

Assessing Economics for Sequestering CO₂ in Coal Seams with Horizontal Wells

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Problem: How do economics change the optimal design of coal seam sequestration in Eastern coal seams?

- **Eastern coal seams tend to be thin with relatively high methane content and sequestration capacity per mass of coal.**
- **Horizontal wells have shown promise for improved methane recovery and CO₂ injectivity.**
- **Many studies have been performed to optimize design for total volume of CO₂ sequestered, but economics have not been included.**



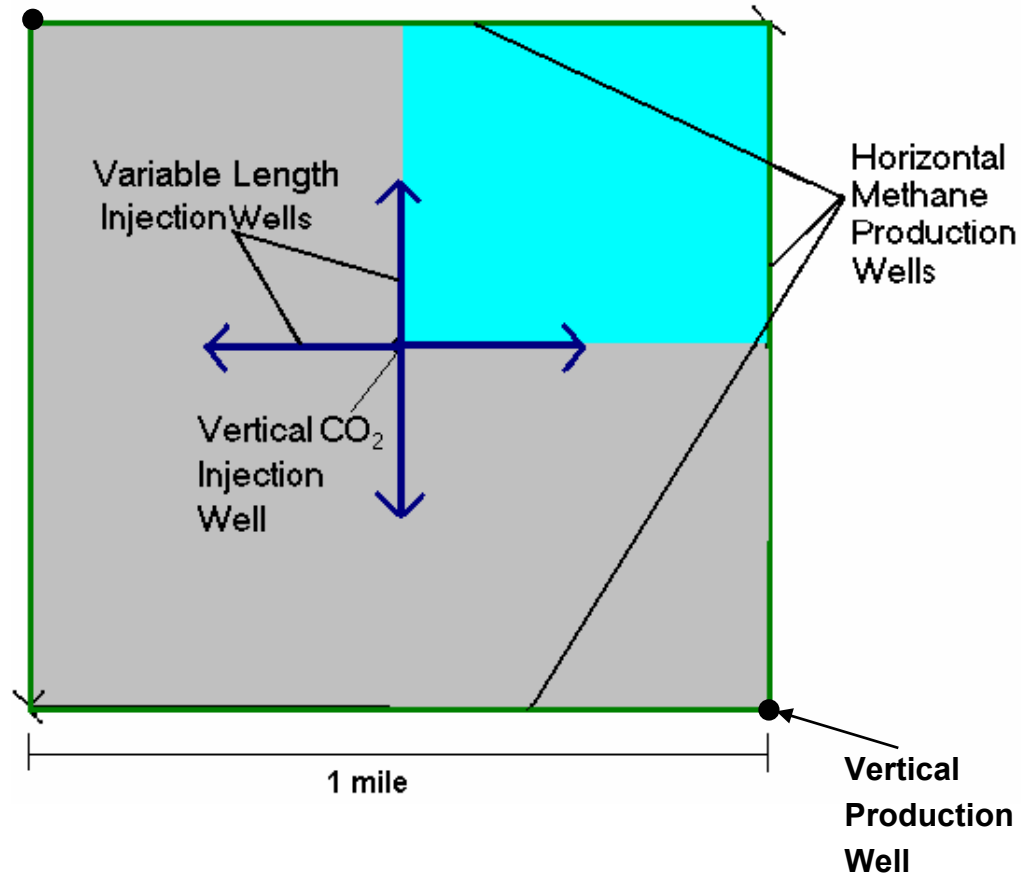
Approach: Combine coal seam simulations with economic analyses.

- **Use PSU-COALCOMP, a state-of-the-art enhanced coalbed methane simulator**
- **Simulate several scenarios of sequestration with horizontal wells**
- **Collect data for start-up and operational costs**
- **Use “net present value” (NPV) analysis to compare multiple-year scenarios at different rates of return**



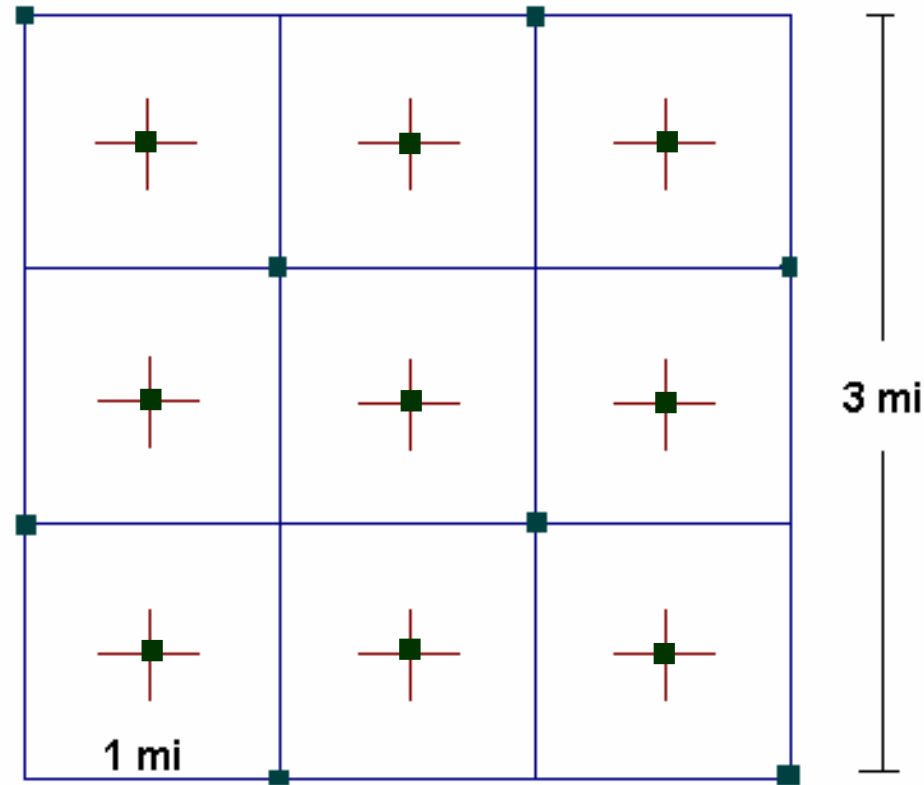
The physical model is based on a recent project in an Appalachian coal.

