



# **MtBE Biodegradation in High Biomass Reactors**

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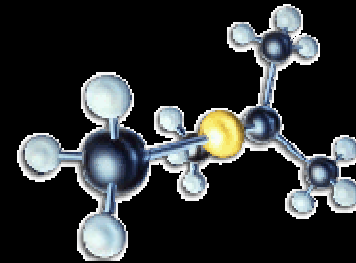
**NRMRL-Cincinnati, OH**

# Topics To Be Discussed

- **Brief background**
- **Initial bench top studies with continuous flow porous pot reactors**
  - **MtBE as sole carbon source**
  - **MtBE in combination with other carbon sources**
  - **Kinetics of MtBE biodegradation**
- **Bench top MBR performance**
- **Microbiology (culture ID)**
- **Pilot-scale gravity-flow reactor**
- **Porous pot study of Millville, NJ Superfund Site**
- **Economic Analysis**

# Background: MtBE Properties

- **Low odor and taste threshold**
  - **53  $\mu\text{g/L}$  odor threshold**
  - **20-40  $\mu\text{g/L}$  taste threshold**
- **Highly soluble in water (**55 g/L**) with limited sorptivity to aquifer solids**
- **Low yields of MtBE-degrading cultures**
  - **0.20-0.28 g cells/g MTBE (Salanitro *et al.*, 1994)**
  - **0.09-0.12 g cells/g MTBE (Fortin & Deshusses, 1999)**
  - **0.083 g VSS/g MTBE (G. Wilson *et al.*, 2001)**



# Consequences of Low Yield

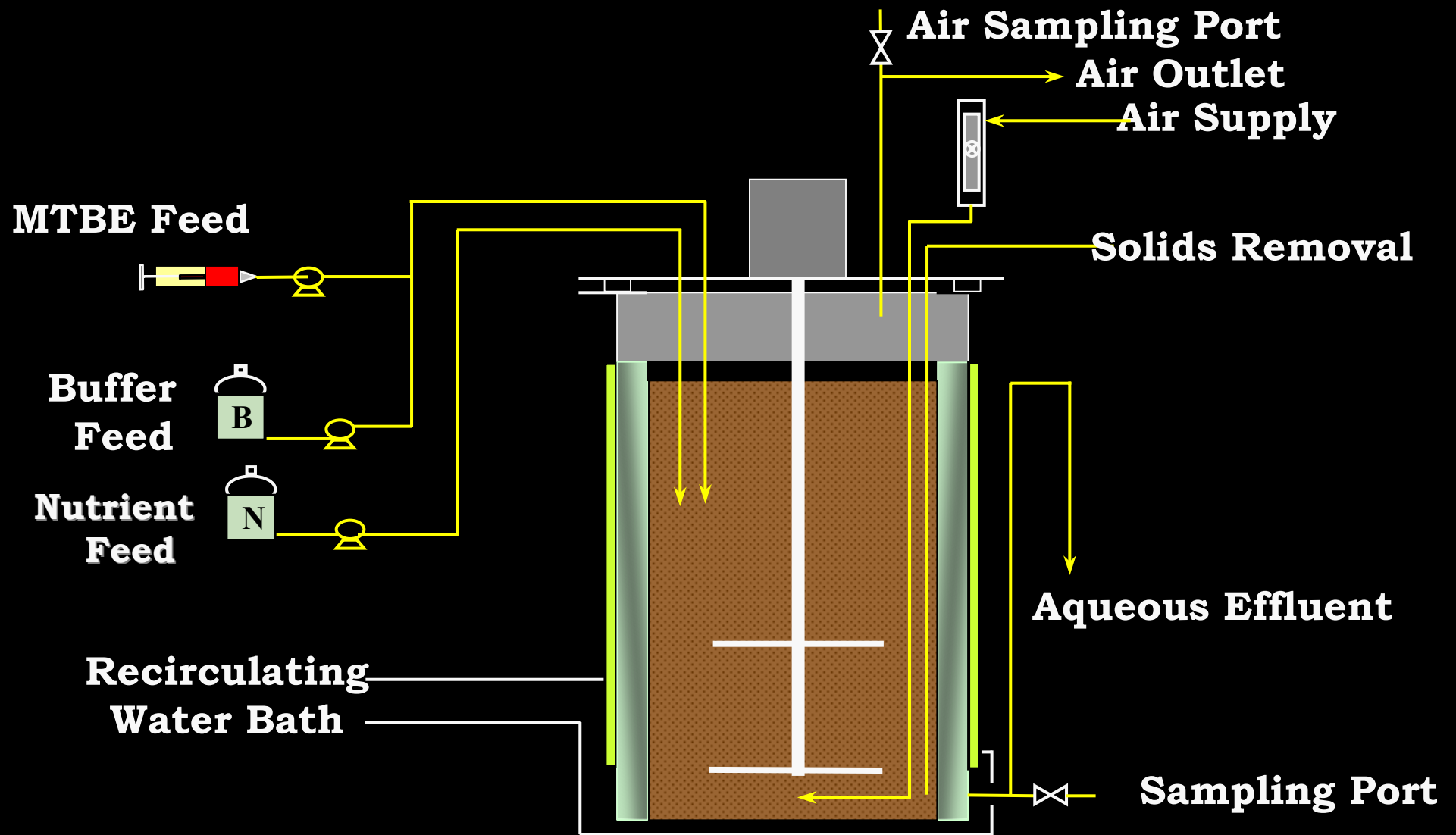
- **Expected biomass levels in a typical, conventional reactor if influent MtBE is 5 mg/L:**

$$5 \text{ mg MtBE/L} \times 0.14 \text{ mg VSS/mg MtBE} = 0.7 \text{ mg VSS/L}$$

- **Need to retain as much biomass as possible to achieve treatment goals**

# **Initial Bench Top Porous Pot Reactor Studies**

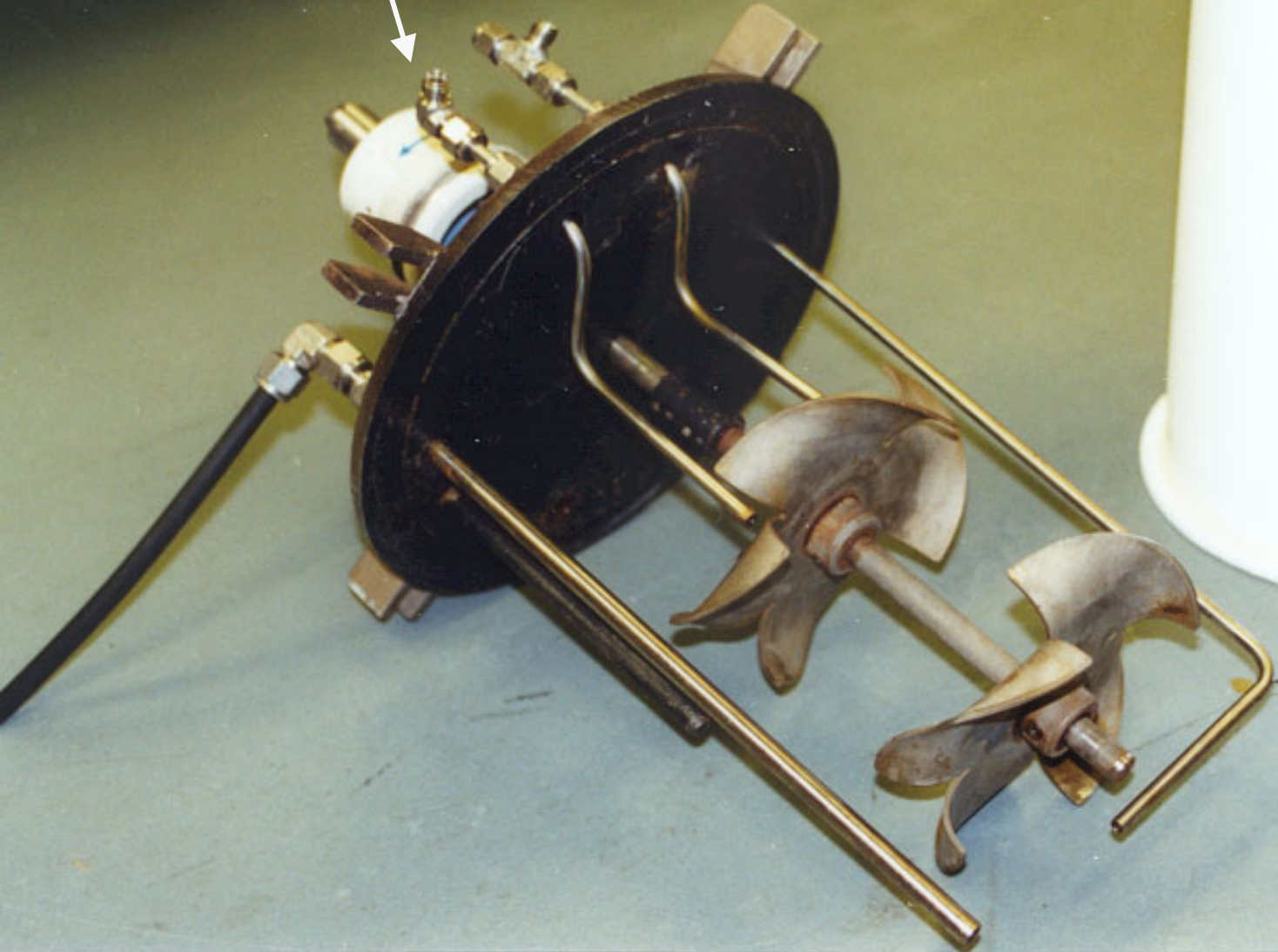
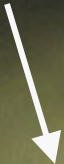
# Schematic of Porous Pot Bioreactor





