



# Mineral Industry Surveys

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**For information, contact:**

M. Michael Miller, Lime Commodity Specialist  
U.S. Geological Survey  
983 National Center  
Reston, VA 20192  
Telephone: (703) 648-7716, Fax: (703) 648-7757  
E-mail: mmiller1@usgs.gov

Mahbood Mahdavi (Data)  
Telephone: (703) 648-7778  
Fax: (703) 648-7792  
E-mail: mmahdavi@usgs.gov

**Internet:** <http://minerals.usgs.gov/minerals>

## DIRECTORY OF LIME PLANTS IN THE UNITED STATES IN 2007

At the end of 2007, there were 82 lime plants operating in the United States. In addition, there were 47 hydrating plants, which included 34 collocated with operating lime plants. One plant was added to the directory—Western Lime Corp.’s new Port Inland plant in Michigan. Three plants were deleted from the directory—Amalgamated Sugar Co. LLC’s Nyssa plant in Oregon, Michigan Sugar Co.’s Carrollton plant in Michigan, and Western Sugar Co.’s Greeley plant in Colorado. Other changes included the acquisition by Graymont Ltd. of Cutler Magner Corp. that included the CLM Corp. lime plant in Superior, WI. The lime plant will operate under the Graymont subsidiary Graymont Western U.S. Inc. In addition, Monitor Sugar Co. and its Bay City, MI, sugar mill and associated lime plant were acquired by Michigan Sugar Co.

Projects underway in 2007, but not concluded by the end of the year, included a new lime plant in Kentucky (Gallatin Materials LLC, Verona, KY) and a new hydrating facility in West Virginia (Mississippi Lime Co., Weirton, WV). These two operations were expected to go on line in early 2008. A major acquisition was in the works—Oglebay Norton Co. by Carmeuse Lime—but the deal had not received final approval from the U.S. Federal Trade Commission by yearend. Barring unforeseen problems, approval was expected in February 2008. Oglebay Norton through its O-N Minerals Group operates lime and limestone facilities in Georgia, Indiana, Michigan, Ohio, Pennsylvania, Tennessee, and Virginia.

Table 1 lists lime companies and lime plants in the United States organized by State and identifies the type of lime produced at each plant. Symbols used in table 1 and numbered footnotes are located at the end of the table (p. 9). Table 2 lists lime companies in alphabetical order and provides information on the type of kilns used at each plant and whether the plant mines or purchases its kiln feed. Symbols used in table 2 are located at the end of the table (p. 12). Figure 1 (p. 13) is a map that shows the numbered general location of each plant (excluding stand-alone hydrating plants) and identifies whether it is captive or commercial. The plant name and company affiliation are identified by a corresponding number in the legend (p. 14).

Additional information, including telephone numbers for most commercial lime companies, is available from the Web site of the National Lime Association at URL <http://www.lime.org> or by calling (703) 243-5463.

**Table 1.—Lime plants in the United States as of December 31, 2007**

<b>State and company name<sup>1</sup></b>	<b>Name of plant</b>	<b>County</b>	<b>Type of lime produced</b>
<b>Alabama</b>			
Carmeuse Lime P.O. Box 37 599 Highway 31 South Saginaw, AL 35137	Longview	Shelby	Q, DL, H
Chemical Lime Co. P.O. Box 479 Montevallo, AL 35115	Alabaster Montevallo O=Neal	Shelby Shelby Shelby	DL Q, DL, H Q
Cheney Lime & Cement Co. P.O. Box 160 Allgood, AL 35013	Landmark Allgood #	Shelby Blount	Q, H H
Southern Lime Co. P.O. Box 181 Calera, AL 35040	Roberta	Shelby	Q, H
<b>Arizona</b>			
Chemical Lime Co. 6263 N. Scottsdale Rd. Suite 280 Scottsdale, AZ 85250	Douglas Nelson	Cochise Yavapai	Q Q, H
<b>Arkansas</b>			
U.S. Lime and Minerals, Inc. Arkansas Lime Co. P.O. Box 2356 600 Limedale Rd. Batesville, AR 72501	Batesville	Independence	Q, H
<b>California</b>			
Chemical Lime Co. 14931 Salt Lake Ave. City of Industry, CA 91744	City of Industry #	Los Angeles	H
Chemical Lime Co. 11771 Old Stage Rd. Salinas, CA 93908	Natividad	Monterey	DL
Chemical Lime Co. 4303 South McKinley Ave. Stockton, CA 95206	Stockton #	San Joaquin	H
Spreckels Sugar Co. (C) P.O. Box 68 Mendota, CA 93640-0068	Mendota	Fresno	Q
Spreckels Sugar Co. (C) P.O. Box 581 Brawley, CA 92227-0581	Brawley	Imperial	Q

