

DEPARTMENT OF HEALTH AND HUMAN SERVICES PUBLIC HEALTH SERVICE FOOD AND DRUG ADMINISTRATION MILK LABORATORY EVALUATION FORM	LABORATORY	
	LOCATION	LAB #
	DATE	X = DEVIATION U = UNDETERMINED O = NOT USED NA = NOT APPLICABLE

STANDARD PLATE COUNT, COLIFORM, AND SIMPLIFIED COUNT METHODS
[Unless otherwise stated all tolerances are ±5%]

SAMPLES

1. Laboratory sample requirements (see CP item 33 & 34)

STANDARD PLATE AND COLIFORM METHODS

DILUTING SAMPLES

2. Work Area

- a. Level plating bench not in direct sunlight
- b. Sanitized immediately before start of plating

3. Selecting Dilutions

- a. Standard Plate Count
- 1. Plate two decimal dilutions per sample
- 2. Select dilutions to yield one plate with 25-250 colonies
- a. Raw milk is normally diluted to 1:100 and 1:1000
- b. Finished products are normally diluted to 1:10 and 1:100
- c. The above are general guidelines and may have to be adjusted on a case by case basis (dilutions below 1:10 not required)
- b. Coliform Counts
- 1. For milk samples, 1 mL direct and/or decimal dilutions
- 2. For all other products, distribute 10 mL of a 1:10 dilution among three plates, generally high fat and viscous products

4. Identifying Plates

- a. Label each plate with sample identification and dilution
- b. Arrange plates in order before preparation of dilutions

5. Sample Agitation

- a. When appropriate, wipe top of unopened containers with sterile, ethyl alcohol-saturated cloth
- b. Before removal of any portion, thoroughly mix contents of each container
- 1. Shake raw and processed sample containers (approx ¾ full) 25 times in 7 sec with 1 ft movement
- 2. Invert filled retail container 25 times, each inversion a complete down and up motion
- c. Remove test portion within 3 min of sample agitation

6. Sample Measurement, pipets

- a. Use separate sterile pipets for the initial transfers from each container
- 1. Pipets in pipet container adjusted without touching the pipets
- b. Pipet tip not dragged over exposed exterior of pipets in container
- c. Pipet not dragged across lip or neck of sample container
- d. Pipet not inserted more than 2.5 cm (1") below sample surface (foam avoided if possible)
- e. Draw test portion above pipet graduation mark and remove pipet from liquid

- 1. Pipet aid used, mouth pipetting not permitted (.....)
- f. Adjust test volume to mark with lower side of pipet in contact with inside of sample container (above the sample surface)
- g. Drainage complete, excess liquid not adhering to pipet
- h. Release test portion to petri dish (tip in contact with plate, 45° angle) or dilution blank (with lower side of pipet in contact with neck of dilution blank, or dry area above buffer where appropriate) with column drain of 2-4 sec
- i. Blow out last drop of undiluted sample from pipet using pipet aid
- 1. Blow out away from main part of sample in plate, do not make bubbles
- j. Pipets discarded into disinfectant, or if disposable into biohazard bags or containers to be sterilized

7. Sample Measurement, pipettors

- (.....)
- a. Each day before use, vigorously depress plunger 10x to redistribute lubrication and assure smooth operation (mechanical pipettors)
- b. Before each use examine pipettor to assure that no liquid is expelled from the pipettor nose-cone (contaminated), if fouling is detected do not use until cleaned as per manufacturer recommendation
- c. Use separate sterile tip for the initial transfers from each container
- d. Depress plunger to first stop (mechanical pipettors)
- e. Tip/barrel not dragged across lip or neck of sample container, and pipettor barrel not allowed within sample container
- f. Tip not inserted more than 1 cm below sample surface (foam avoided if possible)
- g. With pipettor vertical **slowly** and completely release plunger (for electronic pipettors follow manufacturer instructions)
- h. Remove tip from sample and depress plunger completely, re-insert tip into sample and repeat steps f and g, and then remove tip from liquid
- i. Touch tip off to inside of sample container above the sample surface, excess liquid not adhering to tip (do not lay pipettor down once sample is drawn up, use vertical rack if necessary)
- j. Release test portion to petri dish (tip in contact with plate) by slowly depressing plunger to first stop allowing about 1 or 2 seconds for complete drainage
- k. Move tip to a dry spot on plate
- 1. If pipettor only has one (1) stop touch off
- 2. If pipettor has two (2) stops, depress plunger to second stop and touch off

