculation phase, is the flow through the core
15 steady or is it subject to oscillations?

16 MR. UNIKIEWICZ: It depends where the break
17 is. It depends on if there's bypass LOCA coming out
18 of the break.

19 CHAIR WALLIS: Well, if it's subject to
20 oscillations, then debris can be stirred up in a way
21 in which it wouldn't be stirred up if it were just a
22 steady flow.

23 MR. UNIKIEWICZ: That's why we asked the
24 questions that we need to understand the line ups. We
25 need to understand how things are operating on that

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1 side of the fence, if you will.

2 CHAIR WALLIS: Well, how do they do this
3 settling of debris in low flow areas? Do they run
4 their code and predict the velocities? And they use
5 those to predict settling?

6 MR. UNIKIEWICZ: One of the questions we
7 always ask is what are your flow velocities in your
8 piping systems. And typically, those run from 7 to 10
9 feet per second in most areas. In some areas it may
10 be more, some areas may be less. They need to -- we
11 have asked them to do plant walk-downs and they have
12 done plant walk-downs where there are bends, low flow
13 areas, dead legs, things of that nature to see what
14 things would settle out. And again, we're back to the
15 fundamental question of what does it take for sand and
16 dirt and dust to settle out of a moving stream.

17 CHAIR WALLIS: Well, what I'm getting at
18 is when they run their code to predict this even, very
19 often codes show fluctuations. And the velocity which
20 is said to be 1 foot a second may be on the average,
21 but it may actually have some peaks predicted by the
22 code of say 3 feet per second. These codes often
23 produce oscillations. Are you going to take the 3
24 feet a second or the 1?

25 MR. UNIKIEWICZ: We would expect them to

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1 take the conservative number.

2 CHAIR WALLIS: Which is the highest flow
3 the code predicts.

4 MR. UNIKEWICZ: Unless they can show
5 otherwise.

6 CHAIR WALLIS: Even though it could be
7 just a numerical oscillation.

8 MR. UNIKEWICZ: Okay. I understand that
9 the highest number is not always conservative nor is
10 the lowest number always conservative. One needs to
11 consider both ranges of operation. Just as using a
12 pump analogy, running a pump run-out is not
13 necessarily conservative flow condition. Running at
14 shut-off head very well may be.

15 The expectation is if you're going to run
16 it, operate the pump at run-out, you need to evaluate
17 it out there. If you're going to operate that
18 particular component under throttle flow, it needs to
19 be evaluated there. And passing one does not
20 necessarily mean it's going to pass the other range.

21 DR. BANERJEE: I guess one thing in
22 response to your question, Graham, they refer to NEI
23 04-07, whatever that is.

24 MR. UNIKEWICZ: That is the NEI.

25 DR. BANERJEE: Right division one.

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1 MR. UNIKEWICZ: Um-hum.

2 DR. BANERJEE: To evaluate how to study
3 debris settling and laid out or whatever, so hold on.
4 I would like to discuss any ideas.

5 CHAIR WALLIS: Yes, isolate the --

6 DR. BANERJEE: Are we not?

7 MR. UNIKEWICZ: Yes, of course.

8 DR. BANERJEE: Okay. So somebody is going
9 to tell us about this methodology on how to set this?

10 CHAIR WALLIS: Isn't that the one that we
11 reviewed a couple of days ago?

12 MR. UNIKEWICZ: The one you have reviewed
13 in a lot of detail.

14 PARTICIPANT: Yes, enthusiastically.

15 MR. CARUSO: Dr. Banerjee?

16 DR. BANERJEE: Yes?

17 MR. CARUSO: If you don't have a copy of
18 that, I can get you a copy.

19 DR. BANERJEE: All right. That would be
20 great.

21 MEMBER DENNING: Now, with regards to your
22 own review criteria, I can't remember what's in the
23 Regulatory Guide related to this, if anything. Is it
24 your intent to develop for this particular aspect
25 review criteria?

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1 MR. UNIKIEWICZ: The acceptance criteria is
2 the ECCS must remain operable and must be able to
3 perform design basis functions. If over time those
4 design basis functions change, and I'll say for
5 instance, if early on in the scenario I'm required to
6 inject 900 GPM through my HPI pumps, then my
7 acceptance criteria is the pumps shall be capable of
8 providing that for such a period of time as it needs
9 to remain operable from the standpoint of providing
10 pump flow that the head is supposed to do and not
11 self-destruct.

12 Now, there have been instances where over
13 time due to wear and abrasion of internal components
14 where the pump will go into, I'll say, an unfavorable
15 vibration mode, okay, because it unbalances the forces
16 within the pump, under those long-term conditions that
17 would be an unacceptable condition. It must be able
18 to perform to its mission time.

19 One of the difficult parts that many of
20 the licensees have are truly defining their mission
21 times. That seems to be one of the challenges that we
22 struggle with all the time. Once you define your
23 mission time and once you define your operating line
24 up to get you there and what you are required to
25 produce from an ECCS and a CSS standpoint, that

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1 defines your acceptance criteria.

2 As long as my pump can continue to operate
3 and produce the amount of water or amount of fluid at
4 a particular flowing pressure, that constitute
5 acceptable operation.

6 MEMBER DENNING: But there are a number of
7 issue here, Mike, the clogging up of the lower plenum
8 and perhaps carrying into the core for certain LOCAS
9 coolability questions for the core that are non-
10 trivial issues. And what I'm hearing you say is that
11 the industry is going to have to look at those. Then
12 you will just review their analyses and determine
13 without any particular criteria beforehand whether you
14 believe that these various functions that have to be
15 performed will be performed. Is that what you're
16 saying?

17 MR. UNIKEWICZ: Well, the criteria is that
18 the core remains cooled --

19 MEMBER DENNING: Yes.

20 MR. UNIKEWICZ: -- in a cool -- yes.

21 MEMBER DENNING: But that's such a
22 difficult issue to address without the staff that are
23 going to be in review mode having some criterias to
24 how they determine that.

25 MR. UNIKEWICZ: You are correct. It is

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1 not a simple answer. The component piece of stream of
2 a vessel, to me, is fairly well-defined. In fact, to
3 me, it's very defined. I will agree that the
4 challenge ahead of us, yes, is how we deal with the
5 in-vessel clogging, how we deal with the in-vessel
6 flow characteristics, because that will also play a
7 part in what do mechanical components have to produce
8 and have to deliver? Yes, that is the challenge ahead
9 of us.

10 CHAIR WALLIS: Well, this long-term
11 cooling, the vessel is just sitting there. It's a pot
12 that's boiling, isn't it? And the steam goes off and
13 you put water in.

14 MR. UNIKIEWICZ: Hopefully it's not boiling
15 at this point in time, but possibly, yes.

16 CHAIR WALLIS: But it's evaporating. The
17 cool water is cooled by evaporation or by circulation?

18 MR. UNIKIEWICZ: It's cooled by
19 circulation.

20 CHAIR WALLIS: It's not --

21 MR. UNIKIEWICZ: There's heat exchangers in
22 some of these loops.

23 CHAIR WALLIS: Aren't there some accidents
24 where it's actually boiling? It's actually sitting
25 there?

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1 MR. UNIKEWICZ: Yes, there are some
2 scenarios, yes, sir.

3 CHAIR WALLIS: So the particles that get
4 in, they don't get out. They just accumulate?

5 MR. UNIKEWICZ: Yes, and that's one of the
6 -- in that report, they have some algorithms on what
7 they believe settling rate to be. We have some
8 questions along those lines.

9 CHAIR WALLIS: But if it's in the core
10 already, whether it settles or not, doesn't seem to
11 matter. It's just being stirred up in the core by the
12 boiling and everything.

13 MR. LU: Where heat --

14 MR. UNIKEWICZ: Well, where it does matter
15 is it matters from an erosion standpoint of the other
16 throttle valves. It matters if the particles and the
17 constituents are in the bottom of the vessel, then I'm
18 not running them through my pump and I'm not running
19 them through my valves and I'm not running them
20 through my orifices, orifice, I'm not running them
21 through those other components.

22 So it's almost a law diminishing your
23 terms where there's a finite amount of material that
24 either ends up in the vessel or it ends up
25 recirculating through the system. If it recirculates

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1 through the system, my evaluation goes one way. If it
2 stays in vessel, my evaluation may potentially go
3 another way.

4 And again, a lot of this is time-based.
5 Because once the reactor is shut down, my heat loads
6 drop dramatically and they drop rather quickly. So my
7 cooling loads drop rather quickly. But you are
8 correct, the in-vessel question is the key question
9 with respect to these evaluations. The rest of this
10 is, I'll just say, solid mechanical engineering
11 evaluation.

12 CHAIR WALLIS: Well, if we have these 56
13 pickup truck loads of debris we were told about once,
14 and one of them got to the core, that would be an
15 enormous effect, wouldn't it? I mean, if 2 percent of
16 the debris that we were told about in one of these
17 presentations was fine enough to get to the core,
18 that's a pickup truck load of debris in the core. Can
19 you imagine that?

20 MR. UNIKIEWICZ: And therein lies the
21 balance between sizing containment screens and looking
22 at the evaluations of the vessel and the other
23 components.

24 MR. LU: Steve, this is Shanlai Lu. I
25 want to add a little bit.

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1 MR. UNIKEWICZ: Sure.

2 MR. LU: In terms of the criteria from the
3 staff and relating to cooling, I think CFR 50.46 and
4 Appendix K relates to LOCA and also the cooling has
5 already been established and we have the criteria
6 there and I think that Walt can comment on that. We
7 had a lot of expectation what exactly needs to be the
8 meaning of the coolable geometry, that part.

9 And then in terms of the licensee's side
10 that the branch is to perform the core dumpster
11 evaluation and some of licensees is planning to take
12 the dumpster and sample from the integral head loss
13 test, which identifies concentration of the debris.
14 And the fuel is going to use up data to perform the
15 tests as part of their fuel pump transfer test to
16 determine the coolable geometry or the cooling or heat
17 transfer characteristics.

18 CHAIR WALLIS: Now, these spaces are very
19 good at catching debris and that's why to prevent
20 fretting you have some sort of debris catcher below
21 the core.

22 PARTICIPANT: Don't you mean the core
23 bottom nozzle?

24 CHAIR WALLIS: On the bottom nozzles.
25 What is that? Is that a screen type thing or what is

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1 that?

2 DR. BANERJEE: There's three screens or
3 something, isn't there, Walt?

4 MR. JENSEN: It all depends on the vendor.

5 DR. BANERJEE: Yes.

6 MR. JENSEN: Yes, I'm not sure exactly
7 what they look like, but I think there's some holes
8 there, oblong holes.

9 CHAIR WALLIS: Well, they're very small.
10 They catch material which would otherwise get caught
11 in the spaces where the spaces are pretty small and
12 the flow passages and parts of the spaces are pretty
13 small. I imagine those holes are really quite small,
14 aren't they in those screens at the bottom of the
15 core?

16 MR. JENSEN: Yes, they are. They are
17 fairly small.

18 CHAIR WALLIS: Are they much smaller than
19 the screens in the sump? Are they the same or what?

20 MR. JENSEN: I don't know.

21 CHAIR WALLIS: You don't know?

22 MR. JENSEN: I can't give you that answer.

23 CHAIR WALLIS: But even if they are --

24 MR. JENSEN: I think they are.

25 CHAIR WALLIS: -- much finer than the

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1 screens in the sump, one might hypothesize that fines
2 get through the screen in the sump, but they get
3 caught below the pump.

4 MR. JENSEN: They are not that fine for
5 sure.

6 CHAIR WALLIS: Well, I don't know.

7 MR. JENSEN: No.

8 CHAIR WALLIS: No one seems to know.

9 MR. JENSEN: They are not. These are 10
10 micron particles you are talking about.

11 CHAIR WALLIS: No, I'm talking about
12 particles that go through a quarter inch screen, which
13 don't necessarily have to be a few microns. They
14 could be pieces of fiberglass or something.

15 MR. JENSEN: All right.

16 MR. UNIKIEWICZ: Yes, and you are correct.
17 In older field designs, those screens were of a much
18 smaller nature. What the new field ones, some of the
19 new field designs are, I can't speak to that
20 specifically. I can speak to --

21 CHAIR WALLIS: Well, it seems to be very
22 important to know. Isn't it?

23 MR. UNIKIEWICZ: That's correct. And that
24 is part of --

25 CHAIR WALLIS: That's one of the first

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1 things I would want to know.

2 MR. UNIKEWICZ: That is one of the
3 investigations that the Westinghouse Owners Group is
4 still looking at, and that is the effect of the fuel.
5 Those fuel designs are certainly proprietary. They
6 can speak for them better than I, at least with the
7 newer designs. I don't have an answer to that. We'll
8 get you an answer though.

9 DR. BANERJEE: But in the old designs,
10 well, there were three levels, weren't there of
11 screens?

12 MR. JENSEN: I can't remember. I can tell
13 you later.

14 DR. BANERJEE: Yes.

15 CHAIR WALLIS: Do we have actual samples
16 of these things?

17 MR. CARUSO: The staff probably has them
18 somewhere.

19 CHAIR WALLIS: Probably has somewhere.
20 Because I think the staff has samples of pieces of
21 fuel designs and all that somewhere, because they have
22 been submitted by vendors at various times.

23 MR. UNIKEWICZ: I no longer have them. I
24 used to.

25 CHAIR WALLIS: But this would seem to be

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1 a very important issue and nobody knows the hole size
2 in these screens?

3 MR. UNIKEWICZ: I don't know the hole size
4 and I am confident that staff has the answer to that.
5 We just don't have the correct individual party here
6 to answer your question.

7 CHAIR WALLIS: Well, there's a lot of
8 study going on in Research about how downstream
9 effects now, about whether or not particles will go
10 through the screens. We're going to hear about that
11 tomorrow in sump screens. It seems to me you have got
12 to have equal effort to determine what happens to it
13 if it does go through. I mean, how much does it take
14 to block up the entry into the core?

15 MR. UNIKEWICZ: Again --

16 CHAIR WALLIS: What happens if it does
17 block it up? Is the pressure enough to break through
18 or what? I don't know.

19 MR. UNIKEWICZ: I just don't see the
20 appropriate person here to answer that question.

21 MR. JENSEN: I think, Dr. Wallis, it's
22 going to be plant-dependent and it's some plants --

23 CHAIR WALLIS: So you can't do anything
24 until you look at each plant?

25 MR. JENSEN: We didn't know what's in the

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1 plant, what's coming into it and what's coming into
2 the core. It wasn't those -- we don't know yet.

3 DR. BANERJEE: And then some of these
4 plants at the bottom have a whole lot of tubes as
5 well, don't they? So a very complicated flow plots,
6 instrument tubes.

7 MR. JENSEN: Instrument tubes, yes.

8 DR. BANERJEE: Yes, yes.

9 MEMBER DENNING: Graham, I think that
10 we're going to want a presentation on what the fuel,
11 real fuel designs really look like in this regard and
12 what the potential is for clogging. And the question
13 is I don't think we want that at our full Committee
14 meeting.

15 CHAIR WALLIS: Well, are these guys going
16 to appear before the full Committee not knowing
17 anything about the size of these holes?

18 MR. JENSEN: I think they will.

19 MR. UNIKIEWICZ: My co-presenter,
20 obviously, is not here today. He was meant to answer
21 these questions. I don't have an answer. We will get
22 an answer back to you on that. There was a co-
23 presenter on the staff. I don't have those answers.
24 I'm confident that he does.

25 CHAIR WALLIS: Why don't we worry about

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1 the thin bed effect. We have presentations, some
2 rather small amount of material was enough to cover
3 100 square foot screen or something. These are a
4 rather small amount of material. And I would think
5 you would need a similar order of magnitude
6 presentation about what happens in these screens at
7 the bottom of the core, so we know the kind of thing
8 we're dealing with.

9 MR. UNIKIEWICZ: Okay.

10 CHAIR WALLIS: That's just to get an
11 overall perspective on the problem. You need that
12 first.

13 DR. BANERJEE: Well, the first order, if
14 your screens are going to be, let's say, in the order
15 of 1,000 square feet, what is the flow area into the
16 core? Is that --

17 MR. UNIKIEWICZ: It will depend on location
18 of the break. It will depend on the particular
19 accident and accident scenario that we're dealing
20 with.