<b>State and company name<sup>1</sup></b>	<b>Name of plant</b>	<b>County</b>	<b>Type of lime produced</b>
<b>Colorado</b>			
Colorado Hydrate <sup>2</sup> 3927 N. Overland Trail Laporte, CO 80535	Laporte #	Larimer	H
Western Sugar Co. (C) P.O. Box 617 Fort Morgan, CO 80701	Fort Morgan	Morgan	Q
<b>Florida</b>			
Chemical Lime Co. 10311 Cement Plant Rd. Brooksville, FL 34601	Brooksville #	Hernando	H
<b>Georgia</b>			
O-N Minerals <sup>3</sup> Georgia Hydrate Operation 4921 Old Gaul City Rd. Macon, GA 31206	Macon #	Bibb	H
<b>Idaho</b>			
Amalgamated Sugar Co. LLC (C) P.O. Box 250 Nampa, ID 83653	Nampa	Canyon	Q
Amalgamated Sugar Co. LLC (C) P.O. Box 3000 Paul, ID 83347	Mini-Cassia	Minidoka	Q
Amalgamated Sugar Co. LLC (C) P.O. Box 127 Twin Falls, ID 83301	Twin Falls	Twin Falls	Q
Chemical Lime Co. 1880 Tenmile Pass Rd. Bancroft, ID 83217	Ten Mile	Caribou	Q
<b>Illinois</b>			
Carmeuse Lime 3245 East 103rd Street Chicago, IL 60617	South Chicago	Cook	Q, DL, H
<b>Indiana</b>			
Carmeuse Lime North Clark Rd. at Lake Michigan Gary, IN 46402	Buffington	Lake	Q, DL
Mittal Steel USA (C) 3210 Watling St. E. Chicago, IN 46312	Indiana Harbor	Lake	Q

State and company name <sup>1</sup>	Name of plant	County	Type of lime produced
<b>Iowa</b>			
Linwood Mining & Minerals Corp. 4321 E. 60th St. Davenport, IA 52807	Linwood (UG)	Scott	Q, DL, H
<b>Kentucky</b>			
Carmeuse Lime 9222 Springdale Road Maysville, KY 41056	Maysville (UG)	Mason	Q
Carmeuse Lime 9043 Highway 154 Butler, KY 41006	Black River (UG)	Pendleton	Q, H
<b>Louisiana</b>			
Carmeuse Lime 12797 Scenic Highway Baton Rouge, LA 70807	Pelican #	East Baton Rouge	H
<b>Massachusetts</b>			
Oldcastle Industrial Minerals, Inc. P.O. Box 760 110 Marble St. Lee, MA 01238	Lee	Berkshire	DH
Specialty Minerals, Inc. (C&S) 260 Columbia St. Adams, MA 01220	Adams	Berkshire	Q
<b>Michigan</b>			
Carmeuse Lime 25 Marion Avenue River Rouge, MI 48218	River Rouge	Wayne	Q
Michigan Sugar Co. (C) P.O. Box 1348 Saginaw, MI 48605-1348	Bay City <sup>4</sup> Sebewaing Croswell Caro	Bay Huron Sanilac Tuscola	Q Q Q Q
Western Lime Corp. County Rd. 432 Gulliver, MI 49840	Port Inland	Schoolcraft	Q
<b>Minnesota</b>			
American Crystal Sugar Co. (C) 101 N. 3rd St. Moorhead, MN 56560	Moorhead Crookston East Grand Forks	Clay Polk Polk	Q Q Q
Southern Minnesota Sugar Corp. (C) P.O. Box 500 Renville, MN 56284	Renville	Renville	Q
<b>Mississippi</b>			
Falco Lime Inc. <sup>5</sup> 1543 Haining Rd. Vicksburg, MS 39180	Vicksburg #	Warren	H

<b>State and company name<sup>1</sup></b>	<b>Name of plant</b>	<b>County</b>	<b>Type of lime produced</b>
<b>Missouri</b>			
Chemical Lime Co. P.O. Box 466 Ste. Genevieve, MO 63670-0466	Ste. Genevieve	Ste. Genevieve	Q
Mississippi Lime Co. (S&C) 3870 S. Lindbergh Blvd. Suite 200 St. Louis, MO 63127	Ste. Genevieve (UG)	Ste. Genevieve	Q, H
Missouri Lime, LLC <sup>6</sup> 4380 Old Bonne Terre Rd. Bonne Terre, MO 63628	Bonne Terre	St. Francois	DL
<b>Montana</b>			
Graymont Western U.S. Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Indian Creek	Broadwater	Q
Sidney Sugars Inc. (C) E. Holly St. R.R. Box 3011 Sidney, MT 59270	Sidney	Richland	Q
Western Sugar Co. (C) 3020 State Ave. P.O. Box 30878 Billings, MT 59107	Billings	Yellowstone	Q
<b>Nebraska</b>			
Western Sugar Co. (C) P.O. Box 1768 2100 E. Overland Dr. Scottsbluff, NE 69361	Scottsbluff	Scotts Bluff	Q
<b>Nevada</b>			
Chemical Lime Co. Old Salt Lake Highway North Las Vegas, NV 89124	Apex Henderson # <sup>7</sup>	Clark Clark	Q, H, DL DH
Graymont Western U.S. Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Pilot Peak	Elko	Q, H
<b>New Mexico</b>			
Chemical Lime Co. 81 Christine Dr. Rio Grande Industrial Park Belen, NM 87002	Belen #	Bernalillo	H