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- l. Or, dispense test portion to dilution blank (tip in contact neck of dilution blank, or dry area above buffer where appropriate) by slowly depressing plunger to first stop _____
- m. If pipettor has two (2) stops, depress plunger to second stop _____
- n. Tips discarded into disinfectant, biohazard bags or containers to be sterilized _____
- 8. Dilution Agitation** _____
 - a. Before removal of any portion, shake each dilution bottle 25 times in 7 sec with a 1 ft movement _____
 - b. Optionally, use approved mechanical shaker for 15 sec _____
 - c. Remove test portion within 3 min of dilution agitation _____
- 9. Dilution Measurement, pipets** _____
 - a. Use separate sterile pipets for the initial transfers from each container _____
 - 1. Pipets in pipet container adjusted without touching the pipets _____
 - b. Pipet tip not dragged over exposed exterior of pipets in container _____
 - c. Pipet not dragged across lip or neck of dilution blank _____
 - d. Pipet not inserted more than 2.5 cm (1") below dilution surface _____
 - e. Draw dilution portion above pipet graduation mark and remove pipet from liquid _____
 - 1. Pipet aid used, mouth pipetting not permitted (_____) _____
 - f. Adjust dilution volume to mark with lower side of pipet in contact with inside of dilution blank neck _____
 - g. Drainage complete, excess liquid not adhering to pipet _____
 - h. Gently lift cover of petri dish just high enough to insert pipet
 - i. Hold pipet at 45° angle to dish with tip touching dish (or dilution blank neck) _____
 - j. Release dilution portion to dish (or dilution blank) with tip in contact with the bottom of the dish (or dilution blank neck, or dry area above buffer where appropriate) with column drain of 2-4 sec _____
 - k. Touch pipet tip once against dry spot on dish bottom (or dilution blank neck) _____
 - l. When measuring 0.1 mL, do not re-touch dry area _____
 - m. Pipets discarded into disinfectant, or if disposable into biohazard bags or containers to be sterilized _____
- 10. Dilution Measurement, pipettors (_____)** _____
 - a. Use separate sterile tip for the initial transfers from each container _____
 - b. Depress plunger to first stop (mechanical pipettors) _____
 - c. Tip/barrel not dragged across lip or neck of dilution blank, and pipettor barrel not allowed within dilution blank _____
 - d. Tip not inserted more than 1 cm below dilution surface _____
 - e. With pipettor vertical **slowly** and completely release plunger (for electronic pipettors follow manufacturer instructions) _____
 - f. Remove tip from dilution and depress plunger completely, re-insert tip into dilution and repeat steps d and e, and then remove tip from liquid _____
 - g. Touch tip off to inside of dilution blank neck or dry area above buffer where appropriate, excess liquid not adhering to tip _____

- h. Gently lift cover of petri dish just high enough to insert tip _____
- i. Hold pipettor nearly vertical to dish with tip touching dish _____
- j. Release test portion to petri dish (tip in contact with plate) by slowly depressing plunger to first stop _____
- k. Move tip to a dry spot on plate _____
 - 1. If pipettor only has one (1) stop touch off _____
 - 2. If pipettor has two (2) stops, depress plunger to second stop and touch off _____
- l. Tips discarded into disinfectant, biohazard bags/containers or into spent dilution blanks to be sterilized _____
- 11. Samples Other than Milk** _____
 - a. Weigh 11g aseptically into dilution blank _____
 - b. Use dilution blanks heated to 40-45C _____
- 12. Dry Milk Samples** _____
 - a. Weigh 11g aseptically into dilution blank heated to 40-45C _____
 - 1. Use standard dilution blank _____
 - 2. Or, 2.0% sodium citrate blank (pH<8.0) for relatively insoluble sample (not to be used with Petrifilm) _____
 - b. Wet sample completely with gentle agitation (invert) _____
 - c. Let soak 2 min, then shake 25 times in 7 sec with 1 ft movement, use within 3 minutes of agitation _____