- Square pattern bordered by horizontal production wells
- Four central horizontal well bores that serve as either producers or injectors
- Well patterns 1 mi x 1 mi square (640 acres)
- Injector length and injection pressure variables
- Coal seam anisotropy varied



A 3-mile x 3-mile repeated pattern was used for the purpose of scaling the economics.

- **Wells for single pattern:**
 - Three vertical wells
 - Four horizontal wells
- **Wells needed for the repeated pattern:**
 - Seventeen vertical wells
 - Twenty-four horizontal wells
- **Nine full 1 mi sq patterns**



Reservoir properties are for Pittsburgh coal, a typical eastern coal seam.

Reservoir Thickness	5ft	Critical Gas Saturation	0.0 %
Coal-cleat Porosity	0.10%	Critical Water Saturation	10.0%
Lateral Permeability	8md	Initial Water Saturation	40%
Initial Reservoir Pressure	700 psia	Reservoir Temperature	113°F
Sorption Volume constant (CH ₄ , CO ₂)	600 SCF/ton, 1500 SCF/ton	Initial Mole Fraction of Gas (CH ₄ , CO ₂)	100%, 0%
Sorption Pressure constant (CH ₄ , CO ₂)	700 psia, 300 psia	Reservoir Drainage Area	1 mile x 1 mile (640 acres)
Rock Density	1.4 g/cm ³	Wellbore Radius	0.1 ft
Skin	0.0	Coalface Pressure at Producers	100 psia

- Coal seam 5ft thick, 1400' deep
- Modeled as a homogeneous coal seam
- Injector lengths (515, 915, 1315ft)
- Injection pressures (300, 500, 700psi)
- Anisotropy ratios (1:1, 2:1, 4:1)



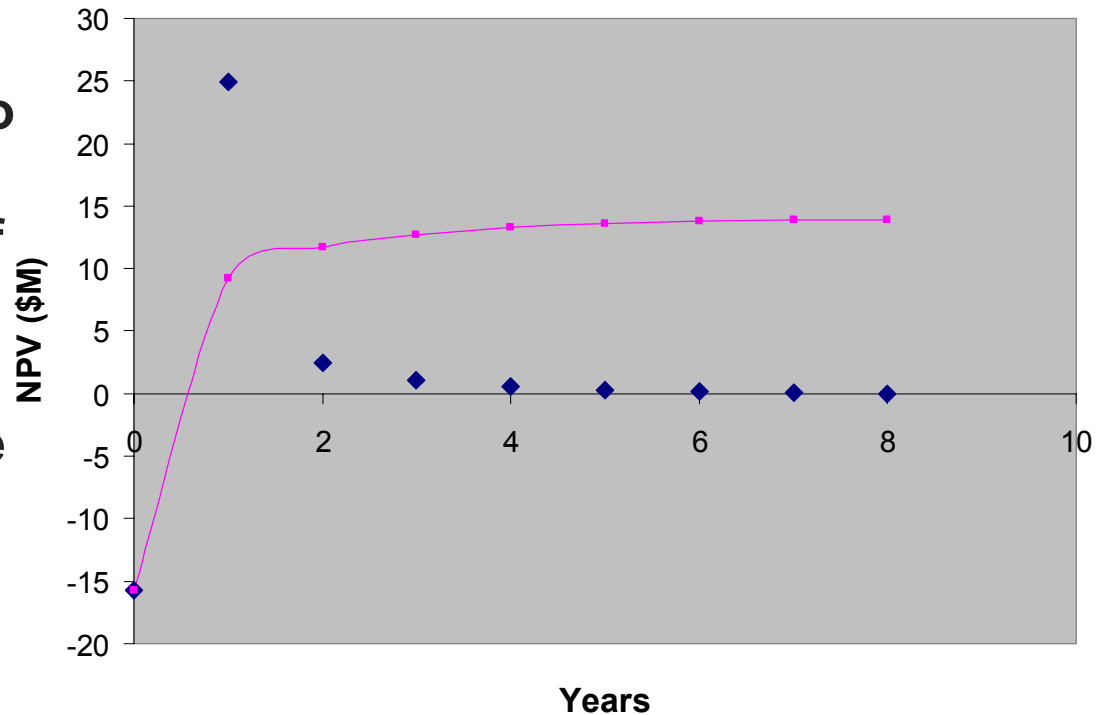
Cost estimates were gathered from several industry sources.

Cost Types	Amounts (\$k)	Cost Types	Amounts (\$k)
Start-up Costs		Yearly Costs	
Drilling		Operation and Maintenance	1,224
Producers	6,000	SMV maintenance costs (@20%)	245
Injectors	5,400	Total Yearly Costs	1,469
Well Completion +			
Injectors	720		
Producers	160		
CO₂ Supply Line			
10 mile pipeline	150	Gas Prices	
Surface Costs (piping, etc.)	680	Wellhead Price of CH ₄ (\$/Mcf)	3, 4, 5
SMV capital costs (@20%)	2,600	Cost of CO ₂ (\$/Mcf); ((\$/ton))	1, 1.75, 2.9 (17.2, 30, 50)
Total Start-up Costs	15,710	CO ₂ "credits" (\$/MCF); ((\$/ton))	0, 1.17, 2.33 (0, 20, 40)



Net present value (NPV) analysis was used for the economic analysis.

- Each year, costs are subtracted from revenues.
- Profits are discounted to year zero (project start year) using given rate of return.
- NPV for all years is summed to give a single cumulative project NPV.
- NPV helps compare projects that have different dollar values in the future and different project lengths.