<b>State and company name<sup>1</sup></b>	<b>Name of plant</b>	<b>County</b>	<b>Type of lime produced</b>
<b>North Dakota</b>			
American Crystal Sugar Co. (C) P.O. Box 190 Drayton, ND 58225	Drayton	Pembina	Q
American Crystal Sugar Co. (C) P.O. Box 30 Hillsboro, ND 58045	Hillsboro	Traill	Q
Minn-Dak Farmers Coop. (C) 7525 Red River Rd. Wahpeton, ND 58075	Minn-Dak	Richland	Q
<b>Ohio</b>			
Carmeuse Lime 15 Williams Street Grand River, OH 44045-0299	Grand River (C&S) <sup>8</sup>	Lake	Q, DL
Carmeuse Lime 3964 CR 41 Millersville, OH 43435	Millersville	Sandusky	DL, DB
Carmeuse Lime 1967 West County Rd. 42 Bettsville, OH 44815	Maple Grove	Seneca	DL, DB
Graymont Dolime (OH) Inc. P.O. Box 158 Genoa, OH 43430	Genoa	Ottawa	DL, DH
Huron Lime Co. P.O. Box 451 Huron, OH 44839	Huron	Erie	Q
Martin Marietta Magnesia Specialties LLC (C&S) P.O. Box 187 Woodville, OH 43469	Woodville	Sandusky	DL, DB
Mid-Ohio Valley Lime, Inc. State Rte. 7 Marietta, OH 45750	Marietta #	Washington	H
<b>Oklahoma</b>			
U.S. Lime Co. - St. Clair P.O. Box 894 Oklahoma City, OK 73101	Marble City (UG) <sup>9</sup>	Sequoyah	Q, H
<b>Oregon</b>			
Graymont Western U.S. Inc. 13939 N. Rivergate Blvd. Portland, OR 97203	Rivergate # <sup>10</sup>	Multnomah	H

<b>State and company name<sup>1</sup></b>	<b>Name of plant</b>	<b>County</b>	<b>Type of lime produced</b>
<b>Pennsylvania</b>			
Carmeuse Lime P.O. Box 160 3 Clear Spring Rd. Annville, PA 17003	Annville	Lebanon	Q, H
Graymont (PA) Inc. P.O. Box 448 Bellefonte, PA 16823	Pleasant Gap	Centre	Q, H
LWB Refractories Co. (C&S) P.O. Box 1189 York, PA 17405	York	York	DB
Mercer Lime and Stone Co. 560 Branchton Rd. Pittsburgh, PA 16057	Branchton	Butler	Q, H
<b>Puerto Rico</b>			
Florida Lime Corp. P.O. Box 1349 Ponce, PR 00731	Ponce	San Juan	Q, H
<b>South Dakota</b>			
Pete Lien & Sons Inc. P.O. Box 440 Rapid City, SD 57709	Rapid City	Pennington	Q, H
<b>Tennessee</b>			
Bowater Southern Paper Corp. (C) U.S. Highway 11 Calhoun, TN 37309-0188	Calhoun	McMinn	Q
O-N Minerals <sup>3</sup> Tenn Luttrell Operation 486 Clinch Valley Road Luttrell, TN 37779	Luttrell (UG)	Union	Q, H
<b>Texas</b>			
Austin White Lime Co. P.O. Box 9556 Austin, TX 78766	McNeil	Travis	Q, H
Chemical Lime Co. P.O. Box 985004 Ft. Worth, TX 76185-5004	Clifton Marble Falls New Braunfels	Bosque Burnet Conal	Q, H DL Q, H, DH
U.S. Lime & Minerals Inc. Texas Lime Co. P.O. Box 851 Cleburne, TX 76033	Cleburne	Johnson	Q, H

