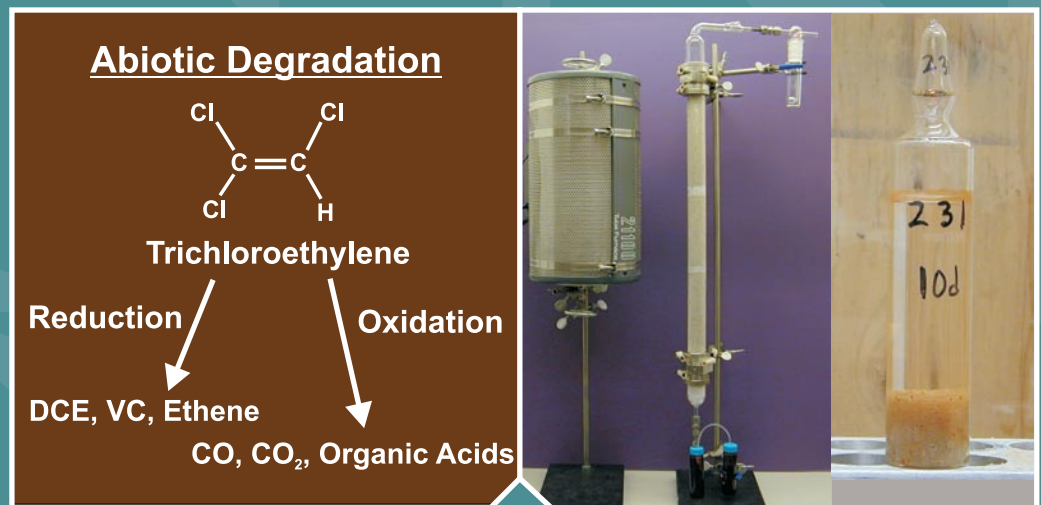


# Effects of Thermal Treatments on the Chemical Reactivity of Trichloroethylene





# Effects of Thermal Treatments on the Chemical Reactivity of Trichloroethylene

**Jed Costanza, James Mulholland, and  
Kurt Pennell**

*Georgia Tech University*

**Eva Davis**

*Project Officer, Robert S. Kerr Environmental  
Research Center*

# Notice

The U.S. Environmental Protection Agency through its Office of Research and Development managed the research described here under EPA Cooperative agreement Contract No. R-82947401 to Georgia Institute of Technology, Atlanta, Georgia, through funds provided by the U.S. Environmental Protection Agency's Office of Research and Development, National Risk Management Research Laboratory, Ada, Oklahoma. It has been subjected to the Agency's peer and administrative review and has been approved for publication as an EPA document. Mention of trade names or commercial products does not constitute endorsement or recommendation for use.

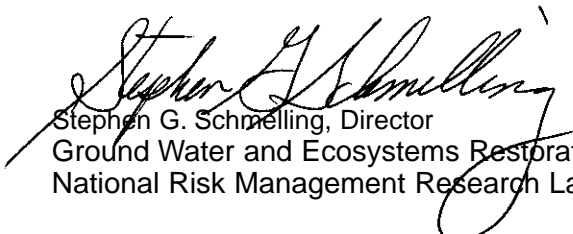
All research projects making conclusions or recommendations based on environmental data and funded by the U.S. Environmental Protection Agency are required to participate in the Agency Quality Assurance Program. This project was conducted under an approved Quality Assurance Plan. Information on the plan and documentation of the quality assurance activities and results are available from the lead author.

# Foreword

The U.S. Environmental Protection Agency is charged by Congress with protecting the Nation's land, air, and water resources. Under a mandate of national environmental laws, the Agency strives to formulate and implement actions leading to a compatible balance between human activities and the ability of natural systems to support and nurture life. To meet this mandate, EPA's research program is providing data and technical support for solving environmental problems today and building a science knowledge base necessary to manage our ecological resources wisely, understand how pollutants affect our health, and prevent or reduce environmental risks in the future.

The National Risk Management Research Laboratory is the Agency's center for investigation of technological and management approaches for preventing and reducing risks from pollution that threatens human health and the environment. The focus of the Laboratory's research program is on methods and their cost-effectiveness for prevention and control of pollution to air, land, water, and subsurface resources; protection of water quality in public water systems; remediation of contaminated sites, sediments and ground water; prevention and control of indoor air pollution; and restoration of ecosystems. NRMRL collaborates with both public and private sector partners to foster technologies that reduce the cost of compliance and to anticipate emerging problems. NRMRL's research provides solutions to environmental problems by: developing and promoting technologies that protect and improve the environment; advancing scientific and engineering information to support regulatory and policy decisions; and providing the technical support and information transfer to ensure implementation of environmental regulations and strategies at the national, state, and community levels.

This report describes laboratory experiments conducted to determine the reactivity of trichloroethylene (TCE), a commonly-used industrial solvent and a groundwater contaminant at many Superfund sites, under the conditions used for in situ thermal remediation. It was found that at temperatures below 420°C, TCE is essentially unreactive without the presence of some type of catalyst, such as a base or mineral. Thus, during in situ thermal remediation at these temperatures, TCE is recovered by volatilization and vapor extraction. At higher temperatures, significant reaction of TCE may occur; however, the products of these reactions may include larger molecular weight chlorinated compounds as well as carbon dioxide and hydrochloric acid, which would be the expected products when TCE is completely mineralized.



Stephen G. Schmelling, Director  
Ground Water and Ecosystems Restoration Division  
National Risk Management Research Laboratory

# Acknowledgment

EPA would like to thank the peer reviewers, Dr. Bill Mabey, Dr. Gorm Heron, and Dr. Rick Wilken, for their insightful and useful comments.

# Contents

Project Summary	1
1.1 Introduction	1
1.2 Research Objectives	1
1.3 Experimental Systems	2
1.4 Conclusions and Recommendations	2
1.4.1 Quartz Tube Reactor Experiments	2
1.4.2 Sealed Ampule Experiments	3
1.4.3 Implications to Field Applications	3
1.5 Report Organization	6
Background Information	7
2.1 Trichloroethylene Properties	7
2.2 TCE-Water Phase Behavior	8
2.3 Selected Experiments on the Stability of TCE	8
2.3.1 TCE-NAPL Degradation by Oxygen	8
2.3.2 Hydrolysis of TCE-NAPL Degradation Products	10
2.3.3 Degradation of TCE Dissolved in Water at Elevated Temperatures	11
2.3.4 Thermal Degradation of TCE in a Water-Filled Reactor	12
2.3.5 Degradation of Gas-Phase TCE within Heated Quartz Tubes	15
2.3.6 TCE Degradation Products as a Function of the Cl:H Ratio	19
2.4 Operational Conditions of In Situ Thermal Treatment Technologies	21
2.4.1 Steam Flushing	21
2.4.2 Thermal Conductive Heating	22
2.4.3 Electrical Resistive Heating	23
2.4.4 Hybrid Thermal Technologies	24
TCE Degradation in Flow-Through Quartz Tube Reactors	25
3.1 Introduction	25
3.2 Experimental Materials and Methods	26
3.2.1 Materials	26
3.2.2 Quartz Tube Apparatus	26
3.2.3 Experimental Procedures	27
3.2.3.1 Experimental Series 1	27
3.2.3.2 Experimental Series 2	27
3.2.3.3 Experimental Series 3	27
3.2.3.4 Experimental Series 4	28
3.2.3.5 Experimental Series 5	28
3.2.4 Analytical Methods	29
3.3 Experimental Results	29
3.3.1 Results of Experimental Series 1-4	29
3.3.2 Results of Experimental Series 5	31
3.3.2.1 TCE Recovery	32
3.3.2.2 Compounds in the DCM Trap	33
3.3.2.3 Compounds Detected in Tedlar® Bags	35
3.3.2.4 Compounds Detected in the Water Rinse	36
3.3.2.5 Compounds Detected in the Iso-Octane Rinse	37
3.3.2.6 Mass Balance	39
3.4 Discussion	40
3.4.1 Nitrogen as the Carrier Gas at 420°C	40
3.4.2 Air as the Carrier Gas at 420°C	42
3.4.3 Experiments Conducted at 120 and 240°C	43
3.5 Summary	45

3.6 Quality Assurance Summary for the Flow-Through Experiments . . . . .	45
TCE Degradation in Heated Ampules . . . . .	47
4.1 Introduction . . . . .	47
4.2 Experimental Materials and Methods . . . . .	47
4.2.1 Preparation of Solids . . . . .	47
4.2.2 Preparation of Aqueous Solutions . . . . .	48
4.2.3 Preparation of Ampules . . . . .	48
4.2.4 Description of Ampule Experiments . . . . .	49
4.2.4.1 Ampule Experiment 1 . . . . .	49
4.2.4.2 Ampule Experiment 2 . . . . .	49
4.2.4.3 Ampule Experiment 3 . . . . .	50
4.2.4.4 Ampule Experiment 4 . . . . .	50
4.2.4 Ampule Sampling Methods . . . . .	54
4.2.5 Analytical Methods . . . . .	55
4.3 Experimental Results . . . . .	56
4.3.1 Results of Ampule Experiment 1 . . . . .	56
4.3.2 Results of Ampule Experiment 2 . . . . .	56
4.3.3 Results of Ampule Experiment 3 . . . . .	58
4.3.2 Results of Ampule Experiment 4 . . . . .	61
4.3.2.1 Change in TCE Content . . . . .	61
4.3.2.2 Change in pH . . . . .	64
4.3.2.3 CO and CO <sub>2</sub> in the Gas Phase . . . . .	67
4.3.2.4 Other Gas Phase Compounds . . . . .	69
4.3.2.5 Aqueous Phase Compounds . . . . .	69
4.3.2.6 Mass Balance . . . . .	74
4.4 Discussion . . . . .	76
4.4.1 Oxygen Initiated TCE Degradation . . . . .	76
4.4.2 Hydrogen Elimination Initiated TCE Degradation . . . . .	77
4.4.3 Oven Explosion . . . . .	78
4.4.4 Comparison to Knauss et al. (1999) Results . . . . .	78
4.5 Summary . . . . .	79
4.6 Quality Assurance Summary for the Ampule Experiments . . . . .	80
References . . . . .	81
APPENDIX A . . . . .	87
Detailed Experimental Methods for Flow-Through Quartz Tube Reactors . . . . .	87
A.1 Quartz Tube Preparation . . . . .	87
A.2 Quartz Tube Temperature Profile . . . . .	87
A.3 Modified TCE Introduction Method: Experimental Series 5 . . . . .	87
A.4 Effluent Trapping Procedures and Analytical Methods . . . . .	88
A.5 Quartz Tube Rinse Procedure . . . . .	89
APPENDIX B . . . . .	91
Change in Dissolved Oxygen . . . . .	91
APPENDIX C . . . . .	93
C.1 Rates of TCE Degradation . . . . .	93
C.2 Methods used to Determine TCE Dedradation Rate Parameters in Ampule Experiments . . . . .	94



# Figures

Figure 2.1	Water and TCE-NAPL vapor pressure as a function of solution temperature at 1 bar or 1.02 atm of total gas phase pressure. . . . .	8
Figure 2.2	Measured concentration of TCE vs. time along with the zero-order reaction model fit. . . . .	14
Figure 2.3	Natural log of the measured concentration normalized by the initial TCE concentration vs. time along with the first-order reaction model fit. . . . .	14
Figure 2.4	Reciprocal of the measured concentration of TCE vs. time along with the second-order reaction model fit. . . . .	15
Figure 2.5	Measured concentration of TCE vs. time for Experiment TCE-40 and radical chain reaction model fit. . . . .	15
Figure 3.1	Quartz tube experimental apparatus. . . . .	26
Figure 3.2	Amounts of TCE, PCE and carbon tetrachloride (CCl <sub>4</sub> ) recovered during the first experimental series. . . . .	30
Figure 3.3	Amounts of TCE, tetrachloroethylene (PCE) and carbon tetrachloride (CCl <sub>4</sub> ) recovered during the second experimental series. . . . .	30
Figure 3.4	Recovery of TCE with nitrogen or air as the carrier gas, averaged over three relative humidities (inlet temperatures). . . . .	32
Figure 3.5	Amount of chloride detected in the post experiment water rinse. . . . .	37
Figure 3.6	Amount of dichloroacetate detected in the post experiment water rinse. . . . .	37
Figure 4.1	Picture of the 50 mL funnel-top ampule before and after sealing. . . . .	49
Figure 4.2	Explosion-resistant ampule incubation apparatus. . . . .	53
Figure 4.3	Illustration of the ampule gas sample collection method. . . . .	55
Figure 4.4	Amount of TCE in the 100 mg/L anoxic (Batch 4) and oxic (Batch 3) ampules stored at 22°C and incubated at 120°C. . . . .	62
Figure 4.5	Amount of TCE in anoxic 100 mg/L ampules with Ottawa sand (Batch 6) and Ottawa sand+1% goethite (Batch 7) stored at 22°C and incubated at 120°C. . . . .	63
Figure 4.6	Amount of TCE in 100 mg/L anoxic ampules amended with NaOH (0.26 mM) to pH 10 (Batch 5) stored at 22°C and incubated at 120°C. . . . .	64
Figure 4.7	The pH of anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE and TCE-free controls stored at 22°C and incubated at 120°C. . . . .	64
Figure 4.8	The pH of anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE and TCE-free controls stored at 22°C and incubated at 120°C. . . . .	65
Figure 4.9	The pH of anoxic ampules that contained acid-washed Ottawa sand with 100 mg/L of TCE (Batch 6) and TCE-free controls stored at 22°C and incubated at 120°C. . . . .	65
Figure 4.10	The pH of anoxic ampules that contained acid-washed Ottawa sand+1% goethite with 100 mg/L of TCE (Batch 7) and TCE-free controls stored at 22°C and incubated at 120°C. . . . .	66
Figure 4.11	The pH of anoxic ampules amended with NaOH (0.26 mM) to pH 10 and 100 mg/L of TCE (Batch 5) along with TCE-free controls stored at 22°C and incubated at 120°C. . . . .	67
Figure 4.12	Amounts of CO and CO <sub>2</sub> in anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE and incubated at 120°C. . . . .	67
Figure 4.13	Amounts of CO and CO <sub>2</sub> in anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE and incubated at 120°C. No CO or CO <sub>2</sub> was detected in ampules stored at 22°C. . . . .	68
Figure 4.14	Amounts of CO and CO <sub>2</sub> in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C. . . . .	68
Figure 4.15	Amounts of CO and CO <sub>2</sub> in anoxic ampules with Ottawa sand+1% goethite and 100 mg/L of TCE (Batch 7) stored at 22°C and incubated at 120°C. . . . .	69
Figure 4.16	Amounts of CO and CO <sub>2</sub> in anoxic ampules amended with NaOH (0.26 mM) to pH 10 (Batch 5) and 100 mg/L of TCE incubated at 120°C. . . . .	69
Figure 4.17	Mass spectrum of the 2.05 min chromatogram peak from the analysis of 1 mL of gas from Ampule 83. . . . .	69

Figure 4.18	Amount of chloride in anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE stored at 22°C and incubated at 120°C.....	70
Figure 4.19	Amount of chloride in anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE stored at 22°C and incubated at 120°C.....	70
Figure 4.20	Amount of chloride in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.....	70
Figure 4.21	Amount of chloride in anoxic ampules with Ottawa sand+1%goethite and 100 mg/L TCE (Batch 7) stored at 22°C and incubated at 120°C.....	71
Figure 4.22	Amount of chloride in anoxic ampules amended with NaOH (0.26 mM) to pH 10 with 100 mg/L of TCE (Batch 5) stored at 22°C and incubated at 120°C.....	71
Figure 4.23	Concentration of dichloroacetate (DCAA) in the anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE stored at 22°C and incubated at 120°C.....	71
Figure 4.24	Concentration of chloroacetate in ampules amended with NaOH (0.26 mM) to pH 10 and 100 mg/L TCE (Batch 5) incubated at 120°C.....	71
Figure 4.25	Amount of glycolate and formate in anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE incubated at 120°C.....	72
Figure 4.26	Amount of glycolate and formate in anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE incubated at 120°C.....	72
Figure 4.27	Amount of glycolate and formate in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.....	72
Figure 4.28	Amount of formate in anoxic ampules with Ottawa sand+1%goethite and 100 mg/L of TCE (Batch 7) stored at 22°C and incubated at 120°C.....	73
Figure 4.29	Amount of sulfate in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.....	73
Figure 4.30	Amount of glycolate in anoxic ampules amended with NaOH (0.26 mM) to pH 10 and with 100 mg/L of TCE (Batch 5) incubated at 120°C.....	73
Figure A.1	Temperature profile within the quartz tube heated to 120°C.....	87
Figure A.2	Quartz tube apparatus for the fifth quartz tube experimental series.....	88
Figure C.1	The change in anoxic ampule TCE content as a function of incubation time.....	95
Figure C.2	The change in oxic ampule TCE content as a function of incubation time.....	95
Figure C.3	The change in anoxic ampule TCE content, ampules with Ottawa sand, as a function of incubation time.....	95
Figure C.4	The change in anoxic ampule TCE content, ampules with Ottawa sand and 1% Goethite, as a function of incubation time.....	95
Figure C.5	The change in anoxic ampule TCE content as a function of incubation time.....	95
Figure C.6	The change in oxic ampule TCE content as a function of incubation time.....	95
Figure C.7	The change in anoxic ampule TCE content, ampules with Ottawa sand, as a function of incubation time.....	96
Figure C.8	The change in anoxic ampule TCE content, ampules with Ottawa sand and 1% Goethite, as a function of incubation time.....	96
Figure C.9	The change in anoxic ampule TCE content based on detected reaction products.....	96
Figure C.10	The change in oxic ampule TCE content based on detected reaction products.....	96
Figure C.11	The change in anoxic ampule TCE content, ampules with Ottawa sand, based on detected reaction products.....	96
Figure C.12	The change in anoxic ampule TCE content, ampules with Ottawa sand and 1% Goethite, based on detected reaction products.....	96

# Tables

Table 2.1	Selected Properties of TCE (McNeill, 1978) . . . . .	7
Table 2.2	Selected Properties of Water (Gebhart et al., 1988) . . . . .	8
Table 2.3	Selected TCE Stability Test Results 24 hour test (Carlisle and Levine, 1932) . . . . .	9
Table 2.4	Oxygen and TCE Gas-Phase and NAPL Degradation Products (McKinney et al., 1955). . . . .	10
Table 2.5	Hydrolysis of TCE NAPL Degradation Products (McKinney et al., 1955). . . . .	10
Table 2.6	Rate of Dichloroacetic Acid (DCAA) Disappearance from Heated Water (Prager et al., 2001) . . .	11
Table 2.7	Summary of Knauss et al. (1999) Experimental Results . . . . .	13
Table 2.8	Amount of TCE Degraded after Passing Through a Heated Quartz Tube Residence Time of 2 Seconds (Graham et al., 1986). . . . .	16
Table 2.9	Selected Degradation Products after Passing TCE through a Heated Quartz Tube (Yasuhara and Morita, 1990) . . . . .	17
Table 2.10	Selected Degradation Products after Passing TCE through a Heated Quartz Tube Containing Fly Ash, 0.9 to 1.5 second Residence Time (Froese and Hutzinger, 1994). . . . .	17
Table 2.11	Selected Degradation Products at 600°C as a Function of Quartz Tube Solids Content, 0.9 to 1.5 second Residence Time (Froese and Hutzinger, 1994) . . . . .	18
Table 2.12	Selected Compounds in a TCE Flame with Cl:H Ratio of 3 (Chang and Senkan, 1989) . . . . .	19
Table 2.13	Selected Compounds after Passing TCE through a Flame with Cl:H Ratio of 0.09 (Werner and Cool, 2000) . . . . .	20
Table 3.1	Summary of Flow Through Quartz Tube Experiments . . . . .	25
Table 3.2	Fifth Experimental Series Matrix . . . . .	28
Table 3.3	Amounts of TCE, PCE, and CCl <sub>4</sub> from the Sand Filled Quartz Tube at 420°C. . . . .	31
Table 3.4	Amount of TCE, PCE, CCl <sub>4</sub> , and CO <sub>2</sub> from an Empty Quartz Tube at 420°C . . . . .	31
Table 3.5	Experiments Completed for the Fifth Experimental Series . . . . .	31
Table 3.6	TCE Recovery with Nitrogen as the Carrier Gas . . . . .	32
Table 3.7	TCE Recovery with Air as the Carrier Gas . . . . .	32
Table 3.8	Concentration (ppmv) of Compounds Detected in the DCM Trap for the 420°C Experiments with Nitrogen as the Carrier Gas . . . . .	33
Table 3.9	Concentration (ppmv) of Compounds Detected in the DCM Trap for the 420°C Experiments with Air as the Carrier Gas . . . . .	34
Table 3.10	Concentration of Compounds Detected in the Tedlar® Bag and Phosgene Trap for the 420°C Experiments with Air as the Carrier Gas . . . . .	35
Table 3.11	Change in the Amount of CO <sub>2</sub> and Phosgene Detected with Increase in Water Content for the 420°C Experiments with Air as the Carrier Gas . . . . .	36
Table 3.12	Amount of Haloacetic Acids in the Water Rinse from 240°C and 420°C Experiments with Air as the Carrier Gas. . . . .	38
Table 3.13	Estimated Amounts (umol) of Compounds in Water Rinse from 420°C Experiment with Air as the Carrier Gas . . . . .	38
Table 3.14	Amounts (umol) of Compounds in the Iso-Octane Rinse from the 420°C Experiments with Nitrogen as the Carrier Gas . . . . .	38
Table 3.15	Amounts (umol) of Compounds in the Iso-Octane Rinse from the 420°C Experiments with Air as the Carrier Gas. . . . .	39
Table 3.16	Distribution of Carbon and Chlorine for the 420°C Experiments with Nitrogen as the Carrier Gas . . . . .	40
Table 3.17	Distribution of Carbon and Chlorine for the 420°C Experiments with Air as the Carrier Gas . . . . .	40
Table 3.18	Carbon in the DCM Trap and Iso-Octane Rinse, and Chloride in the Water Rinse for the 420°C Experiments with Nitrogen as the Carrier Gas . . . . .	41
Table 3.19	Carbon in the DCM Trap and Iso-Octane Rinse, and Chloride in the Water Rinse for the 420°C Experiments with Air as the Carrier Gas . . . . .	43
Table 3.20	Amount of Chloride and DCAA in the Water Rinse from the 120°C Experiments . . . . .	44

Table 3.21	Amount of Chloride, DCAA, and TCAA in the Water Rinse from the 240°C Experiments . . . . .	44
Table 4.1	Ampule Experimental Matrix . . . . .	47
Table 4.2	Experimental Matrix Used for the Fourth Ampule Experiment . . . . .	50
Table 4.3	Summary of Ampules Prepared for the Fourth Ampule Experiment . . . . .	51
Table 4.4	Schedule for Convection Oven Ampule Incubation . . . . .	52
Table 4.5	Schedule for Room Temperature Ampule Storage. . . . .	53
Table 4.6	Schedule for Explosion-Resistant Apparatus Ampule Incubation . . . . .	54
Table 4.7	Results of the First Ampule Experiment After 6 Days at 120°C . . . . .	56
Table 4.8	Results of Second Ampule Experiment After 10 Days at 120°C . . . . .	57
Table 4.9	Initial and Final TCE Concentrations in the Second Ampule Experiment. . . . .	58
Table 4.10	Initial and Final TCE Concentration in Anoxic Ampules from the Third Ampule Experiment (1.4 uL of TCE added to each ampule, Initial DO = 0.79 mg/L) . . . . .	58
Table 4.11	Initial and Final TCE Concentration in Oxidic Ampules from the Third Ampule Experiment (TCE mixed into 250 mL of water prior to addition to each ampule, Initial DO = 8.22 mg/L) . . . . .	59
Table 4.12	Third Ampule Experiment Results for Anoxic Ampules (1.4 uL of TCE added to each ampule, Initial DO = 0.79 mg/L) . . . . .	60
Table 4.13	Third Ampule Experiment Results for Oxidic Ampules (TCE mixed into 250 mL of water prior to addition to each ampule, Initial DO = 8.22 mg/L) . . . . .	60
Table 4.14	Amount (Aqueous and Gas Phases) of TCE in 1,000 mg/L (nominal) Anoxic (Batch 1) and Oxidic (Batch 2) Ampules . . . . .	62
Table 4.15	Amount (Aqueous and Gas Phases) of TCE in 100 mg/L (nominal) Anoxic (Batch 4) and Oxidic (Batch 3) Ampules . . . . .	63
Table 4.16	Amount (Aqueous and Gas Phases) of TCE in 100 mg/L (nominal) Anoxic Ampules with Sand (Batch 6) and Sand+1% Goethite (Batch 7) . . . . .	63
Table 4.17	Amount (Aqueous and Gas Phases) of TCE in 100 mg/L (nominal) Anoxic Ampules Amended with NaOH (0.26 mM) to pH 10 (Batch 5) . . . . .	64
Table 4.18	Elements Present in Ottawa Sand and Ottawa sand+1% Goethite . . . . .	66
Table 4.19	Mass Balance Between Carbon and Chloride Lost as TCE and Detected as Degradation Products in Ampules Incubated at 120°C . . . . .	74
Table 4.20	Amount of Carbon and Chloride Detected as Degradation Products and the Cl:C Ratio for Ampules Incubated at 120°C . . . . .	75
Table B.1	Dissolved Oxygen (DO) Concentration Range for Anoxic and Oxidic Ampules with 1,000 and 100 mg/L of TCE (Batches 1-4) . . . . .	91
Table B.2	Dissolved Oxygen (DO) Concentration Range for Anoxic Ampules that Contained Solids (Ottawa sand and Ottawa Sand+1% Goethite) or NaOH (pH 10) (Batches 5-7) . . . . .	92
Table C.1	Rate of TCE Disappearance from the 100 mg/L Ampules at 120°C . . . . .	93

# List of Abbreviations

A, B, C	constants in equations	hrs	hours
ACS	American Chemical Society	IC	Ion chromatography
AIBN	Azo-bis-isobutyronitrile	ICP-MS	Inductively Coupled Plasma – Mass Spectrometry
ASTM	American Society of Testing and Materials	ID	Inner diameter
ATSDR	Agency for Toxic Substances and Disease Registry	ISE	Ion Selective Electrode
atm	atmosphere	IR	Infrared
C	Celsius	J	Joule
C <sub>g</sub>	Gas phase concentration of trichloroethylene	k or <i>k</i>	rate constant
C <sub>o</sub>	Initial concentration of trichloroethylene	<i>k</i> <sub>o</sub>	Zero-order rate constant
C <sub>w</sub>	Aqueous phase concentration of trichloroethylene	<i>k</i> <sub>1</sub>	First-order rate constant
C <sub>TCE</sub>	Concentration of trichloroethylene	<i>k</i> <sub>2</sub>	Second-order rate constant
cfm	cubic feet per minute	<i>k</i> <sub>1</sub> <sup>*</sup> , <i>k</i> <sub>2</sub> <sup>*</sup> , <i>k</i> <sub>3</sub> <sup>*</sup>	Rate constants for radical-initiated reactions
<i>cis</i> -1,2-DCE	<i>cis</i> -1,2-Dichloroethylene	kg	kilograms
cm	centimeter	kJ/mol	kilojoules per mole
cP	centiPoise	L	liter
DCA	Dichloroacetylene	LLNL	Lawrence Livermore National Laboratory
DCAA	Dichloroacetic acid	lbs/day	pounds per day
DCM	Dichloromethane	M	Molarity
DI	Deionized	M*	Radical initiator
DNAPL	Dense, non-aqueous phase liquid	MCL	Maximum Contaminant Level
DO	Dissolved oxygen	MDL	Method Detection Limit
d	day	MPa	Million Pascals
E <sub>a</sub>	Activation Energy	MS	Mass Spectrometry
ECD	Electron Capture Detector	MSD	Mass Select Detector
EGDY	East Gate Disposal Yard	MTBE	Methyl-tert-butyl ether
EPA	Environmental Protection Agency	MΩ-cm	Mega ohms per centimeters
ERH	Electrical Resistance Heating	m	meter
e <sup>-</sup>	Electron	mg	milligrams
FID	Flame Ionization Detector	mg/kg	milligrams per kilogram
FTIR	Fourier-Transform Infrared	mg/L	milligrams per liter
ft	feet	min	minute
ft <sup>3</sup>	cubic feet	mol/kg	moles per kilogram
ft/min	feet per minute	mL	milliliter
GC	Gas Chromatography	mL/g	milliliters per gram
GC/MS	Gas Chromatography/Mass Spectrometry	mL/hr	milliliters per hour
g	grams	mL/min	milliliters per minute
g/mL	grams per milliliter	mM	millimolar
g/mol	grams per mole	mm	millimeter
H	Henry's Law constant	μm	micrometer
HCB	Hexachlorobenzene	mmol	millimoles
HCDD	Hexachlorodibenzo- <i>p</i> -dioxin	mmolal	millimolality
HP	Hewlett-Packard	N	Normality
HPO	Hydrous pyrolysis/oxidation	NA or na	Not analyzed
HPLC	High Performance Liquid Chromatography	NAPL	Non-aqueous phase liquid
		NM	not measured
		NPL	National Priorities List
		No.	Number

n	number of ampule results used to calculate statistics	TCE <sub>0</sub>	Trichloroethylene, initial moles
nd	amount not evident in graph or below analysis detection limit	TCE*	Trichloroethylene radical
nm	nanometers	TCE-O <sub>2</sub> *	Trichloroethylene-oxygen radical
nmol	nanomoles	TCD	Thermal Conductivity Detector
nr	not reported	TCH	Thermal Conduction Heating
OD	Outer diameter	<i>t</i>	Time
P <sub>atm</sub>	Atmospheric pressure	<i>trans</i> -1,2-DCE	<i>trans</i> -1,2-Dichloroethylene
P <sub>t</sub>	Total pressure	U.S.	United States
P <sup>o</sup>	Pure phase vapor pressure	UV	ultraviolet
P <sup>o</sup> <sub>water</sub>	Water vapor pressure	UZA	Ultra zero grade air
P <sup>o</sup> <sub>TCE</sub>	Trichloroethylene vapor pressure	ug/L	micrograms per liter
PEEK	Poly ether-ether ketone	uL	microliter
PCE	Tetrachloroethylene	uL/L	microliter per liter
pH	Hydroxide ion content	uM	micromolarity
ppmv	parts per million volume	umol	micromoles
psi	pounds per square inch	VOCs	Volatile Organic Compounds
R	Universal Gas Constant	Vol	volume
R <sup>2</sup>	correlation coefficient	vs.	versus
RH	Relative Humidity	wt	weight
RSD	Relative standard deviation	XRD	X-ray Diffraction
SEE	Steam Enhanced Extraction	(g)	gas phase
S.D.	standard deviation	(aq)	aqueous phase
s	second	<i>t</i> <sub>1/2</sub>	half life
T	Temperature, Kelvin	<	less than
TCAA	Trichloroacetate	<	greater than
TCE	Trichloroethylene	%	percent
		~	approximately

