

DEFENSE NUCLEAR FACILITIES SAFETY BOARD

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PUBLIC MEETING

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WEDNESDAY,  
SEPTEMBER 10, 2003

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The meeting was held at 9:00 a.m. in the Public Hearing Room, Suite 300, 625 Indiana Avenue, NW, Washington, D.C., John T. Conway, Chairman, presiding.

PRESENT:

JOHN T. CONWAY, Chairman  
A.J. EGGENBERGER, Vice Chairman  
JOHN E. MANSFIELD, Member  
R. BRUCE MATTHEWS, Member

STAFF PRESENT:

RICHARD A. AZZARO, General Counsel  
J. KENT FORTENBERRY, Technical Director  
JAMES J. McCONNELL, Deputy Technical Director  
KENNETH M. PUSATERI, General Manager

ALSO PRESENT:

CYNTHIA CARPENTER, Nuclear Regulatory Commission  
THOMAS H. BECKETT, Naval Reactors  
RUSSELL GIBBS, Nuclear Regulatory Commission  
EDWIN HACKETT, Nuclear Regulatory Commission  
STORM KAUFFMAN, Naval Reactors

**FINAL  
TRANSCRIPT**

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Opening Remarks ..... 3  
Chairman Conway

Board Member Remarks ..... 6  
Board Members

Board Staff Perspective on Oversight ..... 12  
Mr. James McConnell

Naval Sea Systems Command Oversight ..... 22  
Mr. Thomas Beckett  
Mr. Storm Kauffman

Nuclear Regulatory Commission Reactor ..... 63  
Nuclear Oversight Process  
Ms. Cynthia Carpenter

Lessons Learned from Nuclear Power Industry ..... 101  
Dr. Edwin Hackett

Public Comments ..... 137  
Mr. Richard Miller

Final Remarks and Recess ..... 147  
Chairman Conway

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P-R-O-C-E-E-D-I-N-G-S

8:56 a.m.

CHAIRMAN CONWAY: On the record. Today's meeting and hearing were publicly noticed in The Federal Register on August 4. The meeting and hearing are held open to the public in accordance with the provisions of the Government in the Sunshine Act. To further the President's Initiatives under Executive Order No. 12862 and to provide timely and accurate information concerning the Board's Public and Worker Health and Safety Mission throughout the Department of Energy [DOE] defense nuclear complex, the Board is recording this proceeding through a verbatim transcript and videotape.

As a part of the Board's E-Government Initiative, the meeting is also being made available over the Internet through video streaming. The transcript, associated documents, public notice, and videotape will be available for viewing in our public reading room on the seventh floor of this building. In addition, an archived copy of the video streaming will be available through our web page for at least 60 days.

Today's meeting is the first in a series during which the Board will examine the DOE's current

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1 and proposed models of safety oversight and management  
2 of the contracts and contractors it relies upon to  
3 safely accomplish the mission assigned to DOE under  
4 the Atomic Energy Act of 1954 as amended. We will  
5 focus on DOE's proposed new initiatives and what  
6 impact, if any, they may have upon assuring adequate  
7 protection of the health and safety of the public and  
8 workers at DOE's defense nuclear facilities.

9 Our purpose here today, and the remainder  
10 of hearings in this series, is to bring together  
11 information gained by those who have first hand  
12 management, investigative, and oversight experience in  
13 the high risk enterprises that potentially pose high  
14 risks to the public health or safety, including the  
15 workers charged with day-to-day operations. Our  
16 intention is to provide a forum where relevant  
17 information can be presented and assessed so that we  
18 may understand and hopefully gain the maximum benefit  
19 from hard-earned experience.

20 We view the presenters that we will hear  
21 from as partners in this initiative. It is our hope  
22 and belief that through this joint effort, we may gain  
23 a clearer view of the optimum safety management tools  
24 that DOE can employ as it safeguards the Nation's  
25 trust.

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1           As we proceed in these hearings, we  
2 believe it is important to our success in this  
3 initiative that we state - and that all those  
4 attending to this undertaking understand - we are not  
5 here to criticize or judge past incidents, the  
6 conditions that brought them about, or the manner in  
7 which they ultimately were dispositioned. Simply  
8 stated, we meet to learn from the past so that we do  
9 not repeat errors: that instead, we may discern if  
10 past experiences might offer a blueprint to a  
11 responsible path forward. Our success or failure will  
12 depend upon full and frank discussion.

13           The subject matter we now discuss requires  
14 this, and the national interest and the public trust  
15 compel it. So it is in this spirit that I welcome  
16 today's presenters, members of the public, members of  
17 the press in our audience, and those viewing our  
18 proceeding electronically.

19           In today's meeting, we will receive the  
20 testimony from experienced representatives of the  
21 Nuclear Regulatory Commission [NRC] and the Office of  
22 Naval Reactors [NR] as to their safety oversight  
23 models. In accordance with the Board's practice, and  
24 as stated in The Federal Register notice, we will  
25 welcome comments from interested members of the public

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1 at the conclusion of testimony. (See Attachment A for  
2 Mr. Conway's Opening Statement.)

3 Let me say this. Well, first let me turn  
4 to Dr. Eggenberger. Would you like to make any  
5 comments?

6 VICE CHAIRMAN EGGENBERGER: No, I really  
7 have nothing to add, except I would like to say that  
8 it's very important for us to understand how the  
9 various witnesses look at the whole idea of technical  
10 management oversight related to safety. That's what  
11 we really need to try to learn: the experiences that  
12 these people have had and the lessons learned, because  
13 at the DOE we have three entities. We have the  
14 Headquarters, the field offices, and the contractors.

15 It's important that the technical  
16 management oversight related to safety is understood  
17 in the DOE frame of mind. This also goes along with  
18 some of the issues that have arisen in some of the  
19 initiatives that are being undertaken by the  
20 Department. That's all. I just don't want to say  
21 anything more. I'm here to learn.

22 CHAIRMAN CONWAY: Dr. Mansfield.

23 DR. MANSFIELD: Thank you, Mr. Chairman.  
24 I agree with Dr. Eggenberger. This is not, in my  
25 view, an investigative hearing into something that

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1 went wrong someplace. Rather, we're here to learn.  
2 Specifically, we're here to learn the effects of the  
3 institutional culture that has been established within  
4 DOE and other organizations as a result of their  
5 approach to technical management. I think we have to  
6 take this seriously because we've seen events, most  
7 recently Columbia, where questions of institutional  
8 culture were raised, and issues have to be addressed  
9 about whether things like that could be fixed.

10 John Logsdon, one of the members of the  
11 Columbia panel, defined "culture" as what you do when  
12 you don't have anything better to go on or any better  
13 instructions or something of that nature. That seems  
14 to be it. We've seen what defective cultures can do  
15 and how they can degrade safety. I, for one, am going  
16 to be looking at this series of hearings as a way to  
17 see what we can learn about how to improve DOE safety  
18 culture. Thank you, Mr. Chairman.

19 CHAIRMAN CONWAY: Dr. Matthews.

20 DR. MATTHEWS: Yes. I have a few comments  
21 that I would like to basically read. First, I want to  
22 thank our colleagues from Naval Reactors and [the]  
23 Nuclear Regulatory Commission for taking time to come  
24 here and talk to us about your oversight experiences.  
25 Our organizations share oversight safety

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1 responsibility for hazards in nuclear operations, and  
2 we share a common goal of protecting the health and  
3 safety of the public and workers.

4 One of the fundamental characteristics of  
5 a strong safety culture is a willingness to learn.  
6 That's really what we're here to do today: to learn  
7 from your experiences in overseeing complex nuclear  
8 organizations. The Board is interested in your  
9 knowledge as others have said because the Department  
10 is on a course to modify contracts to improve  
11 productivity and change oversight responsibilities, to  
12 assure safe operations, and, quite frankly, increase  
13 productivity and strengthen oversight are  
14 fundamentally good strategies.

15 But there are some questions that come out  
16 of it. Will the changes improve or diminish safety?  
17 Will the likelihood of a high consequence catastrophic  
18 event that can occur in these complex high hazard  
19 operations increase? Will they stay the same? Or  
20 will it decrease? Frankly, I don't know what the  
21 answers are to those questions, so we'll be looking  
22 for those.

23 I do have some concerns. Let me explain  
24 the changes as I understand them just to put it in  
25 context. I think they are threefold. Firstly, there

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1 are performance-based contracts that are being  
2 designed to provide what appear to be significant  
3 financial incentives to the contractors for delivering  
4 on schedule and in budget with apparent disincentives  
5 for failure to meet performance measures and  
6 indicators. Again, you can't argue with contracts  
7 that increase productivity. This is always good for  
8 the taxpayer.

9 Secondly, the goal to strengthen DOE line  
10 management oversight processes is being done by  
11 delegating more authority and responsibility to the  
12 field elements to oversee the day-to-day operations of  
13 the contractors against those requirements that are in  
14 the contract. Thirdly, DOE contractors will be  
15 expected to establish comprehensive self-assessment  
16 programs to monitor and evaluate all work performed in  
17 their contracts. Again critical, rigorous, creditable  
18 self-assessment is an important element of good  
19 safety. If correctly done, it should decrease safety  
20 risks.

21 In this model, the Office of Independent  
22 Oversight will continue to periodically check the  
23 effectiveness of the contractors and DOE line  
24 management assessment programs. DOE Headquarters will  
25 continue to issue safety directives and mission

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1 requirements.

2 So, in summary, I see a triangle for the  
3 foundation of self-assessment based on increased  
4 contractor self-assessment, increased line management  
5 self-assessment close to where the work is being done,  
6 and then a smaller section, which is the independent  
7 oversight performed out of Headquarters. These  
8 changes, in my view, and I come from the contractor  
9 side for many years, are (really) part of a decades-  
10 old pendulum swing that (really) has attempted to  
11 balance safety and productivity. That's really the  
12 issue that I see going on.

13 If you recall in the Cold War era, safety  
14 was primarily expert-based: the experts at the  
15 laboratories and at the production sites. There were  
16 few regulations and very little safety oversight at  
17 that time. Productivity in building up the stockpile  
18 was extremely high during this period of time.  
19 However, I believe, risks were uncomfortably close to  
20 the edge. Certainly, environmental insults were  
21 considerable during this time.

22 All that came to a halt at the end of the  
23 late '80s, early '90s, primarily because of the end of  
24 the Cold War. But oversight during this period was  
25 manifested by what I call the "Tiger Team" approach.

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1 If you remember (those), it's when very prescriptive  
2 regulations came on the weapons complex from all  
3 directions. Oversight was frequent, constant almost,  
4 but very disorganized and hard to understand.  
5 Contractors had a hard time implementing the changes  
6 that were put in place at this time. As a result,  
7 productivity plummeted largely because not much was  
8 being done. Safety risks decreased, but not because  
9 of better safety practices. It was because basically  
10 nobody was doing much work during that period of time.

11 I think DOE and others realized the  
12 futility of this rigorous approach, and a common sense  
13 method of safety emerged in the mid '90s called  
14 "Integrated Safety Management" [ISM] which basically  
15 influenced a standards-based, risk mitigation approach  
16 to safe work. It really was very well accepted and  
17 implemented by contractors. Oversight was still  
18 frequent, but it was more focused with a common set of  
19 standards. I believe productivity increased, and  
20 safety awareness certainly was significantly better  
21 from this. In my view, the ISM approach found a nice  
22 balance between productivity and safety.

23 The latest initiative, as I see it, builds  
24 on the successes of Integrated Safety Management, but  
25 is aimed at giving more of the responsibility and

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1 flexibility to the contractors in order to increase  
2 productivity. Again, my concern, and this is  
3 personal, is that you may be pushing a little closer  
4 to the edge and the possibility of a nuclear accident.  
5 That's why we're interested in it. Decisions for  
6 balancing productivity versus safety will primarily be  
7 in the hands of the contractor, as I understand it.  
8 Independent oversight seems to be decreasing by DOE  
9 due to risk change during this. I don't know the  
10 answers, but information from this meeting and the  
11 following meetings should really help us and the DOE  
12 to benefit from your experiences. So I'm looking  
13 forward to hearing your comments.

14 CHAIRMAN CONWAY: Thank you. Kent, do you  
15 have anything?

16 MR. FORTENBERRY: No, I don't.

17 CHAIRMAN CONWAY: All right. Jim  
18 McConnell, our Deputy Technical Director. Jim.

19 MR. McCONNELL: Good morning. My name is  
20 Jim McConnell. I am the Deputy Technical Director for  
21 the Defense Nuclear Facilities Safety Board. I'm  
22 pleased to be providing some opening remarks on behalf  
23 of the Board's Staff.

24 This is the first in a series of public  
25 meetings that will focus on how best to provide

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1 oversight of hazardous government activities.  
2 Consistent with the Board's enabling legislation, the  
3 purpose of this meeting is to assist the Board in  
4 evaluating approaches to oversight in use by or under  
5 consideration by the DOE. In this context, I'd like  
6 to define oversight, at least; as we're going to  
7 discuss it today, to include contractor self-  
8 assessment, DOE line management assessment of its  
9 contractors, and independent assessment.

10 As we've all already described, this is an  
11 important subject from a safety perspective because  
12 oversight is the activity that ensures that safety  
13 expectations are actually met. Through oversight, DOE  
14 and its contractors assure themselves, their work  
15 forces, and the public that hazardous defense nuclear  
16 activities are designed, constructed, operated,  
17 maintained, and decommissioned in a manner that will  
18 ensure safety.

19 Initially, we'll be hearing from several  
20 organizations that have valuable information and  
21 experience with various forms and models of oversight.

22 But before we start, it would be useful to put  
23 oversight, and particularly DOE oversight, in  
24 perspective.

25 Oversight can be considered as part of a

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1 system by which organizations ensure that mission  
2 objectives are being satisfied. I'll describe the  
3 system in more detail shortly, but first I will also  
4 describe how at DOE the elements of the system change  
5 depending on their mission objectives. This is  
6 complicated in some parts for the DOE because the  
7 Department has several different roles and potentially  
8 competing objectives associated with them. This is  
9 because the DOE sometimes acts as a customer,  
10 sometimes acts as an owner, and sometimes acts as a  
11 regulatory agency.

12 The basic system by which the DOE or any  
13 similar Government agency ensures that its contractors  
14 clearly understand and achieve the Government's  
15 expectations comprises three elements, in my view.  
16 The first element is rules, directives, consensus  
17 standards, and best practices that communicate  
18 requirements and expectations. The second element is  
19 a contract that establishes specific details of cost,  
20 scope, schedule, performance, and methods of  
21 interaction between DOE and its contractors to  
22 accomplish specific work. The third element is  
23 oversight, which ensures that the expectations  
24 established in the regulations and in the contract are  
25 actually met.

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1           Through oversight, DOE checks to ensure  
2 that its expectations are understood and are being  
3 fulfilled. If they are not, action is taken as  
4 prescribed in the regulations or in the contract to  
5 address the problem. In this manner, the three  
6 elements of the system (requirements, contracts, and  
7 oversight), work together to determine what DOE will  
8 receive from its contractors.

9           As a government agency, DOE has many  
10 mission objectives, as I've already alluded to. These  
11 include national security, research and development,  
12 remediation of surplus facilities and sites, and from  
13 our perspective extremely important, protection of the  
14 public, the workers, and the environment.

15           For much of its work, DOE relies upon  
16 contractors to perform its inherently-risky activities  
17 in government-owned facilities. Additionally and  
18 importantly, DOE establishes and enforces its own  
19 nuclear safety requirements, although we all  
20 acknowledge there are many requirements on the  
21 Department that come from other sources.

22           This structure that I have just described  
23 has many advantages, but it is not without its  
24 challenges. For example, DOE has three main roles as  
25 I described: customer, owner, and enforcer of

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1 requirements. These roles sometimes have competing  
2 demands that must be reconciled for the Department to  
3 achieve its overall mission.

4 As a customer, it is expected that DOE  
5 will focus its attention on the deliverables called  
6 for in its contracts. In this role, DOE's  
7 expectations are intended to define as clearly as  
8 possible the goods, services, and results that the  
9 Government seeks. In DOE's terminology, this is the  
10 "what" that is specified for delivery. DOE's  
11 oversight as a customer is focused on ensuring that  
12 high quality deliverables are provided as efficiently  
13 and effectively as possible. In this role, DOE  
14 delegates a significant amount of flexibility to its  
15 contractors to determine how to provide those mission  
16 deliverables.

17 DOE also emphasizes its short-term  
18 objectives in its role as the owner. In this case,  
19 DOE is also responsible for thinking in the longer  
20 term about such issues as preserving its core  
21 capabilities and maintaining or replacing its capital  
22 assets. Another key aspect of the owner role is that  
23 DOE maintains ultimate responsibility for the  
24 accidents that could occur in its facilities as well  
25 as the long-term environmental consequences of its

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1 operations. Oversight in this role should focus not  
2 only on "what" is accomplished but "how" it is  
3 accomplished, because different approaches to  
4 satisfying short-term objectives can have varying  
5 impacts on long-term objectives and can pose greater  
6 or lesser risks to the public, the workers, and the  
7 environment.

8 DOE must be more self-reliant in this role  
9 because the timeframe of activities associated with  
10 these types of issues generally exceeds the length of  
11 a typical DOE contract. By self-reliant, I mean that  
12 DOE maintains a sufficient cadre of technically  
13 competent personnel to fulfill these responsibilities  
14 because these responsibilities cannot be delegated to  
15 the contractor.

16 In its enforcement role, DOE focuses on  
17 the work performed by its contractors and compares it  
18 to preestablished expectations for safety, security,  
19 financial management, and any other area of concern to  
20 the Government. These preestablished expectations are  
21 generally set forth in rules or directives. DOE's  
22 oversight in this role is aimed at ensuring that  
23 performance is consistent with requirements and  
24 identifying areas where performance improvement is  
25 needed. Enforcement is primarily a Government

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1 responsibility. It is important to note that the  
2 safety benefit of enforcement is bounded by the  
3 quality of the safety requirements that form the basis  
4 of the assessment and by the competence of the people  
5 who perform those assessments.

6 The complex system that I've just  
7 described is further complicated by the fact that DOE  
8 is currently implementing or is at least planning  
9 three simultaneous initiatives that affect this  
10 system. Specifically, DOE is changing its method of  
11 specifying requirements, changing the focus of its  
12 major contracts, and planning to change its oversight  
13 methods.

14 DOE is changing its directive system and  
15 its approach to promulgating requirements for its  
16 contractors to emphasize "what" is to be accomplished  
17 but not necessarily "how" it is to be accomplished.  
18 This approach is intended to provide contractors with  
19 the flexibility to tailor and streamline their  
20 approaches to their work to allow for improved  
21 efficiency and effectiveness. This approach has  
22 obvious potential advantages, particularly from the  
23 perspective of productivity.

24 However, given the significant inherent  
25 safety risks of DOE's mission, there is also potential

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1 for drawbacks to relaxing these centrally controlled  
2 safety requirements that have been developed based on  
3 the collective experience of the defense nuclear  
4 complex over the last 60 years. This is particularly  
5 concerning because much of that hard-won experience  
6 has refined how best to perform activities, not just  
7 what activities to do.

8 DOE is in the process of changing many of  
9 its contracts to specify and reward achievement of  
10 ultimate outcomes or results rather than intermediate  
11 process outputs. DOE contracts are increasingly  
12 specifying endstates, products, or conditions, but are  
13 becoming less prescriptive about methods to achieve  
14 those required outcomes.

15 For example, DOE may require a contractor  
16 to close a waste tank rather than specify how to treat  
17 and dispose of the waste in the tank. This can be a  
18 positive step to ensure that DOE's contractors are  
19 focused on producing the important results DOE  
20 expects. However, this approach can result in  
21 unintended consequences if DOE and its contractor  
22 personnel perceive that producing results warrants  
23 taking greater risks than should be considered  
24 acceptable.