<b>State and company name<sup>1</sup></b>	<b>Name of plant</b>	<b>County</b>	<b>Type of lime produced</b>
<b>Utah</b>			
Chemical Lime Co. P.O. Box 537 Grantsville, UT 84029	Grantsville	Tooele	DL, DH
Graymont Western U.S. Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Cricket Mountain	Millard	Q, DL
<b>Virginia</b>			
Chemical Lime Co. State Road 635 Ripplemead, VA 24150	Plant No. 1 (UG) Plant No. 2 # <sup>7</sup>	Giles Giles	Q, H H
O-N Minerals <sup>3</sup> Chemstone Operation 1696 Oranda Rd. Strasburg, VA 22657	Strasburg	Shenandoah	Q, H
O-N Minerals <sup>3</sup> Chemstone Operation 508 Quarry Lane Clear Brook, VA 22624	Winchester	Frederick	Q
<b>Washington</b>			
Graymont Western U.S. Inc. Tacoma Lime Division (C&S) 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Tacoma	Pierce	Q, H
<b>West Virginia</b>			
Greer Lime Co. P.O. Box 302 Riverton, WV 26814	Riverton	Pendleton	Q, H
<b>Wisconsin</b>			
Graymont Western U.S. Inc. <sup>11</sup> Hill Ave. & Winter St. Superior, WI 54880	Graymont Superior	Douglas	Q, H
Carmeuse Lime Rockwell Lime Co. 4110 Rockwood Rd. Manitowoc, WI 54220	Manitowoc	Manitowoc	DL, DH
Western Lime Corp. 141 N. Main St. West Bend, WI 53095	Green Bay Eden	Brown Fond du Lac	Q, H DL, DH



State and company name <sup>1</sup>	Name of plant	County	Type of lime produced
<b>Wyoming</b>			
Western Sugar Co. (C) P.O. Box 877 Lovell, WY 82431	Lovell	Big Horn	Q
Western Sugar Co. (C) P.O. Box 700 400 S. Main St. Torrington, WY 82240	Torrington	Goshen	Q
Wyoming Lime Producers P.O. Box 66 Frannie, WY 82423	Frannie	Park	Q
Wyoming Sugar Co. LLC (C) 300 S. First St. Worland, WY 82401	Worland	Washakie	Q

C, lime plant is operated mainly for captive consumption; C&S, captive consumption with significant commercial sales; DB, refractory, dead-burned dolomite; DH, dolomitic hydrate; DL, dolomitic quicklime; H, high-calcium hydrated lime; Q, high-calcium quicklime; S&C, commercial sales with some captive consumption; UG, underground mine; #, hydrating plant only.

<sup>1</sup>In some cases, addresses for larger companies are for corporate or regional headquarters.

<sup>2</sup>Owned and operated by Pete Lien & Sons, Inc.

<sup>3</sup>O-N Minerals is a division of Oglebay Norton Co., which was being acquired by Carmeuse North America. The acquisition was pending approval by the U.S. Federal Trade Commission, but the deal was expected to be finalized some time in February 2008.

<sup>4</sup>Formerly Monitor Sugar Co.

<sup>5</sup>Subsidiary of Mississippi Lime Co., St. Louis, MO.

<sup>6</sup>Formerly Vessel Mineral Products Co. Company was acquired by Jomico, LLC in October 2007 and renamed Missouri Lime, LLC.

<sup>7</sup>Lime kilns are idle, only the hydrator is in operation.

<sup>8</sup>Carmeuse manages and operates this lime plant for Mittal Steel USA; plant produces lime for captive use and for sale.

<sup>9</sup>Subsidiary of U.S. Lime & Minerals, Inc., Dallas, TX.

<sup>10</sup>This is the former Ash Grove Cement Co. lime plant, which has been leased to Graymont Ltd. The facility is being used to produce hydrate; the lime kilns are shut down.

<sup>11</sup>Formerly CLM Corp., a division of Cutler Magner Corp. Graymont Ltd. acquired Cutler Magner in November 2007.

