

Use information: This paragraph is informational only and is not exclusively definitive of the end use.

For face and back offset printing of card indexes, identification cards, open forms, notices, posters, covers, etc., requiring execution with pen and ink and erasing quality. Printed matter may include text, line illustrations, halftones, and solid reverses.

Unless the option below is specified, the following 'basic' specification applies.

Stock: Groundwood pulp, not to exceed 1 pct.

Note: Not less than 20 pct postconsumer fiber. Any percent over 20 percentage points, is encouraged, provided that the requirements of this Standard are met.

Acidity: pH value shall average not less than 6.5 for white paper and 5.0 for colored paper.

Grammage (g/m ²)	165	200	255	305
Basis weight: 25½ by 30½ inches, 500 sheets (pounds)	90	110	140	170
A tolerance of ±10 pct shall be allowed.				

Bursting strength: Average, not less than (kPa)	270	340	410	520
Equivalent (lb/in ²)	40	50	60	76

Thickness: Average (mm)	0.190	0.230	0.290	0.350
Equivalent (inch)	0.0075	0.0091	0.0114	0.0138

A tolerance of ±0.013 mm (0.0005 inch) shall be allowed on the 165, 200, and 255 g/m² paper and ±0.020 mm (0.0008 inch) on the 305 g/m². Paper shall be uniform and shall not vary more than 0.011 mm (0.0004 inch) from one edge to the other.

Ruling and writing qualities: Lines ruled and characters written with pen and ink shall be clear cut and free from excessive feathering.

Erasing quality: Paper shall retain good ruling, writing, and typing quality, texture, and surface appearance, without ink spreading after repeated erasures. Samples from the delivery shall show no greater resistance than the standard sample to removal by abrasion of typewritten characters.

General appearance: Paper shall conform to the standard sample(s) adopted by the Government.

Color: The paper in the order (or publication) shall be uniform with the brightness of the white paper not less than 81 pct. The color variation shall not exceed DE(CIELAB)=1.0.

For colored stock, paper shall match one of the established standards. Standards are blue, buff, pink, salmon, or yellow. Colors shall not fade and shall appear even and uniform on the surface of the sheet. Stock shall not be 2-sided. Color coordinates for selected standards are included in Part 3.

Finish and formation: Shall be uniform.

Cleanliness: The dirt count for each side of the paper shall not exceed 650 specks per square meter. No sample sheet (600 to 650 cm² in size) shall contain more than one defect with an equivalent area of 0.25 mm² or greater.

Sampling and testing: Shall be conducted in accordance with standards in Part 2, *Government Paper Specification Standards*.

OPTION

Option A: Alkaline paper. This option is for products requiring above average permanence.

The following requirements replace the same in the 'basic' specification or added to the specification.

Stock: 100 pct bleached chemical woodpulp.

Note: Postconsumer fiber, in any percentage, is encouraged, provided that the requirements of this Standard are met.

Acidity: pH value, by cold extraction of the white stock shall be not less than 7.0. The paper shall contain not less than 2 pct calcium carbonate.

Any deviation in this requirement shall be sufficient cause for rejection of the paper.

Unless otherwise specified, the following is automatically waived when printing or duplicating is to be accomplished on commercial contract

Sizing: Paper shall be surface- and internal-sized suitable for satisfactory printing on both sides of the paper on high-speed offset presses equipped with continuous flow or brush dampening systems.

Color: Shall match the Government's standard sample for color. A deviation of DE(CIELAB)=3.0 from the color standard for white and 2.0 for colored stocks is allowed. A color difference between felt and wire sides is permitted.

For information only, the CIELAB values (Ill D65, 10° observer) of the white color standard are

$$L^*=93.3$$

$$a^*=1.0$$

$$b^*=-2.0$$

Curl: Paper shall lie flat with either no tendency to curl or with a curl which can be overcome under reasonable working conditions.

Surface: Shall be free from lint, fuzz, or any particles which will pick, lift, fluff, or pile on the blanket under normal press conditions.

Size and trim: Sheets: Paper shall be furnished in the size(s) ordered and shall be flat, trimmed square on four sides with clean smooth edges, and evenly jogged. A tolerance of ±2 mm (1/16 inch) shall be allowed except for sheets 216 by 356 mm (8½ by 14 inches) or less; then a tolerance of ±1 mm (1/32 inch) shall be allowed. Successive sheets within any package shall not differ from each other by more than 0.5 mm (1/64 inch). Paper with the long dimensions 813 mm (32 inches) or less shall be considered

square if the variation does not exceed 1 mm (1/32 inch), over 813 mm (32 inches), 2 mm (1/16 inch).

Rolls: Roll width and diameter shall be as ordered. A tolerance of ±2 mm (1/16 inch) shall be allowed for width and ±26 mm (1 inch) for diameter.

Roll winding: Roll paper shall be tightly wound at even tension and shall not contain more than the specified maximum number of splices per roll. The number of splices permitted per roll is determined by the roll diameter as ordered. On rolls 1,016 mm (40 inches) or less, a maximum of three splices per roll shall be allowed. On rolls over 1,016 mm (40 inches), a maximum of four splices per roll shall be allowed. Splices shall be neatly and securely overlap-pasted and made with repulpable adhesive which will not permit the splice to separate. The adhesive may be applied from a tape form backing, provided the backing is removed, leaving only the adhesive component on the splice. The adhesive shall not cause the splice to adhere to adjacent laps. The tails of the splices shall be neatly and evenly removed without damage to adjacent laps. Splices shall be flagged at both ends with projecting colored markers, not pasted to the splice, or otherwise clearly marked.

Grain: Direction of the grain on flat paper shall be as ordered.

Pressroom conditions: The bulk of this paper will be used in air-conditioned pressrooms maintained at 24°C ±2°C and 45 pct ±8 pct relative humidity.