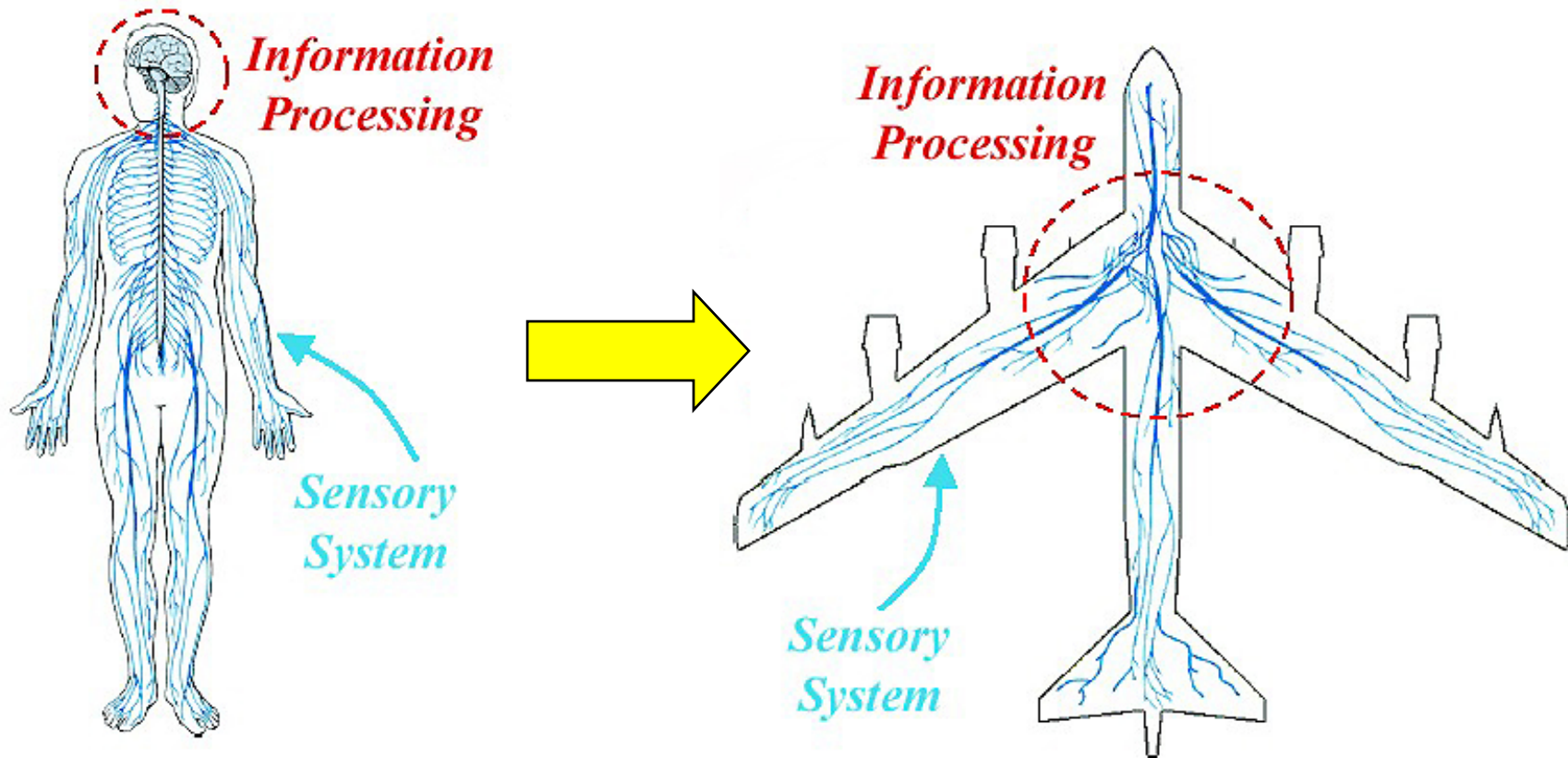

Introduction to Structural Health Monitoring and Feature Extraction

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Structural Health Monitoring



Motivation for Structural Health Monitoring

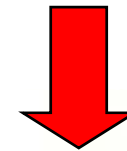
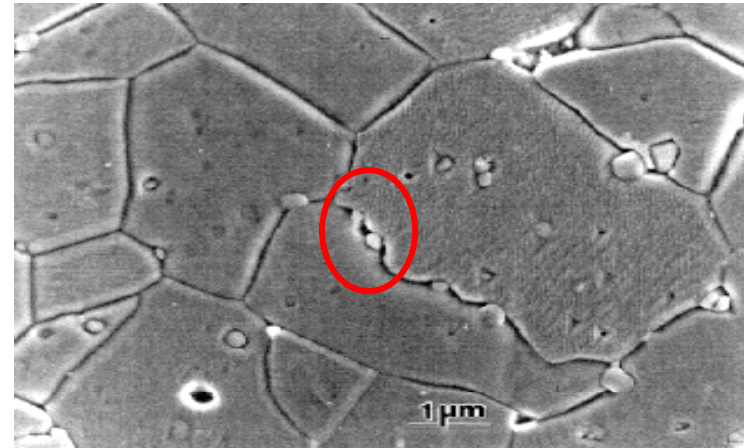
- Move from time-based maintenance to condition-based maintenance
- Combat asset readiness
- New business models
 - Manufacturers of large capital investment hardware can **charge by the amount of life used** instead of a time-based lease.