**Porous Pot Chemostats**

**Impeller assembly**

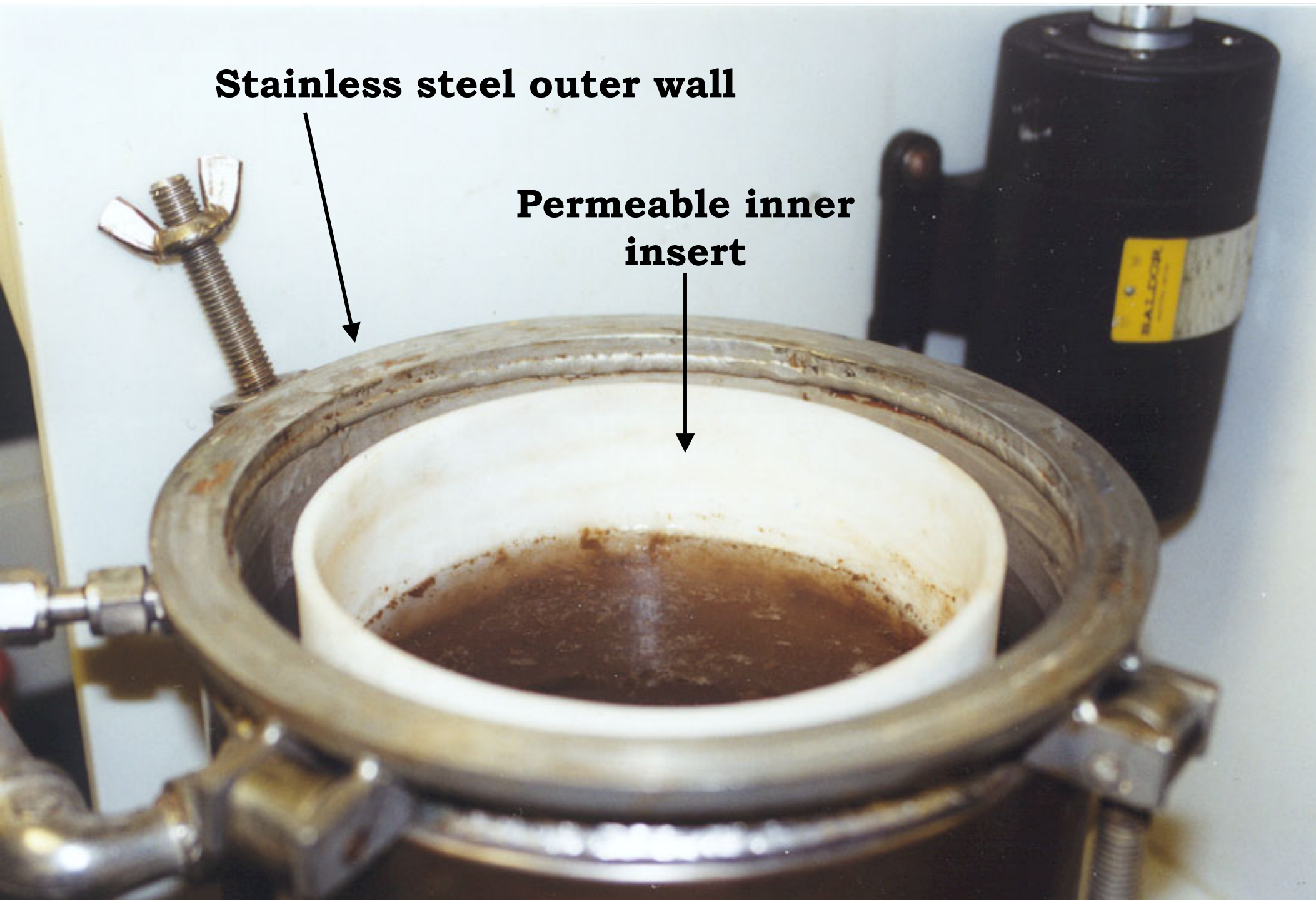


**Porous  
polyethylene  
insert**



**Stainless steel outer wall**

**Permeable inner  
insert**



# Operating Conditions of Porous Pot

- **6-L aeration volume in 12-L capacity vessel**
  - **Porous pot insert made of polyethylene**
- **Feed flow rate: 2.4 L/day**
  - **HRT = 2.5 days**
- **Initial solids wastage rate: 5%/day**
  - **SRT = 20 days**
- **Wastage rate substantially reduced after ~115 days (solids wasted only due to sampling)**

# Operating Conditions

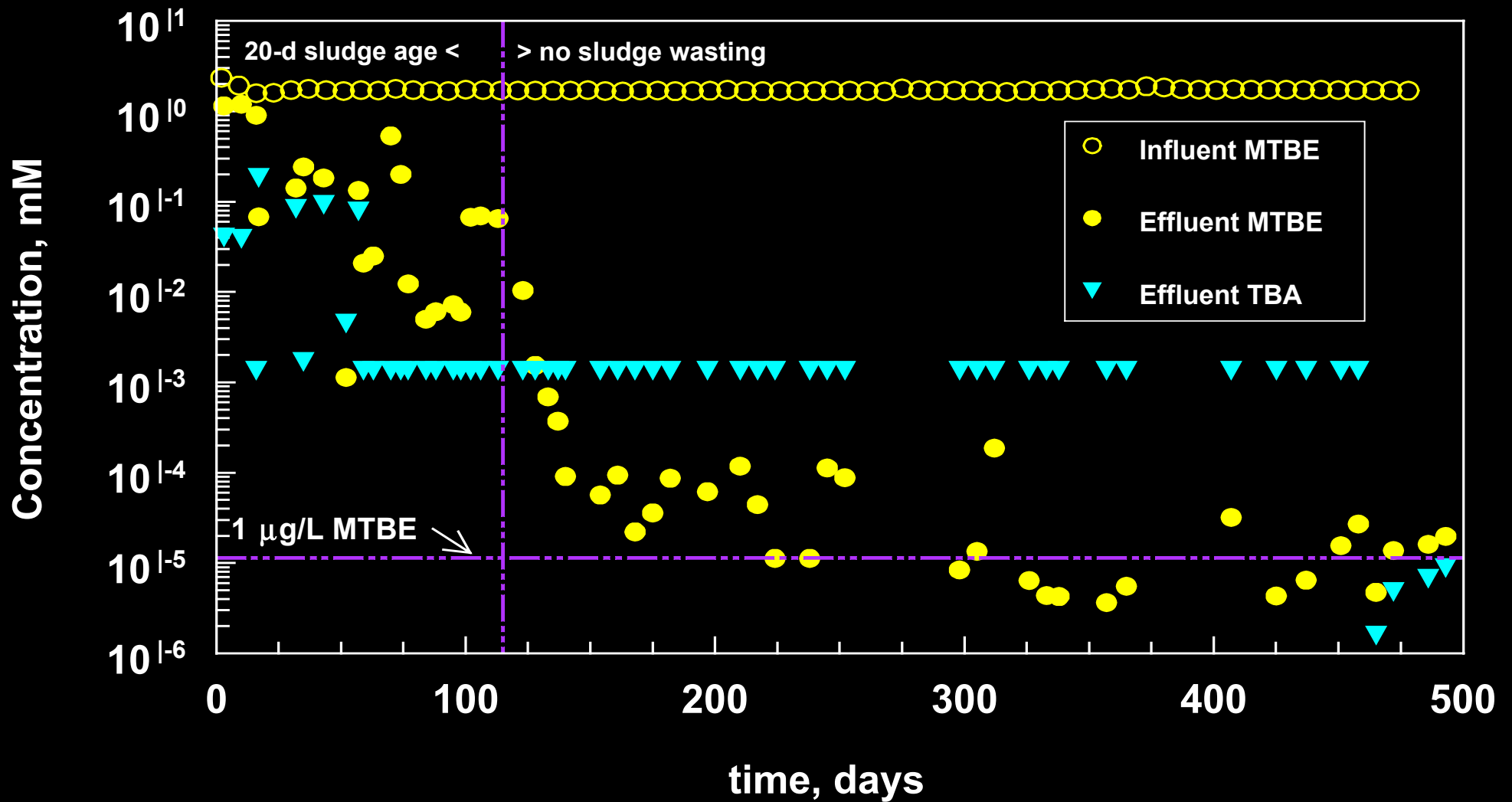
- Influent carbon source: **MtBE** alone or in combination with **DEE, DIPE, EtOH, BTEX**
- Substrate concentrations (COD = ~420 mg/L):
  - **150 mg/L when MtBE alone**
  - **75 mg/L when MtBE combined with other carbon sources**
- Temperature = 20°C
- HRT = 2.5 days
- pH = 7.5 to 8.1
- Dissolved Oxygen > 3 mg/L

