

**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

**Reporting Form** - Paper mills with a converting operation at the same location should combine activities and always report on form MC-32202. Sanitary paper products converting operations not at the same physical location as a paper mill should report their activities on form MC-32219.

INFORMATION COPY  
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
<b>1</b>	Woodpulp (air dry basis) . . . . .	322100 27 2	↑ short tons ↓				
<b>2</b>	Paper purchased or transferred from other plants of your company (excluding recovered paper and packaging paper) . . . . .	322120 07 2					
<b>3</b>	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc. . . . .	325211 05 0					
<b>4</b>	Plastics products consumed in the form of sheets, rods, tubes, and other shapes (excluding packaging plastics sheets) . . . . .	326100 13 8					
<b>5</b>	Nonwoven fabrics . . . . .	313230 01 3	1000 yd <sup>2</sup>				
<b>6</b>	Packaging paper and plastics film (coated, laminated, printed, etc.) . . . . .	001900 A2 5					
<b>7</b>	Glues and adhesives . . . . .	325520 03 9	1000 lb				

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**16** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
<b>8</b>	Paperboard containers, boxes, and corrugated paperboard . . . . .	322210 01 4						
<b>9</b>	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8						
<b>10</b>	<b>TOTAL</b> (Should equal total reported in <b>16</b> , line A1)	771000 00 7						

**17** Not Applicable.

**18** TYPE OF OPERATION

(Mark "X" the "Yes" box for each operation performed. Mark the "No" box for all others.)

**Type of business and operations performed in this establishment during 2002**

**Pulp mill**

0620 767  Yes (See "Special Instructions" in **2**.)

768  No

**Paper or paperboard mill**

769  Yes (See "Special Instructions" in **2**.)

770  No

**Converting or secondary operations**

771  Yes (See "Special Instructions" in **2**.)

772  No

**Performing other operations**

901  Yes (Specify kind.) ↴

0621

902  No

**19-21** Not Applicable.

32219099

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of **2**. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

**Special Reporting Instructions and Definitions -**

**Pulp Mill Activities** - Operations consisting only of a pulp mill report on Form MC-32201.

**Paper or Board Mills, With or Without Integrated Operations** - Operations consisting only of a paper or board mill report on Census Form MC-32202. Operations consisting of a pulp mill and a primary paper and board mill, at the same physical location, report on Census Form MC-32202. Likewise, operations consisting of a primary paper and board mill also having converting or secondary operations report on Census Form MC-32202. Additionally, operations consisting of a pulp mill, paper or board mill, and converting or secondary operations, all at the same physical location, may report all three activities on Census Form MC-32202.

**Converting or Secondary Operations** - Operations consisting only of converting or secondary operations report on Census Form MC-32219.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
<b>1</b>	Sanitary napkins and tampons		↑ thousands ↓					
	Sanitary napkins (including maternity pads) (Report adult hospital pads on line 5.) . . . . .	322291 1111 0						
<b>2</b>	Tampons . . . . .	322291 1121 9						
<b>3</b>	Disposable diapers and similar disposable products, (usually containing pulp or cellulose fibers)							
	Diapers, disposable (except adult), including disposable training pants . . . . .	322291 3111 8						
<b>4</b>	Diapers; adult, disposable . . . . .	322291 3121 7						
<b>5</b>	Incontinent pads, bedpads, disposable . . . . .	322291 3131 6						
<b>6</b>	Sanitary tissue paper products		↑ short tons ↓					
	Facial tissues and handkerchiefs (including sputum wipes) . . . . .	322291 5111 6						
<b>7</b>	Table napkins (including plain, creped, and facial tissue type) Industrial (bulk and dispenser type) Regular type, single-ply							
	Bulk . . . . .	322291 5221 3						
<b>8</b>	Dispenser . . . . .	322291 5223 9						
<b>9</b>	Facial tissue type, 2-ply or more . . . . .	322291 5225 4						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Sanitary tissue paper products - Continued		↑ short tons ↓					
	Table napkins (including plain, creped, and facial tissue type) - Continued							
	Retail packages (resale)							
10	Regular type, single-ply . . . . .	322291 5227 0						
11	Facial tissue type, 2-ply or more . . . . .	322291 5229 6						
	Toilet tissue (rolls and ovals)							
	Industrial							
12	Facial tissue type, 2-ply or more . . . . .	322291 5535 6						
13	Regular type, single-ply . . . . .	322291 5541 4						
	Retail packages							
14	Facial tissue type, 2-ply or more (resale)	322291 5331 0						
15	Regular type, single-ply (resale) . . . . .	322291 5433 4						
	Towels (rolleded, folded, or interfolded)							
16	Industrial . . . . .	322291 5661 0						
	Retail packages (resale)							
17	Single-ply . . . . .	322291 5771 7						
18	2-ply or more . . . . .	322291 5773 3						
19	Wipers (windshield, industrial and lithographic plate), except nonwoven . . . . .	322291 5881 4						
	Other sanitary paper products, including interfolded and flat package toilet tissue, absorbent pads, toilet seat covers, bibs, headrests, tray covers, etc. (not made in paper mills) (Specify kind.) ↴							
20		322291 5891 3						
21	Paperboard drinking cups and portion serving cups	322215 3121 6						
	Nonfolding sanitary paper and paperboard food containers, boards, and trays. (Specify kind.) ↴							
22		322215 5YWV 2	short tons					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
23	Converted paper and paperboard products, including doilies, placemats, coffee filters, tags, etc. (Specify kind.) ↴	322299 3YWV 8					
24	Soaps, except specialty cleaners, household, nsk	325611 7YWV 7	1000 lb				
25	Toilet preparations, nsk (Specify kind.) ↴	325620 WYWW 0					
26	Plastics cups (excluding foam, including vending machines, over-the-counter, carryout, etc.) . . . . .	326199 6111 6					
27	Rubber gloves, household and surgical (including rubberized) . . . . .	326299 5151 1					
28	Surgical appliances and supplies manufacturing, nsk (Specify kind.) ↴	339113 WYWW 0					
29	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.	18					
30		26					
31		34					
32		42					
33		59					
34		67					
35	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴	000930 0000 8					

