



PLEASE REFER TO DRAWINGS:
 D-168-1-502 D-168-1-507
 D-168-1-503 D-168-1-508
 D-168-1-504 D-168-1-509
 D-168-1-505 D-168-1-510
 D-168-1-506 D-168-1-511
 PROVIDED IN PLOT PLAN SECTION OF BENHAM REPORT (APPENDIX B)
 FOR DETAILED LIST OF PROCESS EQUIPMENT AND ID NUMBERS REFERENCED IN TEXT.



NOT TO SCALE

- UNITS
- ① PLATFORMER
 - ② INSTRUMENT AIR EQUIPMENT
 - ③ GAS CON
 - ④ FCCU
 - ⑤ HF ALKYLATION UNIT
 - ⑥ CAUSTIC TREATING/STORAGE
 - ⑦ HYDROBON
 - ⑧ AMINE
 - ⑨ POLY/GAS RECOVERY
 - ⑩ SOUR WATER STRIPPER

DRAWING PREPARED BY:
Stewart & Bottomley, Inc.
 Engineers/Consultants Tulsa, OK

Ecology and environment, inc.
 Dallas, Texas
 International Specialists in the Environment

FIGURE 3-3
 PLANT LAYOUT NORTH SIDE
 HUDSON OIL REFINERY
 CUSHING, PAYNE CO., OKLAHOMA

JMB: 001178UT050105 Date: FEBRUARY 2001
 Circles #: OKD082471988