## **System Startup: Seed Culture**

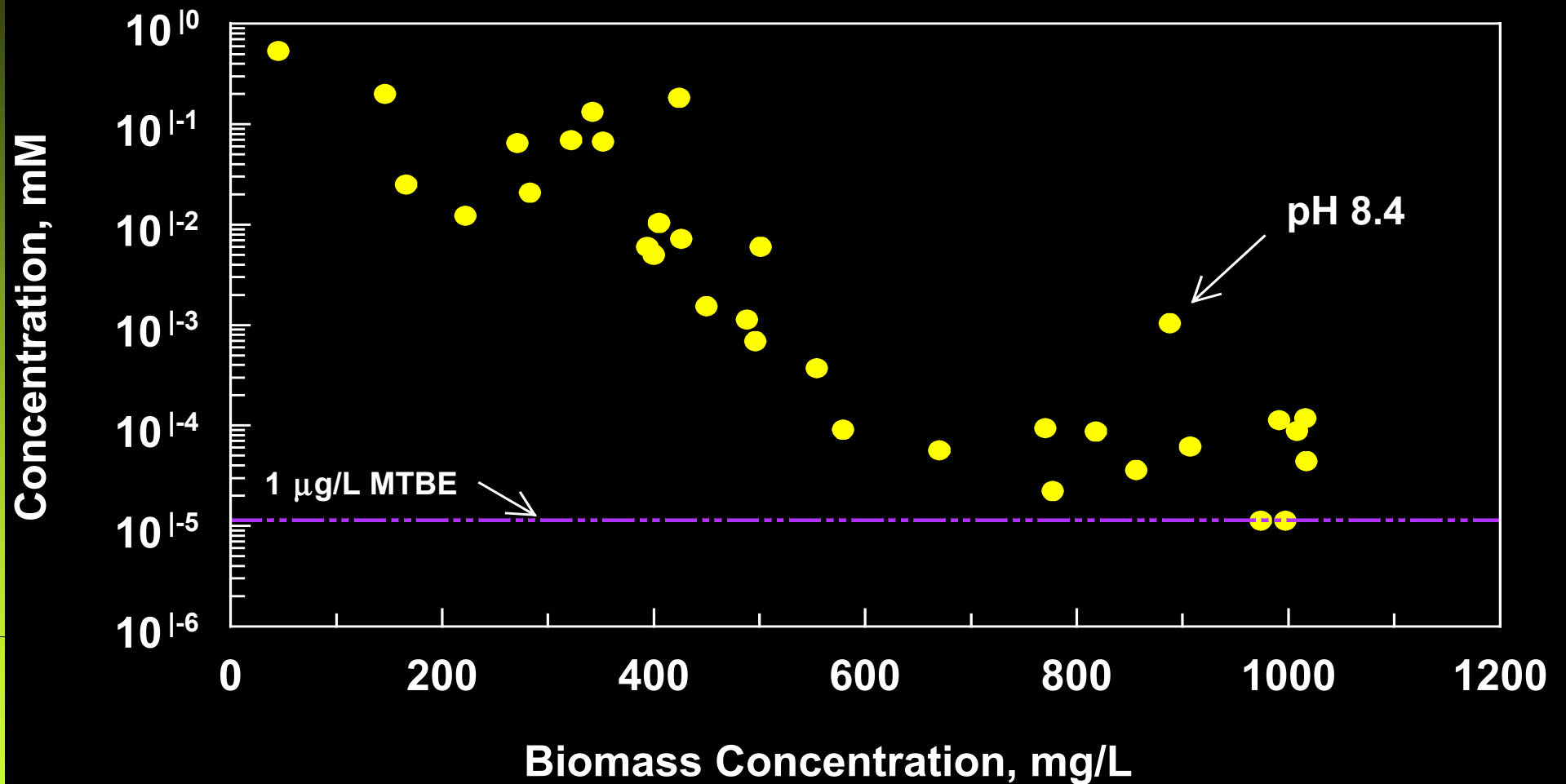
- **2 L mixed liquor from Mill Creek Sewage Treatment Plant, Cincinnati, OH**
- **600 mL of mixed liquor from Shell Dev't. Corp. Refinery, Houston, TX**
- **140 mL of aquifer material wash water, Port Hueneme, CA**

# **Performance Results from Initial Porous Pot Studies**

# MTBE-Fed Reactor



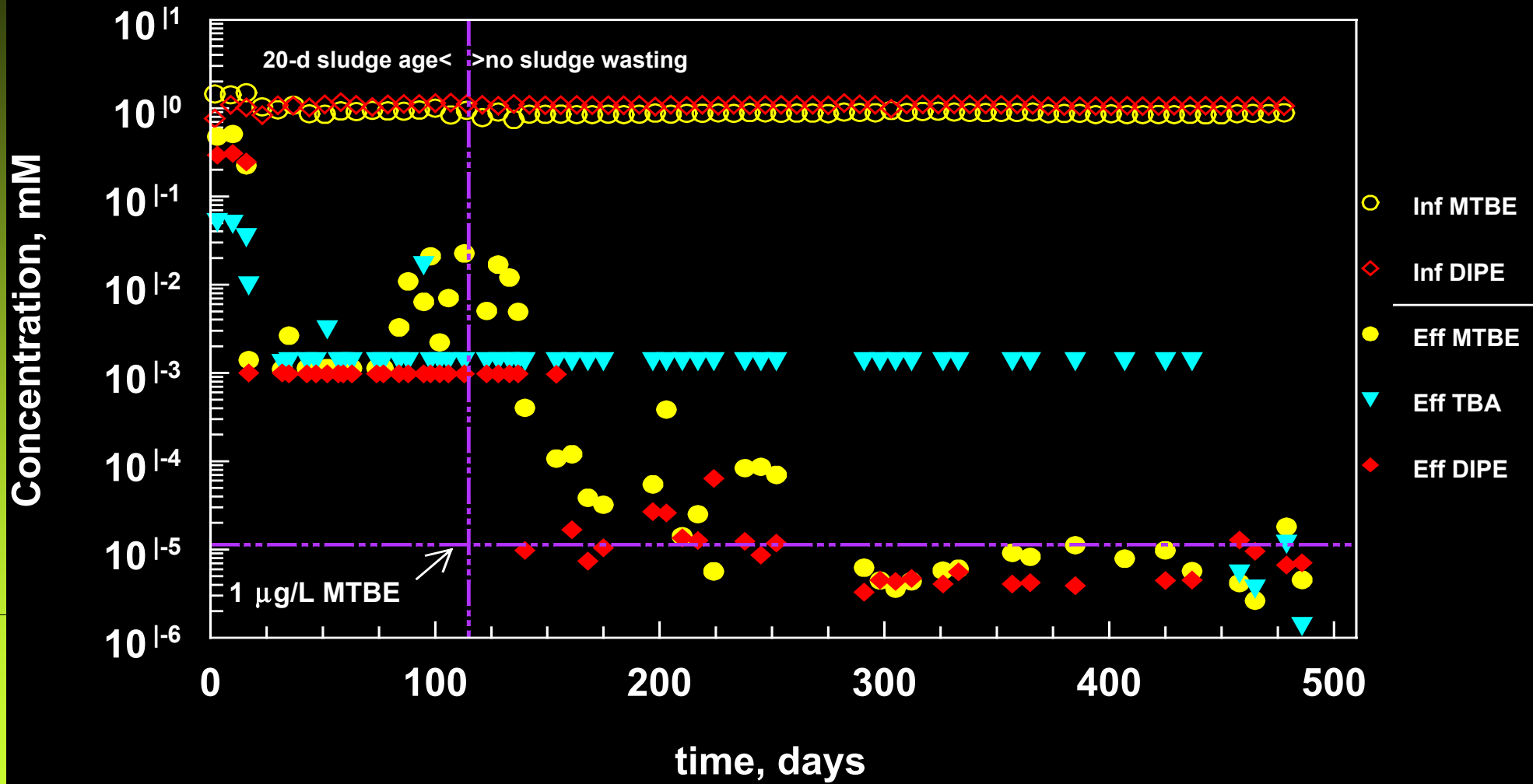
# MTBE Biodegradation as a Function of Biomass Concentration



# **MTBE/DIPE-Fed Reactor**



# MTBE/DIPE-Fed Reactor



# Summary of System Performance: All Active Reactors

	Influent MTBE, mg/d	MTBE in Effluent, mg/d	MTBE in Exhaust Air, mg/d	Percent Removed
<b>MTBE Alone</b>	<b>355.50</b>	<b>0.013</b>	<b>0.002</b>	<b>99.99</b>
<b>MTBE and DEE</b>	<b>177.75</b>	<b>0.033</b>	<b>0.003</b>	<b>99.98</b>
<b>MTBE and DIPE</b>	<b>177.75</b>	<b>0.018</b>	<b>0.002</b>	<b>99.99</b>
<b>MTBE and Ethanol</b>	<b>177.75</b>	<b>0.010</b>	<b>0.002</b>	<b>99.99</b>
<b>MTBE and BTEX</b>	<b>202.35</b>	<b>0.060</b>	<b>0.002</b>	<b>99.97</b>