PLATING

- 13. Plating** _____
 - a. Melt agar quickly in boiling water, flowing steam not under pressure, or microwave oven (use extreme caution when microwaving) _____
 - b. Avoid prolonged exposure to high temperatures during and after melting, establish lab protocol _____
 - c. Do not melt more than will be used within 3 hours _____
 - d. Do not melt agar more than once _____
 - e. Promptly cool melted agar to 45±1C _____
 - 1. Record temperature with other control information _____
 - f. Temperature control used for each test medium type _____
 - 1. Contains medium identical to type being used _____
 - 2. In container identical to that being used _____
 - 3. Undergoes *same* heat treatment and cooling as test medium _____
 - g. Select number of samples in any series so that all will be plated within 20 min (pref ≤ 10) after diluting first sample _____
 - h. After depositing test portions, promptly pour 10-12 mL medium into each plate of series, or 15-20 mL for > 1 mL portion/plate or where agar weight loss is a problem that can not be corrected by other actions (documentation must be kept to indicate that this is a routine practice) _____
 - i. Lift cover of petri dish just high enough to pour medium _____
 - j. As each plate is poured thoroughly and evenly mix medium and test portion in petri dish _____
 - 1. Multiple plates may be poured and mixed, however, plates may not be stacked prior to mixing _____
 - k. Allow to solidify within 10 min on level surface _____
 - l. For dry milk sample, overlay plate with 3-5 mL PCA _____
 - m. For coliform count, overlay plate with 3-4 mL VRB _____
 - n. Invert and incubate within 10 min of medium solidification _____

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CONTROLS

- 14. Controls**
- a. Check sterility of dilution blanks, medium, petri dishes, and pipets used for each group of samples (AM and PM)
 - b. Expose a poured plate with cover completely removed or pre-hydrated Petrifilm Aerobic Count (PAC) film (both wet surfaces completely exposed) to air for 15 min during plating, AM and PM
 - 1. The air control plate must be the first plate poured immediately before samples are shaken and must be located such that it is in the area of the plating activity (not off to the side)
 - 2. If count > 15, take and note corrective actions
 - 3. For PAC films see item 45.b.7
 - c. Records maintained
 - d. Include information on bench, work sheet or report sheet(s)

INCUBATION

- 15. Incubation**
- a. Incubate SPC plates at 32±1C for 48±3 hours (dry milk for 72±3 hours) and incubate coliform plates at 32±1C for 24±2 hours
 - b. Stack plates no more than 6 high
 - c. Arrange stacks so each is at least 1" from adjacent stacks and from incubator surfaces
 - d. Place stacks directly over each other on successive shelves

COUNTING COLONIES

- 16. Counting Aids**
- a. Count colonies with aid of magnification under uniform and properly controlled artificial illumination with a hand tally
- 17. Recording Standard Plate Count**
- a. After incubating plates, promptly count all colonies on selected plates
 - b. Where impossible to count at once, store plates at 0-4.4C for not longer than 24 hr (avoid as a routine practice)
 - c. Record dilutions used and number of colonies on each plate counted
 - d. Record results of sterility and control tests
 - e. When possible, select spreader free plates with 25-250 colonies and count all colonies including those of pinpoint size
 - 1. Use higher magnification if necessary to distinguish colonies from foreign matter
 - 2. Examine edge of petri plates for colonies
 - f. If consecutive plates yield 25-250 colonies, count all colonies on plate(s) from both dilutions
 - g. Spreaders
 - 1. Count colonies on representative portion only when colonies are well distributed and area covered or repressed does not exceed 25% of plate
 - 2. Do not count if repressed growth area > 25% of plate area
 - 3. When spreaders must be counted, count each as a single colony

- 4. Count chains/spreaders from separate sources as separate colonies
- 5. If 5% of plates are more than ¼ covered by spreaders, take immediate steps to eliminate and resolve problem
- h. If there is no 25-250 colony plate, use plate having nearest to 25 or 250 colonies
- i. If plates from all dilutions exceed 250 colonies, estimate counts as follows
- 1. Count colonies in portions representative of distribution and estimate total
- 2. Where there are < 10 colonies/sq cm, count colonies in 12 squares, selecting 6 consecutive squares horizontally across the plate and six consecutive squares at right angles
- 3. When there are 10 or more colonies/sq cm, count 4 representative squares
- 4. Multiply average number colonies/sq cm by area of plate in sq cm
- j. If plates yield < 25 colonies each, record actual number in lowest dilution
- k. If all plates from a sample show no colonies, record count as 0

