

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company					
				Quantity	Cost, including delivery cost (freight-in)				
					\$ Bil.	Mil.	Thou.		
0634		0630	0636	0632	0631				
	Natural fiber								
1	Raw cotton	111920 01 3	bales						
2	Raw wool, mohair, and other animal fibers (scoured weight)	112000 00 5							
3	Wool tops	314999 05 3							
4	All other natural fiber (silk, jute, reused wool, waste, etc.)	009998 29 5							
	Manmade fibers (staple and tow)								
5	Rayon, acetate, and/or lyocell	325221 05 9	↑ 1000 lb ↓						
6	Nylon	325222 15 6							
7	Polyester	325222 23 0							
8	Acrylic	325222 25 5							
9	All other manmade fiber staple and tow (excluding glass)	325222 27 1							

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31301088

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
	Filament yarn		1000 lb ↑ ↓					
10	Nylon	325222 11 5						
11	Polyester	325222 21 4						
12	All other manmade filament yarn	325222 05 7						
13	Purchased spun yarn, all fibers (including transfers from other plants of your company)	313111 01 5						
14	Dyes, lakes, and toners	325130 03 7						
15	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8						
16	TOTAL (Should equal total reported in 15 , line A1)	771000 00 7						

17 Not Applicable.



31301096

18 TYPE OF OPERATION

(Mark "X" the "Yes" box for each operation performed. Mark the "No" box for all others.)

Operations performed in this establishment during 2002

Spinning yarns

0620 711 Yes

712 No

Texturing, crimping, etc. of filament yarns

709 Yes

710 No

Weaving broad fabrics (over 12 inches wide)

705 Yes

706 No

Knitting fabrics

707 Yes

708 No

Finishing broadwoven fabrics

713 Yes

714 No

Finishing knit fabrics

715 Yes

716 No

Finishing purchased yarn, raw stock, and narrow fabrics

717 Yes

718 No

Cutting and/or sewing textile or plastics products

703 Yes

704 No

Performing other operations

901 Yes (Specify kind.) ↴

0621

902 No

19-21 Not Applicable.

31301104

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
A. Yarns Spun at This Establishment

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census codes 313112 8100 5, 313312 01N1 3, and 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

NOTE: Only totals are requested; do not duplicate detail reported on the CIR.

Yarns Spun at This Plant - Classify blends of two fibers or more according to the weight of the major fiber in the blend.

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
0734		0730	0736	0733	0732	0731		
1	Carded cotton yarns Spun gray (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 1101, 1103, 2101 and 2103)*	313111 1111 1	↑ 1000 lb ↓					
2	Spun and finished in this plant . .	313111 1221 8						
3	Combed cotton yarns Spun gray (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 1105, 1107, 2105 and 2107)*	313111 3111 9						
4	Spun and finished in this plant . .	313111 3121 8						
5	Rayon, acetate, and/or lyocell spun yarns Spun gray (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 1131, 1133, 1136, 1138, 2131, 2133, 2136 and 2138)*	313111 5111 7						
6	Spun and finished in this plant . .	313111 5121 6						

31301112

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

A. Yarns Spun at This Establishment - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts				
					Quantity	Value, f.o.b. plant			
						\$ Bil.	Mil.	Thou.	
0734		0730	0736	0733	0732	0731			
7	Spun noncellulosic fibers and other natural yarns Polyester spun yarn Spun gray (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 1161, 1163, 1165, 1167, 2161, 2163, 2165 and 2167)*	313111 7111 5	1000 lb ↑ ↓						
8	Spun and finished in this plant	313111 7221 2							
9	Other spun noncellulosic fibers and natural fibers, excluding cotton and wool Spun gray (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 1141 -1191 and 2141 - 2191)*	313111 7331 9							
10	Spun and finished in this plant	313111 7441 6							
11	Wool yarns, including new, reused, and reprocessed wool (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 1121, 1123, 2121, and 2123)*	313111 9100 6							
12	Scouring and combing mill products Tops and noils (including top or sliver converted from tow without combing)	313111 C111 9							
13	Scoured wool and other scouring and combing mill products, including nubs and slubs, etc.	313111 C121 8							

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

B. Yarns Thrown, Textured, Twisted, Rewound, etc., at This Establishment

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

NOTE: Only totals are requested; do not duplicate detail reported on the CIR.

