

**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

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Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
<b>1</b>	Purchased spun yarn, all fibers (including transfers from other plants of your company) . . . . .	313111 01 5	1000 lb					
<b>2</b>	Purchased broadwoven fabrics (piece goods) (including transfers from other plants of your company) . . . . .	313210 27 0	1000 yd <sup>2</sup>					
<b>3</b>	Knit fabrics (including transfers from other plants of your company) . . . . .	313240 00 4						
<b>4</b>	Dyes, lakes, and toners . . . . .	325130 03 7						
<b>5</b>	Cost of all other materials and components, parts, containers, and supplies consumed ( <i>Specify the principal materials, etc., included in this value.</i> ) ↴	009700 99 8						
<b>6</b>	<b>TOTAL</b> ( <i>Should equal total reported in 15, line A1</i> )	771000 00 7						

**17** Not Applicable.

31309081

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

**18** TYPE OF OPERATION

(Mark "X" the "Yes" box for each operation performed. Mark the "No" box for all others.)

**Operations performed in this establishment during 2002**

**Spinning yarns**

0620 711  Yes

712  No

**Texturing, crimping, etc. of filament yarns**

709  Yes

710  No

**Weaving broad fabrics (over 12 inches wide)**

705  Yes

706  No

**Knitting fabrics**

707  Yes

708  No

**Finishing broadwoven fabrics**

713  Yes

714  No

**Finishing knit fabrics**

715  Yes

716  No

**Finishing purchased yarn, raw stock, and narrow fabrics**

717  Yes

718  No

**Converter - contracting for the finishing of broadwoven fabrics and selling wholesale**

733  Yes

734  No

**Performing other operations**

901  Yes (Specify kind.) ↴

0621

\_\_\_\_\_

902  No

**19-21** Not Applicable.

31309099

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**A. Job or Commission Finishing of Broadwoven Fabrics**

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of **22**. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**Products Shipped and Other Receipts** - Report each specified product finished and physically shipped from the plant during 2002. Include products shipped for the account of the converting or sales department of your company. Include products shipped to other plants and warehouses of your company, and on consignment. Deduct returned goods.

**Contract Work** -

Job or commission finishing of broadwoven fabrics should be reported on lines 1 through 19 in **22A** below.

Receipts for commission finishing of cotton and manmade fiber textiles, except broadwoven fabrics and threads should be reported in **22C**.

For all other products, report the amount that you received for "commission or contract receipts" **22C**, Census code 000930 0000 8. Do not report on the specific product lines for these products.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

**Fabrics finishing includes** - Bleaching and white finishing, plain dyeing and finishing, printing and finishing, flameproofing, mildewproofing, mercerizing, embossing, sponging of fabric for the trade, etc.

Line No.	Products and services	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>1</b>	Job or commission finishing of cotton broadwoven fabrics Plain weave, excluding pile				
	Print cloth . . . . .	313311 3111 5			
<b>2</b>	Poplin and broadcloth . . . . .	313311 3221 2			
<b>3</b>	Sheeting, including bedsheets and osnaburgs . . . . .	313311 3231 1			
<b>4</b>	Duck . . . . .	313311 3251 9			
<b>5</b>	Other, including lawns, voiles, batistes, tobacco, and cheesecloth . . . . .	313311 3261 8			
<b>6</b>	Twill weave, excluding pile . . . . .	313311 3371 5			
<b>7</b>	Other weaves, excluding pile, including sateens, oxfords, table damask, jacquard and dobby shirting, and birdseye diaper cloth . . . . .	313311 3492 9			
<b>8</b>	Pile fabrics (velvets, plushes, corduroy, terry toweling, terry cloth, and others) . . . . .	313311 34B1 8			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**A. Job or Commission Finishing of Broadwoven Fabrics - Continued**

Line No.	Products and services	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
	Job or commission finishing of broadwoven fabrics of manmade fibers or of natural fibers, excluding cotton and wool				
	85 percent or more manmade fiber spun yarn fabrics				
	Plain weave, excluding pile				
<b>9</b>	Print cloth . . . . .	313311 7111 1			
<b>10</b>	Poplin and broadcloth, carded and combed . . . . .	313311 7221 8			
<b>11</b>	Sheeting, including bedsheets and osnaburgs . . . . .	313311 7231 7			
<b>12</b>	Other types . . . . .	313311 7241 6			
<b>13</b>	Twill weave, excluding pile . . . . .	313311 7251 5			
<b>14</b>	Other weaves (excluding pile), including sateens, oxfords, table damask, and jacquard and dobby shirting . . . . .	313311 7261 4			
<b>15</b>	Pile fabrics (velvets, plushes, corduroy, and others) . . . . .	313311 7271 3			
	85 percent or more manmade fiber filament yarn fabrics				
<b>16</b>	Chiefly rayon, acetate, and/or lyocell . . . . .	313311 7491 7			
<b>17</b>	Chiefly polyester . . . . .	313311 7381 0			
<b>18</b>	Other . . . . .	313311 75B1 1			
<b>19</b>	Other fabrics, including combinations of spun yarn and filament, blends with wool, silk, and blends with silk . . . . .	313311 75D1 9			

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**B. Finishing of Own Broadwoven Fabrics and Contracting the Finishing of Broadwoven Fabrics**

**Special Reporting Instructions and Definitions -**

**Fabrics finishing includes** - Bleaching and white finishing, plain dyeing and finishing, printing and finishing, flameproofing, mildewproofing, mercerizing, embossing, sponging of fabric for the trade, etc.