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Miscellaneous receipts							
<b>36</b>	Sales of scrap and refuse . . . . .	000999 8013 8						
<b>37</b>	Other miscellaneous receipts (including receipts for repair work, etc.) . . . . .	000999 8098 9						
<b>38</b>	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in <b>15</b> , line A2.) . . . . .	000999 8900 6						
<b>39</b>	<b>TOTAL</b> (Should equal <b>4</b> , line A) . . . . .	770000 0000 8						

**23-27** Not Applicable.



32219131

**28** ESTABLISHMENT ACTIVITIES

**A.** Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.  
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
<b>1.</b> Product design/engineering . . . . .			
<b>2.</b> Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
<b>a.</b> Bundling or kitting (combining multiple items into a prepackaged product) . . . . .			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
<b>b.</b> Pick and pack (taking goods from inventory and packaging them to fill orders). . . . .			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
<b>c.</b> Warehousing of finished products . . . . .			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
<b>d.</b> Breaking bulk (reducing large shipments into smaller portions for customers) . . . . .			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
<b>e.</b> Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas) . . . . .			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
<b>f.</b> Long distance delivery (beyond local areas and commercial zones) . . . . .			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
<b>g.</b> Processing of returned merchandise . . . . .			

**B.** During 2002 did this establishment:

- |  |                                   |                                  |
|--|-----------------------------------|----------------------------------|
| <b>1.</b> Manage inventory owned by this establishment AND held at this location? . . . . .  | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| <b>2.</b> Manage inventory owned by this establishment BUT held at a customer's location? . . . . .  | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| <b>3.</b> Manage inventory owned by another company BUT held at this location? . . . . .   | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| <b>4.</b> Manage inventory owned by another company AND held somewhere other than at this location? . . . . .  | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| <b>5.</b> Contract with another firm for any of your production using materials owned by this location? . . . . .  | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| <b>6.</b> Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? . . . . . | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| <b>7.</b> Manufacture products for a government to their specifications? . . . . .   | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| <b>8.</b> Manufacture products for another business to their specifications? . . . . .   | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| <b>9.</b> Manufacture products for a final retail customer to their specifications? . . . . .  | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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**29 OPERATIONAL STATUS**

Activity that best describes this establishment's status at the end of 2002  
(Mark "X" only ONE box.)

- 0011  In operation
- 0012  Under construction, development, or exploration
- 0013  Temporarily or seasonally inactive
- 0014  Ceased operation - Give date at right →
- 0015  Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →	-	
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
		-	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

**30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.**

Is the time period covered by this report a calendar year?

- 0078  Yes
- 0079  No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report	0073 Title

Telephone	Area code	Number	Extension	Fax	Area code	Number
0074		-		0075		-

0076 Internet e-mail address	Date completed	Month	Day	Year
	0069			

**Thank you for completing your 2002 Economic Census form.**  
**PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

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