Blue diamonds are yearly NPV values; pink line is cumulative NPV

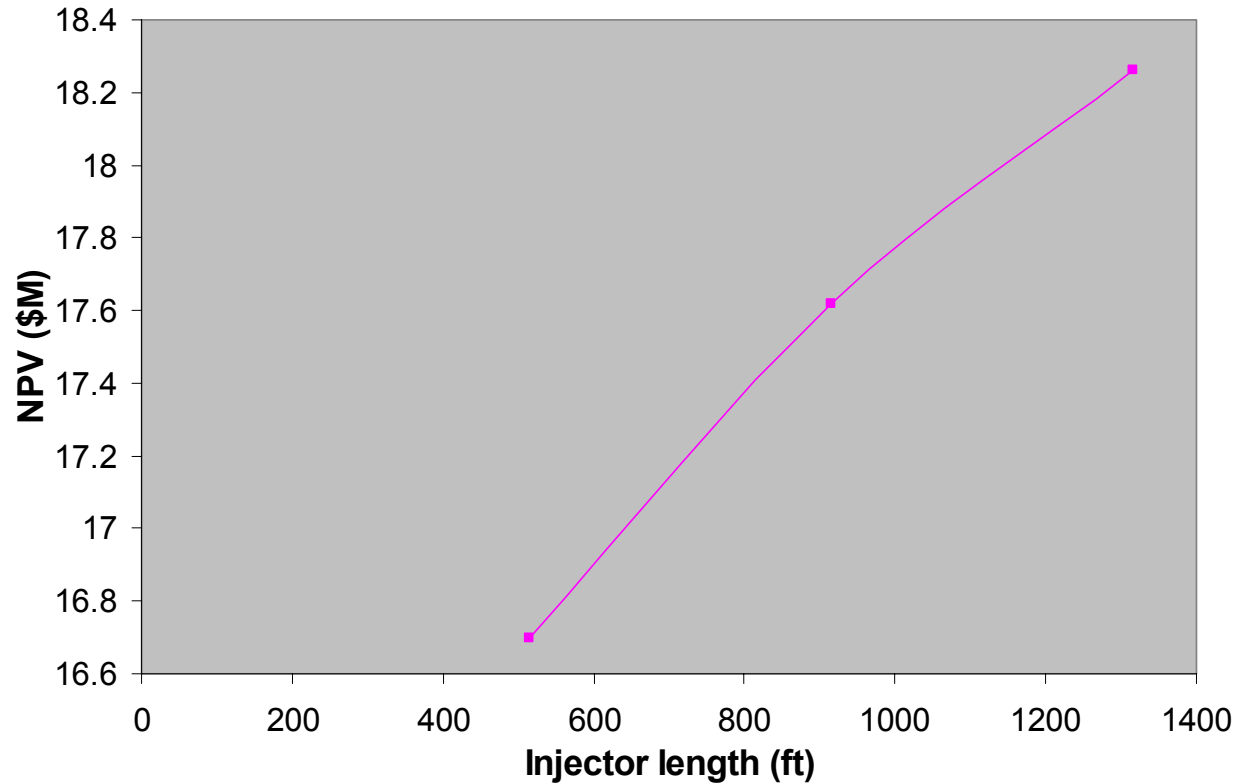
Primary production is profitable.

Primary Production

Perm ratio=2

ROR=10%

CH4 price=\$4/MCF

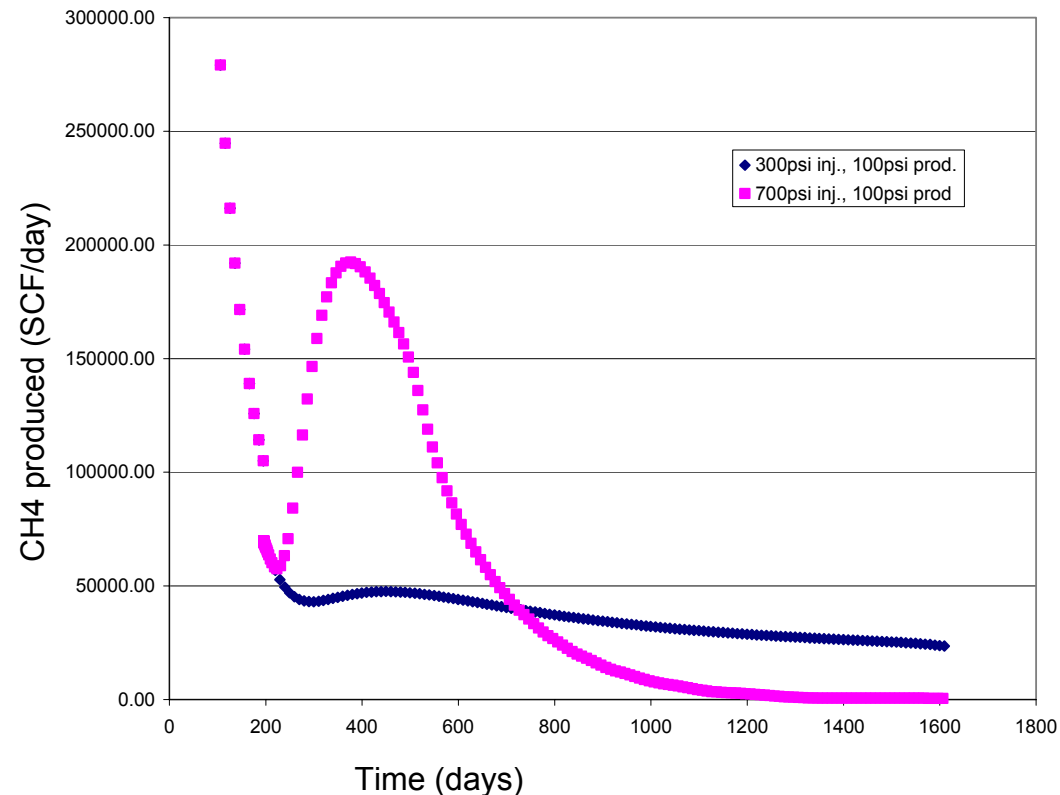


- Profitability increases with increasing well length.