21 CHAIR WALLIS: Well, no, no, no, you mean
22 the flow area at the bottom of the core.

23 DR. BANERJEE: Bottom of the core.

24 MR. UNIKIEWICZ: Yes, but --

25 CHAIR WALLIS: It's a geometrical thing.

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1 It doesn't depend on the --

2 MR. UNIKEWICZ: That will vary from site
3 to site.

4 DR. BANERJEE: Right. Sure. But within
5 what order of magnitude are we talking about?

6 MR. UNIKEWICZ: Again, I would defer to my
7 colleague who is not present today.

8 PARTICIPANT: 50 square feet.

9 DR. BANERJEE: 50 square. Oh, that's good
10 enough.

11 CHAIR WALLIS: Well, it's like saying you
12 can't do anything about core safety, because there are
13 different designs.

14 DR. BANERJEE: No, but I think that's the
15 rock numbers, right?

16 CHAIR WALLIS: Surely you can make some
17 estimate of what happens.

18 MR. CARUSO: Six by six maybe nine by
19 nine.

20 CHAIR WALLIS: Yes, we'll find out.

21 MR. CARUSO: 200 bundles.

22 CHAIR WALLIS: You'll find out.

23 MR. CARUSO: I'll get you a number, yes.

24 CHAIR WALLIS: All right.

25 MR. UNIKEWICZ: Again, I'll defer to my --

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1 DR. BANERJEE: And it's much smaller than
2 the --

3 MR. UNIKEWICZ: -- colleague to answer
4 those questions.

5 CHAIR WALLIS: Now, this becomes a target
6 core report. It's still a proprietary thing?

7 MR. UNIKEWICZ: No, it becomes -- is
8 placed on the docket.

9 CHAIR WALLIS: So it sees the light of day
10 and then it's available for critique.

11 MR. UNIKEWICZ: Well, for opening
12 critique, yes. It already has been and I'll say that
13 over the last number of months the Owners Group
14 representatives and the staff had a lot of
15 conversations.

16 CHAIR WALLIS: But surely on this matter,
17 which is likely to have some public interest, the more
18 you can make open the better.

19 MR. BATEMAN: Steve, can I ask a question?
20 Is this -- what's the report going to be proprietary
21 or what a non-proprietary version?

22 MR. UNIKEWICZ: I would ask Mr. Andre Cic,
23 who is sitting right behind us, if he could answer
24 that.

25 MR. CIC: I would defer to Mr. Dingler, at

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1 this time to --

2 MR. DINGLER: Would you go to the --

3 MR. UNIKEWICZ: I saw you first.

4 MR. DINGLER: At this plant, it's planned
5 to submit proprietary with a Class 3 coming in, but we
6 can discuss that.

7 MR. CARUSO: So you will submit a redacted
8 version, at the same time?

9 MR. DINGLER: It's usually followed up
10 later with a Class 3.

11 MR. UNIKEWICZ: Any further questions?

12 MEMBER DENNING: Again a comment. I think
13 that the thing that seems to be so important about
14 this particular issue is that the answer for the rest
15 of the problem seems to be make those screens as big
16 as you can. And this seems to be a potential downfall
17 in that logic and that's why it seems so important --

18 MR. UNIKEWICZ: That is correct.

19 MEMBER DENNING: -- that we understand it
20 better.

21 MR. UNIKEWICZ: Let's just say I think I
22 would rather characterize it as a balance. And the
23 balance is large screen versus can I survive and can
24 my downstream components survive and perform the
25 mission they are intended to? And the answer to that

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1 is sometimes large screen works and understand there
2 is also the active design. And the active design has
3 its own set of unique characteristics in that that's
4 where the downstream evaluation is becoming
5 extraordinarily critical.

6 In fact, that's where the downstream
7 evaluations dominate. The passive designs you find
8 the screens dominate the equation, if you will. On
9 the active designs the downstream evaluations
10 dominate.

11 CHAIR WALLIS: In the passive design, we
12 don't have much head available to flow stuff into the
13 core. You better not have much blockage.

14 MR. UNIKIEWICZ: Depending on the
15 robustness of your equipment, you can always deal with
16 a little bit of pump degradation if necessary.

17 CHAIR WALLIS: Now, we heard that the risk
18 had been reduced, because there are lots of ways to
19 cool the core besides recirculation. But if you
20 actually go into some recirculation and your paths get
21 blocked into the core, that affects all these
22 alternative methods, doesn't it?

23 MR. UNIKIEWICZ: And there are --

24 CHAIR WALLIS: So in trying to protect the
25 sump screen, you may focus on the wrong end of the

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1 problem.

2 MR. UNIKIEWICZ: Well --

3 CHAIR WALLIS: The first thing is to
4 protect the core screen no matter what. So let it
5 block the sump and then cool the core some other way.

6 MR. UNIKIEWICZ: The first rule is yes,
7 protect the core. There are alternate flow paths.
8 Even if a sump screen were to block, there are other
9 flow paths for sump screens.

10 CHAIR WALLIS: But if the vessel screens
11 block, then you don't have that flow path.

12 MR. UNIKIEWICZ: Again, I would defer to
13 the vessel people to answer that question more in
14 detail.

15 CHAIR WALLIS: So I think you need to
16 establish some sort of hierarchy of what needs to
17 happen here and not just keep studying things and
18 looking at what industry does. First of all, this has
19 got to work. And then this has got to work and so on.
20 And then assign, you know, some expectation.

21 DR. BANERJEE: Like LOCA, I guess, we need
22 a PIRT, right, or something?

23 CHAIR WALLIS: Okay. I guess you were
24 finished. Thank you very much for illuminating.

25 MR. UNIKIEWICZ: Okay.

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1 MEMBER DENNING: We'll take a break.

2 CHAIR WALLIS: Are we taking a break or
3 what's next? Where are we?

4 MR. CARUSO: Well, what I would like to do
5 is the industry representatives, Mr. Butler and Mr.
6 Dingler, are not available tomorrow. I would like to
7 take them next and then leave coating people for last.

8 MR. DINGLER: I'm available. I'm staying.
9 John won't be, but I will be.

10 MR. CARUSO: Okay. Well, what I would
11 like to do maybe is get you this afternoon and then
12 we'll go back to the staff.

13 CHAIR WALLIS: So --

14 MR. CARUSO: We can take a break then we
15 can start with industry.

16 CHAIR WALLIS: So we're going to stay
17 beyond 5:30 probably.

18 MR. CARUSO: I think so.

19 DR. BANERJEE: So we'll take coatings
20 last, I guess?

21 CHAIR WALLIS: We'll take coatings last.
22 Is that okay with the staff?

23 PARTICIPANT: Yes.

24 PARTICIPANT: It's fine.

25 CHAIR WALLIS: It's okay for the staff to

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1 stay late?

2 MR. SCOTT: How late did you have in mind?

3 CHAIR WALLIS: Midnight?

4 MR. SCOTT: Midnight? Sure, sure.

5 CHAIR WALLIS: Until it's over, until it's
6 over. All right.

7 PARTICIPANT: We'll leave at 7:20. I have
8 a train to catch.

9 CHAIR WALLIS: Okay. So we will take a
10 break until 3:00 and we're doing it now.

11 (Whereupon, at 2:43 p.m. a recess until
12 3:00 p.m.)

13 CHAIR WALLIS: We're ready to start again.
14 Is the transcript in order to start again?

15 COURT REPORTER: Yes, we're ready.

16 CHAIR WALLIS: Okay. Let's go. We'll
17 come back into session and we're very much looking
18 forward to hearing what NEI has to tell us about these
19 problems and their solution.

20 MR. BUTLER: And I'm very much looking
21 forward to telling you. Well, thanks for having me.
22 I'm John Butler. I'm the Senior Project Manager at
23 the Nuclear Energy Institute and I followed the GSI-
24 191 issue. The first two slides I'll go through very
25 quickly. You've heard some of this already in

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1 presentations this morning. My intent with having
2 them in here was to not forget where we have been,
3 because it does play on where we are now and where
4 we're going to go.

5 But the GSI-191 issue does apply to all
6 PWRs and the point here that has been addressed
7 several times this morning and we keep stressing it,
8 at least I keep stressing it, is that each unit is
9 unique in its design, in terms of its insulation
10 materials, how that plays into the various debris
11 generation factors, chemical effects and other things,
12 the coatings, the containment design whether it is
13 compartmentalized, open, effects transport, the
14 strainer design, they are all generally different.

15 And a very key factor that shouldn't be
16 forgotten is, of course, the NPSH requirements. You
17 will see later on with the proposed current sizing of
18 the strainers, there is quite a wide variation there.
19 NPSH will play a very big part in that. A plant that
20 has 16 feet of NPSH margin has a little bit more
21 latitude on its strainer size than a plant that has
22 been with something that is maybe less than a foot.

23 So there's a high level of design
24 variation and that requires a plant-specific
25 resolution approach for each plant. That makes it

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1 difficult in trying to put together a concise set of
2 industry guidance. It makes it difficult in
3 performing experiments, because you're trying to cover
4 a wide variety of conditions.

5 You've heard it before and you'll hear it
6 again and you'll continue probably to make comments on
7 it, but we have done things in many cases for lack of
8 a better approach in a conservative fashion, what we
9 believe to be a conservative fashion. We started
10 developing evaluation guidance following, I guess,
11 back in 2002, the issuance of the parametric
12 evaluation that was developed and performed by Los
13 Alamos for the NRC.

14 Our first evaluation guidance was really
15 guidance for plants to perform walk downs of their
16 containments to basically identify in more detail what
17 they have inside their containment as input to the
18 evaluation guidance. A key staff activity in 2003 was
19 the issuance of the Bulletin. The intent there was to
20 make sure that plants had compensatory actions in
21 place to address the risk impact of this GSI-191
22 during the period of time in which plants were working
23 to resolve the issue, developing an evaluation
24 guidance and actually implementing any modifications
25 that would come out of that.

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1 CHAIR WALLIS: Could you, just for the
2 record, explain what NEI's role is here? NEI doesn't
3 have its own engineers that produce these reports.
4 But you put together a team from industry or something
5 and facilitated? How does NEI work when it produces
6 a report like 02-01?

7 MR. BUTLER: In this case, it varies from
8 issue to issue, NEI's role is primarily a coordination
9 role and an advisory role. NEI has a Task Force of
10 representatives from the industry, utilities and the
11 vendors and AEs, who have worked to advise the rest of
12 the industry on how to proceed on this.

13 The WOG has had a very big role in this
14 particular issue, in that they have been the, to a
15 high degree, technical arm of the activity. So the
16 WOG has been developing the evaluation guidance and it
17 was reviewed by the Task Force and issued as an NEI
18 guidance document. Did that answer your question?

19 CHAIR WALLIS: You don't have reviewers
20 from outside this industry group? You don't bring in
21 people from outside the industry when you write these
22 reports to get some kind of a different perspective on
23 them?

24 MR. BUTLER: Well, we have quite a range
25 of personnel on the Task Force.

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1 CHAIR WALLIS: Yes.

2 MR. BUTLER: I mean, I don't know what
3 benefit that would provide us to go outside of the
4 industry.

5 CHAIR WALLIS: Well, it's okay. I think
6 you've given a pretty good description of what
7 happens. Okay.

8 DR. BANERJEE: But NEI itself, does it
9 have -- how large is NEI in terms of permanent staff
10 and engineers and things? They are an organization
11 which is permanent there?

12 MR. BUTLER: Yes, yes, approximately,
13 total of all of NEI is probably 150 people.

14 DR. BANERJEE: Okay.

15 MR. BUTLER: But not all of them are
16 engineers, not all of them are project managers, like
17 myself, so NEI does not do the technical research
18 activities. That's either done by EPRI or
19 Westinghouse or the WOG's contractors or a range of
20 other contractors in the industry.

21 DR. BANERJEE: You subcontract our work?

22 MR. BUTLER: Yes.

23 MEMBER SHACK: How extensive was the
24 review of the compensatory actions that people have
25 taken? I mean, are they in the EOPs, the severe

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1 accident management guidelines? Have those really
2 been reviewed to see if, you know, they are really
3 suitable to minimize the need to do the recirculation?

4 MR. BUTLER: There was a WOG activity that
5 specifically looked at the range of compensatory
6 actions that plants could consider. And as part of
7 that, they did look at the pros and cons of the
8 various compensatory actions. I think what you're
9 getting at, there are some clear cons to certain
10 actions that you might consider.

11 Each plant took that WOG activity and
12 introduced their own plant-specific features that
13 would, you know, come into play. In some cases the
14 plants made a determination that it was not
15 appropriate for their plant to implement a particular
16 compensatory action, because of their features.
17 Whereas, another plant may have introduced or may have
18 implemented a compensatory action, because there is
19 more favorable imbalance for them.

20 DR. BANERJEE: I guess what Graham's
21 question, the way I interpreted it, was --

22 COURT REPORTER: Could you get closer to
23 the microphone, please?

24 DR. BANERJEE: Sorry. Do you have any
25 independent scientific evaluation of some of these

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1 things from somebody or some group outside the
2 industry or is it all sort of within the industry?
3 Because I guess the concern always is do you get too
4 introverted in looking at a problem? Are there
5 external scientifically expert people who take a look
6 at some of these issues sometimes or is it always
7 pulled together from the industry, of the industry and
8 back to industry?

9 MR. BUTLER: Well, first, I've got to
10 understand what you mean by industry, I mean.

11 DR. BANERJEE: Well, the industry people
12 who are working on, let's say, plant operators, the
13 vendors, the suppliers to the vendors, all these
14 people, is there some external group or somebody that
15 you turn to sometimes who don't have anything to do
16 with the stuff, but a good scientist to take a look at
17 this?

18 MR. BUTLER: Well, let me answer it this
19 way. I mean, the personnel that are brought in to
20 review different products varies. It's not always the
21 same group of people and the group of people within
22 the industry is not static, so that's always dynamic.
23 And a contractor who does work occasionally in
24 nuclear, I don't know if you would call him within the
25 industry or not. So it's hard to answer that

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1 question.

2 It depends upon the particular review area
3 as to who we would go to to do the activity or to
4 review the activity.

5 DR. BANERJEE: So to give you an example,
6 a sump screen blockage issue is a problem which is
7 similar to say filtration problems, particles. There
8 are people who are experts at this who have nothing to
9 do with this. They may be chemical industry people or
10 they may be academics who work on suspension flows or
11 I mean there are many very famous people who have
12 worked on this problem.

13 Is it -- I was just wondering if you ever
14 accessed these types of people who have nothing to do
15 with nuclear to give a view of is this the state of
16 the art, really, what's being done.

17 MR. BUTLER: In general, yes, we do do
18 that. In this particular case, I don't know that we
19 have done that. The reasons for that probably can be
20 attributed to the invariable constraints of time and
21 money.

22 DR. BANERJEE: It may save time and money
23 in the long-term in some ways, because there are
24 approaches to these problems, even if it's just the
25 modeling, which certainly is not being used here,

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1 which are common in other parts of various industries,
2 nothing to do with nuclear.

3 MR. BUTLER: Understood.

4 CHAIR WALLIS: There's a lot of civil
5 engineers who deal with cleaning water --

6 DR. BANERJEE: Yes.

7 CHAIR WALLIS: -- in all kinds of ways
8 cleaning out all sorts of debris.

9 MR. BUTLER: Sure.

10 CHAIR WALLIS: Okay.

11 MR. BUTLER: Shall I continue? Just very
12 briefly, the Generic Letter was issued back in
13 September of 2004. The schedule that that called for
14 was to have the evaluation completed by September of
15 2005. The actual evaluation methodology wasn't issued
16 until December of 2004, so plants only had, at that
17 time, nine months to complete their evaluations. They
18 did not, at that time, have, you know, completion of
19 the chemical effects activities, so there really
20 wasn't any evaluation guidance for that.

21 And the downstream effects didn't come out
22 until June or July of 2005. So the only point I'm
23 trying to make here is that it shouldn't be a surprise
24 that the evaluations weren't complete when plants
25 provided their September 2005 results. This is just

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1 graphically the schedule that plants have been working
2 on.

3 The evaluations, the majority of the
4 evaluations are complete, at this time, but I don't
5 want it to be interpreted as a static activity. This
6 is going to continue to be an iterative activity.
7 These designs aren't going to be finalized, well,
8 until their input and I'm wondering then if they will
9 actually be considered final designs. But plants will
10 look to continue with their modifications, even though
11 there will be some uncertainties left.

12 So at this point, the schedule has been
13 pretty firm. The staff has been very firm on their
14 expectations for closing out GSI-191, so plants have
15 no choice but to try to meet that schedule as best
16 they can.