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
B. Yarns Thrown, Textured, Twisted, Rewound, etc., at This Establishment - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
0734		0730	0736	0733	0732	0731		
	Thrown filament yarns, excluding textured (<i>Report yarns that are both thrown and textured as textured yarns</i>)		↑ 1000 lb ↓					
1	Nylon yarns	313112 3111 7						
2	Polyester yarns	313112 3221 4						
3	All other thrown yarns	313112 3231 3						
4	Crimped, bulked, or textured filament yarns made from purchased filament yarn (including stretch yarn) (Corresponds to the quantity produced reported on CIR Form MA313F, Yarn Production, for 2002, item codes 3101, 3103, 3105, 3107, 4101, 4103, 4105 and 4107)*	313112 5100 8						
5	Novelty yarns, other than wool, not spun or thrown at this establishment	313112 1111 9						
6	Plied yarns, other than wool, not spun or thrown at this establishment	313112 1121 8	1000 lb					

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
C. Thread Made and Finished at This Establishment

Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
0734		0730		0731		
1	Spun yarn thread Cotton finished thread (excluding cordage products, such as bag thread, string, twine, rope, etc.)	313113 0112 6				
2	Finished manmade fiber thread and other thread, including silk (excluding cordage products, such as bag thread, string, twine, rope, etc.)	313113 0132 4				
3	Finished core thread, cotton or manmade sheath (excluding cordage products, such as bag thread, string, twine, rope, etc.)	313113 0172 0				
4	Finished filament yarn thread including silk (excluding cordage products, such as bag thread, string, twine, rope, etc.)	313113 0152 2				



31301138

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE
D. All Other Products and Miscellaneous Receipts

Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
	0734	0730	0731			
1	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18				
2		26				
3		34				
4		42				
5		59				
6		67				
7	Contract work					
	Throwing or texturing of filament yarns	313112 8100 5				
8	Winding, warping, etc., of yarn not thrown or spun at same establishment	313312 01N1 3				
9	All other receipts for work done for others on their own materials. (Specify products worked on and kind of work.) ↴					
		000930 0000 8				
10	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5				
11	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6				
12	TOTAL (Should equal 4, line A)	770000 0000 8				

23-27 Not Applicable.



31301146

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- 1. Manage inventory owned by this establishment AND held at this location? 0936 Yes 0937 No
- 2. Manage inventory owned by this establishment BUT held at a customer's location?. 0956 Yes 0957 No
- 3. Manage inventory owned by another company BUT held at this location? 0976 Yes 0977 No
- 4. Manage inventory owned by another company AND held somewhere other than at this location?. 0994 Yes 0995 No
- 5. Contract with another firm for any of your production using materials owned by this location? 8041 Yes 8042 No
- 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? 8044 Yes 8045 No
- 7. Manufacture products for a government to their specifications? 8047 Yes 8048 No
- 8. Manufacture products for another business to their specifications? 8016 Yes 8017 No
- 9. Manufacture products for a final retail customer to their specifications? 8060 Yes 8062 No



31301153

29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

0011 <input type="checkbox"/> In operation	0013 <input type="checkbox"/> Temporarily or seasonally inactive							
0012 <input type="checkbox"/> Under construction, development, or exploration	0014 <input type="checkbox"/> Ceased operation - Give date at right →	0018 <table border="1"> <tr> <th>Month</th> <th>Day</th> <th>Year</th> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	Month	Day	Year			
Month	Day	Year						
	0015 <input type="checkbox"/> Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴	→						

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →		-
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
			-

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?						
0078 <input type="checkbox"/> Yes	0079 <input type="checkbox"/> No - Enter time period covered →	FROM	Month	Year	TO	Month
		0070			0071	
0072 Name of person to contact regarding this report				0073 Title		
Telephone	Area code	Number	Extension	Fax	Area code	Number
0074		-		0075		-
0076 Internet e-mail address				Date completed	Month	Day
				0069		

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

31301161