25 DOE is in the early stages of an

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1 initiative to revise its oversight model and methods.  
2 The asserted advantages of such a shift are that the  
3 government will get its work done more efficiently and  
4 just as safely, thus allowing a reduction in  
5 government costs and staffing while accelerating  
6 completion of its work. These improvements would be  
7 welcome. However, there is the potential that the new  
8 system will not be as effective as the one it is  
9 replacing, which could result in a decrease in safety.  
10 This is one of the reasons why the Board is conducting  
11 this current series of public hearings and meetings.

12 Through these meetings, the Board will  
13 examine what impact, if any, DOE's new initiatives in  
14 oversight and management of contractors may have on  
15 protecting the health and safety of the workers, the  
16 public, and the environment. Information presented at  
17 these meetings should provide the Board and the DOE  
18 with insights concerning both positive and negative  
19 aspects of various methods of oversight.

20 This morning, the Board seeks to gain a  
21 broad perspective by hearing about the experiences of  
22 other organizations that have used different forms of  
23 management and oversight. Some organizations have  
24 exerted rigorous oversight, while others have relaxed  
25 the level of oversight to varying degrees. Our intent

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1 is to explore with these organizations what they have  
2 learned as a result of using these various oversight  
3 models, particularly with regard to safety  
4 performance.

5 In subsequent public meetings, the Board  
6 will explore DOE's management and oversight policies.  
7 DOE personnel will be invited to discuss their new  
8 approaches to contract reform, contractor self-  
9 assessment, and federal oversight.

10 I'd like to end at this point by  
11 suggesting several explicit and practical questions  
12 that we may want to explore as we progress through  
13 this meeting and the others in the series.

14 1. Can the government's management and  
15 oversight be streamlined without degrading its ability  
16 to ensure health and safety?

17 2. What criteria should be used to judge  
18 the adequacy of the federal oversight system?

19 3. What criteria should be used to judge  
20 the adequacy of the contractor self-assessment  
21 program?

22 4. What are the minimum levels of federal  
23 or contractor oversight that should be maintained?

24 Subject to any questions from the Board,  
25 this ends my remarks. Thank you.

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1 CHAIRMAN CONWAY: Thank you. All right.  
2 As I previously mentioned this morning, we will  
3 receive testimony from experienced representatives  
4 from other organizations. First, I would like to  
5 welcome representatives from the U.S. Naval Sea  
6 Systems Command, Mr. Thomas Beckett and Mr. Storm  
7 Kauffman. If you would be kind enough to give your  
8 names and titles so the stenographer can identify you  
9 for the record.

10 MR. BECKETT: Thank you, Mr. Chairman.  
11 Thomas H. Beckett. I'm the Deputy Director for Naval  
12 Reactors, a joint Department of the Navy/Department of  
13 Energy Program.

14 MR. KAUFFMAN: Storm Kauffman. I'm the  
15 Director of Reactor Safety and Analysis for the Naval  
16 Reactors Program.

17 CHAIRMAN CONWAY: Mr. Beckett.

18 MR. BECKETT: Thank you, Mr. Chairman, and  
19 let me thank you and the other Board Members for  
20 giving us the opportunity to testify today as to our  
21 oversight practices in support of the Naval Nuclear  
22 Propulsion Program. I would like to acknowledge the  
23 long and warm relationship we have with this Board and  
24 the sharing of ideas back and forth that we've done  
25 over the years as one of the key elements as we both

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1 execute our responsibilities to the public for nuclear  
2 safety in these very high risk areas.

3 A little truth in advertising before I  
4 start here. We were invited to come as  
5 representatives of the Naval Sea Systems Command  
6 [NAVSEA] and to talk about NAVSEA oversight. I  
7 believe that stems from a recent benchmarking exercise  
8 between NASA [National Aeronautics and Space  
9 Administration] and the Navy which was overseen as its  
10 agent by NAVSEA. It focused on two activities that  
11 are both high risk and successful. The first is the  
12 Submarine Safety Program, and the second is the Naval  
13 Reactors Program.

14 Today, I will only be talking about the  
15 record of the Naval Reactors Program. I would ask you  
16 to bear in mind that, as we talk about that, the  
17 lessons may not transfer from our organization to  
18 others due to different missions, cultures,  
19 leadership, or experience. I leave it to the Board  
20 then to take what lessons that you may be able to  
21 glean out of our experience and apply them in this  
22 other area.

23 Many times Admiral Rickover was asked to  
24 characterize what it is that he did to make his  
25 program successful, and his testimony is legion in

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1 this area. Most recently in 1979 post-Three Mile  
2 Island accident, he testified before the Congress as  
3 to how his program was organized and how he thought it  
4 was successful. It would be difficult for me to  
5 capture in a few words or slides the full extent of  
6 what I think brings our experience to bear, but let me  
7 try nonetheless.

8 There are a few things that I think are  
9 important, and I would like to highlight them first,  
10 if you'll bear with me, Mr. Chairman. I know much of  
11 this explanation of the Naval Reactors mission is not  
12 new to you, but in the interest of some of the people,  
13 I would like to proceed.

14 CHAIRMAN CONWAY: Fine. Excellent.

15 MR. BECKETT: We do have a focused  
16 mission, which is to provide militarily effective  
17 nuclear propulsion plants and ensure their safe,  
18 reliable, and long-lived operation. That is a very  
19 simple and yet elegant statement of our mission, which  
20 you will see talks about safety. In executing that,  
21 it's been very important that we have clear and total  
22 responsibility and accountability to the President and  
23 the Congress for all aspects of our mission's success  
24 or failure.

25 Likewise, we are organized in a very

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1 simple structure which has been maintained over the  
2 years. Very important to us is the fact that our  
3 Director has an eight-year tenure, which was  
4 originally specified on Admiral Rickover's retirement  
5 by Executive Order from President Reagan and is now  
6 embodied in law. Most recently, the NNSA [National  
7 Nuclear Safety Administration] Act [Public Law] 106-  
8 65.

9 CHAIRMAN CONWAY: And I think that's a  
10 very important fact: that the Director has this  
11 relatively long assignment compared with other  
12 agencies, and has continuity, and has combined  
13 continuity with the experience. I think that's one of  
14 the essential requirements, if you will, that the  
15 President has given to your organization to assure  
16 that continuity for at least the eight-year period.  
17 That's excellent.

18 MR. BECKETT: And if I might, sir, Dr.  
19 Mansfield had talked about culture earlier. One of  
20 the common definitions out there today about culture  
21 is the collective experience of an organization's  
22 leadership. It's clear that without collective  
23 experience over many years, it's difficult to have a  
24 consistent culture.

25 The fact that we have a small headquarters

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1 organization with field activities reporting to us is  
2 important. I would also emphasize that our program  
3 specialized in the horizontal organizational structure  
4 with few levels reporting up to the senior admiral in  
5 this case. That is a very important part of who we  
6 are and how we do business.

7 We affectionately refer to this chart as  
8 our "starburst" chart because, no ego intended, but  
9 the star in the center is the Naval Reactors  
10 headquarters organization. I hope you will see that  
11 we're a lean Headquarters with 380 people, roughly  
12 half being technical people, engineers with  
13 engineering degrees and post-graduate engineering  
14 experience, and then the remainder of those 380 being  
15 clerical, administrative, and financial experts.

16 We manage 82 nuclear-powered warships for  
17 the Navy, over 40 percent of the nation's major  
18 combatants. That comprises 103 operating reactors,  
19 which is coincidentally the same operated or overseen  
20 by our sister agency in the Nuclear Regulatory  
21 Commission. And in the breadth of our  
22 responsibilities, we're responsible for the licensing  
23 of nuclear work in the nuclear-capable shipyards. We  
24 operate schools for the training of our operators.  
25 We, in fact, train about 2500 students per year in

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1 four operating reactor plants. We manage a  
2 specialized industrial base providing components to  
3 the program, and that comprises over 900 individual  
4 suppliers.

5 The reactor plant design and operation is  
6 overseen by dedicated DOE-owned, contractor-operated  
7 laboratories: Bettis and Knolls Atomic Power  
8 Laboratory [KAPL]. Each of these places has a  
9 Headquarters representative in the field who is  
10 charged with providing oversight for the individual  
11 organization to make sure that the mission is carried  
12 out.

13 The nuclear technology is a high risk,  
14 difficult technology. We thank Admiral Rickover for  
15 recognizing that up front and realizing that the way  
16 to manage an effort like this is through defense-in-  
17 depth, starting with a simple, rugged, and redundant  
18 design, including in the procurement of components  
19 rigorous quality control, operating with a level of  
20 formality in both quality control and in operations  
21 such that all procedures are documented, and  
22 compliance with those procedures is expected.  
23 Oversight, as I indicated before, extends beyond the  
24 direct field representatives reporting to the Admiral  
25 to other field activities that provide oversight and

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1 direct reporting to our Director.

2 But I would have to tell you that if  
3 there's one thing that distinguishes us from many of  
4 the other high-risk organizations, it's the people in  
5 the Headquarters organization and in the field. The  
6 key is those people that we have working in our  
7 Headquarters organization and in the field. Jack  
8 Crawford liked to refer to the "demanding customer."  
9 I like to refer to it as the "demanding and well-  
10 educated customer." We carefully select our people.  
11 We train them well. We keep them motivated by giving  
12 them responsibility and authority in their area of  
13 expertise.

14 I'm not going to go into great detail on  
15 our 55 years of operation other than to indicate that  
16 this slide shows some of the metrics of our success  
17 with an open record of accomplishment. I would say  
18 that continued success is dependent on our maintaining  
19 technical excellence in these areas. I would now like  
20 to turn it over to Mr. Kauffman to talk in a little  
21 more detail about our oversight activities.

22 CHAIRMAN CONWAY: Mr. Kauffman.

23 MR. KAUFFMAN: Thank you. I could go on  
24 in quite a lot of length and detail regarding our  
25 program philosophy and the way that we implement it.

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1 But I'm sure the Board is well aware of a lot of those  
2 details. Past and present Board members and technical  
3 staff are former program alumni. In fact, some of the  
4 things I will talk about should sound quite familiar.  
5 Many of them were captured in the Board's own report,  
6 *TECH-10, [An Assessment Concerning Safety at Defense*  
7 *Nuclear Facilities--The Technical Personnel Problem]* in  
8 1996, which was written by some former Naval Reactors  
9 alumni in part, so I won't dwell on some of those  
10 aspects.

11 In this case, I will go into further  
12 detail on the two items shown in dark blue: the  
13 centralized technical control and the emphasis on  
14 close and frequent technical oversight, because I  
15 think those are matters that pertain in particular to  
16 the Board's current interest. However, I would like  
17 to touch on a few of the other items.

18 The overarching safety approach is that  
19 safety responsibility cannot be delegated to  
20 contractors, but we do expect the contractors to take  
21 that responsibility as their own and ensure that all  
22 safety considerations are satisfied. In other words,  
23 they should do the job, maintain safety, as if we  
24 weren't there, but we do not delegate that safety  
25 responsibility to them. It remains ours.

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1           We have worked very hard to ensure that  
2 all personnel in the organization, not just our  
3 Headquarters organization, but also throughout the  
4 contractors, the field offices, everyone in the  
5 program, we take personal responsibility for  
6 technical, safety, radiological controls,  
7 environmental matters, basically all aspects of work.

8       A person is supposed to treat the job as if they  
9 owned it forever and, therefore, assure that it will  
10 operate satisfactorily in the long term. That  
11 requires an in-depth technical understanding of all  
12 aspects of the work at all levels. You can't know  
13 just your own job. You have to know how it fits into  
14 the overall whole, understand the right people to talk  
15 to and when to talk to them, when to communicate up  
16 and down the chain.

17           Headquarters is involved in really all  
18 aspects of Naval Reactors program work, design,  
19 operations, procedures, what we refer to as "cradle to  
20 grave." We're equipped with the knowledge to handle  
21 problems that come up anywhere in that process and  
22 carry that information through so that we're aware,  
23 when additional problems or issues develop, how they  
24 were resolved in the past.

25           We emphasize prompt reporting, evaluation,

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1 and correction of problems. One of the hallmarks of  
2 our organization is communications. We have parallel,  
3 multiple paths of communicating information. It's  
4 what an electrical engineer might call a "race  
5 condition," where you try and beat your equivalent in  
6 informing other people of what's going on so that  
7 you're sure that everybody who needs to respond to a  
8 problem promptly is aware and can get to work on it.  
9 That goes all the way up to the Admiral, in that there  
10 are multiple direct reports to the Admiral. He has  
11 multiple sources of information. I'll get to that in  
12 a minute.

13 As I said, we require personnel to have  
14 in-depth technical understanding of all aspects of the  
15 job. That requires rigorous and broad but practical  
16 training in the aspects of nuclear engineering and  
17 other technical details with naval nuclear propulsion.  
18 We emphasize continuing training at all levels and  
19 through a person's career.

20 But in particular, we take highly  
21 qualified, technical individuals out of college and  
22 have a standardized training program that includes a  
23 six-month stint, dedicated full-time, at our Bettis  
24 Reactor Engineering School to bring everybody up to at  
25 least an equivalent level of understanding of nuclear

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1 engineering as it applies to naval nuclear propulsion.  
2 Then there is a continuing training program after  
3 that. Part of this process includes a couple of weeks  
4 at a training prototype, where our staff actually gets  
5 to see a plan in operation. After that fixed training  
6 period, then we continuously look for opportunities to  
7 maintain people's proficiency and improve their  
8 technical knowledge. Admiral Bowman, as a former  
9 Chief of Naval Personnel, continuously emphasizes  
10 training and insists that we maximize training  
11 opportunities for even the most junior personnel.

12 DR. MANSFIELD: Mr. Kauffman, can I ask  
13 one question on that? Do you have in-house training?  
14 Do you have courses within Naval Reactors to which  
15 people are assigned to go?

16 MR. KAUFFMAN: Yes, we have multiple  
17 different ways of handling training. As I said,  
18 there's a six-month dedicated school.

19 DR. MANSFIELD: I mean in the course of  
20 five years after the six-month school.

21 MR. KAUFFMAN: A lot of those courses are  
22 offered, and individuals can sign up for them. We  
23 also have all-hands training opportunities on specific  
24 subjects. For example, I have a technical manager  
25 coming down this afternoon to give a presentation

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1 tomorrow on loss of coolant analysis techniques for  
2 the entire Headquarters staff. So we look for brief  
3 training presentations.

4 We offer training courses that include  
5 postgraduate courses given through the Naval  
6 Postgraduate School. We have Bettis and KAPL, our two  
7 laboratories, to provide training for individuals by  
8 sending personnel down. So we try and provide a  
9 variety of different training opportunities.

10 DR. MANSFIELD: Thank you.

11 MR. KAUFFMAN: Moving on to the technical  
12 aspects of the design: in designing naval nuclear  
13 propulsion plants, we emphasize conservative designs  
14 with ample safety margins. The objective is that it's  
15 best to prevent the casualties from occurring, but we  
16 recognize that we can't prevent every casualty, so we  
17 have defense-in-depth, multiple layers of protection,  
18 to respond if something does go wrong, either an  
19 operator error or an equipment failure.

20 Rigorous quality assurance of all aspects  
21 of our work is highly important to minimize the  
22 likelihood of those initial failures or at least  
23 minimize their severity should they occur. One thing  
24 that has come out in the evaluation of the Columbia  
25 loss is the importance of testing. That's always been

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1 a foundation of our program: that you test to  
2 determine how the system will behave, test to  
3 determine whether or not the design specifications are  
4 met, and that thorough testing of equipment goes on  
5 outside a ship on initial prototype equipment. It  
6 goes on in-ship with extensive test programs, and it  
7 even continues after a ship goes into operation as we  
8 continue to gather data on the performance of  
9 equipment and the reactor plant itself.

10 DR. MATTHEWS: Excuse me. Can I ask a  
11 question on that specific topic? How does Naval  
12 Reactors manage safety-related research? You rely on  
13 technical knowledge, but research is always evolving,  
14 materials, performance and hazard environments, LOCA  
15 [loss of coolant accident] tests. How do you manage  
16 that so that it's not tied into a mission-deliverable,  
17 and how it is applied across that board?

18 MR. KAUFFMAN: Obviously, there is a lot  
19 of applicable research that goes on outside the Naval  
20 Reactors program. So we stay as plugged in as  
21 possible by sending people to technical conferences  
22 and assuring that we are aware of what NRC, in  
23 particular, is doing. As far as our own research, we  
24 either respond to problems where you have something  
25 in-fleet, or you notice that something is not behaving

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1 as expected and establish a test program to go  
2 evaluate that condition and further research it, or  
3 hopefully you've done that testing up front.

4 When you initiate the design, you identify  
5 those places where you are going to do something  
6 different, something new, something beyond the past  
7 scope of experience, and establish a test program.  
8 Our laboratories are responsible for running that  
9 test, and both Bettis and KAPL have extensive test  
10 facilities, thermohydraulics and materials testing,  
11 and radiation testing.

12 What happens is the laboratories identify  
13 the need for some additional data or Naval Reactors  
14 directs them to evaluate the need for additional data.

15 They prepare a recommendation for our approval. It  
16 goes to the individual group that has the lead in that  
17 area, for example, materials. It's assessed not only  
18 by that group but other groups that have an interest  
19 in how those materials perform: for example, the  
20 reactor engineering section.

21 Eventually, Naval Reactors will approve  
22 that testing, usually a good number of technical  
23 comments help guide the prime contractor the way that  
24 Headquarters thinks is appropriate. Then we follow  
25 the testing. Our field offices follow it on a daily

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1 basis. We follow it on a regular basis either with  
2 phone calls, periodic reports, or various trips to  
3 actually observe the testing.

4 DR. MATTHEWS: Thank you.

5 MR. KAUFFMAN: I'll try to wind up this  
6 slide. One thing the Naval Reactors Program is well  
7 known for is the principles of formality, discipline,  
8 and precision, and also skepticism, frankness, self-  
9 criticism, integrity, and attention to detail. All of  
10 those are easy to say. They are hard to implement.  
11 It's one of the reasons why Naval Reactors has tended  
12 to only bring people into the program directly out of  
13 college to try and train them in that questioning,  
14 open, skeptical attitude right from the start.

15 Then, once you've taught a person to ask  
16 the right questions, it doesn't matter if they move to  
17 radiological controls or material science or whatever.  
18 They can still be a very effective engineering manager  
19 by just making sure that people know what they are  
20 doing.

21 MR. FORTENBERRY: Mr. Kauffman, can I ask  
22 a question? One of your points here is this strong  
23 central technical presence. I wonder if you would  
24 speak a bit about the use of consensus standards as  
25 opposed to specific standards determined by this

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1 central technical organization.

2 MR. KAUFFMAN: I guess it's a little hard  
3 for me because I don't think we have consensus  
4 standards, if I understand what the term is supposed  
5 to mean. The way that we handle our technical  
6 requirements is that usually they originate through  
7 discussions initially between the prime contractors  
8 and Naval Reactors headquarters.

9 The prime contractors then developed them  
10 in detail. Those are provided as a formal technical  
11 recommendation. That technical recommendation is  
12 reviewed again in detail by all of the affected Naval  
13 Reactors groups at Headquarters. Naval Reactors  
14 frequently has numerous technical comments that go  
15 back and have to be resolved by the prime contractors.

16 Once we finally issue those standards,  
17 those are the standards. Those are the requirements.  
18 If a plant design, a procedure, something has to  
19 deviate from those requirements, in most cases that  
20 has to come to Naval Reactors for formal written  
21 approval.

22 MR. FORTENBERRY: So if I can just  
23 summarize, clearly there would be in existence  
24 consensus standards that could be utilized, but in  
25 your program, because you believe it's to your benefit

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1 and addresses the unique needs of your program, you've  
2 chosen to essentially develop those technical  
3 standards yourself and enforce them yourself.

4 MR. KAUFFMAN: In general, we take public  
5 standards and, for example, we follow NRC  
6 requirements, but we don't just cross-reference those  
7 standards. Instead we review them, determine what is  
8 appropriate for our particular design application,  
9 sea-going warships, and then adapt those and write  
10 them down and implement them for ourselves.