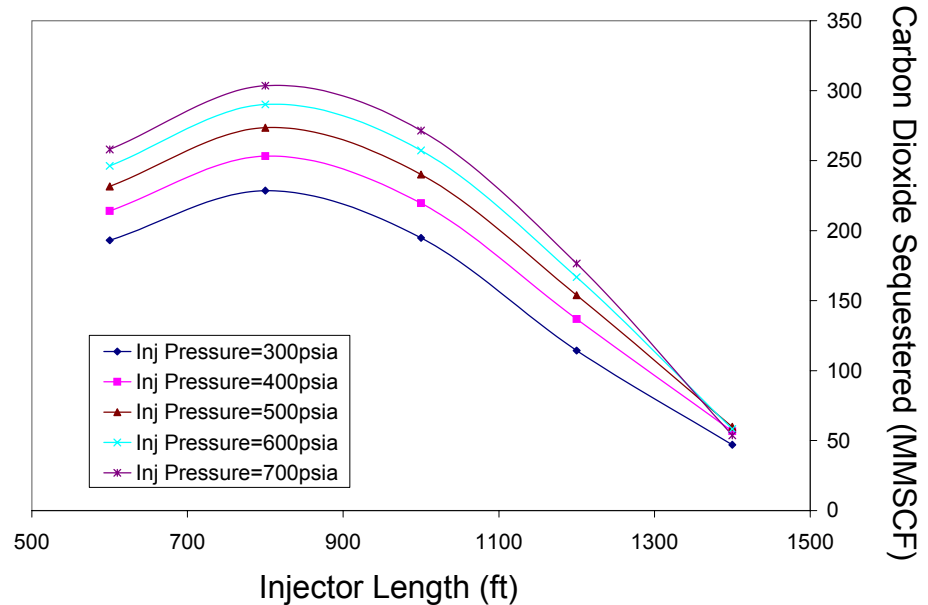
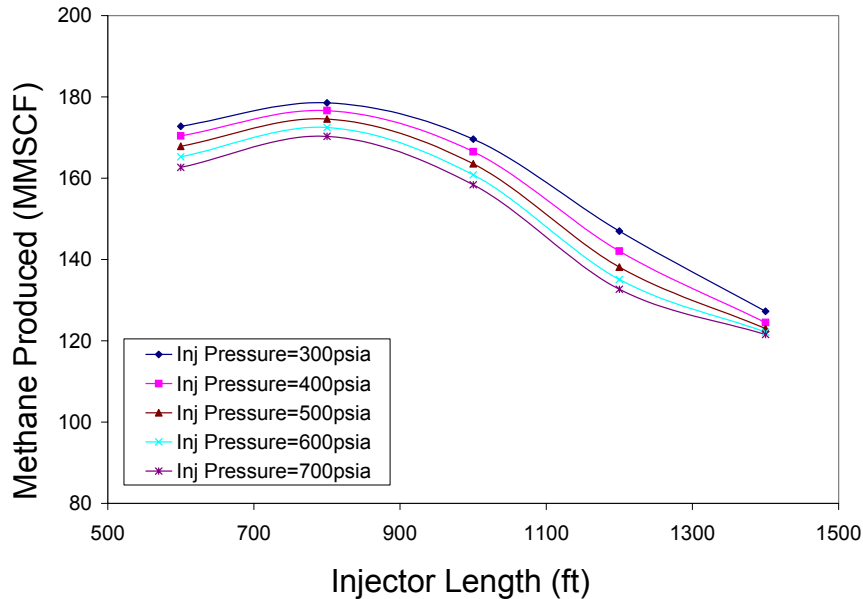


Injecting CO₂ enhances the production of methane from the coal seam.

- Methane and water are produced from all wells
- Once coal is sufficiently dewatered, internal wells are converted to injectors
- Carbon dioxide is injected until:
 - the percentage of CO₂ in the production stream is greater than 10%, OR
 - the costs for the year are greater than the revenues



Previous work* has given insights into engineering optimization of CO₂ sequestration and methane production.



- There is an optimum well length that is less than half of the length of the pattern.
- Higher injection pressures sequester more CO₂.
- Lower injection pressures produce more methane.



Adding economic considerations complicates the design.

ECBM CASE

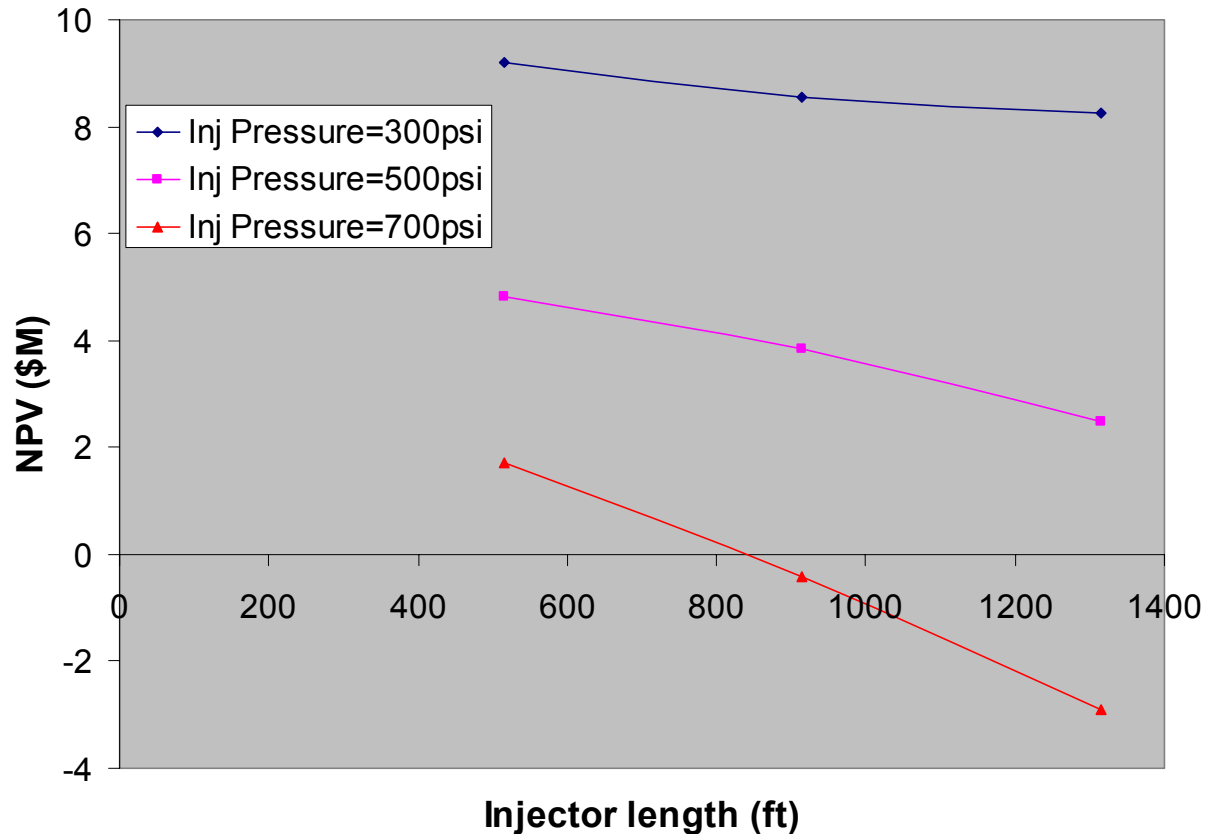
Perm ratio=2

ROR=10%

CO2 credit=NONE

CO2 cost=\$30/ton

CH4 price=\$4/MCF



- Shorter well lengths yield better results.
- Lower pressures give the best economic return.