Report below the finishing of fabrics that are owned by this plant whether for sale, for own use, or for transfer to another establishment of this company.

Converters who buy broadwoven fabrics in the grey and have them finished on contract basis should report below.

Commission finishers should report in **22A**.

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**B. Finishing of Own Broadwoven Fabrics and Contracting the Finishing of Broadwoven Fabrics - Continued**

Line No.	Products and services	Census product code	Products shipped and other receipts, including interplant transfers		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
	Finished cotton broadwoven fabrics				
	Plain weave, excluding pile				
<b>1</b>	Print cloth . . . . .	313311 1111 7			
<b>2</b>	Poplin and broadcloth . . . . .	313311 1121 6			
<b>3</b>	Sheeting, including bedsheeting and osnaburgs . . . . .	313311 1131 5			
<b>4</b>	Other, including lawns, voiles, batistes, duck, tobacco, and cheesecloth . . . . .	313311 1151 3			
<b>5</b>	Twill weave, excluding pile . . . . .	313311 1161 2			
<b>6</b>	Other weaves (excluding pile), including sateens, oxfords, table damask, jacquard and dobby shirting, and birdseye diaper cloth . . . . .	313311 1171 1			
<b>7</b>	Pile fabrics, including velvets, plushes, corduroy, terry toweling, terry cloth, and others . . . . .	313311 1181 0			
	Finished broadwoven fabrics of manmade fiber or of natural fibers, excluding cotton and wool				
	85 percent or more manmade fiber spun yarn fabrics				
	Plain weave, excluding pile				
<b>8</b>	Print cloth . . . . .	313311 5111 3			
<b>9</b>	Poplin and broadcloth, carded and combed . . . . .	313311 5221 0			
<b>10</b>	Sheeting, including bedsheeting and osnaburgs . . . . .	313311 5231 9			
<b>11</b>	Other types . . . . .	313311 5241 8			
<b>12</b>	Twill weave, excluding pile . . . . .	313311 5351 5			
	Other weaves, excluding pile				
<b>13</b>	Sateens . . . . .	313311 5461 2			
<b>14</b>	Other, including oxfords, table damask, and jacquard and dobby shirting . . . . .	313311 5571 8			
<b>15</b>	Pile fabrics, including velvets, plushes, corduroy, and others . . . . .	313311 5681 5			
	85 percent or more manmade fiber filament yarn fabrics				
<b>16</b>	Chiefly rayon, acetate, and/or lyocell . . . . .	313311 58B1 7			
<b>17</b>	Chiefly polyester . . . . .	313311 5791 2			
<b>18</b>	Other . . . . .	313311 58D1 5			
<b>19</b>	Other fabrics, including combinations of spun yarn and filament, blends with wool, silk, and blends with silk . . . . .	313311 58F1 3			
<b>20</b>	Finished broadwoven wool fabrics and felts (not finished in weaving mill) . . . . .	313311 9100 2			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**C. Finishing of Goods Except Broadwoven Fabrics; and All Other Products and Receipts**

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Finished yarn (not spun or thrown in this plant)							
<b>1</b>	Bleached yarns, excluding wool . . . . .	313312 0111 6						
	Dyed yarns, excluding wool							
<b>2</b>	Carded cotton . . . . .	313312 0121 5						
<b>3</b>	Combed cotton . . . . .	313312 0131 4						
<b>4</b>	Rayon, acetate, and/or lyocell . . . . .	313312 0141 3						
<b>5</b>	Acrylic and/or modacrylic . . . . .	313312 0151 2						
<b>6</b>	Polyester blends with cotton . . . . .	313312 0161 1						
<b>7</b>	All other polyester . . . . .	313312 0171 0						
<b>8</b>	All other dyed yarns . . . . .	313312 0181 9						
<b>9</b>	Finished braided or woven narrow fabrics . . . . .	313312 01F1 1						
<b>10</b>	Finished wool yarn, top, raw stock, etc., not combed or spun at the same establishment . . . . .	313312 01H1 9						
<b>11</b>	Commission receipts for winding, warping, etc., of yarn not thrown or spun in the same establishment	313312 01N1 3						
	Finished weft knit fabrics from purchased knit fabrics		↑ 1000 fin lin yd ↓					
<b>12</b>	Broad (more than 12 inches wide) . . . . .	313312 0A11 6						
<b>13</b>	Narrow (12 inches wide or less) . . . . .	313312 0B11 4						
	Finished warp knit fabrics from purchased knit fabrics							
<b>14</b>	Broad (more than 12 inches wide) . . . . .	313312 0A21 5						
<b>15</b>	Narrow (12 inches wide or less) . . . . .	313312 0B21 3						
<b>16</b>	Other textile and fabric finishing, excluding broadwoven and knit . . . . .	313312 01L1 5						
<b>17</b>	Finishing of garments, excluding knit garments and hosiery, including stone washed and tie dyed . . .	313312 02M1 2						
<b>18</b>	Finishing of knit outerwear, not knit in this establishment . . . . .	315191 D130 8						
<b>19</b>	Finishing of knit underwear and nightwear, not knit in this establishment . . . . .	315192 4130 6						
<b>20</b>	Finishing of sheer hosiery from purchased materials . . . . .	315111 7100 6						