# Summary of Continuous Flow Porous Pot Experiments

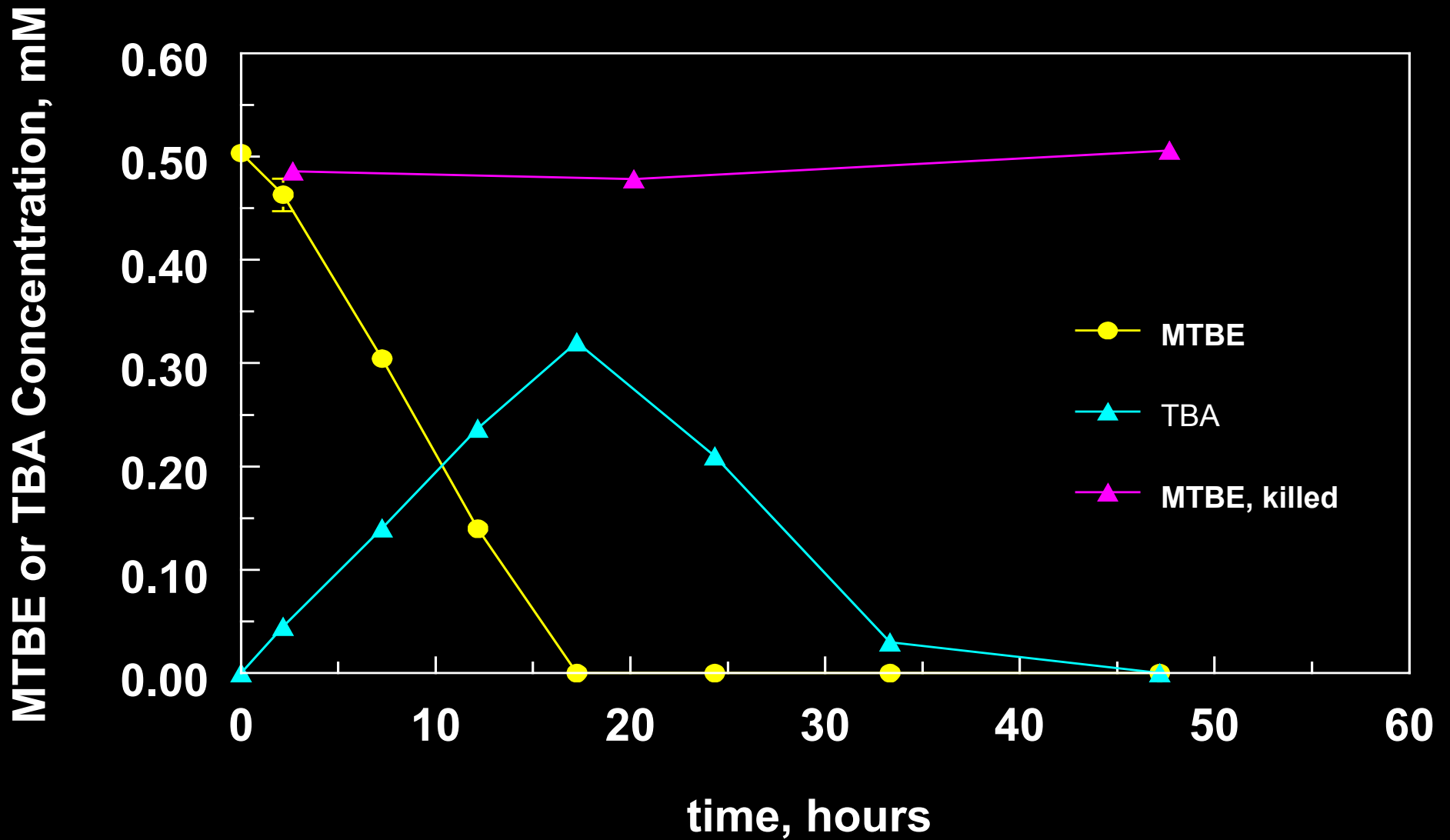
- At high biomass concentrations, MTBE biodegraded ~99.99% in *presence or absence* of other carbon sources
- COD and carbon analysis confirmed **mineralization** of MTBE and its intermediates, with the effluent carbon virtually all in inorganic form
- No significant loss of MTBE from the control **abiotic** reactor, indicating good system integrity

# **Serum Bottle Batch Experiments**

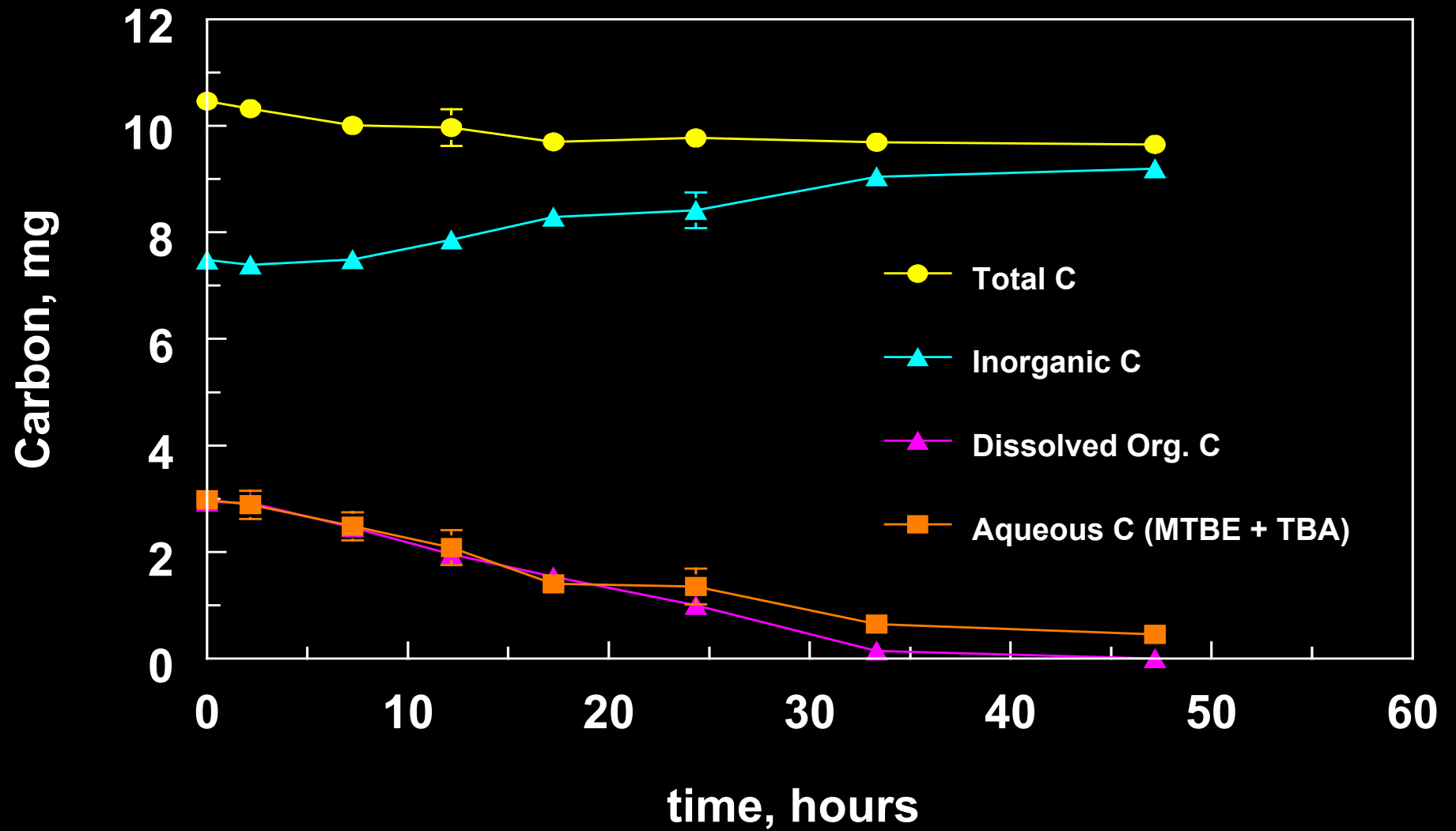
# Experimental Conditions

- **3 substrates fed to separate serum bottles in triplicate**
  - **MTBE alone**
  - **TBA alone**
  - **MTBE + TBA**
- **3 Feed Concentrations**
  - **5, 15, and 45 mg/L (0.057, 0.17, 0.51 mM)**
- **Analyze for substrates and intermediates during biodegradation**