# Chemical Formulas

Al	Aluminum	$C_3Cl_5$	Pentachloro-1-propene
$Al_2O_3$	Aluminum oxide	$C_3Cl_6$	Hexachloropropene
Ar	Argon	$C_4Cl_2OH_4$	3,4-Dichloro-3-butene-2-one
C	Carbon atom	$C_4Cl_4O$	Perchlorocyclobutenone
$CHOO^-$	Formate	$C_4Cl_6$	Hexachlorobutadiene
$CH_2O$	Formaldehyde	$C_6Cl_5OH$	Pentachlorophenol
$CH_3\cdot$	Methyl radical	$C_6Cl_6$	Hexachlorobenzene
$CH_4$	Methane	$C_6Cl_6$	Tetrachloro-1,3-cyclopentadiene-5-dichloromethylene
$C_2H_2O$	Ketene		
$C_2H_4$	Ethylene	$C_8Cl_6$	Hexachlorophenylacetylene
$C_2H_6O$	Dimethyl ether	$C_8Cl_8$	Octachlorostyrene
$CHCl_3$	Chloroform	$C_{10}Cl_8$	Octachloronaphthalene
$CH_2Cl_2$	Dichloromethane	CO	Carbon monoxide
$C_2HCl$	Chloroacetylene	$CO_2$	Carbon dioxide
$C_2H_4$	Ethene	$CO_3^{2-}$	Carbonate ion
$C_2H_6$	Ethane	$COCl_2$	Phosgene
$C_2HCl_3$		$CaSO_4$	Calcium sulfate
(also $Cl_2C=CHCl$ )	Trichloroethylene	Cl	Chlorine atom
$C_2HClO$	Chloroketene	$Cl^-$	Chloride ion
$C_2H_2Cl_2$	Dichloroethylene	$Cl\cdot$	Chlorine radical
$C_2H_3Cl$	Vinyl Chloride	$ClHO\cdot$	radical formed by the reaction of a chlorine radical with water
$C_2H_4Cl_2$	Dichloroethane		
$C_3H_8$	Propane	$ClH_2C_2OCl$	Chloroacetyl chloride
$C_3HCl_5$	Pentachlorocyclopropane	$ClH_2C_2OO^-$	Chloroacetate
$C_3H_2Cl_4$	Tetrachloropropene	$Cl_2$	Chlorine gas
$C_4HCl_5$	Pentachlorobutadiene	$Cl_2\cdot$	Dichlorine radical anions
$C_4H_2Cl_4$	Tetrachlorobutadiene	$Cl_2COCHCl$	Trichloroethylene epoxide
$C_4H_2Cl_6$	Hexachlorobutene	$Cl_2C_2HOH$	Dichloroethenol
$C_6HCl_5$	Pentachlorobenzene	$Cl_2C_2O$	Dichloroketene
$C_6H_3Cl_7$	Heptachlorocyclohexane	$Cl_2HC_2Cl_2\cdot$	Tetrachloroethyl radical
$:CCl_2$	Dichlorocarbene	$Cl_2HC_2OO^-$	Dichloroacetate
$CCl_4$	Carbon Tetrachloride	$Cl_2HC_2Cl_2OO\cdot$	Peroxy radical
$:C_2Cl_2$	Dichlorovinylidene	$Cl_2HC_2OCl$	Dichloroacetyl chloride
$C_2Cl_2$		$Cl_3C_2^-$	
(also $ClC\equiv CCl$ )	Dichloroacetylene	(also $Cl_2C=CCl^-$ )	Trichlorovinyl anion
$C_2Cl_3$	Trichloroethylene hydrolysis product	$Cl_3C_2HCl\cdot$	1,1,1,2-Tetrachloroethyl radical
		$Cl_3C_2OCl$	Trichloroacetyl chloride
$C_2Cl_3\cdot$	Trichloroethylene radical	$Cl_3C_2OO^-$	Trichloroacetate
$C_2Cl_4$	Tetrachloroethylene	$Cl_3C_2O_2CH_3$	Trichloroacetic acid methyl ester
$C_2Cl_4H_2$	1,1,2,2-Tetrachloroethane	$ClO\cdot$	Chlorine-oxygen radical
$C_2Cl_6$	Hexachloroethane	$CoCl_2$	Cobalt dichloride
		Cu	Copper

CuO	Copper oxide	HCl	Hydrochloric acid
Fe (also Fe <sup>0</sup> )	Iron, zero valent	HNO <sub>3</sub>	Nitric acid
Fe <sup>2+</sup>	Ferrous iron ion	HS <sup>-</sup>	Hydrogen bisulfide ion
Fe <sup>3+</sup> (also Fe(III))	Ferric iron ion	H <sub>2</sub>	Hydrogen gas
FeOOH	Goethite	H <sub>2</sub> CO <sub>3</sub>	Carbonic acid
FeNH <sub>4</sub> (SO <sub>4</sub> ) <sub>2</sub>	Ferric ammonium disulfate	H <sub>2</sub> CIC <sub>2</sub> OOH	Monochloroacetic acid
FeS <sub>2</sub>	Pyrite	H <sub>2</sub> O	Water
FeS <sub>2</sub>	Marcasite (polymorph of pyrite)	H <sub>2</sub> PO <sub>4</sub> <sup>-</sup>	Phosphate ion
Fe(SCN) <sup>2+</sup>	Iron-thiocyanate complex	H <sub>2</sub> SO <sub>4</sub>	Sulfuric acid
Fe <sub>2</sub> O <sub>3</sub>	Hematite	H <sub>4</sub> SiO <sub>4</sub>	Silicic acid
H	Hydrogen atom	H <sub>3</sub> O <sup>+</sup>	Water, protonated
H <sup>·</sup>	Hydrogen radical	H <sub>3</sub> SiO <sub>4</sub> <sup>-</sup>	Silicic acid, dissociated
H <sup>+</sup>	Hydronium ion	HgCl <sub>2</sub>	Mercuric chloride
HCO <sub>3</sub> <sup>-</sup>	Bicarbonate ion	Hg(SCN) <sub>2</sub>	Mercuric thiochanate
HCOOH	Formic acid	N <sub>2</sub>	Nitrogen
HC <sub>2</sub> Cl	Chloroacetylene	NO <sub>3</sub> <sup>-</sup>	Nitrate ion
HC <sub>2</sub> Cl <sub>2</sub>	TCE hydrolysis product	NaHCO <sub>3</sub>	Sodium bicarbonate
HCIC <sub>2</sub> Cl <sup>·</sup>	Vinyl radicals	NaOH	Sodium hydroxide
HCl <sub>2</sub> C <sub>2</sub> OOH	Dichloroacetic acid	Na <sub>2</sub> CO <sub>3</sub>	Sodium carbonate
HOCH <sub>2</sub> COOH	Glycolic acid	O <sub>2</sub>	Oxygen
HOC <sub>2</sub> OOH	Oxoacetic acid	OH <sup>-</sup>	Hydroxide ion
HOC <sub>2</sub> OO <sup>-</sup>	Oxoacetate	SiO <sub>2</sub>	Silica
HOH <sub>2</sub> C <sub>2</sub> OO <sup>-</sup>	Glycolate	SO <sub>4</sub> <sup>2-</sup>	Sulfate ion
HOOC <sub>2</sub> OO <sup>-</sup>	Oxalate	TiCl <sub>4</sub>	Titanium tetrachloride



# Abstract

A series of experiments were completed to investigate abiotic degradation and reaction product formation of trichloroethylene (TCE) when heated to temperatures ranging from 60 to 480°C. The experimental systems were designed to simulate conditions anticipated during the thermal treatment of subsurface environments, most notably the inclusion of a gas phase which is essential because of the strong dependence of TCE vapor pressure and Henry's Law constant on temperature. The two experimental systems, a 0.5 L quartz tube flow-through reactor and 50 mL borosilicate glass ampules, provided for the quantification of TCE degradation in the presence of three phases (solid, liquid, gas). The quartz-tube apparatus was used to study short residence time (<10 minutes) conditions that are thought to occur during thermal conductive heating and during the recovery of contaminants by vapor phase extraction. The glass ampules were used to study longer residence time conditions (>1 day) that are thought to occur during steam flushing and electrical resistive heating. No electrical potential was applied during the experiments, and hence, these experiments do not directly simulate electrical resistive heating.

The quartz tube experiments were conducted at the temperatures of 120, 240 and 420°C, in the presence of water vapor, and with either nitrogen or air as the carrier gas. Free chloride ions were detected at all three temperatures considered, which was interpreted as evidence of gas-phase TCE degradation. The amount of chloride formed in the 120°C experiments was small, representing less than 0.01% of the TCE that passed through the quartz tube. Passing TCE through the quartz tube heated to 420°C with nitrogen as the carrier gas resulted in substantially greater amounts of chloride (up to 6.5% of TCE). Chlorinated compounds (up to 7% as TCE) with 4 and 6 carbon atoms and at least 5 chlorine atoms were also detected at 420°C. Introducing air containing 21% oxygen into the quartz tube heated to 240°C resulted in the detection of chloride representing up to 0.4% of TCE introduced, as well as the detection of dichloroacetate and trichloroacetate. At 420°C, the presence of oxygen in the carrier gas resulted in significant increases in the number and amount of reaction products detected. Under these conditions, more than 20% of the carbon introduced as TCE was transformed into carbon monoxide and carbon dioxide, while up to 22% of the chlorine introduced as TCE was detected in the form of chlorinated carbon compounds. Increasing the quartz tube water content resulted in an increase in TCE recovery concurrent with a decrease in TCE degradation products with nitrogen as the carrier gas. With air as the carrier gas, increasing the quartz tube water content in the 420°C experiments may have served to hydrolyze phosgene and remove reactive chlorine from the gas phase while not impacting the amount of TCE degraded.

The ampule experiments were conducted in borosilicate glass ampules that were filled to approximately three-quarters capacity with aqueous solutions containing TCE at initial concentrations of 100 and 1,000 mg/L. The rate of TCE degradation and products formed was determined as function of dissolved oxygen concentration, hydroxide ion concentration, and solids content. There was no significant reduction (>10%) in TCE content of the ampules with initial concentration of 1,000 mg/L of TCE that were incubated over a 20-day period at 120°C. However, significant changes in solution pH were observed along with the detection of chloride ions and organic compounds other than TCE. The concentration of TCE decreased in ampules that initially contained 100 mg/L of TCE and were incubated at 120°C. The decrease in TCE content was matched with a decrease in ampule pH, an increase in the chloride, formate, and glycolate content of the aqueous phase, and an increase in the carbon monoxide and carbon dioxide content of the gas phase. Dichloroacetylene (DCA) was detected in ampules and may represent an intermediate formed during TCE degradation. DCA is a reactive compound that can interact with the variety of compounds present in soil such as organic carbon. Thus, the degradation products formed during the in-situ thermal treatment TCE may not be limited to those found in the ampule experiments since the ampules did not contain organic carbon other than TCE. The rates of TCE degradation in ampules with anoxic water, both with and without sand, and in oxic water were similar at 120°C. The degradation rate in ampules with anoxic water and sand was increased by adding 1% (wt) goethite.

The experimental results presented herein represent a first step toward understanding TCE chemical reactivity and reaction product formation during thermal treatment. Additional experimentation, both at the laboratory and field scale, is recommended to further elucidate TCE reaction pathways and rates, and to more accurately represent the complexities inherent in natural subsurface materials and field-scale application of thermal treatment technologies.



# 1.0 Project Summary

## 1.1 Introduction

Laboratory studies on the hydrolysis of environmentally significant halogenated compounds have shown that trichloroethylene ( $C_2HCl_3$ ) is extremely recalcitrant in aqueous environments, with a measured half-life as large as approximately 100,000 years under neutral conditions at 25°C (Jeffers and Wolfe, 1996). Other researchers found TCE to resist hydrolysis at 100°C (Dilling et al., 1975). However, in-situ aqueous phase degradation of trichloroethylene (TCE) into carbon dioxide ( $CO_2$ ) and chloride (Cl) is claimed to occur during the thermal treatment of contaminated subsurface environments (Knauss et al., 2000). This claim is based on experimental results obtained from a completely water-filled, constant pressure, gold-walled reactor operated in the temperature range from 70 to 100°C (Knauss et al., 1999). The only degradation products reported in these experiments were dissolved carbon dioxide and chloride. However, no quantitative evaluation of the amounts of carbon dioxide and chloride recovered with respect to the initial mass of trichloroethylene was performed. While limited quantitative data are available on chemical reaction as a means of destroying contaminants in thermal remediation (Stegemeier and Vinegar, 2001), in-situ degradation of TCE into carbon dioxide and chloride has been observed during thermal conductive heating at temperatures ranging from 500 to 700°C (Baker and Kuhlman, 2002).

Subsurface environments are extremely complex systems, comprised of three phases including mixtures of solids, liquids, and gases. Subsurface solids are composed of minerals and organic matter, which may facilitate the abiotic degradation of TCE into products other than those found in pure water or gas reaction environments (Lee and Batchelor, 2003; 2004; Haderlein and Pecher, 1998). A comprehensive review of TCE degradation and the degradation products formed in heated environments in the presence of three phases (solid, liquid-water, and gas) does not currently exist. The potential TCE degradation products are not limited to carbon dioxide and chloride alone, but also include acutely toxic products such as dichloroacetyl chloride ( $Cl_2HC_2OCl$ ) and phosgene ( $COCl_2$ ) that have been detected during the gas phase photocatalytic treatment of TCE (Haag et al., 1996; Amama et al., 2001).

As the use of thermal technologies, including steam flushing, electrical resistive heating and thermal conductive heating, to remediate chlorinated solvent source zones becomes more common, there is a need to

not only determine rates of TCE degradation and thus how much degradation can be expected to occur in situ, but also to elucidate thermal reaction pathways and degradation products. Because of the strong dependence of TCE vapor pressure and Henry's Law constant on temperature, it is essential that such experiments include a gas phase. For this reason, the experimental systems used in this work, a quartz tube reactor and sealed ampules, were specifically selected to provide for quantification of TCE degradation in presence of three phases (solid, liquid, gas). Although these experimental systems do not replicate field conditions, they represent a significant step forward from previous work, which considered TCE degradation in single-phase water (e.g., Knauss et al., 1999) or gas (e.g., Zhang and Kennedy, 2002) systems.

## 1.2 Research Objectives

The primary objective of this work was to determine if significant TCE transformation occurs in three-phase systems (gas, liquid-water, solid) at temperatures and conditions typically used for thermal remediation. Transformation of TCE was confirmed through the identification of reaction products. Identification of reaction products also allows some understanding of the likely dominant reaction mechanisms for the conditions studied. The research involved a series of laboratory experiments performed in either a flow-through quartz tube or sealed glass ampules that were designed to simulate conditions anticipated to occur during thermal treatment of porous media contaminated with TCE. Experimental conditions were varied in order to systematically evaluate the effects of temperature, oxygen concentration, hydroxide ion concentration, water content, and solids content on the rate of TCE degradation and degradation products formed. The following conditions (i.e., experimental variables) are anticipated in the subsurface during thermal treatment:

- The temperature of the subsurface can range from approximately 50 to 600°C or greater depending upon the thermal treatment technology employed.
- The subsurface can remain at an elevated temperature for a period of one month to more than one year.
- The concentration of oxygen in the gas phase can range from less than 1 up to 21%. The concentration of oxygen in the liquid phase can range from less than 0.1 up to 8 mg/L.

- Within soil pore spaces water and TCE will be converted from the condensed to vapor phase as the subsurface temperature increases.
- There may be significant changes in the concentration of dissolved ionic species as the subsurface temperature increases.

In addition to changes that occur as a result of heating, the initial subsurface conditions prior to thermal treatment can vary depending upon:

- The type and amount of mineral and organic matter present in the solid phase.
- The initial amount of TCE present in the aqueous phase, solid phase, and gas phase, and existing as a separate non-aqueous phase liquid (NAPL).

Based on a detailed review of previous experimental results described in Chapter 2.3 (see Table 2.4), the anticipated TCE degradation products under oxidative conditions include carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) in the gas phase, and chloride, dichloroacetic acid, oxoacetic acid, and formic acid in the aqueous phase when the subsurface is heated to temperatures of less than 120°C (e.g., steam flushing, electrical resistive heating) and there are no other reactive species present. At temperatures greater than 300°C (e.g., thermal conductive heating), the expected gas phase TCE transformation products include CO, CO<sub>2</sub>, phosgene (COCl<sub>2</sub>), and chlorinated hydrocarbons (see Tables 2.8, 2.11, and 2.12) when there are no other reactive species present. Therefore, the experimental systems and analytical methods must be carefully designed and tested in order to collect and detect a wide range of degradation products that may occur in the gas, solid and aqueous phases.

### 1.3 Experimental Systems

While laboratory-scale apparatus are useful for investigating simulated subsurface conditions, the experimental materials must be relatively inert. In general, borosilicate glass provides thermal stability (softening point of 820°C), and is primarily composed of silica (SiO<sub>2</sub>) which is more similar to subsurface materials than metal based materials such as stainless-steel. The collection and analysis of samples from each phase within a dynamic or closed apparatus is required to quantify the TCE degradation and reaction product formation. Calculating the difference between the amount of carbon and chlorine atoms present before and after each experiment (i.e., mass balance) allows for an assessment of whether or not all possible reactants and products have been measured. The selectivity and sensitivity of each analytical method must be appropriate for the expected degradation products. Infrared spectroscopy is applicable for the analysis of dissolved carbon dioxide, but requires concentrations of greater

than 0.24 mM (Burt and Rau, 1994) for quantification. However, most of the carbon dioxide is expected to be present in the gas phase of three-phase systems, meaning that the collection and analysis of gas samples will be more sensitive to the amount of carbon dioxide formed. Sample preparation methods must also be appropriate. For example, the presence of haloacetic acids (i.e., dichloroacetic acid) may not be detected by traditional analytical techniques if the proper sample preparation methods are not used. Determining the presence of haloacetic acids requires addition of a strong acid to reach at least pH 2 for spectroscopic detection, and an additional derivitization step for gas chromatographic separation.

For the experiments conducted in this project, subsurface conditions were simulated using two experimental systems: 1) a 0.5 L flow-through quartz tube apparatus and 2) 25 and 50 mL borosilicate glass ampules. The quartz tube was used to study the high temperature (>120°C), short residence time (<10 minutes) reactions that are thought to occur within approximately 1 to 3 feet of heater wells used in thermal conductive heating. The gas-phase effluent from the flow-through tubes was passed through liquid traps and then captured in a Tedlar® bag. The liquid-trap fluids, Tedlar®-bag contents, and solid extracts were analyzed using gas chromatography (GC), ion chromatography (IC), and ion selective electrodes. The borosilicate glass ampules were used to study low temperature range (60 to 120°C) over longer residence times (>1 day), conditions that are likely to occur during steam flushing and electrical resistive heating. No electrical potential was applied to the ampules, and hence, the system does not directly simulate electrical resistive heating. The ampules were destructively sampled at specified time intervals and samples from each phase were collected for analysis using gas chromatography (GC), ion chromatography (IC), and ion selective electrodes. In addition, GC mass spectrometry (GC/MS) was employed to identify unknown compounds detected in the aqueous and gas phase effluent sample and solid phase rinses.

### 1.4 Conclusions and Recommendations

#### 1.4.1 Quartz Tube Reactor Experiments

A series of five quartz tube reactor experiments were completed over a temperature range of 22 to 480°C (Chapter 3). Specific experiments were conducted to investigate the effects of temperature, water vapor content, solids (Ottawa sand), and oxygen content on TCE degradation and reaction product formation. In all of the quartz tube experiments, some degree of TCE degradation was observed, however, the greatest amount of TCE was transformed (up to 48% of the TCE introduced) at temperature of 420°C in the presence

of oxygen (air as the carrier gas). The amount of TCE degraded was dependent on the temperature of the quartz tube, with more being degraded in the 420°C experiments than in the 120 or 240°C experiments. The amount of TCE degraded was also dependent on the amount of oxygen present in the 240 and 420°C experiments, with more TCE degraded when air (i.e., 21% O<sub>2</sub>) was used as the carrier gas. With nitrogen as the carrier gas, up to four TCE degradation products were identified in the liquid-trap fluids and quartz tube rinses, with no CO or CO<sub>2</sub> detected for experiments completed at 420°C. The amount of TCE recovered for the 420°C experiments with nitrogen as the carrier gas was greater than 97%, with up to 3.4% detected as chlorinated hydrocarbon degradation products. The amount of TCE recovered as chlorine was greater than 100%, with up to 7% as chlorinated degradation products. The degradation products detected contained 4 and 6 carbon atoms with greater than 5 chlorine atoms per molecule. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation of TCE but was also influenced by chlorine induced degradation. Increasing the quartz tube water content resulted in an increase in TCE recovery concurrent with a decrease in TCE degradation products that was suggested to indicate a decrease in chlorine induced TCE degradation.

With air as the carrier gas, there was an increase in the amount of TCE degraded and an increase in the number of degradation products detected as compared with experiments completed with nitrogen as the carrier gas. The average recovery of TCE was greater than 94% with air as the carrier gas for the 120 and 240°C experiments, but decreased to approximately 53% in the 420°C experiments. Carbon-based TCE degradation products were detected in the 240 and 420°C experiments with air as the carrier gas. Three degradation products were identified in the quartz tube rinse from the 240°C experiments, and up to 13 degradation products were detected in the liquid-trap fluids and quartz tube rinses in the 420°C experiments. The degradation products ranged from single carbon compounds with 3 chlorine atoms (i.e., chloroform) to compounds with up to 6 carbons and 6 chlorine atoms (i.e., hexachlorobenzene). Carbon monoxide (CO), CO<sub>2</sub>, and phosgene were detected in the gas phase of the 420°C experiments only with air as the carrier gas. The amount of TCE recovered as carbon for the 420°C experiments with air as the carrier gas ranged from 79.1 to 91.5%, and the amount of chlorine recovered ranged from 74.6 to 88.8%. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation but was also influenced by the formation of peroxy radicals due to the presence of oxygen. Increasing the quartz tube water content in the 420°C experiments with air as the carrier gas may have served to hydrolyze phosgene and remove reactive

chlorine from the gas phase, while not impacting the amount of TCE degraded.

#### **1.4.2 Sealed Ampule Experiments**

Four series of ampule experiments were completed to investigate the effects of oxygen content, hydroxide ion content (pH), and solids (Ottawa sand and goethite) on TCE degradation at temperature ranging from 22 to 120°C for periods of up to 41 days (Chapter 4). The results of the ampule experiments demonstrate that TCE was degraded within sealed glass ampules that contained gas, water, and solids. The rates of TCE degradation in ampules with anoxic water, both with and without sand, and in oxic water were similar at 120°C. The degradation rate in ampules with anoxic water and sand was increased by adding 1% (wt) goethite, with a first order half-life on the order of 10 days at 120°C. The primary TCE degradation products included CO and CO<sub>2</sub> in the gas phase and chloride, hydronium ions, formate, glycolate in the aqueous phase. Minor amounts (<1 mg/L) of dichloroacetic acid (DCAA) were detected in select ampules, most consistently in ampules that were stored at 22°C and initially contained 1,000 mg/L TCE along with oxygen. Dichloroacetylene (DCA) was detected in minor amounts (i.e., DCA < 1% of TCE) in ampules that contained TCE and were incubated at 120°C.

Dichloroacetylene, in addition to being a TCE degradation product, was also thought to represent a key intermediate. The presence of DCA was proposed to indicate that the lone hydrogen atom in TCE was being eliminated by nucleophiles, such as sodium hydroxide (NaOH), which increased the rate of TCE degradation and amount of DCA when added to the ampules as NaOH. Dichloroacetylene was proposed to be hydrolyzed to form chlorinated organic acids, such as DCAA, which were then hydrolyzed at 120°C to form the non-chlorinated organic acids, glycolate and formate.

#### **1.4.3 Implications to Field Applications**

The results in this report are important for demonstrating that transformation reactions can occur during thermal remediation. However, extending these laboratory results toward predicting the rate of TCE degradation during the in-situ thermal treatment of TCE contaminated subsurface regions involves a significant degree of speculation. Laboratory experiments are performed on simplified systems or with materials that have, in some way, been altered from their natural state in the subsurface environment. Most thermal remediation projects for TCE are focused on physical recovery through vaporization and vacuum extraction. The transformation reactions demonstrated here will occur simultaneously with vaporization, and the relative rates of the two processes will be controlled by site specific conditions. A remediation system could not be

designed or operated for one of the processes without the other process also occurring. In most cases, however, vaporization rates are likely to be much faster than the transformation reactions demonstrated here, as thermal treatment of TCE contaminated sites are often completed in much shorter times (less than one year) than would be required to reduce TCE concentrations to a similar degree by the in situ transformation processes found here. Thus, in situ thermal remediation systems for TCE require robust extraction and treatment systems that can recover and treat the transformation products as well as the unreacted TCE.

Ampules such as those used in the aqueous phase experiments here have been used successfully by other researchers to study transformation rates of volatile organic compounds. The ampule experiments reported here extend that work by the addition of Ottawa sand or 1% (wt) goethite, materials collected from the subsurface and commonly found in soil environments. However, the Ottawa sand was acid-washed, which could remove surface coatings, while the goethite was ground prior to use, potentially creating fresh active surfaces (Papirer et al., 1993).

The water used in all experiments was deionized, whereas natural groundwater contains ions. For example, sodium hydroxide (an anion) was used in the ampule experiments to simulate a strong nucleophile and was shown to increase the rate of TCE degradation at 120°C by an order-of-magnitude compared to the rate determined for deionized water. The primary nucleophiles expected in the subsurface environment include hydrogen bisulfide (HS<sup>-</sup>), hydroxide (OH<sup>-</sup>), phosphate (H<sub>2</sub>PO<sub>4</sub><sup>2-</sup>), bicarbonate (HCO<sub>3</sub><sup>-</sup>), sulfate (SO<sub>4</sub><sup>2-</sup>), and nitrate (NO<sub>3</sub><sup>-</sup>) in order of decreasing nucleophilicity with hydrogen bisulfide as the strongest nucleophile and nitrate as the weakest. Thus the anionic content of natural groundwater, in addition to the iron containing minerals present, may strongly influence the rate of TCE degradation. Therefore, predicting the potential rate of TCE degradation during in-situ thermal treatment requires specific information regarding the geochemistry of the site being treated, keeping in mind that the increase in temperature can affect the geochemistry. For example, significant levels of sulfate (> 1 mM) were formed in ampules incubated at 120°C from the dissolution of pyrite and marcasite found in the Ottawa sand.

Free radical reactions may contribute to contaminant transformation during thermal remediation. Under ambient conditions free radicals may be created in the subsurface by the reaction of chlorinated compounds with naturally occurring iron-containing materials (Kriegman-King and Reinhard, 1992; 1994). However, a significant variation from natural conditions in these

laboratory experimental systems is the absence of naturally occurring organic matter. Although naturally occurring organic matter has not been found to have an effect on reactions such as hydrolysis (Haag and Mill, 1988), it has been found to have significant effects on free radical reactions. Haag and Hoigne (1985) found that fast consumption of hydroxyl radicals by natural dissolved organic solutes and bicarbonate ions decreased the amount of organic pollutants oxidized.

With regard to free radical reactions, TCE has been found to be virtually unreactive in oxidation reactions without a radical initiator (Kucher et al., 1990). Radical-mediated reactions are important for TCE decomposition in both the aqueous and vapor phase, and TCE is known to react with hydroxyl radicals (Buxton et al., 1988). As discussed in Section 2.3.4, the kinetic data reported by Knauss et al. (1999) are consistent with a radical chain reaction, but this is essentially an experimental observation, and the details of the reaction mechanism are unknown. It is not possible to assess the importance of this reaction in situ during thermal remediation. According to Buxton et al. (1988), radicals can be generated in the laboratory in aqueous solution by radiolysis of water, photolysis, high frequency electric discharge, sonolysis, and Fenton-type reactions. However, none of these types of radical-generating processes may be present in the subsurface during thermal remediation.

High temperatures such as that found in an incinerator flame may generate free radicals in the vapor state (Taylor et al., 1990), and the possibility exists for this to occur in the subsurface near heaters or electrodes. The species of radicals formed depends on the temperature of the system, the compounds present, and the fuel to oxygen ratio. At temperatures below 750 - 800°C, diatomic radicals are sufficiently stable to contribute to organic reactions, which may form larger molecules rather than break down chemicals, while at higher temperatures atomic radicals are prevalent and more likely lead to the breakdown of compounds (Taylor et al., 1990). Naturally occurring organic matter is likely to play a significant role in reaction rates and products formed in free radical reactions occurring in the subsurface, but natural organic matter (particularly humic substances) can be both a source (radical initiator) and sink (inhibitor, radical termination step) for free radicals.