11 MR. BECKETT: If I could, there's a  
12 perfect example of this. That's in ISO 9000, which is  
13 the International Standard for Quality Organizations.  
14 We looked at that, and as a demanding customer, we  
15 concluded that there were some things that we would  
16 put on top of that International Standard in order to  
17 make it applicable for our business. So we wrote  
18 supplementary technical requirements which get invoked  
19 in addition to the ISO standard in order to make it  
20 applicable to our program.

21 MR. KAUFFMAN: To wrap on this slide, I  
22 could summarize to say that one of our basic  
23 approaches is to try and prevent big problems by  
24 working on the small ones. Or to refer back to that  
25 previous Board report from 1996, it's important to

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1 understand that apparently small lapses or  
2 malfunctions can eventually lead to serious safety  
3 consequences if they are not resolved and dealt with.

4           Regarding centralized technical control,  
5 that's really what Naval Reactors' program is about.  
6 As Mr. Beckett said, Admiral Bowman, our current  
7 Director, and all the directors previous, are  
8 responsible for all aspects of our work. To do that,  
9 the Admiral must receive frequent oral and written  
10 reports from all program activities. Those are not  
11 cursory reports. They are detailed, technical  
12 reports. He understands them. He asks questions  
13 about them. He tasks people to respond to him to  
14 identify what's going on regarding certain issues.

15           The Headquarters program itself relies on  
16 outstanding personnel, and all the management is  
17 technically trained. We do have a financial group,  
18 but other than that, everyone of the section heads,  
19 even in a project officer or program manager position,  
20 has technical training. When we briefed NASA about  
21 how we did business, one of the things they just also  
22 couldn't get over was the fact that our public affairs  
23 officer was technically trained. They just thought  
24 that was great because we were talking to technically  
25 trained people.

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1 CHAIRMAN CONWAY: Let me ask you a  
2 question now. The U.S. Naval Sea Systems Command is a  
3 military organization, is it not?

4 MR. KAUFFMAN: Yes, sir.

5 CHAIRMAN CONWAY: You are a civilian, I  
6 believe.

7 MR. KAUFFMAN: Yes.

8 CHAIRMAN CONWAY: Now, the military  
9 officer, a commander or captain, who may be in your  
10 organization, does he depending upon his rank make  
11 technical decisions in this area? In other words, I  
12 guess to say, "Keep the sleeve off the table," if you  
13 are in the military in uniform.

14 MR. KAUFFMAN: One of the things that I  
15 was fascinated about when I first came to Naval  
16 Reactors -- because I'm one of the few people who came  
17 in as a civilian -- was the way Admiral Rickover set  
18 it up. You can't tell who is in the Navy. I was  
19 never in the Navy.

20 All the people wear civilian attire, so  
21 that there is no inherent rank issues in that you have  
22 somebody that's an ensign but the expert on materials  
23 arguing with a captain, who does not understand  
24 material issues. So he took that off the table, but,  
25 yes, we do have people ranging all the way from ensign

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1 up through captain, and then, of course, the Admiral  
2 himself. They are mixed in and basically  
3 indistinguishable in how they perform their job from  
4 the majority who are civilians.

5 Going back here, Headquarters' role is to  
6 directly oversee the adequacy of all technical  
7 requirements. To do that, we exercise technical  
8 approval over contractors, namely, the laboratories.  
9 We have a procurement prime contractor in addition.  
10 We have private and public shipyards that actually  
11 construct and do major overhauls on the naval nuclear  
12 powered ships. Then we have the vendor base that Mr.  
13 Beckett mentioned.

14 As I previously noted, there are multiple  
15 reporting chains to assure that issues are promptly  
16 brought to the attention of cognizant personnel, and  
17 that usually means multiple cognizant personnel. For  
18 example, a problem on a ship will not only be  
19 identified to more than one person at Naval Reactors  
20 Headquarters, but to shipyard management, to the field  
21 office that represents our Headquarters at that  
22 shipyard, and also likely to the prime contractor  
23 management. The process assures that we can direct  
24 and oversee all aspects of the program operation. To  
25 do that, we need to not only monitor but direct

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1 personnel actions related to the program. For example,  
 2 as is well known, Admiral Rickover set up a process in  
 3 which he would personally interview all incoming  
 4 officers to the naval nuclear operating corps, and  
 5 that is continued. Admiral Bowman still does that.  
 6 So we have a direct hand in personnel selection. We  
 7 obviously carefully select personnel for Headquarters,  
 8 also.

9 We direct and oversee our own logistics  
 10 functions within the Navy to assure that nuclear plant  
 11 parts are available and maintain an adequate stocking  
 12 level and quality. We control our special nuclear  
 13 material, including safety analysis for shipments and  
 14 proper escort procedures for shipments. We're  
 15 responsible for research and development throughout  
 16 the life of a plant all the way through to its  
 17 disposal. As I'm sure the Board knows, we've  
 18 dismantled on the order of 100 nuclear-powered  
 19 submarines and cruisers, and about that number of  
 20 reactor compartments have actually been taken to  
 21 Hanford and placed there for permanent disposal.

22 To make all of this work properly, we need  
 23 not just to put the requirements out there and hope  
 24 they are met. The old saw is, "You don't get what you  
 25 expect, you get what you inspect." So we have

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1 periodic audits by cognizant technical personnel. The  
2 advantage there is our Headquarters staff who are  
3 actually responsible for the technical requirements go  
4 out and participate in audits.

5 We don't have professional auditors, per  
6 se, that know auditing but don't know the technical  
7 aspects of the work. By sending the technical  
8 personnel out to do the audits, they get to see their  
9 requirements in action, understand what does and  
10 doesn't work, and they can provide some expert  
11 guidance on what has worked at other sites and may be  
12 an appropriate resolution for a problem they uncovered  
13 during an audit.

14 As Mr. Beckett said, our approach is as a  
15 knowledgeable and demanding customer. To do that, we  
16 have to make sure that the customer is fully qualified  
17 to assure nuclear safety. One important aspect of  
18 that is without an equivalent level of technical  
19 competence at Headquarters within the government  
20 staff, we feel we could not effectively engage in a  
21 technical dialogue with the expertise that we have at  
22 our prime contractors. So we work very hard to assure  
23 that our Headquarters people are as much expert in the  
24 details of our work as anybody at one of our  
25 contractors.

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1 MR. FORTENBERRY: Mr. Kauffman, another  
2 question. A lot of attention is being brought on this  
3 strong central technical control in NR, and I  
4 certainly don't hear a lot of complaints about glacial  
5 speeds of getting things through the system.  
6 Apparently, all of your waivers, all of your  
7 exceptions, your technical requirements, the approval  
8 of those, the enforcement of those, are all funneled  
9 through this central technical control organization  
10 that you're referring to. I'm trying to get a sense  
11 of how you are able to do that where what one would  
12 expect would be this huge bottleneck by trying to  
13 maintain this kind of control.

14 MR. KAUFFMAN: I guess the key is  
15 prioritization. We deal with some issues where  
16 glacial pace may be acceptable and appropriate and  
17 other issues where it's an urgent fleet problem and it  
18 needs to be resolved now. Our Headquarters personnel  
19 understand pretty much from the day they start work  
20 that you put in the effort necessary to solve the  
21 problem in the timeframe that's required. So if a  
22 ship notifies us of an issue, we turn to and make sure  
23 that we come through all the technical resolution  
24 within the time required to support the ship or come  
25 up with an interim action that is safe and acceptable

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1 for ship operation while we go off and do the further  
2 research or evaluation that may be necessary if we  
3 can't squeeze it in the short time period available.

4 DR. MANSFIELD: And have you found that  
5 you can preserve your principle of differing adverse  
6 opinions in an accelerated process like that?

7 MR. KAUFFMAN: Yes. And people are not  
8 shy about expressing differing opinions. Admiral  
9 Bowman, in particular, has very strongly emphasized  
10 the airing of differing opinions and frequently can't  
11 believe it when we bring in an issue saying there are  
12 no differing opinions and that we've all agreed,  
13 because he pretty much just expects that there is  
14 someone out there.

15 DR. MANSFIELD: Even on these urgent fleet  
16 requests?

17 MR. KAUFFMAN: Yes. Now sometimes that  
18 means that we default to a more conservative course  
19 than we might on further reflection. Then as we come  
20 through the additional evaluation, we may back off  
21 somewhat on the initial action.

22 DR. MANSFIELD: Okay. Thank you.

23 CHAIRMAN CONWAY: Tom, do you want to say  
24 something?

25 MR. BECKETT: Yes, let me explain in a

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1 little more detail the answer to your question. We do  
2 have tracking systems that track every piece of  
3 incoming correspondence to Naval Reactors requiring an  
4 answer. One of the jobs then of our project managers  
5 is to make sure their projects' needs are being met  
6 from a scheduler's standpoint. There is that pressure  
7 to get the answers out.

8 You mentioned waivers as one of the  
9 things, and I cringe a little because waivers are an  
10 anathema to our Headquarters organization. If, in  
11 fact, we believe in formality and documenting our  
12 requirements and then meeting those, you have no  
13 waivers. In fact, our default position is usually,  
14 "No waiver will be entertained." That cuts way down  
15 on the incoming correspondence.

16 There are occasions when a waiver may seem  
17 appropriate, when in fact what it means is your  
18 specification or overarching requirement was too  
19 narrow and needs to be broadened. That's more often  
20 what we do than waiver approvals themselves.

21 CHAIRMAN CONWAY: Mr. Kauffman.

22 MR. KAUFFMAN: And just to recap the  
23 discussion, centralized technical control, our  
24 approach is that the government provides technical  
25 direction, guidance, oversight for organizations, (our

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1 prime contractors, our shipyards, our nuclear crews),  
2 who are staffed by highly competent and experienced  
3 professionals. All of those people are expected to do  
4 their job, as I said, as if we weren't there, but then  
5 we provide the additional technical direction,  
6 additional oversight, and we have the responsibility  
7 for the safety and reliability of program operations.

8 To close, I'd like to briefly discuss our  
9 close, frequent technical oversight. As I said,  
10 inspection is the key to make sure that the  
11 requirements are actually being met. As Mr. Beckett  
12 mentioned, we have onsite field offices at most of our  
13 major locations, such as our prime contractor  
14 laboratories and shipyards, who do ongoing  
15 surveillance and auditing. At shipyards, they may  
16 stand monitoring watches where they just spend two  
17 hours watching how the crew or the shipyard does  
18 something.

19 Another aspect of our organization  
20 mentioned already by the Board this morning is the  
21 importance of self-assessment. We have been strongly  
22 emphasizing improved self-assessment capability. Our  
23 approach is we have an activity perform a self-  
24 assessment, and then we go out and do a periodic  
25 Headquarters-led review or audit of the activity. One

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1 of the things we look at is the quality of their self-  
2 assessment. Is it honest? Is it in-depth? If we  
3 find problems with the self-assessment or if we find  
4 problems the self-assessment doesn't identify, then  
5 that's one of the issues that gets raised.

6 CHAIRMAN CONWAY: Is this your people's  
7 self-assessment or the contractor doing the self-  
8 assessment?

9 MR. KAUFFMAN: It's the contractor doing  
10 the self-assessment. The general process, for  
11 example, for a shipyard is that the shipyard does  
12 their own self-assessment. Our field office does an  
13 assessment of self-assessment. The Headquarters team  
14 shows up, and they do an assessment of the self-  
15 assessment and go out and do the detailed onsite  
16 evaluation.

17 CHAIRMAN CONWAY: Do you do this in  
18 parallel or do you do it in series?

19 MR. KAUFFMAN: Do you mean the contractor  
20 self-assessment? It has to be done prior to our team  
21 arriving.

22 CHAIRMAN CONWAY: Okay. So then your  
23 person that is at the site, does he or she follow  
24 along watching the contractor do his self-assessment,  
25 or does he stand apart and let the contractor do it

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1 without him participating, and then does it in series?

2 MR. KAUFFMAN: The general approach is  
3 that the activity being evaluated does the self-  
4 assessment and provides it to the audit team.  
5 However, the audit team may request that they watch  
6 the activity, assess a particular job.

7 CHAIRMAN CONWAY: That's what I'm getting  
8 at.

9 MR. KAUFFMAN: So, for example, in  
10 radiological controls, what will frequently be done  
11 is: we almost always do a radiological controls  
12 drill, and part of the drill is that the activity  
13 performing the drill has their own monitors, their own  
14 evaluators, who are expected to write up issues that  
15 they note in performance of the drill. Part of our  
16 team's assessment then is the comprehensiveness, the  
17 validity, of the comments by the site's own monitors.  
18 So in certain areas, we do that assessment of the  
19 assessors.

20 MR. BECKETT: Let me explain, too, that  
21 self-assessment is a 365-day-a-year job. It's not  
22 just done prior to a major site audit or a major  
23 customer visit. So we expect any day of the year that  
24 we could show up sight unseen, unannounced, and be  
25 able to look at their self-assessment, see if they

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1 know where their weaknesses are, and see if they have  
2 actions in place or plans to address those actions.

3 MR. FORTENBERRY: Yes, if I can, Mr.  
4 Kauffman. What you were describing is layers of what  
5 some people would call "duplication." I would call it  
6 "redundancy" in terms of assessing. And the Chairman,  
7 I believe, was looking into the independence and  
8 whether or not that is critical or not.

9 For example, if you had one of your layers  
10 doing its operation jointly or sharing resources, you  
11 may, in fact, lose the redundant effect that I think  
12 you're trying to get by those various assessments. I  
13 believe what I heard was that it is important. You do  
14 protect that independence, which is different than  
15 saying you might request to watch an assessment, since  
16 you are evaluating that assessment. You do those  
17 separately is what I think the answer was. Right?

18 MR. KAUFFMAN: We call it "walking the  
19 fine line," which means that at the end of the day,  
20 we're responsible for the outcome. So there are times  
21 that you need to partner and being with the contractor  
22 to make sure that the outcome is successful. But in  
23 general, you can walk up to that line of being an  
24 effective oversight organization and not cross over.  
25 Because at the end of the day, if you're the

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1 regulator, you have to be ready to regulate.

2 MR. McCONNELL: But just to make sure that  
3 I understand, when these situations where the Naval  
4 Reactors assessor is time-coincident with the  
5 contractor's assessor, the reason is because your  
6 assessor is evaluating the performance of their  
7 assessor. They are not redundantly looking at the  
8 same thing.

9 MR. KAUFFMAN: That's part of it. In  
10 fact, if one of our people is evaluating a  
11 radiological job, they are assessing the evaluator  
12 that the site puts in place, but they are also  
13 assessing the job. So they may end up with comments  
14 on the actual technical work. They may end up with  
15 comments on the quality of the assessment of the  
16 technical work. Usually they end up with both.

17 CHAIRMAN CONWAY: Let me get this point.  
18 You have site representatives.

19 MR. KAUFFMAN: Yes.

20 CHAIRMAN CONWAY: Does the site  
21 representative have the authority to issue a stop  
22 order?

23 MR. KAUFFMAN: Yes.

24 CHAIRMAN CONWAY: So he or she in that  
25 position can stop the job if they think that it's not

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1 being done safely.

2 MR. KAUFFMAN: Yes. And if, for example,  
3 one of our prototype site representatives directs that  
4 one of our training reactors be shut down because of  
5 an issue, it requires Admiral Bowman's agreement, the  
6 Director's agreement, in order to start back up. So  
7 you have to come and explain to the Admiral what the  
8 issue was and why the corrective action is adequate to  
9 resume work. Now that's not true for everything. If  
10 you just saw a fall protection problem and stopped the  
11 job, you wouldn't have to go to the Admiral.

12 CHAIRMAN CONWAY: You follow the  
13 operational readiness reviews. In other words,  
14 something has been shut down because of a safety  
15 issue. They then, presumably the contractor, correct  
16 whatever the deficiency is. Now prior to starting up  
17 again, do you require the contractor to go through an  
18 operational readiness review to be sure that they have  
19 corrected the safety issue and/or the procedures now,  
20 and the personnel that will be providing the work know  
21 what they are doing?

22 MR. KAUFFMAN: Generally, yes. It depends  
23 on the severity of the issue. If the issue was that  
24 you were not following a procedure, and the reason why  
25 you weren't following the procedure, is you had the

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1 wrong procedure, and that's an obvious problem, then  
2 you may not have to do as big a corrective action  
3 program as you would if you just found that general  
4 performance of the personnel doing the work was  
5 substandard and required corrective action. The  
6 response varies with the severity of the issue.

7 Now I don't want to leave the impression  
8 that this happens all the time. It's in fact very  
9 infrequent. Most stop work situations are in fact  
10 initiated by the site itself because they recognize  
11 the significance of the Naval Reactors' representative  
12 having to step in and take that action. So they are  
13 very conscious of monitoring their own operations and  
14 taking appropriate corrective actions.

15 DR. MANSFIELD: And this injection of  
16 Naval Reactors management even from Headquarters, it's  
17 not particular to purely safety issues, but  
18 manufacturing issues in general? I realize that in  
19 your business quality is safety, but the manufacturing  
20 in general -- do you do stop work if you see that an  
21 outcome is not what you expect, paints the wrong  
22 color, rust where it's not supposed to be, things like  
23 that?

24 MR. KAUFFMAN: Yes, although it's  
25 secondary to your vendors. We don't necessarily have

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1 immediate visibility of that. So somebody making a  
2 small valve is handled differently than the  
3 shipbuilder who is actually assembling the ship in the  
4 shipyard.

5 DR. MANSFIELD: I see. Okay.

6 CHAIRMAN CONWAY: Mr. Kauffman.

7 MR. KAUFFMAN: To try and wind this up,  
8 I've already talked about direct reports to the  
9 Director, Admiral Bowman, and top Headquarters' staff  
10 on issues. Again, I would like to emphasize that  
11 those letters are not just filed, aren't read and  
12 burned. Frequently, those generate actions either at  
13 the initiative of the cognizant technical personnel  
14 who see them or fairly frequently at the initiative of  
15 Admiral Bowman himself, who will request further  
16 information or immediate action to resolve some issue  
17 discussed with him or covered in one of his periodic  
18 letters.

19 Part of the whole process is reporting any  
20 deviations from normal operations. We try to train  
21 all of our program personnel and, in particular,  
22 commanding officers of warships that if you see  
23 something that is unexpected, that's odd, don't assume  
24 that we know about it. Don't assume it's okay. Ask  
25 the question. Questioning attitude is again one of

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1 the principal philosophies in our program.

2 As we've already touched on, we pretty  
3 much require Headquarters' technical approval for just  
4 about every detail of design and procedure. That's a  
5 way not only of assuring that they are right and they  
6 are thoroughly reviewed, but also that we're fully  
7 aware of what's going on.

8 To finish up, our program feels that we've  
9 established high standards, but to maintain those high  
10 standards, you need constant vigilance. You need to  
11 take actions to assure performance, that those  
12 standards are actually met. We work very hard at  
13 that. It's a full time job.

14 CHAIRMAN CONWAY: Thank you. Dr.  
15 Eggenberger.

16 VICE CHAIRMAN EGGENBERGER: I'd just like  
17 to comment. I've heard all this many times as a 12-  
18 year former contractor to the program. That's the way  
19 it worked then, and I see it still works the same way.  
20 The thing that always impressed me was you always told  
21 me what you wanted. You always asked me how I was  
22 going to do it. Then you always asked me what  
23 standards I was going to use to achieve it. You  
24 always asked how long is it going to take, how much  
25 money is it going to cost, and go execute it. By the

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1 way, we'll watch you do that. It was very effective.  
2 Things got done on time, generally under budget, and  
3 successfully. My involvement was basically with the  
4 General Electric [GE] and the Combustion Engineering  
5 [CE] prototypes. We don't have very many of those  
6 left anymore. So I enjoyed being with the program.  
7 The lesson that I know I learned and that we are still  
8 learning from your program is the correct way to do  
9 things.

10 MR. KAUFFMAN: Thank you.

11 CHAIRMAN CONWAY: Dr. Mansfield.

12 DR. MANSFIELD: I made my comments  
13 already.

14 DR. MATTHEWS: I'm not quite sure how to  
15 phrase this question, but you've described a very  
16 rigorous process that obviously is valuable, and I  
17 agree with Dr. Eggenberger's comments. Without  
18 repeating your presentation, can you give me thoughts  
19 on how you keep your comfort level on those rare  
20 random events that surprise us all through our  
21 careers? Do you know what I'm asking you? It's one  
22 that you didn't expect. How do you sleep at night, I  
23 guess, against that type of thing?