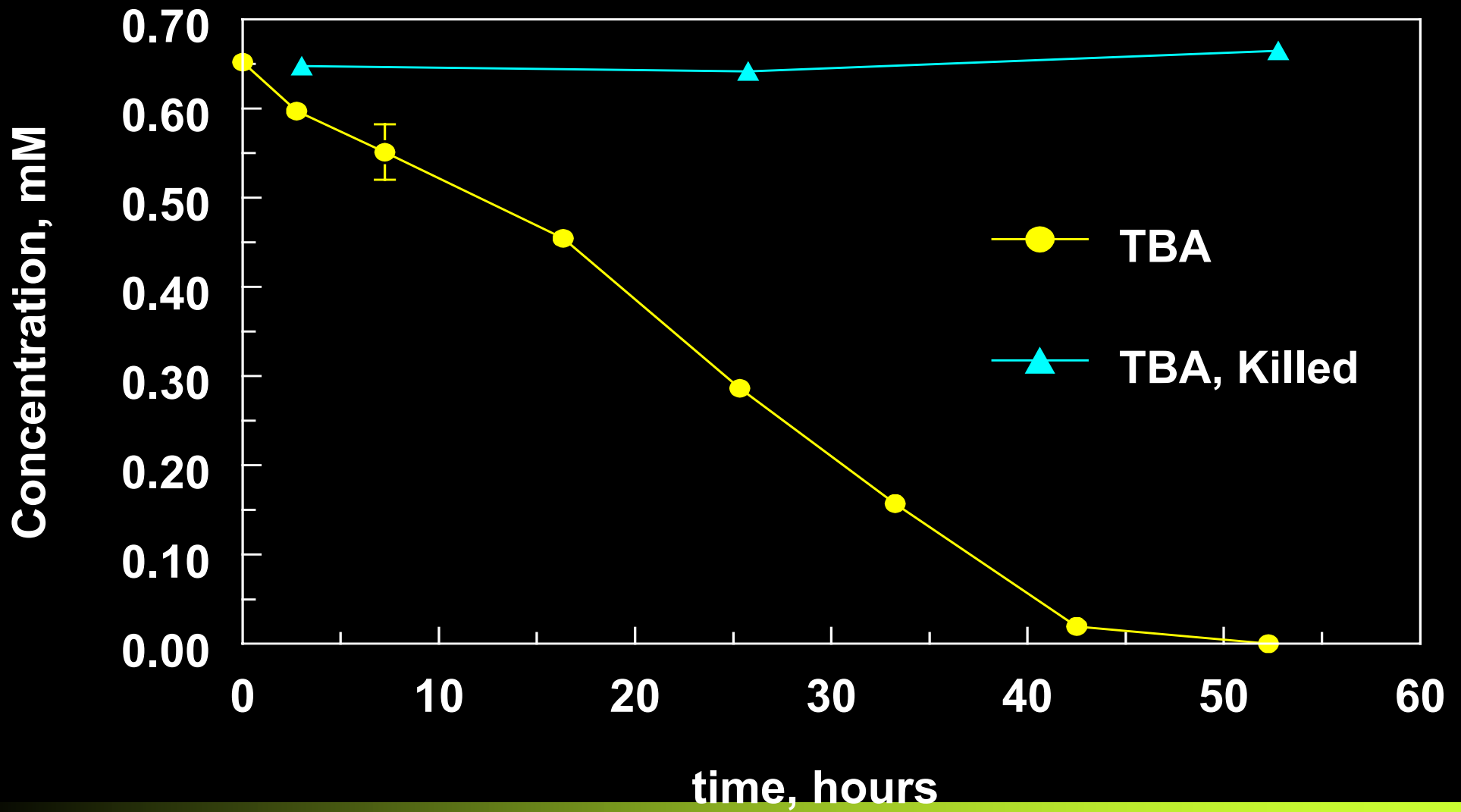
# MTBE-Spiked Serum Bottle 0.5 mM



# Carbon Balance 0.5 mM

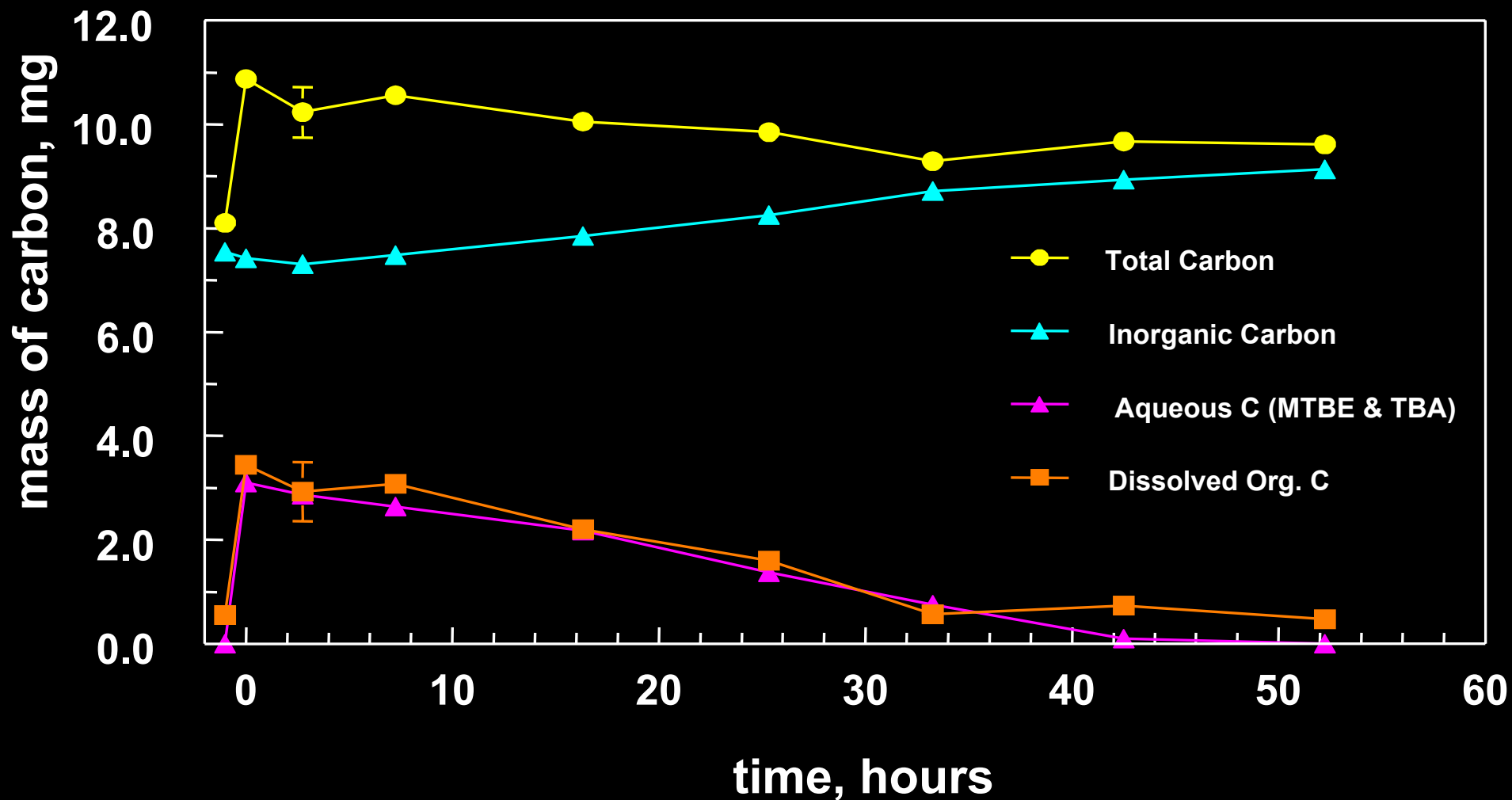


## TBA Spiked 0.65 mM



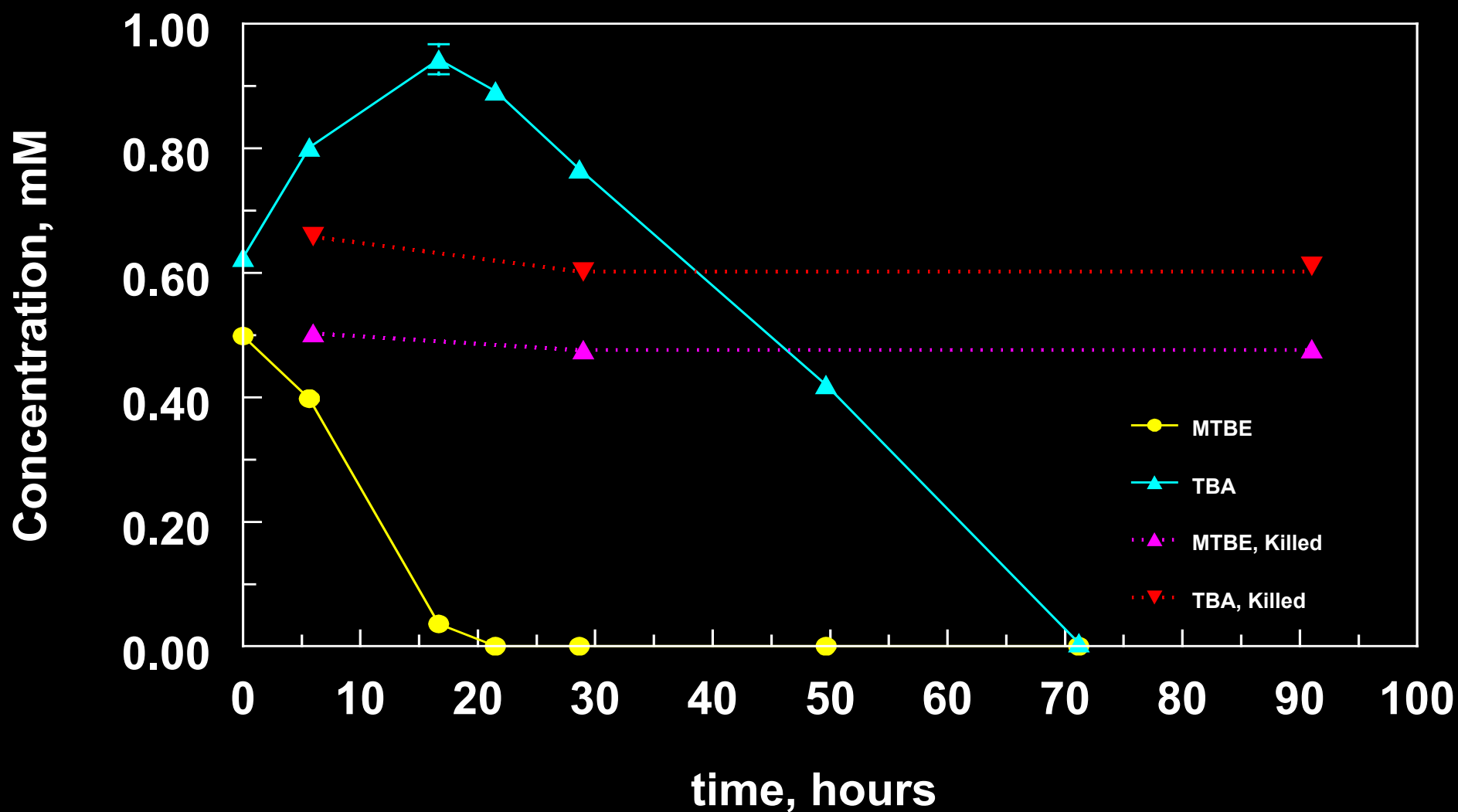