Steam flushing and electrical resistive heating are expected to heat TCE contaminated subsurface regions to temperatures between 70 to 120°C. Based on the results for the ampule experiments, the rate of thermally induced TCE degradation in the 70 to 120°C range could be significant depending on the mineral species present in the soil (e.g., goethite) and the anion concentration

of the soil water (e.g., HS<sup>-</sup>). However, in situ changes in the phase distribution of TCE as the temperature is increased must be considered. Prior to heating, the contaminant (i.e., TCE) will be distributed between the organic liquid (NAPL) (if present), aqueous, solid, and gas phases. As the temperature increases, the aqueous solubility of TCE-NAPL has been shown to increase, which is likely to result in somewhat higher groundwater concentrations. However, gas-phase concentration of TCE would be expected to increase substantially due to the increase in vapor pressure and Henry's law constant (Heron et al., 1998). In addition, the gas-phase content of a soil will increase as water evaporates, increasing the fraction of contaminant mass in the gas-phase. The application of a vacuum to the thermally-treated zone is used to enhance the removal of gas-phase constituents from the subsurface, but requires continuity of gas flow pathways to be effective.

Although in some steam injection systems air is injected with steam to enhance the movement of vapor phase contaminants to recovery wells or in an effort to increase oxidation reactions, many contaminated subsurface environments, such as those found at Cape Canaveral (Interagency DNAPL Consortium, 2002) or Fort Lewis's East Gate Disposal Yard (Truex et al., 2007) appear to have reductive conditions rather than oxidative conditions. This may be advantageous, because despite the known recalcitrance of TCE under oxidative conditions, laboratory experiments on the abiotic degradation of TCE have shown reduction may occur under some anaerobic conditions. Bulter and Hayes (2001) found TCE transformation to occur with freshly prepared iron sulfide, but not with an 'aged' iron sulfide with a slightly more crystalline structure. Su and Puls (1999) detected TCE degradation with several types of zero valent iron; however, the reaction rate constant and activation energy varied significantly. Nevertheless, at least a one order-of-magnitude increase in reaction rate was found with each of the zero valent irons as the temperature was increased from 10 to 55°C. This process could contribute to TCE degradation in some ERH remediation systems where iron is used as backfill around electrodes.

During thermal conductive heating three broad temperature regimes can be envisioned to emanate radially from the heater wells: a 700 to 900°C region located in the immediate vicinity of and within the heater well, a 500 to 700°C region within a 1 to 3 foot radius of the heater well, and a 100 to 250°C region located 10 to 20 feet from or between heater wells. Temperatures at the heating wells for thermal conductive heating are often in the range that can generate radicals, thus it may be possible to form free radicals in these systems in the immediate area around the heater wells. Some of the free radicals formed could react with naturally occurring

organic matter rather than TCE, forming unknown products, and effectively quenching the free radical chain reaction. Thus, the amount of TCE transformed during actual remediation may be less than what was found in laboratory experiments. Based on the results of the quartz tube experiments, TCE is expected to be transformed at temperature above 400°C into other chlorinated hydrocarbons, and if sufficient oxygen is present, into CO and CO<sub>2</sub>. Carbon monoxide (CO) and CO<sub>2</sub> were only detected when oxygen was present, while no CO or CO<sub>2</sub> was detected in experiments completed without oxygen. Phosgene (COCl<sub>2</sub>), a toxic gas, will also form with oxygen present. Phosgene is a gas at ambient temperature; thus, it would be recovered by the vacuum extraction system. Phosgene is relatively stable in incineration environments (Taylor et al., 1990), and thus may pass through the reaction chamber of a thermal oxidizer and into the scrubber, where it readily hydrolyzes to nontoxic products with water and thus would be anticipated to be removed (Haag et al., 1996).

The more volatile chlorinated-hydrocarbon degradation products (e.g., chloroform, carbon tetrachloride) can be recovered by a properly designed and operated vacuum extraction system. Less volatile degradation products such as hexachlorobenzene are also likely to be sufficiently vaporized to be recovered in the vapor extraction system at the temperatures commonly used in these systems, although some mass may condense or be sorbed by soil particles. Chlorinated organic acids such as dichloroacetic and trichloroacetic acid may also be formed in the subsurface, although their yields would be expected to be only a very small percentage of the TCE (less than 0.1% combined). These organic acids are water soluble (trichloroacetic acid is a solid at ambient temperatures), with low vapor pressures and moderate boiling points (194 and 197°C, respectively; Verschuere, 2001). A small fraction of their mass may be recovered by a gas-phase vacuum extraction system, while mass remaining in the water phase could hydrolyze in the heated water (see Table 2.6).

The complete transformation of TCE to CO<sub>2</sub>, CO, hydrochloric acid (HCl) and water, without the formation of chlorinated degradation products, has been shown to require temperatures on the order of 900 to 1,000°C (Chang and Senkan, 1989; Werner and Cool, 2000). Since the heater wells normally reach temperatures of up to 800°C, a fraction of the TCE contaminant mass may undergo complete oxidation to nontoxic products within the heater wells prior to extraction to the above ground treatment system. In the lower temperature zones outside of the heater wells, the formation of higher molecular weight chlorinated organic compounds will be favored if high concentrations of chlorinated chemicals are present, and some of these, such as tetrachloroethylene and hexachlorobenzene, are more

difficult to degrade than TCE (Dilling et al., 1975; Taylor et al., 1990). Thus, a robust vapor extraction system must be employed as well as an off-gas treatment system to ensure destruction or removal of chlorinated hydrocarbons that may exist in the effluent gas stream.

Clearly, the experimental results presented herein represent only a first step toward understanding TCE chemical reactivity and reaction product formation during thermal treatment. Additional experimentation, both at the laboratory and field scale, is recommended to further elucidate TCE reaction pathways and rates, and to more accurately represent the complexities inherent in natural subsurface materials and field-scale application of thermal treatment technologies.

## **1.5 Report Organization**

Following this project summary (Chapter 1), background information (Chapter 2) related to the stability of TCE in heated systems is presented, followed by a description of operational conditions for steam flushing, thermal conductive heating, and electrical resistive heating. Experimental methods and results for the quartz tube studies are presented in Chapter 3, followed by the experimental methods and results for the ampule studies in Chapter 4, with cited references listed in Chapter 5. Appendix A describes detailed experimental methods used for the quartz tube reactor studies, Appendix B contains dissolved oxygen data from some of the ampule experiments, and Appendix C contains rate constants calculated for TCE degradation assuming a first order reaction rate and a description of the methods used to compute these rates from the ampule experimental results.



# 2.0 Background Information

Trichloroethylene (TCE) is a contaminant commonly found in the subsurface at industrial and military installations in the United States and abroad. Improper disposal or release of liquid or “neat” TCE to the environment frequently results in the presence of a separate organic phase contaminant, commonly referred to as a non-aqueous phase liquid (NAPL), that can become entrapped within soil pore spaces as individual droplets and ganglia (Hunt et al., 1988). These entrapped NAPL droplets and ganglia are immobile under normal groundwater flow regimes. If sufficient NAPL is released to the subsurface, the organic liquid is likely to accumulate in “pools” above layers of lower permeability media. In general, NAPLs will not enter a lower permeability layer unless the entry pressure is exceeded, that is, the pressure exerted by a continuous NAPL pool must be sufficient to displace water from the pore space. The presence of TCE-NAPL in the subsurface often represents a long-term source of contamination as TCE slowly dissolves into the groundwater flowing through the “source zone.” Pumping of groundwater and soil gas from the subsurface followed by above ground treatment is often used to control the migration of dissolved-phase TCE plumes, and in some limited cases, to restore the subsurface. Increasing the subsurface temperature has been shown to increase the transfer of TCE mass from the NAPL to the water and gas phases, which increases the rate and amount of TCE that can be removed from the subsurface by extraction methods. Thus, subsurface heating can be employed to dramatically enhance TCE mass recovery (Davis, 1997) and holds the potential to transform TCE into nontoxic products via thermally-induced chemical reactions (e.g., Knauss et al., 1999).

The following sections describe relevant physical and chemical properties of TCE, selected results from experiments on the thermal stability of TCE reported in the literature, and the operational conditions associated with commonly used in-situ thermal treatment technologies.

## 2.1 Trichloroethylene Properties

TCE is an important solvent used for cleaning metal parts and electrical components, and in the manufacture of hydrofluorocarbon refrigerants (HSIA, 2001). TCE is a colorless, sweet smelling, volatile liquid that is acutely toxic to humans when ingested (Mertens, 1999). Even though TCE is referred to as a non-flammable liquid, it should be kept away from open flames and

metal surfaces with temperatures greater than 176°C due to the flammability of its vapors (Mertens, 1999). If TCE is exposed to a temperature greater than 420°C when oxygen is present, it will spontaneously ignite (Mallinckrodt and Baker, 2003a).

Even though TCE has low solubility in water, TCE is one of the most commonly found groundwater contaminants in the United States, and is present at 305 of the 1,236 National Priority List (NPL) sites (U.S. EPA, 2003). While the long-term health effects of drinking water contaminated with small amounts of TCE are not yet known, the U.S. EPA has set the maximum contaminant level (MCL) for drinking water at 5 µg/L (ATSDR, 1997). If TCE is found in groundwater at concentrations greater than 5 µg/L, treatment or control of the groundwater is usually required. Selected properties of TCE and water as a function of temperature are given in Tables 2.1 and 2.2.

**Table 2.1** Selected Properties of TCE (McNeill, 1978)

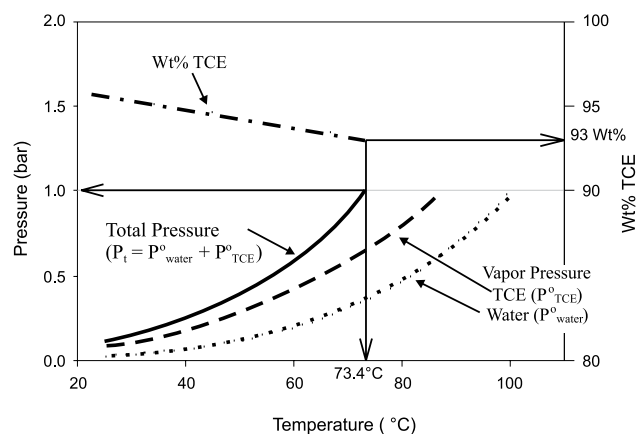
Molecular Weight (g/mol)	131.39		
Melting Point (°C)	-87.1		
Boiling Point (°C)	86.7		
Critical Temperature (°C)	271.0		
Critical Pressure (MPa)	5.02		
Koc <sup>†</sup> (mL/g)	160		
Log Kow <sup>†</sup>	2.38		
Properties at Temperature (°C)	20	60	100
TCE Explosive Limit in Air (Vol%)	8 to 10.5	<i>no data</i>	8 to 52
TCE Viscosity (cP = 100×g/cm s)	0.58	0.42	<i>no data</i>
TCE Liquid Density (g/mL)	1.465	<i>no data</i>	1.325
Solubility in Water (mg/L)	1,068	1,219	<i>no data</i>
Henry’s Law Constant* (dimensionless)	0.3	1.5	5.3 (95°C)
Vapor Pressure of TCE (MPa)	0.008	0.042	0.148
MPa = 1.00 bar = 1.02 atm			
* Heron et al., 1998; † LaGrega et al., 2001			

<b>Table 2.2</b> Selected Properties of Water (Gebhart et al., 1988)			
Properties at Temperature (°C)	20	60	100
Water Viscosity (cP = 100×g/cm s)	0.99	0.46	0.28
Water Density (g/mL)	0.998	0.983	0.958
Water Solubility in TCE (mg/L)	330	1,090	<i>no data</i>
Vapor Pressure of Water (MPa)	0.002	0.020	0.101
MPa = 1.00 bar = 1.02 atm			

## 2.2 TCE-Water Phase Behavior

Boiling of a water and TCE-NAPL mixture occurs at 73.4°C, which is below the boiling point of either water (100°C) or TCE-NAPL (86.7°C). Boiling occurs when the vapor pressure of a liquid mixture exceeds the surrounding gas phase pressure. For a mixture consisting of two immiscible liquids, such as water and TCE-NAPL, the total vapor pressure is equal to the sum of the vapor pressures of each pure constituent (Dalton's Law:  $P_t = P_{\text{water}}^o + P_{\text{TCE}}^o$ ), and the mixture will boil when the total vapor pressure is equal to the local gas phase pressure ( $P_t = P_{\text{atm}}$ ) (Atkins, 1998). As long as TCE-NAPL is present, the mixture will boil at the lower temperature (73.4°C), and since TCE-NAPL has a greater vapor pressure than water, the composition of the boiling vapor is 93% TCE and 7% water by weight (Horvath, 1982). This phenomenon serves as the basis for steam distillation, in which TCE is separated from water at temperatures below its normal (pure) boiling point.

The diagram in Figure 2.1 shows the pure phase vapor pressures calculated using the Antoine equation [ $P^o = 10^{(A-(B/(T+C))}$ ] and parameters measured for TCE-NAPL (McDonald, 1944) and water (Bridgeman and Aldrich, 1964) along with the total vapor pressure which is the sum of the pure phase vapor-pressures. Figure 2.1 also contains the weight percent of TCE based on the fraction of TCE vapor pressure relative to the total vapor pressure. Boiling of the TCE-NAPL and water mixture would occur at 73.4°C, assuming that the surrounding gas phase pressure was at 1 bar, with 93% of the vapor consisting of TCE by weight.



**Figure 2.1** Water and TCE-NAPL vapor pressure as a function of solution temperature at 1 bar or 1.02 atm of total gas phase pressure.

## 2.3 Selected Experiments on the Stability of TCE

The following sections provide information on the methods and results of laboratory experiments performed to investigate the thermal stability of TCE. The first four sections (2.3.1 through 2.3.4) focus on the stability of TCE-NAPL and the products formed after exposing TCE to oxygen and water. The subsequent two sections (2.3.5 and 2.3.6) address the stability of gas-phase TCE and the products formed after introducing TCE into heated quartz tubes along with the importance of the chlorine to hydrogen ratio on the distribution of degradation products.

### 2.3.1 TCE-NAPL Degradation by Oxygen

The stability of TCE-NAPL in industrial process equipment has been a research topic since at least 1932. Experiments were initially performed to determine the conditions that caused the degradation of TCE and the formation of corrosive degradation products, which could damage industrial equipment. Carlisle and Levine (1932) studied TCE degradation by placing TCE-NAPL and pure oxygen, or air, into 85 mL glass vials and heating the sealed vials to a temperature between 24 and 130°C. The vials were opened after 24 hours and 25 mL of the NAPL contents were equilibrated with 25 mL of water to determine the amount of chloride that had formed. The water contained phenolphthalein indicator and the resulting solution was titrated with a 0.01 N sodium hydroxide (NaOH) solution until a pink color appeared. The amount of NaOH required to neutralize the indicator solution was reported as the amount of free acid formed within the TCE-NAPL, and represented the water soluble TCE degradation products. No analysis of gas-phase constituents present in the head space of glass vials was performed.

In the presence of pure oxygen, the amount of TCE degraded increased with increasing temperature (Table 2.3) as indicated by the increase in the amount of NaOH required to titrate the phenolphthalein indicator to pink. The minimum amount of TCE degraded in 24 hours was 0.001% (mole basis) at 24°C, while the maximum of 2.52% (mole basis) occurred at a temperature of 130°C. The maximum first-order half-life for the disappearance of TCE with pure oxygen present was 475 years at 24°C, and 99 days at 130°C based on the %TCE degraded in 24 hours. A lower TCE degradation rate was observed with air present, presumably due to the decrease in oxygen content. The trend of increasing TCE degradation with temperature, as observed with pure oxygen, was not observed above 90°C with air present. Carlisle and Levine (1932) suggested that a shift to non-acid degradation products occurred above 90°C when air was present since the acid titration analysis method was only sensitive to hydronium ions.

Mugdan and Wimmer (1934) quantified the degradation products in the gas phase and NAPL after passing oxygen gas through TCE-NAPL heated to temperatures between 50 and 70°C. The gas-phase products included hydrochloric acid (HCl), carbon monoxide (CO), and

phosgene (COCl<sub>2</sub>), while the only product found in the NAPL was dichloroacetyl chloride (Cl<sub>2</sub>HC<sub>2</sub>OCl). After passing oxygen gas through TCE-NAPL heated to 60°C, Kirkbride (1942) observed the formation of additional products in the NAPL, including TCE epoxide (Cl<sub>2</sub>COCHCl) and hexachlorobutene (C<sub>4</sub>H<sub>2</sub>Cl<sub>6</sub>).

McKinney et al. (1955) found that TCE-NAPL was completely degraded to 15% gas-phase products and 85% NAPL products, on a molar basis, after passing oxygen through TCE-NAPL at 70°C. The gas-phase products included HCl, CO, and phosgene (COCl<sub>2</sub>), while the NAPL reaction product was water-soluble, had a density of 1.545 g/mL at 20°C, and was a nearly equal mixture of dichloroacetyl chloride (Cl<sub>2</sub>HC<sub>2</sub>OCl) and TCE epoxide (Cl<sub>2</sub>COCHCl) (Table 2.4). McKinney et al. (1955) completed experiments using 1) TCE stabilized with triethylamine, 2) unstabilized TCE, and 3) TCE that had been used for extracting oil from soybeans. The triethylamine stabilizer was removed from TCE-NAPL by the soybean oil extraction process meaning that this used, or waste TCE, which was historically released into the environment, was no longer stabilized against reacting with oxygen. The complete degradation of TCE-NAPL was reported after 193 hours of bubbling oxygen through TCE-NAPL at 70°C. However, the

<b>Table 2.3</b> Selected TCE Stability Test Results 24 hour test (Carlisle and Levine, 1932)							
Temperature (°C)	24	40	50	70	90	110	130
TCE NAPL and Pure Oxygen (100% O <sub>2</sub> )							
mL of NaOH added to 25 mL of water	0.4	416	440	500	520	590	700
H <sup>+</sup> formed (mole)*	4.0x10 <sup>-6</sup>	4.2 x10 <sup>-3</sup>	4.4 x10 <sup>-3</sup>	5.0 x10 <sup>-3</sup>	5.2 x10 <sup>-3</sup>	5.9 x10 <sup>-3</sup>	7.0 x10 <sup>-3</sup>
%TCE degraded (mole basis)†	0.00	1.50	1.59	1.80	1.87	2.13	2.52
TCE NAPL and Air (21% O <sub>2</sub> , 79% N <sub>2</sub> )							
mL of NaOH added to 25 mL of water	2.2	--	2.5	192	191	119	130
H <sup>+</sup> formed (mole)*	2.2x10 <sup>-5</sup>		2.5 x10 <sup>-5</sup>	1.9 x10 <sup>-3</sup>	1.9 x10 <sup>-3</sup>	1.2 x10 <sup>-3</sup>	1.3 x10 <sup>-3</sup>
%TCE degraded (mole basis)†	0.01		0.01	0.69	0.69	0.43	0.47
* Calculated based on the results of Carlisle and Levine assuming 1 mole of OH <sup>-</sup> was equal to 1 mole H <sup>+</sup> .							
† Assuming one Cl atom lost per TCE molecule (HC <sub>2</sub> Cl <sub>2</sub> hydrolysis product).							

reaction rate was determined after addition of benzoyl peroxide to TCE, where benzoyl peroxide is known to generate peroxy radical initiator compounds above 70°C (Fossey et al., 1995). McKinney et al. (1955) also found that partially-oxidized TCE influenced the rate of TCE degradation.

Reaction Product	Phase	Approximate Amount (% mole basis)
hydrochloric acid (HCl)	gas	5
carbon monoxide (CO)	gas	5
phosgene (COCl <sub>2</sub> )	gas	5
dichloroacetyl chloride (Cl <sub>2</sub> HC <sub>2</sub> OCl)	NAPL	47
TCE epoxide (Cl <sub>2</sub> COCHCl)	NAPL	38

The reaction between oxygen and TCE-NAPL is thought to involve a radical chain reaction mechanism (Kaberdin and Potkin, 1994). Kucher et al. (1990) used azo-bis-isobutyronitrile, a known temperature induced radical chain initiator, to study the oxidation of TCE in acetonitrile at 75°C. The reaction products included TCE epoxide (Cl<sub>2</sub>COCHCl) and dichloroacetyl chloride (Cl<sub>2</sub>HC<sub>2</sub>OCl) in a ratio of 3:1 after 1 hour of reaction time.

In summary, exposing TCE-NAPL to oxygen in the temperature range from 50 to 75°C, in the absence of water, resulted in the formation of gas-phase and NAPL reaction products that were thought to result from a radical chain reaction mechanism. The next section covers past experiments performed to examine the compounds formed after exposing the TCE-NAPL and oxygen degradation products to water.

### 2.3.2 Hydrolysis of TCE-NAPL Degradation Products

Placing the TCE-NAPL degradation products dichloroacetyl chloride and TCE epoxide in water at 27 and 75°C resulted in the formation of gas- and aqueous-phase products (Table 2.5). The gas-phase products included CO and CO<sub>2</sub>, and the aqueous-phase products included chloride ions, dichloroacetic acid (HCl<sub>2</sub>C<sub>2</sub>OOH) along with oxoacetic (HOC<sub>2</sub>OOH) and formic acid (HCOOH). The temperature of the reaction (27 or 75°C) appeared to have little effect on the distribution of hydrolysis products. Similar reaction product distributions were also noted in water that

contained NaOH at 10 and 30°C. McKinney et al. (1955) speculated that dichloroacetic acid (DCAA) was the hydrolysis product of dichloroacetyl chloride, while the non-chlorinate organic acids were formed from the hydrolysis of TCE epoxide.

Reactor Temperature (°C)		27	75
Reaction Product	Phase	moles formed per 147.4 g of liquid reaction products	
carbon monoxide (CO)	gas	0.087	0.100
carbon dioxide (CO <sub>2</sub> )	gas	0.005	na
chloride ion (Cl <sup>-</sup> )	aqueous	1.410	1.200
dichloroacetic acid (HCl <sub>2</sub> C <sub>2</sub> OOH)	aqueous	0.740	0.850
oxoacetic acid (HOC <sub>2</sub> OOH)	aqueous	0.180	0.057
formic acid (HCOOH)	aqueous	0.033	0.060
na – not analyzed			

The degradation of TCE epoxide was determined in a separate experiment by Kline et al. (1978) that involved injecting TCE epoxide into a solution of acetone (0.2 mL) which contained 1.5 mL of 0.5 M sodium phosphate buffer. Dichloroacetic acid (DCAA) was the only reported degradation product after 4 minutes at 37°C. Cai and Guengerich (1999) prepared TCE epoxide from TCE using m-chloroperbenzoic acid, a known radical initiator compound, and then placed TCE epoxide in water at 0°C, and the degradation products were measured as a function of pH. The products formed included CO in the gas phase, formic acid, oxoacetic acid, and DCAA in the aqueous phase over a pH range from 0 to 14. The amount of CO and formic acid formed increased with pH, the amount of oxoacetic acid decreased with pH, and the amount of DCAA formed was independent of pH.

Based on the work described above, TCE can be transformed into dichloroacetyl chloride and TCE epoxide after exposure to oxygen with TCE epoxide, and potentially dichloroacetyl chloride, transformed into DCAA upon exposure to water. Thus, DCAA is one of the TCE degradation products anticipated to

form during the thermal treatment of TCE contaminated subsurface environments. DCAA is a colorless liquid at room temperature (25°C) with a density of 1.57 g/mL, a melting point of between 9 and 11°C, and a boiling point of 197°C (Mallinckrodt and Baker, 2003b). DCAA has been classified as a probable human carcinogen with the maximum contaminant level goal of 0 ug/L (U.S. EPA, 1998). DCAA is soluble in water with a practical drinking water treatment level of 6 ug/L.

Haag et al. (1996) measured the rate of DCAA disappearance from water heated to between 88 and 180°C as a function of NaOH concentration. The authors obtained a half-life of 1.71 days for the hydrolysis of DCAA at 103°C and pH 7, and a half-life of 1.27 hours with 0.96 M of NaOH present. Prager et al. (2001) showed that DCAA was hydrolyzed to chloride and oxoacetic acid in heated water and that a temperature of 180°C was required to achieve complete degradation of DCAA in 8 minutes.

The expected half-life for DCAA in water at pH 7 calculated from the Arrhenius parameters determined by Prager et al. (2001) are given in Table 2.6. Thus DCAA is expected to accumulate in water during the degradation of TCE at temperatures less than 70°C while DCAA is expected to be degraded into oxoacetic acid within a few days at temperatures greater than 90°C based on the half-lives given in Table 2.6.

Temperature (°C)	First Order Disappearance Rate (1/day)	Half-Life (day)
60	$9.3 \times 10^{-4}$	742
70	$4.8 \times 10^{-3}$	143
80	$2.3 \times 10^{-2}$	30.5
90	$9.8 \times 10^{-2}$	7.0
100	$39.3 \times 10^{-2}$	1.8
120	5.1	0.14

### 2.3.3 Degradation of TCE Dissolved in Water at Elevated Temperatures

Carlisle and Levine (1932) placed approximately 25 mL of TCE-NAPL and 25 mL of water into 80 mL glass vials with nitrogen gas in the headspace to determine if TCE was degraded by water at elevated temperatures. The vials were sealed and heated to fixed temperatures between 50 and 150°C for 24 hours. After cooling the

vials to room temperature, the acid content of the water, an indicator of TCE degradation via the formation of acidic compounds, was determined by titrating with a 0.01 M NaOH solution until the phenolphthalein indicator turned pink. Less than 0.35% by weight of the TCE-NAPL was lost assuming that one chlorine atom was removed per TCE molecule, which led Carlisle and Levine (1932) to conclude that TCE does not readily hydrolyze in water. The observed reduction in TCE content was attributed to the small amount of oxygen within the vials at the beginning of each experiment. Assuming that oxygen-saturated water (8 mg/L O<sub>2</sub>) was present at the start of each experiment, then approximately  $6.25 \times 10^{-5}$  moles of oxygen were available to react with TCE. Although this is a sufficient amount of oxygen to account for the acid formed in vials heated to 50°C, it is insufficient by 2 to 15 times to account for the acid formed at temperatures greater than 50°C. Carlisle and Levine (1932) stated that the thermal decomposition of TCE at higher temperatures had probably occurred, although no reaction mechanism or reaction products were proposed or measured.

Dilling et al. (1975) completed a year-long experiment at ambient conditions to measure the persistence of TCE dissolved in water. Oxygen-saturated water (8 mg/L O<sub>2</sub>) containing 1.0 mg/L of TCE was loaded into each of three ice-cooled Pyrex tubes so that approximately one-half of the tube volume was filled with solution (i.e., gas phase was present) and then the tubes were flame sealed. The sealed tubes were placed in a dark container and stored at approximately 25°C. One tube was destructively sampled after 6 months (182 days), and the remaining two tubes were destructively sampled after one year (365 days). Only aqueous samples were collected and they were only analyzed for TCE content. The reported first-order disappearance rate was  $2.1 \times 10^{-3} \text{ day}^{-1}$ , corresponding to a first-order half-life of 326 days at 25°C. In a separate experiment, Pearson and McConnell (1975) measured the persistence of TCE in water using sealed glass bottles and reported an estimated half-life of 2.5 years (912 days) for the disappearance of TCE from water at 25°C.

Jeffers and Wolfe (1996) studied the disappearance of TCE dissolved in water by placing approximately 0.3 mL of TCE contaminated water in glass tubes and flame sealing both ends to create a sealed bulb with approximately 0.02 mL of headspace. The TCE contaminated water was prepared by mixing water with TCE-NAPL for 2 minutes at room temperature to yield an initial concentration estimated to be 10% of the solubility limit for TCE (i.e., 110 mg/L for TCE) (Jeffers et al., 1989). Experiments were completed in water with 0.01 M HCl adjusted to pH 7 (Jeffers and Wolfe, 1996) and in alkaline water containing from 0.1 to 0.001 M NaOH (Jeffers et al., 1989; Jeffers and Wolfe, 1996).

The water used was deionized, distilled, and boiled prior to use, which probably resulted in low dissolved oxygen content, however, no dissolved oxygen measurements were reported. The bulbs were heated to temperatures between 60 and 190°C for an unspecified period of time. The bulbs were then cooled to room temperature and the liquid content was analyzed by gas chromatography for TCE content only. The only data reported were the activation energy (120 kJ/mol) and pre-exponential factor ( $5.0 \times 10^9$  1/minute) for the Arrhenius equation [ $k = A \times \exp(-E_a/RT)$ ] which was used to estimate a first-order rate constant of  $4.5 \times 10^{-12}$  (1/minutes) along with an estimated half-life of greater than 100,000 years for the disappearance of TCE from water at ambient temperature (25°C). The calculated first-order rate constant at 90°C was  $2.7 \times 10^{-8}$  (1/minutes) with a half-life of approximately 49 years based on the Arrhenius parameters reported by Jeffers and Wolfe (1996).

Gu and Siegrist (1997) increased the rate of TCE disappearance from water by adding sodium hydroxide (NaOH). They reported the complete disappearance of TCE after 300 minutes from an aqueous solution that had an initial TCE concentration of 630 mg/L after amending with 2 M of NaOH and heating to greater than 60°C. The primary reaction products included chloride and glycolic acid ( $\text{HOCH}_2\text{COOH}$ ), with intermediate products including DCAA and monochloroacetic acid ( $\text{H}_2\text{CIC}_2\text{OOH}$ ). Nearly all the chlorine atoms originally present as TCE were recovered as chloride in the reactor effluent at 80°C, however, only 60% of the carbon atoms introduced were recovered as organic acids. Gu and Siegrist (1997) suggest that the unaccounted for carbon may have been lost to gas phase degradation products (i.e.,  $\text{CO}_2$ ) that were not captured for analysis, however, the alkaline solution would be expected to serve as a trap for  $\text{CO}_2$ . The authors also acknowledged that the organic-acid detection limit (50 mg/L) for the high pressure liquid chromatography (HPLC) analysis method made it difficult to account for all the organic acid degradation products.