24 MR. KAUFFMAN: Well, as Tom's pointing out  
25 in the box on the bottom, we try to prevent the big

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1 problems by working on the small ones. When you asked  
2 the question, the thing that immediately popped in my  
3 mind was an analogy that the predecessor to Tom used  
4 to always make, which is: "Naval Reactors is a lot  
5 like a duck. It looks placid and very calm above the  
6 surface, but it's frantically paddling if you look  
7 underneath."

8 That's sometimes our method of operation  
9 in that a fleet problem is identified to us, and we  
10 reassure the ship that we'll evaluate it, and we'll  
11 get back to you. We basically go to battle stations.  
12 We work very hard. We assess it. We ask all the  
13 "what if" questions. It can be a very frantic  
14 process. Fortunately, it's not frequent, but with  
15 those ones that are really surprising, we just marshal  
16 the resources that are necessary. We keep people at  
17 the prime contractors, at the shipyards, long hours  
18 evaluating and doing detailed technical assessments  
19 until we come through a determination as to whether or  
20 not it's okay because we've evaluated the unexpected  
21 condition and shown it's acceptable, or we have to  
22 take some kind of action.

23 For example, we had a case earlier this  
24 year where there was an issue about a particular  
25 circuit in a particular set of equipment. We spent

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1 about 36 hours frankly evaluating it, put out a  
2 procedural restriction for plant operations, and then  
3 worked people overtime in order to develop a permanent  
4 equipment fix to eliminate the need for the procedural  
5 restriction.

6 MR. BECKETT: Let me explain, too. We  
7 have a lot of confidence in the process we use when  
8 things go wrong. That involves putting all the facts  
9 down on the table to make sure you understand the full  
10 depth of what really happened, and then trying to come  
11 up with the root cause and corrective action. If you  
12 have confidence in that process, and then when you  
13 come up with a list of corrective actions and have  
14 smart people preparing them, and then smart people  
15 second guessing and overseeing them, you know you have  
16 the full universe of corrective actions down, and it's  
17 a matter of executing to that written formal plan.

18 MR. FORTENBERRY: I have a question.

19 CHAIRMAN CONWAY: Thank you. Go ahead.

20 MR. FORTENBERRY: You do make a point that  
21 conservative designs imply safety margins. Do you  
22 ever get pressure to examine, for example, "Are we  
23 safer than we need to be?" I'm interested in what  
24 kind of pressure, where it comes from, and how you  
25 deal with it. Maybe you are going overboard here, and

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1 you have too much conservatism, too much safety  
2 margin. Can you speak to that a little bit?

3 MR. KAUFFMAN: We have internal  
4 discussions regarding those balances as to whether or  
5 not this safety feature, this safety requirement  
6 really is appropriate and is necessary. One of the  
7 things that we wrestle with is that we're really  
8 dealing with four safeties. We're dealing with  
9 reactor safety, ship safety, personnel safety, and  
10 public safety. You can't solve all four of those with  
11 one set of requirements. You have to maintain a  
12 balance.

13 Fortunately, a lot of the things that you  
14 do for ship safety and reliability go a long way to  
15 enhancing reactor safety. So our approach is to try  
16 and make the requirements that are necessary to  
17 implement for reactor safety something that is a win-  
18 win type situation: figure out how to serve a dual  
19 purpose that actually improves the operational  
20 capability of the ship.

21 Not always is that the case. Sometimes  
22 you have to make trade-offs. In those cases, we  
23 engage in those sort of discussions, but we negotiate  
24 them internally -- get the agreement of the Director  
25 of the program. We may have a minority opinion that

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1 has to be aired, but eventually come to an agreement  
2 that really is not too far off. Those minority  
3 opinions are very minor differences in most cases.

4 MR. FORTENBERRY: And you're describing a  
5 situation where your organization is relatively free  
6 of such pressure. You just have internal discussion  
7 about the optimum or best way to approach things. Is  
8 that a fair statement?

9 MR. BECKETT: I wouldn't say that's true.  
10 In today's climate, it's always a reality that you  
11 need to do more with less, and we're not immune to  
12 that ourselves. The safest reactor is the shutdown  
13 reactor, but it's not very productive. So there's  
14 always a balance between productivity and safety. We  
15 try to balance that with a detailed understanding of  
16 the trade-offs and then make our best judgment.

17 The example is the S1W prototype reactor,  
18 which was first started up with the first power  
19 reactor in this country back in the early '50s. It  
20 had so many safety interlocks that it couldn't run.  
21 It stayed shut down. So Admiral Rickover decided that  
22 some trade-offs were necessary, disabled some of those  
23 safety features, and the rest is history. We've had a  
24 very success program.

25 MR. FORTENBERRY: And could I offer that

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1 again, this centralized technical control, is that  
2 what you think allows you to deal effectively with  
3 that pressure because those decisions are being made  
4 by this technical competence and experience?

5 MR. BECKETT: Absolutely, the ultimate  
6 responsibility and authority rests with our Director.  
7 So decisions get bubbled up to the top and get made at  
8 that level.

9 DR. MATTHEWS: Can I follow up to that  
10 question? You have contractors that you fund to do  
11 work, and presumably they're partly in the business of  
12 making money. I'm curious how they make that trade  
13 that Kent just asked that question about. Do you  
14 watch that? How do you watch that?

15 MR. BECKETT: We have a unique contracting  
16 arrangement. The fee that the contractor earns is  
17 predetermined based on the level of effort that's in  
18 the contract. That level of effort is essentially  
19 written to a very simple specification: "Do what it is  
20 we ask you to do," as Dr. Eggenberger had indicated.  
21 So he doesn't have a financial interest in cutting  
22 corners. He has a financial interest only in  
23 providing long-term quality service to the program so  
24 those contracts can be renewed at the five- and ten-  
25 year intervals. We expect them to be as rigorous as

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1 we are in evaluating those trade-offs and making the  
2 decisions that are in the best long-term interest of  
3 the program and not in the short-term interest of the  
4 company or of whatever other pressure there is out  
5 there.

6 DR. MANSFIELD: So you don't have multiple  
7 performance incentives in the contract like, "Get this  
8 particular piece of work done by next June." You  
9 don't have imperatives that the contractor gets paid  
10 for if he achieves them on time.

11 CHAIRMAN CONWAY: Incentive awards is what  
12 he's asking.

13 DR. MANSFIELD: Incentives.

14 MR. BECKETT: With our DOE laboratories,  
15 we do not. There are some incentive features in  
16 shipbuilding, which is a necessary feature in  
17 something that's that complicated. There is an  
18 incentive to do better and a disincentive to do worse  
19 on both schedule and cost. Those are features of  
20 shipbuilding contracts but not of our design and  
21 laboratory operation contracts.

22 CHAIRMAN CONWAY: I might say that the  
23 Board receives each year your annual reports. We read  
24 them very carefully and try to learn from them. Also,  
25 your recent exchange program with NASA, that report,

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1 which is two volumes, we've gone through very  
2 carefully, also. In fact, I would like to put in the  
3 record at this point a letter that the Board sent to  
4 Admiral Bowman complimenting him on those reports,  
5 because we find them very helpful. (See Attachment B,  
6 for the Admiral Bowman letter) Thank you. Any other  
7 questions?

8 DR. MANSFIELD: I second that: especially  
9 the radiological safety reports and environmental  
10 reports.

11 CHAIRMAN CONWAY: Yes, very important, and  
12 we thank you. We thank you for your assistance here  
13 today. Thank you very much. Now we have the  
14 experienced representatives from the Nuclear  
15 Regulatory Commission, Ms. Cynthia Carpenter and Dr.  
16 Edwin Hackett. If you would each introduce yourselves  
17 for the record.

18 MS. CARPENTER: Good morning. My name is  
19 Cynthia Carpenter. I'm the Deputy Director of the  
20 Division of Inspection Program Management from the  
21 Nuclear Regulatory Commission.

22 CHAIRMAN CONWAY: And your associate?

23 DR. HACKETT: Good morning. My name is Ed  
24 Hackett. I'm the Project Director for NRC's Project  
25 Directorate II, which oversees the plants in NRC's

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1 Region II, Southeastern United States.

2 CHAIRMAN CONWAY: And your associate?

3 MR. GIBBS: I'm Russell Gibbs. I'm the  
4 Senior Reactor Analyst in the Office of Nuclear  
5 Reactor Regulation.

6 CHAIRMAN CONWAY: Very good. Dr. Hackett,  
7 I thought you might have wanted to say something  
8 earlier.

9 DR. HACKETT: I did, Chairman, if that's  
10 appropriate at this point.

11 CHAIRMAN CONWAY: Sure.

12 DR. HACKETT: I was reacting to a question  
13 that the Technical Director raised where there are  
14 some obvious differences, as Mr. Beckett identified in  
15 his opening remarks, between how the NRC conducts  
16 business versus Naval Reactors.

17 CHAIRMAN CONWAY: That's why we're asking  
18 both of you here. We're trying to learn from your  
19 experience.

20 DR. HACKETT: It's an interesting  
21 contrast. One of the questions went to use of  
22 consensus standards, particularly in how we regulate.  
23 Of course, we actually prefer to regulate that way,  
24 when we can. We hold out that we have 51 percent of  
25 the stock, but in most cases, we have a regulation, 10

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1 CFR 50.55(a), which directly endorses the ASME  
2 [American Society of Mechanical Engineers] code. That  
3 is a preferred path for us to operate through and we  
4 encourage that.

5 Often times, I think it was referred to  
6 earlier, there's sometimes a glacial pace associated  
7 with some of these consensus activities, and that the  
8 NRC can't afford to wait for that. In those cases,  
9 we'll act as was described by the Naval Reactors  
10 representatives, but we do try to go that path. I  
11 just thought I'd react to that one. Thank you.

12 CHAIRMAN CONWAY: Thank you. Cynthia.

13 MS. CARPENTER: Good morning. As I stated  
14 before, I'm the Deputy Director of the Division of  
15 Inspection Program Management. I have oversight  
16 responsibility for the Reactor Oversight Process  
17 [ROP]. My previous job before this was as the branch  
18 chief for the Reactor Inspection Program Branch, which  
19 meant that I had the program responsibility for the  
20 reactor oversight process.

21 It's a pleasure to be with you today to  
22 share some of the experiences that the NRC has had in  
23 the last couple of years in developing and in  
24 implementing the new reactor oversight process. [With  
25 me] today, as already introduced, Mr. Russell Gibbs is

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1 a former senior resident inspector in the field. He  
2 was actually in the field when we transitioned to the  
3 new process. He is also now one of our experts in  
4 probabilistic risk assessment. He's here with us  
5 today in case you have any questions in those areas.

6 Our division developed the Reactor  
7 Oversight Process, and we did this in conjunction with  
8 our four regional offices. Now we provide the program  
9 oversight responsibility for the ROP as it's  
10 implemented by the regional offices, and we just have  
11 the oversight responsibility.

12 Today I would like to share with you how  
13 the NRC interacts with our commercial nuclear power  
14 plants in the ROP. This begins each year with routine  
15 inspections that the agency conducts at each of the  
16 103 operating facilities. It ends with an annual  
17 agency assessment of the licensees' performances.  
18 That's a culmination of the inspections that are  
19 performed throughout the year and also performance  
20 indicators that were established to provide an  
21 objective measure to measure performance. I'll also  
22 discuss some of the insights you might be interested  
23 in, in a program that we're trying to initiate right  
24 now in the licensees conducting their own self-  
25 assessment.

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1           Before I go any further, I'd like to share  
2 with you the NRC's mission. Our agency is about 3,000  
3 employees both in our Rockville Headquarters and our  
4 four regional offices. We're committed to protecting  
5 the public health and safety, and the environment from  
6 the effects of radiation from nuclear reactors,  
7 materials, and water facilities.

8           Our mission is to ensure that the  
9 commercial nuclear power plants are operated in a  
10 manner that provides adequate protection of the public  
11 health and safety and the environment and also  
12 protects against radiological sabotage and the theft  
13 or diversion of special nuclear materials. Today I'll  
14 talk to the part that oversees the commercial nuclear  
15 power plants. As I said, there are 103 operating  
16 reactors out there today.

17           An important aspect of our regulatory  
18 philosophy is that the licensees that we regulate have  
19 the primary responsibility to meet regulatory  
20 requirements and to ensure the safe operation of their  
21 facilities. The NRC, however, is the licensing  
22 authority, and we provide independent oversight of  
23 licensee activities through our inspections and our  
24 assessments of their performance, if warranted.

25           In our oversight role, we have also in the

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1 last few years taken significant steps towards a more  
2 risk-informed approach to regulation, where practical.  
3 We've changed our oversight process to include  
4 insights from probabilistic risk assessments. We  
5 believe that we're on the cutting edge of risk-  
6 informed government, and so far, we've had notable  
7 success with needed changes in this area.

8 Basically, this risk-informed approach to  
9 regulation is a graded approach on our part. The more  
10 important the issue is from a risk-informed  
11 perspective, the more that the NRC engages. In cases  
12 where risk technology is not practical, we use a more  
13 deterministic approach using available information and  
14 our past experience when needed.

15 In order to be a more efficient and  
16 effective regulator, the NRC established four  
17 strategic performance goals. These goals were  
18 established to resolve the various stakeholder input  
19 in the way that we regulate the licensees for which we  
20 have authority. These stakeholders are both internal  
21 to the NRC and external to the NRC. Several years  
22 ago, we and others recognized the need to improve our  
23 oversight of the operating plants. For commercial  
24 nuclear reactors, the ROP is the process that we now  
25 use to improve the way we regulate them.

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1           Our performance goals include maintaining  
2 safety. It's important to note that we do not  
3 stipulate that we need to improve safety, but safety  
4 is to be maintained. We have specific goals for  
5 maintaining safety, such as maintaining a low  
6 frequency of plant events that could lead to a nuclear  
7 reactor accident. Having zero significant radiation  
8 exposures resulting from commercial nuclear reactors  
9 are ways that we measure this performance goal.

10           Enhancing public confidence. Prior to the  
11 new process, we and our stakeholders were concerned  
12 that the NRC did not clearly present our assessment of  
13 licensee performance. It was not objective. It was  
14 rather subjective in many cases. We've taken  
15 significant actions to address this particular  
16 concern.

17           For example, all of our inspection results  
18 and all of our assessments of the licensee performance  
19 are clearly presented to the licensees and to the  
20 public. We have a webpage. When you go to the  
21 webpage, you can see that every one of the inspection  
22 findings are noted, and how the agency has addressed  
23 them, and how the licensee has addressed them. These  
24 are easily viewed for each and every facility.

25           An example is that if you go to the

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1 webpage, you'll notice that we have a color scheme.  
2 For issues that are very low risk significance, they  
3 are green. For issues that are high risk  
4 significance, it's red. We also conduct annual  
5 meetings in the vicinity of each and every power plant  
6 to inform the licensee and members of the public of  
7 our assessment of their performance, make NRC  
8 activities and decisions more effective, efficient,  
9 and realistic.

10 The commercial nuclear industry and others  
11 did not believe that our previous assessment process  
12 was predictable, that it was scrutable, and not always  
13 understandable. Many believed that we were too  
14 subjective. So the ROP was designed, and it's been  
15 effective in addressing these concerns.

16 We use an open, risk-informed process  
17 resulting in licensees and the public understanding  
18 more about oversight processes, particularly in the  
19 assessment area. The process, because it is risk-  
20 informed and is laid out in open and objective  
21 fashion, has significantly improved the effectiveness  
22 of our agency. Feedback from our licensees and other  
23 stakeholders has been very positive in this area.

24 Finally, reducing unnecessary regulatory  
25 burden. We made significant change in this area,

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1 primarily using probabilistic risk technology where  
2 possible to help us define what aspects of plant  
3 operation were most important. Based upon this  
4 information and our experience, the agency identified  
5 those aspects of licensee performance that are  
6 important to our mission and, therefore, merit  
7 regulatory oversight.

8 We also defined a threshold where issues  
9 that were below a certain level of risk would require  
10 the licensees to evaluate and correct it without NRC  
11 involvement. These are issues of very low safety  
12 significance. We do, however, at a later time go back  
13 and review selected issues and associated corrective  
14 actions to ensure that the licensees took appropriate  
15 corrective actions.

16 DR. HACKETT: Cindy, if I could make a  
17 further comment on that. That goes to a question that  
18 came up previously also. Maybe it's not unique to our  
19 environment, but certainly the unnecessary burden  
20 piece is a real challenge for the NRC. In a lot of  
21 cases, our regulations were designed very  
22 conservatively. Removing the conservatism is a  
23 difficult process for us to do. Cindy said, I think,  
24 a big help in that regard is the probabilistic risk  
25 assessment technology, but it's still something that

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1 we have to pay very careful attention to deterministic  
2 approaches and also defense-in-depth when we are going  
3 through this.

4 MS. CARPENTER: Next, let's discuss the  
5 development process. In the ten years prior to the  
6 development of the ROP, commercial nuclear power  
7 plants had been operated safely in overall plant  
8 performance. That was indicated by trends that both  
9 the NRC and the industry were tracking. This  
10 improvement in plant performance was attributed in  
11 part to successful regulatory oversight and also to  
12 the maturity of the industry.

13 Despite this success, the NRC recognized  
14 that the inspection, the assessment, and the  
15 enforcement processes sometimes were not clearly  
16 focused on the most safety important issues. It was  
17 redundant many times, and we were overly subjective  
18 with the NRC action taken in a manner that was at  
19 times neither scrutable nor predictable.

20 We believe that an independent regulatory  
21 oversight process is one in which the agency's  
22 decisions are based on unbiased assessments of  
23 licensee performance. Observations were also echoed  
24 by external stakeholders such as the Congress, the  
25 industry, and the public. This gave the NRC the

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1 opportunity to improve our regulatory oversight of our  
2 licensees.

3 To achieve our performance goals, we've  
4 made significant changes to our oversight of the  
5 nuclear power operations. We developed new objectives  
6 for the program, mainly improving the objectivity of  
7 the oversight process. So that the subjective  
8 decisions and judgment were not the central focus of  
9 our process, we needed to improve the scrutability of  
10 these processes, so that NRC actions had a clearer tie  
11 to licensee performance. We also needed to risk-  
12 inform the processes, so that NRC and the licensee  
13 resources were focused on those aspects of performance  
14 that have the greatest impact on safe operation.

15 The development of the program took over  
16 two years, and it continues to evolve today. We  
17 continue to make changes in the program to improve it  
18 and to incorporate lessons learned. You will hear  
19 from Ed, who will talk about the Davis-Besse lessons  
20 learned. There are many improvement items there for  
21 the ROP. As we continue through the process, we learn  
22 other lessons, and we continue to make those  
23 improvements, and we have long-term changes to the  
24 program.

25 Development of the new program started in

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1 1999, and it was highlighted by a six-month pilot  
2 effort. This pilot included nine nuclear plants, and  
3 they were representative of two plants from each of  
4 the four regions. They represented different reactor  
5 types and also different containment types.

6 The pilots were then reviewed by the NRC,  
7 and there was also an advisory panel that was  
8 established under the Federal Advisory Committee Act  
9 [FACA] panel. The purpose of the pilot was to use the  
10 newly designed inspection procedures, the newly  
11 designed Significance Determination Process [SDP].  
12 This is a process that is used to take inspection  
13 findings and to determine their risk significance to  
14 see at what level the Agency should engage. We also  
15 had performance indicators.

16 The outcome of the SDP, which is the risk  
17 significance of our inspection findings and  
18 independent performance indicators, are then summed up  
19 in what is called "an action matrix." This action  
20 matrix is the primary tool that we use to determine  
21 overall licensee performance and what actions that the  
22 agency should take. It lays out objectively and  
23 clearly based upon the significance of the inspection  
24 findings the number of inspection findings and those  
25 performance indicators that cross predetermined

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1 thresholds, what the appropriate regulatory response  
2 should be for overall performance.