**Table 2.—Lime-producing companies active in the United States as of December 31, 2007**

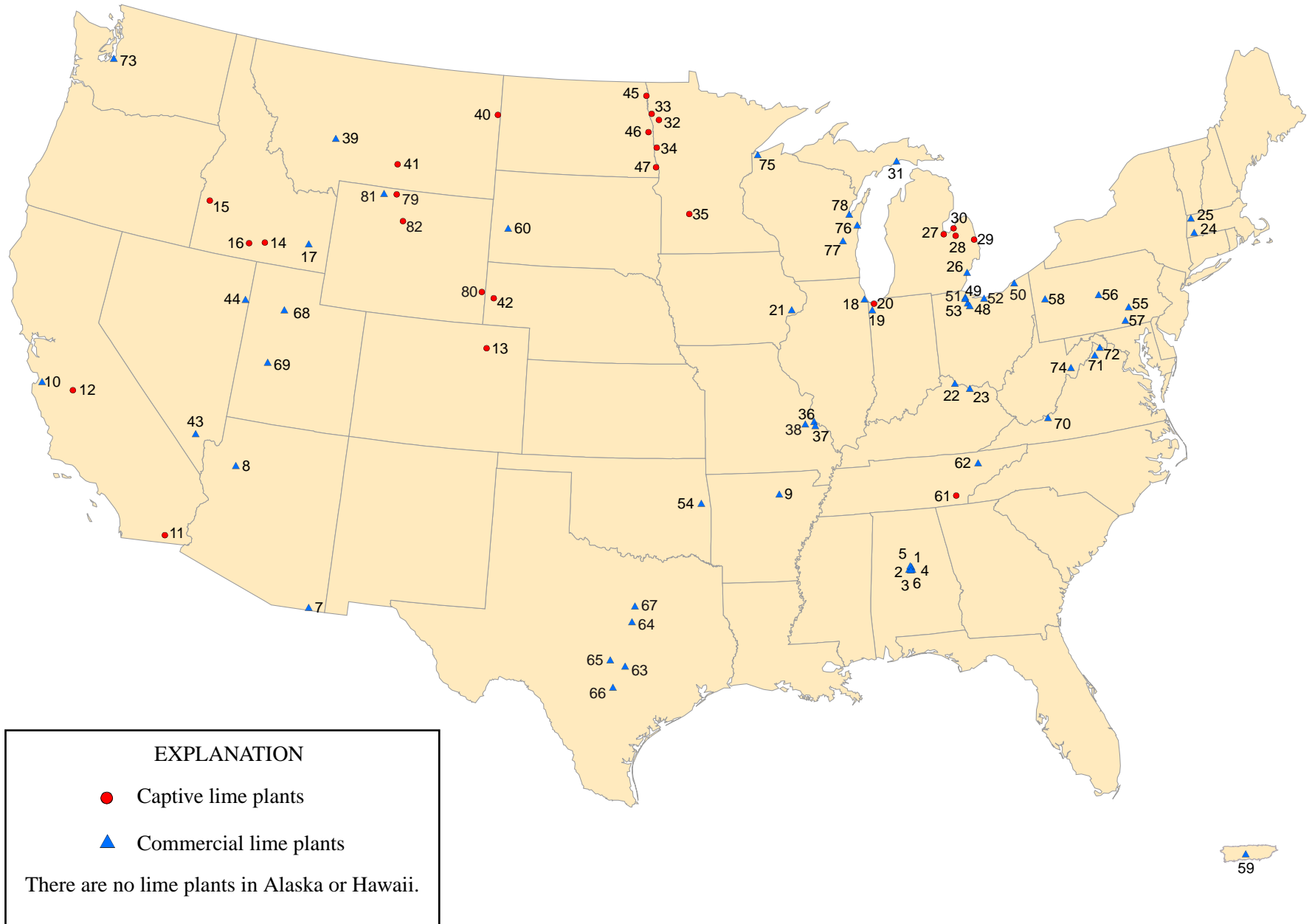
<b>Company</b>	<b>Plant location</b>	<b>Kiln type</b>	<b>Source of kiln feed</b>
Amalgamated Sugar Co.	Nampa, ID	O	P
	Paul, ID (Mini-Cassia)	V	P
	Twin Falls, ID	V	P
American Crystal Sugar Co.	Crookston, MN	V	P
	East Grand Forks, MN	V	P
	Moorhead, MN		P
	Drayton, ND	V	P
	Hillsboro, ND	NA	P
Austin White Lime Co.	McNeil, TX	R	Q
Bowater Southern Paper Corp. <a href="http://www.bowater.com">http://www.bowater.com</a>	Calhoun, TN	R	Q
Carmeuse Lime <a href="http://www.carmeusena.com">http://www.carmeusena.com</a>	Saginaw, AL (Longview)	R	Q
	South Chicago, IL	R	P
	Buffington, IN	R	P
	Carntown, KY (Black River)	R	Q
	Maysville, KY	R	Q
	Baton Rouge, LA (Pelican)	H	
	River Rouge, MI	R	P
	Grand River, OH	R	P
	Maple Grove, OH	R	Q
	Millersville, OH	R	Q
	Annaville, PA	R	P
►Rockwell Lime Co. <a href="http://www.rockwelllime.com">http://www.rockwelllime.com</a>	Manitowoc, WI	R	Q
Chemical Lime Co. <a href="http://www.chemicallime.com">http://www.chemicallime.com</a> and <a href="http://www.lhoist.com">http://www.lhoist.com</a>	Alabaster, AL	R	Q
	Calera, AL (O=Neal)	R	Q
	Montevallo, AL	R	Q
	Douglas, AZ	R, V	Q
	Nelson, AZ	R	Q
	City of Industry, CA	H	
	Salinas, CA (Natividad)	R	Q
	Stockton, CA	H	
	Brooksville, FL	H	
	Bancroft, ID (Ten Mile)	V	Q
	Ste. Genevieve, MO	R	Q
	Belen, NM	H	
	North Las Vegas, NV (Apex)	R	Q
	Henderson, NV	H	
	Clifton, TX	R, V	Q
	Marble Falls, TX	V	Q
	New Braunfels, TX	V, R	Q, P
Grantsville, UT	R	Q	
Kimbalton, VA (Plant No. 1)	R	Q	
Ripplemead, VA (Plant No. 2)	H		
Cheney Lime & Cement Co. <a href="http://www.cheneylime.com">http://www.cheneylime.com</a>	Allgood, AL	H	
	Siluria, AL (Landmark)	R	Q