17 CHAIR WALLIS: Well, they said they have
18 to provide description of the evaluation methodology
19 to be used. What seems to have happened is that they
20 don't have a whole lot of confirmed models for all the
21 phenomena, so what they are trying to do is do a lot
22 of plant-specific tests which are supposed to
23 represent more or less what happens in their plant.

24 Isn't that the way they are going, that
25 this evaluation methodology could say that sort of

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1 that the level of prediction doesn't exist and,
2 therefore, they are doing all these plant-specific
3 experiments. Is that what's happening?

4 MR. BUTLER: There will be plant-specific
5 qualification tests for the strainer designs. They
6 are each going to be different. In terms of the
7 source term that is used for qualifying that strainer,
8 the chemical soup that you would take into account,
9 the surface area, the approach velocities, there are
10 a lot of factors that are plant-specific that you have
11 no choice but to look at each plant's recipe
12 individually.

13 There is commonality among -- in how that
14 is performed. There is a limited number of vendors.
15 There's five strainer vendors that are assisting
16 plants, 69 plants, right now, so they are similar.

17 CHAIR WALLIS: I guess what I was saying
18 was if there were technical methods which were
19 established, it wouldn't matter really that there is
20 all this plant-specific stuff, because they simply put
21 the numbers in for their plant and out would come the
22 answer, but that doesn't seem to be the way it's
23 going. They are going to all do experiments and that
24 seems to indicate to me that they don't know enough to
25 be able to predict what would happen in their plant.

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1 So it's not a question of using something
2 like a handbook and just making some calculations.
3 They are all going to do experiments. And, as my
4 colleagues were saying this morning, this means that
5 a lot of attention has to be given to whether these
6 are appropriate experiments.

7 MR. BUTLER: There is no correlation that
8 can be applied to give you a good estimate of what the
9 head loss would be.

10 CHAIR WALLIS: So a lot of thought has to
11 be given to defining what is now going to be an
12 adequate convincing experiment. You worry about
13 scaling things and how big does this have to be, how
14 much stuff, does it have to represent all kinds of
15 chemical effects or only some and so on and so forth.

16 MR. BUTLER: Well, I don't want to give
17 you the impression that I am knowledgeable in strainer
18 design, but there are people who are who are involved
19 in the strainer qualification activities. What I do
20 know is that there are some key parameters that play
21 into what you would see from a flume test and those
22 are being taken into account.

23 I think one of the obvious realities from
24 these activities is that when you reduce the approach
25 velocity to a low enough point, a lot of these

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1 uncertainties are still there, but there are a low
2 enough magnitude where they are not impacting the
3 final result. Shall I continue?

4 CHAIR WALLIS: Go ahead. Oh, yes. If
5 we're not speaking, you should be speaking.

6 MR. BUTLER: All right. The evaluation
7 guidance was issued back in December of 2004 along
8 with the staff SER, which did modify the utilization
9 of the evaluation methodology in some aspects. But,
10 generally, I think it can be said that the methodology
11 which focuses in on the debris generation and
12 transport aspects of the issue is a conservative
13 estimate, in some areas too conservative requiring
14 plants to go back and do some testing of their own to
15 try to reduce that conservatism, because they are
16 unable to deal with the results from that evaluation.

17 Skipping ahead, the two areas that the
18 evaluation guidance and NEI 04-07 did not address
19 adequately was the downstream effects, and that was
20 addressed in a separate guidance document that came
21 out in June or July, it was made available to the
22 industry in June or July of 2005, and then the
23 chemical effects. The ICET results filtered out
24 throughout 2005 with the Quick Look Reports and the
25 final reports. I think all that is out now and,

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1 subsequently, the WOG performed some Bench Top
2 testings to provide input to the strainer vendors on
3 how they can address chemical effects.

4 This slide just very briefly talks about
5 the downstream effects WCAP, which was issued in June
6 of 2005. And I think, as was mentioned earlier, the
7 staff has had this, but it was provided for
8 information. I think the Westinghouse Owners Group is
9 reconsidering that and will be providing it to the
10 staff for review, so that it will get some additional
11 attention in the coming months.

12 CHAIR WALLIS: And I suppose we'll know if
13 it works when we find out if the plants can use it.

14 MR. BUTLER: Well, they are using it right
15 now. How they are using it in certain areas, as you
16 had noted, it provides general guidance and it's up to
17 the plant to perform the necessary more detailed
18 analyses and tests to fill in the blanks.

19 Chemical effects testing, which you
20 already have been briefed on, it just shows here the
21 schedule for those tests.

22 CHAIR WALLIS: Now, whose tests are you
23 referring to here? Are these the --

24 MR. BUTLER: This was the joint
25 industry/NRC/LANL/University of New Mexico test.

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1 CHAIR WALLIS: An ICET type thing?

2 MR. BUTLER: Yes.

3 CHAIR WALLIS: But ICET just sort of threw
4 it back to you guys and said it's all plant-specific.
5 Now, you have got to go work it out.

6 MR. BUTLER: Each plant is unique, I
7 guess, as I pointed out. You got to live with that.
8 The recently completed activity of Westinghouse and
9 the WOG to look at chemical effects was a set of
10 separate effects tests that was documented in a soon
11 to be released WCAP. It's being finalized now and
12 we'll be providing that to the staff for information,
13 I believe.

14 But the output of this is sufficient
15 information, we believe, to allow the strainer vendors
16 to incorporate either the results, particular results,
17 directly to attest or to support justification for a
18 surrogate material in their testing.

19 CHAIR WALLIS: These are the Bench Top
20 Tests, so there aren't testing --

21 MR. BUTLER: Correct.

22 CHAIR WALLIS: -- in test tubes or
23 something?

24 MR. BUTLER: All right.

25 CHAIR WALLIS: It's small scale, very

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1 small scale?

2 MR. BUTLER: Very small scale, yes.

3 CHAIR WALLIS: And then, of course, we're
4 going to wonder how a lot of small scale separate
5 effects tests can be put together to give a
6 description of what happens in the real soup when all
7 kinds of things are happening together.

8 MR. BUTLER: It has been compared to the
9 ICET results which were, in effect, an integrated
10 test. And, you know, I don't have that information in
11 front of me, but I have been told it compared
12 favorably with that. This graphic here just stresses
13 the point that there was a lot of activity going on.
14 There is still a lot of activity going on.

15 My next few slides are going to very
16 quickly try to summarize some of the activities that
17 are going on in the industry to give you kind of a
18 snapshot in time of where the 69 PWRs are currently.

19 Back on January 19th we issued a survey to
20 all PWR operators asking them to very quickly provide
21 information to us. We got that by January 30th, so I
22 think that was a record for collecting information
23 from all PWRs. The result of that is that all 69
24 plants have completed their evaluations necessary to
25 determine whether or not a strainer modification is

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1 necessary. That is a key first step, as you might
2 expect, because that turns on a lot of other
3 activities.

4 Three units assessed that their current
5 strainers, which they had previously modified prior to
6 GSI-191, were appropriately sized and they are
7 currently involved in confirmation activities to
8 confirm that. So 66 units plan to replace their
9 current strainers and, actually, that is less than 66
10 now because some of the plants have already begun,
11 have already changed out their strainers. Crystal
12 River is one plant. That is one plant that the staff
13 performed an audit on and I believe Oconee has
14 recently changed out one of their strainers.

15 CHAIR WALLIS: Now, when you say plan to
16 replace, does that mean that someday they will do it
17 or they actually have designs right now for replacing?

18 MR. BUTLER: They all have designs right
19 now and they are planning to replace.

20 CHAIR WALLIS: So they have the
21 specifications which they could give to someone who is
22 going to make these things?

23 MR. BUTLER: Yes.

24 CHAIR WALLIS: That is all being done?

25 MR. BUTLER: Subject for --

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1 CHAIR WALLIS: So they are already
2 committed to doing what they have designed?

3 MR. BUTLER: They have committed to put in
4 a new design. They have preliminary sizes subject to
5 refinement between now and when they are actually
6 installed, but yes.

7 MEMBER DENNING: And they are all relying
8 on five vendors. Is that true? We have heard about
9 five vendors.

10 MR. BUTLER: Yes.

11 MEMBER DENNING: And they all fit into the
12 five vendors?

13 MR. BUTLER: Yes. The five vendors are
14 shown on this slide. There is a team with the
15 Enercon, Alion, Westinghouse and Transco where Transco
16 is the actual company that builds the strainer with
17 Westinghouse, Enercon and Alion providing various
18 analytical testing services. And that is the Top Hat
19 design that you have heard a little bit about.

20 Framatome in conjunction with PCI has a
21 stacked-disk strainer. GE has both a passive stacked-
22 disk design and an active strainer and there are
23 plants that are utilizing both designs.

24 MEMBER DENNING: And there are some plants
25 that are committed to the active design?

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1 MR. BUTLER: There are plants with the GE
2 passive and plants with the GE active.

3 MR. ARCHITZEL: Ralph Architzel. I just
4 want to make one comment or correction. One plant did
5 not follow those vendors in the pre-installed design,
6 did their own design. So there is one plant with
7 existing designs.

8 MEMBER DENNING: Of the ones that are
9 already made?

10 MR. ARCHITZEL: Yes.

11 MEMBER DENNING: Okay.

12 CHAIR WALLIS: Well, I can see that a spec
13 for the screen should be based on sort of NPSH
14 requirements, that it should catch enough stuff and
15 not have a head loss which, you know, violates the
16 requirements for NPSH.

17 Is there any specification about how much
18 they are allowed to let through? I mean, I would
19 think that would have to be a design specification,
20 that it should catch 99.99 percent of the debris, but
21 at the same time it has got to meet the head loss
22 characteristics, you know, the NPSH requirement.

23 MR. BUTLER: It's an aspect of the design
24 that --

25 CHAIR WALLIS: Requirements about how much

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1 stuff it has got to interdict, you know, and stop
2 getting into the core. Is there any requirement on
3 that yet?

4 MR. BUTLER: Whether or not that is part
5 of the design spec that was given to the strainer
6 vendor, I cannot -- can't say.

7 CHAIR WALLIS: Well, it seems to me that's
8 one of the important things you have got to get there,
9 isn't it?

10 MR. DINGLER: Graham, this is Mo Dingle.
11 At Wolf Creek we have set the screen size opening to
12 reduce the amount that is bypassed based on our
13 downstream effects.

14 CHAIR WALLIS: Is there a specification
15 that says no more than a teaspoonful or a truckload or
16 whatever?

17 MR. DINGLER: We set hole open size and
18 then we're going to test to validate how much goes
19 through there.

20 CHAIR WALLIS: Well, you must have a
21 desired result.

22 MR. DINGLER: We have a desired result,
23 but it's not in the spec. It was separate from the
24 spec.

25 CHAIR WALLIS: Only a barrel load gets

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1 through or something?

2 MR. DINGLER: We put a percent of bypass
3 on there.

4 CHAIR WALLIS: Yes, you got --

5 MR. DINGLER: Knowing what our total
6 debris is.

7 CHAIR WALLIS: A percent of bypass. Well,
8 if you're talking about these, I don't know how much
9 you want to take as a baseline, a truckload, it's
10 going to be a pretty small percent if it's truckloads.

11 MR. DINGLER: That's correct.

12 MR. BUTLER: There are -- as far as the
13 replacement strainers that are planned, the majority
14 of them are passive strainers of various designs.
15 Four units intend to install active strainers.

16 I just want to point out that even whether
17 it's active or passive, it's subject to change. Two
18 units in particular noted that while they are
19 currently going with the passive strainer, that their
20 preliminary design and sizing requirements to
21 accommodate their debris load was so large that they
22 are having to reconsider going with an active
23 strainer.

24 CHAIR WALLIS: Now, an active strainer was
25 something that scrapes off the debris as it forms on

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1 the strainer. Is that --

2 MR. BUTLER: It's a motorized blade.

3 CHAIR WALLIS: And then it takes the
4 debris and puts it somewhere else, does it? It
5 takes --

6 MR. BUTLER: It keeps it off the flow area
7 of the screen.

8 CHAIR WALLIS: But it doesn't do much
9 good.

10 MEMBER DENNING: Physically away.

11 CHAIR WALLIS: It doesn't do much good to
12 just drop it in the vicinity, does it?

13 DR. BANERJEE: Well, it's consolidated so
14 it may not --

15 CHAIR WALLIS: So it might help, it might
16 help.

17 PARTICIPANT: If it dropped it low enough.

18 CHAIR WALLIS: But some of the numbers we
19 saw would actually fill up the whole room where the
20 screens are.

21 MR. ARCHITZEL: Dr. Wallis, Architzel
22 again. The design that is in front of the staff or
23 being used is sort of like a macerator pump and it
24 passes through the debris.

25 DR. BANERJEE: Passes what?

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1 MEMBER DENNING: Say it again. Explain.

2 MR. ARCHITZEL: It essentially chops up
3 the debris and passes it through.

4 CHAIR WALLIS: Passes it through the
5 screen, lets it go somewhere else?

6 MR. ARCHITZEL: Downstream.

7 CHAIR WALLIS: Does it go downstream?
8 That's an acceptable design? Might as well have no
9 screen at all.

10 MR. LU: Just adding one point. The GE
11 active strainer actually has a section of a
12 sacrificial passive part of this strainer, too. That
13 part can take a lot of debris load, so only a portion
14 of the debris is being chopped through the active
15 strainer surface.

16 CHAIR WALLIS: It's like a disposal in a
17 sink?

18 DR. BANERJEE: But is this chopped after
19 the screen or before the screen?

20 MR. BUTLER: I guess I need to point out
21 that the design of the active strainer is not to chop
22 up the debris, but that is a consequence, that some
23 portion will be chopped up and passed through, but
24 it's --

25 MEMBER DENNING: It's not the intent.

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1 DR. BANERJEE: Right, right.

2 MR. BUTLER: It's not.

3 DR. BANERJEE: The intent is still to
4 catch most of it, right?

5 MR. BUTLER: The intent is to keep the
6 debris away from the flow holes of the active strainer
7 and it does do that, but it's a natural consequence.
8 Some portion is caught by the blade and broken into
9 smaller pieces.

10 CHAIR WALLIS: But you wouldn't want to
11 chop it up. You would never want to chop it up and
12 let it go through the strainer.

13 MR. BUTLER: It's not designed to do that,
14 but that's a consequence of the movement of the blade
15 across the surface. It will happen.

16 CHAIR WALLIS: That's the whole purpose of
17 it. Okay. But it's just a blade, but it's not a
18 chopper. It's a scraper.

19 DR. BANERJEE: Is it a scraper?

20 CHAIR WALLIS: That's very different.

21 MR. BUTLER: It actually is not even in
22 contact with the surface. You're using --

23 CHAIR WALLIS: But if it's sort of lifting
24 off blankets of stuff and depositing it, that's fine.
25 That's not chopping it up.

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1 MR. BUTLER: Right.

2 CHAIR WALLIS: I thought of it as scraping
3 off blankets of filtrate.

4 DR. BANERJEE: We better look at the
5 design. Maybe we ought to take a look.

6 CHAIR WALLIS: Well, I don't know. Maybe
7 we have to look at detailed designs. I'm not sure
8 we're the ultimate authority on what is allowed.

9 DR. BANERJEE: No, but we can take a
10 skeptical view instead, because it has a bearing on
11 what --

12 MEMBER SHACK: That's designs in
13 installing backflushing systems?

14 MR. BUTLER: I don't know.

15 MEMBER SHACK: Is it a large number, a
16 significant fraction? Don't know?

17 MR. BUTLER: I don't know. It wasn't a
18 question that I included in the survey and offhand, I
19 haven't heard a lot of discussion about backflush, so
20 I suspect that it's a small number.

21 CHAIR WALLIS: You ought to make something
22 like a paper making machine that lays down the debris
23 and makes a sheet, takes the sheet and rolls it up and
24 puts it off in the corner somewhere. No, seriously,
25 that's the sort of thing that would be very good.

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1 DR. BANERJEE: Then you would have to get
2 people from outside the industry to help out on this.

3 CHAIR WALLIS: It may be a good idea. So
4 these changes look dramatic.

5 MR. BUTLER: Yes, I'll just go to this
6 next slide here. This is the spectrum of sizes for
7 the estimated replacement strainers. Now, one point
8 I need to make on this slide is this is the total
9 screen area. So if you have multiple trains, if you
10 have two trains, you know, the size and strainer for
11 each train would be half of this size. But I just
12 wanted to have kind of a common basis for the total
13 amount of screen size you're installing in the plant.