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**C. Finishing of Goods Except Broadwoven Fabrics; and All Other Products and Receipts - Continued**

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts, including interplant transfers			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
<b>21</b>	Finishing of hosiery, except sheer, from purchased materials . . . . .	315119 7100 9					
<b>22</b>	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.	18					
<b>23</b>		26					
<b>24</b>		34					
<b>25</b>		42					
<b>26</b>		59					
<b>27</b>		67					
	Contract work						
	Receipts for finishing weft knit fabrics owned by others						
<b>28</b>	Narrow (12 inches wide or less) . . . . .	313312 0C11 2					
<b>29</b>	Broad (more than 12 inches wide) . . . . .	313312 0C21 1					
	Receipts for finishing warp knit fabrics owned by others						
<b>30</b>	Narrow (12 inches wide or less) . . . . .	313312 0E11 7					
<b>31</b>	Broad (more than 12 inches wide) . . . . .	313312 0E21 6					
<b>32</b>	Receipts for dyeing and finishing lace and net goods, excluding raschel and burned-out lace . . . . .	313312 0E31 5					
	All other receipts for work done for others on their own materials. (Specify products worked on and kind of work.) ↴						
<b>33</b>		000930 0000 8					
<b>34</b>	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.) . . . . .	000999 8000 5					
<b>35</b>	Resales - Sales of products bought and sold without further manufacture, processing, or assembly. (The cost of such items should be reported in 15, line A2.) . . . . .	000999 8900 6					
<b>36</b>	<b>TOTAL</b> (Should equal 4, line A) . . . . .	770000 0000 8					

**23-27** Not Applicable.

31309149

**If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.**

**28 ESTABLISHMENT ACTIVITIES**

**A.** Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.  
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
<b>1. Product design/engineering . . . . .</b>			
<b>2. Order fulfillment</b>			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
<b>a. Bundling or kitting (combining multiple items into a prepackaged product) . . . . .</b>			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
<b>b. Pick and pack (taking goods from inventory and packaging them to fill orders). . . . .</b>			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
<b>c. Warehousing of finished products . . . . .</b>			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
<b>d. Breaking bulk (reducing large shipments into smaller portions for customers) . . . . .</b>			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
<b>e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas) . . . . .</b>			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
<b>f. Long distance delivery (beyond local areas and commercial zones) . . . . .</b>			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
<b>g. Processing of returned merchandise . . . . .</b>			

**B.** During 2002 did this establishment:

- 1. Manage inventory owned by this establishment AND held at this location? . . . . . 0936  Yes 0937  No
- 2. Manage inventory owned by this establishment BUT held at a customer's location?. . . . . 0956  Yes 0957  No
- 3. Manage inventory owned by another company BUT held at this location? . . . . . 0976  Yes 0977  No
- 4. Manage inventory owned by another company AND held somewhere other than at this location?. . . . . 0994  Yes 0995  No
- 5. Contract with another firm for any of your production using materials owned by this location? . . . . . 8041  Yes 8042  No
- 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? . . . . . 8044  Yes 8045  No
- 7. Manufacture products for a government to their specifications? . . . . . 8047  Yes 8048  No
- 8. Manufacture products for another business to their specifications? . . . . . 8016  Yes 8017  No
- 9. Manufacture products for a final retail customer to their specifications? . . . . . 8060  Yes 8062  No



31309156



**29 OPERATIONAL STATUS**

Activity that best describes this establishment's status at the end of 2002  
(Mark "X" only ONE box.)

0011 <input type="checkbox"/> In operation	0013 <input type="checkbox"/> Temporarily or seasonally inactive							
0012 <input type="checkbox"/> Under construction, development, or exploration	0014 <input type="checkbox"/> Ceased operation - Give date at right →	0018 <table border="1"> <tr> <th>Month</th> <th>Day</th> <th>Year</th> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	Month	Day	Year			
Month	Day	Year						
	0015 <input type="checkbox"/> Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴	→						

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →		-
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
			-

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

**30 CERTIFICATION** - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?								
0078 <input type="checkbox"/> Yes	0079 <input type="checkbox"/> No - Enter time period covered →	FROM 0070	Month	Year	TO 0071	Month	Year	
0072 Name of person to contact regarding this report				0073 Title				
Telephone 0074		Area code	Number		Extension	Fax 0075		
			-			-		
0076 Internet e-mail address					Date completed 0069	Month	Day	Year

**Thank you for completing your 2002 Economic Census form.**  
**PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

31309164