<b>Company</b>	<b>Plant location</b>	<b>Kiln type</b>	<b>Source of kiln feed</b>
Florida Lime Corp. <a href="http://www.cemexpuerto-rico.com">http://www.cemexpuerto-rico.com</a>	Ponce, PR	R	Q
Graymont Ltd. <a href="http://www.graymont.com/">http://www.graymont.com/</a>			
▶ Graymont Dolime (OH) Inc.	Genoa, OH	R	Q
▶ Graymont (PA) Inc.	Pleasant Gap, PA	R	Q
▶ Graymont Western U.S. Inc.	Townsend, MT (Indian Creek)	R	Q
	Wendover, NV (Pilot Peak)	R	Q
	Portland, OR (Rivergate)	H	
	Delta, UT (Cricket Mountain)	R	Q
	Tacoma, WA	R	P
	Superior, WI	R	P
Greer Lime Co. <a href="http://www.greerlime.com">http://www.greerlime.com</a>	Riverton, WV	R	Q
Huron Lime Co. <a href="http://www.huronlime.com">http://www.huronlime.com</a>	Huron, OH	R	P
Linwood Mining & Minerals Corp. <a href="http://www.linwood-mining.com">http://www.linwood-mining.com</a>	Linwood, IA	R	Q
LWB Refractories Co. <a href="http://www.lwbref.com">http://www.lwbref.com</a>	York, PA	R	Q
Martin Marietta Magnesia Specialties LLC <a href="http://www.magspecialties.com">http://www.magspecialties.com</a>	Woodville, OH	R	Q
Mercer Lime and Stone Co. <a href="http://www.mercerlime.com">http://www.mercerlime.com</a>	Branchton, PA	R	P
Michigan Sugar Co.	Bay City, MI	V	P
	Caro, MI	V	P
	Croswell, MI	V	P
	Sebewaing, MI	V	P
Mid-Ohio Valley Lime, Inc. <a href="http://www.midohiovalleylime.com">http://www.midohiovalleylime.com</a>	Marietta, OH	H	
Minn-Dak Farmers Coop.	Wahpeton, ND (Minn-Dak)	V	P
Mississippi Lime Co. <a href="http://www.mississippilime.com">http://www.mississippilime.com</a>	Ste. Genevieve, MO	R, V	Q
▶ Falco Lime, Inc.	Vicksburg, MS	H	
Missouri Lime, LLC	Bonne Terre, MO	R	Q
Mittal Steel USA <a href="http://www.mittalsteel.com">http://www.mittalsteel.com</a>	Indiana Harbor, IN	R	P
Oldcastle Industrial Minerals, Inc.	Lee, MA	R	Q