With CO₂ credits, the results change.

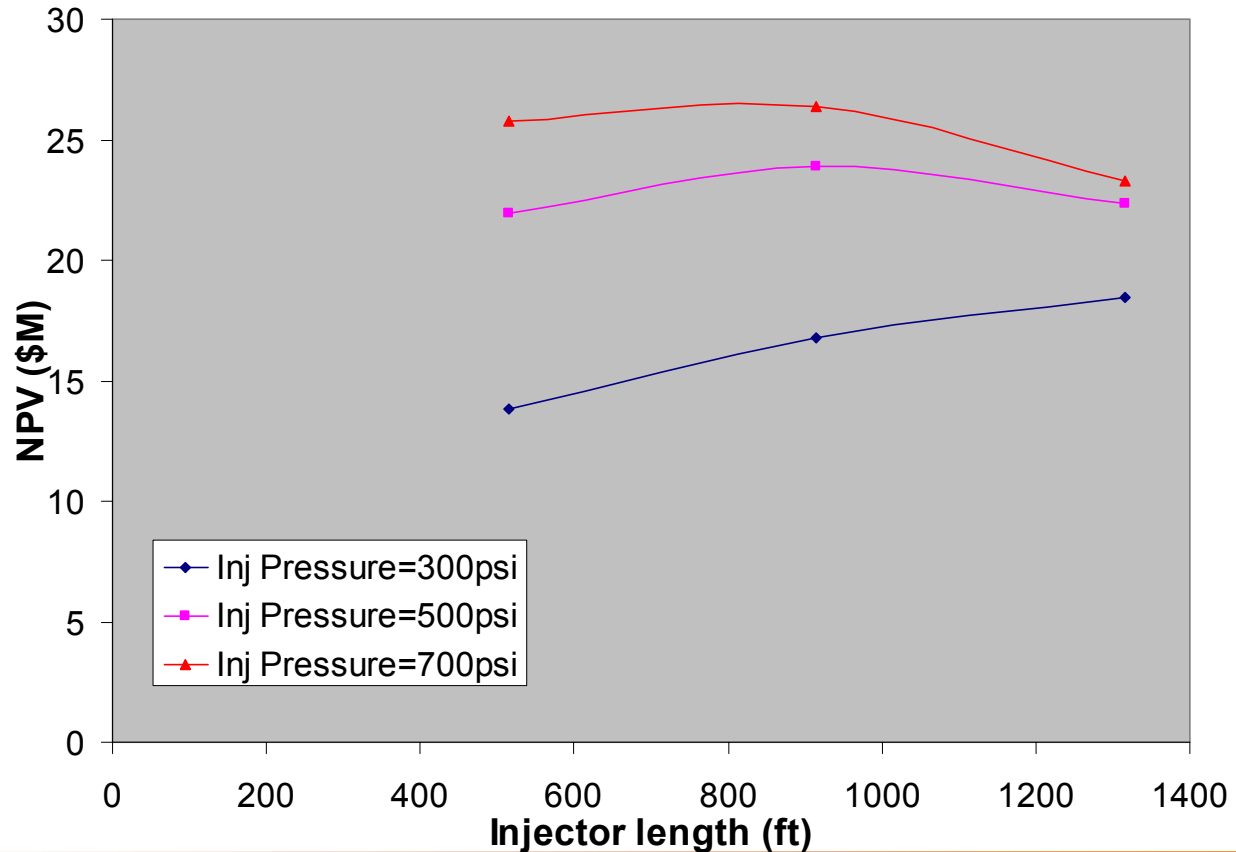
Perm ratio=2

ROR=10%

CO₂ credit=\$2.9/MCF

CO₂ cost=\$2.33/MCF

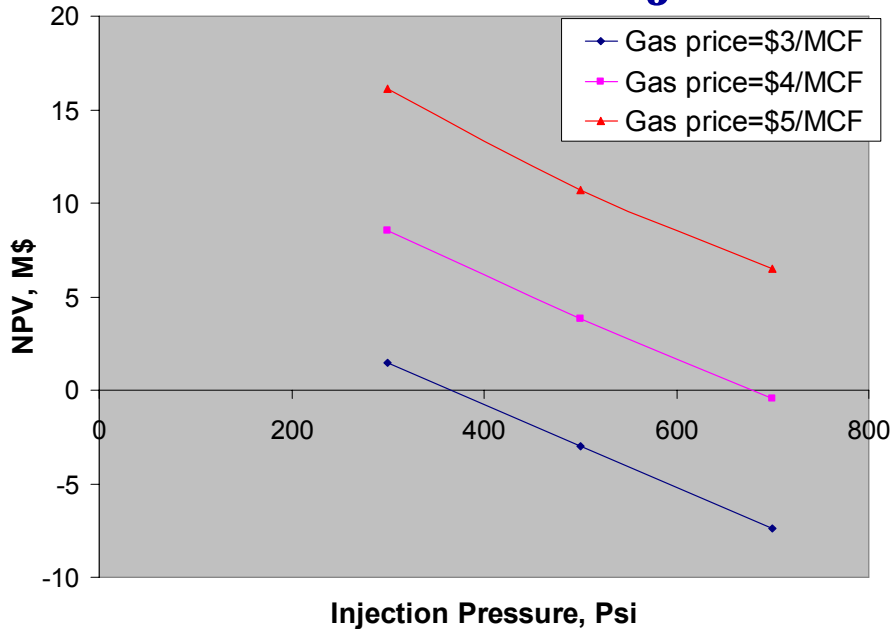
CH₄ price=\$4/MCF



- As in the technical studies, there is an optimum well length.
- Higher pressures give the best economic return.