The potential for economic and life-safety benefits coupled with need to integrate diverse technologies makes Structural Health Monitoring a **Grand Challenge** problem for aerospace, civil and mechanical engineers in the 21st century

Definition of “Damage”

- **Damage** is defined as changes to the material and/or geometric properties of a structural that adversely affect its performance.
- All materials used in engineering systems have some inherent **initial flaws**.
- Under environmental and operational loading flaws will grow and coalesce to produce **component level failure**.
- Further loading causes **system-level failure**.
- **Must consider the length and time scales associated with damage evolution.**



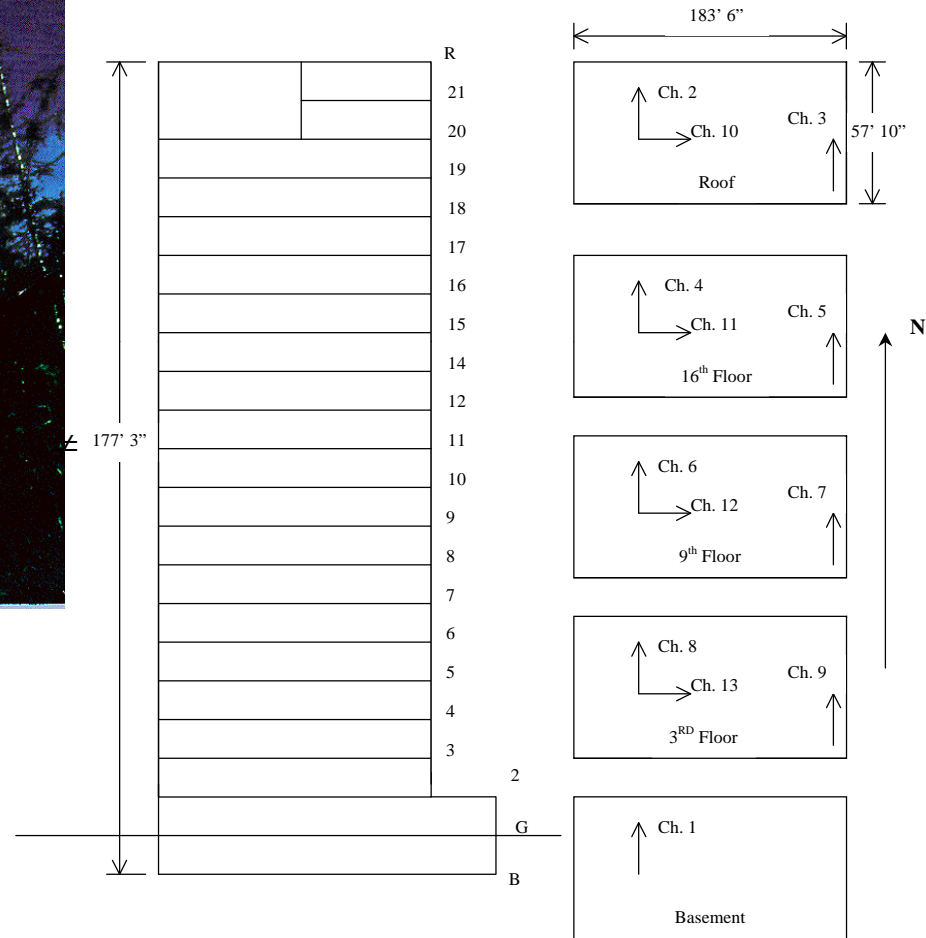
Classifying Damage Identification Methods

- **Damage Identification**
 - **Microscopic flaw/damage identification**
 - Used to develop material failure models
 - **Incipient, macroscopic, material/component level damage**
 - Non-destructive evaluation (local, off-line inspection)
 - Wave-propagation-based **structural health monitoring** (more global, on-line)
 - **Component damage/failure – system level damage**
 - **Structural health monitoring**
 - Condition monitoring (applied to rotating machinery)
 - Health and usage monitoring systems (HUMS, Rotor craft)
 - Statistical process control (monitors system processes where damage can be one cause of loss of process control)
- **Damage Prognosis**
 - **Adds prediction of remaining life capability to SHM**

Structural Monitoring \neq SHM



Structural monitoring is not used to make decisions regarding system operation and maintenance



SHM is a Problem in Pattern Recognition



The Structural Health Monitoring Process

1. Operational evaluation

Defines the damage to be detected and begins to answer questions regarding implementation issues for a structural health monitoring system.

2. Data acquisition

Defines the sensing hardware and the data to be used in the feature extraction process.

3. Feature extraction

The process of identifying damage-related information from measured data.

4. Statistical model development for feature discrimination

Classifies feature distributions into damaged or undamaged category.