14 DR. BANERJEE: Is it so much larger than
15 BWR because there is more debris around? Is that the
16 reason?

17 MR. BUTLER: There are multiple reasons
18 for --

19 DR. BANERJEE: The steam generators, I
20 guess, have a lot of insulation here.

21 MR. BUTLER: There is certainly a greater
22 amount of debris that the evaluation methodology would
23 have you take into account. There are a number of
24 uncertainties that we're having to somehow take into
25 account, and I think the combination of those two

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1 factors alone explains a lot of the difference in the
2 size.

3 MR. CARUSO: Without being specific, are
4 there any plant designs that cluster at one end of
5 this graph or the other?

6 MR. BUTLER: No, no. That is one of the
7 things I did look at and I didn't see a particular
8 design variation. There seems to be some utility or
9 company strainer/vendor combination factors that tend
10 to cluster sizes together. I think that's a
11 combination of how conservative they have been.

12 CHAIR WALLIS: Well, this is a rational
13 difference. It's not just a completely aleatory
14 thing. So randomly, depending on the assumptions they
15 make, they come up with a small screen or a big one
16 because there is more Cal-Sil in some plants and more
17 fiberglass. It's a rational thing.

18 MR. BUTLER: Some of those factors I will
19 go through in the next couple of slides here, but
20 variability is -- plant design has a big impact,
21 because a plant with 16 feet of NPSH margin that's an
22 all RMI plant is going to be a small strainer.
23 Whereas, a plant that has very little margin and a lot
24 of fiber has to have a much larger screen to keep the
25 pressure drop down.

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1 The conservatism in methodology and
2 retained margin, however you want to call that, some
3 plants decided just to address margin by installing
4 the largest strainer they could fit into their
5 containment footprint or their strainer well, however
6 their design was.

7 So the size is not specifically tied to
8 what their evaluation methodology called for. It's
9 just that was bigger than what was called for and that
10 the additional cost by throwing on an extra module
11 while you have got a chance is not prohibitive, so go
12 ahead and do it.

13 CHAIR WALLIS: Unless it's
14 counterproductive.

15 MR. BUTLER: Unless it's
16 counterproductive.

17 CHAIR WALLIS: And causing too much
18 debris.

19 MR. BUTLER: And I suppose --

20 CHAIR WALLIS: For certain LOCA.

21 MR. BUTLER: -- you could take a module
22 out if you needed to. So I have covered these slides.
23 There we go. As far as how people are going forward,
24 they have already scheduled when they are going to
25 install their strainers. Two units have already

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1 installed last year. 30 units are doing it in 2006,
2 33 in 2007 and one unit is doing it in the first
3 quarter of 2008.

4 When this is scheduled to occur is highly
5 dependent upon how their outages fall out. Most
6 plants are on an 18 month outage cycle, so they either
7 -- you know, they usually have just one opportunity
8 and the window here between now and the end of 2007 to
9 install it, so they are doing it there. This shows
10 you a little bit more detail on the installation. Not
11 surprisingly, because plants have fall outages, you're
12 seeing a peak in the fourth quarter of 2006 and the
13 fourth quarter of 2007.

14 Beyond the strainer replacement
15 activities, the survey that we sent out did ask some
16 questions to get a little bit more information on what
17 plants are doing in other areas. There are a number
18 of activities to reduce problematic insulation
19 materials. I think as time goes on, that will occur
20 more and more. There are limitations on how quickly
21 these insulation materials can be removed. Both
22 factors of cost and radiological concerns limit how
23 quickly that can come out.

24 Certainly, as plants change out major
25 components that might have problematic insulation

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1 materials, they are going to take care of those
2 problems as part of the change out, steam generator
3 change out, pressurizer change out. Those are going
4 to, you know, probably go with an insulation type that
5 is less problematic.

6 There are also a number of changes to
7 modify or reduce problematic coatings and latent
8 debris. Some plants are really upping their
9 activities to make sure that debris sources like tags
10 and other things that could come into play on a
11 strainer are addressed up front.

12 Containment modifications beyond strainer
13 installation that will be looked at are things like
14 debris transport, interceptors, changing the flow
15 path, moving debris preferentially to an area where it
16 can be isolated and not make it to the strainer. And,
17 of course, there are a number of activities that are
18 going on in the downstream effects area, both physical
19 modifications to the flow stream and a number of areas
20 where the testing is being performed.

21 CHAIR WALLIS: Yes. If you had a big
22 enough area, you would think you would have sort of a
23 settling tank before you went to the strainer.

24 MR. BUTLER: Well, that's one of the
25 things that I had wanted to mention several times

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1 today when people are making comparisons between what
2 is being tested and what will actually occur in a
3 plant.

4 Go through the scenario of this. There is
5 a period of time where you have got a fairly quiescent
6 pool before you have started the strainer up where
7 those things are settling out. It's only 30 minutes
8 or more in the event when you start up the
9 recirculation pathway. So that is very different than
10 the way a lot of the tests are conducted, and I think
11 they are conducted in a conservative fashion to move
12 a lot of this material toward the strainer.

13 But staff has raised some good points in
14 terms of agglomeration activities and making sure that
15 the flow field is prototypic. So that's something
16 that the strainer vendors are going to have to
17 address.

18 As part of that, I guess we have already
19 noted that, that all plants are going to be doing
20 prototypic strainer testing or the vendors are going
21 to be doing that taken into plant-specific
22 characteristics. A number of plants identified plans
23 for plant-specific testing for debris generation and
24 transport.

25 I don't have any details on that testing.

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1 My question was fairly general on whether or not
2 anything was planned, and this would include
3 activities that have already been completed. So I
4 don't have all the information here, but just to make
5 the point that a lot of activity is either underway or
6 is planned.

7 The same thing applies for coating debris
8 generation and transport and I am aware of a number of
9 test activities in that area. And there are plans for
10 plant-specific testing of downstream effects of debris
11 bypass and that is testing on particular components
12 and probably in the area of different field designs.

13 Some of the activities I have mentioned is
14 the WOG Chemical Effects Testing activity that was
15 recently completed and the WCAP should be available
16 shortly, strainer qualification testing that you have
17 heard about. There is a WOG activity that will begin
18 any day now to look at alternate buffers to provide
19 plants with an alternative to their current buffers of
20 TSP or some hydroxide.

21 There is a couple of different coatings
22 tests that are looking at reducing the conservatism in
23 the zone of influence for qualified coatings. The SER
24 modified the evaluation guidance to have plants assume
25 a 10D ZOI for qualified coatings unless testing could

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1 be provided to support a lower ZOI. So the intent of
2 this is to lower that conservatism.

3 MEMBER DENNING: You mentioned plant --
4 I'm sorry, it's back under plant-specific testing.
5 You mentioned there on the bottom plans for plant-
6 specific testing for downstream effects. Are there
7 fuel vendor-specific tests that you're aware of?

8 MR. BUTLER: Certainly, things have been
9 discussed. I don't know how far they are in that
10 discussion, whether the tests are actually performed.

11 MEMBER DENNING: Okay. Thanks.

12 MR. BUTLER: So, in summary, a lot of
13 activity going on right now. Some of the limitations,
14 constraints, that we're dealing with in terms of
15 schedule kind of has forced a very conservative
16 application and resolution approach in certain areas,
17 but there are some key areas of certainty that we're
18 having to deal with, you know, through additional
19 testing.

20 And I imagine a lot of these activities
21 will continue well beyond the installation of the
22 strainers, so that if nothing else you can recover
23 some of the margin, basically recover operating margin
24 so you're not --

25 CHAIR WALLIS: So how conservative are

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1 you? I mean, you wouldn't go to the extreme of saying
2 that we have got a little bit of Cal-Sil and we have
3 got a huge amount of fiber, that because we know there
4 is a thin bed effect, we're going to assume that the
5 whole -- all the Cal-Sil arrives first with a little
6 bit of fiber and covers everything with thin bed
7 before anything else happens?

8 You're not going to sort of assume that
9 kind of extreme case, are you?

10 MR. BUTLER: I wouldn't.

11 CHAIR WALLIS: You wouldn't? No, but, I
12 mean, I was just wondering what you mean by
13 conservative application of evaluation methodology,
14 because there are some things you could do by being
15 conservative, which might appear to be really extreme,
16 but they are not unimaginable.

17 MR. BUTLER: The balance, the problem with
18 this, one of the problems with this issue is trying to
19 be realistic, you know, because the combination of
20 conservatisms in each of the areas that you would look
21 at is so unrealistic that hardly anyone could live
22 with the result.

23 CHAIR WALLIS: So you have -- finding an
24 adequate level of conservatism is difficult.

25 MR. BUTLER: Yes.

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1 CHAIR WALLIS: Because as soon as you give
2 up a little bit of conservatism, people can say, well,
3 you're not being conservative.

4 MR. BUTLER: Right.

5 CHAIR WALLIS: So I don't know how you
6 decide something like that.

7 MR. BUTLER: That's something that we have
8 struggled with and I know that the staff has struggled
9 with it, and this is a design basis analysis area
10 where, you know, you, you know, traditionally have to
11 be conservative and it's difficult to bring in risk-
12 informed aspects to that decision process.

13 DR. BANERJEE: Well, if you look at LOCA,
14 your peak clad temperature was what you wanted to
15 predict, right, as you want to predict the pressure
16 loss or whatever is available for NPSH. Yet, instead
17 of following a sort of methodology where you develop
18 a model to predict this and then sort of test it
19 against experiments and so on, you have taken a purely
20 experimental route where it's very hard to evaluate
21 whether you are being conservative or not.

22 You know, if you change a little bit in
23 the experiment, you will have a different result and
24 you can get very different results. So what seems to
25 be totally lacking is some framework to interpret

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1 these experiments as people have had in LOCA. If you
2 just tried to develop a correlation for the peak clad
3 temperature, it wouldn't be very easy. I don't think
4 you could do it.

5 So you are trying to develop a correlation
6 or do a test which is pretty ad hoc. It will be like
7 doing an out reactor test or something on a small
8 scale. There is no scaling studies. It's really hard
9 to see how this all fits into the real thing. A
10 little test done here with some conditions and you're
11 saying this is how this whole thing will behave in
12 reality. You know, I don't see that connection.
13 There is nothing to glue the two things together.

14 MR. BUTLER: This may not be an adequate
15 response, but I will give it a try. The range of
16 phenomena and variability of conditions that you're
17 having to look at on this would make it, in my mind,
18 almost impossible to come up with a correlation that
19 could address --

20 DR. BANERJEE: I'm not saying a
21 correlation. I'm saying a methodology, which you
22 can't have a correlation for peak clad temperature
23 either. You have a LOCA code, right? Here the LOCA
24 code is based on certain scientific principles and the
25 correlations which enter are at a very different

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1 level. It's like the settling velocity of a particle
2 or a fiber or whatever, things that you might be able
3 to know something about.

4 MR. BUTLER: Well, a lot of that is just
5 what we did in developing the evaluation guidance that
6 the staff subsequently reviewed. That does provide a
7 lot of guidance to plants in terms of the debris
8 source term that makes it to the strainer screen. It
9 does not tell you how to determine the head loss
10 across that screen. That is to be determined through
11 prototypic testing.

12 DR. BANERJEE: But it may depend on
13 various factors like which component is convected in
14 what way to the screens and which arrives first. You
15 know, the results can change a lot depending on a lot
16 of these things, and that is unfortunately the reason
17 why there is such uncertainty. If you do an
18 experiment in Los Alamos, then you do it in Battelle,
19 you get two completely different answers and those are
20 ostensibly the same tests.

21 MR. BUTLER: You will get a different
22 answer probably.

23 DR. BANERJEE: And by a factor of 10.

24 MR. BUTLER: If you do it 10 times, you
25 will get 10 different answers.

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1 DR. BANERJEE: Well --

2 MR. BUTLER: That's the part of the --

3 CHAIR WALLIS: And, of course, when you
4 get a big spread in results, how many do you need
5 before you can evaluate an uncertainty? You certainly
6 can't get much of an uncertainty from two tests which
7 are trying to duplicate each other and dumped. It
8 doesn't give you much handle on the uncertainty. It
9 just tells you there is a difficulty duplicating the
10 test. It doesn't tell you that if you did another 10
11 you wouldn't get a much bigger range.

12 MR. BUTLER: Well, I mean, there has been
13 enough --

14 CHAIR WALLIS: So we look at all these.

15 MR. BUTLER: -- head loss testing to tell
16 you the direction certain things go that --

17 CHAIR WALLIS: Certain anomalies.

18 MR. BUTLER: More finely chewed debris,
19 whether you use a garbage disposal versus something
20 else to chop it up, is going to give you higher head
21 loss than, you know, less finely chewed debris. Which
22 is right, I don't know, but you certainly know how to
23 get higher head loss for your tests or lower head
24 loss. That is known. So that's it.

25 CHAIR WALLIS: Is it, because in some of

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1 these tests in Lab A and Lab B, Lab B's results are
2 bigger than Lab A's and sometimes it's the other way
3 around. So I don't think we know that well what it is
4 that makes the difference. We're finding out.

5 MEMBER DENNING: Since that's a difficult
6 question to answer, let me ask you another difficult
7 question. No, this may not be so difficult. NRR
8 talked a little bit about some alternative water
9 supplies, that type of thing, that one could consider
10 as potential to account for uncertainties.

11 Is there anything that the industry is
12 doing with regards to that? That is in case things
13 don't work in accounting for uncertainties, are they
14 considering things with alternative water supplies and
15 specifically developing CMGs that would be directed
16 towards the implementation of those things. Do you
17 understand what I'm saying?

18 MR. BUTLER: That was part of the set of
19 compensatory actions that I mentioned that the WOG
20 looked at and that plants have implemented. How far
21 they can go with that, there are a number of plant-
22 specific factors that have to be brought into account.
23 There are limitations on how much water you can put
24 into the containment without coming into other factors
25 like equipment operability.

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1 MEMBER DENNING: Yes.

2 MR. BUTLER: And even structural concerns
3 with the containment.

4 MEMBER DENNING: So are you saying that
5 the plants already have CMGs that are relevant and
6 that there isn't anything else that will be done for
7 the future or, I mean, we're learning about some of
8 the difficulties of the overall problem for the long-
9 term, perhaps not just for interim things. And I'm
10 just wondering whether there was more that might be
11 provided in the long-term to handle the "well, what
12 if" cases in case the things that we think are going
13 to work don't really work.

14 MR. BUTLER: All I can say is it's an area
15 that has been looked at by plants. Like just about
16 everything else, you could always do more in any area.
17 I mean, making modifications so that you don't have a
18 limitation on the flood level, so that you can flood-
19 up to cover the top of the core.

20 MEMBER DENNING: Yes. I don't mean to
21 imply that's a good thing to do.

22 MR. BUTLER: Right.

23 MEMBER DENNING: Because I don't know the
24 answer, but it's obviously the kind of thing that one
25 could potentially do.

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1 MR. BUTLER: One could potentially look at
2 a whole range of actions, yes.

3 MEMBER DENNING: But as far as you know,
4 industry doesn't really have plans right now to do
5 more in that area, that they are oriented towards
6 this?

7 MR. BUTLER: At present the attention is
8 focused on the modifications necessary within a design
9 basis space to keep the recirculation path open.

10 MR. DINGLER: This is Mo Dingler. Let me
11 answer that. Some of the changes that the WOG did
12 plans for implementing those as interim and as
13 permanent, so they may keep some of those like -- I
14 will just use an example.

15 Refilling the RWST tank. That may become
16 a permanent EOP or ERG. They are still looking at
17 that and what they are -- some of them, it may go away
18 because you're putting in bigger sump screens in that.
19 So each individual plant will look at what they
20 implemented and see which one they want to maintain as
21 more permanent or permanent and others that are not.

22 MEMBER DENNING: Thanks.

23 MR. BUTLER: I'm done.

24 CHAIR WALLIS: That's it? Okay. Thank
25 you. You have gained us a bit of time. Can we now

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1 proceed with the WOG presentation?

2 PARTICIPANT: Yes, it's in the upper right
3 hand corner on the machine.

4 MR. DINGLER: Upper right hand corner?

5 PARTICIPANT: Hit escape.

6 PARTICIPANT: No, escape.

7 PARTICIPANT: Just minimize your window so
8 you can see the desktop.

9 MR. DINGLER: Okay.

10 PARTICIPANT: Is that yours?

11 MR. DINGLER: That's mine right there.

12 PARTICIPANT: F5.

13 MR. DINGLER: Thank you. I'm slow on
14 computers. I get told every time I test a computer,
15 I get in trouble. I'll go ahead and start. What I
16 want to do is give an overview of what the
17 Westinghouse Owners Group has done in GSI-191.

