

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Fabrics for upholstery Uncoated woven fabrics, excluding ticking Cotton	313210 07 2			
2	Other (rayon, nylon, polyester, etc.)	313210 11 4			
3	Coated or laminated fabrics	313320 07 9			
4	Paddings, battings, and fillings, excluding rubber and plastics foam	314999 01 2			
5	Lumber, rough and dressed Hardwood	321000 25 9			
6	Softwood	321000 31 7			
7	Hardwood cut stock and dimension (excluding furniture frames)	321912 03 2			
8	Furniture frames, wood	337215 00 8			
9	Plywood Hardwood	321211 01 3			
10	Softwood	321212 01 1			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
11	Hardwood veneer	321211 05 4			
12	Particleboard (wood)	321219 03 2			
13	Medium density fiberboard (MDF)	321219 07 3			
14	Hardboard (wood fiberboard)	321219 09 9			
15	Paperboard containers, boxes, and corrugated paperboard	322210 01 4			
16	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and other shapes	325211 05 0			
17	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied products	325510 03 0			
18	Adhesives and sealants	325520 01 3			
19	Plastics laminated sheets	326130 01 0			
20	Foam cores for mattresses, including latex, excluding topper pads	326000 01 5			
21	Formed and slab stock for pillows, cushions, seating, etc. (urethane)	326150 00 0			
22	Plastics furniture parts and components	326199 09 8			
23	Flat glass (plate, float, and sheet)	327211 01 7			
24	Mirrors, framed and unframed	327215 03 4			
25	Furniture and builders' hardware, including cabinet hardware, casters, glides, handles, hinges, locks, etc.	332510 01 5			
26	Constructions (sleeper mechanisms) for dual purpose sleep furniture	332510 07 2			
27	Springs, innerspring units, and box spring constructions	332612 00 1			
28	Metal stampings	332000 AC 2			
29	Castings (rough and semifinished)	331000 35 6			
30	Other fabricated metal products (including forgings)	332000 07 4			
	Shapes and forms (excluding castings, forgings, and fabricated metal products)				
	Steel				
31	Sheet and strip	331200 17 0			
32	All other steel mill shapes and forms (including tubing)	331200 83 2			

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16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
	Shapes and forms (excluding castings, forgings, and fabricated metal products) - Continued				
	Aluminum and aluminum-base alloys				
33	Sheet, plate, foil, and welded tubing	331315 01 0			
34	Other	331000 55 4			
35	Cost of all other materials and components, parts, containers, and supplies consumed (<i>Specify the principal materials, etc., included in this value.</i>) ↴	009700 99 8			
36	TOTAL (<i>Should equal total reported in 16, line A1</i>)	771000 00 7			

17-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Furniture and Fixture Product Classification - If applicable, classify furniture and fixture products based on the component materials from which they are made: Classify furniture and fixture products made from more than one material based on the material used in the frame, or if there is no frame, the predominant component material.

Upholstered Furniture - Upholstered furniture is interior seating furniture (except dining room, folding, and kitchen chairs) that accommodates one or more persons and has a construction or frame with loose or detachable back or seat cushions or has a construction or frame with more than the front of the back or top surface of the seat covered.

Furniture in Suites - If your records are maintained in suites, an estimate of the distribution of the individual pieces (based on a sample of invoices or on cutting orders supplied to your production department) will be acceptable.