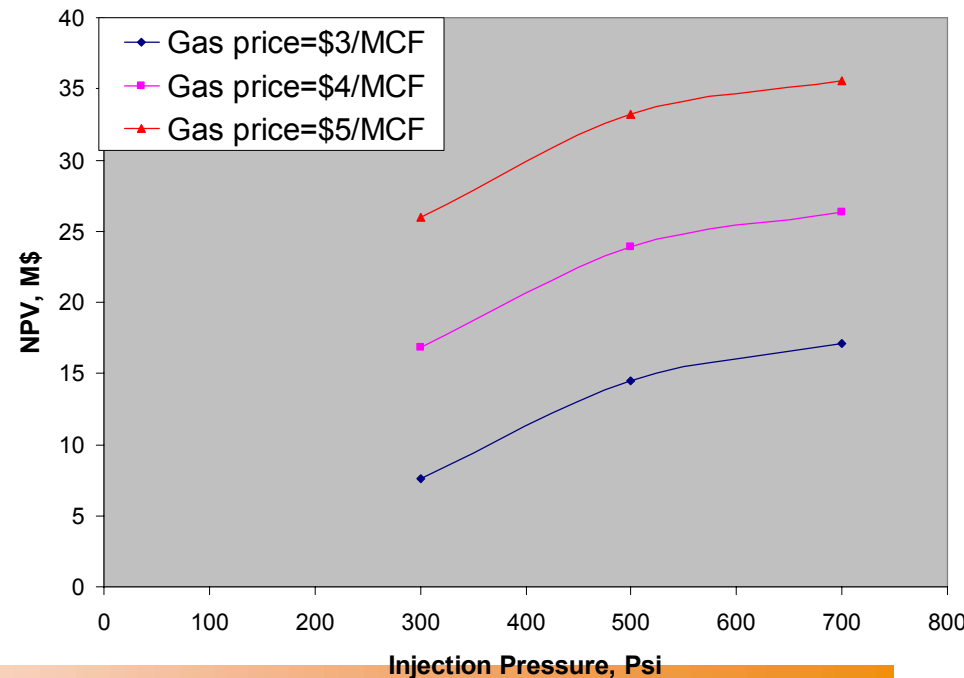


Gas price doesn't change the effects of injection pressure.



Well length=915ft
Perm ratio=2
ROR=10%
CO2 credit=\$0/ton
CO2 cost=\$30/ton

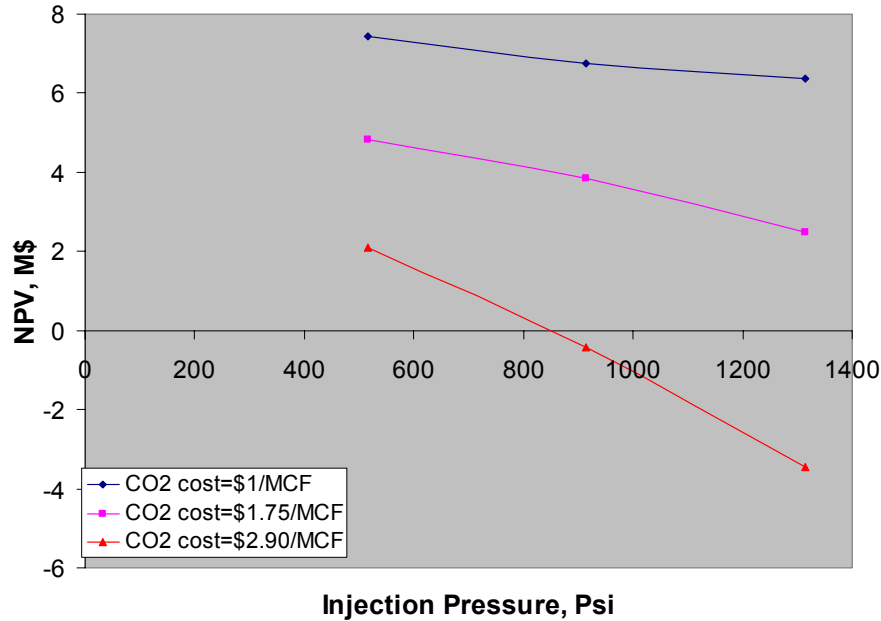
Well length=915ft
Perm ratio=2
ROR=10%
CO2 credit=\$40/ton
CO2 cost=\$30/ton



- Higher injection pressures are better for sequestration, but worse for ECBM.



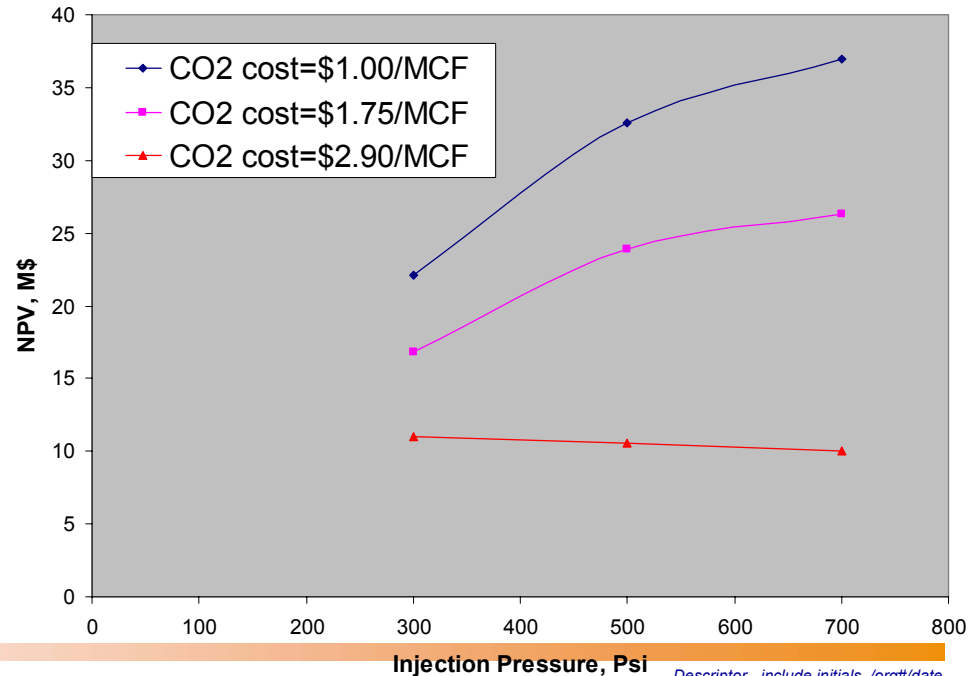
CO₂ cost has a more significant effect.