3 During the program development, there was  
4 extensive public involvement both in the nuclear  
5 industry, which continues to be represented by the  
6 Nuclear Energy Institute [NEI], and public advocacy  
7 groups such as Union of Concerned Scientists, who  
8 provided input as we developed the program. We  
9 believed that in order to increase public confidence,  
10 that increased public involvement was necessary, and  
11 that involvement continues today. We have monthly  
12 meetings with all of our stakeholders to continue to  
13 oversee the program and to see what changes we need to  
14 continue to make in the program.

15 Today the ROP processes is in its fourth  
16 year of implementation. We believe that we've had  
17 notable success in meeting our performance goals. The  
18 nuclear industry, which some might say are our best  
19 external critics, acknowledges that we have made  
20 significant progress to improving our objectivity, our  
21 predictability, consistency, and understandability  
22 from the previous program.

23 We do, however, recognize that more  
24 improvements are needed in the program and the  
25 fundamental changes that we've made in our oversight

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1 process. Risk assessment continues to be an area of  
2 needed improvement. For example, attempting to  
3 determine the significance of an inspection finding  
4 for which no probabilistic risk information exists  
5 continues to present a challenge to us.

6 As I mentioned earlier, certain aspects of  
7 what we regulate are not probabilistically based, and  
8 others are immature in their development, the  
9 unforeseen situations which arise, such as what  
10 happened at the Davis-Besse plant. It's important to  
11 our process to have the flexibility that we quickly  
12 and we effectively adapt to these situations to allow  
13 us to perform our regulatory function.

14 As Ed will talk about in his presentation,  
15 it's essential that the lessons learned from Davis-  
16 Besse be successfully incorporated into the ROP so  
17 that we prevent future similar situations. We are  
18 actively doing that.

19 Finally, we have performance indicators.  
20 We continue to make changes to that also. One of the  
21 changes that we are looking at right now is a  
22 performance indicator which is very risk-based.  
23 That's important to us because if we adopt this  
24 performance indicator, that would mean that we would  
25 reduce our inspection efforts in that particular area.

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1 CHAIRMAN CONWAY: Hold on a second. Dr.  
2 Eggenberger.

3 VICE CHAIRMAN EGGENBERGER: Can you give  
4 me an example of where you were performing regulation  
5 and were criticized for being too subjective?

6 MS. CARPENTER: In the old program, we  
7 used to have what was called a "problem plant list."  
8 It was not always clear to the licensees how they  
9 ended up on that list or how they received additional  
10 regulatory attention or additional inspections. So  
11 one of the things we've done is this action matrix  
12 that we have. If you have two performance indicators  
13 which cross the green-white threshold, they go from  
14 very low safety significance to low to moderate safety  
15 significance.

16 This action matrix makes it very clear  
17 what inspections the Agency will engage in. It's very  
18 clear to the utilities where they are at in the  
19 process, whether they are in what we call the  
20 "licensee response" column, a "regulatory response"  
21 column. It was not that clear previously. They  
22 didn't always understand why we suddenly would engage  
23 with inspections. If we engage now, with  
24 supplementary inspections, they understand that the  
25 reason is that they crossed the green-white threshold.

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1 They crossed from findings that were low to moderate  
2 risk significance.

3 VICE CHAIRMAN EGGENBERGER: But under the  
4 previous methodology, a decision was made as to what  
5 color it should be, whether it was red or green or  
6 whatever box you put it in as to being a problem plant  
7 or not a problem plant. But wasn't there a  
8 methodology for determining how to do this?

9 MS. CARPENTER: There was. It was what  
10 was called the Systematic Assessment of Licensee  
11 Performance [SALP] process.

12 VICE CHAIRMAN EGGENBERGER: But did it  
13 track technologically?

14 DR. HACKETT: I guess I could chime in. I  
15 think what Cindy mentioned is the clear case, which  
16 was that SALP was a very effective process, and it did  
17 address the points that you're making.

18 VICE CHAIRMAN EGGENBERGER: Yes.

19 DR. HACKETT: I think that part of the ROP  
20 was aimed at was communicating that better.

21 VICE CHAIRMAN EGGENBERGER: Well, that's  
22 what I was trying to say. Was it just a matter of not  
23 telling or the people not knowing exactly the details  
24 of how you made your decision? Am I right?

25 MS. CARPENTER: That was right. It was

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1 not always clear to the licensees and to the public  
2 how we came to some of the SALP scores. It was not  
3 always clear to them what kind of input was used into  
4 that. So it was considered to be more subjective than  
5 objective.

6 VICE CHAIRMAN EGGENBERGER: I don't want  
7 to argue with you, but what I'm trying to believe is  
8 that it was not subjective and that you did have the  
9 technical details located somewhere that allowed you  
10 to make the decisions. However, those details just  
11 hadn't been communicated in a way to the licensee. Am  
12 I right?

13 DR. HACKETT: I think that's the correct  
14 interpretation. Also I'd add that not all  
15 subjectivity is bad. Part of what Cindy said is that  
16 we want to have a risk-informed process for our  
17 inspections. However, we also want to have our  
18 experienced inspectors, I guess, for lack of better  
19 words, to be able to go from their gut. That might  
20 run contrary to risk-informing on occasion. They see  
21 something in a plant that they want to pursue, and  
22 that, particular thing is not high up in the action  
23 matrix. We want them to have the wherewithal to  
24 pursue that and they do under the program.

25 CHAIRMAN CONWAY: Okay. Thank you.

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1 MR. FORTENBERRY: That question was along  
2 several lines actually. I'm sure you've had to  
3 address it before. What would be the downsides of  
4 having a more predictable -- Well, I guess it was a  
5 previous slide, "We are now very predictable." It  
6 reminds me of experiences that I've had under  
7 instructors where they said, "Now the point I'm about  
8 to say next is important," and of course immediately  
9 forget about everything else. That's sort of an  
10 analogy. I'm sure you've had to address the question  
11 before. How would you answer that, as far as: are  
12 there downsides to being totally predictable in terms  
13 of an oversight body?

14 DR. HACKETT: I think I'd say obviously  
15 the answer is, "Yes;" to be totally predictable or  
16 scripted, such that folks know where you are coming  
17 from every time to the point that we've heard and  
18 known that licensees keep databases on NRC inspectors  
19 and their predisposition for going after certain  
20 things. So that is a bad aspect of it.

21 The counter side to that -- I think this  
22 is like the Naval Reactors discussion of walking a  
23 fine line -- at least to me, the other piece of that  
24 is what we would call "regulatory stability," the  
25 ability of the licensees to look at the NRC with some

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1 level of consistency on how they are going to come  
2 down in certain areas, in a broader sense. But I  
3 think it is a bad thing to be too predictable in an  
4 inspection effort. I would agree with you.

5 MS. CARPENTER: But the program also is  
6 built with flexibility. The inspectors can, if they  
7 see a safety issue, follow that. The program is  
8 flexible. With the action matrix, it is predictable,  
9 but the other side of that is that we also have  
10 deviations to the action matrix. So if the licensee  
11 finds himself in a particular column of the action  
12 matrix, and maybe we don't think that's appropriate,  
13 we do have a method to say, "That's not the  
14 appropriate regulatory action, and we think that this  
15 is the appropriate regulatory action." So there is  
16 flexibility built into the program to allow us to  
17 basically do what we feel is the right thing. It just  
18 requires that we think that through, and that we have  
19 the approval of higher management in order to do that.

20 CHAIRMAN CONWAY: Dr. Hackett?

21 DR. MATTHEWS: I have a question in this  
22 evolution to risk-informed. I read a lot in the trade  
23 journals about utilities being able to reduce some of  
24 the controls on some of their safety systems because  
25 they aren't high significance and they didn't provide

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1 what people thought they were providing. I wonder if  
2 you could give me a little bit of how you see, as the  
3 regulator, that risk-informed has increased public  
4 health and safety.

5 MS. CARPENTER: It allows the agency to  
6 engage. I was an inspector under the old program.  
7 Under the old program, if I saw some place where they  
8 violated their license or if there was something in  
9 their technical specifications, which is part of their  
10 license or the regulations, that would be a violation,  
11 and I would pursue that. Because the inspector in the  
12 agency was pursuing it, so were the licensees. So  
13 they were focused over here, but you knew that it  
14 wasn't very risk-significant.

15 Today under the new program, it allows  
16 both the licensee and the agency to focus its  
17 resources on the most risk-significant, safety  
18 significant, issues. We can look at this other piece  
19 and say, "Yes, this was a requirement under the  
20 regulations." They put it in their corrective action  
21 program, and they correct it. It allows us then to  
22 move on to things that are more risk-significant. We  
23 are focusing our resources where it is most important.  
24 I think that's been the biggest benefit for both the  
25 utilities and for the agency today.

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1 MR. GIBBS: There's no doubt. I was an  
2 inspector in the old program. I was an inspector in  
3 the new program. There was no doubt in my mind that  
4 as an inspector we focused on more important systems  
5 as we inspected the facilities, which I think  
6 addresses your question. How did we enhance public  
7 safety? That's how we did it. We went after the  
8 systems and problems that had the most payback, if you  
9 will, in a risk-informed environment.

10 DR. MATTHEWS: Did the risk information  
11 back up your "gut feeling" that you talked about  
12 earlier?

13 MR. GIBBS: Not always.

14 DR. MATTHEWS: Was it consistent?

15 MR. GIBBS: Most of the time, but not  
16 always. The probabilistic risk assessments that have  
17 been done have revealed what we call "insights."  
18 That's information that the deterministic engineer may  
19 not have thought about in the design of the system.

20 DR. HACKETT: I would add to Russ's  
21 comment, too. Early on, I think we learned a lesson  
22 the hard way. We started down this path saying this  
23 was "risk-based," and it's not risk-based. Risk-  
24 informed is a fundamental shift in philosophy. So we  
25 do retain other elements like defense-in-depth and

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1 being able to go from the gut and as Cindy mentioned,  
2 there is flexibility in the program. It is not just  
3 risk-based.

4 CHAIRMAN CONWAY: Does your site inspector  
5 have the authority to order a shutdown if there is a  
6 violation and he or she has no other authority to  
7 issue an audit?

8 MS. CARPENTER: No, they do not have the  
9 authority. That comes through Headquarters.

10 CHAIRMAN CONWAY: He would have to come  
11 back to the Commission itself.

12 DR. HACKETT: To the Headquarters.

13 MS. CARPENTER: The Headquarters. I think  
14 the actual authority to issue a shutdown is with the  
15 Office of Nuclear Reactor Regulation [NRR].

16 DR. HACKETT: The Director of NRR.

17 MS. CARPENTER: He actually issues the  
18 license to the facility, and he has the ultimate  
19 authority to order a plant to be shut down. They  
20 would make their recommendations through the regional  
21 office and then through Headquarters.

22 CHAIRMAN CONWAY: In your experiences over  
23 the years, has the NRC or its predecessor ever had an  
24 example where a site inspector thought it a violation  
25 sufficiently serious that [he] actually called back to

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1 Headquarters for authority to have it shut down?

2 MS. CARPENTER: I don't think so. Not  
3 that I know of.

4 CHAIRMAN CONWAY: I have no recollection  
5 of reading of any.

6 DR. HACKETT: No, I don't believe that's  
7 been the case.

8 MS. CARPENTER: Our inspectors are our  
9 eyes and ears out in the field, but that authority  
10 rests with the Office Director for our Office.

11 CHAIRMAN CONWAY: Very good, Dr. Hackett.

12 MS. CARPENTER: On the next slide, I  
13 wanted to talk about resources for the program, and  
14 these are the resources needed for the ROP. I think  
15 the main message here is that although we've gone to a  
16 new reactor oversight process, we did not  
17 substantially reduce the level of effort that we  
18 considered necessary to ensure that we satisfy our  
19 mission. We've focused our inspectors in areas that  
20 potentially pose the greatest risk to the public.

21 We currently spend about 5,000 hours at a  
22 two-unit facility, and that is minimum inspection  
23 effort. It's about 2,000 direct hours. It's 5,000  
24 hours on average across the country. The two resident  
25 inspectors as you mentioned are physically stationed

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1 at each facility. We have additional inspectors out  
2 of each of our regional offices. They perform other  
3 less frequent inspections.

4 The level of effort represents what we  
5 consider to be necessary to complete what we call the  
6 "baseline inspection program." This baseline  
7 inspection program combined with performance  
8 indicators contain the major elements of the  
9 inspection aspect of the ROP. The baseline inspection  
10 program is considered the minimum level of inspection  
11 that is required for a plant, regardless of the  
12 plant's performance, in order for the NRC to have  
13 sufficient information to determine whether plant  
14 performance is at an acceptable level.

15 The baseline inspection program is  
16 performed at each and every facility in the country  
17 each and every year. As I mentioned previously, the  
18 baseline inspection program was developed using the  
19 risk-informed approach to determine a comprehensive  
20 list of areas to inspect within the oversight  
21 framework.

22 In the event that a process determines  
23 that a particular inspection finding is above a  
24 certain threshold of significance or a performance  
25 indicator crosses a predetermined threshold, then the

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1 action matrix that we have directs that additional  
2 inspections - we call them "supplemental inspections"  
3 - will be performed at that facility.

4 The level of this effort of these  
5 inspections is dependent upon the number of findings  
6 or the performance indicators that cross the  
7 predetermined threshold or the significance of the  
8 findings that's been predetermined. So if the  
9 inspection finding crosses what we call the "green-  
10 white threshold," then the agency has predetermined  
11 inspection procedures in place to engage. If it would  
12 cross what we call the "yellow threshold," which would  
13 be moderate to high safety significance, then there is  
14 increasing inspection, increasing engagement on the  
15 part of the agency.

16 The ROP also requires resources for  
17 overall assessment of the licensee performance. We  
18 perform continuous inspection, continuous assessments  
19 of the licensees. We also do more formal quarterly,  
20 semi-annual, and annual assessments.

21 During these assessments, all of the  
22 inspection findings and the results of the performance  
23 indicators are reviewed to determine if we need to  
24 conduct additional inspections. As I mentioned  
25 earlier, a major element of the assessment process is

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1 that as long as inspection findings remain below a  
2 certain threshold of significance, we perform only the  
3 minimum inspection effort at that facility, and are  
4 less involved than in day-to-day operations of the  
5 facility.

6 We expect our licensees to implement their  
7 corrective action program to identify and correct  
8 problems without the NRC having to unnecessarily  
9 engage at lower levels of safety significance. This  
10 approach allows our inspectors to better focus on the  
11 risk-significant activities at a given facility and  
12 the capability to allow inspectors to do reactive  
13 inspections if needed. Unlike the inspection process,  
14 overall resources for the assessment process have not  
15 changed from the last program to this program.

16 The next thing I want to transition to is  
17 licensee self-assessment. As part of our ongoing  
18 efforts to improve the efficiency and the  
19 effectiveness of the ROP, we're currently evaluating a  
20 process to allow licensees to have credit for certain  
21 self-assessments that they might perform. We're  
22 considering allowing licensees to substitute a self-  
23 assessment of their own activities for certain  
24 predetermined NRC baseline inspection as long as the  
25 self-assessments were conducted in accordance with the

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1 guidance document that's being prepared at this time.  
2 These self-assessments will still be monitored by the  
3 NRC, but we estimate that the resource savings might  
4 be on the order of 50 to 75 percent for that  
5 particular inspection, with similar savings possible  
6 for NRC licensees, and again allowing the agency to  
7 redirect our resources to more safety-significant  
8 issues.

9 CHAIRMAN CONWAY: Let me ask a question,  
10 if I may. During the utility self-assessments when  
11 you have onsite inspectors, are they following it as  
12 it's being done? Do you hear what I'm trying to get  
13 at? Are they watching it as the self-assessment is  
14 being done, rather than waiting until it's done and  
15 then reviewing it?

16 MS. CARPENTER: Yes, that is the intent of  
17 this program. It's that the licensees would conduct  
18 their self-assessment. They would formally ask the  
19 agency to conduct a self-assessment, and there are  
20 only certain inspections that we're thinking about  
21 right now. One of them is the safety system design  
22 inspection. They would formally ask us; depending  
23 upon where their performance is at would determine how  
24 much. We definitely would be on the team. We would  
25 be overseeing the team for their self-assessment as

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1 it's happening.

2 CHAIRMAN CONWAY: So you are participating  
3 with them on their self-assessment.

4 MS. CARPENTER: We're watching what  
5 they're doing, exactly.

6 CHAIRMAN CONWAY: As it's proceeding.

7 MS. CARPENTER: Right.

8 CHAIRMAN CONWAY: Now that seems to be  
9 different from what I understood from Naval Reactors  
10 where they, if I heard them correctly, wait and let  
11 the contractor do his work and then review it and see  
12 how well it was done, but not following along and  
13 watching it in parallel.

14 MS. CARPENTER: We do that in the  
15 emergency preparedness area. The licensees conduct  
16 their exercises. They are critiquing themselves, and  
17 we oversee the drill itself, and we oversee their  
18 assessment of how they've done. But for these  
19 particular licensee self-assessments, the intent is  
20 that we will be there on the team observing what they  
21 are doing.

22 CHAIRMAN CONWAY: If you see it going down  
23 the wrong path, their self-assessment is missing, or  
24 it's not being done properly, then your site  
25 representative calls it to their attention at that

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1 time.

2 MS. CARPENTER: The site representative  
3 would call it to their attention, or whoever is  
4 monitoring the team, whether it might be the inspector  
5 onsite or it also might be someone from Headquarters  
6 or someone from the field office. They would then  
7 bring it to their attention.

8 CHAIRMAN CONWAY: During the time that  
9 this is completed and the utility has completed its  
10 self-assessment, you would expect it to be properly  
11 done because you are following it as it's done.

12 MS. CARPENTER: Yes, sir. That was part  
13 of the next slide. Self-assessment. As part of that,  
14 when they find inspection findings, again we would  
15 expect them, if they were very low risk significance,  
16 to put them in their corrective action programs and  
17 for them to follow up. If they are higher safety  
18 significance, the agency then would assess it as we do  
19 now through our Significance Determination Process.

20 VICE CHAIRMAN EGGENBERGER: Do you expect  
21 the licensee to have an ongoing self-assessment  
22 program? And before you answer that, you indicated  
23 that you were going toward the idea that there would  
24 be certain areas that you would allow him or her to do  
25 self-assessments in, and then that made me believe

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1 that's the only area he's going to do self-assessments  
2 in. So that's why I asked if you expect them to have  
3 a continuing self-assessment program on everything as  
4 Naval Reactors indicated that they expected their  
5 contractors to continuously self-assess.

6 MS. CARPENTER: Let me see if I get this  
7 right. We do not have a requirement that they conduct  
8 self-assessment.

9 VICE CHAIRMAN EGGENBERGER: Okay.

10 MS. CARPENTER: We do expect them, though,  
11 to be self-assessing themselves and to be finding  
12 problems, putting them into their corrective action  
13 program, assessing the significance, and fixing their  
14 problems. We know many times before a team inspection  
15 goes in that they will conduct self-assessment. Then  
16 our team will come in and do the inspection. So what  
17 we're talking about is instead of them doing a self-  
18 assessment in a particular area and then us coming in  
19 and doing it, that they would do it, and they would  
20 receive credit for having done the inspection.

21 The agency would then not follow on with  
22 an inspection. We would judge how well they did. If  
23 we find that they did not do a good job, then the  
24 agency would probably do either a follow-up inspection  
25 or they would be doing the inspections from then on.

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1 VICE CHAIRMAN EGGENBERGER: Do you know  
2 whether INPO [Institute of Nuclear Power Operations]  
3 has any thoughts on this matter? You're the wrong  
4 person to ask but I thought you might know.

5 MS. CARPENTER: They do conduct plant  
6 evaluations.

7 VICE CHAIRMAN EGGENBERGER: No, I mean a  
8 position on whether a licensee should do continuous  
9 self-assessments regardless.

10 MS. CARPENTER: I don't know.

11 MR. McCONNELL: If I might, I have a  
12 question. You indicated that you had a certain subset  
13 of your NRC inspections that you are considering  
14 allowing the licensee to do in lieu of the NRC.