- Data Cleansing
- Data Normalization
- Data Fusion
- Data Compression

(implemented by software and/or hardware)

Introduction to Features

- What is a Feature?
 - A feature is some characteristic of the measured response that is extracted via signal processing, parameter estimation or some other signal inspection technique
 - Feature extraction transforms “data” into “information”
 - It is desirable to have examples of the features from both damaged and undamaged structures
- Primary Characteristics of features
 - **Sensitivity** - Feature should ideally be very sensitive to damage and completely insensitive to everything else (rarely occurs)
 - **Dimensionality** - Want the feature to have the lowest dimension possible
 - **Computational Requirements** - Features should be computable with minimal assumptions and CPU cycles
- Want to use the simplest feature possible that can distinguish between the damaged and undamaged system

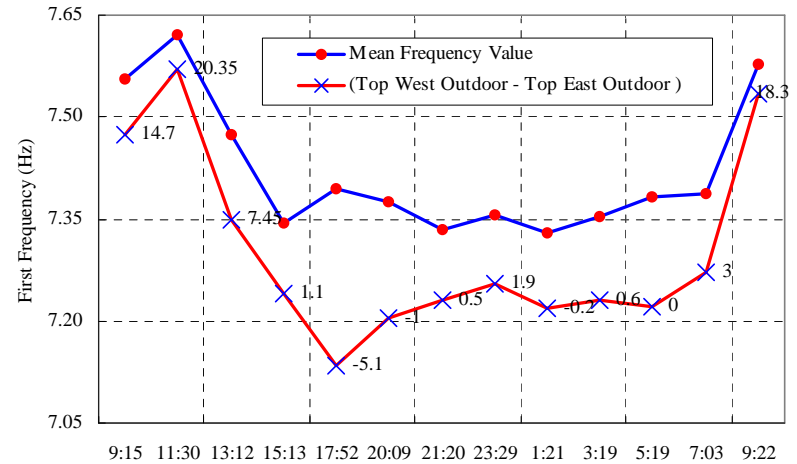
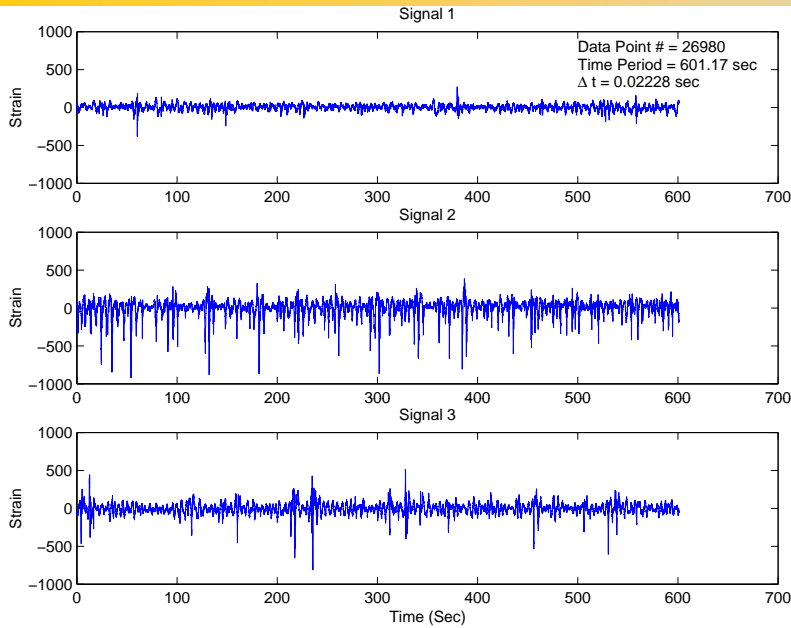
Feature Extraction

- Approaches to identifying damage-sensitive features.
 - Past experience
 - Component and system testing
 - Numerical analysis to simulate damaged system response
- Features types.
 - Absolute (derived from single data source, e.g. modal frequency)
 - Relative (derived from multiple data sources, e.g. mode shape)
- Damage sensitive features fall into three categories.
 - Waveform or image comparison
 - Model parameters
 - Residual errors between measured and predicted response.

Feature Extraction

- **Want many samples of low-dimension feature vectors.**
- The need for low-dimension feature vectors often necessitates some form of information condensation (e.g. compression of accel.-time histories into modal properties).
- Apply data fusion techniques to extract features from multiple and possibly heterogeneous sources (estimation mode shapes).
- Quantify feature's sensitivity to damage.
- Ideally, the features should change monotonically with damage level.
- Identify and quantify sources of feature variability.
- **Incorporate feedback from data acquisition and statistical model development portions of the process.**

Data Normalization



Features are Used to Answer the Following:

1 Is the system damaged?

- Group classification problem for supervised learning
- Identification of outliers for unsupervised learning

2 Where is the damage located?

- Group classification or regression analysis problem for supervised learning
- Identification of outliers for unsupervised learning

3 What type of damage is present?

- Can only be answered in a supervised learning mode
- Group classification

4 What is the extent of damage?

- Can only be answered in a supervised learning mode
- Group classification or regression analysis

5 What is the remaining useful life of the structure? (Prognosis)

- Can only be answered in a supervised learning mode
- Regression analysis