18 CHAIR WALLIS: Before you get started,
19 could you tell us the size of the holes in the bottom
20 of the fuel?

21 MR. DINGLER: The size of the holes in the
22 bottom of the fuel is either the same size or greater
23 than the openings in the sump screen on that for a
24 majority or for all plants that I know of. We had to
25 evaluate that as an Information Notice in '97/'98,

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1 some time frame that it came out and we evaluated it.

2 And, also, there is bypass flow for a
3 majority of the plants, alternate flow paths. If
4 those P grids get blocked, some of the three loop down
5 flow plants will do a little more evaluation. They
6 have very little bypass flow or alternate bypass flow.
7 So there is alternate flow paths for a majority of the
8 plants.

9 CHAIR WALLIS: So some of these openings
10 would appear then to be bigger than some of the
11 passageways through the spacers?

12 MR. DINGLER: That is correct.

13 CHAIR WALLIS: So we might assume then
14 that some of the material might breach into the
15 spaces. I thought that these grids were put there to
16 prevent metallic material going in and rattling around
17 in the spacers to cause fretting, but apparently it
18 wouldn't catch everything.

19 MR. DINGLER: There is an ongoing battle
20 between normal operations and fuel leakers that --

21 CHAIR WALLIS: Right.

22 MR. DINGLER: -- the Commissioners are
23 wanting us, as an industry, to minimize or eliminate
24 against the long-term LOCA efforts that's going on.
25 So we're running a conflict between which one is going

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1 to come out and how we're going to settle it. I do
2 know a lot of plants, as Graham Wallis asked, was --
3 has looked at bypass flow and decided the openings of
4 the sump screen, reducing the amount of fines by
5 debris interceptors, as John put in some modifications
6 to reduce the transport of that to minimize that
7 concern.

8 CHAIR WALLIS: Okay. Maybe you should go
9 back now to your presentation.

10 MR. DINGLER: To my presentation. What I
11 want to do is give you an opportunity or what the WOG
12 has been doing. I'm Mo Dingler or Maurice Dingler.
13 I work with Wolf Creek and I am also Chairman of the
14 Systems and Equipment Subcommittee that is responsible
15 for this issue.

16 What I want to do is go over the
17 activities. We have been involved actively since
18 1999. Some of us have been involved since '97. We
19 now represent all PWRs. As of the 1st of the year,
20 the B&W fleet joined the Owners Group, so we have all
21 PWRs within the Owners Group at this point. There is
22 some discussion of whether we have to change the name
23 now. That is another issue, but that is ongoing.

24 We have done 10 major projects or are
25 planned. We have five completed and five ongoing. We

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1 have got over 20 man-years of effort so far and this
2 doesn't include what the B&W OG has done prior to
3 2006.

4 What I want to do is give you an overview
5 of the completed projects and also the current
6 projects. This is at a very high level on that. We
7 started out working on Generic Letter 97-04 and future
8 and involved the industry. We are participating in
9 the PIRT panels that was going on both for debris
10 transport for dries and ice condensers and also
11 containment coatings research back in the early days
12 on that. We also provided the summary of at-power
13 radiation dose surveys.

14 A lot of discussion going on about the
15 Bulletin and the potential ERGs and EPGs went on that
16 the WOG developed, approximately, 10 to 12 different
17 scenarios, both pros and cons. Plants implemented it.
18 We issued three volumes. One was the Westinghouse
19 Emergency Response Guidelines and one was the CE
20 Emergency Guidelines. These were focused on changing
21 our emergency procedures.

22 We did look at the SAMs and SAM says if
23 you lose something, put water in and we looked at
24 those and those were adequate of getting as much water
25 in to maintain core cooling. So we did look at that,

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1 but these are most of our EOPs and stuff like that.

2 Then the other ones, as John said, John
3 Butler says, that we provided input to the two NEI
4 documents, Condition Assessment, NEI 02-01, also, the
5 Plant Sump Performance Evaluation, NEI 04-07. Now,
6 some of the completed -- and also the completed one is
7 we did for the industry what was important to put in
8 the PRA, a generic template for modeling sump
9 blockage, what was the parameters to consider in
10 blockage and stuff like that.

11 Some of the probabilities we're still
12 looking at, adding and tweaking those values. Part of
13 the project was not to put probabilities on this, but
14 just give them what's important to consider in the
15 models.

16 Some of the current projects we got going
17 on is the chemical and corrosion products with the
18 ICET testing. We participated with EPRI and the NRC
19 in developing the test plan, commenting on the results
20 and stuff like that to develop the ICET Test Program
21 that was discussed today. Also, we gave some inputs
22 for a follow-on project and I will get to that in a
23 minute.

24 We looked at the downstream effects on
25 that and developed the methodology that was discussed

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1 earlier on today. We have some comments to resolve
2 with the NRC ongoing on that and that's for fuel
3 blockage and that. Some of the discussion on that is
4 to look at sump screens, some plants decided a sump
5 screen size and then working around that for
6 downstream. Others has made an integral process of
7 you have this opening, this size of sump screen, what
8 is the downstream effects. So it's an integral
9 process of going on and working through those things.

10 We also just completed -- as of last week,
11 we issued the document. It was the methodology of
12 post-accident chemical effects on that. What we also
13 did as part of that is what we call bench testing or
14 small scale. We looked at developing a debris
15 particulate generator that would generate the mix for
16 the plant based upon their parameters, how much zinc
17 they have, how much aluminum they have, how much Cal-
18 Sil they have or calcium available to develop a plant-
19 specific issue.

20 We also validated that against the ICET
21 test and some of our projections the same as did the
22 filtration and the settling rate of that particulate
23 we produced in potable water, everybody says tap, I'm
24 a civil engineer, so it's potable water to me. Go in
25 and say did it settle at the same time as the -- is

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1 the filtration rate the same through a filter? We did
2 this and verification on that to make sure it was
3 there.

4 CHAIR WALLIS: Now, this path-specific
5 precipitant mix, presumably could depend on where the
6 pipe break occurs.

7 MR. DINGLER: That's correct.

8 CHAIR WALLIS: It's not as if it's
9 something that's unique to a plant. And if the break
10 occurs near a place where there is a lot of Cal-Sil,
11 you get Cal-Sil. There could be a break which occurs
12 somewhere else and you don't happen to have Cal-Sil in
13 that vicinity.

14 MR. DINGLER: That's correct.

15 CHAIR WALLIS: So there are quite a few
16 different mixes you can get in the same plant.

17 MR. DINGLER: Now, I'll speak for, let's
18 say, the six plants that have Cal-Sil. I think four
19 plants have Cal-Sil outside the bioshields. So we
20 have very little transport to it. A couple of plants
21 have them, approximately, 99, 98 percent all over, so
22 you've got a lot of stuff. So each one, you've got to
23 add in saying the generation is where is your break?
24 Is your break considered?

25 In other words, do you have to consider a

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1 secondary break outside the bioshield? Then that Cal-
2 Sil may come in to effect. Other plants have safety
3 grade fan coolers. They won't necessarily have to
4 consider a secondary break outside the bioshield. So
5 those have to be factored in when you generate that.

6 Also, how much pH you have when your pH
7 becomes available. We talked about mission times. If
8 you run sodium hydroxide through the RHR heat
9 exchanger, it cools it down, so you have secondary
10 precipitate being formed, that's what we got to look
11 at. So all that is factored into the generator and
12 stuff like that.

13 MEMBER DENNING: Have you looked at the
14 vendor, the filter vendor plans for doing these tests?
15 And is it practical to add in chemistry into those
16 tests? And would you use this kind of guidelines to
17 say well, this is the chemistry that you ought to be
18 performing those tests under?

19 MR. DINGLER: We did a set of verification
20 against potable water against the ICET test
21 particulates, so the solubility and the filtration
22 were pretty much the same. I don't have the exact
23 detail in my head right now, but that's so we could
24 test with potable water. There is some discussion
25 ongoing with the NRC on that right now.

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1 MEMBER DENNING: So you're saying that the
2 chemistry effects are not significant under those
3 conditions that you just talked about where you could
4 replace the chemistry with potable water?

5 MR. DINGLER: Well, the testing is potable
6 water, do the flume test and stuff like that. You
7 will find that the buffer, I've got one going on over
8 buffering. It depends on the buffering of you've got
9 aluminum hydroxides formed if you have sodium
10 hydroxide plants. You have calcium phosphate being
11 formed. You have TSP. Based upon what we're seeing
12 in the generation of those flocs, both of them are
13 treatment of water. They treat water, potable water
14 to clarify water, also that goes to those then,
15 properties.

16 We looked at the filtration and the
17 settlement duration both in the high-pH, low-pH
18 against what we generated in tap water or potable
19 water. We found out that they were pretty well
20 similar in properties. Does that answer your
21 question, Richard? I'm not sure.

22 MEMBER DENNING: Yes, it just surprises me
23 based upon what I have seen so far in chemistry tests
24 that it would not have a significant effect.

25 MR. DINGLER: We see it has significant

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1 effects of generation, but not necessarily in the
2 filtration and the settling rates.

3 DR. BANERJEE: But you see significant
4 effects in head loss, too?

5 MR. DINGLER: We're not --

6 DR. BANERJEE: You haven't done anything?

7 MR. DINGLER: We haven't done head loss.

8 MEMBER DENNING: Oh, I'm sorry.

9 DR. BANERJEE: Yes.

10 MR. DINGLER: We have not done head loss.

11 MEMBER DENNING: That's what I
12 interpreted.

13 MR. DINGLER: Sorry.

14 MEMBER DENNING: Was that you were saying
15 it didn't affect the head loss.

16 MR. DINGLER: Yes, it affects head loss.
17 I mean, in other words --

18 MEMBER DENNING: If it affects head loss,
19 does that then mean that when these tests are done by
20 the vendors that they are going to have to include
21 chemistry, realistic chemistry in those "head loss
22 tests?"

23 MR. DINGLER: Well, what I'm saying is it
24 affects the head loss. It affects the head loss by an
25 amount of how much is getting to your sump screen.

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1 Based on the filtration, the filterability of these
2 particulates, we're seeing that we validated against
3 what was in the ICET test which was pH upper --
4 integrated pH, integrated some temperatures in that,
5 that we saw that the filtration or the filterability
6 were pretty much the same, no matter what kind of
7 water we used.

8 MEMBER SHACK: You're saying that if you
9 generate aluminum hydroxides, for example, in
10 something that is tap water rather than for 2800 boric
11 acid, then you're still getting something that looks
12 like ICET 1.

13 MR. DINGLER: That's correct, sir. Thank
14 you. Appreciate that.

15 MEMBER SHACK: Then the same with the
16 calcium phosphate, it's calcium phosphate.

17 MR. DINGLER: That's correct.

18 MEMBER SHACK: Thanks.

19 MR. DINGLER: Any other discussion? Some
20 of the current ongoing projects we have got right now
21 is some of the plants are about 10 units is looking at
22 qualification of lead blankets for shielding. The
23 title is a little misleading. If we leave lead
24 blankets in for shielding and work at power, does that
25 become a debris source?

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1 So we're looking at taking 500 degree F
2 qualified blankets and less than 400 degree
3 temperature blankets preventing a jet impingement
4 test, a soak test and a limited debris characteristics
5 evaluation, so plants understand if that becomes a
6 debris source or not and they can leave it in at
7 power.

8 Alternate buffer as you heard that we got
9 sodium hydroxide, TSP and Borax or sodium tetraborate.
10 I remember, you know, Reagan and his Borax team, but
11 on that we saw that the Borax shows, let's say, about
12 half the amount of precipitants being formed in TSP
13 and sodium hydroxide, approximately, I think one is 49
14 and one is 63 percent. So there is other agents out
15 there that we can provide the same buffering agent for
16 PA-SEE and iodine catchers. The potential out there
17 shows less debris chemical reactions going on. So
18 we're looking at those as we speak right now.

19 In summary, WOG considers this a high
20 priority. We have been coordinating this to support
21 licensing and NEI and the NRC in resolution of the
22 GSI-191. As you can tell, we've got about over 20
23 man-years on it already. Some of us have been
24 involved since '97. WOG actually since '99. And we
25 will be continuing and looking at ways to help resolve

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1 this solution as we go forward.

2 I'll open up for questions.

3 DR. BANERJEE: I guess the question
4 Richard was asking about doing tests in these
5 facilities on head loss using appropriate chemistry,
6 are you planning any tests like that?

7 MR. DINGLER: The Owners Group is not,
8 because right now there is -- say there's five
9 different vendors and each one of those vendors have
10 slightly different sump screen configurations and
11 stuff like that.

12 DR. BANERJEE: So they will do the tests?

13 MR. DINGLER: We have asked and they will
14 be providing those tests for the individual licensees.

15 DR. BANERJEE: Okay.

16 MR. DINGLER: Since there is so many
17 different varieties, as Ralph Architzel said, there is
18 one plant that did their own design. The rest of them
19 are looking at the five vendors. And each one is
20 slightly different. Some -- one vendor may provide
21 one plant a square one. One might do a round one and
22 one stacked/raised and one is all over the place.

23 DR. BANERJEE: But these tests are done in
24 different flumes with different types of upstream
25 conditions and adding debris. Is there some

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1 standardization of this going on?

2 MR. DINGLER: That --

3 DR. BANERJEE: Do you leave it up to the
4 vendors to do whatever they feel like?

5 MR. DINGLER: I think our position is the
6 industry and the NRC was that we need to do testing
7 that represents our plants and flow velocities, what
8 do they call it, bulk velocities, getting to the sump
9 or approach velocities right near the sumps, whether
10 you have a screen that's in the sump pit itself or
11 screens that's on the floor, scaling and that, that's
12 ongoing discussions with each individual vendor,
13 licensees and the NRC.

14 DR. BANERJEE: So you're out of it?

15 MR. DINGLER: The Owners Group is out of
16 it, yes.

17 DR. BANERJEE: All right.

18 MR. DINGLER: I'm not out of it, because
19 I've got a plant, too.

20 DR. BANERJEE: Yes. But the Owners Group
21 is out of it?

22 MR. DINGLER: The Owners Group is out of
23 it.

24 MEMBER DENNING: But you do feel that they
25 would have to then add precipitants to represent the

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1 precipitants that one would expect?

2 MR. DINGLER: That's correct.

3 MEMBER DENNING: Is that what you're
4 saying?

5 MR. DINGLER: Um-hum. You've heard some
6 talk about vertical head loss loops and that, get a
7 bump up, that's very good if you, in my opinion, this
8 is my opinion only, have uniform distribution across
9 there, that will probably give you a good figure. If
10 you don't have uniform distribution, that bump up may
11 not be correctly used. I think there was some
12 discussion on that and you saw some of the slides on
13 that.

14 So that's what makes these complex screens
15 a little more complicated is you may not or have
16 uniform distribution across the screens.

17 CHAIR WALLIS: Now, all these numbers are
18 PA-SEE- something or another.

19 MR. DINGLER: That's my nomenclature to
20 keep track of it for accounting purposes.

21 CHAIR WALLIS: Is that the name of the
22 program?

23 MR. DINGLER: Yes, that's the name of the
24 program.

25 CHAIR WALLIS: It's not the title of a --

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1 it's not the name of a report that goes with the
2 program?

3 MR. DINGLER: No, sir.

4 CHAIR WALLIS: It is not? It's not.

5 MR. DINGLER: Well, there is a title plus
6 a PA-SEE-183, that's the number that goes into the
7 program to track the costs and stuff like that.

8 CHAIR WALLIS: Well, I mean, so there is
9 a program?

10 MR. DINGLER: That is the program, yes.

11 CHAIR WALLIS: Okay. The thing I'm
12 wrestling with is you've described a lot of
13 interesting activities. I have no way of telling
14 whether the product of these activities is useful or
15 whatever until I see something. I don't want to be
16 involved as being the reviewer of your activities, but
17 somebody has to find out if all this product is
18 actually turning out to solve the problem.

19 MR. DINGLER: As we talked, in other
20 words, the NEI documents, NEI 04-07, was issued for an
21 SE and we received that. We are submitting the
22 downstream ones for an SE and we will be presenting
23 the chemical bench testing for information.