Atwater et al. (1996) demonstrated the removal of TCE from water using a flow-through reactor that contained ruthenium and platinum on activated carbon granular solids heated to between 90 and 120°C. The water contained TCE at 15 mg/L and dissolved oxygen in stoichiometric excess. When operated at 120°C, the reactor was capable of removing 91% of the influent TCE with a residence time of 12 seconds. However, the appearance of chloroform ( $\text{CHCl}_3$ ) in the reactor effluent led Atwater et al. (1996) to increase the residence time to 5 minutes in order to achieve the complete degradation of TCE without forming the unwanted chloroform degradation product.

In summary, TCE dissolved in water is degraded with

a half-life ranging from approximately 1 year (Dilling et al., 1975) to greater than 100,000 years (Jeffers and Wolfe, 1996) at room temperature (25°C). The rate of TCE degradation can be increased by heating with the half-life reduced to 49 years at 90°C based on results by Jeffers and Wolfe (1996). The rate of TCE degradation can be further increased by adding sodium hydroxide or solid catalysts with the completed degradation of TCE after 300 minutes at 60°C when amended with 2 M NaOH and after 5 minutes at 120°C with the ruthenium catalyst.

### **2.3.4 Thermal Degradation of TCE in a Water-Filled Reactor**

Knauss et al. (1999) measured the disappearance of TCE from a water-filled reactor in an effort to demonstrate that dissolved-phase TCE could be degraded in-situ during thermal treatment of TCE contaminated aquifers. The reactor consisted of a gold-walled cylinder with a wall thickness of 0.01 inch and an outside diameter of 1.75 inches by 7 inches long for a total volume of approximately 250 mL (Seyfried et al., 1979). The gold cylinder was sealed with a titanium head piece that contained a single gold capillary tube for sample collection. The gold cylinder and titanium seal were held within a steel housing that was pressurized to between 0.1 to 3.4 mPa (1 to 340 bar) and heated to between 70 and 100°C. Pressurizing the gold cylinder caused all reaction products to remain dissolved in water and allowed small liquid samples to be forced from the reactor through the gold capillary tube. Seyfried et al. (1987) recommended rinsing the titanium head with dilute HCl solution followed by concentrated nitric acid ( $\text{HNO}_3$ ) solution to remove any potential sources of contamination. They also recommended heat treating the titanium head at 300°C in air to develop an inert surface oxide layer. For example, McCollom and Seewald (2003) reported heating their titanium fittings in air for 24 hours at 400°C prior to use in experiments on the hydrothermal stability of formic acid. Knauss et al. (1999) did not discuss procedures used to prepare their reactor.

Knauss et al. (1999) reported results obtained for nine separate experimental runs (Table 2.7). Each experiment was completed with air-saturated water (8 mg/L  $\text{O}_2$ ) that contained 150 mg/L of phosphate buffer (pH 7.2). Water solutions with initial TCE concentrations between 0.3 and 21 mg/L were placed into the gold-walled reactor with no headspace and heated to a fixed temperature between 70 and 100°C at a constant pressure of 1 MPa (10 bar) for an extended time period. Aqueous samples were collected from the reactor periodically through the gold capillary tube into 1 mL gas tight syringes. Analysis for inorganic ions, including chloride, was completed using a HPLC (HP 1090) connected to a

Experiment	Duration (days)	Temperature (°C)	Initial TCE (mg/L)	Final Cl <sup>-</sup> (mM)	Cl found/ Cl feed (%)	Final CO <sub>2</sub> (mM)	CO <sub>2</sub> found/ CO <sub>2</sub> feed (%)
TCE-35	6.11	100	5.96	0.151	111	0.157	173
TCE-37	19.2	81	5.87	0.114	100	0.116	152
TCE-39	11.1	90	21.30	0.400	92	0.310	107
TCE-40	43.3	70	5.50	0.145	118	0.182	224
TCE-41	4.24	90	1.45	0.035	105	0.070	315
TCE-42	7.28	90	2.87	0.016	244	N/A	N/A
TCE-43	2.23	90	1.62	0.049	143	0.056	246
TCE-51	7.2	90	6.09	5.563*	4012	0.120	130
TCE-53	3.31	90	5.15	3.809*	3517	0.104	144

\* Data presented by Knauss et al. (1999) Table 1, but appears to be incorrectly reported.  
Reported analytical detection limits: TCE = 0.0002 mM, Cl<sup>-</sup> = 0.003 mM, CO<sub>2</sub> = 0.068 mM.

conductivity detector. The aqueous phase TCE content was determined using purge and trap separation with analysis by a gas chromatograph connected to a flame ionization detector.

Knauss et al. (1999) reported that chloride, hydronium ions (H<sup>+</sup>), and dissolved CO<sub>2</sub> were the only degradation products detected during preliminary experiments designed to look for intermediates. However, no analysis of the experimental results was provided to demonstrate that the initial amount of TCE in the reactor was accounted for by the degradation products detected at the end of the experiment (i.e., mass balance). Based on the data presented by Knauss et al. (1999) for the amount of chloride and CO<sub>2</sub> detected, the carbon and chloride mass balances were calculated and are provided in Table 2.7. The final amount of chloride was within 11% of the initial amount introduced as TCE (moles Cl<sup>-</sup> = 3×moles TCE) for experiments TCE-35 through -41 but was greater than the initial amount for experiments TCE-42 through -53. For example, the amount of chloride reported in experiment TCE-42 was 244% of the initial amount of TCE present in the reactor. The amount of chlorine formed during experiments TCE-51 and -53 must have been reported incorrectly since these values are orders-of-magnitude in excess of the amount of chlorine initially present in the reactor as TCE.

There was greater variability in the carbon mass balance shown in Table 2.7 as compared to the chloride balance, which may have been due to the difficulty in measuring dissolved phase CO<sub>2</sub> at these low concentrations. Knauss et al. (1999) determined the amount of dissolved total CO<sub>2</sub> formed, stated as the sum of carbonic acid (H<sub>2</sub>CO<sub>3</sub>),

bicarbonate (HCO<sub>3</sub><sup>-</sup>), and carbonate (CO<sub>3</sub><sup>-2</sup>), using direct infrared (IR) spectroscopy. No description of the IR analysis method (e.g., sorption bands used or scan time) was provided, although the reported detection limit was 0.068 mM. Falk and Miller (1992) studied fourier-transform infrared (FTIR) spectroscopy as an analytical method for determining the aqueous phase concentration of total CO<sub>2</sub> using the co-added signals from 400 interferograms (5-minute scan time) with 4 cm<sup>-1</sup> band resolution. Falk and Miller (1992) concluded that this was not a feasible analysis technique for HCO<sub>3</sub><sup>-</sup> or CO<sub>3</sub><sup>-2</sup> because the adsorption bands (1385 and 1360 cm<sup>-1</sup>, respectively) overlapped and were within the water vapor region. Analysis of dissolved CO<sub>2</sub> was found to be feasible at the 2342.9 cm<sup>-1</sup> adsorption band, with an estimated detection limit of 0.4 mM. Falk and Miller (1992) stated that increasing the scan time could have decreased the detection limit. Burt and Rau (1994) reported a dissolved CO<sub>2</sub> detection limit of 0.24 mM. Hence, the detection limit reported by Knauss et al. (1999) is 3.5 to 6 times lower than those reported by Burt and Rau (1994) and Falk and Miller (1992). The ratio of the CO<sub>2</sub> found to CO<sub>2</sub> (as TCE) in the feed, as reported in Table 2.7, was consistently greater than one, which may indicate that the IR analysis method employed by Knauss et al. (1999) was not sensitive to the low CO<sub>2</sub> concentrations because the signal to noise ratio was too small to accurately resolve the 2342.9 cm<sup>-1</sup> adsorption band.

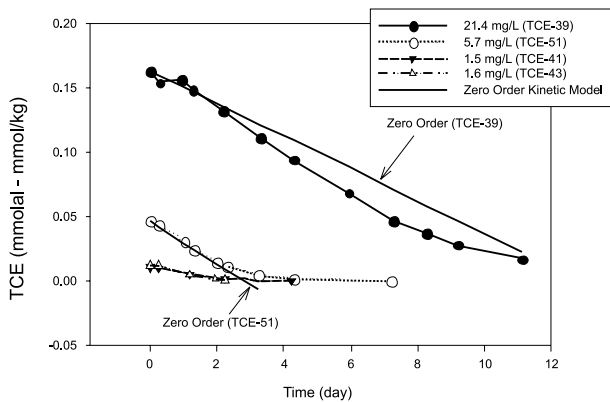
Knauss et al. (1999) provided the following expression for the rate of TCE disappearance based on the experiments completed at 90°C when dissolved oxygen

was in excess:

$$\frac{dC_{TCE}}{dt} = -5.77 \pm 1.06 \times 10^{-7} s^{-1} C_o^{0.85 \pm 0.03} \quad (2.1)$$

where  $C_o$  is the initial TCE concentration (mol/kg ~ molality). Although Equation 2.1 fit the experimental data, analyzing the data reported by Knauss et al. (1999) using traditional kinetic reaction modeling techniques provides additional detail regarding the mechanism of TCE disappearance. Figure 2.2 contains the concentration of TCE with time, as measured by Knauss et al. (1999), for four of the experiments completed at 90°C. Also shown in Figure 2.2 is the predicted TCE concentration with time assuming a zero-order reaction model described by:

$$\frac{dC_{TCE}}{dt} = -k_0 \quad \text{or} \quad C_{TCE} = C_o - k_0 t \quad (2.2)$$

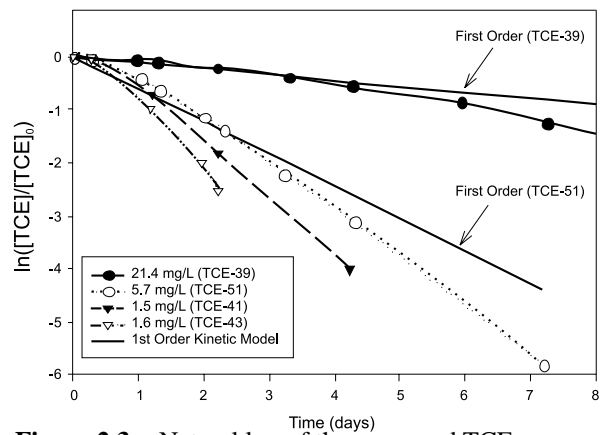


**Figure 2.2** Measured concentration of TCE vs. time along with the zero-order reaction model fit.

The disappearance of TCE appears to follow the zero-order reaction model over the initial two days, however, the rate of TCE disappearance increased relative to the zero-order rate after two days for Experiment TCE-39 and decreased relative to the zero-order rate for Experiments TCE-51, -41, and -43.

Figure 2.3 contains the same data shown in Figure 2.2 plotted as the natural log of the TCE concentration normalized by the initial TCE concentration. Also shown in Figure 2.3 is the change in normalized TCE concentration as predicted according to a first-order reaction model described by:

$$\frac{dC_{TCE}}{dt} = -k_1 C_{TCE} \quad \text{or} \quad \ln\left(\frac{C_{TCE}}{C_o}\right) = -k_1 t \quad (2.3)$$



**Figure 2.3** Natural log of the measured TCE concentration normalized by the initial TCE concentration vs. time along with the first-order reaction model fit.

The disappearance of TCE from the gold-walled reactor did not follow the first-order reaction model in that the rate of TCE disappearance was less than predicted by the first-order model during the initial two days of each experiment followed by an increase in the rate of TCE disappearance relative to that predicted by the first-order model. The rate of TCE disappearance also appears to depend on the initial concentration of TCE with a decrease in the rate of TCE disappearance corresponding to an increase in the initial TCE concentration (Figure 2.3).

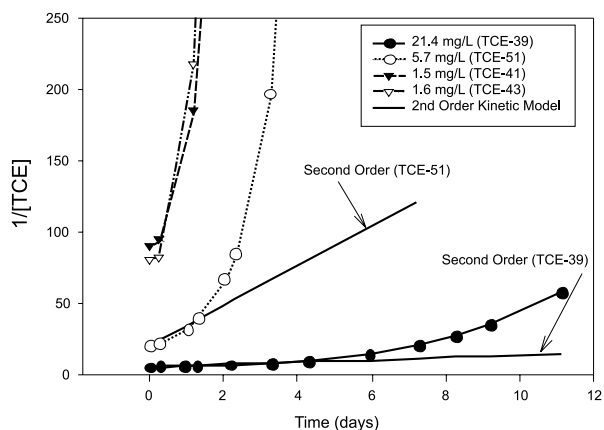
Figure 2.4 contains the same data shown in Figures 2.2 and 2.3 but plotted as the reciprocal of the TCE concentration vs. time, consistent with a second-order reaction model describe by:

$$\frac{dC_{TCE}}{dt} = -k_2 C_{TCE}^2 \quad \text{or} \quad \frac{1}{C_{TCE}} = \frac{1}{C_o} + k_2 t \quad (2.4)$$

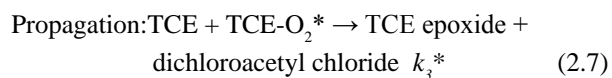
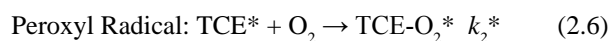
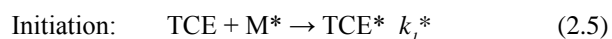
The disappearance of TCE during Experiment TCE-39 appears to follow the second-order reaction model (Equation 2.4) over a period of four days but then the rate of TCE disappearance deviates from that predicted by the second-order model.

While the disappearance of TCE from the gold-walled reactor operated at 90°C followed the zero-order reaction model over the initial two days of each experiment (Figure 2.2), the disappearance of TCE was not described by the zero-, first-, or second-order reaction models over the entire experimental period. An alternative reaction model involves a radical chain reaction mechanism which incorporates the following reaction steps:





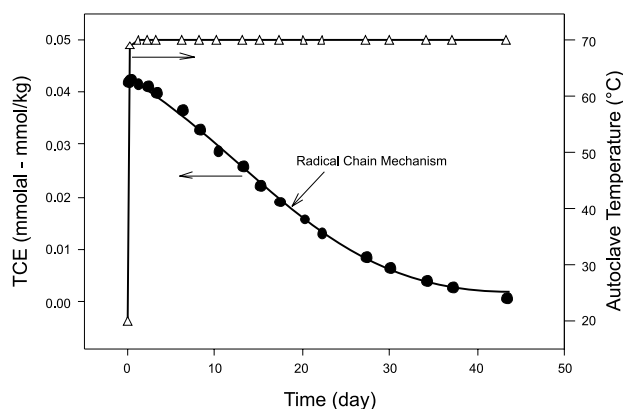
**Figure 2.4** Reciprocal of the measured concentration of TCE vs. time along with the second-order reaction model fit.



The symbol  $\text{M}^*$  represents some radical initiator such as the gold or titanium surface within the reactor or chlorine radicals which transfer a single electron to TCE and results in the formation of the TCE radical species ( $\text{TCE}^*$ ). This three step TCE disappearance mechanism was based on work by Kucher et al. (1990) and was used to fit the results for the Knauss et al. (1999) experiment completed at  $70^\circ\text{C}$  (TCE-40). The  $70^\circ\text{C}$  experiment was chosen because the rate of TCE disappearance was slower as compared to the  $90^\circ\text{C}$  experiments and thus the features that indicate a radical chain mechanism, including a delayed reaction rate during the initial three days (reactor heat-up was less than one day) as the concentration of the peroxy radicals increased followed by an increase in the TCE disappearance rate between day 10 and 40 (Figure 2.5), were more pronounced.

Figure 2.5 shows the concentration of TCE vs. time data as reported by Knauss et al. (1999), along with the best fit using the reaction model described by Equations 2.5 through 2.7 determined using finite difference analysis with time steps of 0.1 days. The disappearance of TCE followed the radical chain model over the 43 day experimental period with the reaction rate coefficients for the initiation and peroxy radical formation ( $k_1^*$  and  $k_2^*$ ) equal to 1.62 and 1.80  $\text{mmolal}^{-1} \text{day}^{-1}$  respectively, while the rate coefficient for the peroxy radical attack on TCE ( $k_3^*$ ) was equal to 132.6  $\text{mmolal}^{-1} \text{day}^{-1}$ .

The close agreement between the radical chain model and the measured TCE disappearance for Experiment TCE-40 does not necessarily validate this model.



**Figure 2.5** Measured concentration of TCE vs. time for Experiment TCE-40 and radical chain reaction model fit.

However, the radical chain model is consistent with two of the key observations made by Knauss et al. (1999), namely that the rate of TCE disappearance was dependent on the initial TCE concentration and that the rate of TCE disappearance was independent of the dissolved oxygen concentration as long as it was in excess of the initial amount of TCE present. The dependence on the initial TCE concentration is due to the slow rate of radical initiation ( $k_1^*$  and  $k_2^*$ ) compared to the fast rate of the peroxy-radical TCE reaction ( $k_3^*$ ). That is, the formation of peroxy radicals is the rate limiting step ( $k_2^*/k_3^* = 0.01$ ).

Knauss et al. (1999) found that dissolved-phase TCE could be degraded in a heated reactor with  $\text{CO}_2$  and chloride as the only detected degradation products. The time for one-half of the initial amount of TCE to be degraded at  $90^\circ\text{C}$  ranged from approximately 1 to 5 days depending on the initial TCE concentration (Figure 2.2). Knauss et al. (1999) reported that the rate of TCE disappearance from the heated reactor was best described using a pseudo first-order reaction model (Equation 2.1). Analysis of the Knauss et al. (1999) data provided herein suggests that a radical chain reaction mechanism provided the best fit for the disappearance of TCE over the entire experimental period.

### 2.3.5 Degradation of Gas-Phase TCE within Heated Quartz Tubes

One method of treating unwanted waste TCE is by feeding the waste into incinerators operated at temperatures greater than  $1,000^\circ\text{C}$ . The degradation of TCE and the products formed during the incineration process have been studied by passing gas-phase TCE through heated quartz tubes, trapping the effluent leaving the quartz tubes, and analyzing the traps to determine the TCE degradation products formed. The following section provides details of past quartz tube experimental

results with the goal of anticipating the degradation products that might form during the high-temperature treatment of subsurface environments contaminated with TCE.

Pyrolysis is a general term used to describe organic chemical reactions that occur at elevated temperatures (Brown, 1980; Moss, 1994). Pyrolysis has also been used to indicate high temperature gas-phase reactions that occur in the absence of oxygen (Mulholland et al., 1992), whereas pyrolysis has been used by others to describe high temperature gas-phase reactions that occur with oxygen present (Yasuhara and Morita, 1990). The term pyrolysis is avoided in the following sections because of the ambiguity with regard to the presence of oxygen, instead of using this terminology, the oxygen content of the gas phase will be stated when appropriate.

Graham et al. (1986) measured the amount of TCE degraded after injecting TCE-NAPL into a heated quartz tube (2 second residence time) as a function of quartz tube temperature and oxygen concentration (Table 2.8). The amount of TCE degraded increased with quartz tube temperature and oxygen content. TCE degradation was initiated at 600°C when the amount of oxygen present was equal to the stoichiometric amount required for the complete combustion of TCE (2.5 moles of O<sub>2</sub> per mole TCE) and decreased to 500°C when the amount of oxygen present was in excess to the stoichiometric amount. Temperatures greater than 800°C were required to degrade 99% of the TCE introduced into the quartz tube, independent of oxygen content. Graham et al. (1986) detected the greatest number of TCE degradation products at 750°C with some products detected at 1000°C after 99.9% of the parent TCE had been degraded; however, the exact identity and distribution of products was not reported.

Increasing the residence time within a quartz tube has been shown to decrease the temperature at which TCE degradation is initiated. Yasuhara and Morita (1990)

passed air (80% N<sub>2</sub> and 20% O<sub>2</sub>) at 50 mL/min through chilled TCE and into a quartz tube that was maintained at a temperature between 300 and 800°C. The amount of oxygen present, approximately 1.6 moles O<sub>2</sub> per mole TCE, was less than the stoichiometric amount required for complete combustion. The residence time within the quartz tube ranged from 23 to 43 seconds (Table 2.9), and the degradation of TCE was initiated at a temperature of less than 300°C with approximately 99% of the TCE degraded at 500°C. Therefore, an increase in the quartz tube residence time to greater than 20 seconds resulted in 200 and 300°C reduction in the temperature required for the initiation of TCE degradation and for 99% destruction of TCE, respectively. Zhang and Kennedy (2002) found that TCE degradation within a surface boundary layer with residence time of approximately 0.04 seconds did not occur until the temperature reached 1000°C.

Yasuhara and Morita (1990) also quantified condensable TCE degradation products by passing the effluent gas stream leaving the quartz tube through a dichloromethane (CH<sub>2</sub>Cl<sub>2</sub>) filled trap. The greatest number of reaction products (23 compounds) was identified in the dichloromethane trap fluid after 1 hour of feeding TCE into a quartz tube maintained at 400°C. The most prevalent compounds found at 400°C included TCE, tetrachloroethylene (C<sub>2</sub>Cl<sub>4</sub>), carbon tetrachloride (CCl<sub>4</sub>), hexachloroethane (C<sub>2</sub>Cl<sub>6</sub>), hexachlorobutadiene (C<sub>4</sub>Cl<sub>6</sub>), and hexachlorobenzene (C<sub>6</sub>Cl<sub>6</sub>). TCE was not present (i.e., > 99% destruction) in the dichloromethane trap fluid when the quartz tube was maintained at temperatures greater than 600°C, while tetrachloroethylene (C<sub>2</sub>Cl<sub>4</sub>) and carbon tetrachloride (CCl<sub>4</sub>) were detected at all temperatures between 300 and 800°C (Table 2.9).

Froese and Hutziner (1994) determined the amount of chlorinated benzenes and phenols formed after passing TCE and air (0.9 to 1.5 second residence time) through a heated quartz tube that contained 0.5 grams of solids.

**Table 2.8** Amount of TCE Degraded after Passing Through a Heated Quartz Tube Residence Time of 2 Seconds (Graham et al., 1986)

Quartz Tube Temperature (°C)	500	600	650	700	800	950	1000
Oxygen Content	Amount TCE degraded (wt%)						
None*	NM	0	10	40	75	99.9	NM
Stoichiometric	NM	0	NM	85	98.5	NM	NM
Excess	0	20	70	90	98.5	NM	NM

\* Measurements completed by injecting a mixture of chlorobenzene, carbon tetrachloride, TCE, trichloro-trifluoroethane and toluene. Pure TCE-NAPL was only used in the Stoichiometric and Excess experiments.  
NM – not measured

Quartz Tube Temperature (°C)	300	400	500	600	700	800
Residence Time (seconds)	43	36	32	28	25	23
Selected Reaction Products	Amount present in liquid trap after 1 hour (% of Carbon in Feed)					
trichloroethylene (C <sub>2</sub> HCl <sub>3</sub> )	65.51	31.02	0.17	0.00	0.00	0.00
tetrachloroethylene (C <sub>2</sub> Cl <sub>4</sub> )	0.30	6.95	11.78	13.92	4.68	0.03
carbon tetrachloride (CCl <sub>4</sub> )	0.02	0.76	3.58	6.81	4.48	2.87
hexachloroethane (C <sub>2</sub> Cl <sub>6</sub> )	0.18	1.94	0.27	0.06	0.04	0.00
hexachlorobutadiene (C <sub>4</sub> Cl <sub>6</sub> )	0.21	0.94	0.91	0.18	0.00	0.00
hexachlorobenzene (C <sub>6</sub> Cl <sub>6</sub> )	0.00	0.24	0.43	0.09	0.01	0.00
Total	66.21	41.84	17.13	21.06	9.21	2.90

The solids included fly ash collected from an incinerator and a series of silica gel (SiO<sub>2</sub>) solids that were amended with aluminum oxide (Al<sub>2</sub>O<sub>3</sub>) (10 wt% Al), hematite (Fe<sub>2</sub>O<sub>3</sub>) (10 wt% Fe), and copper oxide (CuO) (1 wt% Cu) (Table 2.10). The effluent from the quartz tube reactor was passed through a tube filled with activated carbon (Carbotrap) to collect condensable degradation products. The Carbotrap and quartz tube reactor were extracted with dichloromethane, toluene, and a 1:1 hexane/dichloromethane mixture to determine the amount of chlorinated benzenes and phenols formed. The quartz tube and solids was extracted with toluene, methanol, and the 1:1 hexane/dichloromethane mixture. Lower molecular weight compounds such as carbon tetrachloride (CCl<sub>4</sub>) or tetrachloroethylene (C<sub>2</sub>Cl<sub>4</sub>) were not analyzed.

The amount of chlorinated benzenes and phenols formed as a function of temperature at 400, 500, and 600°C was determined only with fly ash as the solid phase (Table 2.10). A number of di-, tri-, tetra-, penta-, and hexa- chlorinated benzene and phenol compounds were detected, primarily condensed within the quartz tube and on the solids. However, the penta- and hexachlorinated compounds were formed in the greatest abundance. The greatest amount of chlorinated compounds was formed at 600°C, with hexachlorobenzene reported as the predominant TCE degradation product (Table 2.10).

Quartz Tube Temperature (°C)	400	500	600
Selected Reaction Products	wt% of TCE in feed		
pentachlorobenzene (C <sub>6</sub> HCl <sub>5</sub> )	nd	1x10 <sup>-2</sup>	40.0x10 <sup>-3</sup>
hexachlorobenzene (C <sub>6</sub> Cl <sub>6</sub> )	nd	1x10 <sup>-2</sup>	300.0x10 <sup>-3</sup>
pentachlorophenol (C <sub>6</sub> Cl <sub>5</sub> OH)	5x10 <sup>-6</sup>	3x10 <sup>-5</sup>	1.3x10 <sup>-3</sup>
Values estimated from graphs found in Froese and Hutzinger (1994). nd – amount not evident in graph			

The effect of solids on the amount of chlorinated benzenes and phenols formed in the quartz tube was evaluated at 600°C (Table 2.11). Only 11% of the quartz tube volume was filled with solids, which were located near the effluent end of the tube. The presence of the silica gel (SiO<sub>2</sub>) was shown to have no impact on the formation of chlorinated benzenes and phenols, while the presence of fly ash and aluminum oxide increased the formation of these products and the presence of hematite (Fe<sub>2</sub>O<sub>3</sub>) and copper oxide (CuO) resulted in a decrease in the amount of chlorinated benzenes and phenols formed.

Mulholland et al. (1992) determined the condensed-phase products formed after passing TCE and nitrogen (no oxygen present) through a heated quartz tube (1.5 second residence time) at temperatures ranging from 800 and 1200°C. The solids produced by the degradation of TCE were collected on a filter, which was subsequently rinsed with dichloromethane (CH<sub>2</sub>Cl<sub>2</sub>) to determine the tar and soot fractions, where soot was defined as the fraction that is insoluble in dichloromethane. The chemical species present in the tar fraction were identified using mass spectrometry (MS), liquid chromatography, and IR analysis. Approximately 10% (wt) of the TCE that passed through the quartz tube heated to 800°C was converted into tar. Hexachlorobenzene (C<sub>6</sub>Cl<sub>6</sub>), hexachlorophenylacetylene (C<sub>8</sub>Cl<sub>6</sub>), octachlorostyrene (C<sub>8</sub>Cl<sub>8</sub>), and octachloronaphthalene (C<sub>10</sub>Cl<sub>8</sub>) were the most abundant compounds found in the tar based on MS response.

Mulholland et al. (1992) suggested that dichloroacetylene (C<sub>2</sub>Cl<sub>2</sub>) was a key intermediate that led to the formation of the higher molecular weight compounds. Wu and Lin (2004) detected dichloroacetylene (C<sub>2</sub>Cl<sub>2</sub>) as one of the primary TCE degradation products after passing TCE and a

stoichiometric amount of oxygen through a quartz tube (residence time between 0. to 1.5 seconds) heated to between 575 to 850°C.

Chang and Senkan (1989) measured the intermediates and products that formed after burning a mixture of TCE (22.6%), oxygen (33.1%), and argon (Ar; 44.3%), where oxygen was in excess of the stoichiometric requirement for complete combustion. The mixture burned as a two-stage flame, with the initial stage at approximately 1,000°C and the final stage at 1,500°C. The final degradation products included (in order of abundance) CO, HCl, chlorine gas (Cl<sub>2</sub>), and CO<sub>2</sub>. Intermediates identified in the initial flame stage included phosgene (COCl<sub>2</sub>), tetrachloroethylene (C<sub>2</sub>Cl<sub>4</sub>), carbon tetrachloride (CCl<sub>4</sub>), dichloroacetylene (C<sub>2</sub>Cl<sub>2</sub>), dichloroacetyl chloride (Cl<sub>2</sub>HC<sub>2</sub>OCl), and trichloroacetyl chloride (Cl<sub>3</sub>C<sub>2</sub>OCl) among others (Table 2.12).

The data reported by Chang and Senkan (1989) demonstrate that passing TCE through a temperature gradient from 600 to 1,000°C, with oxygen present, produced a variety of chlorinated compounds. These chlorinated compounds were then transformed into non-chlorinated carbon compounds (e.g., CO<sub>2</sub>), but only at temperatures in excess of 1,000°C in the final stage of the flame.