## TBA-Spiked Serum Bottle: 0.65 mM

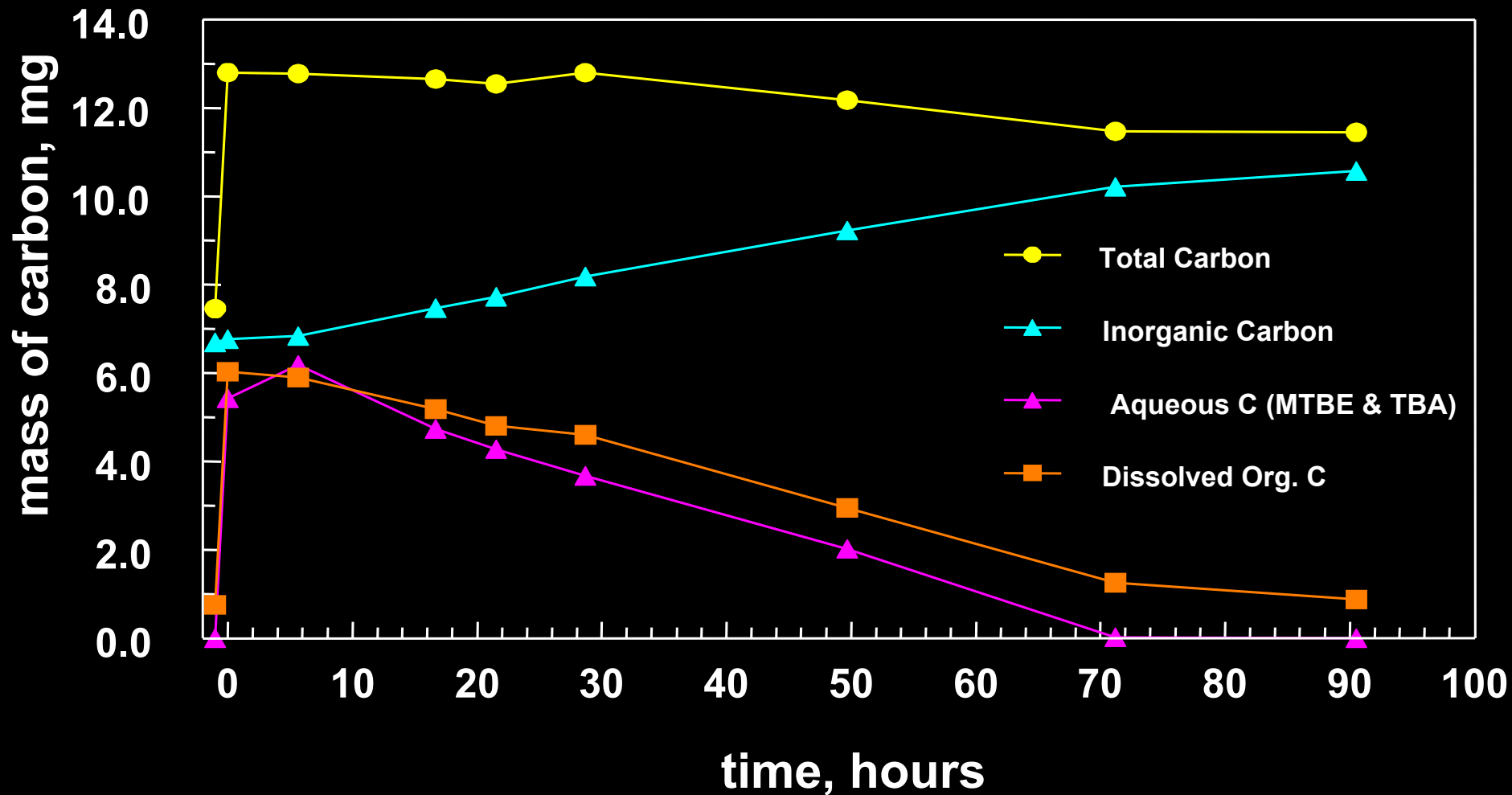


# MTBE & TBA Spiked Serum Bottle

## 0.5 mM MTBE, 0.60 mM TBA



# MTBE/TBA Spiked Serum Bottle

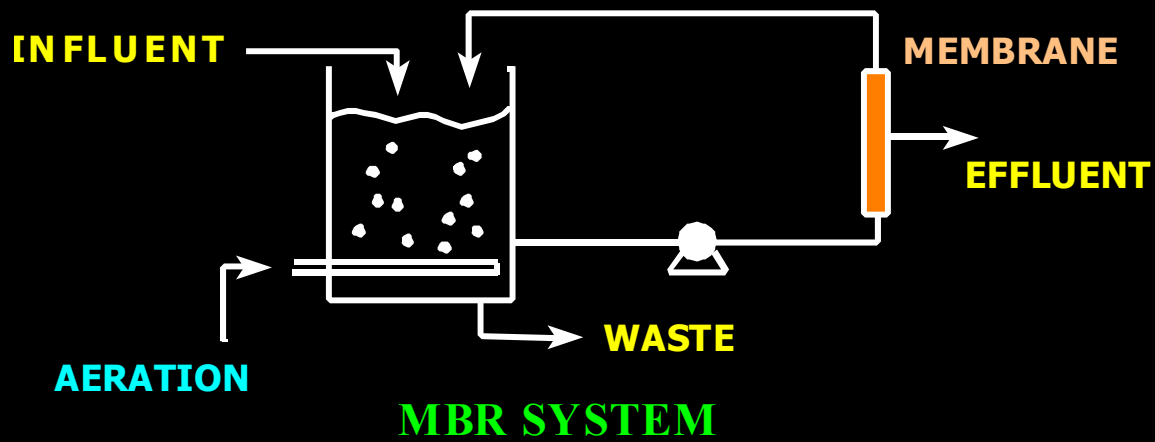
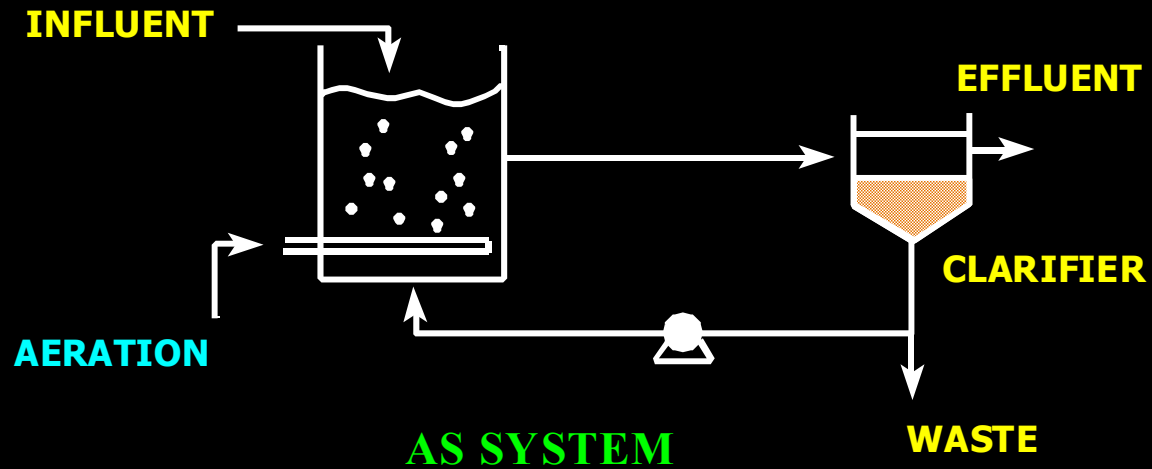