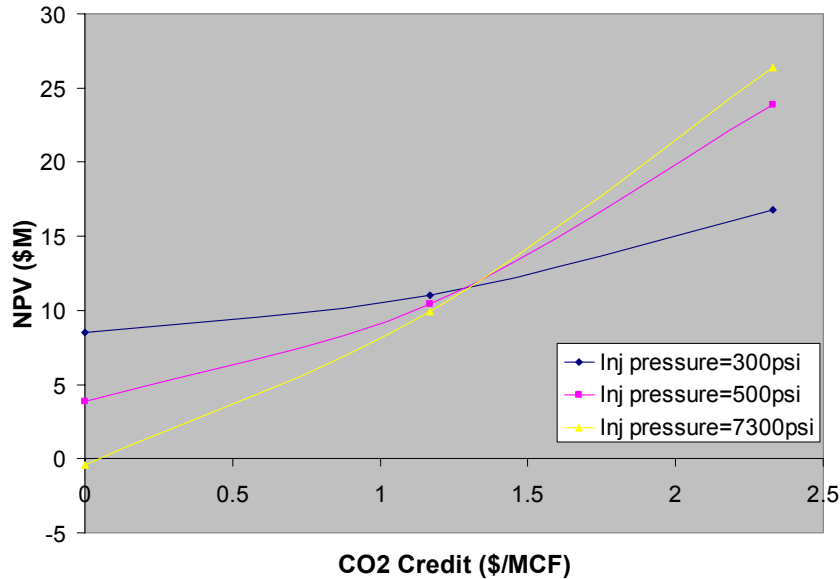
Well length=915ft
 Perm ratio=2
 ROR=10%
 CO2 credit=\$0/ton
 CH4 price=\$4/MCF

Well length=915ft
 Perm ratio=2
 ROR=10%
 CO2 credit=\$40/ton
 CH4 price=\$4/MCF

- At high enough CO₂ cost, the sequestration scenario behaves like ECBM.



The amount of a CO₂ credit will have a significant effect on operational design.



Well length=915ft

Perm ratio=2

ROR=10%

CO2 cost=\$30/ton

CH4 price=\$4/MCF

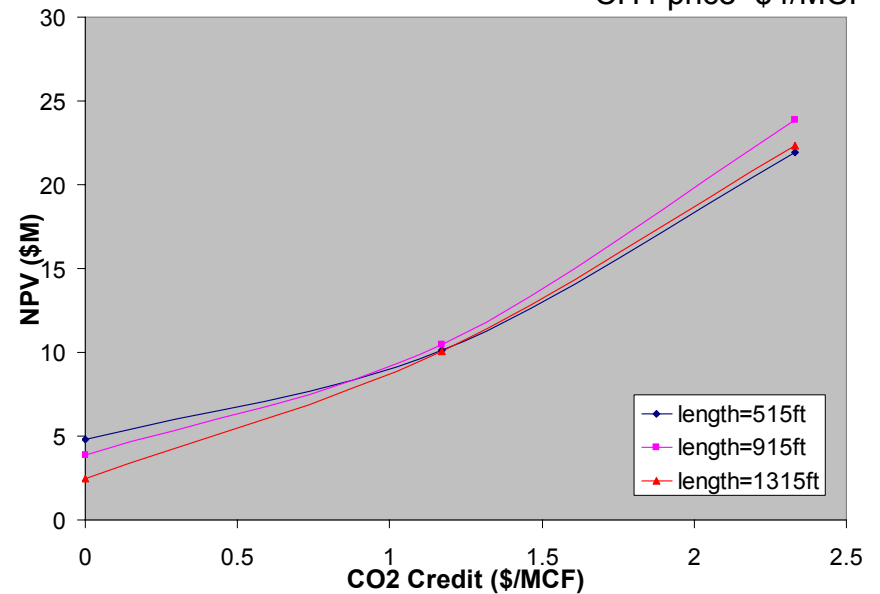
Inj press=500psi

Perm ratio=2

ROR=10%

CO2 cost=\$30/ton

CH4 price=\$4/MCF



Conclusions: Economic considerations can have a significant effect on optimal design.