15 MS. CARPENTER: Right.

16 MR. McCONNELL: I'm checking my facts  
17 here. Then you went on to say that you would expect  
18 them to do their inspections to be done in accordance  
19 to the standards that you would provide, presumably  
20 such that you would assume that their inspection would  
21 be at the same level of rigor and the same quality as  
22 if you would have done it yourself.

23 MS. CARPENTER: Yes.

24 MR. McCONNELL: And then you go on to say  
25 that you expect savings from both the industry and the

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1 NRC. May I get some insight into why you would expect  
2 to see that savings?

3 MS. CARPENTER: Why we expect the savings  
4 is as I said. Many licensees, when they know we're  
5 going to come and do design inspection or fire  
6 protection inspection, will conduct their own self-  
7 assessment. Then we come in and do our inspection.  
8 And there is a lot of support on the part of the  
9 licensee when our inspectors come in and are doing our  
10 inspection. So they are not only doing their own  
11 self-assessment, but then we're coming in and doing  
12 ours right behind that, and they are supporting  
13 everything that we're doing and then all the  
14 engagements with all of our inspection teams. So  
15 that's why we say we believe that there will be  
16 savings. We won't need to do that twice on the part  
17 of the part of the licensee then.

18 MR. McCONNELL: I think I understand.  
19 What you are saying is that the presumption was that  
20 there would be a stimulus of the NRC inspection, which  
21 would cause a serial process of contractor's self-  
22 assessment followed by an independent assessment. In  
23 this model, those two would occur at once, and that's  
24 why both organizations would see efficiency.

25 MS. CARPENTER: Exactly.

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1 MR. McCONNELL: But that's the difference.  
2 That efficiency is because of the difference between  
3 that model and the one that the Naval Reactors just  
4 described where they rely on a serial process. Okay.  
5 I just wanted to be clear.

6 MS. CARPENTER: Yes, that was part of this  
7 last slide. What we're thinking at this point in time  
8 is that depending upon the licensee's performance, how  
9 many inspectors would we have that would actually be  
10 following along with the licensee and observing what  
11 they are doing. We also have requirements that we're  
12 putting on to the program.

13 In other words, an example of that would  
14 be such as Exelon, a very large company today with a  
15 lot of facilities. We have minimum staffing. There  
16 would be so many people on the team. How many of  
17 those people on this self-assessment team would need  
18 to be from outside of their organization? In other  
19 words, some of them would have to be outside of the  
20 station, and some of them would need to be outside of  
21 their organization. That is all part of what we're  
22 setting up with them.

23 What do we do with inspection findings?  
24 We expect them to use the same sort of rigor that we  
25 would use in our program and be looking at the same

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1 things. We also would expect that if they found  
2 inspection findings, there would be a process as to  
3 how we would handle those if they were very low safety  
4 significance into their corrective action program. So  
5 there are guidelines that we're setting up in order to  
6 conduct this program with them.

7 Right now, there is a guidance document.  
8 It is draft. We're in the process of reviewing that.  
9 We've provided comments back to the industry on that.  
10 The next step would be to conduct a pilot. We're  
11 hoping after the first of the year to conduct a pilot,  
12 and we're looking at one to two facilities per region  
13 right now for that to see how that goes. There are  
14 some concerns among our regional offices on this.  
15 This is something that we'll be looking with our  
16 regional offices on, also.

17 CHAIRMAN CONWAY: Kent.

18 MR. FORTENBERRY: Ms. Carpenter, just a  
19 quick question.

20 MS. CARPENTER: Sure.

21 MR. FORTENBERRY: Is there a role for  
22 unannounced inspections in this framework?

23 MS. CARPENTER: No, sir. There are not.  
24 Correct me if I'm wrong, but at this point in time,  
25 all of our inspections other than -- I have to make a

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1 distinction with the resident inspectors. We provide  
2 our utilities with a 12- to 18-month inspection  
3 schedule. When it comes to team inspections,  
4 radiological protection, emergency preparedness, they  
5 know when our teams are coming on site. They know  
6 when our inspectors will be there.

7 But remember, there are two resident  
8 inspectors that are stationed at each facility, and  
9 although they know the basic guidelines of what the  
10 inspectors are required to inspect, you could kind of  
11 say that those are somewhat unannounced, but they are  
12 onsite.

13 MR. FORTENBERRY: And this is consistent  
14 with the theme of predictability from the regulators.

15 MS. CARPENTER: Part of it also has to do  
16 with access controls to get on site and things like  
17 that. Yes. But it is part of that predictability, so  
18 right now, they do get a 12-month look ahead on  
19 inspection schedules, and we're moving to 18 months.

20 MR. FORTENBERRY: If it's appropriate, can  
21 I ask the NR folks about that concept of the  
22 unannounced inspection as opposed to, "Twelve to 18  
23 months from now we're going to be inspecting this  
24 item"? Is that a topic that you can speak on?

25 CHAIRMAN CONWAY: Tom, would you maybe use

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1 the mike over here on the end?

2 MR. BECKETT: Yes, sir. Pardon me for  
3 taking your time. I think I indicated that we would  
4 expect 365 days a year, any day, the contractor to  
5 understand from self-assessment his weaknesses, and  
6 then we could come in and do that. Our program  
7 involves both announced and unannounced inspections.  
8 We mix the two and frankly see very little difference  
9 between whether it's announced or unannounced.

10 CHAIRMAN CONWAY: Thank you.

11 MS. CARPENTER: I think it's important to  
12 note also that although we do have two inspectors  
13 stationed at the facility, we also have requirements  
14 on them that they are to do what we call the "deep  
15 back shifts." So much of their time is to be coming  
16 in on weekends, after regular hours. They call it the  
17 deep back shifts, and they do have requirements to  
18 show up on site, but they are badged, and they do  
19 assessments.

20 CHAIRMAN CONWAY: Now your two inspectors  
21 who are site inspectors or representatives, do they  
22 have the capability of going through the guards? Do  
23 they have to wait for somebody to come out and bring  
24 them in?

25 MR. GIBBS: The resident inspectors have

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1 unfettered access to the facility.

2 CHAIRMAN CONWAY: That includes keys to  
3 get in through the doors.

4 MS. CARPENTER: Yes, it does. That is a  
5 requirement.

6 MR. GIBBS: Everywhere on site.

7 MS. CARPENTER: That is part of our  
8 regulations. Our inspectors are to have unfettered  
9 access to anywhere on site that inside personnel also  
10 have.

11 CHAIRMAN CONWAY: And that includes the  
12 control room, of course.

13 MR. GIBBS: Absolutely.

14 DR. MANSFIELD: And any of the operators'  
15 meetings also?

16 MS. CARPENTER: Yes.

17 MR. GIBBS: Everywhere.

18 MS. CARPENTER: Any of the senior plant  
19 management meetings, our inspectors have unfettered  
20 access to that. That is an expectation.

21 MR. GIBBS: That's a regulatory  
22 requirement.

23 MS. CARPENTER: Exactly. It's 50.70, I  
24 think. That's the requirement. Okay. The other  
25 thing I will say is that we have seen in the past that

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1 some of our experience with licensees conducting self-  
2 assessments were not as rigorous as our own  
3 inspections. This is one of the concerns that our  
4 regional offices have. This is something that we have  
5 to look at.

6 If we find that their self-assessments are  
7 not as rigorous as we would have done, then of course  
8 the next time that they ask to do something, the  
9 agency would follow up, or there are provisions to  
10 actually do a follow-up, inspection in that area.  
11 That's all I have right now. I want to thank you very  
12 much and I'll be glad to answer any other questions  
13 you have.

14 CHAIRMAN CONWAY: Thank you. Dr. Hackett.

15 DR. HACKETT: Thank you.

16 CHAIRMAN CONWAY: While we are waiting,  
17 let me ask this. How long a term does a site  
18 inspector generally stay at a particular reactor  
19 complex?

20 MS. CARPENTER: It is now seven years.

21 CHAIRMAN CONWAY: Seven years.

22 MS. CARPENTER: It used to be five years,  
23 and a number of years ago because of the hardships of  
24 our inspectors, the maximum that an inspector may  
25 spend at one particular site is seven years. We find

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1 that many of our inspectors move on sooner than that.  
2 A lot of it is promotions. You know: from a resident  
3 inspector to a senior, and then they'll move to  
4 another facility, but seven years is the maximum, and  
5 that's written in our policy.

6 CHAIRMAN CONWAY: Thank you. Dr. Hackett.

7 DR. HACKETT: Thank you, Mr. Chairman. I  
8 have a different challenge today, which is to try and  
9 help walk you through a story that's very important to  
10 us in the nuclear industry. In general, it dovetails  
11 with what Russ and Cindy had been talking about. The  
12 thing I'll add on this slide is that during the  
13 timeframe from May to October 2002, I was Assistant  
14 Team Leader for the NRC's Davis-Besse Lessons Learned  
15 Task Force. That's the role in which I'll be  
16 presenting this information to you. As you've been  
17 doing, I think I found that these work most  
18 effectively when there is back and forth exchange and  
19 dialogue. I think that would be the best way to  
20 proceed.

21 For those who don't know about this, in  
22 February 2000, we discovered a corrosion cavity, and I  
23 have some graphics here to walk you through, on the  
24 Davis-Besse reactor vessel head during inspections for  
25 vessel head penetration cracking. These are the

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1 penetrations that come through for the control rod  
2 drives. They are Inconel and the vessel head is a  
3 carbon steel.

4 The extent of the corrosive attack was  
5 unprecedented. This was from a concentrated boric  
6 acid solution, but we still don't know exactly the  
7 particulars. It was a combination of leakage through  
8 the penetration of the primary coolant system and also  
9 most likely leakage from above in terms of some of the  
10 seals on the control rod drive assemblies themselves.

11 It set up a situation on top of the head  
12 that ended up in a very aggressive attack on the head,  
13 that as you can see on the slide here, degraded over  
14 six inches of carbon steel all the way down to the  
15 internal stainless steel cladding liner, which was all  
16 that remained as the pressure boundary over the  
17 degraded area. This was absolutely a function for  
18 which the stainless steel cladding was not at all  
19 designed. I think this has been characterized in the  
20 press as a "near miss" for the industry and for us,  
21 not a place we ever want to see ourselves go back to  
22 again.

23 I like to use props, so I brought one  
24 along. I don't know if this will be too heavy to pass  
25 around. I brought along a metallurgical section here

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1 to the Midland reactor vessel that shows some of the  
2 features that I'm talking about. I can hold it for  
3 the camera here, too, and I'll pass this around. I've  
4 marked the six-inch point on here to show exactly how  
5 much steel you are talking about degrading.

6 Also this shows some details of the  
7 through-wall weld and also the stainless steel  
8 cladding. You can pass that around. It is a bit on  
9 the heavy side. That was discomfoting, on the order  
10 of a nine-inch wall. When we talk about conservatism,  
11 there's definitely some there.

12 In reaction to this, the NRC chartered a  
13 Lessons Learned Task Force, as I mentioned, in May  
14 2002, and it was really aimed at answering the  
15 questions of: "Why was this event not prevented? How  
16 could this have happened?"

17 I'll talk you through some of the  
18 specifics. This came out a little bit scrunched up  
19 into PowerPoint here, but a typical pressurized water  
20 reactor. In the case that they specified, we are  
21 looking at the B&W [Babcock & Wilcox] design that  
22 illustrates some of the features I was mentioning  
23 earlier. On the top there, of course, you have the  
24 control rod drive assemblies and the penetrations that  
25 go into the top of the reactor vessel head are in this

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1 area here. That's where I'll be focusing.

2 This shows it to you a little bit better.  
3 This area right [here] is where the degradation cavity  
4 was on the Davis-Besse head. As I mentioned, pretty  
5 much along with the laser pointer here from the top  
6 right here all the way down to this inside piece was  
7 degraded over the area about the size of a football.  
8 It's been characterized as that most often in the  
9 media. Again, that was a combination of leakage  
10 through this penetration here, which was nozzle number  
11 three, which was due to stress corrosion cracking in  
12 the Inconel penetration and also leakage from the  
13 seals, above which had accumulated a crust of boric  
14 acid underneath this insulation.

15 Some other features I can mention, it's  
16 obviously a difficult area to inspect. There is a  
17 very high radiation area. Also, this has an access  
18 structure on it which has access holes in it. But to  
19 get in there and do a thorough inspection of this  
20 region on a B&W design is difficult. It's far more  
21 difficult on some of the other designs, unfortunately.  
22 B&W is actually one of the easier ones.

23 This is some detail of the penetration.  
24 The leakage that I'm talking about came through [the]  
25 wall on this material here, which is the Inconel. The

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1 cracks go through - in some cases there's both - what  
2 we call the "J-groove welds" down here, which are an  
3 austenitic weld metal that joins the Inconel to the  
4 carbon steel. They also go through the actual wall of  
5 the Inconel housing itself. Then what you set up  
6 apparently - we'll never know this for sure given the  
7 way things played out - a condition in this area here  
8 that was very conducive to accelerated attack of the  
9 carbon steel that was further complicated by a crust  
10 of boric acid and corrosion product that remained on  
11 top of the head.

12 DR. MANSFIELD: So you were indicating  
13 that the leaks and initial corrosion could have been  
14 from inside out.

15 DR. HACKETT: That's correct. What you'll  
16 see and what I'll talk to you about is that the state  
17 of the head up here over a fairly long period from  
18 probably about 1996 to 2002 was in a pretty bad state  
19 of maintenance. That is something that not only the  
20 licensee missed, was not focused on, nor was the NRC.

21 CHAIRMAN CONWAY: Wouldn't that have shown  
22 up in a refueling during that period of time?

23 DR. HACKETT: Absolutely. There were two  
24 refuels during that period of time during which the  
25 head was "inspected." Obviously those inspections

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1 were completely inadequate to have detected this  
2 phenomenon. That's part of what I'll go into.

3 The last piece, this shows the schematic.  
4 Then we'll see the actual photo. This shows the  
5 cavity. You can see from this penetration here,  
6 number three, the entire piece of the head through  
7 this region is gone all the way down to the cladding.

8 Actually something quite spectacular to me  
9 was when I figured this out at the time that the  
10 cladding was able to serve the function of the  
11 pressure coolant boundary as well as it did. It is  
12 not at all designed for that. It's about three-tenths  
13 of an inch of stainless steel weld.

14 Our research analysis actually showed that  
15 it would have held more than double the pressure of  
16 the reactor coolant boundary over that area.  
17 Obviously that would not have lasted forever. The  
18 debate rages as to how much longer you would have had,  
19 but it was probably on the order of months to a year  
20 before it would progress to the point that you might  
21 have lost that interface.

22 DR. MANSFIELD: So the span would grow.

23 DR. HACKETT: Right, exactly. The problem  
24 is trying to get into a debate with corrosion experts  
25 around the world of exactly how fast that would have

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1 progressed.

2 DR. MANSFIELD: But there wasn't any  
3 degradation of the properties of the stainless.

4 DR. HACKETT: No.

5 DR. MANSFIELD: So a properly designed  
6 discontinuous support of a thin stainless steel vessel  
7 might be able to serve as a pressure vessel.

8 DR. HACKETT: That's correct.

9 CHAIRMAN CONWAY: You said there are  
10 differences, disagreement, among the so-called  
11 experts, but you bounded it presumably so the most  
12 conservative if you will --

13 DR. HACKETT: Exactly. That's what we  
14 tried to do in our bounding. We always are nervous  
15 when we use the word "bounding," because as soon as we  
16 issue that from your mouth it's challenged or it's  
17 proven to be wrong. We thought the bounding estimate  
18 would be on the order of six months that the attack  
19 could progress that fast and spread out over a wide  
20 enough area that you might actually cause a breach.  
21 So again, as I said at the opening, far closer than we  
22 ever wanted to be.

23 This is actually what it looked like.  
24 Probably not the best picture, but here this is the  
25 top of the reactor vessel head around the side of the

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1 cavity. This dimension from here down to there is the  
2 six inches or actually I think it's about six and a  
3 half inches. Then what you're looking at right there  
4 is the stainless steel cladding, looking down from the  
5 top of the reactor vessel head end. Again far worse.

6 DR. MANSFIELD: How was the cladding  
7 fastened? Was it fastened to the inside?

8 DR. HACKETT: It's metallurgically bonded  
9 to the inside of the reactor vessel head through  
10 welding. It's a strip clad process that's put down.  
11 So that's the particulars. This is showing some  
12 pretty significant evidence here. These are the  
13 access holes that I was talking about, and you can see  
14 that in this case the refuel outage in 2000, which was  
15 two years before this was discovered, showed  
16 significant evidence of boric acid and corrosion  
17 deposit streaming down through these access holes.  
18 The unfortunate situation is that the head was left in  
19 this state for a significant period of time. Our best  
20 guess is four to six years.

21 DR. MANSFIELD: Would the access that is  
22 possible allow you to have used something like a  
23 borescope or some sort of remote television thing?

24 DR. HACKETT: Absolutely. Again, this is  
25 very similar. I read at least excerpts or parts of

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1 the Columbia Accident Board Report. There are a lot  
2 of similarities here. We had two major causes,  
3 technical and organizational. The technical one, I'd  
4 like to talk about. It's the easy part.

5 I don't want to underplay that, but I am a  
6 metallurgist by training, and we can fix things like  
7 that. We think we know how to fix stress corrosion  
8 cracking occasionally. We've been working on that at  
9 least most of my career. But those are the easier  
10 parts. The organizational elements, I think, are the  
11 greater challenge.

12 But in terms of the technical piece here,  
13 the parts that we had some difficulties with -- or let  
14 me back up and say that this piece here, the technical  
15 piece, for those of you who are familiar with the  
16 Columbia Accident Investigation Board Report, this  
17 would be our foam strikes. This was going on.

18 Our engineers were even in some cases  
19 aware of it and were numb to it because of my second  
20 bullet here, a mindset that boric acid on the reactor  
21 vessel head was not considered to be highly corrosive.  
22 The heads are hot and dry. "You don't have a  
23 corrosion cell set up there," was the mindset. You're  
24 just not going to get this phenomenon.

25 So there was an awareness of it, but there

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1 was also this mindset that it's not going to be this  
2 type of problem. Even if it ever got to this level,  
3 our inspection effort would catch it. You would have  
4 to have egregious leakage to result in this kind of  
5 attack, and our inspection effort would catch that  
6 type of thing. When, in fact, this happened with a  
7 very low leakage over a very long period of time, and  
8 we missed it.

9           The previous NRC assessments in this area  
10 were axial cracking in reactor vessel heads  
11 penetrations, Inconel penetrations. They were not  
12 considered to be an immediate safety concern, circa  
13 the mid-1990s. The French had a very opposite  
14 reaction to this in their program when they saw this.  
15 They were the first ones to see this stress corrosion  
16 cracking phenomenon in the Inconel. They reacted very  
17 much more aggressively than the NRC did almost 13  
18 years ago now with an event that happened with their  
19 Buget plant.

20           The other thing that happened for us is we  
21 didn't make this linkage. Because of this -- I also  
22 have a fracture mechanics background. We're very  
23 concerned with cracks and the extent of cracks and the  
24 severity. That would have considered leak-before-  
25 break.

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1           The Inconel is a forgiving material. You  
2 had axial cracks. It's not terribly safety  
3 significant from a fracture mechanics standpoint. I  
4 think it's fair to say the linkage was not made  
5 between the cracking in the vessel head penetrations  
6 and the boric acid attack even though there was ample  
7 evidence available to contradict that which was out  
8 there in the literature when the team looked through  
9 this.

10           CHAIRMAN CONWAY: Go ahead.

11           MR. FORTENBERRY: Dr. Hackett, quickly.  
12 These are all listed under technical. I would argue  
13 with you on that because of a couple of things I want  
14 to ask about.

15           DR. HACKETT: Good point.

16           MR. FORTENBERRY: One of them is something  
17 that we heard from the NR folks which is interesting,  
18 and that is waivers to requirements are essentially  
19 anathema in the organization, and you describe a  
20 situation where you had some cracking that clearly  
21 wasn't within the specifications of that component.