# Summary of Serum Bottle Experiments

- **Complete carbon balance obtained: all MTBE converted to  $\text{CO}_2$  and  $\text{H}_2\text{O}$  with no buildup of intermediates**
- **As MTBE degrades, TBA first increases, then declines to undetectable levels**
- **Rate-limiting step is mineralization of TBA**

# **Performance of Membrane Bioreactor**

# MBR vs. Activated Sludge



# Characteristics of Membrane Bioreactors (MBR)

- **Advantages:**
  - **Close control of solids**
  - **Extremely high effluent quality**
  - **Compact design**
- **Disadvantages**
  - **Fouling**
  - **Cost (both capital and operating)**
  - **High shear stress**

## Treatment Approach Used

- **Ultrafiltration membrane**
  - **Tech-Sep Kerasep™ (Rhône Poulenc, France)**
  - **External cross-flow, tubular ceramic membrane**
  - **Pore size = 0.02 μm (300 kDaltons)**
  - **Total surface area of 0.085 m<sup>2</sup>**
  - **Volume of reactor = 6 L**
  - **Operated at 6 L/h or 1 h HRT**
- **Mixed culture from previous bench top porous pot chemostats fed MtBE**
- **Feed water = dechlorinated Cincinnati tap water**

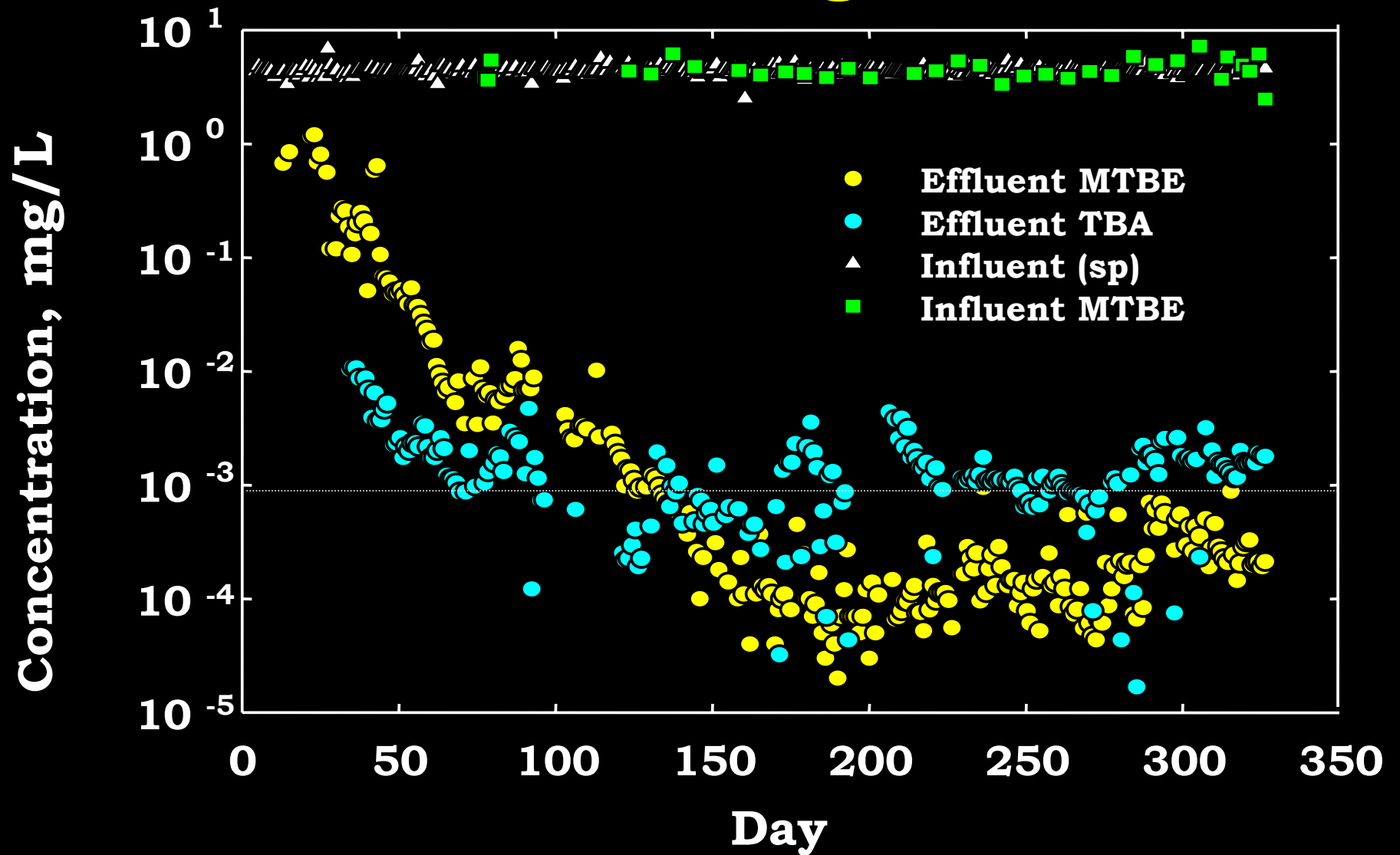


## Summary of Operating Conditions

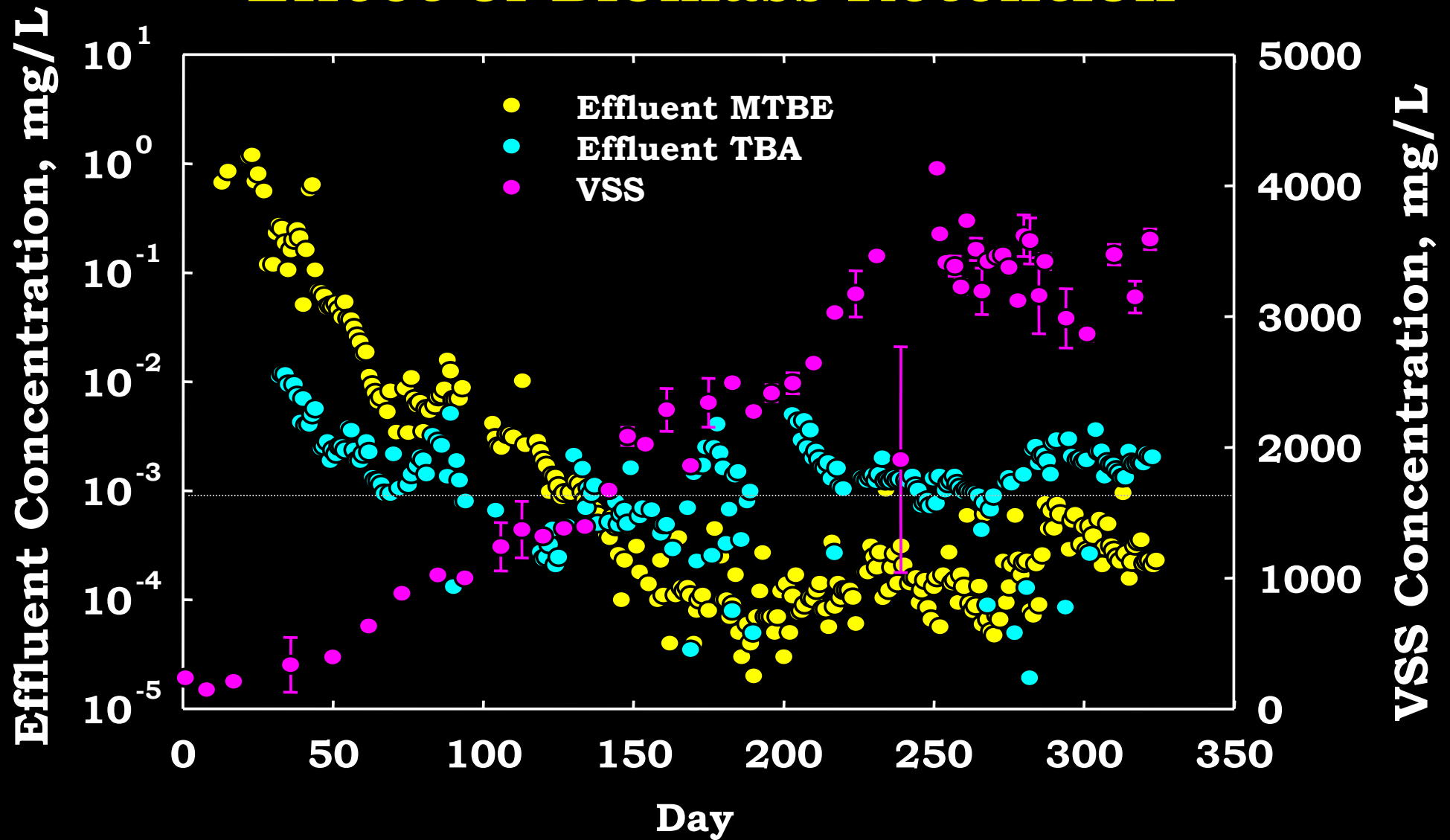
- **Feed MtBE concentration**      **5 mg/L**
- **Hydraulic Retention Time**      **1 hour**
- **Temperature**      **18-20°C**
- **pH**      **7.2-7.8**
- **Dissolved oxygen**      **> 3 mg/L**
- **Solids retention time**      **>100 days**