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Upholstered wood household furniture, excluding stock line dual-purpose sleep furniture (If your records are maintained in suites, see special instructions for 2.) Davenports, sofas, loveseats, and settees (except custom sold directly to the customer at retail), excluding chairs sold as part of suites and sectional sofa pieces	337121 1111 2	number					
2	Sectional sofa pieces (except custom sold directly to the customer at retail), including pieces seating one person	337121 1211 0						
3	Rocking chairs (except custom sold directly to the customer at retail), including swivel rockers	337121 1311 8						
4	Reclining chairs (except custom sold directly to the customer at retail)	337121 1411 6						
5	Swivel chairs (except custom sold directly to the customer at retail), including swivel chairs with variable height adjustment, excluding swivel rockers	337121 1511 3						
6	Other upholstered wood household chairs (except custom sold directly to the customer at retail), excluding dining room, kitchen, reclining, rocking, and swivel chairs	337121 1521 2						
7	Other upholstered wood household furniture (except custom sold directly to the customer at retail), including benches, chaise lounges, hassocks, and ottomans, excluding dining room and kitchen chairs with upholstered seats or backs (Report wood dining room and kitchen chairs with upholstered seats or backs on lines 21 and 24.) (Specify kind of furniture.) ↘	337121 1533 7						
8	Custom upholstered wood household furniture sold directly to the customer at retail, excluding dining room and kitchen chairs with upholstered seats or backs	337121 1541 0						
9	Wood furniture frames for household seating furniture	337215 J111 3	number					
10	Dual-purpose sleep furniture (except custom sold directly to the customer at retail), including chair beds, convertible sofas, futons shipped with frames, jackknife sofa beds, and studio couches	337121 4100 2						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
11	Nonupholstered wood household furniture (Report ready-to-assemble wood household furniture on lines 40 through 47.) Wood den, family room, library, and living room furniture (except custom sold directly to the customer at retail) Tables, excluding card and telephone tables	337122 1111 0	number				
12	Cabinets, including audio and television cabinets (Report audio, television, sewing machine, and other cabinets used as housings on lines 77, 78, and 79 and ready-to-assemble cabinets on lines 44 and 47.)	337122 1211 8					
13	Desks	337122 1221 7	number				
14	Bookcases, bookshelves, and credenzas, excluding wall units	337122 1231 6					
15	Wall units, including bookcase, desk, and storage units	337122 1241 5	number				
16	Chairs, excluding dining room, kitchen, and rocking chairs	337122 1311 6					
17	Rocking chairs	337122 1321 5					
18	Other seating, including benches, loveseats, settees, and stools	337122 1391 8					
19	Other nonupholstered wood den, family room, library, and living room furniture, including bars, breakfronts, hanging shelves, magazine racks, ornamental screens, and secretaries (Specify kind of furniture.)	337122 1393 4					
20	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets Dining room tables, 30 inches by 40 inches and larger	337122 4111 7	number				
21	Dining room chairs	337122 4211 5					
22	Dining room buffets and servers	337122 4311 3					
23	Dining room china and corner cabinets	337122 4321 2					
24	Other dining and kitchen furniture, including kitchen seating and junior dining furniture sets (Specify kind of furniture.)	337122 4396 4					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
25	Nonupholstered wood household furniture (Report ready-to-assemble wood household furniture on lines 40 through 47.) - Continued Wood bedroom furniture (except custom sold directly to the customer at retail) (If your records are maintained in suites, see special instructions for 2.) Beds, excluding bunk beds, cribs, cradles, headboards, headboard beds, hollywood beds, waterbeds, and youth beds	337122 7111 4						
26	Headboards and headboard beds, including padded	337122 7121 3	↑ number ↓					
27	Bunk beds, excluding mattresses and detachable springs	337122 7131 2						
28	Conventional waterbeds	337122 7141 1						
29	Dressers, dressing tables, and vanities . . .	337122 7211 2	↑ number ↓					
30	Chests of drawers	337122 7311 0						
31	Armoires, chifforobes, wardrobes, and wardrobe-type cabinets	337122 7411 8						
32	Cedar chests	337122 7421 7						
33	Night tables and stands	337122 7431 6						
34	Wood box spring frames	337122 7441 5						
35	Other nonupholstered bedroom furniture, including bed rails, chairs, commodes, and valet stands (Specify kind of furniture.) 7 [Redacted]	337122 7481 1						
36	Infants' and children's wood furniture (except custom sold directly to the customer at retail) Crisbs, including springs sold as part of the crib	337122 A111 0						
37	Other bedroom furniture, including youth beds	337122 A131 8						
38	Other infants' and children's nonupholstered wood furniture, including wood seating, such as chairs, high chairs, and nursery seats	337122 A151 6						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Nonupholstered wood household furniture (Report ready-to-assemble wood household furniture on lines 40 through 47.) - Continued						