22           DR. HACKETT: Right.

23           MR. FORTENBERRY: You'd say limits can  
24 take just so much. You essentially accepted the  
25 condition as opposed to saying, "Unacceptable, it

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1 doesn't meet the requirements." You basically  
2 entertained a waiver that allowed the cracking and the  
3 bit of leaking, and here's where you come to based on  
4 something. I know in the Lessons Learned from your  
5 task force there was some discussion. I was a little  
6 bit confused or foggy about what they were saying, but  
7 they seemed to imply that this mindset was based on  
8 some risk-informed approach that said, "What is the  
9 probability -- I guess is the right way to say it --  
10 of this amount of leakage leading to an unacceptable  
11 event?" Again, a decision was reached that said,  
12 "This is not one of those paramount high significance  
13 issues. We can afford to not focus on it."

14 Of course, the utility followed logic.  
15 You saw the streaming. You showed boric acid coming  
16 out, but again that's not the focus of, let's say, the  
17 regulatory [agency] imposing itself. That's why I  
18 argued that these are in fact the organizational part,  
19 which is not the focus of our session today, and  
20 trying to understand how you avoid things like this  
21 and, again, not trying to blame or criticize.

22 But it is interesting to compare what I  
23 heard this morning, which would have said, "We don't  
24 know what the effect of these cracks would be really,  
25 and some people could argue that it's okay, and some

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1 people might say that it's not. We can do a  
2 probabilistic assessment to say it's so much, but  
3 we're better off staying with doing it right, for  
4 example, and not allowing any cracks." Of course,  
5 that would have eliminated all the stuff.

6 DR. HACKETT: These are good comments. I  
7 did say technical here but I think there are all  
8 organizational and cultural aspects mixed in here.  
9 You hit on a very key point. In all honesty, the  
10 boric acid inspections in the plants by this point in  
11 time would not have been considered terribly risk-  
12 significant. Obviously that's the wrong answer.

13 But if you were looking at this on a risk  
14 cut, you are probably not going to get there with the  
15 NRC-mandated boric acid inspections. In fact, one of  
16 the findings of the team was that the boric acid  
17 inspection procedure was eliminated in the year 2000  
18 based on exactly that. It wasn't making the cut.

19 DR. MANSFIELD: So this isn't a way of  
20 dealing with the problem by defining it as not  
21 important. I'm struck with something our Naval  
22 Reactor colleagues told me, "If anything happens  
23 that's not submarine-sound, you never ignore it."  
24 Does that accurately put what you told me one time?  
25 You don't define it out of existence. If anything

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1 looks like a non-reactor look, then [don't] ignore it.  
2 Is that the lesson I should take?

3 DR. HACKETT: I agree. That's very fair.

4 The next piece tried to focus in more on the  
5 organizational pieces. Our team concluded that the  
6 event was preventable. There are three major  
7 contributing elements. The first one goes to failure  
8 to review, assess, and follow up on relevant operating  
9 experience. There's a wealth of experience in this  
10 area as it turns out.

11 It's sad to look back at that kind of  
12 thing, just like with Columbia, and find out that  
13 there was actually a history of boric acid attack  
14 events, none even approaching the severity, but that  
15 showed the potential for this type of thing to happen.  
16 There were numerous NRC communications. We  
17 communicate with our licensees through our generic  
18 communication process. We had issued numerous generic  
19 communications on the issues of stress corrosion  
20 cracking and boric acid. What we were failing to do  
21 was to integrate that all properly.

22 Then there was the very much stark  
23 contrast with the French experience, where they did  
24 operate as the Technical Director mentioned. They  
25 took a position very early on. They were not going to

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1 tolerate in cracking in these penetrations. They  
2 proceeded down a path that ultimately led to  
3 replacement of the majority of the heads on the French  
4 commercial fleet, which is coincidentally now where a  
5 lot of the U.S. fleet is going, but much earlier in  
6 the process.

7 CHAIRMAN CONWAY: The second bullet there  
8 with the, "NRC, the licensee, and industry failed to  
9 adequately review...": was this pretty well known out  
10 among the industry, among the other pressurized water  
11 reactor operators? Was INPO cut in on this do you  
12 think?

13 DR. HACKETT: They were, in fact, and I  
14 think they've done their own critique of their  
15 situation. I'm not familiar with the particulars.  
16 The information was all there. When we go into well  
17 known, I guess that goes to obviously it wasn't well  
18 known enough by the right people, but the information  
19 was all there, unfortunately.

20 The second piece goes to the licensee's  
21 performance. They, in our opinion, failed to assure  
22 that their plant safety issues would receive the  
23 appropriate attention. As Cindy mentioned in her  
24 presentation, that for the NRC is the first line.  
25 We're assuming that the licensees are doing their job.

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1 Their performance and safety focus is their primary  
2 function. Our inspection program and our regulatory  
3 program is a check on what they are doing. They  
4 obviously, FENOC [FirstEnergy Nuclear Operating  
5 Company] in this case, the licensee, has owned up in  
6 their own self-critique that they had what they called  
7 the "production" rather than the safety focus. They  
8 were trying to keep the plant running. They were not  
9 focused on safety.

10 The last piece is what I'll spend the most  
11 time talking about today regarding the NRC. We really  
12 failed to integrate a lot of information that was  
13 available if you looked in the right places into  
14 appropriate assessments of their safety performance.  
15 This is probably over at least a five or six year  
16 period that this was occurring.

17 DR. MANSFIELD: I'm guessing now that you  
18 would not have failed if your inspectors were  
19 instructed to take note of anything that looked  
20 different in appearance, which means they have to know  
21 what different means.

22 DR. HACKETT: Right.

23 DR. MANSFIELD: So they would have to have  
24 a fleet-wide picture of what reactor vessel heads  
25 should look like.

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1 DR. HACKETT: Another good point. Yes,  
2 that's true. One of the findings we also made -- and  
3 I think it was referenced previously to -- a  
4 questioning attitude. One of the findings on the team  
5 was that we did not see as much of a questioning  
6 attitude on the part of our own inspectors, certainly  
7 not on the part of the licensee in running these types  
8 of things down. It does go that there are some very  
9 specialized expertise obviously that would be required  
10 here, but there were some pretty egregious signs of  
11 things going wrong inside this containment, including  
12 multiple failures of the containment, air coolers that  
13 were fouled with corrosion product that was ferric  
14 oxide or ferrous oxide.

15 It was obvious that it was some carbon  
16 steel corroding to a fairly large degree in the  
17 containment, but the questioning attitude went  
18 towards, "They weren't pursuing that." Instead, they  
19 were changing out the containment air cooler filter  
20 elements more frequently.

21 CHAIRMAN CONWAY: Does this utility have a  
22 safety committee that was outside of the production  
23 part of the operation?

24 DR. HACKETT: They do, in fact, as do many  
25 of the licensees. They also did not pick up this.

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1 CHAIRMAN CONWAY: That's what I was going  
2 to ask. Did this question ever come up in their  
3 committee meetings?

4 DR. HACKETT: Not that I'm aware of,  
5 certainly not in advance.

6 MS. CARPENTER: We also recognize that the  
7 inspectors were aware that they were changing out the  
8 filters. They were doing maintenance, maintenance  
9 that was usually every couple of years; they were  
10 doing it routinely, and I guess they got into a  
11 groupthink, and that happens. You asked about the  
12 rotation of the inspectors.

13 CHAIRMAN CONWAY: Yes.

14 MS. CARPENTER: That's one of the reasons  
15 that our inspectors do rotate out. It's one of the  
16 reasons we have region-based inspectors go out to the  
17 site, which is to maintain that questioning attitude  
18 of, "This just doesn't look right," rather than just  
19 taking on face value if the licensee says, "This is  
20 what it is." Suddenly, we were all going in that  
21 direction.

22 It's continued to emphasize in ROP. You  
23 have to question all the time: "This just doesn't make  
24 sense." It was more of an unusual maintenance  
25 situation and now it was being done routinely. Why

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1 did it change? That is one of the valuable lessons  
2 for us.

3 DR. MANSFIELD: And my previous comment  
4 about the value you would have had if you had a  
5 questioning attitude toward the visual appearance of  
6 it extends, of course, to anything that's out of its  
7 envelope, like the filter and things like that, which  
8 is operating in a way that wasn't designed into it.  
9 I'm kind of surprised that the owner wouldn't dig into  
10 that right away the way you would if your car starts  
11 doing something outside of its envelope.

12 DR. HACKETT: Exactly. That's a good  
13 analogy. The last piece I was going to mention here  
14 goes towards the resources and staffing. If there  
15 were more time, I could touch on a lot more things.  
16 Part of the discussion previously went towards  
17 continuity. Unfortunately on our part, we had nine  
18 program managers for Davis-Besse over a ten year  
19 period. It's unacceptable.

20 We should have more continuity than that  
21 in our project management effort. We had significant  
22 changeovers as Cindy mentioned in the inspectors who  
23 were onsite. So we had a definite lack of continuity.

24 We had a NRC Region III which oversees the plants in  
25 that vicinity very challenged during that time with a

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1 number of former watchlist plants. Davis-Besse was,  
2 actually ironic to look back now, considered the top  
3 performer in the region before this event. So there  
4 definitely were some resources and staffing and  
5 continuity issues going on.

6 DR. MATTHEWS: This may be a good time to  
7 ask a question I had, and it refers back to your talk.  
8 The question is: how are you going to change your  
9 inspection and oversight program? I'm sure you're  
10 going to look at boric acid corrosion. That part's  
11 easy. But it's the cultural issues, the  
12 organizational issues, the safety culture issues, the  
13 human factors issues which are a lot more difficult to  
14 measure and predict the next type of problem. I was  
15 curious. Are you going to change anything in that  
16 area as a result of this, and what would they be?

17 MS. CARPENTER: Yes, sir. We are. Part  
18 of that is a constant reminder of "Lessons Past,  
19 Lessons Learned" to our inspectors. We have new staff  
20 come in, and with the new staff, the corporate memory  
21 disappears. It's a matter of trying to remind the  
22 staff continuously that their job is that questioning  
23 attitude. That's why they're out there.

24 The other thing is, Ed talked about  
25 operating experience. We were receiving that

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1 information. It was within the agency, but it was in  
2 various parts of the agency. No one took that piece  
3 of that and put it into the inspection program. So  
4 part of it also is building into the inspection  
5 program some of these lessons learned, going back and  
6 looking at some of these safety issues that were out  
7 there, some of the generic communications that we've  
8 issued. It's to put them into a database so that the  
9 inspectors can see that.

10 When an inspector picks up an inspection  
11 procedure and is going to go out and look at boric  
12 acid control, some of that operating experience that  
13 was out there is there for them to look at. It's to  
14 remind them that this was an event that happened a  
15 long time ago. Here's what's been happening out  
16 there. So, part of it is better training of our  
17 inspectors, building it into the inspection program,  
18 and keeping our technical staffs.

19 I think Ed will touch on this. We have a  
20 task force looking at: how do we do a better job of  
21 integrating operating experience, and how do we make  
22 sure that our licensees are doing the same thing? How  
23 do we make sure that they are asking those questions  
24 and that they are following up?

25 We're changing our corrective action

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1 procedures to say, "Is the licensee making  
2 modifications? Are they deferring modifications so  
3 that they can come back on line faster? Look at those  
4 deferred modifications. Pick those out. Pick up some  
5 of those old operating experiences. What are they  
6 doing with those?" So these are different pieces that  
7 we are incorporating into it. There were a lot of  
8 great lessons learned out of this, and we're building  
9 it into the programs.

10 DR. HACKETT: On the next slide, I think  
11 in the interest of time I would go towards the bottom  
12 actually. In case anyone wants a more detailed  
13 treatment of this, the Lessons Learned Task Force  
14 Report addresses the area shown on the slide. It was  
15 completed almost a year ago now, and it is available  
16 on our website. I don't know what the download would  
17 take. It probably would be a little while. It's 96  
18 pages I believe. There's a lot of detail in there,  
19 some of which I'll touch on in the next slides here.

20 Broadly speaking, these are some of the  
21 areas we've been talking about. To jump way ahead,  
22 here is where we made recommendation, not  
23 surprisingly, in the area of inspection guidance from  
24 things as simple as Dr. Matthews mentioned and  
25 straightforward as boric acid inspections and fixing

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1 that. Those inspections were dropped from the ROP.  
2 They are now back in obviously.

3 But more specifically, it goes towards the  
4 pieces Cindy was touching on: the lack of the  
5 questioning attitude, and reinforcing that through  
6 training and sessions like this with the NRC staff,  
7 which we've done many of; including this team had  
8 training sessions basically with the entire NRC  
9 Headquarters staff in all four regions with the idea  
10 of trying to tell the story and internalize and  
11 institutionalize these lessons learned as part of a  
12 good learning organization.

13 MS. CARPENTER: Part of that is also each  
14 of these were being put into the licensee's corrective  
15 action program. We're going to ask our inspectors to  
16 review corrective action reports and look for trends  
17 now. "Do you see that the same corrective action, the  
18 same problem, is coming up and the licensee is not  
19 fixing it?" That's the trend piece of it that we're  
20 going to build into the corrective action procedure to  
21 have them think more about that, to pull some of those  
22 out when they do the corrective action inspections  
23 every year, pull a sample of those out and take a look  
24 at those and see why aren't they fixing them, or is  
25 there something more that we see here.

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1 DR. MATTHEWS: Let me ask, not to put too  
2 fine a point on this, but, okay, your inspector is out  
3 there and he sees boric acid. You know what to do.  
4 The action is straightforward. Now he goes out there,  
5 and he sees a lack of questioning attitude. What do  
6 you do with that?

7 DR. HACKETT: What we get to in the  
8 discussions is sort of back to when Mr. Reagan was  
9 President, the "Trust but verify." There is one I can  
10 share with you on this. It is our inspectors did  
11 question the maintenance of the head during this  
12 period, but where they didn't go as far as maybe we'd  
13 like to see them go, they would ask a question about  
14 the head, for instance.

15 As a specific example, "Was the inspection  
16 completed in 1998?" They would get the response of  
17 "Yes, the head was inspected." "What were your  
18 findings?" "Well, there was some boric acid there,  
19 but nothing that we haven't seen before. Not a big  
20 deal." That's as far as we pulled the thread.

21 Instead, maybe what we should have had  
22 was, "Where's the bore scope video from that  
23 inspection? I'd like to get a look at that and just  
24 let me conclude for myself what kind of state the head  
25 was in." Frankly, had they done that, already by

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1 1998, that head was in a horrible state of corrosion  
2 and corrosion product, and we didn't do that. It  
3 wasn't offered up by the licensee either, but we  
4 didn't pull the thread. So that's the kind of  
5 example.

6 Cindy mentioned operating experiences as a  
7 big part of this effort. We spawned yet another task  
8 force that's looking at operating experience. A  
9 couple of items on that: we used to have an office at  
10 the NRC that was called the Office for Analysis and  
11 Evaluation of Operational Data. That office was  
12 disbanded in 1999, and it was our sort of centralized  
13 clearinghouse for assessment of operating experience.

14 Certainly what we found is that the NRC  
15 assessment of operating experience is a lesser  
16 function today than it was back then. That didn't  
17 help. It's not a cause and effect thing, but it  
18 certainly didn't operate in the right direction.

19 We mentioned consensus standards earlier.  
20 The ASME code in this case, which had inspections  
21 requirements for observation of the head that were --  
22 we find in hindsight now -- completely inadequate.  
23 They call for what ASME calls a VT-3, which is a  
24 visual observation of the area basically so that you  
25 could just say that you laid eyes on it, and you saw

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1 it. It does not require removal of the insulation.

2 When you look at the B&W design or some of  
3 the Westinghouse designs, there would be no way to see  
4 this corrosion given that kind of inspection  
5 procedure. ASME is correcting that now. We've  
6 corrected it through generic communications, but at  
7 the time, that was a serious inadequacy.

8 DR. MANSFIELD: This question just shows  
9 my ignorance of the ASME code. Is there no provision  
10 in the ASME code for inspections when direct visual  
11 inspections are impossible because of insulation or  
12 coverings or things like that? Aren't there  
13 prescribed equivalent methods?

14 DR. HACKETT: There are. In fact, in this  
15 particular area, given the mindset that prevailed, it  
16 was not subject to those inspections, unfortunately.  
17 It was relegated to what they call VT-3. Obviously  
18 it's not anymore, but that was a serious shortcoming  
19 for the ASME Code.

20 Leakage monitoring requirements and  
21 methods on our part and the licensee were: we have a  
22 lot of the recommendations of the report. Go to this  
23 area because there was a very small amount of leakage  
24 over a long period of time, and it was very difficult  
25 to discriminate where that leakage was coming from,

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1 whether it was actually reactor coolant pressure  
2 boundary, which it ultimately was found to be, versus  
3 it was just seal leakage from above. So there was a  
4 tolerance on our part and on the licensee's part for  
5 what we thought to be seal leakage that was not  
6 considered terribly safety significant. So we are  
7 looking very hard at those.

8 I'll jump to the bottom one. Our  
9 executive director asked us to take also just a quick  
10 look as far as our team went on previous lessons  
11 learned reviews. We've done these before. Are we  
12 learning lessons? Are there similar themes that we're  
13 seeing here with Davis-Besse that came up with our  
14 previous one, Indian Point, when they had their tube  
15 rupture in the year 2000?

16 We found that there were some things that  
17 were common elements among all lessons learned. We  
18 hadn't brought all that together, all of which went  
19 towards follow-up on some of these activities that the  
20 NRC, I think, would characterize itself as an  
21 organization that reacts very well to these things. I  
22 think we did a very good job to reacting to this  
23 event, but we were not proactive, and we also had  
24 found that there were cases where we just didn't  
25 follow up adequately, which was one of the team's

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1 findings, particularly with regard to long-standing  
2 hardware-type problems.

3 It just turns out that there are 51  
4 recommendations in the report. I just brought along a  
5 few here to share with you. I think the first one  
6 goes towards one of the pieces Cindy was referring to.  
7 We issue generic communications a lot in reaction to  
8 things that we find through inspection efforts or  
9 sometimes proactively if we anticipate that there  
10 might be a problem.

11 What we find is those generic  
12 communications generally achieve what we're wanting to  
13 do at the time. One of the things we're finding is  
14 that we do not do a good enough job in following up on  
15 a generic communication that is, say in this case, 13  
16 years old. We had a boric acid communication that  
17 went out in 1988, and there were some initial follow-  
18 up inspections and a lot of intense activity, but two,  
19 five, ten years later, you are probably going to be  
20 dealing with an NRC staff that's not even very  
21 familiar with that generic communication. We have not  
22 followed up on it.

23 DR. MANSFIELD: Was that warning specific  
24 to rapid corrosion?

25 DR. HACKETT: That was not specific

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1 necessarily to the rapid corrosion, but it did go to  
2 boric acid inspections and requiring those for the  
3 plants. We did not pay enough attention to that over  
4 time.

5 MS. CARPENTER: That's one place where the  
6 ROP needs to incorporate the lessons learned to  
7 occasionally go back and look at some of these issues  
8 that the staff has done a generic communication on and  
9 say, "Again, pull that generic communication out.  
10 What is the licensee [doing]? What did they say they  
11 were going to do? Are they still doing that? What  
12 are they doing today?" That is an area that the  
13 inspection program is following up on.

14 MR. FORTENBERRY: Is there an element of  
15 technical competency here in terms of understanding  
16 the interaction with the boric acid leakage and doing  
17 or performing the required or, looking back, the  
18 desired R&D [research and development] type activity  
19 to understand this, which then, of course, would have  
20 fed into some of these other actions? I don't see  
21 anything that speaks to that.

22 DR. HACKETT: There are. I apologize for  
23 that. To have gone through all these would have taken  
24 too long, but yes, absolutely. We have pieces that go  
25 to that.

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1 MR. FORTENBERRY: Clearly, this wasn't an  
2 obvious issue. We are still debating about the  
3 specifics of it.