In summary, passing gas-phase TCE through quartz tubes heated between 300 and 800°C resulted in the formation of a wide variety of compounds from carbon tetrachloride (CCl<sub>4</sub>) and tetrachloroethylene (C<sub>2</sub>Cl<sub>4</sub>) to hexachlorobenzene (C<sub>6</sub>Cl<sub>6</sub>). Thus, the possibility exists that these compounds could be formed during the in-situ thermal treatment of regions contaminated with TCE where temperatures exceed 300°C. Based on the work by Chang and Senkan (1989), temperatures in excess of 1,000°C would be required to destroy these compounds. Reducing the amount of chlorinated degradation

**Table 2.11** Selected Degradation Products at 600°C as a Function of Quartz Tube Solids Content, 0.9 to 1.5 second Residence Time (Froese and Hutzinger, 1994)

Quartz Tube Contents (solids were 11% of tube volume)	Empty	SiO <sub>2</sub>	SiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub> /Fe <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub> /CuO	SiO <sub>2</sub> /Flyash
Products Formed	wt% of TCE in feed					
pentachlorobenzene	0.0058	0.0035	0.012	1.2x10 <sup>-4</sup>	3x10 <sup>-4</sup>	0.04
hexachlorobenzene	0.0025	0.0058	0.080	2.2x10 <sup>-4</sup>	5x10 <sup>-4</sup>	0.30
pentachlorophenol	nr	1.4x10 <sup>-4</sup>	8.2x10 <sup>-4</sup>	3.0x10 <sup>-4</sup>	0.4x10 <sup>-4</sup>	1.3x10 <sup>-3</sup>
Values estimated from graphs found in Froese and Hutzinger (1994). nr – not reported						

**Table 2.12** Selected Compounds in a TCE Flame with Cl:H Ratio of 3 (Chang and Senkan, 1989)

Species in Flame	Initial Stage (600-1000°C) (% mole basis)	Final Stage (1500°C) (% mole basis)
carbon monoxide (CO)	15.00	1
carbon dioxide (CO <sub>2</sub> )	4.00	20
hydrochloric acid gas (HCl)	10.00	10
chlorine gas (Cl <sub>2</sub> )	9.00	9
tetrachloroethylene (C <sub>2</sub> Cl <sub>4</sub> )	2.00	nd
phosgene (COCl <sub>2</sub> )	1.80	nd
carbon tetrachloride (CCl <sub>4</sub> )	1.50	nd
dichloroacetyl chloride (Cl <sub>2</sub> HC <sub>2</sub> OCl)	1.00	nd
trichloroacetyl chloride (Cl <sub>3</sub> C <sub>2</sub> OCl)	0.80	nd
dichloroacetylene (C <sub>2</sub> Cl <sub>2</sub> )	0.80	nd
hexachloropropene (C <sub>3</sub> Cl <sub>6</sub> )	0.50	nd
hexachlorobutadiene (C <sub>4</sub> Cl <sub>6</sub> )	0.35	nd
hexachloroethane (C <sub>2</sub> Cl <sub>6</sub> )	0.15	nd

Maximum measured values estimated from graphs found in Chang and Senkan (1989).  
nd – below analysis detection limit

products and increasing the non-chlorinated products is thought to be dependent on the amount of chlorine and hydrogen in the high-temperature region. The following section provides a discussion of experiments performed to investigate changes in TCE degradation product distribution as a function of the chlorine to hydrogen (Cl:H) ratio.

### 2.3.6 TCE Degradation Products as a Function of the Cl:H Ratio

Mulholland et al. (1992) suggested that the ratio of the chlorine to hydrogen (Cl:H) present in the quartz tube would affect the type of degradation products formed. With a Cl:H ratio of less than one (Cl:H < 1), chlorine would preferentially react with hydrogen to form HCl, and with a Cl:H ratio of greater than 1 (Cl:H > 1), chlorine was predicted to react with carbon to form chlorinated hydrocarbons. The experiments completed by Chang and Senkan (1989) and Mulholland et al. (1992) represent results for TCE degradation with a Cl:H ratio of 3, thus the observed chlorinated hydrocarbons were the expected TCE degradation products.

In contrast, Werner and Cool (2000) measured the

products formed during combustion of TCE using a chlorine to hydrogen ratio of less than 1 (Table 2.13). Here, the authors introduced TCE into a methane (CH<sub>4</sub>) flame that consisted of 17% CH<sub>4</sub>, 35% O<sub>2</sub>, 46% Ar, and 2% TCE by volume for a Cl:H ratio of approximately 0.09. A two-stage flame was not observed in contrast to the high Cl:H ratio experiment by Chang and Senkan (1989). The final combustion products included (in order of abundance) H<sub>2</sub>O, CO<sub>2</sub>, CO, HCl, methane (CH<sub>4</sub>), and O<sub>2</sub>. Intermediates identified in the flame adjacent to the burner surface (200 to 1000°C) included dichloroethylene (C<sub>2</sub>H<sub>2</sub>Cl<sub>2</sub>), vinyl chloride (C<sub>2</sub>H<sub>3</sub>Cl), ethylene (C<sub>2</sub>H<sub>4</sub>), dichloroethanol (Cl<sub>2</sub>C<sub>2</sub>HOH), dichloroketene (Cl<sub>2</sub>C<sub>2</sub>O), chloroketene (C<sub>2</sub>HClO), and ketene (C<sub>2</sub>H<sub>2</sub>O), indicating that the oxidation state of the TCE carbon atoms was being reduced within the flame with Cl:H ratio of less than one. The observation that the TCE carbons were reduced in low Cl:H ratio flames is also supported by the results of Yang and Kennedy (1993) who found acetylene, ethylene, and ethane were the primary intermediates after introducing TCE into a methane flame with Cl:H ratio of 0.14.

**Table 2.13** Selected Compounds after Passing TCE through a Flame with Cl:H Ratio of 0.09 (Werner and Cool, 2000)

Species in Flame	Initial Flame (200-1000°C) (% mole basis)	Final Flame (1500°C) (% mole basis)
carbon monoxide (CO)	6.00	6
carbon dioxide (CO <sub>2</sub> )	3.00	11
hydrochloric acid gas (HCl)	2.50	2.5
water (H <sub>2</sub> O)	17.00	19
methane (CH <sub>4</sub> )*	3.00	0.5
oxygen (O <sub>2</sub> )*	12.00	0.5
dichloroethylene (C <sub>2</sub> H <sub>2</sub> Cl <sub>2</sub> )	0.50	nd
ethylene (C <sub>2</sub> H <sub>4</sub> )	0.40	nd
vinyl chloride (C <sub>2</sub> H <sub>3</sub> Cl)	0.07	nd
ketene	0.05	nd
dichloroethanol	0.01	nd
dichloroketene	0.01	nd
chloroketene	0.01	nd

Maximum measured values estimated from graphs found in Werner and Cool (2000).  
 \* Present in feed  
 nd – below analysis detection limit

Zhang and Kennedy (2002) used methane (CH<sub>4</sub>), dimethyl ether (C<sub>2</sub>H<sub>6</sub>O), and propane (C<sub>3</sub>H<sub>8</sub>) to study the effect of decreasing the Cl:H ratio on the destruction of TCE flowing over a heated ceramic surface. There was no change in the amount of TCE (0.5% TCE and 99.5% N<sub>2</sub>) between the influent and effluent after passing TCE past (residence time of 0.04 seconds) a heated ceramic surface up to the temperature of 1000°C. Adding methane (4% CH<sub>4</sub>, 0.5% TCE, and 95.5% N<sub>2</sub>) to the TCE gas stream flowing past the heated ceramic surface did not yield any measurable TCE destruction. The addition of propane (4.4% C<sub>3</sub>H<sub>8</sub>, 0.5% TCE, and 95.1% N<sub>2</sub>) did cause some TCE degradation (the exact amount was unspecified) whereas adding dimethyl ether (4% CH<sub>4</sub>, 7% C<sub>2</sub>H<sub>6</sub>O, 0.5% TCE, 88.5% N<sub>2</sub>) resulted in the complete destruction of TCE. Zhang and Kennedy

(2002) speculated that the methyl radical (CH<sub>3</sub>·) was the primary species and the hydrogen radical (H·) the secondary species involved in the destruction of TCE based on the calculated concentrations of these constituents at 1000°C.

Chuang and Bozzelli (1986) performed an experiment using hydrogen gas (H<sub>2</sub>) and water as the hydrogen sources for the transformation of chloroform (CHCl<sub>3</sub>) to HCl within a heated quartz tube operated over a temperature range of 550 to 1000°C. The residence times were between 0.02 and 2 seconds, and the Cl:H ratio was approximately 0.14. Several intermediate products were formed in the presence of hydrogen gas, including dichloromethane, monochloromethane, and methane, which indicated that the chloroform carbon oxidation state had been reduced. The products formed when water was used as the hydrogen source at temperatures below 950°C included PCE and TCE, indicating an increase in the number of chlorine atoms per carbon or that the chloroform carbon had been oxidized. Although the complete destruction of chloroform was observed in the presence of both hydrogen and water, hydrogen was able to reduce chloroform beginning at 600°C, consistent with the fact that water is more stable at elevated temperatures than hydrogen. The ratio of chlorine to hydrogen may affect the type of TCE degradation products formed. With a Cl:H ratio of greater than one, chlorine produced from the degradation of TCE may react with the remaining TCE and TCE degradation products to form chlorinated compounds. With a Cl:H ratio of less than one, chlorine may react with hydrogen atoms to yield HCl and prevent the formation of unwanted chlorinated hydrocarbons.

Taylor et. al (1990) developed a Thermal Stability Ranking under fuel-rich, low-Cl conditions for the hazardous organic compounds listed in Appendix VIII of 40 CFR Part 261.3. Of the 320 compounds on this list, TCE is classified as one of the 77 compounds most resistant to decomposition. The decomposition of these resistant compounds is believed to be dominated by bimolecular decomposition processes. At high temperatures (800 – 1000°C), decomposition is mainly affected by H atom methathesis and Cl atom displacement reactions, while at lower temperatures reactive organic and inorganic radicals may be present, creating increased molecular weight compounds. Chang and Senkan (1989) found that the major reaction pathway for TCE in a flame (greater than 750°C) was by chlorine radical (Cl·) attack, with the formation of C<sub>2</sub>Cl<sub>3</sub>· and HCl. In cooler parts of the flame, addition of C<sub>2</sub>Cl<sub>3</sub>· and ClO· to TCE is also important, with the formation of higher molecular weight species such as hexachlorobenzene.

## 2.4 Operational Conditions of In Situ Thermal Treatment Technologies

The following sections provide a brief review of steam flushing, thermal conductive heating, and electrical resistive heating, three thermal remediation techniques commonly used to treat chlorinated solvent contaminated aquifers (U.S. EPA, 2004). The purpose of these sections is to discuss subsurface conditions (e.g., temperature, residence time) that might exist during application of these thermal technologies. The increase in subsurface temperature resulting from thermal treatments will lead to substantial changes in the distribution of volatile organic contaminants between the solid, liquid, and gas phases. For example, the vapor pressures and Henry's Law constants of TCE and PCE increase markedly with temperature (Heron et al., 1998; Sleep and Ma, 1997), indicating that a substantial fraction of the contaminant mass will exist in the gas phase during thermal remediation. As a result, thermal treatment systems incorporate a vacuum extraction system to recover gas-phase contaminants from the subsurface. The following sections are not intended to provide a comprehensive review of thermal treatment methods or their application, but rather to provide the reader with a brief summary of the basic approaches and principles.

### 2.4.1 Steam Flushing

Injecting steam into the subsurface through wells has been shown to be effective for mobilizing fluids, heating the subsurface, and removing TCE (Udell, 1997). When steam is injected into the subsurface, it initially condenses, releasing the latent heat of vaporization which heats the soil and interstitial fluids. With continued injection, three distinct zones develop: a nearly isothermal steam zone at steam temperature surrounding the injection point, a relatively narrow variable temperature zone, and an isothermal zone at ambient temperature. The temperature of the injected steam is limited by the injection depth, as the injection pressure must remain below the overburden pressure to avoid steam breakthrough at the ground surface, and specifying the steam pressure fixes the steam temperature. In general, pressures of less than 0.5 psi ft of overburden are employed in unconsolidated media to avoid breakthrough of the steam front at the surface (Davis, 1997; Udell, 1997). Thus, steam temperatures are normally in the range of 120 to 140°C for injection depths between 40 and 120 feet below ground surface. Interstitial fluids are displaced in front of the steam zone, and residual liquids held in the pore space and adsorbed contaminants are vaporized when the steam zone reaches them, and are then transported to the steam front. Within the ambient temperature zone, these vapors can condense, forming a contaminant bank. When the contaminant is a dense, non-aqueous phase liquid (DNAPL) such as TCE, this can lead to

downward mobilization of the DNAPL (Schmidt et al., 1998; Kaslusky and Udell, 2002). Thus, when treating DNAPLs such as TCE, air co-injection is now commonly used. Co-injecting air with the steam has the effect of carrying part of the heat as well as contaminant vapors to the extraction wells more quickly, creating a much wider variable temperature zone and somewhat reducing the temperatures within the steam zone (Kaslusky and Udell, 2002).

The depth of steam injection sets a maximum injection pressure that can be used, but some field applications of steam injection have chosen to employ lower pressures and temperatures. Thus, a wide range of temperatures have been used in field applications of steam injection remediation. The following two case studies describe steam injection demonstration projects where the purpose of the demonstration was to document in situ oxidation of TCE during steam injection.

Steam-air coinjection was used for the steam injection demonstration at Launch Complex 34, Cape Canaveral, Florida to recover TCE from the surficial aquifer. The vendor claimed that hydrous pyrolysis/oxidation (HPO) of TCE would occur during the demonstration. Air was injected into the deep wells at rates ranging from approximately 3,000 – 8,000 lbs/day. Steam was injected at rates generally in the range of 15,000 – 80,000 lbs/day, which lead to subsurface temperatures in the steam zone ranging from about 90 to 150°C (Integrated Water Resources, 2003). Groundwater dissolved oxygen concentrations prior to steam injection were less than 1 mg/l, the redox potential was negative, and *cis*-1,2-DCE was detected in most groundwater samples with concentrations as high as 260 mg/l. Vinyl chloride was not detected prior to steam injection (detection limits were as high as 83 mg/l). After steam and air co-injection, dissolved oxygen remained low (oxygen is not readily soluble in hot water), redox potential ranged from negative to positive values, *cis*-1,2-DCE was detected at concentrations as high as 52 mg/l, and vinyl chloride was now detected at concentrations as high as 0.128 mg/l. Chloride concentrations and alkalinity, which would have been expected to increase if significant TCE oxidation had occurred, instead showed decreases (Interagency DNAPL Consortium, 2002). However, the inside-out design of this remediation system caused groundwater from outside the steam treatment area to be continuously pulled towards the treatment area, and this may have masked changes in groundwater concentrations that occurred within the heated zone.

A steam enhanced extraction demonstration using a single injection and extraction well was carried out at Beale Air Force Base (Carroll et al., 2004). The purpose of the demonstration was to produce conditions in the subsurface for HPO of TCE to be optimized,

thereby minimizing the need to extract volatilized contaminants. Oxygen was co-injected with the steam into a single well for 48 hours, then the well was shut in to allow reaction to occur before dual phase extraction was initiated and a volume of water in excess of the amount injected as steam was extracted. Measured temperatures reached as high as 113°C. Prior to the demonstration the groundwater was essentially anoxic and dechlorination of the TCE was occurring; however, during the demonstration dissolved oxygen levels increased to 4 – 5.5 mg/l within the heated zone. Thus it appears that some groundwater samples during steam and air injection were supersaturated with oxygen. Trends in dissolved oxygen, alkalinity and ion concentrations suggest that HPO occurred; however, the authors acknowledge that, “Distinguishing between the relative importance of HPO, Steam Enhanced Extraction (SEE) and other potential mechanisms for destruction or removal of chlorinated VOCs has proved to be problematic with the available data.”

Thus, during steam injection remediation, volatile contaminants are found dissolved in the aqueous phase, as a separate phase (NAPL), and in the gas phase. Contaminants are exposed to soil at elevated temperatures, oxygen, and steam during their migration toward vacuum extraction wells. Steam injection systems are normally designed to allow for a couple weeks to a month for the steam zone to reach the extraction wells. Establishing steam zones throughout the area to be heated, allowing heat conduction into low permeability zones that do not readily take steam, and pressure cycling to aid in contaminant recovery usually requires several months of time for a full scale steam remediation. Residence times for vapors in the subsurface will depend on the air and steam injection rates and the vacuum pressure at the recovery wells, but can be expected to be relatively short, on the order of a day. However, dissolved and adsorbed phase contaminants may be exposed to high temperatures for considerably longer time periods, on the order of months.

The residence time of gas-phase contaminants in the heated subsurface is difficult to anticipate since each steam drive application is tailored to specific subsurface conditions. The residence time at the Visalia Superfund site was determined by measuring the time to recover xenon and helium gas tracers. The initial displacement stage residence time was 10 hours between an injection and extraction well that were 24 meters apart based on the xenon tracer (Newmark et al., 1998). For most steam flushing applications, the residence time of gas-phase contaminants flowing through heated soil during transport to vapor recovery wells is expected to be less than one day.

#### 2.4.2 Thermal Conductive Heating

Steel wells containing resistive heating elements can be used to heat subsurface regions contaminated with TCE via thermal conduction heating (TCH) with recovery of the volatilized TCE accomplished by applying vacuum extraction through the heated steel well screens. Heating elements within the heater wells typically operate at temperatures between 650 and 800°C, and the heat is conducted radially into the soil. Vapors that are generated move countercurrent to the direction of the heat as they are extracted at the heater wells. When volatile organic compounds (VOCs) are to be remediated using thermal conductive heating, the target treatment temperature for the midpoint between wells is generally 100°C. Steep temperature gradients are formed, drying out the soil nearest the heater wells. If there is a water table present and the soil has sufficient permeability, much of the area between heater wells will remain saturated and thus at temperatures below 100°C. For treatment zones above the water table, greater drying of the soil will occur, and the high temperature zones will extend further from the heater wells. Heater well spacings on the order of 12 to 18 feet are commonly used when treating VOCs, with treatment times on the order of 4 to 6 months.

In one of the earliest applications of TCH for the remediation of VOCs, Vinegar et al. (1999) reported using heater well temperatures between 745 and 900°C to remediate a site located in Portland, Indiana, that was contaminated with TCE and PCE. The heater wells were located every 7.5 feet resulting in one heater well every 50 square feet with the soil temperatures between heater wells ranging from 100 up to 250°C after heating for 5 months. Stegemeier and Vinegar (2001) speculate that the high temperature soil region (500 to 700°C) extends approximately 1 foot radially from each heater well. The residence time of TCE within this 1-foot region is controlled by the rate of gas extraction. The treatment zone area was 7,500 square feet to a depth of 18 feet, which represents a treatment volume of approximately 40,500 cubic feet, assuming a gas filled porosity of 0.3. A single 1,800 cfm blower was used to extract gas from 130 heater/vacuum wells. Using the reported blower capacity and the estimated treatment volume yields an estimate for the overall gas residence time of 22.5 minutes ( $40,500 \text{ ft}^3 \div 1,800 \text{ ft}^3/\text{min} = 22.5 \text{ min}$ ). A first-cut estimate of the gas residence time within the 1-foot high-temperature zone that is adjacent to each heater well is 0.5 minutes according to:

$$\frac{\pi \text{ } 1^2 \text{ ft}^2 \mid 18 \text{ ft} \mid 130 \text{ wells} \mid 0.3 \text{ ft}^3 \text{ void} \mid \text{min}}{\text{ft}^3 \text{ soil} \mid 4,669 \text{ ft}^3} = 0.5 \text{ min} \quad (2.8)$$



which represents the circular area around the well, the length of well screen, the number of wells, and the porosity of soil divided by flow rate. Here, the gas flow rate was corrected to 500°C using the ideal gas law according to:

$$\frac{1,800 \text{ ft}^3}{\text{min}} \left| \frac{773 \text{ K}}{298 \text{ K}} \right. = 4,669 \text{ ft}^3/\text{min at } 500^\circ\text{C} \quad (2.9)$$

A second application of thermal conductive heating used a 3,000 cfm blower to extract gas from 761 heater/vacuum wells at a TCE-contaminated site in Eugene, OR (Stegemeier and Vinegar, 2001). The estimated residence time in the 1-foot high temperature zone for this case was 1.1 minutes, calculated following the approach described above. These residence time estimates assume that gas is uniformly removed from each well and that no preferential flow channels exist. In reality, the gas flow through each 1-foot high temperature zone could range from seconds to days depending on the soil gas permeability and pressure distribution within the vacuum manifold system.

In conductive heating remedial systems, gas from uncontaminated subsurface regions flows into the contaminated treatment zone that have been heated to temperatures between 100 to 250°C, and becomes saturated with the volatile contaminants (e.g., TCE). Vapors entering the heated treatment zone are not likely to be atmospheric air with 21% oxygen as vapor barriers are commonly used if the treatment area is close to the ground surface. Thus, the vapors more likely come from other subsurface regions that have lower oxygen content due to microbiologic consumption. The contaminant-saturated gas then travels through a high temperature region located adjacent to each heater/vacuum extraction well. Baker and Kuhlman (2002) suggest that TCE degradation occurs as vapors migrate through the soil region adjacent to the heater/vacuum well, which may reach temperatures of 500 to 700°C. This high temperature zone is claimed to function as a “packed-bed reactor that is hot enough to accomplish rapid decomposition by either pyrolysis, if oxygen is deficient, or by oxidation, if oxygen is available” (Baker and Kuhlman, 2002).

According to data from Kim and Choo (1983) on pyrolysis of TCE via a dehydrochlorination reaction pathway which forms dichloroacetylene (presented by Baker and Kuhlman, 2002), the destruction of 99% of the TCE entering the 500 to 700°C region would require a residence time of approximately 7 days at 500°C and 7 seconds at 700°C. The thought is that TCE enters into the high temperature zone at 500°C and is transformed into intermediate products. The intermediate products formed from TCE degradation at 500°C then

undergo further transformations as they encounter temperatures near 700°C closer to the heater/vacuum wells. As discussed in Section 2.3.5, dichloroacetylene is thought to lead to the formation of higher molecular weight compounds. To date, there is no data available to determine the amount of TCE destruction or the reaction byproducts that may be expected from conductive heating remediation of TCE.

Based on the examples discussed above, thermal conductive heating may result in gas phase TCE being exposed to temperatures ranging from 100 to 250°C for a period of time greater than a month, and to temperatures ranging from 500 to 700°C for a period from days to seconds. Vapors in the treatment area are likely to be low in oxygen content. Water vapor may or may not be present depending on whether the target treatment area is above or below the water table. To date, well-controlled experiments have not been conducted to confirm or refute TCE reactivity and byproduct formation under these conditions.

### 2.4.3 Electrical Resistive Heating

Electrical resistance heating (ERH) passes an electrical current through the subsurface zone targeted for treatment. The current is actually conducted by water within the pores of the soil, and the resistance of soils to carrying current results in resistive heating (Beyke and Fleming, 2005). The electrical current is delivered through steel rods (electrodes) installed into the contaminated soil. If the system is above the water table or in low permeability soils, water is injected into the annular space between the soil and electrodes during heating to prevent the soil adjacent to the electrodes from drying out. The temperature of the subsurface increases relatively slowly, and reaches 100 to 120°C, the boiling point of water at the local pressure, generally after about two to three months of heating time. Because water is needed in the pore spaces to carry current between electrodes, the temperature cannot go higher than the boiling point of water at the local pressure, and the soil cannot be allowed to dry out. Volatile organic compounds and water within the heated soil are subsequently recovered by vacuum extraction through the electrodes or through extraction wells located within the heated soil region. For example, a TCE-contaminated aquifer was heated to a temperature of 100°C for 6 months using ERH (Beyke and Fleming, 2005), and approximately 30,000 pounds of TCE was recovered through vapor extraction wells located within the heated aquifer formation. Heron et al. (1998) demonstrated electrical resistive heating in a controlled laboratory-scale box filled with TCE-contaminated water. An average temperature of 90°C was maintained within the box for a period of 25 days, and a single centrally-located extraction well was used to recover gas-phase TCE.

Between 2003 and 2007, three areas containing spent chlorinated solvent NAPL at the Fort Lewis Army Logistics Center's East Gate Disposal Yard (EGDY) near Tacoma, Washington, were remediated using ERH. The main objective of the remediation was to recover TCE DNAPL, which was the source for a plume more than a mile long downgradient of the site. Pre-remediation site characterization activities showed that there were considerable petroleum hydrocarbons present as well as *cis*-1,2-DCE from the reductive dechlorination of TCE. During the remediation of the third NAPL area, groundwater and vapor samples were collected and analyzed to determine if dechlorination (either biotic or abiotic) continued as the temperature of the site was increased. Vapor and dissolved phase constituents that were analyzed for included methane, ethane, ethene, and acetylene, as well as *cis*- and *trans*-1,2-DCE, and vinyl chloride. Although *cis*-1,2-DCE concentrations were high in some areas of EGDY prior to the remediation, very little vinyl chloride was found. Baseline samples for gases analyzed prior to the initiation of heating showed significant methane concentrations, but ethane, ethene, and acetylene were below detection limits. Within a week after the initiation of heating, at which time two small areas of the site had reached temperatures as high as 70°C while most of the site was between 10 and 15°C, the ethene concentration in the effluent vapors was 30 percent of the TCE concentration. During the second week of operations, ethane concentrations also reached approximately 30 percent of the TCE concentration. However, as heating of the site continued, the concentrations of ethane and ethene both dropped significantly in the effluent vapors. Acetylene also appeared in the effluent stream soon after heating began, but its concentration remained low. Methane concentrations ranged from 100 percent to 2 percent of the TCE concentrations, with an average of about 20 percent. Once the average temperatures of the site reached approximately 90°C, ethane, ethene, and acetylene concentrations again fell to below detection limits, while methane concentrations remained as significant portion of the effluent vapors (Davis, 2007).

In summary, electrical resistive heating will result in the exposure of liquid contaminants to slowly increasing temperatures, which eventually can reach up to 120°C. Once a volatile contaminant is vaporized, it likely will not remain in the heated subsurface for a period of time greater than one day. There will always be water vapor present in the effluent stream, however, the vapors are likely to be low in oxygen content. Ambient air will not likely enter the heated subsurface region; if the treatment zone is near the ground surface a vapor barrier is commonly used to prevent atmospheric air from being pulled into the system. The residence time of gas

phase contaminants that pass through heated soil during transport to vapor recovery wells is expected to be less than one day.

#### **2.4.4 Hybrid Thermal Technologies**

Steam flushing and electrical resistive heating may be implemented simultaneously. For example, the thermal treatment design for the Young-Rainey Science, Technology, and Research Center located in Largo, Florida, involved a combination of electrical resistance heating to initially heat surrounding and underlying soils, followed by steam drive to flush contaminants from soils within the preheated region to extraction wells (U.S. DOE, 2003). In practice, this would mean potentially exposing TCE to temperatures approaching 120°C for more than a day before driving the TCE from high permeability soils via steam flushing.

# 3.0

## TCE Degradation in Flow-Through Quartz Tube Reactors

### 3.1 Introduction

A series of controlled experiments were conducted to investigate TCE reactivity and degradation product formation when passing gas-phase TCE through a quartz tube reactor that was heated to temperatures ranging from 60 and 480°C. The experiments were intended to approximate conditions that could occur during the extraction of gas-phase TCE either from or through a heated subsurface region, and to explore the potential effects of oxygen content, water content and solids (Ottawa sand) on TCE reactivity under these conditions. However, these experiments were not intended to precisely replicate all of the conditions and variables that could be encountered in the field. The first experimental series was performed to determine the minimum temperature at which TCE degradation products could be detected when the quartz tube reactor was partially filled with Ottawa sand. The second set of experiments was performed with the reactor tube empty at temperatures up to 480°C in order to obtain experimental data that could be directly compared to results reported by Yasuhara and Morita (1990) for a similar empty reactor system. The third experimental series focused on determining TCE degradation products from quartz tube reactors that were either partially- or completely-filled with Ottawa sand, and operated at 420°C. The fourth experimental series was designed to investigate

the effect of water, introduced as vapor into the TCE saturated carrier gas, on the degradation products formed within an empty quartz tube reactor operated at 420°C. Results obtained from the first four experiments were used to refine methods and design the fifth experimental series, which was conducted to determine the amounts of TCE degradation products formed as a function of three experimental variables; 1) quartz tube temperature, 2) oxygen content, and 3) water vapor content. A summary of the quartz tube reactor experiments is presented in Table 3.1.

A description of the quartz tube reactor apparatus and the methods used to collect and measure chemical compounds found in the gas-phase effluent exiting the quartz tube are presented in Section 3.2. Experimental methods specific to each of the five experimental series are given in Section 3.2.3. Results of all five experimental series are presented in Section 3.3. Detailed experimental procedures related to quartz tube preparation, temperature profile, TCE introduction, and effluent trapping are provided in Appendix A. The final two sections of the chapter provide a discussion (Section 3.4) of the quartz tube results in terms of potential chemical reaction mechanisms and a summary (Section 3.5) of quartz tube experimental results and conclusions.