<b>Company</b>	<b>Plant location</b>	<b>Kiln type</b>	<b>Source of kiln feed</b>
O-N Minerals			
▶Chemstone Operations	Strasburg, VA	V, R	Q
	Clear Brook, VA (Winchester)	R	Q
▶Georgia Hydrate Operation	Macon, GA	H	
▶Tenn Luttrell Operation	Luttrell, TN	R, V	Q
Pete Lien & Sons Inc. <a href="http://www.petelien.com">http://www.petelien.com</a>	Rapid City, SD	R	Q
▶Colorado Hydrate	Laporte, CO	H	
Sidney Sugars Inc.	Sidney, MT	V	P
Southern Lime Co.	Calera, AL (Roberta)	R	Q
Southern Minnesota Sugar Corp.	Renville, MN	V	P
Specialty Minerals, Inc. <a href="http://www.specialtyminerals.com/">http://www.specialtyminerals.com/</a>	Adams, MA	O	Q
Spreckels Sugar Co.	Brawley, CA	V	P
	Mendota, CA	R	P
U.S. Lime & Minerals, Inc. <a href="http://www.uslm.com">http://www.uslm.com</a>			
▶Arkansas Lime Co.	Batesville, AR	R	Q
▶Texas Lime Co.	Cleburne, TX	R	Q
▶U.S. Lime Co. - St. Clair	Marble City, OK	R	Q
Western Lime Corp. <a href="http://www.westernlime.com">http://www.westernlime.com</a>	Eden, WI	R	Q
	Green Bay, WI	R	P
	Gulliver, MI (Port Inland)	R	P
Western Sugar Co.	Fort Morgan, CO	V	P
	Billings, MT	V	P
	Scottsbluff, NE	V	P
	Lovell, WY	V	P
	Torrington, WY	V	P
Wyoming Lime Producers <a href="http://www.basinelectric.com/dcc/limeplan.htm">http://www.basinelectric.com/dcc/limeplan.htm</a>	Frannie, WY	R	P
Wyoming Sugar Co. LLC	Worland, WY	V	P

H, hydrator only; NA, not available; O, other, including Calcimatic, fluidized bed, pot, etc.; P, purchased; Q, quarried or mined on site; R, rotary; V, vertical or shaft; ▶, subsidiary or division.

Figure 1.—Lime plants in the United States active as of December 31, 2007



# LEGEND

## ALABAMA

- 1 LONGVIEW LIME PLANT - *CARMEUSE LIME*
- 2 MONTEVALLO PLANT - *CHEMICAL LIME CO*
- 3 ALABASTER PLANT - *CHEMICAL LIME CO*
- 4 O'NEAL LIME PLANT - *CHEMICAL LIME CO*
- 5 LANDMARK LIME PLANT - *CHENEY LIME & CEMENT CO*
- 6 ROBERTA LIME PLANT - *SOUTHERN LIME CO*

## ARIZONA

- 7 DOUGLAS LIME PLANT - *CHEMICAL LIME CO*
- 8 NELSON LIME PLANT - *CHEMICAL LIME CO*

## ARKANSAS

- 9 BATESVILLE LIME PLANT - *US LIME & MINERALS - ARKANSAS LIME CO*

## CALIFORNIA

- 10 NATIVIDAD LIME PLANT - *CHEMICAL LIME CO*
- 11 BRAWLEY LIMEKILN - *SPRECKELS SUGAR CO*
- 12 MENDOTA LIMEKILN - *SPRECKELS SUGAR CO*

## 14 COLORADO

- 13 FORT MORGAN LIMEKILN - *WESTERN SUGAR CO*

## IDAHO

- 14 MINI-CASSIA LIMEKILN - *AMALGAMATED SUGAR CO*
- 15 NAMPA LIMEKILN - *AMALGAMATED SUGAR CO*
- 16 TWIN FALLS LIMEKILN - *AMALGAMATED SUGAR CO*
- 17 TEN MILE PLANT - *CHEMICAL LIME CO*

## ILLINOIS

- 18 SOUTH CHICAGO LIME PLANT - *CARMEUSE LIME*

## INDIANA

- 19 BUFFINGTON LIME PLANT - *CARMEUSE LIME*
- 20 INDIANA HARBOR WORKS LIMEKILN - *MITTAL STEEL USA*

## IOWA

- 21 LINWOOD LIME PLANT - *LINWOOD MINING & MINERALS CORP*

## KENTUCKY

- 22 BLACK RIVER LIME PLANT - *CARMEUSE LIME*
- 23 MAYSVILLE LIME PLANT - *CARMEUSE LIME*

## MASSACHUSETTS

- 24 LEE LIME PLANT - *OLD CASTLE INDUSTRIAL MINERALS INC*
- 25 ADAMS LIME PLANT - *SPECIALTY MINERALS INC*

## MICHIGAN

- 26 RIVER ROUGE LIME PLANT - *CARMEUSE LIME*
- 27 BAY CITY LIMEKILN - *MICHIGAN SUGAR CO*
- 28 CARO LIMEKILN - *MICHIGAN SUGAR CO*
- 29 CROSWELL LIMEKILN - *MICHIGAN SUGAR CO*
- 30 SEBEWAING LIMEKILN - *MICHIGAN SUGAR CO*
- 31 PORT INLAND LIME PLANT - *WESTERN LIME CORP*

## MINNESOTA

- 32 CROOKSTON LIMEKILN - *AMERICAN CRYSTAL SUGAR CO*
- 33 EAST GRAND FORKS LIMEKILN - *AMERICAN CRYSTAL SUGAR CO*
- 34 MOORHEAD LIMEKILN - *AMERICAN CRYSTAL SUGAR CO*
- 35 RENVILLE LIMEKILN - *SOUTHERN MINNESOTA SUGAR CORP*