4 CHAIRMAN CONWAY: Kent, you'd better talk  
5 more into the mike if you want people to hear what you  
6 are saying.

7 MR. FORTENBERRY: I'm sorry. Clearly,  
8 this wasn't that straightforward. But going back to a  
9 topic that we've talked about a few times now, and  
10 that's the simple technical authority that the NR  
11 folks talked about and whatnot: can you parallel that  
12 in terms of how this problem was dealt with? I'm  
13 talking about back a long time ago when the issue  
14 first came up, and the issue was dealt with in terms  
15 of what do we need to do about it, and do we need to  
16 rip off all the insulation and go look at it? Was it  
17 a central authority that made that decision?

18 DR. HACKETT: At least part of my answer,  
19 I guess, is fact. Part of it would be opinion. We do  
20 not have that same type of structure. I think that's  
21 obvious that the NRC is a much more diverse and  
22 frankly bureaucratic structure than I'm sure Naval  
23 Reactors is. There are challenges inherent to that  
24 that we deal with.

25 In answer to your question, I'll back up

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1 to the technical competence. I think my answer, my  
2 opinion, is no. I don't think there were technical  
3 competence problems on the part of the NRC staff or,  
4 frankly, on the part of the licensee. Our team's  
5 findings were that there were people in place who were  
6 technically competent enough to have been aware of  
7 this and to have pursued it.

8 What we failed to do, in a single word  
9 that always comes back to me, is "integrate" the  
10 information. In looking back in time, I was in a  
11 different job at that time. I was one of the  
12 metallurgists that was involved in reviewing this  
13 situation.

14 To give you a good example, we were  
15 somewhat compartmentalized. I was in the assessment  
16 area that did the structural integrity review. So I  
17 was presented with, "You have some cracks in these  
18 Inconel housings and they are not through wall. There  
19 is some partial depth, and you're the fracture  
20 mechanics people. What does that mean to the safety  
21 of this structure?" The answer was that it doesn't  
22 really mean a whole lot to the safety of that  
23 structure. It's in pretty good shape even if you  
24 leave the cracks there. You watch them. You monitor  
25 them with some advanced inspection techniques, but

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1 it's okay to leave them there.

2 That was decoupled in our organization  
3 from the folks who were looking at the potential for  
4 boric acid attack. So that linkage was never made.  
5 That's a weakness that we're trying to address through  
6 some of the action plans that are in process right  
7 now. The proof will be in how well the NRC deals with  
8 this again, or better yet, in the Naval Reactors slide  
9 that showed obviously the better part, which is to  
10 sweat the details and focus on the small problems so  
11 you never get to something like this. That's where we  
12 want to be. I don't think we are there yet. I think  
13 we have some work to do, and that's part of what we're  
14 dealing with here.

15 MR. FORTENBERRY: Thanks.

16 DR. HACKETT: I'll just focus on the last  
17 one on here because this was a particularly tricky  
18 item for us. The reactor vessel was assumed in our  
19 probabilistic assessments not to fail. It's inviolate  
20 or sacrosanct. So we found ourselves really lacking  
21 in this area of analysis methods to assess the risks  
22 associated with passive component degradation. This  
23 was not something that we were focused on.

24 Cindy and Russ talked about the  
25 Significance Determination Process. It made that

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1 significance, the determination of that which is  
2 obviously, in a layman's sense, that this was a very  
3 significant thing. It was very difficult to deal with  
4 analytically because we did not have models that  
5 addressed this type of thing before.

6 DR. MANSFIELD: So you could get a PDF  
7 [probability density function], say, of probability of  
8 release as a function of volume and time for boric  
9 acid, but you didn't have a mechanism for turning that  
10 into probability of failure for the pressure vessel.

11 DR. HACKETT: That's correct. In this  
12 case, that was unanticipated. I guess I'll just move  
13 towards summing up here. We heard this throughout the  
14 presentations this morning. I had occasion as part of  
15 this analysis to review some books by a professor,  
16 Henry Petroski. I think he's at NC State. He's  
17 written a book on preventing structural failures.

18 What you see are these common elements, a  
19 lot of common elements between our effort and the  
20 Columbia Accident Investigation Board, for instance.  
21 A lot of it goes to communications and organization.  
22 These were some failings for us in terms of  
23 communicating up the chain what was going on at the  
24 site, at the plant, and through our inspections and  
25 the inspection effort itself, as I mentioned earlier,

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1 without a questioning attitude.

2 Also, the engineering design, in this  
3 case: What saved the day? Well, my hat's off to the  
4 designers, because you had six and a half inches of  
5 steel and it took six and a half inches of steel and  
6 the stainless steel liner still held. Not a place you  
7 want to be, but engineering design plays a key role in  
8 this. I think the nuclear industry is very fortunate  
9 to have that kind of backstop to this.

10 Then it goes to the operating experience  
11 piece. The last part is the timely dissemination of  
12 data and information. We did not do a good enough job  
13 of that in our effort internally at the NRC. The last  
14 slide.

15 DR. MANSFIELD: Excuse me. Could I ask a  
16 Naval Reactor's representative if those four points  
17 sound familiar, and would they add anything to that  
18 list?

19 MR. KAUFFMAN: Yes, they are familiar. I  
20 already talked about the importance of communicating  
21 problems to all the involved individuals and then  
22 taking timely action to resolve them. Conservatism in  
23 design, I talked about, "You get what you inspect, not  
24 what you expect." Those are key elements. There are  
25 a lot of other things that you could add, but this is

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1 a pretty good overview. I think if you are going to  
2 take away four top level things to keep in mind, this  
3 is a good list.

4 DR. MANSFIELD: Because we eventually want  
5 to consider a list like this for the Department of  
6 Energy sites as well.

7 DR. HACKETT: My very last slide just goes  
8 towards a couple of pieces that are somewhat unique,  
9 at least to the NRC, and some are not. The fact that  
10 the technical elements, as I mentioned earlier, are  
11 really only part of the story. Not to underplay it,  
12 but they are the parts that are easier to fix.

13 In our case, we had some real challenges  
14 in our regulatory framework in issues and then some  
15 policy issues. A good example of one to share with  
16 the Board here is we do not regulate safety culture.  
17 The NRC Commission has taken up that debate. In the  
18 past, they have decided that we don't have the  
19 appropriate wherewithal to measure safety culture. I  
20 think it's fair to say the Commission is now  
21 reevaluating that approach.

22 Also, we're going to be seeing a new  
23 composition of our Commission. It's ever a dynamic  
24 situation, but everywhere we did what we would call in  
25 this case the "Lessons Learned Task Force," a deep

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1 vertical slice on a particular issue. Everywhere we  
2 touched we saw safety cultural issues at this licensee  
3 that were disturbing. We do not regulate that. I  
4 think there's an overlap there with NASA's situation  
5 and the Columbia Board.

6 We have obviously the nature of the public  
7 interface for us. It's probably also very different  
8 from Naval Reactors. It's critical for us. We ever  
9 operate in a fishbowl, and we are accountable to the  
10 public in a very telling way. I think we think that's  
11 the way it should be. We report to the public. We're  
12 chartered to protect the public health and safety, but  
13 it makes the job very difficult to communicate this  
14 type of thing effectively the elements that Cindy  
15 mentioned as our strategic goals. Communication, we  
16 already talked about.

17 Even the study for me after this team was  
18 the importance of risk and communicating risk. I said  
19 actual and perceived. Perceived becomes actual. If  
20 we're talking to people, and we did, who live in the  
21 vicinity of this plant out in Ohio, their perceived  
22 risk is the risk. We have to be able to articulate  
23 that. It's a real challenge for us to do that in the  
24 most open and scrutable way. These are just some  
25 other elements and additional lessons for us as an

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1 organization that we're working our way through, too.

2 That concludes my remarks.

3 CHAIRMAN CONWAY: Thank you. A.J.

4 VICE CHAIRMAN EGGENBERGER: I have no  
5 questions.

6 DR. MANSFIELD: This was very valuable.  
7 Thank you.

8 CHAIRMAN CONWAY: It was very helpful to  
9 us. I appreciate the time you've given us this  
10 morning. Thank you very much.

11 MS. CARPENTER: Thank you.

12 CHAIRMAN CONWAY: Now, as we indicated in  
13 our previous announcements, we always invite members  
14 of the public and representatives of the public to  
15 testify. I've been informed that Mr. Richard Miller,  
16 Government Accountability Project [GAP], would like to  
17 speak this morning. Is he present? Mr. Miller,  
18 welcome.

19 MR. MILLER: Good morning, Mr. Chairman  
20 and members of the Board. My name is Richard Miller  
21 and I thank you for carving me into your schedule  
22 today. I hope I can emulate the crispness of the  
23 briefing that you've received from your previous  
24 speakers. It's often the case that you come to speak  
25 to advise people on your views and you learn more from

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1 coming to the meetings than you ever think you could  
2 possibly convey.

3 Let me just say today that I'm here to  
4 address really one question and make a plea to you.  
5 GAP, as you may know, represents whistleblowers  
6 throughout the federal government and now in the  
7 private sector and also has a project which oversees  
8 the health, safety, and environmental policies and  
9 practices within the nuclear weapons complex.

10 I spent many years working for the Oil,  
11 Chemical, and Atomic Workers Union. We've had many  
12 interactions over the years in the past. In my new  
13 capacity, I'm continuing some of these activities, one  
14 of which included work with the Congress on the  
15 passage of a provision, Section 3173 of the Defense  
16 Authorization Act, FY '03 [Fiscal Year 2003], which  
17 amended the Atomic Energy Act to provide for the  
18 Department of Energy to convert its orders governing  
19 industrial and construction safety into enforceable  
20 regulation. Now as you know, these have not been  
21 enforceable regulations since the passage of the  
22 Atomic Energy Act.

23 Today, of course, the Office of  
24 Environment, Safety and Health, Office of Enforcement,  
25 is responsible for the Price-Anderson regulations at

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1 10 CFR 835. This provision would add responsibility  
2 to that particular organization by adding industrial  
3 and construction safety to their enforcement regimen.

4 I would like to just briefly outline  
5 several key salient points within the legislation and  
6 offer several comments and, as I say, a plea to the  
7 Defense Board, which I will get out up front so you  
8 know what the task is before I tell you what the  
9 subject is. People always want to know: what does he  
10 really want to talk to the Chairman about?

11 What we want to talk to the Chairman  
12 about, and members of the Board and staff, is this:  
13 that this is a process, in this rulemaking, which has  
14 to be concluded (at least by statute) by the second of  
15 December this year, which we would be very grateful  
16 for your scrutiny, oversight, and careful  
17 consideration. The basis for this - I must say and at  
18 the risk of seeming over-gracious towards you - is  
19 that you all stepped in at a point in the process of  
20 this legislation that highlighted the problem.

21 DOE Order 440.1A, [Worker Protection  
22 Management for DOE Federal and Contractor Employees],  
23 which really is the core of DOE safety orders for  
24 industrial and construction safety was, shall we say,  
25 potentially under attack for elimination by certain

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1 individuals as part of the DOE order review process  
2 that was underway in an effort to eliminate redundant  
3 or needless regulation. And on March 29, 2002, Mr.  
4 Chairman, you directed a letter on the order review  
5 process which highlighted the fact that this should  
6 not happen, and we're grateful for you doing so  
7 because we think that reinforced certain staff  
8 perspectives within DOE. However, we thought it was  
9 important to legislate that point. It was just too  
10 important, at least from the experience of ourselves  
11 and other worker representatives in the nuclear  
12 weapons complex.

13           These regulations after being promulgated  
14 will become enforceable one year thereafter, which  
15 gives DOE a year to basically come into compliance  
16 with rules that they say they already are in  
17 compliance with. But we learned with the USEC [United  
18 States Enrichment Corporation] experience that it does  
19 take time to come into compliance with rules that you  
20 say you are in compliance with.

21           The second question is level of  
22 protection. As the statute and the accompanying  
23 report language, which is attached to my testimony,  
24 provides that Order 440.1A is that particular standard  
25 which incorporates, of course, the OSHA [Occupational

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1 Safety and Health Administration] regulations, except  
2 where there are clearly recognizable hazards in the  
3 DOE complex, such as with explosive safety, beryllium,  
4 biohazards, and so forth.

5 The law provides the Secretary with  
6 flexibility in three areas, and I want to focus on  
7 this just briefly. One is to tailor the  
8 implementation of regulations to reflect activity and  
9 hazards within a particular work environment. The  
10 second is to deal with facilities that are in the D&D  
11 [deactivation and decommissioning] phase. Third is to  
12 achieve national security missions of the Energy  
13 Department in an efficient and timely manner. I don't  
14 know if that means "waiver" or not.

15 What we do know is that these were  
16 narrowly crafted areas for flexibility, basically to  
17 provide assurance that common sense would be  
18 effectuated in its implementation, so, for example, no  
19 sense in applying weapons explosives regulations when  
20 you are dealing with demolition and conventional  
21 explosives. For example, there is no reason to  
22 upgrade a facility for railing and guard rails and  
23 tagout lockout in a de-energized building that's going  
24 to be demolished. Lastly, of course, there's no need  
25 at any point to compromise national security missions.

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1 Again, the question becomes, "Should there be a waiver  
2 process?"

3 Finally, deeming assessed fines or  
4 penalties up to \$70,000 per day, and continuing  
5 violations constitute a separate violation. In  
6 addition, DOE is authorized and directed to put into  
7 all of its contracts a provision which would call for  
8 a graded reduction in work fees for violations  
9 proportionate to severity.

10 At the Department of Energy's urging, the  
11 conferees included what's called a "choice of  
12 penalties" section, a provision which provides that  
13 for any violation of these new regulations, the  
14 Secretary shall pursue either civil penalties or  
15 contract penalties, but not both. This was well  
16 articulated by the contracting community, including  
17 the current Under Secretary before he assumed that  
18 responsibility. It was no surprise to see that  
19 entered in the debate. In having vigorously opposed  
20 that provision with no success, I must confess here  
21 today, the "choice of penalty" provision I think is  
22 certainly open to whether or not this hamstring's DOE's  
23 ability both to control its contractors and assure  
24 adequate levels of safety. Let me just offer briefly  
25 some quick comments.

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1 DR. MANSFIELD: May I ask just a question?  
2 Do you expect that the contracts that incorporate  
3 penalties would remain unrenegotiated in the face of  
4 regulation? That is, why should a contractor sign up  
5 for an extra penalty under the contract when he's  
6 already forced into regulation to accept the penalty?

7 MR. MILLER: Currently under 10 CFR Part  
8 835, for example, both of those apply. You can have  
9 both a contract penalty for a nuclear safety violation  
10 and the same with security violations under 234(b).  
11 My view is why treat the industrial safety rules  
12 differently than you treat nuclear and security?

13 DR. MANSFIELD: My question was: will the  
14 contractor treat it differently and essentially  
15 negotiate not to have that?

16 MR. MILLER: Well, here's the question.  
17 Under all DOE M&O [management and operating]  
18 contracts, as I understand it, and in the M&I  
19 [management and integration] contracts, the primes,  
20 and I'm willing to stand corrected here, they  
21 specifically provide a boilerplate provision that says  
22 its regulations are promulgated, and the contractors  
23 must comply with future regulations. So it's up to  
24 DOE, I guess, at that point to determine whether they  
25 want their contractors to be customer-friendly or not.

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1           This is an area where you all have done an  
2 excellent job of focusing on how DOE has dealt with  
3 the necessary and sufficient standards. The Defense  
4 Board has noted that DOE's field offices tend to lack  
5 expertise and sufficient staff to tailor necessary and  
6 sufficient safety requirements for each job.

7           Frankly, we are concerned about even worse  
8 than that, which is eliminating minimum safety  
9 requirements in favor of these vague performance-based  
10 approaches, which most people that I've talked to  
11 agree in reality is a reduced emphasis on safety. We  
12 have lots of competition between milestones and  
13 safety, not different than we've had at any other  
14 period in this self-regulatory system. Particularly,  
15 we just want to draw attention and compliment you on  
16 your focus as a Board on the Fernald situation and  
17 what was really an extraordinary level of accidents  
18 with Mactech and others out there due to inexperienced  
19 workers.

20           Secondly, I just want to flag for you just  
21 as a matter of process, DOE has not opened the door  
22 and said, "Come on in," like you've done here today  
23 and said, "Hey, how can we think about this statute  
24 constructively?" So our hope is that DNFSB may have  
25 better access than us mere members of the public,

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1       troublesome and burdensome ones to be tolerated, I  
2       suspect.

3               Next, we're concerned that the regulations  
4       may allow DOE to delegate authority to its field  
5       offices under this rulemaking process where they will  
6       establish the health and safety requirements. It  
7       means that basically the contractors will be writing  
8       their own health and safety requirements and telling  
9       DOE, "Here's what we're willing to be enforced  
10      against." We think that's probably the wrong  
11      approach, particularly where Order 440.1A has both  
12      very solid procedural provisions, overall management  
13      requirements in the contractor directive provisions,  
14      as well as incorporating the OSHA regulations with  
15      those exceptions that we talked about, beryllium  
16      explosives and so forth. In addition, DOE's beryllium  
17      rule, we point out, is not enforceable through fines  
18      and penalties, even though it's an excellent rule.

19              Two other points here is that we would  
20      like the Defense Board to review the staffing plan for  
21      the Office of Enforcement, so that it's going to be  
22      able to adequately oversee this expanded capacity. We  
23      don't know who else is competent to come in and do a  
24      management review to see if this is going to work and  
25      whether the self-reporting system, which is really the

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1 backbone of the existing Price-Anderson regimen is  
2 adequate and appropriate for industrial and  
3 construction safety violations.

4 I guess those are our thoughts. I'm  
5 sorry. I went on a little bit longer.

6 CHAIRMAN CONWAY: That's fine.

7 MR. MILLER: I welcome any questions you  
8 may have.

9 CHAIRMAN CONWAY: Very good. As always,  
10 we are very pleased to have you come before us and  
11 keep in communication with us. Since you made  
12 reference to a letter of March 29<sup>th</sup>, I will have that  
13 put into the record at this point so people will  
14 understand what you referred to. (See Attachment C,  
15 Letter of March 29, 2002.)

16 MR. MILLER: That will be terrific. Mr.  
17 Chairman, if you or your staff would like to get back  
18 to us to discuss what role or responsibilities you  
19 might assume, it appears to us at least that your  
20 statutory authorities would allow you to delve into  
21 this area. We would welcome the answer "Yes" to our  
22 request.

23 CHAIRMAN CONWAY: Okay. Also as I  
24 mentioned earlier, we will keep the record open until  
25 October 10th, if you want to add anything else in the

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1 meeting, if you think about it and want to put  
2 anything more in. Also, is there anyone present that  
3 would like to speak? I have at least one other  
4 individual who has asked some time to submit a  
5 statement for the record, which as I said, we will  
6 keep the record open until the 10<sup>th</sup> of October. Kent.

7 MR. FORTENBERRY: Yes. I wanted to take  
8 the opportunity before we close here. Certainly the  
9 NR folks subjecting themselves to our questions and  
10 whatnot, I appreciate. That was done from a success  
11 story. I want to particularly express my admiration  
12 of the folks here from the NRC allowing us to probe  
13 and question what was a major issue for you. So I  
14 really appreciate that. It shows frankness and your  
15 interest in understanding what has happened and how to  
16 deal with it. I appreciate that.

17 CHAIRMAN CONWAY: We thank you all for  
18 coming, and we will recess at this point. I'll make  
19 note that it's 12:00 noon. We'll recess at this point  
20 subject to the call of the Chair. As we mentioned, we  
21 will have additional hearings in the future,  
22 continuing to explore the subject matters that we  
23 discussed here today. Thank you again. Off the  
24 record.

25

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1 (Whereupon, the above-entitled matter was concluded at  
2 12:03 p.m.)  
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CERTIFICATE

This is to certify that the foregoing transcript  
in the matter of: Public Meeting

Before: Defense Nuclear Facilities  
Safety Board

Date: September 10, 2003

Place: Washington, D.C.

represents the full and complete proceedings of the  
aforementioned matter, as reported and reduced to  
typewriting.

  
\_\_\_\_\_  
Rebecca Davis