24 CHAIR WALLIS: So the useful products will
25 be subjected to a safety evaluation by the NRC?

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1 MR. DINGLER: The downstream one will be
2 an SE and then the other one is more of a data report
3 and stuff like that, so that's for information. All
4 the other documents that's listed if a plant uses
5 them, it's open for audit reviews when they do the
6 plant-specific. Like the lead blankets, 10 units for
7 participating on that, so that will be available for
8 them, the 10 plants.

9 CHAIR WALLIS: What we have heard from the
10 staff this morning was that they had a lot of RAIs and
11 so on from the work which industry was doing. We have
12 heard from you that you are doing a lot of good
13 activities, and presumably they will have questions
14 about those.

15 MR. DINGLER: Sure.

16 CHAIR WALLIS: I just don't know how we
17 evaluate whether or not these activities are solving
18 the problem, since I haven't really seen the kind of
19 thing that I could apply criteria to to evaluate them.

20 PARTICIPANT: We have another meeting in
21 June to talk about technical stuff then.

22 DR. BANERJEE: It depends on what the
23 question is. Are we supposed to, I mean, take an
24 overview of this and factor in these activities and
25 try to say yes, it's going in the right direction or

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1 we should maybe think of something else or something
2 else? So in that case, we need to have some more
3 information. Is the SE enough? Is that what you're
4 asking?

5 CHAIR WALLIS: I'm just wondering what is
6 our role?

7 DR. BANERJEE: Our role?

8 CHAIR WALLIS: And I --

9 DR. BANERJEE: To see where all these
10 pieces fit, I guess, and where it's going.

11 CHAIR WALLIS: Well, yes, I see a
12 situation having been described here, which is more
13 like a story, but that's not the basis for a technical
14 evaluation by me. I would have to look at some data
15 or something, some kind of model or some predictive
16 method or some tool to be used with sophistication and
17 all that kind of stuff and I haven't seen any of that.
18 So I'm not quite sure how I can contribute to this
19 except to say that there seemed to be an awful lot of
20 aspects to this story. And whenever I see a slide
21 from the staff, it seems to indicate there are a lot
22 of questions yet to be answered.

23 MEMBER DENNING: Well, let me -- you know,
24 there is a model, I think, that they are proposing.
25 Let me say what I think it is and, please, you can

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1 help me. The model goes like this. First of all, you
2 look at the zone of influence and you determine how
3 much debris is generated there. Okay. And there is
4 some more work that may be done on that.

5 Then you take that and you flow it down by
6 -- and there was some experimental work, but mostly
7 it's a lot of expert judgment on how it transports
8 down to the sump region. But so anyway, we have got
9 a very crude model and definitely the staff thinks
10 that's very conservative, you know. It's a little
11 hard to say, but it's not a very theoretical model.

12 It's very -- you know, and then you've got
13 the CFD analysis for the pool as far as carrying the
14 stuff in the near region. And then I think the old
15 model was then you used the correlations to tell you
16 what the head loss was going to be, but now, the
17 approach is you figure how much gets to the near
18 region and then you do these vendor-specific
19 experiments and it takes into account how much fall
20 out you have in the near region and how much goes on
21 to some simulated screen and you get the head loss.

22 Now, maybe there are a number of different
23 tests you do, because they are recognizing well, it
24 might make some difference for some things. But
25 that's the kind of -- so there's this -- at the very

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1 end there's an experimental piece that's put in that
2 makes me uncomfortable. But I think that that's the
3 approach that I think industry is taking.

4 CHAIR WALLIS: That's correct.

5 DR. BANERJEE: And it also factors in or
6 will need to all these chemical processes that will go
7 on as it goes to the screens.

8 MEMBER DENNING: But what I'm hearing is
9 that well, maybe what you do is you have to say okay,
10 I can estimate how much precipitant there is going to
11 be and then when I put in my -- when I dump in my
12 amount of stuff that I'm going to dump in in that
13 experiment, you also dump in an appropriate amount of
14 precipitant material, so that it affects then
15 however --

16 CHAIR WALLIS: Well, more chemicals or
17 something.

18 MEMBER DENNING: What's that?

19 CHAIR WALLIS: Something that's more
20 typical of what's actually there in the path.

21 MEMBER DENNING: Yes, chemistry wise.
22 Now, that's kind of -- I see the gross model that's
23 now being described.

24 DR. BANERJEE: Then there is another piece
25 to that besides the chemistry, which is how much

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1 passes through that screen and where does that go?

2 MEMBER DENNING: Yes. And we haven't seen
3 what I would say is a model for that, although, you
4 know, as to how you do that piece of the analysis.

5 CHAIR WALLIS: We are going to hear
6 tomorrow from results of tests --

7 MEMBER DENNING: Well, I guess --

8 CHAIR WALLIS: -- that were done in New
9 Mexico.

10 MEMBER DENNING: Well, I think that the
11 staff understands how you do some pieces of it, like
12 when you've got little bits of debris that are going
13 into pumps and stuff like that and the impingement and
14 whether the material is hard enough not to erode. The
15 big thing that I see in that piece of it is how much
16 gets collected in various areas that could lead to
17 loss of coolability of the core. That still seems to
18 me to be a --

19 DR. BANERJEE: So cooling.

20 MEMBER DENNING: Yes.

21 DR. BANERJEE: Loss of coolability and
22 loss of --

23 MEMBER DENNING: Yes.

24 DR. BANERJEE: I guess the issue though is
25 that in each of these very, let's say, steps we

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1 haven't heard what are the key dominant phenomena. To
2 me it's not apparent what is important and what is
3 not. I don't know to begin with what you should be
4 trying to study. We know chemical is important. We
5 know fiber is important. We know particulates are
6 important. There isn't -- I'm used to seeing a PIRT
7 or something and then from that a scaling analysis.

8 I mean, if you go into the loss of coolant
9 analysis business, that's how they do things. There
10 is nothing equivalent to that being done here. There
11 seems to be no systematic approach of that nature
12 where people are trying to take each step in this
13 process, write down what is the important things and
14 then how to scale them properly, whether the
15 experiment is applicable or not to the model you are
16 developing.

17 There's this whole scaling applicability,
18 all this stuff, none of this is done. Sort of an ad
19 hoc mash.

20 CHAIR WALLIS: I'm thinking we may say
21 thank you very much, unless you have something else to
22 tell us at this time.

23 MR. DINGLER: I don't, no.

24 CHAIR WALLIS: Do any of your colleagues
25 from the WOG want to tell us anything more?

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1 MR. DINGLER: I don't think so. I think
2 I'm the only one here right now.

3 CHAIR WALLIS: They don't want to be
4 subject to questions either.

5 MR. DINGLER: That's right. They don't
6 want the Chicago Massacre on Valentines Day.

7 CHAIR WALLIS: I think we should like to
8 finish up today with -- what's this, this is the
9 highlight of the whole day, this is the coatings.

10 MR. YODER: We've got some coatings.

11 CHAIR WALLIS: This is the autoclave
12 business.

13 MR. YODER: Not necessarily. What I'm
14 going to do is kind of lay out for you what testing is
15 ongoing and then some of the challenges we see. Okay.
16 We're ready to proceed?

17 CHAIR WALLIS: Yes, please.

18 MR. YODER: My name is Matt Yoder and, as
19 I said, we're going to go through some of the coatings
20 issues of GSI-191.

21 The primary issue here, and I think you
22 have heard from several of the speakers today, is that
23 the staff has taken a conservative position for the
24 zone of influence for coatings, for the debris
25 generation and the transport of coatings and that is

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1 unqualified coatings and qualified coatings that have
2 been degraded or that are within that zone of
3 influence.

4 Now, the staff's guidance also says that
5 if plants would like to take exception to any of these
6 conservatisms, they can perform testing and try to
7 justify a different position.

8 CHAIR WALLIS: So the zone of influence
9 was made conservative by making it bigger than you
10 thought it was in terms of its diameter?

11 MR. YODER: That's correct.

12 CHAIR WALLIS: It wasn't in terms of its
13 direction or anything. It's still assumed to be a
14 sphere.

15 MR. YODER: That's correct.

16 MEMBER KRESS: Yes, but wasn't that sphere
17 developed by taking a jet and going out to the point
18 where it no longer does damage and --

19 CHAIR WALLIS: And making it the same
20 volume, but it's not clear that a jet which is aimed
21 in a direction where the coatings happen to be or
22 whether -- you know, is going to be more or less
23 conservative than having a sphere which lets, you
24 know, the same volume be affected, but only in the
25 sphere.

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1 MR. YODER: Well, the ZOI, the 10D ZOI is
2 loosely based on what was used for the BWRs, which was
3 the conical type of jet.

4 CHAIR WALLIS: These are conical, yes.

5 MR. YODER: And that was a 10D jet out to
6 that conical region, so this is really much more
7 conservative to that because this is a sphere of that
8 radius.

9 CHAIR WALLIS: But it has the same volume,
10 so it doesn't go out so far but --

11 MR. YODER: No, this is actually a greater
12 volume than that.

13 CHAIR WALLIS: Okay.

14 MR. YODER: Yes.

15 MEMBER KRESS: And it just takes the
16 diameter out to the -- or the radius out to the point
17 of damage.

18 MR. YODER: Correct. Whereas, before it
19 was a cone, 10D, and then a cone out to that point.

20 CHAIR WALLIS: Right.

21 MR. YODER: Now, you're talking about a
22 sphere.

23 CHAIR WALLIS: But I thought it was a
24 sphere of the same volume as the cone.

25 MR. YODER: That's --

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1 CHAIR WALLIS: It actually doesn't go so
2 far?

3 MR. YODER: In the ANSI Jet Model, that is
4 how it is done.

5 CHAIR WALLIS: You know how good the ANSI
6 Jet Model is?

7 MEMBER DENNING: That's what the ANSI Jet
8 Model does, but you do it the way Tom explained it
9 where you go out and then you take that whole sphere?

10 MR. YODER: Correct.

11 DR. BANERJEE: It's typically 10 or 12
12 diameters? What is that, the break diameters?

13 MR. YODER: For coatings?

14 DR. BANERJEE: Yes.

15 MR. YODER: What we have laid forth in the
16 guidance is 10 pipe diameters.

17 DR. BANERJEE: Right.

18 MR. YODER: Now, I will talk about some of
19 the testing that's going on now.

20 DR. BANERJEE: 10 break diameters, right?

21 MR. YODER: Right, the diameter of the
22 pipe, the break pipe.

23 DR. BANERJEE: Yes.

24 MR. YODER: I will talk a little bit about
25 some of the testing that is ongoing to try to reduce

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1 that.

2 CHAIR WALLIS: This is all kinds of
3 coatings now?

4 MR. YODER: Correct.

5 CHAIR WALLIS: Because of uncertainty
6 about qualified coatings?

7 MR. YODER: Well --

8 DR. BANERJEE: Unqualified coatings.

9 CHAIR WALLIS: Qualified coatings, if they
10 are well-prepared and they are new, seem to be very
11 resistant to jets.

12 MR. YODER: That's correct. Within the
13 ZOI it would be any kind of coatings, qualified or
14 unqualified. And then outside of that zone of
15 influence, you would be talking about the unqualified
16 coatings or the coatings that were originally
17 qualified that have somehow become degraded through
18 whatever damage mechanism over time. Okay?

19 DR. BANERJEE: Let me ask one question on
20 this, too. There is an effect, obviously, of momentum
21 or other things, you know, mass transfer due to the
22 jet hitting certain regions. So within this 10
23 diameters, the velocity of the jet is taken into
24 account and outside it's not or in --

25 MR. YODER: For --

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1 DR. BANERJEE: Let's say testing an
2 unqualified coating.

3 MR. YODER: Sure.

4 DR. BANERJEE: When you do it in an
5 autoclave, you have steam or whatever coming out.

6 MR. YODER: There would be no jet
7 impingement in that kind of testing. It would be
8 subject to spray like you would see in the bulk of the
9 containment, not necessarily that jet that you would
10 get from a pipe break.

11 DR. BANERJEE: Okay. That's good,
12 clarified.

13 CHAIR WALLIS: Now, when you do tests on
14 these things, you just direct a jet at them or
15 something for --

16 MR. YODER: For zone of influence
17 testing --

18 CHAIR WALLIS: If you're actually in the
19 containment, a jet goes out and hits the containment
20 and spreads along the wall in some ways and it's not
21 quite the same thing as just putting a coating in a
22 jet.

23 MR. YODER: That's correct.

24 CHAIR WALLIS: Okay.

25 MR. YODER: So I think the reason that a

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1 sphere is used is because if you were to have some
2 pipe or a column or something directly in front of a
3 jet, you would then get spray out to the sides and in
4 all directions. So by taking a spherical area, you
5 kind of encompass all that.

6 CHAIR WALLIS: Right, that's the idea.

7 DR. BANERJEE: It would pretty well be
8 steam, right? It's not going to be --

9 MR. YODER: It's going to be a two phased
10 jet. It's going to be steam and then --

11 DR. BANERJEE: By the time -- it will
12 evaporate.

13 MR. YODER: Right.

14 DR. BANERJEE: Right?

15 MR. YODER: It will be --

16 MR. ARCHITZEL: Super-heated.

17 MR. YODER: -- super-heated steam, so it
18 will expand as it comes from the pipe.

19 DR. BANERJEE: Right.

20 MR. ARCHITZEL: Mostly, liquid.

21 MR. YODER: Go ahead, Ralph.

22 MR. ARCHITZEL: Well, just to comment, I
23 think it's definitely two phased. It's mostly liquid.

24 DR. BANERJEE: Oh, is it? Well, it's
25 stated --

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1 MR. ARCHITZEL: There's a little bit of
2 steam in there, but it's coming out of the RCS so
3 fast.

4 CHAIR WALLIS: It's mostly liquid, mostly
5 liquid.

6 MR. ARCHITZEL: Mostly liquid.

7 DR. BANERJEE: I see. I didn't realize
8 that. Okay. Well, so there is an erosion effect as
9 well.

10 PARTICIPANT: Yes.

11 CHAIR WALLIS: You wouldn't want to be a
12 coating in that jet.

13 DR. BANERJEE: No. I wouldn't want to be
14 anywhere near that jet.

15 MR. YODER: Typically, what you see, I
16 will address this slide in a second, but since we're
17 talking about it, what you see in this kind of
18 testing, when you do see failures within that zone of
19 influence, within that jet, it is erosion type
20 failure. It's not coming off in big chips or sheets.
21 So that's also laid out in the staff's guidance, that
22 for that volume, that ZOI, you assume that those
23 coatings are failing as 10 micron particulate and then
24 they are going to transport.

25 CHAIR WALLIS: Now, they are only being

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1 bombarDED by a two phase jet. They are not being
2 bombarDED by pieces of reflective metal insulation?

3 MR. YODER: No.

4 CHAIR WALLIS: Because there's lots of
5 debris flying around in there for awhile.

6 MR. YODER: Well, you're talking about an
7 area in the immediate vicinity of a pipe break, so at
8 this point you're generating all of that kind of RMI
9 and all that kind of debris and you're not necessarily
10 impinging it onto that surface.

11 CHAIR WALLIS: But you are impinging some
12 of it on the surface.

13 MR. YODER: I would imagine that --

14 CHAIR WALLIS: I mean, some of it.

15 MR. YODER: You might entrain some of the
16 surrounding materials.

17 MEMBER SHACK: Blow it into 10 micron
18 particles, I mean.

19 MEMBER KRESS: Yes, you have already got
20 it.

21 CHAIR WALLIS: But this is all the same.

22 MEMBER KRESS: You have got to cut it up
23 pretty little.

24 CHAIR WALLIS: Some of it is not so small.

25 MR. YODER: So testing that what we're

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1 aware of to date, as you heard earlier, two groups
2 have done some ZOI testing. We don't have the formal
3 data yet, but I can tell you that we received
4 presentations recently and you're talking about
5 reducing that conservative 10D ZOI down to something
6 like four or five pipe diameters for most coatings.

7 For the inorganic zinc coatings, they are
8 more porous in nature, so they tend to erode at lower
9 pressures. So for those kind of coatings, you're
10 talking about something more along the order of seven
11 or eight pipe diameters. So you actually end up with
12 a ZOI for epoxy type coatings and then a ZOI for the
13 inorganic zinc.