**Table 3.1** Summary of Flow Through Quartz Tube Experiments

Experimental Series	Quartz Tube Contents	Temperature Range (°C)	Purpose
1	100 grams sand	24 to 420	Identify degradation products
2	Empty	22 to 480	Compare with literature results
3	100 grams sand and completely sand filled	420	Partially vs. completely sand filled quartz tube
4	Empty	420	Evaluate effect of water
5	Empty	120 to 420	Degradation products as a function of oxygen and water vapor content

## 3.2 Experimental Materials and Methods

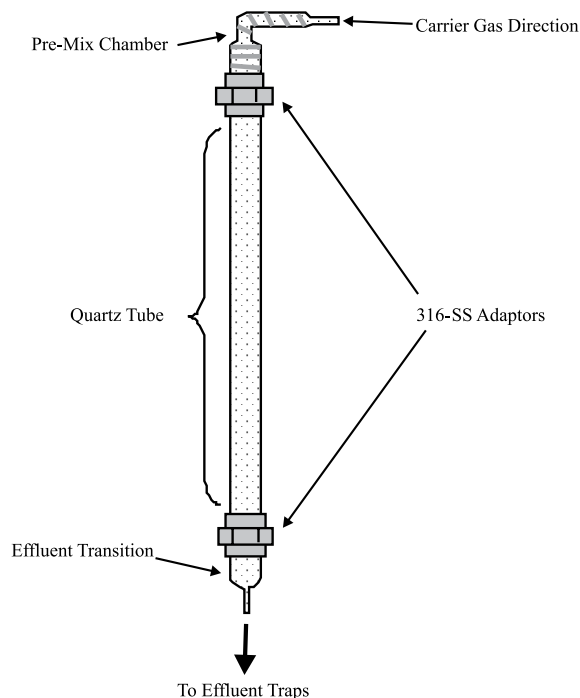
### 3.2.1 Materials

Ottawa sand (ASTM 20-30 mesh) was obtained from U.S. Silica Co. (Berkeley Springs, WV). Prior to use, 2,000 grams of sand was placed into a 3 L capacity Pyrex glass drying tray and a 1 N solution of nitric acid was added to completely cover the sand. The sand was then allowed to soak in the nitric acid solution for 30 minutes before draining the excess liquid. The 1 N nitric acid soaking process was repeated, and then the sand was rinsed in DI water. The wet sand was placed into a drying oven and heated to 130°C for 3 hours to remove excess moisture, and then heated to 200°C for an additional 2 hours to complete the drying process.

A 2 L bottle of 99.5% American Chemical Society (ACS) reagent-grade TCE was obtained from Sigma-Aldrich, Inc. (Milwaukee, WI). The TCE was not stabilized with an anti-oxidant. TCE from the 2 L bottle was used in all experiments described herein, and for the preparation of calibration solutions. A dedicated 40 mL vial with Teflon lined septum affixed with a screw cap was periodically filled with TCE from the 2 L bottle. TCE used in each experiment was dispensed directly from the 40 mL vial. The 40 mL vial and 2 L bottle of TCE were stored in the flammable storage locker at room temperature.

### 3.2.2 Quartz Tube Apparatus

The quartz tube experimental system consisted of a quartz-glass tube, a quartz-glass pre-mix chamber, and a quartz-glass effluent transition (Figure 3.1). The quartz tube was General Electric Type 124 fused quartz (Technical Glass Products, Mentor, OH), with an outer diameter (OD) of 38 mm, wall thickness of 2 mm, and a length of 53 cm. Two quartz tubes were used in the experiments: the first was customized (Lillie Glassware, Marietta, GA) by installing a slotted quartz-glass shelf located at the midpoint of the quartz tube (quartz tube #1) to hold sand, and the second section of quartz tube was completely open (quartz tube #2). The pre-mix chamber was manufactured by Lillie Glassware (Marietta, GA) to provide an approximate 70 mL chamber in which influent gas and TCE could mix before entering the quartz tube. The effluent connection was custom made by Lillie Glassware (Marietta, GA) from quartz glass to transition the gas flow from the 38 mm OD tube down to an 8 mm OD tube. The pre-mix chamber and effluent transition were connected to the quartz tube using custom made 38 mm ID, 316 grade stainless steel (316-SS) adapters (Swagelok Co., Solon, OH) fitted with Viton® o-rings.



**Figure 3.1** Quartz tube experimental apparatus.

The flow rate of the TCE-free carrier gas at 22°C entering into the experimental apparatus was determined using a mass flow meter (Model 179A, MKS Instruments, Andover, MA). The mass flow meter was calibrated using an ADM 2000 gas flow meter (J&W Scientific, Folsom, CA) that had been calibrated by California Integrated Coordinators (Placerville, CA). The pressure within the reaction system was determined using a pressure transducer (Honeywell, Freeport, IL), which was calibrated using water- (0.02 to 0.05 bar) and mercury- (0.07 to 0.7 bar) filled manometers. Both the mass flow meter and pressure transducer were connected to a data logger (CR23X, Campbell Scientific, Logan UT) to automatically record the gas flow rate and pressure within the quartz tube system at one second intervals during each isothermal experiment.

The effluent end of the quartz tube was connected to a 40 mL screw-thread vial via a 10 cm long section of 1/16 inch OD poly ether-ether ketone (PEEK) tubing. The PEEK tubing was affixed to the 38 to 8 mm effluent transition by a 316-SS Swagelok (Solon, OH) union with Teflon ferules and was inserted through a pre-drilled hole in a Teflon lined septum affixed to the 40 mL vial with an open-hole screw cap. The 40 mL vial contained approximately 30 mL of dichloromethane (DCM) and

was located in a 500 mL beaker filled with crushed ice. The purpose of the DCM filled 40 mL vial was to trap all compounds with greater than two carbons (e.g., PCE) exiting the quartz tube. After passing the TCE saturated carrier gas through the heated quartz tube, the DCM trap was removed, sealed with a Teflon lined septum without holes, and weighed using an analytical balance (Model# AG245, Mettler-Toledo, Columbus, OH). The weight of the DCM filled trap was used to estimate the volume of DCM in the 40 mL vial assuming a DCM density of 1.325 g/mL.

Post-experiment sand samples (5 grams each) were collected and placed into separate 25 mL test tubes along with 2 mL of DI water. Each test tube was sealed with a Teflon lined septum affixed with an aluminum crimp and then placed in a freezer. The frozen sand samples were then processed using a hot solvent extraction method that involved incubating the 5 gram soil samples in a 1:1 (volume) iso-octane and methanol mixture at 85°C for 24 hours. Previous studies performed at Georgia Tech have shown that the hot solvent extraction procedure, which is based on the methods of Sawhney et al. (1988) and Huang and Pignatello (1990), is equivalent to Soxhlet extraction for chlorinated benzenes (Prytula, 1998).

### **3.2.3 Experimental Procedures**

#### **3.2.3.1 Experimental Series 1**

Nine (9) experiments were completed with one quartz-tube apparatus assembly for tube oven temperatures of 24, 40, 60, 120, 180, 240, 300, 360, and 420°C at 1 atm of carrier gas pressure during the first experimental series. These experiments were conducted to determine if TCE could be degraded within the quartz tube, and if the quartz tube could withstand operating in the temperature range from ambient to 600°C. The first experimental series involved passing dry air (Airgas-South, Inc., Marietta, GA) through a gas-washing bottle (250 mL Pyrex) filled with TCE-NAPL at 22°C. The TCE saturated air flowed through the quartz tube that contained 100 grams of acid washed 20-30 mesh Ottawa sand positioned on quartz-glass wool (Technical Glass Products, Mentor, OH) and held at the midpoint of the quartz tube by a slotted quartz-glass shelf (quartz tube #1). The TCE-saturated air was passed through the reactor system for a period of approximately 16 minutes, which represented 3 pore volumes (320 mL total quartz tube pore volume assuming sand porosity of 0.3), and resulted in approximately 450 mg of TCE being transferred into the quartz tube. The mass of TCE delivered to the tube was determined gravimetrically by measuring the weight (PG503-S, Mettler-Toledo, Inc., Columbus, OH) of the TCE-filled gas washing bottle before and after each 16 minute run period. The airflow rate was approximately 60 mL/min, which resulted in

a residence time of approximately 5 minutes at 25°C. The effluent from the heated quartz tube passed through a vial containing dichloromethane (DCM) to trap all condensable products; no gas samples were collected. At the end of 16 minutes, the airflow was stopped and the gas pressure within the quartz tube apparatus was monitored for a period of 5 minutes to test for gas leaks. No additional volume of air was passed through the quartz tube after each 16 minute TCE introduction period meaning that at least 1 pore volume of TCE saturated air remained in the tube at the end of each 16 minute trial. The temperature of the quartz tube was increased, allowed to stabilize for 30 minutes, and the 16 minute TCE introduction period was repeated. The apparatus was not disassembled between each isothermal run.

#### **3.2.3.2 Experimental Series 2**

The second experimental series involved passing dry air that was saturated with TCE through the quartz tube used in the first experimental series (quartz tube #1), but without sand present (empty). The empty reactor experiments were performed to replicate results reported by Yasuhara and Morita (1990), who passed TCE-saturated air through an empty quartz tube over a temperature range of 300 to 800°C. Nine (9) experiments were completed (including 2 replicates at 120 and 240°C) at temperatures of 24, 120, 240, 300, 360, 420, and 480°C at 1 atm of carrier gas pressure. The quartz tube apparatus was disassembled and decontaminated between each isothermal trial completed above 300°C due to the presence of degradation products observed during the first experimental series. The airflow rate was approximately 60 mL/min, which resulted in a residence time of approximately 5 minutes at 25°C. The TCE-saturated air flowed through the empty tube reactor for a period of 20 minutes, which represented 3 pore volumes (400 mL total quartz tube pore volume) and resulted in approximately 700 mg of TCE being transferred into the quartz tube. Although these experiments were intended to include temperatures up to 600°C, experiments were only completed up to 480°C because the quartz tube shattered into many small pieces while heating to 540°C. The destruction of the quartz tube at 540°C was unexpected as these tubes were rated to 1,200°C (Technical Glass Products, Mentor, OH). Repeated attempts to operate the reactor at temperatures above 500°C resulted in destruction of the quartz tubes.

#### **3.2.3.3 Experimental Series 3**

The third experimental series involved passing dry air saturated with TCE through a quartz tube that was partially or completely filled with Ottawa sand. The purpose of this experiment was to determine if filling the empty volume of the tube with sand had any effect

on the amount of TCE degraded and the degradation products formed. These experiments were completed at a single temperature of 420°C, since operation of the reactor at this temperature in the second experimental series was found to degrade a significant amount of TCE and produce detectable amounts of degradation products. The partially sand-filled quartz tube experiment was completed with 100 g of acid treated 20-30 mesh Ottawa sand located on a quartz shelf (quartz tube #1), and was operated under the same flow conditions (16 minute TCE introduction period) as in the first experimental series.

The completely sand-filled experiment was conducted with 700 grams of acid treated 20-30 mesh Ottawa sand located in the quartz without the glass shelf (quartz tube #2). TCE-saturated air was passed through the completely filled quartz tube operated at a temperature of 420°C and 1 atm carrier gas pressure for a period of approximately 16 minutes. This time represents 5.4 tube pore volumes (177 mL pore volume assuming a porosity of 0.3) and resulted in 551 mg of TCE being introduced into the tube. The airflow rate was approximately 60 mL/min, which resulted in a residence time of approximately 3 minutes at 25°C. At the end of each 16 minute run, airflow was stopped and the system pressure was monitored for a period of 3 minutes to test for gas leaks. Hence, at least 1 pore volume of TCE saturated air remained in the apparatus. A second trapping sequence was then completed by passing dry air without TCE through the apparatus for a period of 20 minutes to flush any residual gas-phase TCE from the tube. After effluent trapping was completed, the tube was capped and allowed to cool to room temperature overnight. The apparatus was disassembled the following day and 5 gram sand samples were collected from near the entrance, at the mid-point, and exit of the sand-filled quartz tube. A sample of the glass wool located at the exit of the quartz tube was also collected. The sand and glass wool samples were processed using a hot solvent extraction method described above (Section 3.2.2).

#### 3.2.3.4 Experimental Series 4

The fourth experimental series involved passing humidified air and gas-phase TCE through an empty quartz tube operated at 420°C. The experiments were

completed using three different carrier gas humidity levels; 0, 25, and 100% relative humidity (RH). The 25% RH experiment used a 1:3 ratio of air that had passed through a water-filled gas washing bottle at 22°C and air saturated with TCE at 22°C. The 100% RH experiment involved passing air through a gas washing bottle that contained an approximate 1:1 (volume) mixture of TCE-NAPL and water at 22°C. A 1.6 L Tedlar® bag was used to capture all of the gas leaving the DCM trap. The gas within the Tedlar® bag was analyzed for CO<sub>2</sub> content using a gas chromatograph (GC) equipped with a thermal conductivity detector (TCD).

#### 3.2.3.5 Experimental Series 5

The fifth experimental series was designed based on the results of the initial four experimental series with the goal of accounting for all TCE degradation products in an effort to close the mass balance. The experiments were planned so that the amount of each TCE degradation product could be determined as a function of three experimental variables; 1) quartz tube temperature, 2) oxygen content, and 3) water vapor content (Table 3.2). The quartz tube temperatures were fixed at 120, 240, and 420°C to reduce the number of individual experiments in the series.

For the fifth experimental series, TCE was introduced into the pre-mix chamber as neat liquid TCE at a fixed rate of 0.68 mL/hr using a syringe pump (Model 11, Harvard Apparatus, Holliston, MA). This allowed the rate of TCE introduction to be fixed while adjusting the amount of water entering the quartz tube to vary the chlorine to hydrogen ratio inside the apparatus. Ultra zero grade air (Airgas-South, Inc., Marietta, GA) or nitrogen (Airgas-South, Inc., Marietta, GA) was used as the carrier gases. Ultra zero grade air (UZA) was used as received, while the nitrogen was passed through an oxygen trap (Alltech Associates, Inc., Deerfield, IL) before entering the quartz tube.

The residence time through the quartz tube was fixed at approximately 4.3 minutes for all isothermal trials during the fifth experimental series. This represented a gas flow rate of approximately 85 mL/min (at 22°C) with the empty quartz tube at 120°C, which was the upper measurement limit of the mass flow meter and thus

**Table 3.2** Fifth Experimental Series Matrix

Tube (°C)	Inlet (°C)	Reactor Contents	Carrier Gas	Runs	Variable
120, 240, 420	20, 80, 100	Empty	N <sub>2</sub>	3x3x1x1 = 9	baseline
120, 240, 420	20, 80, 100	Empty	Zero air	3x3x1x1 = 9	oxygen
			Sum	9x2 = 18	

fixed the residence time for all subsequent experiments completed at temperatures greater than 120°C. The gas flow rates to achieve a 4.3 minute residence time were calculated using the ideal gas law to correct for the gas expansion within the quartz tube at elevated temperatures. The gas flow rate used with the empty quartz tube at 240°C was approximately 65 mL/min (at 22°C), and approximately 48 mL/min (at 22°C) with the quartz tube at 420°C.

### 3.2.4 Analytical Methods

The concentration of TCE in the DCM trap fluid was determined by collecting three, 2 mL DCM samples, which were placed in separate autosampler vials. An internal standard, 1,1,1-trichloroethane, was added to each vial, which was then capped with Teflon®-lined septa affixed by a crimp seal. The analysis of DCM fluids consisted of using an automatic liquid sampler (HP6890) to inject 1 µL of DCM into a GC (Hewlett Packard 6890) equipped with a 30 m by 0.32 mm OD DB-5 column (Agilent Technologies, Palo Alto, CA) that was connected to a Flame Ionization Detector (FID). The GC inlet was operated at 9.45 psi in the split mode (10:1) at 200°C with helium as the carrier gas and a constant column flow rate of 2 mL/min. The GC oven temperature was isothermal at 50°C for 8 minutes followed by a 20°C/min ramp to 150°C. The FID was operated at 300°C with 400 mL/min of air, 30 mL/min hydrogen, and 40 mL/min of nitrogen as the makeup gas.

TCE calibration standards in the concentration range from 8,000 to 20,000 mg/L were analyzed by GC/FID to determine the amount of TCE in the DCM trap fluid. The calibration standards were prepared by first adding approximately 30 mL of DCM to 50 mL glass volumetric flasks (50±0.05mL at 20°C), which were sealed with ground-glass stoppers. The initial weight of the flasks and DCM was determined using an analytical balance (Model# AG245, Mettler-Toledo, Columbus, OH) after allowing the flasks to stand for a period of 30 minutes. Neat TCE was then introduced into each flask using a gas tight syringe, the stopper inserted into each flask, and then the weight of each 50 mL flask with TCE was recorded. Each flask was filled to the indicator mark with DCM, sealed and inverted several times to mix the solution. The concentration of each calibration solution was calculated using the weight of TCE added and the volume of DCM. GC/FID analysis of an EPA 8240B/8260A Matrix Spike Mix (Sigma-Aldrich #47412) spiked into DCM was performed to verify TCE retention time and concentration.

The identity of compounds associated with unidentified chromatographic peaks from the GC/FID analysis of DCM trap fluids was determined using a GC (Varian

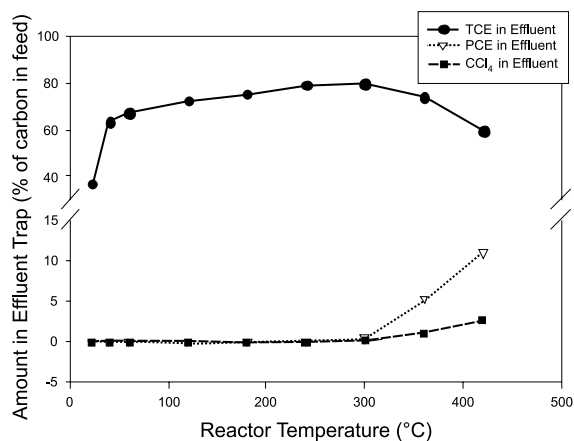
Star 3600CX) equipped with a 30 m by 0.25 mm OD CP-Sil 8 CB Low Bleed/MS capillary column (Varian) connected to a Varian Saturn 2000 Ion Trap Mass Spectrometer (MS). Compounds were identified using software (SaturnView ver. 5.41, Varian, Inc., Palo Alto, CA) that matched their mass spectra with reference mass spectra in the NIST/EPA/NIH Mass Spectral Library (NIST98). Compounds were identified when their mass spectrum fit with a matching NIST98 library spectrum with purity of greater than 700. The mass spectrometer was tuned to optimize the detector voltage (EM-Voltage) and mass axis calibrated using perfluorotributylamine (FC-43) prior to each use.

## 3.3 Experimental Results

### 3.3.1 Results of Experimental Series 1-4

The amount of TCE recovered in the DCM trap fluid of the first experimental series is shown in Figure 3.2 as function of temperature. At temperatures less than 240°C, the amount of TCE recovered in the DCM trap fluid was less than the amount delivered to the quartz tube. The missing mass of TCE was attributed, in part, to the residual gas-phase TCE that remained within the quartz tube as no attempt was made to flush TCE from the apparatus after the 16 minute introduction period. At temperatures of 300°C and above, PCE and carbon tetrachloride (CCl<sub>4</sub>) were detected in the DCM trap fluid, and the amounts of PCE and CCl<sub>4</sub> detected continued to increase as the tube temperature was raised to 420°C. The experimental series was terminated prior to reaching 600°C due to repeated failure of the quartz tube at temperatures of 480°C and above. These data indicate that TCE underwent thermally induced degradation when flowing through a quartz tube containing 100 g of Ottawa sand and heated to temperatures greater than 300°C. PCE and CCl<sub>4</sub> were the degradation products detected in the DCM trap and represent chlorinated oxidation products that were expected during TCE degradation because the Cl:H ratio was equal to 3 and TCE was the only source of chlorine and hydrogen (Mulholland et al., 1992, see also Section 2.3.6)

Results of the second experimental series, in which gas-phase TCE was passed through an empty quartz tube reactor at temperatures up to 480°C, are shown in Figure 3.3. The lower mass recoveries at 22 and 120°C occurred prior to implementation of flushing step to capture residual gas phase mass in the reactor. Dry air without TCE was passed through the quartz tube for 15 minutes following the 20 minute TCE introduction period in all experiments completed above 240°C. Consequently, the amount of TCE collected in the DCM trap for the 240°C yielded a mass recovery of ~98%, indicating that TCE was not degraded at temperatures less than 240°C for these experimental conditions.

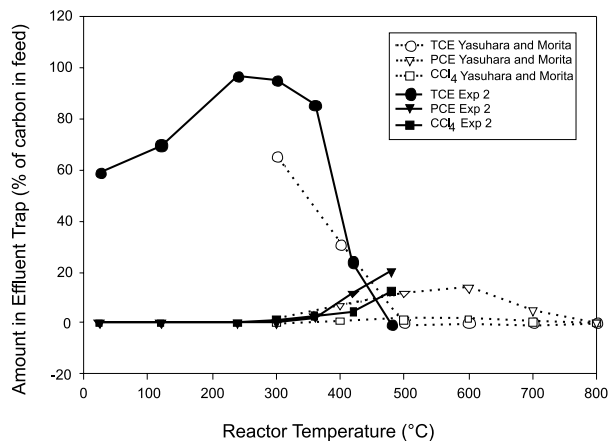


**Figure 3.2** Amounts of TCE, PCE and carbon tetrachloride (CCl<sub>4</sub>) recovered during the first experimental series.

Starting at temperatures of 300 to 360°C, TCE, PCE and carbon tetrachloride (CCl<sub>4</sub>) were detected in the effluent DCM trap. The extent of TCE degradation increased as the temperature was raised to 480°C, with no measurable amounts of TCE observed at 480°C. These findings are consistent with data presented by Yasuhara and Morita (1990), which followed similar trends; a sharp decline in TCE coincident with the appearance of PCE and CCl<sub>4</sub> between 300 and 500°C, and no detectable amounts of TCE at temperatures of 500°C and above.

Results of the second experimental series indicate that TCE degradation products in addition to PCE and CCl<sub>4</sub> are likely to have formed at 420°C as the amount of TCE, PCE, and CCl<sub>4</sub> detected in the DCM trap accounted for less than 35% of the amount of TCE introduced into the quartz tube reactor. The missing degradation products are hypothesized to be CO and CO<sub>2</sub> based on the experimental work described in Section 2.3.5 (Chang and Senkan, 1989). Experimental procedures were modified in experimental series five to collect and measure CO and CO<sub>2</sub>.

The results of the third experimental series, in which TCE was introduced into quartz tube reactors that were either partially- or completely-filled with Ottawa sand at 420°C, are summarized in Table 3.3. The completely sand-filled tube produced more PCE and had lower TCE recovery than the tube containing 100 grams of sand (Table 3.3). No CCl<sub>4</sub> was detected in the DCM trap during the third experimental series as compared to the significant amount detected during the initial experimental series. However, the first and third experimental series results are not directly comparable since a decontamination step was not completed between each isothermal experiment during the first experimental series. PCE was the only compound detected in the iso-



**Figure 3.3** Amounts of TCE, tetrachloroethylene (PCE) and carbon tetrachloride (CCl<sub>4</sub>) recovered during the second experimental series.

octane extracts and only from the sand sample collected at the tube exit. An initial sand-filled experiment was completed for tube temperatures of 120 and 240°C, however, the sand-filled quartz tube shattered at 400°C while heating to 420°C. Based on this experience and the quartz tube failures during preliminary experiments, it was concluded that sand-filled quartz tubes are not capable of consistently withstanding temperatures greater than 400°C.

In the fourth experimental series, gas containing both water and TCE passed through empty quartz tube reactors at 420°C. Results from these experiments indicate that increasing the quartz tube water-vapor content led to an increase in the amount of CO<sub>2</sub> and CCl<sub>4</sub> detected (Table 3.4). However, the amount of CO<sub>2</sub> represented less than 5% of the total amount of carbon introduced into the quartz tube as TCE. Thus, we hypothesize that additional degradation products formed during the fourth experimental series. This observation led to the development of a method to detect carbon monoxide (CO) and CO<sub>2</sub> along with the use of an additional liquid filled trap to determine the amount of phosgene (COCl<sub>2</sub>) formed.

The ratio of chlorine to hydrogen in the fourth experimental series was greater than one. Based on the prior experimental results described in Section 2.3.6 (Mulholland et al., 1992; Werner and Cool, 2000), a Cl:H of less than 1.0 provides an insufficient amount of hydrogen to reduce the amount of chlorinated degradation products. This line of reasoning provides justification to conduct experiments with chlorine to hydrogen ratios of less than one (i.e., more water vapor) to determine if TCE could be degraded without forming chlorinated degradation products.



Amount of Sand	Amount TCE Introduced (mg)	Amount TCE Recovered (mg)	TCE Recovered (%)	Amount PCE (mg)	Amount CCl <sub>4</sub> (mg)
100 grams partially filled (Exp. Series 1)	456	273	60	63	28.5
100 grams partially filled (Exp. Series 3)	503	226	45	156	None*
700 grams completely filled (Exp. Series 3)	551	172	31	250	None†

\* Other degradation products detected included hexachloroethane, penta- and hexachloro-propene, and penta- and hexachloro-butadiene.

† Other degradation products detected included penta- and hexachloroethane.

% RH	TCE Introduced (mmol)	TCE Recovered (mmol)	PCE (mmol)	CCl <sub>4</sub> (mmol)	CO <sub>2</sub> (mmol)
0	9.51	4.23	0.29	0.18	0.08
25	5.96	2.64	0.19	0.38	0.11
100	8.69	4.69	0.34	0.39	0.38

### 3.3.2 Results of Experimental Series 5

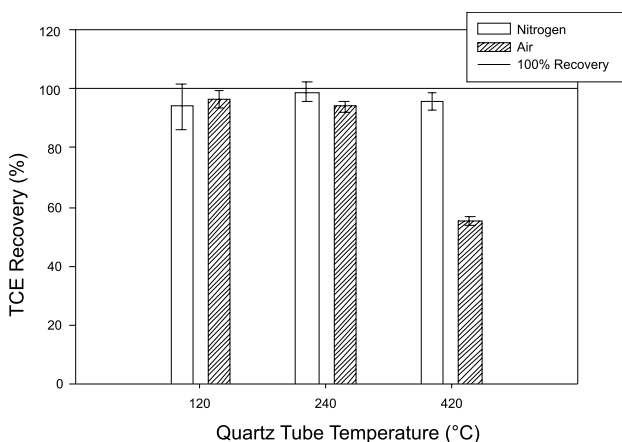
Empty quartz-tube experiments were completed for tube temperatures of 120, 240, and 420°C at carrier gas pressures of 1 atm. Separate experiments were completed with the inlet at 22, 60, and 100°C for each tube temperature to evaluate the effect of increasing the quartz-tube water content on TCE degradation and the degradation products formed. Separate experiments were completed with nitrogen and air (UZA) as the carrier

gas to evaluate the effect of oxygen on TCE degradation (Table 3.5). The following sections describe the recovery of TCE after being introduced into the empty heated quartz-tube, along with the identity and quantity of TCE degradation products detected in the DCM trap, water rinse, iso-octane rinse, and Tedlar® bag. The latter sample devices were installed in an attempt to collect and identify a wider range of potential degradation products and to improve mass balance closure.

Tube (°C)	Inlet (°C)	Tube Contents	Carrier Gas	Variable
120, 240, 420	20, 80, 100	Empty	N <sub>2</sub>	baseline
120, 240, 420	20, 80, 100	Empty	Zero air	oxygen

### 3.3.2.1 TCE Recovery

The amount of TCE detected in the DCM trap with respect to the amount introduced into the quartz tube as a function of quartz tube temperature and carrier gas is shown in Figure 3.4. The average recovery of TCE with nitrogen as the carrier gas was greater than 94% at all the reactor temperatures and inlet stream relative humidities. With air as the carrier gas, the average recovery of TCE was greater than 94% for tube temperatures of 120 and 240°C but dropped to approximately 53% for the tube at 420°C. The amount of TCE recovered at each tube temperature shown in Figure 3.4 represents the average for the three experiments completed at different quartz-tube water contents (inlet temperatures). Table 3.6 contains the average amount of TCE recovered as a function of quartz-tube water content with nitrogen as the carrier gas. The low TCE recovery observed for the 60°C inlet temperature and 120°C tube temperature was due to a leak in the experimental apparatus, and this value was not used to calculate the average recovery at 120°C shown in Figure 3.4. The amount of TCE recovered as a function of quartz-tube water content with air as the carrier gas is shown in Table 3.7. The average values reported in Tables 3.6 and 3.7 are shown graphically in Figure 3.4.



**Figure 3.4** Recovery of TCE with nitrogen or air as the carrier gas, averaged over three relative humidities (inlet temperatures).

Tables 3.6 and 3.7 also contain the Pearson correlation coefficient ( $R^2$ ) that describes the variability in TCE recovery as a function of quartz tube water content along with the P-Value, which indicates the significance of the correlation between the quartz-tube water content and TCE recovery. The statistical calculations were performed using MINITAB software (Release 14, Minitab Inc., State College, PA). A linear relationship between the quartz tube water content and the amount of TCE recovered was not obtained ( $R^2 < 0.3$  and  $P\text{-Value} > 0.5$ ) for the 240°C experiment with nitrogen as the carrier gas (Table 3.6). In contrast, the increase

in TCE recovery was linearly related ( $R^2 = 0.994$  and  $P\text{-Value} = 0.05$ ) to the increase in water content for the 420°C experiment. With air as the carrier gas, there was no linear relationship ( $R^2 < 0.2$  and  $P\text{-Value} > 0.5$ ) between the quartz tube water content and the amount of TCE recovered for the 120°C and 420°C experiments. The decrease in TCE recovery was linearly related ( $R^2 = 0.998$  and  $P\text{-Value} = 0.03$ ) to the increase in water content for the 240°C experiment with air as the carrier gas (Table 3.7).

**Table 3.6** TCE Recovery with Nitrogen as the Carrier Gas

$$(\% \text{Recovery} = \text{TCE in DCM Trap} \div \text{TCE injected} \times 100)$$

Inlet Temperature (°C) (Relative Humidity, %)	Quartz Tube Temperature (°C)		
	120	240	420
22 (2)	91.2±6.0	98.7±1.3	93.1±1.9
60 (20)	*68.0±4.6	101.7±2.9	95.5±1.5
100 (95)	96.9±4.5	96.2±1.0	99.1±1.9
Average ± Standard Deviation	94.0±7.6	98.8±3.3	95.9±3.1
Correlation Coefficient ( $R^2$ )	NA	0.227 (P-Value = 0.68)	0.994 (P-Value = 0.05)

\* Leak in experimental system, average based on 22 and 100°C inlet temperatures.