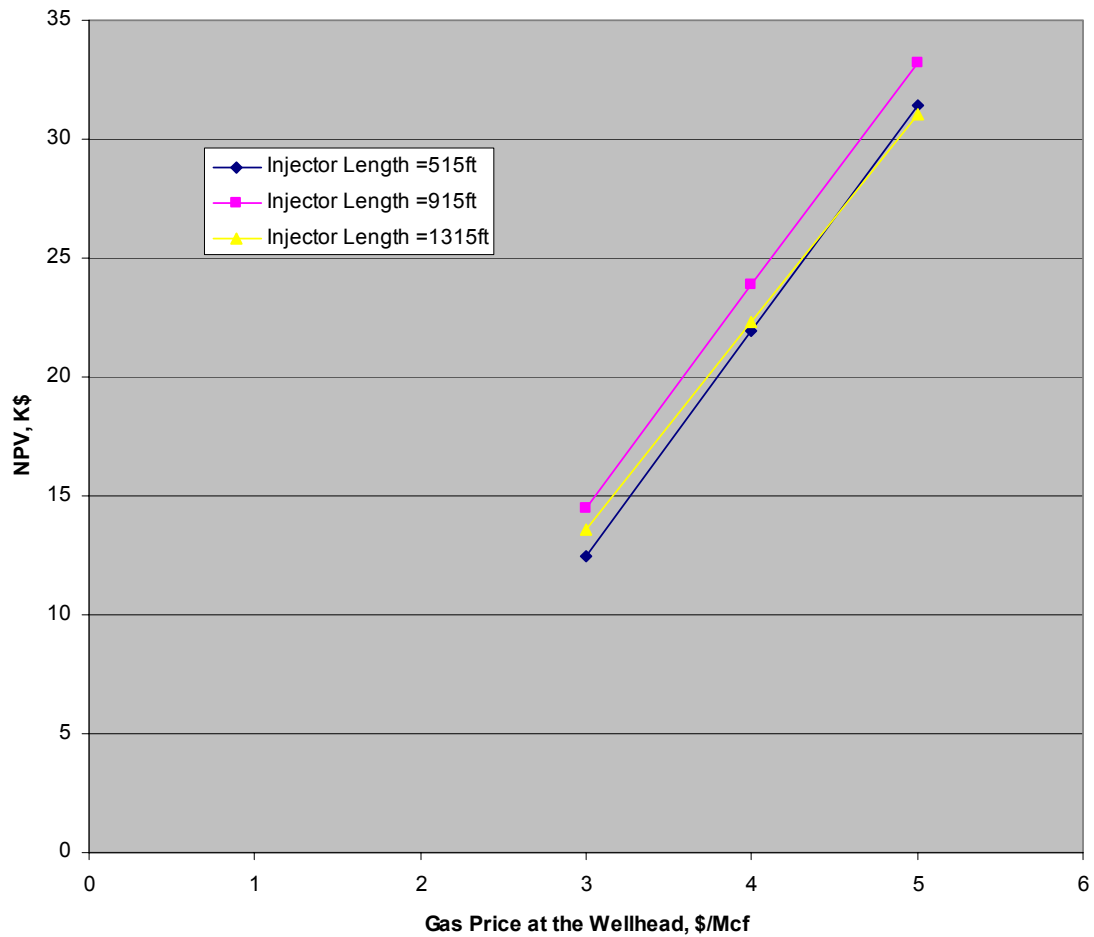
- **Optimizing the design of a sequestration project will depend heavily on the value of credits.**
- **The best injection pressures (high) for sequestration give the worst results for the no credit case.**
- **Shorter injectors are better for enhanced production, but not for sequestration.**
- **Gas price is important for profitability but has relatively little effect on optimal design for the cases studied.**



Other things to consider:

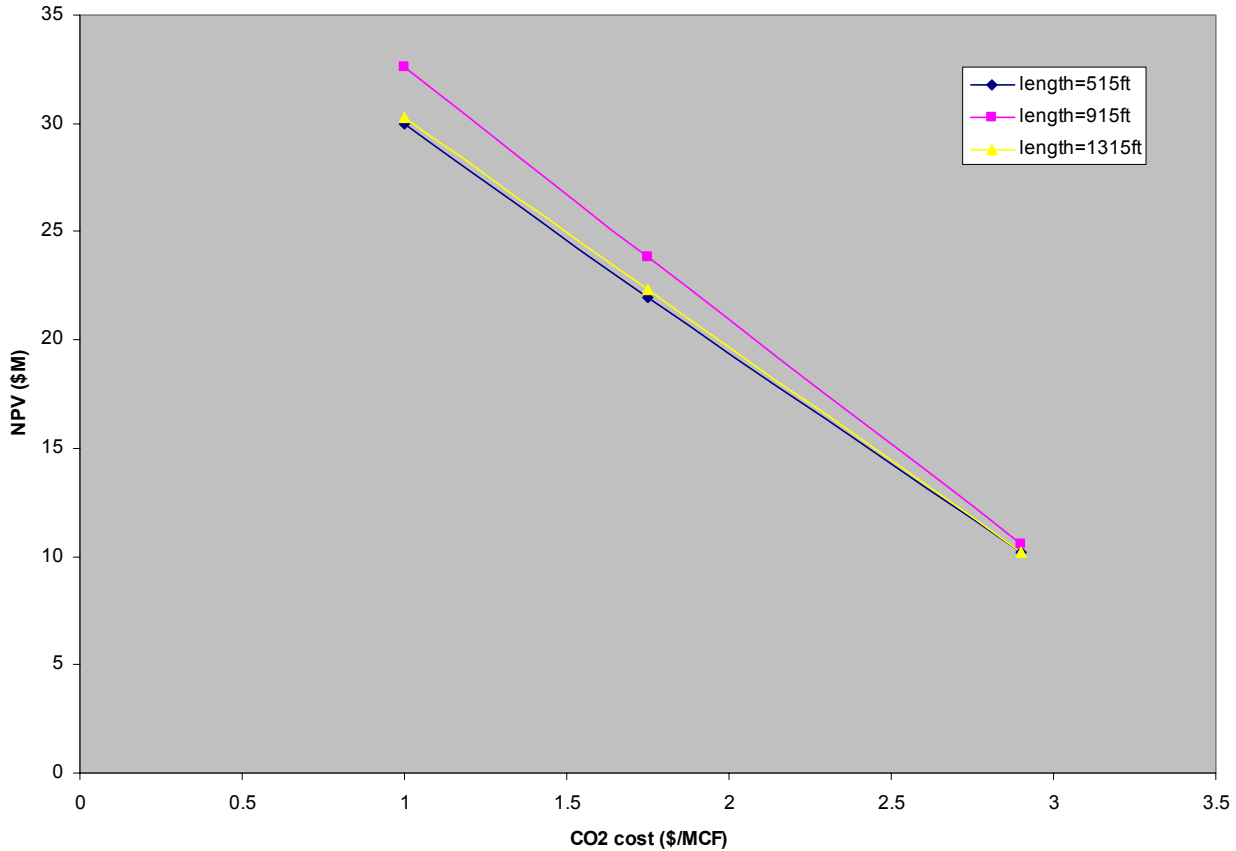
- **Every coal seam is different!!!**
- **Multiple coal seams provide greater economic incentive.**
- **Different well patterns can be used to optimize sequestration.**
- **Coal swelling may reduce effectiveness.**
- **Horizontal wells vs. vertical wells.**
- **Rising natural gas prices raise possibilities.**
- **Monte Carlo analysis may provide further insight.**





Inj press=500psi
 Perm ratio=2
 ROR=10%
 CO2 credit=\$40/ton
 CO2 cost=\$30/ton





Well length=915ft
 Inj press=500psi
 Perm ratio=2
 ROR=10%
 CO2 credit=\$40/ton
 CH4 price=\$4/MCF