14 DR. BANERJEE: So the two industry groups,
15 they are with qualified and unqualified coatings?

16 MR. YODER: No.

17 DR. BANERJEE: Or they are only with
18 unqualified?

19 MR. YODER: Qualified coatings, testing
20 qualified coatings, because you assume that
21 unqualified coatings are going to fail regardless of
22 where they are in the containment.

23 DR. BANERJEE: But then you're testing the
24 unqualified.

25 MR. YODER: Yes. Well, that's the next

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1 bullet here, is there is also -- obviously to say that
2 100 percent of the unqualified coatings fails is as
3 conservative as you can get, right? So there is also
4 testing going on, being done by EPRI, where they have
5 subjected some actual plant samples of unqualified
6 coatings to a DBA type autoclave test where they are
7 subjected to elevated temperatures and spray for a
8 period of time. And the idea was to quantify how much
9 actually fails.

10 DR. BANERJEE: So this is outside the ZOI?

11 MR. YODER: Correct. That would be
12 coatings outside of the ZOI, unqualified coatings
13 outside of the ZOI.

14 DR. BANERJEE: So are there unqualified
15 coatings potentially within the ZOI, too?

16 MR. YODER: Yes, and those would have to
17 be considered in that debris term.

18 DR. BANERJEE: 100 percent?

19 MR. YODER: Correct.

20 DR. BANERJEE: All right.

21 CHAIR WALLIS: Well, I saw a table of
22 results. I'm not sure whether this is proprietary or
23 not, but it had sort of tables or entries of epoxy and
24 zinc and so on.

25 MR. YODER: Yes.

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1 DR. BANERJEE: Alkyds.

2 CHAIR WALLIS: And sometimes alkyds,
3 sometimes 95 percent of it was torn off and sometimes
4 1 percent from what looked like almost the same
5 experiment. I just wondered if this is gathered in
6 the quality of the coatings or something. I don't
7 quite know how to take it when I have got very
8 different numbers --

9 MR. YODER: Within --

10 CHAIR WALLIS: -- in what looked like
11 similar --

12 MR. YODER: -- this group that we're
13 referring to as unqualified coatings, you have got --

14 CHAIR WALLIS: It looked like similar
15 experiments.

16 MR. YODER: -- a wide range of coatings.

17 CHAIR WALLIS: A very wide range.

18 MR. YODER: Right. These are anything
19 that haven't been through the rigor of the actual
20 testing, so they could be anything that came in on a
21 piece of equipment or something that was put in as a
22 repair in a plant without having the proper level of
23 QA. So there is a wide range of these coatings and
24 you would expect to see, you know, some of them will
25 perform much better than others.

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1 DR. BANERJEE: And these were -- I
2 remember with pieces that industry sent or something,
3 there were 16 pieces that were stuck in autoclaves.

4 MR. YODER: That's correct. This testing
5 was performed on equipment, electrical cabinets and
6 pipe hangers and various pieces of equipment that they
7 were able to obtain from licensees. And I want to
8 also point out that, you know, the results of all the
9 -- all this testing that I'm talking about here is
10 still preliminary to the staff. We haven't performed
11 formal reviews of any of this.

12 And, you know, to the extent that I can,
13 I will try to tell you what the preliminary
14 indications are, but we will be reviewing these in
15 detail as we move forward with this process. The
16 other --

17 CHAIR WALLIS: And all these things go
18 into the chemical soup.

19 MR. YODER: That's correct. Other testing
20 that we discussed this morning is the NRC sponsored
21 testing that attempts to look at the transportability
22 of the coatings. And, as I said this morning, we're
23 looking at both those unqualified coatings, because
24 they tend to be lower density, the alkyd type
25 coatings, and then also the qualified type coatings

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1 that you would expect to see either in the degraded
2 state outside of the ZOI or failing from within the
3 ZOI.

4 Also alluded to this morning are some of
5 the key challenges that we see here is that really we
6 don't know how these things are going to fail outside
7 of that ZOI. Are they going to fail as the 10 micron
8 particulate? We have put that forth as guidance,
9 because that's going to give you the most
10 transportability.

11 So any licensee who would try to say that
12 the coatings won't transport, because they fail in
13 large enough pieces, that they are going to settle out
14 prior to making it to the sump, is going to have to
15 provide some kind of analysis, test data, perhaps the
16 same kind of autoclave data of their own specific
17 coating type in order to make that transport judgment.

18 MEMBER KRESS: When you say 10 microns,
19 are you assuming this is a sphere?

20 MR. YODER: Yes.

21 DR. BANERJEE: In the autoclave tests,
22 there were no -- I didn't see any measurements of
23 particle size for these coatings.

24 MR. YODER: They are --

25 DR. BANERJEE: Are there any measurements

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1 for these?

2 MR. YODER: As an appendix to that EPRI
3 report I believe there is some data --

4 DR. BANERJEE: Yes.

5 MR. YODER: -- of the particles that were
6 captured on filters downstream.

7 DR. BANERJEE: Right, but did they size
8 those?

9 MR. YODER: I believe that general
10 observations were made.

11 DR. BANERJEE: Okay.

12 MR. YODER: I don't know. I don't know if
13 they attempted to do -- I don't believe that --

14 DR. BANERJEE: No.

15 MR. YODER: -- a mass balance was
16 attempted to try to capture all of the material that
17 failed. It was more looking at the screen and then
18 making some measurements of what you could see on
19 those filters.

20 DR. BANERJEE: These's lots of pictures
21 but, yes, anyway, I didn't notice any numbers. Okay.

22 CHAIR WALLIS: These coatings, what are
23 they made out of typically?

24 MR. YODER: Well, as I said, the
25 unqualified coatings are a wide range of materials.

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1 CHAIR WALLIS: There might be a powder of
2 some sort with some kind of a binder or something that
3 was with it.

4 MR. YODER: For the qualified coatings
5 you're typically talking about either an epoxy, self-
6 priming epoxy system, where you have two layers of an
7 epoxy type coating or you would have this inorganic
8 zinc primer that you have heard about with an epoxy
9 topcoat on it.

10 CHAIR WALLIS: What does the inorganic
11 zinc primer look like?

12 MR. YODER: It's got --

13 CHAIR WALLIS: It has got zinc particles
14 in it, in a suspension?

15 MR. YODER: It's maybe 5, 10 percent fine
16 zinc particles with an ethyl silicate binder, so you
17 can think of it as kind of like a concrete. It
18 doesn't really behave. I guess when I say that, what
19 I'm referring to is if you look at the surface of this
20 stuff, it's very porous like the surface of concrete
21 would be.

22 CHAIR WALLIS: I'm just wondering if the
23 zinc particles are stripped of their coating, so you
24 have got a whole lot of zinc subject to chemical
25 effects, which is not protected by anything.

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1 MR. YODER: That's part of the ICET that
2 was performed.

3 CHAIR WALLIS: Did they --

4 MR. YODER: There was zinc in those tanks.

5 CHAIR WALLIS: But did they actually use
6 very finely divided zinc that was --

7 MR. YODER: It was the same material that
8 we're talking about here where this inorganic zinc
9 primer is actually coated onto a surface.

10 CHAIR WALLIS: But was it broken up by a
11 jet?

12 MR. YODER: No.

13 CHAIR WALLIS: Then I think it would be
14 very different if it were broken up by a jet, so you
15 have got a cloud of tiny zinc particles, you know, in
16 a boric acid solution, because it hasn't yet been
17 buffered. I don't know what happens, but it's not the
18 same thing as having a coating in an ICET tank.

19 MR. BATEMAN: This is Bill Bateman. But
20 what you have to recognize though is that the jet hits
21 the epoxy. The epoxy is on top of the zinc.

22 CHAIR WALLIS: Yes, but everything gets
23 shattered, doesn't it?

24 MR. BATEMAN: Well, I think from the
25 results that we have seen -- Matt, I don't know if

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1 you're going to get to that in your slides.

2 MR. YODER: Well, within that, within the
3 zone of influence, we would assume that all of that
4 coating is destroyed.

5 CHAIR WALLIS: Well, I think he is going
6 to say it doesn't get destroyed.

7 MR. YODER: Within that ZOI, whatever the
8 ZOI that we come to, if we take 10D as the staff
9 guidance says --

10 CHAIR WALLIS: It doesn't disappear then.
11 It assumes some other form and you need to --

12 MR. YODER: That's correct. It's going to
13 turn into a fine particulate.

14 CHAIR WALLIS: Okay.

15 DR. BANERJEE: This is your 10 micron
16 particle?

17 MR. YODER: That's correct.

18 DR. BANERJEE: Yes.

19 MR. YODER: Now, I think what Mr. Bateman
20 is referring to is in some of the testing, we have
21 seen that that top layer of epoxy will start to erode
22 and it will never make it down to the zinc.

23 CHAIR WALLIS: That's very different.
24 You're assuming it's all made into finely divided
25 particles.

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1 MR. YODER: That's correct.

2 MEMBER KRESS: When you do that, is one of
3 the particles pure zinc and one part pure epoxy and
4 another part is particle pure binder or is each
5 particle a mixture of those?

6 MR. YODER: Well, in this testing that
7 we're referring to, no attempt was made to capture the
8 particles after the fact, so it's hard to say. I
9 would imagine you would have fine pieces of epoxy,
10 fine pieces of zinc and maybe some that were some
11 combination.

12 CHAIR WALLIS: But if zinc is going to
13 react chemically with the fluid, it's going to do it
14 much more readily, presumably, if it's very finely
15 divided.

16 MR. YODER: I agree. It has a much higher
17 surface area after the break.

18 CHAIR WALLIS: Possibly very quickly.

19 DR. BANERJEE: Now, looking at these
20 unqualified coatings, if these are -- they are mainly
21 zinc chromate primer with an epoxy phenol, right?
22 That is about 60 percent or is that? Am I reading it
23 wrong? No, sorry.

24 Alkyds are there. So did you do any tests
25 with these in the zone of influence or only outside of

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1 the zone of influence?

2 MR. YODER: Well, the testing -- let me
3 just restate this.

4 DR. BANERJEE: Yes.

5 MR. YODER: EPRI conducted the unqualified
6 coatings testing and that was only looking at
7 conditions outside of that ZOI, so it wouldn't be
8 subjected to any kind of a jet impingement at all.

9 CHAIR WALLIS: There were some preliminary
10 tests done before the ICET in which they just put zinc
11 in a bottle with some fluid and measured, rather
12 inconclusive results, but I think that there were
13 reactions.

14 MR. YODER: I'm unaware. We might have to
15 ask the people from research tomorrow.

16 CHAIR WALLIS: Yes, we'll ask them. Okay.

17 MR. YODER: The other point that I want to
18 make, and we have touched on it many times today, is
19 a lot of this testing is proprietary to one vendor or
20 to one group that is doing the testing, so it may be
21 difficult for the staff to take testing from Plant A
22 and apply that to Plant B who doesn't have the access
23 to that same report. So we may be able to draw
24 inferences and inform our judgment, but we can't
25 necessarily cross that balance to somebody else who

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1 doesn't have that same data.

2 So this is my last slide, the path forward
3 for coatings work. As we said, if a licensee chooses
4 to follow that staff guidance, we believe it is very
5 conservative and then they would be able to size their
6 strainers accordingly and provide enough margin, we
7 would be satisfied.

8 For a case where a licensee wants to vary,
9 you know, in the area of ZOI or the size of the
10 coatings debris or the amount that transports, we'll
11 be using this testing that we have been discussing
12 along with any plant-specific testing that might be
13 performed on plant-specific coatings to inform that
14 judgment and then make a judgment on whether we
15 approve of the methodology they are using.

16 DR. BANERJEE: How will they use the EPRI
17 data, because the EPRI data is very, very -- will they
18 use the EPRI data, let me ask first because --

19 MR. YODER: Based on the original
20 submittals --

21 DR. BANERJEE: Yes.

22 MR. YODER: -- I think at least a half
23 dozen plants, probably more, will use that EPRI data
24 perhaps to reduce the volume of unqualified coatings
25 that they have to use in their sizing of the strainer,

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1 perhaps to look at the size of those particles also.

2 DR. BANERJEE: Because the EPRI data is
3 rather spotty. I mean, it's not a very wide sample,
4 because the number of samples sent to them weren't
5 that large. So at the end of it, there is wide
6 variability. I mean, when you say alkyds, it can be
7 anywhere from 54 percent to 12 percent or something.

8 MR. YODER: Right.

9 DR. BANERJEE: So what number will they
10 use?

11 MR. YODER: Well, I think that when the
12 staff performs that evaluation, we're going to look at
13 it on a plant-specific basis. So a licensee would
14 have to show either that they have alkyd X or take the
15 most conservative, meaning which alkyd failed the
16 most, and that would be staff's stance.

17 DR. BANERJEE: I see.

18 MR. YODER: Unless you can prove that you
19 have, you know, that more rigid alkyd or the more
20 better performing alkyd, then the staff would want you
21 to take a more conservative number.

22 CHAIR WALLIS: Part of your assumptions
23 relate to reality here. And if you assume that
24 coating gets all broken up into 10 micron spheres of
25 its constituents, then how it gets transported is

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1 going to, you know, be how that sort of stuff would
2 get transported. But you may not be able to create
3 that kind of a mixture in a test because it isn't what
4 really happens.

5 So how do you do transport testing on a
6 hypothetical mix?

7 MR. YODER: Well, I can talk a little bit
8 about the --

9 CHAIR WALLIS: I mean, if you're forced to
10 assume something, how do you test how it gets
11 transported --

12 MR. YODER: Well, again, we'll --

13 CHAIR WALLIS: -- if it's only an
14 assumption?

15 MR. YODER: We'll hear more from Research
16 in the days to follow, but let me talk a little bit
17 about the NRC sponsored testing.

18 What we attempted to do there was take a
19 range of coatings of various densities, unqualified
20 and qualified, and then take a range of sizes,
21 everything down from 164th of an inch up through 1 and
22 2 inch chips, so that we can try to cover that gambit
23 in our confirmatory testing, so that when a licensee
24 comes in and says I have chips that are a half inch
25 based on testing that I performed and the analysis

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1 that I performed, we have data to say whether or not
2 their transport analysis --

3 CHAIR WALLIS: But these are now chips.
4 These are not the 10 micron particles.

5 MR. YODER: That's correct. The transport
6 testing, the confirmatory testing by the NRC is of
7 chips and the stance is that fine particulate is going
8 to readily transport.

9 CHAIR WALLIS: I would think it will. I
10 think 10 micron spheres would very readily transport.

11 MR. YODER: And that's the staff's
12 position.

13 CHAIR WALLIS: Right.

14 DR. BANERJEE: Well, your data also showed
15 that 10 is not necessarily conservative. There is
16 data down to 1 micron. There is a wide distribution.

17 MEMBER KRESS: There needs to be a
18 particle distribution.

19 DR. BANERJEE: Yes.

20 MR. YODER: I think in reality you will
21 see some distribution of particles from 1 to 1,000
22 microns or --

23 MEMBER KRESS: I think in order to
24 evaluate this problem, you need to know what that is.

25 MR. YODER: Well, I think that the basis

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1 for the 10 microns is we --

2 DR. BANERJEE: It's probably the average.

3 MEMBER KRESS: It may be a mean.

4 MR. YODER: It's a mean and we understand
5 the behavior of particulate on a fiber bed, so we can,
6 you know --

7 MEMBER KRESS: Could you do something
8 arbitrary like call that the mean of a log normal
9 distribution and adjust the amount in each size so
10 that you get the total quantity, total mass, I mean,
11 something like that?

12 MR. YODER: Well, I know that the guidance
13 that we have given to some of the vendors when we have
14 gone to like some of the flume testing where they are
15 using chips of various sizes, that we want them to
16 characterize what is that range of chips and things
17 like what is the mean surface area of that chip,
18 things like that.

19 MEMBER KRESS: Yes.

20 CHAIR WALLIS: Well, what are the chemical
21 tests that are being done with these very finely
22 divided zinc particles if they are created?

23 MR. YODER: I'm sorry, was the question
24 what --

25 CHAIR WALLIS: What chemical tests have

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1 been performed with these zinc particles down to 1
2 micron size?

3 MR. YODER: You referenced testing of fine
4 particulate and I'm not aware of that.

5 CHAIR WALLIS: I think there were zinc
6 coupons. It's very different from --

7 MR. YODER: That's correct.

8 CHAIR WALLIS: And zinc coupons did have
9 some reactions with some of the mixes, as I remember.

10 MR. YODER: That's correct.

11 MR. DINGLER: Dr. Wallis, this is Mo
12 Dingler. In our WOG testing we took zinc powder and
13 put it through the bench test, saw a very low reaction
14 at that time.