- 18. Coliform Count**
- a. After incubating plates, promptly count colonies
 - b. Where impossible to count at once, store plates at 0-4.4C for not longer than 24 hr (avoid as a routine practice)
 - c. Dark red colonies measuring 0.5 mm or more in diameter on agar plates are considered coliforms in plates containing ≤ 154 colonies
 - d. On crowded plates, coliform colonies may be atypical; count and confirm presence of lactose fermentors
 - e. Confirmation of colonies
 - 1. Pick 10% up to 10 representative colonies per plate with relative percentages of each colony type and inoculate into brilliant green lactose bile broth; incubate 24-48 hr at 32±1C as appropriate
 - 2. Presence of any gas in a BGB tube constitutes a confirmed test
 - 3. Record the number of picked colonies and the number of colonies that produced gas (if necessary calculate % confirmed and multiply by total number of colonies)
 - f. If no colonies appear on plate(s), record count as 0
 - g. If there are 1-154 colonies on a plate, record number counted
 - h. If > 154 colonies develop in highest dilution plate, record number as > 150
 - i. When multiple plates of a dilution are used, sum counts of plates

- 19. Personal Errors**
- a. Avoid inaccurate counting due to carelessness, fatigue, or impaired vision
 - b. Discover cause and correct if unable to duplicate your own counts on the same plate
 - c. Perform monthly counting

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1. If 3 or more analysts use the RpSm method, see current SMEDP, records maintained
2. If less than three analysts, comparative counts agree ≤ 8% for the same analyst and ≤ 10% between two analysts, records maintained

REPORTS

20. Computing and Reporting Counts

- a. Multiply number of colonies (or estimated number if necessary) by the reciprocal of the dilution
- b. If consecutive dilutions yield 25-250 colonies, compute count using formula below (see current SMEDP)

$$N = \Sigma C / [(1 \times n_1) + (0.1 \times n_2)]d$$

Where, *N* = number of colonies per milliliter or gram
ΣC = sum of all colonies on all plates counted
*n*₁ = number of plates in lower dilution counted
*n*₂ = number of plates in next highest dilution counted
d = dilution from which the first counts were obtained

Example: 1:100 = 244 colonies 1:1,000 = 28 colonies

$$N = (244 + 28) / [(1 \times 1) + (0.1 \times 1)]0.01$$

$$= 272 / [1.1]0.01$$

$$= 272 / 0.011$$

$$= 24,727 [25,000 (reported)]$$

Note: In the NCIMS Program the denominator will always be 0.11 for 1:10 dilutions and 0.011 for 1:100 dilutions

- c. Report SPC and coliform counts only if inhibitors are *not* detected
- d. Report computed count as Standard Plate Count/mL or /g (SPC/mL or SPC/g) when taken from plate(s) in the 25-250 range
- e. Report count as Coliform Count (confirmed)/mL or /g when taken from plate(s) in the 1-154 range
- f. If no colonies appear on SPC plates, report as < 25 times the reciprocal of the dilution and report as estimated
- g. If no colonies appear on coliform plates, report as < 1 times the reciprocal of the dilution and report as estimated
- h. Report SPC plate counts of 0 to 24 as < 25 times the reciprocal of the dilution and report as estimated
- i. When colonies on SPC plates exceed 100/sq cm, compute count by multiplying 100 x dilution factor x area of plate in sq cm and report as > computed count estimated
- j. Computed counts from SPC plates outside the 25-250 range are reported as Estimated SPC (ESPC)
- k. Counts from coliform plates > 154 are reported as > 150 Estimated Coliform Count (ECC)
- l. If for any reason, an entire plate is not counted, the computed count is reported as Estimated
- m. Report only first two left-hand digits
1. If the third digit is 5 round the second number using the following rules
- a. When the second digit is odd round up (odd up, 235 to 240)