39	Wood unpainted furniture and outdoor furniture (except custom sold directly to the customer at retail) Unpainted wood furniture, assembled (furniture-in-the-white), including bookcases, chairs, chests of drawers, desks, tables, and vanities	337122 E121 5					
40	Wood outdoor furniture, assembled and ready-to-assemble, including beach, lawn, garden, and porch furniture	337122 E111 6					
41	Ready-to-assemble wood household furniture (except custom sold directly to the customer at retail), unpainted and finished, sold in kits Seating	337122 E131 4	↑ number ↓				
42	Kitchen furniture	337122 E141 3					
43	Bedroom furniture	337122 E151 2					
44	Home entertainment centers	337122 E161 1	number				
45	Shelving	337122 E171 0					
46	Home-office computer furniture	337122 E181 9					
47	Other ready-to-assemble furniture	337122 E191 8					
48	Custom nonupholstered wood household furniture sold directly to the customer at retail (except kitchen cabinets, bathroom vanities, and related cabinetwork)	337122 H100 6					
49	Nonupholstered metal household furniture Metal dining room and kitchen furniture, including padded and plain chairs and stools Tubular metal breakfast, dinette, and dining furniture Tubular metal breakfast, dinette, and dining furniture, sold as part of a set Tables	337124 1111 6	↑ number ↓				
50	Chairs	337124 1121 5					
51	Tubular metal breakfast, dinette, and dining furniture, not sold as part of a set Tables	337124 1131 4					
52	Chairs	337124 1141 3					
53	Other metal dining room and kitchen furniture, including cabinets, hostess carts, and stools	337124 1181 9					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Nonupholstered metal household furniture - Continued							
	Metal outdoor and casual furniture, assembled and ready-to-assemble, including beach, lawn, garden, and porch furniture							
	Tubular aluminum outdoor and casual furniture							
54	Benches, chairs, chaise lounges, rockers, and settees	337124 4111 3						
	Other tubular aluminum outdoor and casual beach, lawn, garden, and porch furniture, including gliders, hammock stands, porch swings and stands, and tables	337124 4211 1						
	Cast and wrought iron outdoor and casual furniture							
56	Benches, chairs, chaise lounges, rockers, and settees	337124 4221 0						
	Other cast and wrought iron outdoor and casual lawn, garden, and porch furniture, including gliders, hammock stands, porch swings and stands, and tables	337124 4231 9						
	Other metal outdoor and casual beach, lawn, garden, and porch furniture, including picnic tables	337124 4241 8						
	Other nonupholstered metal household furniture							
59	Army cots, folding cots, roll-away cots, and other metal beds	337124 8111 9	↑ number ↓					
60	Bed frames, including complete bed frames, sold separately, with or without a headboard	337124 8121 8						
61	Medicine cabinets, including insert-type and wall-type	337124 8211 7						
62	Infants' car seats	337124 8235 6	number					
63	Other infants' and children's metal furniture, including chairs, high chairs, playpens, play yards, portable cribs, and tables	337124 8262 0						
64	Metal box spring frames	337124 8251 3						
65	Other nonupholstered metal household furniture, including folding trays	337124 8275 2						
66	Upholstered household furniture (except wood)	337124 8291 9						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Nonupholstered household furniture (except wood and metal) Rattan, reed, wicker, and willow household furniture						
67	Seating	337125 0211 2					
68	Laundry hampers	321999 0192 0					
69	Other nonupholstered rattan, reed, wicker, and willow household furniture	337125 0221 1					
	Plastics household furniture		↑ number ↓				
70	Infants' car seats	337124 8236 4					
71	Infants' high chairs	337124 8247 1					
72	Cabinets, including audio and television cabinets, excluding cabinets used as housings	337125 0111 4					
73	Other plastics household furniture, including other plastics seating, excluding cabinets used as housings	337125 0311 0					
	Other nonupholstered household furniture (except wood and metal) (Specify kind of furniture and material.) ↘						
74		337125 0321 9					
75	Framed mirrors	327215 9111 6					
76	Mirror and picture frames and framed pictures	339999 EYVW 2					
	Housings and cabinets used as housings for televisions, radios, speakers and other audio components, and sewing machines						
	Wood cabinets used as housings						
77	Television cabinets used as housings, including television and audio combination cabinets used as housings	337129 0111 6					
78	Audio cabinets used as housings, including phonograph, radio, speaker, and stereo cabinets used as housings	337129 0211 4					
79	Other wood cabinets used as housings, including sewing machine cabinets	337129 0221 3					
80	Metal housings	332322 C311 5					
81	Plastics housings	326199 6185 0					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
82	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.							
		18						
83		26						
84		34						
85		42						
86		59						
87		67						
88	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴							
		000930 0000 8						
89	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5						
90	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6						
91	TOTAL (Should equal 4, line A)	770000 0000 8						

23-27 Not Applicable.



33702176

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

33702192