15 CHAIR WALLIS: You stirred it up with
16 what, boric acid?

17 MR. DINGLER: Yes, boric acid and then put
18 a buffer to it. We used zinc powder.

19 CHAIR WALLIS: You saw very little
20 reaction?

21 MR. DINGLER: In relationship to the head
22 loss and stuff like that. I can't remember the exact
23 details off the top of my head. That was in a
24 presentation last week and I think it's available if
25 they want to look at it, but we used zinc powder and

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1 put it through boric acid and both sodium hydroxide,
2 TSP and Borax.

3 CHAIR WALLIS: Okay. So that data is
4 something that, what, are you going to give it to us
5 or something? How do we get hold of it?

6 MR. DINGLER: That's in the WCAP we're
7 submitting to the staff.

8 CHAIR WALLIS: Which is now proprietary?

9 MR. DINGLER: No, it's a Class 3,
10 nonproprietary.

11 CHAIR WALLIS: So that will appear
12 eventually on a CD or something for us?

13 PARTICIPANT: Yes, before March.

14 CHAIR WALLIS: Before March?

15 PARTICIPANT: As soon as I get it.

16 CHAIR WALLIS: So we got a few more feet
17 of material to read?

18 PARTICIPANT: Probably.

19 CHAIR WALLIS: Okay. Thank you.

20 PARTICIPANT: Another cart load.

21 DR. BANERJEE: What is sponsored transport
22 testing? It's only chips, you said?

23 MR. YODER: That's correct.

24 DR. BANERJEE: Chips of what, paint and
25 things?

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1 MR. YODER: The testing I'm referring to
2 here is only transport of coatings, so chips of --

3 DR. BANERJEE: Chips.

4 MR. YODER: -- alkyd paint, epoxy point,
5 zinc paint.

6 DR. BANERJEE: All right.

7 MEMBER KRESS: Are you calling them -- we
8 are with an open stream?

9 MR. YODER: It's actually -- and, like I
10 said, we'll get into all these details in the Research
11 presentation, but it's actually a plexiglass channel.

12 MEMBER KRESS: Channel.

13 MR. YODER: Yes.

14 DR. BANERJEE: Open channel?

15 MR. YODER: Yes.

16 CHAIR WALLIS: Okay. Thank you. Well, I
17 still have the same. I'm still in the same situation.
18 I have seen this description of a lot of stuff going
19 on. It sounds very interesting, but I don't have any
20 basis for evaluating it technically.

21 PARTICIPANT: Yet.

22 DR. BANERJEE: We'll see after tomorrow.

23 CHAIR WALLIS: Maybe after tomorrow we'll
24 have some -- tomorrow is all technical information,
25 isn't it?

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1 DR. BANERJEE: And we have the day after.

2 CHAIR WALLIS: But it may not answer some
3 of the questions we had today.

4 MEMBER KRESS: We don't know how we're
5 going to summarize this. Oh, I'm sorry. Tomorrow
6 we'll hear from Bill Shack.

7 PARTICIPANT: And Mike Scott.

8 CHAIR WALLIS: Mike Scott wants to
9 reassure us.

10 MR. SCOTT: Well, one thing I'm sure of is
11 you'll still have questions after tomorrow.

12 DR. BANERJEE: Ralph, do you have the NEI
13 report on CDs?

14 MR. ARCHITZEL: Which NEI report?

15 DR. BANERJEE: The one that they referred
16 to.

17 MR. ARCHITZEL: The guidance document?

18 DR. BANERJEE: Yes.

19 MR. ARCHITZEL: I have that, yes.

20 CHAIR WALLIS: We have it somewhere on
21 near effect.

22 MR. SCOTT: What I would like to do --

23 CHAIR WALLIS: Mike Scott, how long have
24 you been involved with this project?

25 MR. SCOTT: About two weeks.

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1 CHAIR WALLIS: Official weeks. Okay.

2 MR. SCOTT: So you can expect an in-depth
3 analysis from me.

4 MEMBER KRESS: You're going to give us a
5 new perspective as someone from --

6 MR. SCOTT: That's right. A cold-bodied
7 reader. There you go. What I would actually like to
8 do is just clarify a couple of points that we may or
9 may not have made clear initially from a management
10 perspective.

11 This is the slide out of Jon Hopkins'
12 initial presentation that speaks to our path forward
13 for resolving the issue, and I was advised perhaps
14 that there was a misimpression that the staff is
15 standing pat on its safety evaluation and that we
16 don't anticipate changes to it.

17 While we have not identified the need for
18 changes, at this point, it is certainly correct to
19 state that we recognize that more information comes in
20 every day and if the results of the testing lead us to
21 revise the SE, we'll certainly do that. If the
22 testing leads us to issue additional generic
23 communications, we'll do that.

24 As you know, we just issued a supplement
25 to our information notice and there may be more of

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1 that to come. Not to say we're predicting the future,
2 but I just wanted to make the point that we're very
3 much open to the need to develop new documents or
4 guidance as things develop.

5 CHAIR WALLIS: Since you're on this
6 figure, when I noticed it before, I noticed that there
7 was no input to the ACRS. Somehow we come in from
8 outside and we magically --

9 MR. SCOTT: Wait a minute, wait a minute.
10 Oh, okay.

11 CHAIR WALLIS: -- issue a review with no
12 input and this leads to closure.

13 MR. SCOTT: This slide was described by
14 Jon Hopkins as busy and it was busier before the dry
15 run took some of the boxes out of it, but we certainly
16 were making sure that we had your input to the
17 process, at least one input and we recognize --

18 CHAIR WALLIS: What's puzzling to me is
19 how do we have -- most effectively give input to this
20 process? We can't do everything. We cannot possibly
21 do everything. What is the best role that we can have
22 to help you folks solve this problem?

23 MR. SCOTT: Why don't --

24 CHAIR WALLIS: Besides keeping quiet,
25 which is not --

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1 DR. BANERJEE: Or an option.

2 MR. SCOTT: Why don't we have that
3 discussion again after you hear the Research
4 presentations?

5 CHAIR WALLIS: Okay. Okay.

6 MR. SCOTT: Fair enough.

7 CHAIR WALLIS: And your folks are going to
8 be here or at least some of you are going to be here.

9 MR. SCOTT: Yes.

10 CHAIR WALLIS: I don't think you all have
11 to be.

12 MR. SCOTT: We're planning to have most of
13 the key players here for the presentations for
14 tomorrow and the next day. One other thing I would
15 like to do is kind of sum up management's perspective
16 on the path that we have taken. I think this has been
17 referred to, but I sort of laid it out in logic terms
18 here just to give you our views on how this is going.

19 We recognize, as you all do, that there
20 are many uncertainties on this issue and that some of
21 those uncertainties are likely to be difficult to
22 reduce or are going to take a significant amount of
23 time to reduce them. As you know, as you're going to
24 hear about more tomorrow, the staff and the industry
25 are doing testing to support reducing these

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1 uncertainties.

2 Nevertheless, in view of the complexity of
3 the issue, which we have all talked about, and the
4 staff's viewpoint that most of the existing strainers
5 are greatly clearly undersized, staff believes that
6 inaction until the uncertainties are resolved is not
7 appropriate. We believe action is needed now.
8 Therefore, we are pushing the industry, as we
9 discussed, to make the modifications to reduce the
10 vulnerabilities before December or before the end of
11 December 2007.

12 Our judgment is that the larger strainers
13 that the industry plans to put in, which have been
14 discussed, will not do harm and are highly likely to
15 reduce the risk. As you heard from Mo Dinger, the
16 strainer modifications that are going in are being
17 installed in conjunction with analysis of the
18 downstream effects, so that we're -- again, we're
19 anticipating that these strainers are highly likely to
20 help the problem.

21 Furthermore, once the strainers have been
22 modified, if we find from the results of the testing
23 that is ongoing that additional modifications are
24 needed or additional plant measures are needed, there
25 are various options that are available. So we believe

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1 that the appropriate situation, given all these
2 factors, is for the strainer modifications to proceed
3 in parallel with continuing to reduce the
4 uncertainties on the issue.

5 CHAIR WALLIS: Well, how are you going to
6 show that these strainers, making the strainers much
7 bigger is going to reduce the risk of blocking up the
8 core with debris?

9 MR. SCOTT: I would say that a path that
10 is being taken, and those who have been at this a
11 little longer than me can jump in if they prefer, is
12 that we will show or the licensees will show that if
13 they are going to put a modification in that involves
14 a much larger strainer, that, number one, the larger
15 strainer will reduce or tend to positively influence
16 the differential pressure issue at the strainer and,
17 number two, it will not result in an uncoolable
18 situation in the core.

19 CHAIR WALLIS: Well, I have not seen any
20 prediction anywhere of how much debris gets to the
21 core. So how are you going to reduce the risk of
22 something which no one has yet predicted?

23 MR. SCOTT: Point taken and we'll get back
24 to you on that.

25 CHAIR WALLIS: I think that's a very

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1 important issue. It may have been a sleeper or
2 something all along, but it's obviously something.
3 Unless we are so totally misled or misguided or
4 foolish, it seems --

5 MR. HANNON: This is John Hannon of the
6 staff. I think you will hear some more about this
7 tomorrow. We have the results of the screen bypass
8 test that do illuminate that subject plus we know from
9 the work that is being done with the GE active design
10 that roughly 30 percent of the debris that gets to the
11 strainer gets pushed through.

12 So there are some facts that we have at
13 our disposal now on that subject. So we will be
14 continuing to evaluate that as we move forward to make
15 sure there is no adverse impact in the coolable.

16 CHAIR WALLIS: 30 percent gets through.

17 MR. HANNON: Yes. You heard earlier that
18 it was ground, much of the material gets ground up
19 and, on the average, about 30 percent. At least
20 that's the number that I recall from having the
21 discussion.

22 CHAIR WALLIS: Well, where does it go?

23 MR. HANNON: Into the downstream flow
24 path.

25 CHAIR WALLIS: Where does it finish up?

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1 MEMBER DENNING: Where does it finish up?
2 Does it then exit the reactor coolant system at some
3 point or does it accumulate in it?

4 DR. BANERJEE: This is -- the NEI guidance
5 has a way to evaluate that, right, where it goes? So
6 one has to take a look at that, at least we should
7 look at the guidance before. Is that what you are
8 saying, that that's the source term for the deposition
9 in various parts of the system?

10 MR. HANNON: That's correct. One of the
11 things that we'll also do is one of the plants that we
12 audit will be one of the active strainer designs.
13 That will be one of the issues we'll be looking at.

14 DR. BANERJEE: One of the things is that
15 they are doing experiments for each strainer design
16 for each plant. That's what we have heard more or
17 less. Perhaps they could also measure what gets
18 through, so we would have a number at least there.

19 MR. WHITNEY: It's very typical. This is
20 Leon Whitney. It's very typical during the strainer
21 test in the pools and whatnot to take grab samples of
22 what goes downstream. That is not missed. They do
23 take the samples. Now, how they deal with the issue
24 of where it goes, etcetera, is a separate thing, but
25 I didn't want you to think that they do not take the

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1 samples.

2 DR. BANERJEE: And do they find out how
3 much and what particulates are in those grab samples?

4 MR. WHITNEY: The samples are analyzed.

5 DR. BANERJEE: All right.

6 MR. WHITNEY: So, again, what --

7 DR. BANERJEE: So they have that.

8 MR. WHITNEY: The conclusion of the
9 downstream issue is yet to be provided.

10 DR. BANERJEE: Um-hum.

11 MR. ARCHITZEL: I probably shouldn't be
12 saying this, but we had a position in the SE that you
13 can't credit the debris for forming a filter bed. So
14 another issue we found in the pilot audits was these
15 testings. I didn't mention all the issues we found.
16 One of the issues we identified was the credit during
17 the conduct of a test for the filtration of the fiber
18 bed you may have on that bed.

19 We would -- of course, if we're asking
20 them to evaluate downstream, we would ask them to look
21 at a semi clean strainer for that aspect of that
22 evaluation. So a lot of that data that is collected
23 will show a beneficial effect of filtration.
24 Unfortunately, we're going to hold them back from
25 crediting that when the --

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1 CHAIR WALLIS: Because --

2 MR. ARCHITZEL: Because you would have a
3 low fiber type situation accident that has passed
4 through or at least behind it.

5 DR. BANERJEE: Well, so that means that
6 they will have a lot of stuff getting through the semi
7 clean strainers.

8 CHAIR WALLIS: It depends what arrives
9 first, too, doesn't it?

10 DR. BANERJEE: Yes.

11 MEMBER KRESS: You're saying there is a
12 range of accident sequences at a given plant depending
13 on where the LOCA occurs?

14 PARTICIPANT: Yes.

15 MEMBER KRESS: So you have to look at that
16 whole range of possibilities.

17 MEMBER SHACK: Yes. I mean, they
18 frequently have high fiber sequences, low fiber
19 sequences, you know, high particulate sequences, low
20 particulate sequences.

21 CHAIR WALLIS: Well, I would imagine that
22 the fines arrive first. They are with the water.
23 Isn't it hard to imagine that fiberglass would outpace
24 the water and it's rushed to the screen, but the
25 fine --

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1 MEMBER DENNING: Fibers will transport
2 pretty well.

3 CHAIR WALLIS: I mean, so they might
4 arrive with the water or later. The fines will
5 probably come with the water, presumably.

6 DR. BANERJEE: They would both come, I
7 would think, you know, some fiber and some particles
8 in there.

9 MEMBER KRESS: Probably finer than 10
10 micron. That's a lot of split there.

11 CHAIR WALLIS: I wasn't sure it was going
12 to be a study process. I think I raised this question
13 before. As the thing, as the accident progresses, you
14 get piles of fiberglass sort of stacking up on
15 staircases and here and there and everywhere, and then
16 it makes dams and you get these lakes and then the dam
17 breaks and there is a rush of fluid, which isn't a
18 steady process and it's -- you know, so it's not as if
19 it's just -- you just calculate everything as
20 happening in a nice, steady scenario. You would get
21 bumps and sudden surges and whatever.

22 MEMBER KRESS: Bumps and rises.

23 CHAIR WALLIS: I know.

24 DR. BANERJEE: Yes, but with these big
25 surface areas, likely most of the stuff is -- if it's

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1 captured and forms a thin bed or something, then there
2 would be a filtration effect. I guess what they are
3 saying is that they are not going to give credit for
4 that, because there are some scenarios where that
5 won't happen and you can get all the stuff going
6 through, at least the fines.

7 CHAIR WALLIS: Well, this is important.

8 MR. ARCHITZEL: Ralph Architzel one more
9 time. I would like to point out one vendor did come
10 in and talk about it. We will take engineered
11 solutions to fine mesh filters downstream or upstream,
12 so there is an option to reduce that term that doesn't
13 rely on the accident placing the fiber there. And I
14 guess we would be somewhat considering of the fact you
15 can't have inconsistent accidents.

16 You can have an accident that has tons of
17 debris and no fiber solely, so your term could go
18 down, but you can't assume a filtration bed there, but
19 you don't need massive amounts of particulate perhaps
20 in that second case either. It's difficult. We'll
21 have to evaluate that.

22 CHAIR WALLIS: Okay. We have probably
23 finished for the day, 5:00.

24 DR. BANERJEE: Good timing.

25 CHAIR WALLIS: We're ahead of the game.

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1 MEMBER KRESS: Yes.

2 CHAIR WALLIS: We didn't expect to be,
3 because we were behind and we were asking all the
4 questions. Maybe if there had been more answers, we
5 would have been here longer, because we could then
6 have gone back and questioned the answers. And,
7 certainly, if we had seen some data and graphs and
8 theories, we could have been here for a much longer
9 time.

10 MEMBER KRESS: Oh, we would have been here
11 forever. They have learned that.

12 DR. BANERJEE: I think tomorrow.

13 MR. SCOTT: Yes, wait for tomorrow. There
14 will be more tomorrow. Wait for tomorrow.

15 CHAIR WALLIS: Yes, everything is going to
16 be interesting tomorrow. Okay. We will see you folks
17 then in the morning. I hope you have a good sleep.
18 We're going to -- what is the right word?

19 MEMBER KRESS: Oh, recess.

20 CHAIR WALLIS: We're going to recess until
21 8:30 tomorrow morning.

22 (Whereupon, the meeting was recessed to
23 reconvene tomorrow at 8:30 a.m.)

24

25

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