**Table 3.7** TCE Recovery with Air as the Carrier Gas

$$(\% \text{Recovery} = \text{TCE in DCM Trap} \div \text{TCE injected} \times 100)$$

Inlet Temperature (°C) (Relative Humidity, %)	Quartz Tube Temperature (°C)		
	120	240	420
22 (2)	95.3±1.2	96.2±1.2	52.4±1.2
60 (20)	97.7±2.1	94.1±0.6	54.6±0.2
100 (95)	96.3±1.7	92.0±1.5	51.7±0.9
Average ± Standard Deviation	96.4±3.0	94.1±2.0	52.9±1.5
Correlation Coefficient ( $R^2$ )	0.144 (P-Value = 0.75)	0.998 (P-Value = 0.03)	0.052 (P-Value = 0.85)

TCE recovery of less than 100% is one indication that TCE degradation had occurred within the experimental apparatus. However, accounting for the amount of missing TCE with the amount of degradation products detected (i.e., mass balance) provides a greater level of confidence to conclude that TCE was degraded as opposed to experimental loss which could result from a gas leak. The amount of each TCE degradation product detected is presented in Sections 3.3.2.2 through 3.3.2.5, and the mass balance between the missing amount of TCE from each isothermal experiment and the amount of degradation products detected are provided in Section 3.3.2.6.

### 3.3.2.2 Compounds in the DCM Trap

The effluent carrier gas leaving the quartz tube reactor passed through an ice cooled, 40 mL vial filled with DCM to trap condensable TCE degradation products that were soluble in DCM. These anticipated TCE degradation products included PCE,  $\text{CCl}_4$ , hexachlorobutadiene, and hexachlorobenzene based on the results of the first four experimental series and work by Yasuhara and Morita (1990) presented in Section 2.3.5. Samples from the DCM trap for each isothermal trial were initially analyzed by GC/FID. TCE was the only compound detected in the DCM trap for the 120 and 240°C experiments regardless of carrier gas or quartz tube water content. Thus, at temperatures below 240°C no TCE degradation products were detected in the DCM trap, consistent with results obtained in experimental series 2.

Chromatograms obtained from the analysis of DCM trap samples from each 420°C experiment with nitrogen as the carrier gas contained up to four unidentified peaks in addition to the TCE peak. Subsequent GC/MS

analysis of the DCM samples showed that the four other compounds were titanium tetrachloride ( $\text{TiCl}_4$ ), pentachlorobutadiene ( $\text{C}_4\text{HCl}_5$ ), hexachlorobutadiene ( $\text{C}_4\text{Cl}_6$ ), and pentachlorobenzene ( $\text{C}_6\text{HCl}_5$ ). These compounds are thought to represent the primary TCE degradation products since no other organic compounds were detected in the DCM rinse of the quartz tube apparatus. Titanium tetrachloride was detected in all three experiments performed at 420°C without oxygen present. Titanium tetrachloride was thought to form due to a reaction between the gas phase chlorine from the degradation of TCE and titanium in the 316-SS Cajon connectors. The amount of titanium tetrachloride was estimated using the response factor that was determined for  $\text{CCl}_4$ .

The gas phase concentrations (ppmv or  $\mu\text{L/L}$  gas) of each detected compound are reported in Table 3.8. The amounts of pentachlorobutadiene and pentachlorobenzene shown in Table 3.8 were estimated using a GC/FID response factor of 3.0 (concentration of compound/chromatogram area). This response factor was based on the average response factor ( $3.01 \pm 0.41$ ) determined from calibration solutions of TCE, PCE, hexachloroethane, and hexachlorobutadiene. The actual concentration values were calculated using the ideal gas law to convert the moles of each compound detected into a gas phase volume at 25°C and 1 atm. The calculated volume of gas for each compound was normalized to the duration of TCE injection (30 minutes) and the gas residence time (4.3 minutes) in the quartz tube (500 mL). These data are intended to represent the concentration of each compound that would be present in a gas sample collected from the quartz tube during TCE injection. The purpose of

Inlet Temperature (°C) (Relative Humidity %)	22 (2)	60 (20)	100 (95)
TCE*	24,010±491	24,517±397	25,992±501
titanium tetrachloride ( $\text{TiCl}_4$ )	864±37	524±30	186±26
pentachlorobutadiene ( $\text{C}_4\text{HCl}_5$ )	395±7.0	305±5.0	175±3.0
hexachlorobutadiene ( $\text{C}_4\text{Cl}_6$ ) *	14±0.0	5±0.3	1<
pentachlorobenzene ( $\text{C}_6\text{HCl}_5$ )	22±0.4	1<	1<
Total	24,571	24,905	26,192

Values reported as ppmv in the quartz tube ( $\text{mL gas phase compound} \div 30 \text{ min} \times 4.3 \text{ min} \div 500 \text{ mL}$ ).  
 \* Amount determined using calibration solutions. Amount of other compounds was estimated.

expressing these results as gas phase concentrations is to gain insight into conditions during thermal remediation where these compounds are anticipated to be present in the gas phase. Thus, TCE would be the dominant compound present (>97% by volume) with relatively minor amounts (<1% by volume) of penta- and hexachlorobutadiene, and pentachlorobenzene in a representative volume containing TCE that was heated to 420°C and was absent of oxygen.

The relative humidity of the injected gas stream was varying the inlet temperature from 22 to 100°C to evaluate the effects of water on TCE degradation product formation. It was hypothesized that a reduction in the Cl:H ratio would result in the formation of less chlorinated TCE degradation products. Increasing the quartz tube water content led to a decrease in the number and amount of degradation products detected (Table 3.8), similar to the trend noted with the increase in TCE

recovery (Table 3.6,  $R^2=0.994$  and  $P\text{-Value}=0.05$ ). Thus, increasing the amount of water in the apparatus at 420°C with nitrogen as the carrier gas did not shift the TCE degradation products toward less chlorinated compounds, but had the effect of decreasing the amount of TCE degraded based on the DCM trap results.

With air as the carrier gas, up to 14 peaks, in addition to TCE, were observed in the GC/FID chromatograms of DCM trap samples for the reactor experiments conducted at 420°C. The identities of the compounds associated with the unknown GC/FID peaks were determined by GC/MS analysis (Table 3.9), with the exception of the peak with retention time of 2.05 minutes, which could not be identified due to interference from DCM co-elution. The compound with retention time of 2.05 minutes may have been dichloroethane ( $C_2H_4Cl_2$ ) based on the elution order for a test mix of chlorinated solvents available in the

**Table 3.9** Concentration (ppmv) of Compounds Detected in the DCM Trap for the 420°C Experiments with Air as the Carrier Gas

Inlet Temperature (°C) (Relative Humidity %)	22 I (2)	22 II (2)	60 (20)	100 (95)
*TCE	15,339±1,395	13,709±1,722	14,474±1,450	13,568±1,442
Unknown (reported as $C_2H_4Cl_2$ )	675±128	854±54	683±45	95±25
*chloroform ( $CHCl_3$ )	276±12	257±3	209±9	205±5
*carbon tetrachloride ( $CCl_4$ )	1,639±52	1,145±54	984±41	281±34
*tetrachloroethylene ( $C_2Cl_4$ )	822±26	829±35	863±17	365±18
trichloroacetic acid methyl ester ( $Cl_3C_2O_2CH_3$ )	34±2	37±1	1<	1<
tetrachloropropene ( $C_3H_2Cl_4$ )	19±1	18±1	19±0	21±1
pentachlorocyclopropane ( $C_3HCl_5$ )	93±5	109±3	110±0	27±1
perchlorocyclobutenone ( $C_4Cl_4O$ )	30±2	39±5	52±2	24±1
*hexachloroethane ( $C_2Cl_6$ )	226±8	288±5	261±1	81±1
tetrachlorobutadiene ( $C_4H_2Cl_4$ )	92±5	97±3	102±1	44±1
titanium tetrachloride ( $TiCl_4$ )	1<	1<	1<	1<
pentachlorobutadiene ( $C_4HCl_5$ )	38±2	33±1	35±0	42±2
hexachloropropene ( $C_3Cl_6$ )	30±0	28±1	24±1	6±0
*hexachlorobutadiene ( $C_4Cl_6$ )	65±4	69±3	57±0	18±1
hexachlorobutene ( $C_4H_2Cl_6$ )	7±0	11±0	12±0	1<
pentachlorobenzene ( $C_6HCl_5$ )	1<	1<	1<	1<
Total	19,386	17,523	17,883	14,777
Values reported as ppmv in the quartz tube (mL gas phase compound÷30 min×4.3 min÷500 mL)				
* Amount determined using calibration solutions. Amount of other compounds was estimated.				

chromatogram library. The concentrations of chloroform,  $\text{CCl}_4$ , PCE, hexachloroethane, hexachlorobutadiene, and hexachlorobenzene were determined using calibration solutions prepared from ACS grade, high purity reagents (Sigma-Aldrich, Inc., Milwaukee, WI). The concentrations of other compounds were estimated using a response factor of 3 as discussed above.

Two experiments were completed with the inlet at 22°C (22I and 22II) (Relative Humidity of 0.02%) with air as the carrier gas and the quartz tube operated at 420°C. The 22 II experiment was completed with the addition of an aniline trap located in-line after the effluent DCM trap to determine the amount of phosgene exiting the quartz tube. Although the two experiments (22I and 22II) could be considered replicates, the addition of the aniline trap resulted in a pressure increase within the quartz tube from 1.058±0.001 to 1.072±0.013 bar. Based on the results shown in Table 3.9, a gas sample collected from the quartz tube at 420°C with air as the carrier gas would primarily contain TCE (>80% by volume). The gas sample would also contain significant amounts of  $\text{CCl}_4$  (2 to 8% by volume), PCE (2.5 to 5% by volume), hexachloroethane (0.5 to 2% by volume), and chloroform (~1.5% by volume).

Increasing the water content (Relative Humidity from 0.02 to 0.95) in the quartz tube reactors operated at 420°C with air as the carrier gas did not affect the amount of TCE degraded (Table 3.9,  $R^2 < 0.5$  and P-Value > 0.5), in contrast to the results obtained with nitrogen as the carrier gas (Table 3.8). However, there was a decrease in some of the chlorinated TCE degradation products with increasing water content (Table 3.9), most notably  $\text{CCl}_4$  and hexachloroethane. Non-chlorinated TCE degradation products such as ethane ( $\text{C}_2\text{H}_6$ ) were not detected in the DCM trap, which were anticipated due to the decrease in Cl:H ratio with the addition of water. Thus, increasing the water

content of the quartz reactor did not result in a shift from chlorinated to non-chlorinated TCE degradation products as originally hypothesized. Water did, however, affect the amounts of other TCE degradation products formed as discussed in the following sections.

### 3.3.2.3 Compounds Detected in Tedlar® Bags

The entire volume of carrier gas that passed through the experimental apparatus during each isothermal run was collected in Tedlar® bags to determine TCE degradation products that were not retained within the DCM trap. The anticipated degradation products included CO,  $\text{CO}_2$ , and phosgene ( $\text{COCl}_2$ ) based on prior experimental results as described in Section 2.3.5. The amount of CO and  $\text{CO}_2$  formed was determined by GC/TCD analysis of a 60 mL gas sample from each 1.6 L Tedlar® bag. Carbon monoxide (CO) and  $\text{CO}_2$  were detected only when passing TCE through the quartz tube heated to 420°C with air as the carrier gas (Table 3.10).

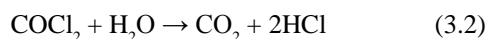
A 250 uL gas sample from the Tedlar® bag was collected during the 420°C experiment with inlet temperature of 22°C (i.e., 22 I) and was analyzed by GC/MS. The presence of phosgene ( $\text{COCl}_2$ ) was identified by mass spectrum match with the NIST98 library. An aniline trap was added to determine the amount of phosgene formed as per EPA method TO-6 (U.S. EPA, 1999) and the experiment was repeated (i.e., 22 II). The amount of phosgene formed was determined gravimetrically and by determining the concentration of carbanilide formed. The concentration of phosgene reported in Table 3.10 was calculated using the ideal gas law from the moles of phosgene detected in the 1.6 L volume Tedlar® bag at 25°C and 1 atm.

The aniline trap was used for experiments completed at 420°C with air as the carrier gas to evaluate the effect of increasing water content on the amount of phosgene produced. Phosgene concentrations were found to decrease with increasing quartz-tube water content

**Table 3.10** Concentration of Compounds Detected in the Tedlar® Bag and Phosgene Trap for the 420°C Experiments with Air as the Carrier Gas

Inlet Temperature (°C) (Relative Humidity, %)	CO (uL/L) (% of TCE-C)	CO <sub>2</sub> (uL/L) (% of TCE-C)	Phosgene (uL/L) (% of TCE-C)	
			gravimetric	UV 254
22 I (2)	8640 (15.4)	2120 (3.8)	NA	NA
22 II (2)	8712 (15.3)	1755 (3.1)	7964 (7.0)	1067 (0.9)
60 (20)	9410 (16.3)	2285 (4.0)	929 (0.8)	836 (0.7)
100 (95)	8846 (15.5)	4395 (7.7)	15 (0.3)	345 (0.3)
Correlation Coefficient R <sup>2</sup>	0.16 (P-Value=0.61)	0.85 (P-Value=0.08)	0.84 (P-Value=0.26)	0.96 (P-Value=0.13)

(Table 3.10). However, the compound formed after passing the quartz tube effluent through the aniline trap may not have been due to phosgene alone. For example, O'Mara et al. (1971) found that gas phase HCl formed during the combustion of vinyl chloride caused aniline to polymerize in a liquid trap and form a compound that had a UV absorbance of 254 nm which interfered with the detection of phosgene. While the concentration of HCl in the quartz tube effluent was not determined, the amount of chloride found in the water rinse (see Section 3.3.2.4 and Figure 3.5) suggests that gas phase HCl was present in the quartz tube effluent. Thus, the decrease in phosgene concentration with increase in quartz tube water content shown in Table 3.10 may have been due to phosgene hydrolysis alone, or may represent a reduction in effluent HCl concentration along with phosgene hydrolysis. Hydrolysis of phosgene can occur in the gas- and aqueous phases, and is reported to yield CO<sub>2</sub> according to (Ryan et al., 1996):



An increase in the amount of CO<sub>2</sub> produced with increasing in quartz tube water content was apparent. In contrast, the concentration of CO in the effluent (8,902±349 ppmv) and TCE recovery remained consistent (Table 3.7), implying a shift in degradation product distribution with phosgene being converted to CO<sub>2</sub> as expected based on Equation 3.2. The amounts (moles) of CO<sub>2</sub> and phosgene formed along with the difference between the amount of CO<sub>2</sub> found with the inlet at 22°C (22 II), at 60°C, and at 100°C are shown in Table 3.11. The increase in CO<sub>2</sub> production with increase in quartz tube water content (i.e., CO<sub>2</sub> Gain, Table 3.11) was approximately 33% of the amount of phosgene lost between the inlet temperatures of 22°C and 100°C based on the phosgene gravimetric analysis, but was 6 times greater than the amount of phosgene lost based on the UV 254 analysis. The gravimetric results suggest that the increase in CO<sub>2</sub> was primarily due to phosgene hydrolysis. However, the UV 254 analysis results suggest that not all the solids formed in the aniline trap represented carbanilide.

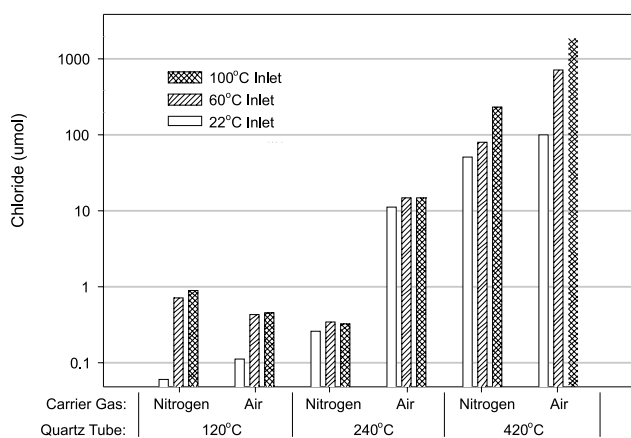
### 3.3.2.4 Compounds Detected in the Water Rinse

After each isothermal run, approximately 30 mL of freshly dispensed DI water were used to rinse the quartz tubes once they had cooled to room temperature (22°C). The water rinse was performed to determine the water-soluble TCE degradation products formed after passing TCE through the heated quartz tube. The anticipated degradation products included chloride, due to the loss of chlorine atoms from TCE (i.e., dechlorination), and haloacetic acids such as dichloroacetate, based on the past experimental work described in Section 2.3.2 (e.g., McKinney et al., 1995).

The amounts of chloride in the water rinse as a function of quartz tube temperature, carrier gas, and inlet temperature (water content) is shown in Figure 3.5. Chloride was detected in the water rinse from each isothermal experiment regardless of carrier gas used. This result suggests that TCE was degraded, to some extent, in all of the quartz tube experiments performed in the fifth experimental series. The amount of chloride in the 120°C experiment with the inlet temperature at 22°C and nitrogen as the carrier gas was 0.06 umol, which was below the method detection limit (MDL) of 0.07 umol, and the concentration of chloride with air as the carrier gas was 0.10 mg/L with a MDL of 0.05 mg/L; all other chloride concentrations were at least an order-of-magnitude above their MDL. The amount of chloride increased with increasing quartz tube water content (i.e., inlet temperature), even for experiments completed at the lowest quartz tube temperature of 120°C where TCE recovery was greater than 94% (Figure 3.4), and no TCE degradation products were detected in the DCM trap. The amount of chloride measured in the 240 and 420°C experiments with air as the carrier gas was greater than the amount of chloride detected in experiments with nitrogen as the carrier gas, which was consistent with the lower TCE recovery noted in Figure 3.4 with air as the carrier gas. The amount of chloride was greatest in the water rinse after the 420°C experiments where TCE degradation products were detected in the DCM trap.

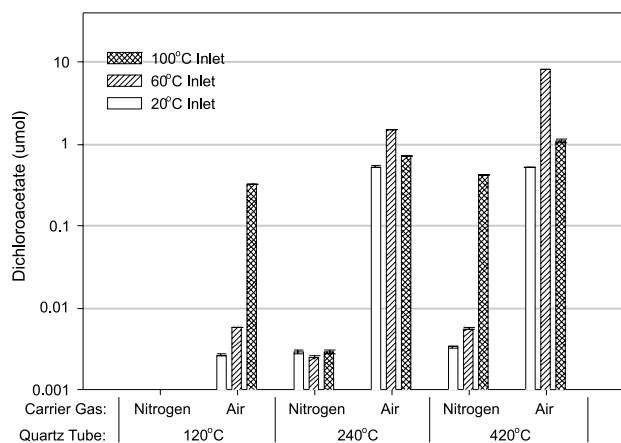
**Table 3.11** Change in the Amount of CO<sub>2</sub> and Phosgene Detected with Increase in Water Content for the 420°C Experiments with Air as the Carrier Gas

Inlet Temperature (°C) (Relative Humidity, %)	CO <sub>2</sub> (mmol)	CO <sub>2</sub> Gain CO <sub>2</sub> – CO <sub>2</sub> (22II)	Phosgene (mmol)	
			gravimetrically	UV 254
22 I (2)	0.28	-0.05	NA	NA
22 II (2)	0.23	0.00	0.52	0.07
60 (20)	0.30	0.07	0.06	0.05
100 (95)	0.58	0.35	0.00	0.02
NA – not analyzed				



**Figure 3.5** Amount of chloride detected in the post experiment water rinse.

The amount of dichloroacetate ( $\text{Cl}_2\text{HC}_2\text{OO}^-$ ) as a function of quartz tube temperature, carrier gas, and inlet temperature (water content) is shown in Figure 3.6. As mentioned in Section 2.3.2, DCAA has been classified as a probable human carcinogen (US EPA, 1998). No haloacetic acids (e.g., dichloroacetate) were detected in the water used to rinse the quartz tube operated at 120°C with nitrogen as the carrier gas and the minimum concentration of DCAA detected with air as the carrier gas was 0.006 mg/L which was near the MDL of 0.005 mg/L. The amount of dichloroacetate (DCAA) detected in the water rinse with air as the carrier gas was greater than the amount of DCAA detected in experiments completed with nitrogen as the carrier gas.



**Figure 3.6** Amount of dichloroacetate detected in the post experiment water rinse.

Trichloroacetate ( $\text{Cl}_3\text{C}_2\text{OO}^-$ ) was also detected in the water rinse from the quartz tube operated at 240 and 420°C with air as the carrier gas (Table 3.12), whereas no trichloroacetate (TCAA) was detected in experiments with nitrogen as the carrier gas. TCAA was identified by mass spectrum match with the NIST02 library after

GC/MSD analysis and the concentration of TCAA was estimated based on the ratio of chromatogram peak areas between DCAA and TCAA along with the concentration of DCAA that was determined using calibration solutions. The amounts of TCAA and DCAA were similar for the 240°C experiments, whereas the amount of TCAA exceeded that of DCAA for the 420°C experiments with inlet temperature of 22 and 100°C. The water rinse from each 420°C experiment with air as the carrier gas had a pale yellow color and a strong solvent odor, whereas the water rinse with nitrogen as the carrier gas was clear.

After processing the water rinse solutions for haloacetic acid analysis, the MTBE extract was analyzed by GC/MSD, which revealed the presence of additional chlorinated compounds (Table 3.13). Each compound was identified by mass spectrum match with the NIST02 library and the mass of each compound was estimated based on the ratio of chromatogram peak area to the peak area for DCAA. Based on the results shown in Figure 3.5 and Table 3.12, a water sample collected from the quartz tube experiment operated at 240°C and 420°C with nitrogen as the carrier gas would contain chloride and dichloroacetic acid (DCAA). With air as the carrier gas, a water sample collected from the quartz tube operated at 240°C would contain DCAA and TCAA (Table 3.12) and a water sample from the quartz tube at 420°C would contain the chlorinated hydrocarbons 3,4-dichloro-3-butene-2-one, pentachlorobutadiene, hexachlorobutene, and pentachlorobenzene (Table 3.13), in addition to DCAA and TCAA.

### 3.3.2.5 Compounds Detected in the Iso-Octane Rinse

The DI water rinse was immediately followed by a 30 mL iso-octane rinse for period of 5 minutes. The iso-octane rinse was performed to determine organic TCE degradation products that had condensed within the experimental apparatus while passing TCE through the heated quartz tube. The anticipated degradation products included hexachlorobutadiene and hexachlorobenzene based on the past experimental work described in Section 2.3.5 (e.g., Froese and Hutziner, 1994). The iso-octane rinse samples were initially analyzed by GC/MS to identify the TCE degradation products present, while the mass of each product in each iso-octane rinse was determined by GC/FID analysis. No TCE degradation products were detected in the iso-octane rinse for the 120 and 240°C experiments regardless of carrier gas or water content.

Up to three products were detected in the 420°C experiment with nitrogen as the carrier gas (Table 3.14). Increasing the quartz tube water content (i.e., inlet temperature) led to a decrease in the number and amount of degradation products detected with nitrogen as the carrier gas, similar to the increase in TCE recovery noted

<b>Table 3.12</b> Amount of Haloacetic Acids in the Water Rinse from 240°C and 420°C Experiments with Air as the Carrier Gas				
Inlet Temperature (°C) (Relative Humidity, %)	Quartz Tube Temperature (°C) – Air as Carrier Gas			
	240		420	
	DCAA (umol)	TCAA (umol)*	DCAA (umol)	TCAA (umol)*
20 (2)	0.53±0.00	0.30	0.53±0.00	1.92
60 (20)	1.48±0.01	0.66	8.12±0.02	6.02
100 (95)	0.78±0.01	0.30	1.08±0.04	3.42

\*TCAA concentration estimated based on ratio of TCAA to DCAA chromatogram peak area.

<b>Table 3.13</b> Estimated Amounts (umol) of Compounds in Water Rinse from 420°C Experiment with Air as the Carrier Gas				
Compound	Inlet Temperature (°C) (Relative Humidity, %)			
	22 I (2)	22 II (2)	60 (20)	100 (95)
tetrachloroethylene (C <sub>2</sub> Cl <sub>4</sub> )	nd	nd	0.25	0.49
1,1,2,2-tetrachloroethane (C <sub>2</sub> Cl <sub>4</sub> H <sub>2</sub> )	nd	nd	nd	0.09
hexachloroethane (C <sub>2</sub> Cl <sub>6</sub> )	nd	nd	0.07	nd
3,4-dichloro-3-butene-2-one (C <sub>4</sub> Cl <sub>2</sub> OH <sub>4</sub> )	0.36	0.11	1.40	11.63
pentachlorobutadiene (C <sub>4</sub> HCl <sub>5</sub> )	0.09	0.11	0.08	0.08
hexachlorobutadiene (C <sub>4</sub> Cl <sub>6</sub> )	nd	nd	0.03	nd
pentachloro-1-propene (C <sub>3</sub> Cl <sub>5</sub> )	0.46	nd	0.14	nd
hexachlorobutene (C <sub>4</sub> H <sub>2</sub> Cl <sub>6</sub> )	nd	0.54	0.76	0.10
pentachlorobenzene (C <sub>6</sub> HCl <sub>5</sub> )	0.08	0.11	0.23	0.14
hexachlorobenzene (C <sub>6</sub> Cl <sub>6</sub> )	nd	0.02	0.08	0.01
tetrachloro-1,3-cyclopentadiene-5-dichloromethylene (C <sub>6</sub> Cl <sub>6</sub> )	nd	0.16	0.04	nd

nd – not detected in the chromatogram

<b>Table 3.14</b> Amounts (umol) of Compounds in the Iso-Octane Rinse from the 420°C Experiments with Nitrogen as the Carrier Gas			
Inlet Temperature (°C) (Relative Humidity, %)	22 (2)	60 (20)	100 (95)
hexachlorobutadiene (C <sub>4</sub> Cl <sub>6</sub> )	0.01<	0.01<	0.01<
hexachlorobutene (C <sub>4</sub> H <sub>2</sub> Cl <sub>6</sub> )	0.01<	0.01<	0.01<
pentachlorobenzene (C <sub>6</sub> HCl <sub>5</sub> )	0.75±0.02	0.01<	0.01<
heptachlorocyclohexane (C <sub>6</sub> H <sub>5</sub> Cl <sub>7</sub> )	0.55±0.01	0.01<	0.01<
hexachlorobenzene (C <sub>6</sub> Cl <sub>6</sub> )	5.03±0.02	1.58±0.02	0.01<



in Table 3.6 ( $R^2=0.994$ ). There were no degradation products detected by GC/FID analysis in the iso-octane rinse of the 420°C experiment with the inlet temperature at 100°C which represented the maximum water content (relative humidity of 95%) for the fifth experimental series.

There were up to five compounds detected in the 420°C experiments with air as the carrier gas (Table 3.15). Hexachlorobutadiene and hexachlorobutene were detected in addition to penta- and hexachlorobenzene in the iso-octane rinse for the inlet temperature of 22°C. Penta- and hexachlorobenzene were detected in the iso-octane rinse with the inlet at 100°C. These compounds were also detected in the MTBE extract of the water rinse (Table 3.13) that was completed prior to the iso-octane rinse for the 420°C experiment with air as the carrier gas. Based on the results presented in Tables 3.14 and 3.15, hexachlorobenzene is likely to be the most prominent degradation product formed under these experimental conditions, and increasing the amount of water vapor entering the reactor would decrease the amount of TCE degradation products formed.

<b>Table 3.15</b> Amounts (umol) of Compounds in the Iso-Octane Rinse from the 420°C Experiments with Air as the Carrier Gas				
Inlet Temperature (°C) (Relative Humidity, %)	22 I (2)	22 II (2)	60 (20)	100 (95)
hexachlorobutadiene (C <sub>4</sub> Cl <sub>6</sub> )	0.66	0.47	NA	0.01<
hexachlorobutene (C <sub>4</sub> H <sub>2</sub> Cl <sub>6</sub> )	1.55	1.26	NA	0.01<
pentachlorobenzene (C <sub>6</sub> HCl <sub>5</sub> )	0.95	0.75	NA	0.65
heptachlorocyclohexane (C <sub>6</sub> H <sub>3</sub> Cl <sub>7</sub> )	0.01<	0.01<	NA	0.01<
hexachlorobenzene (C <sub>6</sub> Cl <sub>6</sub> )	4.29	4.23	NA	1.56
NA – not analyzed, sample broken during storage				

### 3.3.2.6 Mass Balance

The amount of TCE as moles of carbon (moles carbon = 2 × moles TCE) detected in the DCM trap with respect to the moles of TCE as carbon that were injected into the experimental apparatus operated at 420°C with nitrogen as the carrier gas is provided in Table 3.16 as “%Carbon in Feed.” Similarly, the amount of TCE recovered as moles of chlorine (moles chlorine = 3 × moles TCE) with respect to the moles of TCE as chlorine that were injected into the apparatus is also provided in Table 3.16 as “%Chlorine in Feed.” These measures of TCE

recovery are analogous to those presented for TCE in Section 3.3.2.1, and in Figure 3.4 and Table 3.6.

