

PERIODIC MAINTENANCE ACTION - USD_oE ARMS SITES

ELECTROLYSER

Momote

Date: 17-Feb-04

Check Performed	H'Book Reference	Requirement	Action
Gas Analyser			
1 Battery condition of analyser	Section 4.1 (Teledyne)	Between 6 - 8 on the 25% scale	OK
2 Calibration against air of gas analyser	Section 3.4.1 (Teledyne)	20.80%	Corrected up
3 Aspirator filter condition		Moisten, replace when gluggy	Good
4 Electrolyser hydrogen gas sample reading		Less than 1 %	0.03
Electrical Cabinet Pressurisation System			
5 Wind sail switch operation	Section 8G(b) (Electrolyser Corp)		OK
6 Purge time delay relay operation	Section 7B(ii) (Electrolyser Corp)	Greater than 60 seconds	61
7 Air vent holes, rear of electrical cabinet unobstructed			OK
8 Exterior air intake vent unobstructed			Cleared
9 Lubrication of pressurising fan		4 drops of oil per lubricating point	Oiled
10 Air filter		Clean and replace as necessary	Replaced
Control Systems			
11 High pressure cut-off switch	Section 8G(a) (Electrolyser Corp)	100 ± 3 psi	700 kpa
12 Compressor start switch (ZSH6)	Section 7D(iii) (Electrolyser Corp)		OK

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13	Compressor stop switch (ZSL6)	Section 7B(iii) (Electrolyser Corp)		OK
14	Compressor stop switch (ZSLL6)	Section 7B(iii) (Electrolyser Corp)		OK
15	Operating current	Section 7B (Electrolyser Corp)	250 amps	240
16	Idle current	Section 7B (Electrolyser Corp)	30 amps	30

Water System

17	Demineralizing cartridge colour	Section 8F (Electrolyser Corp)	Change if showing colour change (black > brown)	Changed
18	Deionising resin		Change if above test shows a colour change	Nauru only
19	Water seal	MEI 4.4001	Clean	Cleaned
20	Water seal overflow pipe height	MEI 4.4001 par 18	280mm	Set
21	Water tubing - 1/4" dia		Check condition for deterioration and replace as necessary	Fair

Electrolytic Cells

22	Cell condition			Fair
23	Vent tube condition			Good
24	Electrolyte leaks			Nil
25	Oxygen contamination check of each cell	Cell 1	Less than 1%	0.05
		Cell 2		0.03
		Cell 3		0.04
		Cell 4		0.03

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	Cell5		0.04
26 Specific gravity of each cell	Cell 1		1275
	Cell 2		1290
	Cell 3	Greater than 1270	1295
	Cell 4		1280
	Cell 5		1280
27 Hydrogen vent pipe exit		Check for obstructions and remove	Clear
28 Oxygen vent pipe exit		Check for obstructions and remove	Clear
Compressor			
29 Compressor		Complete overhaul every maintenance visit	Checked
30 Compressor valve plate		Complete overhaul every maintenance visit	Nauru only
31 Coalescing filter		Change every maintenance visit	Changed
32 Compressor oil		Change every maintenance visit	Changed
33 Pumpdown test		Valve V1 in vent position	3 min 16sec@ 600 kpa
Moisture			
34 Storage cylinder moisture vented		Every maintenance visit	20 ml
General			
35	Cleaning of electrolyser		Cleaned
36	Cleaning of 'H' van		Nauru only

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Leak Tests

37 Low pressure leak test between cells and gasholder	No greater than 2.5cms indicated by inlet manometer	OK
38 Low pressure leak between gasholder and compressor inlet valve	No greater than 2.5cms indicated by gasholder position	OK

Manometer

39 Inlet manometer fluid level	Level not less than + 1.0cms	OK
40 Outlet manometer fluid level	Level not less than + 1.0cms	OK
39 Gas tubes - 3/8" dia	Check condition for deterioration	Good
41 Manometer tube exits	Check that they are not obstructed	Clear

Safety

42 Safety signs prominently displayed		OK
43 Drench shower operates satisfactorily (water, temperature, pressure etc)		OK
44 KOH neutralising fluid	Sufficient acetic acid available	3 Litres

REMOTE BALLOON LAUNCHER

Visual Inspection

1 Operation of sliding door		OK
2 Operation of door catch (inside/outside)		OK

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3 Tension of rubber curtains	Good
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4 Gas hose condition	Good
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5 Earth system condition	Good
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Safety

6 Safety signs prominently displayed	Good
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Remote Launch Mechanism Enclosure

7 Water sprays operate satisfactorily	OK
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8 Light in enclosure illuminates	OK
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9 Flashing light and audible alarm operates satisfactorily	OK
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10 Blower fan operates satisfactorily	OK
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11 Balloon release mechanism and cable not obstructed and operates satisfactorily	OK
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Leak Tests

12 Balloon fill valve	RBL Technical Manual part 7 section 5.1	Determine increase in pressure after 60 minutes	Nil increase
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13 Hydrogen pipeline and fittings	RBL Technical Manual part 7 section 5.3	Check pipes and fittings after opening balloon fill valve for 20 seconds	Nil leaks
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Regulator

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14 Regulator gas flow rate	RBL Technical Manual part 7 section 5.2	100kPa	98kPa
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Earthing System

15 Electrical supply earth resistance	RBL Technical Manual part 7 section 5.4		OK
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16 Lightning earth resistance	RBL Technical Manual part 7 section 5.5		OK
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Bung Inserter

17 Check operation of bung inserter	Lubricate all moving components with synthetic lubricant containing PTFE		Lubricated
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Other Comments

Water flow gage to be replaced when spare available

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Equipment Spares Re-Order

Sediment Filter	41-DPPPC-1	10 Micron
WaterFlow gage		

Officer : Troy Culgan

Date : 17-Feb-04

Station : Momote