- b. When the second digit is even round down (even down, 225 to 220)
- n. If all plates from a sample have excessive spreader growth, report as spreaders (SPR), or are known to contain inhibitor(s) report as growth inhibitors (GI)
- o. If a laboratory accident renders a plate uncountable, report as laboratory accident (LA)

PLATE LOOP COUNT METHOD

APPARATUS

21. **Loop 0.001 mL**
- a. True circle, welded I.D. 1.45±0.06 mm, calibrated to contain 0.001 mL, made of appropriate wire
- b. Loop fits over a No. 54 but not a No. 53 twist drill bits (lab must have set), checked monthly, records maintained
- c. Modified by making a 30° bend 3-4 mm from loop, compare to template before use
- d. Opposite end of wire kinked in several places
22. **Hypodermic Needle, Luer-Lok**
- a. 13 gauge (sawed off 24-36 mm from the point where the barrel enters the hub)
- b. Kinked end of loop wire shank inserted into needle until bend is 12-14 mm from end of barrel, compare to template before use
23. **Cornwall Continuous Pipetting Outfit**
- a. Consisting of metal holder, Cornwall Luer-Lok syringe and filling outfit
- b. Syringe, 2 mL capacity, adjusted to deliver 1.0 mL
1. Calibrated by checking ten 1 mL discharges (10 mL) using a 10 mL Class A graduate cylinder each day of use, records maintained
- c. With Luer-Lok of needle attached to Luer-Lok fitting of syringe

PREPARATION

24. **Heat Treatment of Pipetting Equipment**
- a. Sterilize assembled outfit wrapped in kraft paper or in a closed container by autoclaving at 120±1C for 15 min
25. **Assembly of Complete Apparatus for Use**
- a. Place end of rubber supply tube (attached to syringe) in sterile dilution buffer blank and depress syringe plunger several times to pump buffer into syringe
- b. Briefly flame loop and allow to cool 15 sec
- c. Discharge several 1 mL portions to waste, then discharge 1 mL portion of buffer into instrument control plate

PROCEDURE

26. **Comparative Test with SPC**
- a. Comparisons done by each analyst performing test
1. Comparison is valid only if done using similar plate count methods, i.e. SPC agar with pipets (or pipettors) to SPC agar with the PLC device or Petrifilm with pipets (or pipettors) to Petrifilm with the PLC device. Mixing methods is not permissible
2. Results must be shown to be acceptable prior to official use of test in laboratory

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- b. Copy of comparison and results in QC record (or easily accessible file in laboratory)
- 27. Identifying Plates (as item 4)**
- 28. Sample Agitation (as item 5)**
- 29. Inoculating Plates**
- a. Dip loop into each sample (avoiding foam) to bend in shank and withdraw vertically from surface three times in 3 sec with uniform movement of 2.5 cm
- b. Raise cover of petri dish (just high enough to insert loop), insert loop and depress plunger causing sterile dilution buffer to flow across charged loop washing measured 0.001 mL of sample into dish
- c. Do not depress plunger so rapidly that buffer fails to flow across loop
- 30. Plating**
- a. As described in item 13 or 44
- b. Pour plates with 12-15 mL agar

CONTROLS

- 31. Controls**
- a. See item 14
- b. Initial rinse control, see item 25c and 29c
- c. Determine if loop is free rinsing by preparing a rinse control plate after every 20 samples plated
- d. After all samples have been run discharge a final rinse to a control plate

INCUBATION

- 32. Incubation (see item 15)**
- a. 48±3 hr at 32±1C

COUNTING COLONIES

- 33. Counting Aids (see item 16 or 47b)**
- 34. Recording Plate Loop Counts (see item 17 or 48)**
- 35. Personal Errors (see item 19 or 49)**

REPORTS

- 36. Reporting Counts**
- a. See item 20 or 50
- b. If 0 to 24 colonies on plate report as < 25,000 Estimated Plate Loop Count/mL (EPLC/mL) or if Petrifilm used, EPPLC/mL
- c. If count is between 25 and 250, report count as PLC/mL or PPLC/mL
- d. If colony count is > 250, report as EPLC/mL or EPPLC/mL
- e. When colonies exceed 100/sq cm, compute count by multiplying 100 x dilution factor x area of plate in sq cm and report as > computed count estimated