The amount of TCE degradation products detected in the DCM trap and quartz tube rinses are also reported in Table 3.16 as moles of carbon and chlorine with respect to the amount of carbon and chlorine delivered to the quartz tube apparatus as TCE. The purpose of reporting the amount of carbon or chlorine detected is to show the distribution of each TCE degradation product in the apparatus and to determine if all the carbon and chlorine atoms were accounted for (i.e., mass balance). For example, while 93.1% of the carbon delivered during the experiment with the inlet at 22°C was detected in the DCM trap as TCE (Table 3.16), 3.4% of the carbon delivered was detected in the DCM trap as TCE degradation products that were presented in Table 3.8, and 0.5% of the carbon delivered was detected in the quartz tube rinses as TCE degradation products as listed in Table 3.14. Thus, the net recovery of the TCE injected with the inlet at 22°C increased from 93.1% when TCE recovery alone was considered to 97.1% on a carbon basis, and increased to 101.2% on a chlorine basis when the TCE degradation products were included.

TCE was the predominant (>93%) compound detected in the DCM trap, and there were more chlorinated TCE degradation products condensed within the DCM trap than found in the water or iso-octane rinses of the 420°C experiments with nitrogen as the carrier gas. Increasing the quartz-tube water content resulted in a decrease in the amount of TCE degradation products in the DCM trap while the amount of chloride found in the water rinse increased. Overall, very good mass recovery of TCE on a carbon (>97%) and chlorine (>100%) basis was obtained in the 420°C experiment with nitrogen as the carrier gas.

The distribution of carbon and chlorine in the experimental apparatus operated at 420°C with air as the carrier gas is provided in Table 3.17. Approximately 18-23% of the carbon introduced as TCE was converted to CO and CO<sub>2</sub>, while the other half consisted of chlorinated hydrocarbons detected in the DCM trap and as phosgene for the experiment with inlet temperature of 22°C. Increasing the quartz tube water content resulted in a decrease in the amount of chlorinated carbon compounds in the DCM trap and in the water and iso-octane rinses of the quartz tube, along with an increase in the amount of chloride found in the water rinse.

The amount of carbon and chlorine recovered in the DCM trap, water and iso-octane rinses, and in the Tedlar® bag decreased with increasing quartz tube water content for the 420°C experiments with air as the carrier gas (Table 3.17). The amounts of missing carbon and chlorine were nearly equal, suggesting that the missing compounds could have consisted of chlorinated

Inlet Temperature (°C) (Relative Humidity, %)		22 (2)	60 (20)	100 (95)	22 (2)	60 (20)	100 (95)
Phase	Compound	% Carbon in Feed			% Chlorine in Feed		
Compounds in DCM Trap	TCE	93.1±1.9	95.5±1.5	99.1±1.9	93.1±1.9	95.5±1.5	99.1±1.9
	All Other	3.4±0.1	2.4±0.0	1.3±0.0	7.3±0.2	4.7±0.2	1.1±0.0
Compounds in Gas Phase	CO/CO <sub>2</sub>	<1.4	<1.4	<1.4	<1.4	<1.4	<1.4
Condensed in Quartz Tube	Water + Iso-Octane Rinses	0.5±0.0	0.1±0.0	0.0±0.0	0.8±0.1	0.9±0.1	2.2±0.3
Net Recovery		97.1±1.9	98.1±1.5	100.4±1.9	101.2±1.9	101.1±1.6	102.4±1.9

Inlet Temperature (°C) (Relative Humidity, %)		22 II (2)	60 (20)	100 (95)	22 II (2)	60 (20)	100 (95)
Phase	Compound	% Carbon in Feed			% Chlorine in Feed		
Compounds in DCM Trap	TCE	52.4±1.2	54.6±0.2	51.7±0.9	52.4±1.2	54.6±0.2	51.7±0.9
	All Other	13.2±0.3	11.9±0.2	3.2±0.1	20.3±0.4	18.0±0.3	4.9±0.1
Compounds in Gas Phase	CO/CO <sub>2</sub>	18.4	20.3	23.2	0.0	0.0	0.0
	Phosgene	7.0	0.8	0.0	14.0	1.1	0.0
Condensed in Quartz Tube	Water + Iso-Octane Rinses	0.6±0.0	0.6±0.0	1.0±0.0	2.0±0.0	6.7±0.4	17.8±1.8
Net Recovery		91.5±1.2	88.1±0.3	79.1±0.9	88.8±1.3	80.5±0.5	74.6±2.0

hydrocarbons. It is possible that the unaccounted for chlorinated hydrocarbons were present in the Tedlar® bag and went undetected during the GC/TCD analysis for CO/CO<sub>2</sub> content due to adsorption on the Carboxen 1010 capillary column.

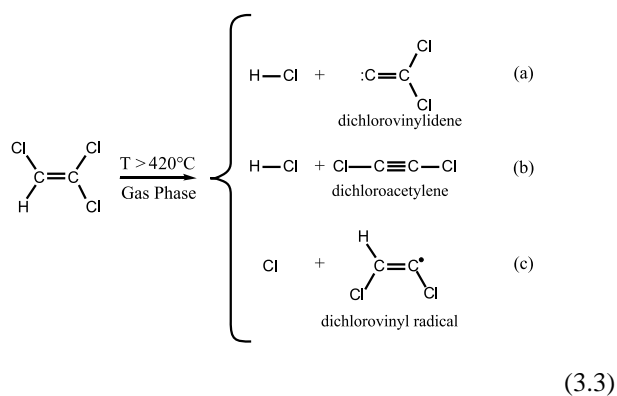
### 3.4 Discussion

The goal of the quartz tube experiments was to determine the identity and amount of TCE degradation products formed after exposing gas phase TCE to temperatures from 60 to 480°C. The following sections present potential TCE degradation mechanisms based on the quartz tube experimental results.

#### 3.4.1 Nitrogen as the Carrier Gas at 420°C

The 420°C experiment with nitrogen as the carrier gas involved passing TCE and water vapor through the quartz tube heated to 420°C. Nitrogen and water are inert relative to oxygen and are not thought to have caused TCE degradation under the experimental conditions. Therefore, the degradation of TCE, as indicated by the detection of carbon compounds and chloride ions in the DCM trap and quartz tube rinses is hypothesized to have occurred via unimolecular dissociation of TCE rather than a bimolecular reaction with nitrogen or water.

The compounds formed after passing gas-phase TCE at 320°C through a laser beam include HCl, dichlorovinylidene (:C<sub>2</sub>Cl<sub>2</sub>), dichloroacetylene (C<sub>2</sub>Cl<sub>2</sub>), vinyl radicals (HCIC<sub>2</sub>Cl), and chlorine atoms (Cl) according to (Yokoyama et al., 1995):



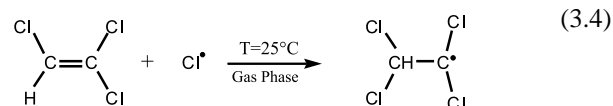
While Yokoyama et al. (1995) found spectroscopic evidence to suggest that dichlorovinyl radicals (3.3c) had formed after passing TCE through the laser beam, the branching ratio for the Cl (3.3c) to HCl elimination (3.3a and 3.3b) reactions was 0.17, which indicates that the HCl elimination pathway produced approximated 5 times more TCE degradation products than the Cl elimination reaction pathway under these experimental conditions. The predominance of the HCl elimination pathway (3.3a and 3.3b) is supported by the results of Reiser et al. (1979) which indicate that HCl and dichloroacetylene were the primary products from the photolysis of TCE at 25°C.

The elimination of HCl from TCE (Equations 3.3a and 3.3b) was proposed to occur at elevated temperatures after passing TCE through a flame (Chang and Senkan, 1989) and after passing gas-phase TCE through a heated quartz tube (Wu and Lin, 2004) based on the detection of dichloroacetylene. Passing TCE through the quartz tube apparatus used herein at 420°C with nitrogen as the carrier gas is proposed to have caused the unimolecular dissociation of TCE described by Equation 3.3. The products in Equation 3.3 are reactive compounds thought to have rapidly transformed into the chlorinated, 4 and 6 carbon compounds that were detected in experiments completed herein using the empty quartz tube with nitrogen as the carrier gas (Tables 3.8 and

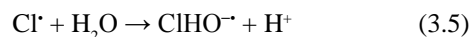
3.14). Goodall and Howlett (1954) also found HCl and hexachlorobenzene as the primary TCE degradation products after passing gas phase TCE through a Pyrex tube heated between 385 and 445°C with nitrogen as the carrier gas.

Increasing the water content of the quartz tube at 420°C with nitrogen as the carrier gas resulted in an increase in TCE recovery, an increase in the amount of chloride detected in the water rinse, and a decrease in the amount of degradation products detected in the DCM trap and in the iso-octane rinse (Table 3.18). These results indicated that increasing the amount of water in the quartz tube at 420°C resulted in a decrease in the amount of TCE degraded.

The role that water played in reducing TCE degradation is not known. Water may have reacted with the unimolecular degradation products shown in Equation 3.3 and prevented them from reacting with TCE, thereby decreasing the amount of TCE degraded. For example, chlorine initiated TCE degradation has been shown to occur at 25°C and is thought to proceed by forming tetrachloroethyl radicals ( $\text{Cl}_2\text{HC}_2\text{Cl}_2^\bullet$ ) according to (Catoire et al., 1997):



Increasing the quartz-tube water content in the experiments completed at 420°C with nitrogen as the carrier gas could have prevented the chlorine radicals produced by the unimolecular dissociation of TCE (Equation 3.3c) from reacting with TCE. However, chlorine radicals are not thought to react with water based on the equilibrium coefficient for the aqueous phase reaction as shown in Equation 3.5 which is  $1.4 \times 10^{-7}$  at 24°C (Yu et al., 2004).



Inlet Temperature (°C) (Relative Humidity, %)	22 (2)	60 (20)	100 (95)
TCE Recovery (%)	93.1±1.9	95.5±1.5	99.1±1.9
Carbon in DCM trap other than TCE (umol)	251.6	176.7	99.7
Carbon in iso-octane rinse (umol)	38.0	9.4	0.0
Carbon in water rinse (umol)	0.01	0.01	0.84
Chloride in water rinse (umol)	52.0	83.9	242.7

Note: No CO or CO<sub>2</sub> was detected in the experiments with nitrogen as the carrier gas.

While chlorine radicals are not expected to react with water, they are known to react with chloride-ions dissolved in water to form dichlorine radical anions ( $\text{Cl}_2^{\cdot-}$ ) (Yu and Barker, 2003).

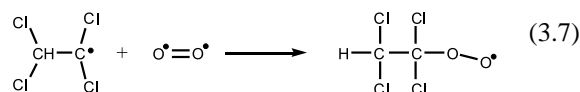


Since the amount of chloride increased with quartz tube water content, water may have reduced the amount of gas-phase chlorine radicals and thus reduced the amount of TCE degraded. The source of the chloride ions is thought to be from the HCl produced during the unimolecular dissociation of TCE according to Equations 3.3a and 3.3b since HCl readily ionizes in water. For example, the presence of water molecules in a gas stream with HCl molecules at 25°C was shown to cause an increase in the hydrogen to chlorine bond length at the water to HCl molar ratio of 1:1 and the complete ionization of HCl with the water to HCl molar ratio at 5:1 (Farnik et al., 2003).

HCl has been proposed as a source of chlorine radicals in the post-flame zone of combustion chambers (Procaccini et al., 2003). However, the experimental work completed to date suggests that HCl is stable at 420°C, with an estimated dissociation half-life of  $3 \times 10^9$  years (Baulch et al., 1981). Thus, HCl is not expected to yield chlorine radicals at 420°C with nitrogen as the carrier gas. Even though HCl is not expected to dissociate to yield chlorine radicals at 420°C there is experimental evidence to suggest that HCl reacts with organic compounds at elevated temperatures. The presence of HCl caused the chlorination of gas phase hexachlorodibenzo-*p*-dioxin (HCDD) at 248°C with the formation of hepta- and octachlorodibenzo-*p*-dioxins whereas less chlorinated dibenzo-*p*-dioxins were found in experiments completed without HCl (Addink et al., 1996). Procaccini et al. (2003) found that adding gas-phase HCl and benzene to a post ethene ( $\text{C}_2\text{H}_4$ ) combustion zone at 640°C resulted in the formation of chlorobenzene and chlorophenols, demonstrating that HCl could react with benzene. The reaction between HCl and benzene was proposed to involve chlorine radicals based on the similarity in product distribution after using  $\text{Cl}_2$  gas and HCl in combination with benzene (Procaccini et al., 2003). Thus, HCl may be reacting with TCE in the experiments completed herein at 420°C with nitrogen as the carrier gas. Increasing the water content of the 420°C experiment with nitrogen as the carrier gas is proposed to have decreased the amount of HCl and chlorine radicals available to react with TCE. An alternative explanation is that the increase in water content could cause an increase in the HCl elimination pathways (Equations 3.3a and 3.3b) and a decrease in the chlorine radical pathway (Equation 3.3c).

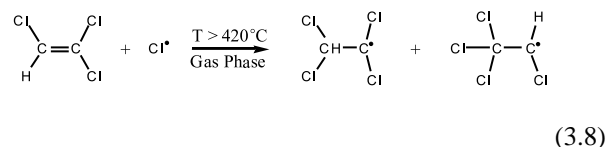
### 3.4.2 Air as the Carrier Gas at 420°C

The 420°C experiment conducted with air (21% oxygen) as the carrier gas involved passing TCE and water vapor through the quartz tube heated to 420°C. The presence of molecular oxygen in the 420°C experiments resulted in a decrease in TCE recovery and an increase in the number and amount of TCE degradation products detected as compared to the experiments completed with nitrogen as the carrier gas. Thus, the presence of oxygen in the 420°C experiments resulted in an increase in the amount of TCE degraded in excess of the amount of TCE degraded by unimolecular dissociation alone (Equation 3.3). The increase in TCE degradation with oxygen present is thought to involve the formation of peroxy radical species. Molecular oxygen is suspected to have reacted with tetrachloroethyl radicals produced from the reaction between chlorine and TCE as shown in Equation 3.4 to form peroxy radicals ( $\text{Cl}_2\text{HC}_2\text{Cl}_2\text{OO}^{\cdot}$ ) according to (Catoire et al., 1997; Nimlos et al., 1993):



The peroxy radicals are suspected to react with TCE in a radical chain mechanism resulting in an increase in the amount of TCE degraded at 420°C as compared to the amount degraded with nitrogen as the carrier gas.

The TCE degradation products detected in the DCM trap (Table 3.9), water rinse (Table 3.13), and iso-octane rinse (Table 3.15) are thought to have formed by reactions involving radicals such as the tetrachloroethyl radical, by reactions involving non-radical compounds such as dichlorocarbene, or a combination of radical and non-radical interactions. For example, trichloroacetate (TCAA) was detected in the DCM trap and in the water rinse (Table 3.12) of the quartz tube after the 420°C experiments with air as the carrier gas. The formation of 1,1,1,2-tetrachloroethyl radicals ( $\text{Cl}_3\text{C}_2\text{HCl}^{\cdot}$ ) from the chlorine initiated TCE degradation (Equation 3.8) is suspected as the key intermediate that reacted with molecular oxygen to yield TCAA.



The formation of tetrachloroethyl radical isomers may have been due to the additional chlorine radicals produced during the peroxy induced degradation of TCE. TCAA is known to yield dichlorocarbene ( $:\text{CCl}_2$ ) and  $\text{CO}_2$  upon heating (Kaberdin and Potkin, 1994; p. 250, Smith and March, 2001). Dichlorocarbene is a reactive compound that is known to combine with TCE to yield pentachlorocyclopropane (Sepiol and Soulen,

1975), which was detected in the DCM trap (Table 3.9). Dichlorocarbene has been suggested to dimerize to form PCE, to react with chlorine to form CCl<sub>4</sub>, and with HCl to form chloroform (CHCl<sub>3</sub>) (Zhu and Bozzelli, 2003), all compounds that were detected in the DCM trap (Table 3.9).

Dichloroacetylene (DCA) is another intermediate compound that may have contributed to the formation of the TCE degradation products observed in the DCM trap and rinses. Reichert et al. (1980) synthesized DCA (C<sub>2</sub>Cl<sub>2</sub>) from TCE and then exposed DCA to air at room temperature (22°C). DCA decomposed on contact with air and formed phosgene, PCE, hexachlorobutadiene, trichloroacryloyl chloride, trichloroacetyl chloride, CCl<sub>4</sub>, and chloroform. Several of these products including PCE, hexachlorobutadiene, CCl<sub>4</sub>, and chloroform were also detected in the 420°C experiment with air as the carrier gas, suggesting that DCA may have been present.

Increasing the amount of water entering the quartz tube by increasing the inlet temperature from 22°C to 60°C resulted in a decrease in TCE recovery for the 22I to 60 experiments, whereas there was an increase in TCE recovery for the 22II to 60 experiments (Table 3.19). The lowest TCE recovery occurred when the inlet was operated at 100°C (relative humidity of 95%). While there was no clear trend in TCE recovery with increasing water content (R<sup>2</sup>=0.052, see Table 3.7), increasing the quartz tube water content led to a decrease in the amount of degradation products in the DCM trap and iso-octane rinse, with an increase in the products detected in the gas phase and an increase in the amount of chloride in the water rinse (Table 3.19). The increase in CO<sub>2</sub> coupled with the decrease in phosgene may have been

related to the increase in quartz tube water content as described in Section 3.3.2.4. However, the amount of chloride detected in the water rinse for the 100°C inlet experiment (1954 umol) was approximately twice the amount expected if all the phosgene had reacted with water (2×521=1042 umol). The amount of chloride detected above the amount expected from phosgene hydrolysis (1954 – 1042 = 912 umol) might represent chlorine that was prevented from reacting with TCE due to the presence of water in the quartz tube. Thus, water may have hydrolyzed phosgene and served to remove reactive chlorine radicals and HCl from the gas phase while not impacting the amount of TCE degraded.

### 3.4.3 Experiments Conducted at 120 and 240°C

The small amount of chloride (<0.02% of TCE in the feed) detected in the water rinse from the 120°C experiments completed with nitrogen and air as the carrier gas (Table 3.20) was initially thought to represent background chloride from the laboratory air. However, the detection of DCAA in water rinses from the 120°C experiment with air as the carrier gas indicated that TCE degradation was occurring. Table 3.20 contains the amount of chloride (umol) and DCAA detected (nmol) in the water rinse from the 120°C experiments. The detection limit for chloride was 0.07 umol, and was determined using the standard deviation of 12 measurements of a 2 uM calibration standard collected over a one month period and the student's t value of 2.718 (n=11, alpha=0.01). The detection limit for the DCAA was determined using the standard deviation of 12 measurements of a 12 ug/L calibration standard analyzed over a 15 day period.

Inlet Temperature (°C) (Relative Humidity, %)	22 I (2)	22 II (2)	60 (20)	100 (95)
TCE Recovery (%)	59.5±0.9	52.4±1.2	54.6±0.2	51.7±0.9
Carbon in DCM trap other than TCE (umol)	967.4	981.0	897.4	240.8
Carbon in iso-octane rinse (umol)	40.3	36.8	NA	13.3
Carbon as CO (umol)	1130.7	1140.2	1231.6	1157.8
Carbon as CO <sub>2</sub> (umol)	277.5	228.4	299.1	575.1
Carbon as Phosgene (umol) gravimetrically	NA	521.1	60.8	1.0
Carbon as DCAA (umol)	0.6	0.5	8.1	1.1
Carbon as TCAA (umol)	0.7	1.9	6.0	3.4
Total Carbon other than TCE (umol)	2417.2	2909.9	2503.0	1992.5
Chloride in water rinse (umol)	104.7	105.1	725.1	1953.9

**Table 3.20** Amount of Chloride and DCAA in the Water Rinse from the 120°C Experiments

Inlet Temperature (°C) (Relative Humidity, %)	Nitrogen as Carrier Gas		Air as Carrier Gas	
	Cl <sup>-</sup> (umol)	DCAA (nmol)	Cl <sup>-</sup> (umol)	DCAA (nmol)
22 (2)	<0.07	<0.5	0.11	2.70±0.03
60 (20)	0.74	<0.5	0.45	1.89±0.06
100 (95)	0.94	0.8	0.48	2.08±0.05
No estimate of uncertainty, only one Cl <sup>-</sup> measurement performed.				

If the chloride detected in the 120°C experiments represents the degradation of TCE, then carbon degradation products in addition to DCAA should have been detected. Dichloroacetylene (C<sub>2</sub>Cl<sub>2</sub>) is the expected product after elimination of HCl from TCE (Equations 3.3a and 3.3b). With nitrogen as the carrier gas, dichloroacetylene should have been collected in the Tedlar® bag; however, the bag was only analyzed for CO and CO<sub>2</sub> content and none was detected. With air as the carrier gas, dichloroacetylene was expected to react with oxygen to form CO and CO<sub>2</sub> and, based on the amount of chloride detected, there should have been from 2 to 30 ppmv of CO<sub>2</sub> in the Tedlar® bag. The CO<sub>2</sub> content of the Tedlar® bag for the experiment at 120°C with air as the carrier gas was determined using a GC/TCD method; however, the detection limit for this method was 500 ppmv, and no CO or CO<sub>2</sub> was detected.

Increasing the tube temperature to 240°C did not significantly increase the amount of chloride detected with nitrogen as the carrier gas (Table 3.21) as compared to the amount detected in the 120°C experiments (Table 3.20). The presence of oxygen in the 240°C

experiments resulted in an increase in the amount of DCAA, TCAA, and chloride detected relative to the experiments completed with nitrogen as the carrier gas (Figures 3.7 and 3.8). This suggests that chlorine initiated TCE degradation occurred to yield the 1,1,1,2-tetrachloroethyl radical, which reacted with oxygen to yield TCAA. No other chlorinated hydrocarbon compounds were detected indicating that there was insufficient thermal energy for the radical chain reaction to propagate.

Increasing the water content of the quartz tube in the 240°C experiment with air as the carrier gas resulted in a decrease in TCE recovery (R<sup>2</sup>=0.998 and P-Value=0.03, see Table 3.7), while no trend in TCE recovery was apparent for the 240°C experiment completed with nitrogen as the carrier gas (R<sup>2</sup>=0.227 and P-Value=0.68, see Table 3.6). Thus, water did have an effect on the recovery of TCE when combined with oxygen, which may have been to induce TCE degradation. However, the amount of chloride, DCAA, and TCAA detected in the water rinse did not significantly increase with quartz tube water content. Additional carbon degradation products should have been detected to confirm that water was causing TCE degradation since the amount of DCAA and TCAA detected in the 240°C experiment with air as the carrier gas represented less than 1% of the missing TCE as carbon. The range of CO<sub>2</sub> concentrations, assuming the missing TCE was completely converted to CO<sub>2</sub>, would have been from 2170 to 4596 ppmv, well above the GC/TCD method detection limit; however, no CO or CO<sub>2</sub> was detected. The two explanations for the decrease in TCE recovery with increasing water content for the 240°C experiments with air as the carrier gas are: 1) there were additional chlorinated carbon reaction products, such as dichloroacetylene, that went undetected or 2) more TCE partitioned into the water in the quartz tube with air as the carrier gas than with nitrogen as the carrier gas.

**Table 3.21** Amount of Chloride, DCAA, and TCAA in the Water Rinse from the 240°C Experiments

Inlet Temperature (°C)	Nitrogen as Carrier Gas		Air as Carrier Gas		
	Cl <sup>-</sup> (umol)	DCAA (nmol)	Cl <sup>-</sup> (umol)	DCAA (nmol)	TCAA (nmol)
22	0.27	2.9±0.1	11.2±0.9	528±4	299
60	0.36	2.5±0.1	15.5±2.2	1481±8	662
100	0.34	2.9±0.1	14.9±0.2	711±13	305

### 3.5 Summary

The average recovery of TCE with nitrogen as the carrier gas was greater than 94% at all the experimental temperatures. Carbon-based TCE degradation products were only detected in the experiments completed at 420°C with nitrogen as the carrier gas. Up to four degradation products were identified in the DCM trap, two in the water rinse, three in the iso-octane rinse, and no CO or CO<sub>2</sub> was detected for experiments completed at 420°C with nitrogen as the carrier gas. The amount of TCE recovered as carbon for the 420°C experiments with nitrogen as the carrier gas was greater than 97%, with 93% as TCE. The amount recovered as chlorine was greater than 100% with up to 7% as chlorinated degradation products. The degradation products detected contained 4 and 6 carbon atoms, with greater than 5 chlorine atoms per molecule. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation but was also influenced by chlorine induced degradation. Increasing the quartz tube water content resulted in an increase in TCE recovery which was suggested to indicate a decrease in chlorine induced TCE degradation.

The average recovery of TCE was greater than 94% with air as the carrier gas for the 120 and 240°C experiments, but dropped to approximately 53% in the 420°C experiments. The small amount (<0.02% TCE) of chloride detected in experiments completed at 120°C and at 240°C was thought to represent TCE degradation. However, no carbon degradation products were identified that could account for the missing TCE. Carbon based TCE degradation products were detected in the 240 and 420°C experiments with air as the carrier gas. There were three degradation products identified in the water rinse from the 240°C experiments. Up to 13 degradation products were detected in the DCM trap, 13 in the water rinse, and five in the iso-octane rinse in the 420°C experiments. The degradation products ranged from single carbon compounds with 3 chlorine atoms (i.e., chloroform) to compounds with 6 carbons and 6 chlorine atoms (i.e., hexachlorobenzene). Carbon monoxide (CO), CO<sub>2</sub>, and phosgene were detected in the gas phase of the 420°C experiments. The amount of carbon recovered for the 420°C experiments with air as the carrier gas was 91.5% for the 22°C inlet experiment but decreased to 79.1% for the experiment completed with the inlet at 100°C. The amount of chlorine recovered followed a similar trend with 88.8% recovered for the 22°C inlet experiment and just 74.6% recovered with the inlet at 100°C. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation but was also influenced by the formation of peroxy radicals due to the presence of oxygen. Increasing the quartz tube water content in the 420°C experiments with air as the carrier gas may have

hydrolyzed phosgene and served to remove reactive chlorine radicals and HCl from the gas phase while not impacting the amount of TCE degraded.

The experiments reported herein represent one of only a few efforts to quantify gas-phase TCE degradation and reaction product formation under well-controlled thermal treatment conditions. Several of the important results of this work are: (1) little, if any, TCE degradation occurred at temperatures below 240°C; (2) at 420°C, up to 34 degradation products were detected in the effluent solvent trap (e.g., CCl<sub>4</sub>, PCE, hexachloroethane), solvent and water rinses of the reactor (DCAA, TCAA), and effluent gas (e.g., CO, CO<sub>2</sub>, and phosgene); (3) at 420°C, with nitrogen as the carrier gas degradation products accounted for 1 to 4% of the TCE-carbon feed, and with air (22% oxygen) as the carrier gas degradation products accounted for 28 to 38% of the TCE-carbon feed, with 18 to 23% of the carbon attributed to the formation of CO and CO<sub>2</sub>. Here, it is important to recognize that these results are specific to the experimental conditions employed in these laboratory studies, and do not precisely replicate the field conditions. For example, the following differences between the reported laboratory studies and thermal treatment conditions in the field could alter TCE degradation and product formation: (1) natural minerals and organic matter present in subsurface soils could either facilitate or quench specific reaction pathways, (2) temperatures near thermal wells can be much higher (e.g., 600-800°C) than those studied here (22 to 420°C), which could lead to complete oxidation of reaction products, (3) oxygen may be depleted in the thermal treatment swept zone which could alter reaction product distributions. Nevertheless, the experimental results reported here provide quantitative measurements of gas-phase TCE degradation and reaction product formation in heated, flow-through reactors, and provide important insight into the reaction products and pathways that could potentially occur during thermal treatment of TCE-contaminated soil.

### 3.6 Quality Assurance Summary for the Flow-Through Experiments

These experiments involved passing a carrier gas that contained TCE through a quartz tube heated to between 25 and 480°C. The quality assurance efforts for these experiments focused on:

1. Assessing system cleanliness prior to each experiment (pre-rinse/pre-trap)
2. Estimating the variability in sample collection and analyses (replicates)
3. Demonstrating analysis method performance relative to methylene chloride (matrix spike)

4. Determining if contaminants were introduced during sample storage (storage blanks)

System Cleanliness. The apparatus was assembled and rinsed with freshly dispensed dichloromethane (DCM) prior to each experimental run. Then carrier gas was passed through the apparatus followed by a DCM filled vial prior to TCE introduction. Samples from the DCM rinse and trap were then analyzed to determine if the decontamination methods were adequate. During preliminary experiments it was discovered that rinsing the apparatus with iso-octane was inadequate for removing all the products formed after passing TCE through the apparatus operated at 300°C; the results of this experimental trial were discarded and not used. Consequently, the decontamination method was modified so that the apparatus was disassembled, washed in 45°C soapy water, rinsed with deionized water, and heated in a drying oven at 240°C for at least an hour. No compounds were detected in samples from either the DCM rinse or carrier gas trap collected prior to each subsequent experiment.

Sample Collection and Analyses Variability. At least two samples were collected from the DCM trap, iso-octane rinse, and methyl-*tert*-butyl ether (MTBE) used to extract compounds from a water rinse of the apparatus. These replicates samples were used to assess the range of compounds in the samples and any variability introduced during sample collection and analysis. Variability was low, less than 10% relative standard deviation (RSD) for all replicates, and less than 5% RSD for select experiments. Given that analytical grade solvents were used in these experiments, the low variability was expected.

Method Performance. Assessing method performance involved adding 1 mL of EPA 8240B/8260A Matrix Spike Mix (Sigma-Aldrich #47412) to the solvent being analyzed (i.e., DCM, iso-octane, or MTBE) and analyzing the matrix spike. The resulting analyses were within 10% of the expected concentrations. This was not unexpected as the matrix used for these experiments were analytical grade solvents.

Storage Blanks. Vials filled with freshly dispensed solvent were stored with each batch. No compounds were detected in any of the storage blanks.