## MISSOURI

- 36 STE GENEVIEVE PLANT - *CHEMICAL LIME CO*
- 37 STE GENEVIEVE LIME PLANT - *MISSISSIPPI LIME CO*
- 38 BONNE TERRE LIME PLANT - *VESSELL MINERAL PRODUCTS CO*

## MONTANA

- 39 INDIAN CREEK LIME PLANT - *GRAYMONT WESTERN US INC*
- 40 SIDNEY LIMEKILN - *SIDNEY SUGARS INC*
- 41 BILLINGS LIMEKILN - *WESTERN SUGAR CO*

## NEBRASKA

- 42 SCOTTSBLUFF LIMEKILN - *WESTERN SUGAR CO*

## NEVADA

- 43 APEX LIME PLANT - *CHEMICAL LIME CO*
- 44 PILOT PEAK LIME PLANT - *GRAYMONT WESTERN US INC*

## NORTH DAKOTA

- 45 DRAYTON LIMEKILN - *AMERICAN CRYSTAL SUGAR CO*
- 46 HILLSBORO LIMEKILN - *AMERICAN CRYSTAL SUGAR CO*
- 47 MINN-DAK LIMEKILN - *MINN-DAK FARMERS COOPERATIVE*

## OHIO

- 49 MAPLE GROVE LIME PLANT - *CARMEUSE LIME*
- 48 MILLERSVILLE LIME PLANT - *CARMEUSE LIME*
- 50 GRAND RIVER LIME PLANT - *CARMEUSE LIME*
- 51 GENOA LIME PLANT - *GRAYMONT DOLIME (OH) INC*
- 52 HURON LIME PLANT - *HURON LIME CO*
- 53 WOODVILLE LIME PLANT - *MARTIN MARIETTA MAGNESIA SPECIALTIES*

## OKLAHOMA

- 54 MARBLE CITY LIME PLANT - *US LIME CO - ST CLAIR*

## PENNSYLVANIA

- 55 ANNVILLE LIME PLANT - *CARMEUSE LIME*
- 56 PLEASANT GAP LIME PLANT - *GRAYMONT (PA) INC*
- 57 YORK LIME PLANT - *LWB REFRACTORIES CO*
- 58 BRANCHTON LIME PLANT - *MERCER LIME AND STONE CO*

## PUERTO RICO

- 59 PONCE LIMEKILN - *FLORIDA LIME CORP*

## SOUTH DAKOTA

- 60 RAPID CITY LIME PLANT - *PETE LIEN & SONS INC*

## TENNESSEE

- 61 CALHOUN LIME PLANT - *BOWATER SOUTHERN PAPER CORP*
- 62 LUTTRELL LIME PLANT - *O-N MINERALS*

## TEXAS

- 63 MCNEIL LIME PLANT - *AUSTIN WHITE LIME CO*
- 64 CLIFTON LIME PLANT - *CHEMICAL LIME CO*
- 65 MARBLE FALLS LIME PLANT - *CHEMICAL LIME CO*
- 66 NEW BRAUNFELS LIME PLANT - *CHEMICAL LIME CO*
- 67 CLEBURNE LIME PLANT - *US LIME & MINERALS - TEXAS LIME CO*

## UTAH

- 68 GRANTSVILLE LIME PLANT - *CHEMICAL LIME CO*
- 69 CRICKET MOUNTAIN PLANT - *GRAYMONT WESTERN US INC*

## VIRGINIA

- 70 LIME PLANT #1 - *CHEMICAL LIME CO*
- 71 STRASBURG LIME PLANT - *O-N MINERALS*
- 72 WINCHESTER LIME PLANT - *O-N MINERALS*

## WASHINGTON

- 73 TACOMA LIME PLANT - *GRAYMONT WESTERN US INC*

## WEST VIRGINIA

- 74 RIVERTON LIME PLANT - *GREER LIME CO*

## WISCONSIN

- 75 GRAYMONT SUPERIOR LIME PLANT - *GRAYMONT WESTERN US INC*
- 76 MANITOWOC LIME PLANT - *ROCKWELL LIME CO - CARMEUSE LIME*
- 77 EDEN LIME PLANT - *WESTERN LIME CORP*
- 78 GREEN BAY LIME PLANT - *WESTERN LIME CORP*

## WYOMING

- 79 LOVELL LIMEKILN - *WESTERN SUGAR CO*
- 80 TORRINGTON LIMEKILN - *WESTERN SUGAR CO*
- 81 FRANNIE LIME PLANT - *WYOMING LIME PRODUCERS*
- 82 WORLAND LIMEKILN - *WYOMING SUGAR CO LLC*