PETRIFILM AEROBIC COUNT METHOD

APPARATUS

- 37. Petrifilm Aerobic Count (PAC) Films**
- 38. Plastic Spreader**
- a. Provided with Petrifilm films, concave (ridge) side used

PROCEDURE

- 39. Identifying Films (as item 4)**
- 40. Sample Agitation (as item 5)**
- 41. Sample Measurement (as item 6&7)**
- 42. Dilution Agitation (as item 8)**
- 43. Dilution Measurement (as item 9&10)**
- 44. Procedure**
- a. Place the film on a level surface
- b. Lift the top film and deposit 1 mL of sample or dilution onto the center of the base film, touching off the last drop
- 1. Deposit samples with pipet (since only 1 mL samples can be used; 10 fold dilution will have to be made)
- 2. Or, deposit samples with pipettor (capable of making a 1:10 dilution in the tip)
- 3. Or, deposit sample with PLC apparatus (item 29)
- c. Carefully **drop** the top film onto the inoculum
- d. Place the plastic spreader with the ridge side down (item 38) on the top film over the sample and press down gently on the center of the spreader to distribute inoculum to the circular ridge of the spreader
- e. Leave film undisturbed for 1 min for gel solidification
- f. Incubate within 10 min of solidification
- 45. Controls**
- a. See item 14 above except for air plates
- b. Air plates
- 1. Inoculate PAC film with dilution buffer (1 mL)
- 2. Drop film down onto the dilution buffer and spread as described in item 44d above
- 3. Leave film undisturbed for 1 minute for solidification of gel
- 4. The film must be the first one prepared immediately before samples are shaken and must be located such that it is in the area of the plating activity (not off to the side)
- 5. Roll top film back and away from bottom film and expose film for 15 min
- 6. After the 15 min roll top film back down and incubate with other films as usual
- 7. Incubated, exposed films should contain ≤ 10 colonies, if count > 10, take and note corrective actions

INCUBATION

- 46. Incubation**
- a. Place films in horizontal position, clear side-up
- b. Stack films no more than 20 high
- c. Incubate 48±3 hr at 32±1C

COUNTING COLONIES

- 47. Counting PAC Films**
- a. See item 16, or
- b. Optionally, enumerate using Petrifilm Information Management System (PIMS)
- 1. Refer to manufacturer's instructions for set-up and operation information
- 2. Controls

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- a. Store control cards in a clean, dry and enclosed container
- b. Scan and record control card result prior to the start of and at the end of each operation period
- c. Scan and record control card result a minimum of once per each hour of operation
- d. Control card result must fall in the 92 to 108 range, if outside of this range an alarm will sound to alert the operator of a failure
 - 1. If alarm sounds, inspect card for defects, if defect(s) are observed replace control card, scan and report result of new card
 - 2. Do not proceed unless control card gives acceptable result, seek technical assistance
- e. Maintain records

48. Petrifilm Count

- a. Count all colonies stained various shades of red, even those outside the circular indentation left by the spreader
- b. See item 17
- c. Select spreader free films with 25-250 colonies and count all red colonies
- d. If films from all dilutions yield < 25 colonies each, record actual number in lowest dilution
- e. If all films from a sample show no colonies, record count as 0
- f. If films from all dilutions exceed 250 colonies, estimate (as per manufacturer specification)

49. Personal Errors

- a. See item 19, or
- b. If using PIMS unit analysts must perform monthly visual counts comparing to PIMS results
 - 1. If one analyst, count must be ≤ 10% between visual and PIMS result
 - 2. If two or more analysts, use RpSm method (see current SMEDP) using PIMS result as an analyst count

REPORTS

50. Reporting Counts

- a. See item 20
- b. If the count is between 25 and 250, report count as Petrifilm Aerobic count/mL (PAC/mL)
- c. If count is 0 to 24, report as < 25x reciprocal of the dilution as Estimated PAC/mL (EPAC/mL)
- d. If count is > 250, report as EPAC/mL
- e. When colonies exceed 100/sq cm, compute count by multiplying 100 x dilution factor x 20 sq cm and report as > computed count estimated

PETRIFILM COLIFORM COUNT METHOD

APPARATUS

51. Petrifilm Coliform Count (PCC) Films

52. Plastic Spreader

- a. Provided with Petrifilm films, smooth, flat side used

PROCEDURE

53. Selecting Dilutions

- a. For milk samples, 1 mL direct and/or decimal dilutions
- b. For other milk products use 1/10 dilution, must plate 10 mL, i.e., use 10 PCC films or see 64d

54. Identifying Films (as item 4)

55. Sample Agitation (as item 5)

56. Sample Measurement (as item 6 & 7)

57. Procedure

- a. Place films on level surface
- b. Lift top film and deposit 1 mL of sample above the center of the base film, touching off the last drop
- c. Carefully **roll** the top film into the inoculum, avoid trapping air bubbles
- d. Place the plastic spreader with the flat side down (item 52) on the top film and press down gently on the center of the spreader to distribute inoculum over growth area
- e. Leave films undisturbed for 1 min for gel solidification
- f. Incubate films within 10 min of solidification

INCUBATION

58. Incubation

- a. Place films in horizontal position, clear side up
- b. Stack films no more than 20 high
- c. Incubate 24±2 hr at 32±1C

COUNTING COLONIES

59. Counting Aids (see item 16)

60. Petrifilm Count

- a. Count only red colonies having 1 or more gas bubbles within 1 colony diameter
- b. Colonies with gas bubbles are confirmed, no other testing is required

REPORTS

61. Reporting Counts

- a. See item 20
- b. If the count is between 1 and 154, report count as Petrifilm Coliform count/mL (PCC/mL)
- c. If count is 0, report as < 1 Estimated PCC/mL (EPCC/mL)
- d. If count is > 154, report as > 150 EPCC/mL

PETRIFILM HIGH-SENSITIVITY COLIFORM COUNT METHOD

APPARATUS

62. Petrifilm High-Sensitivity Coliform Count (HSCC) Films

63. Plastic Spreader for HSCC Films

PROCEDURE

64. Selecting Dilutions

- a. For milk samples, apply 5 mL direct and/or make decimal dilutions
- b. 1:5 minimum dilution required for: chocolate milk, cottage cheese, dip, evaporated milk, frozen yogurt, heavy and light cream, ice cream, sour cream, sweetened condensed milk and/or decimal dilutions
- c. 1:10 minimum dilution required for: butter, buttermilk, cheese, dry dairy products, yogurt and/or decimal dilutions

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- d. 1:10 dilutions of milk or milk products test 10 mL (5 mL on two films)
- 65. Identifying Films (as item 4)**
- 66. Sample Agitation (as item 5)**
- 67. Sample Measurement (as item 6 & 7)**
- 68. Procedure**

 - a. Place film on level surface
 - b. Lift top film and deposit 5 mL of sample or dilution just above the center of the bottom film, touching off the last drop
 - c. Carefully **roll** the top film onto the sample gently to prevent pushing the inoculum off the film and to avoid trapping air bubbles
 - d. Place the plastic spreader (item 63) on the top film over the inoculum
 - e. Distribute sample with a gentle downward pressure on the handle of the spreader to distribute inoculum to the circular ridge of the spreader
 - f. Leave film undisturbed for 2-5 min for gel to solidify
 - g. Incubate within 10 min of solidification

INCUBATION

- 69. Incubation (see item 58)**

 - a. Stack films no more than 10 high

COUNTING COLONIES

- 70. Counting Aids (see item 16)**
- 71. Petrifilm Count (see items 18 & 60)**

REPORTS

- 72. Reporting Counts**

 - a. See items 20 and 61
 - b. On 5 mL direct films report:
 - 1. 1 to 4 colonies as < 1 coliform/mL or gm
 - 2. 5 colonies as 1 coliform/mL or gm
 - 3. > 5 colonies as 1 coliform for every 5 colonies counted, rounding up to the next number if not even multiples of 5 (ex. 11=3 coliforms/mL or gm)
 - c. 5 mL of 1:5 dilution provides a 1:1 sensitivity
 - d. 5 mL of 1:10 dilution provides a sensitivity of 2 coliforms/mL or gm, run 1:10 dilutions in duplicate to get a sensitivity of 1 coliform/mL or gm as required by the PMO