# **MBR Performance Results**

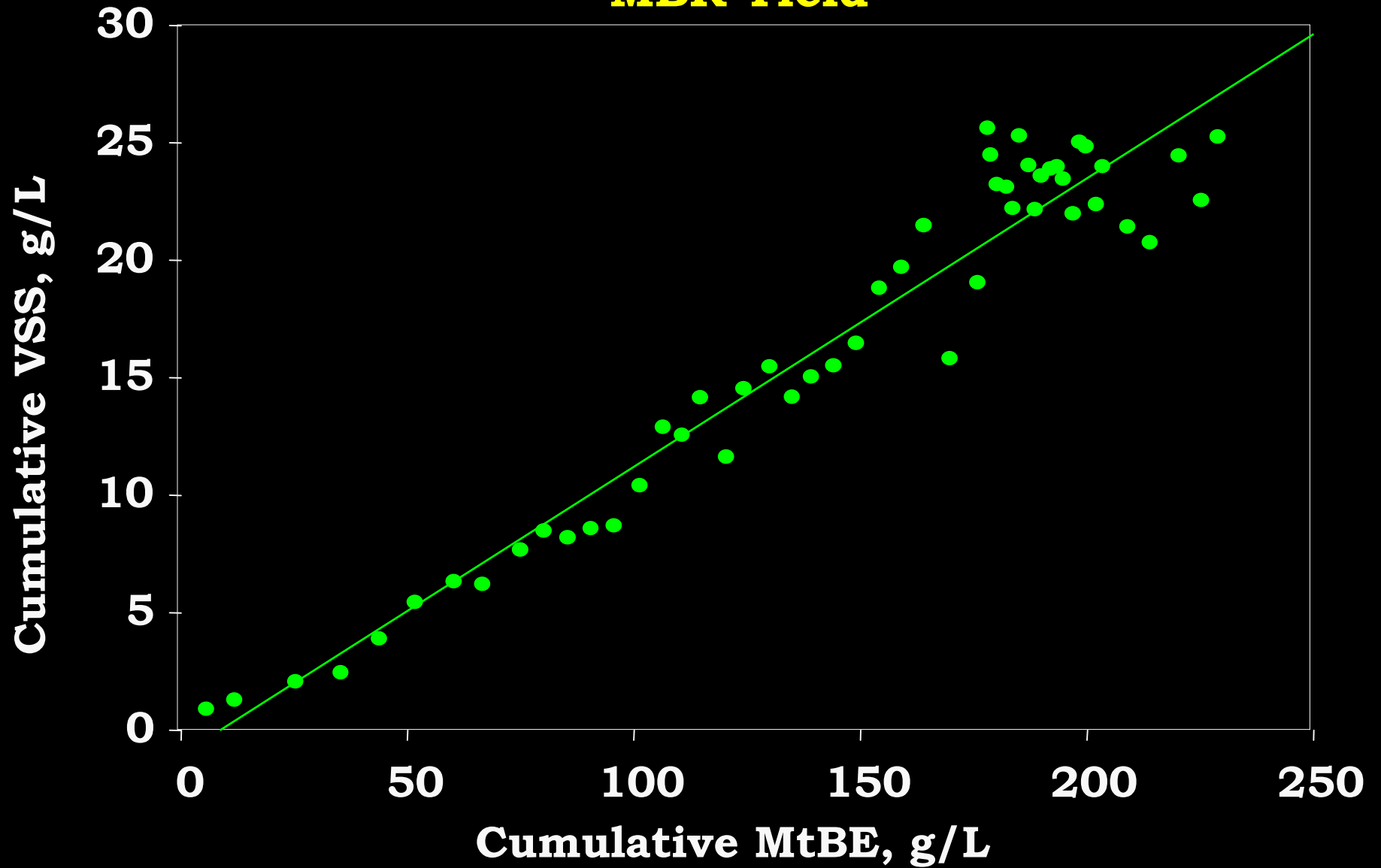
# MBR Performance, 5 mg/L MtBE in Feed



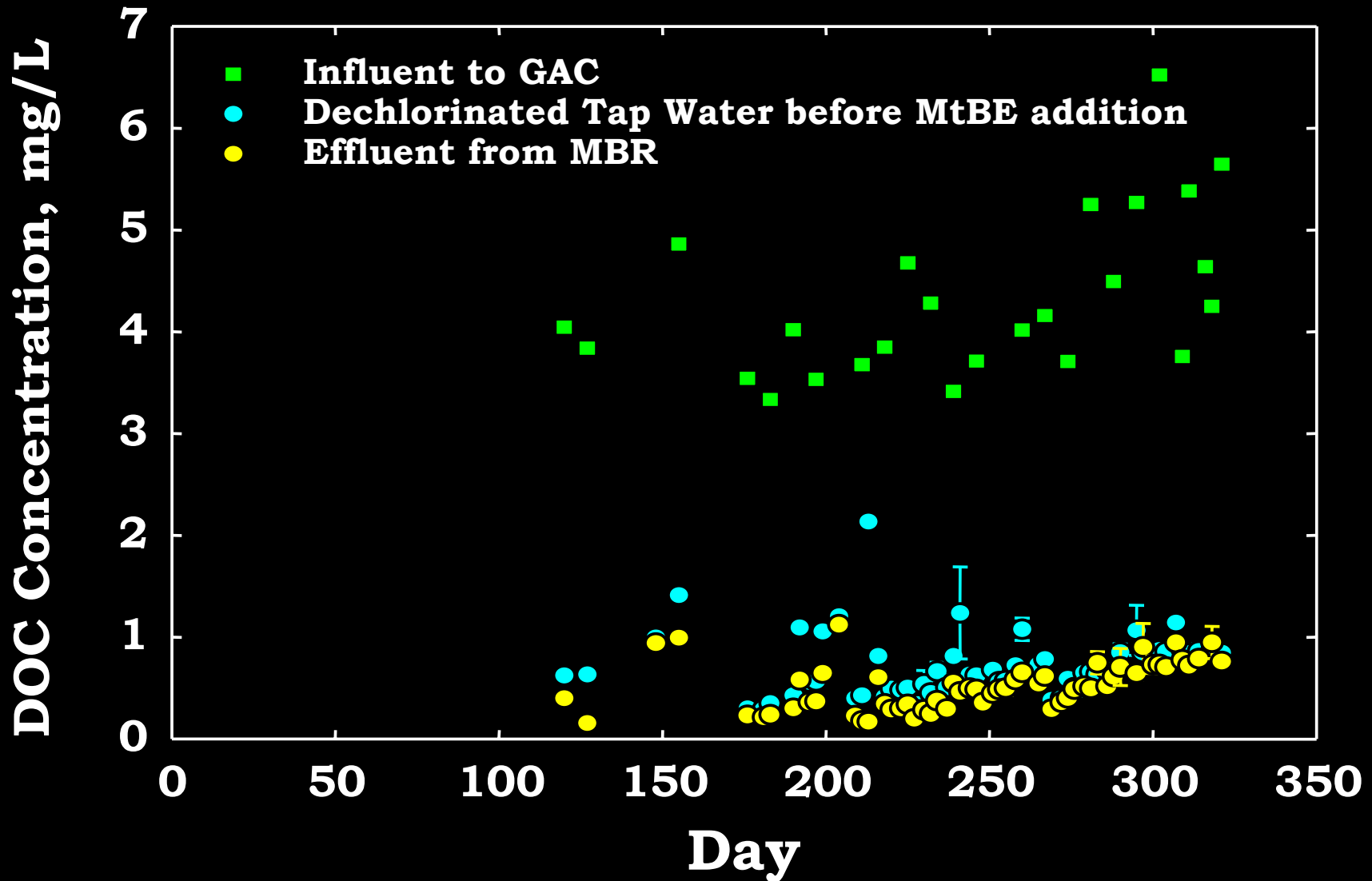
# Effect of Biomass Retention



# MBR Yield

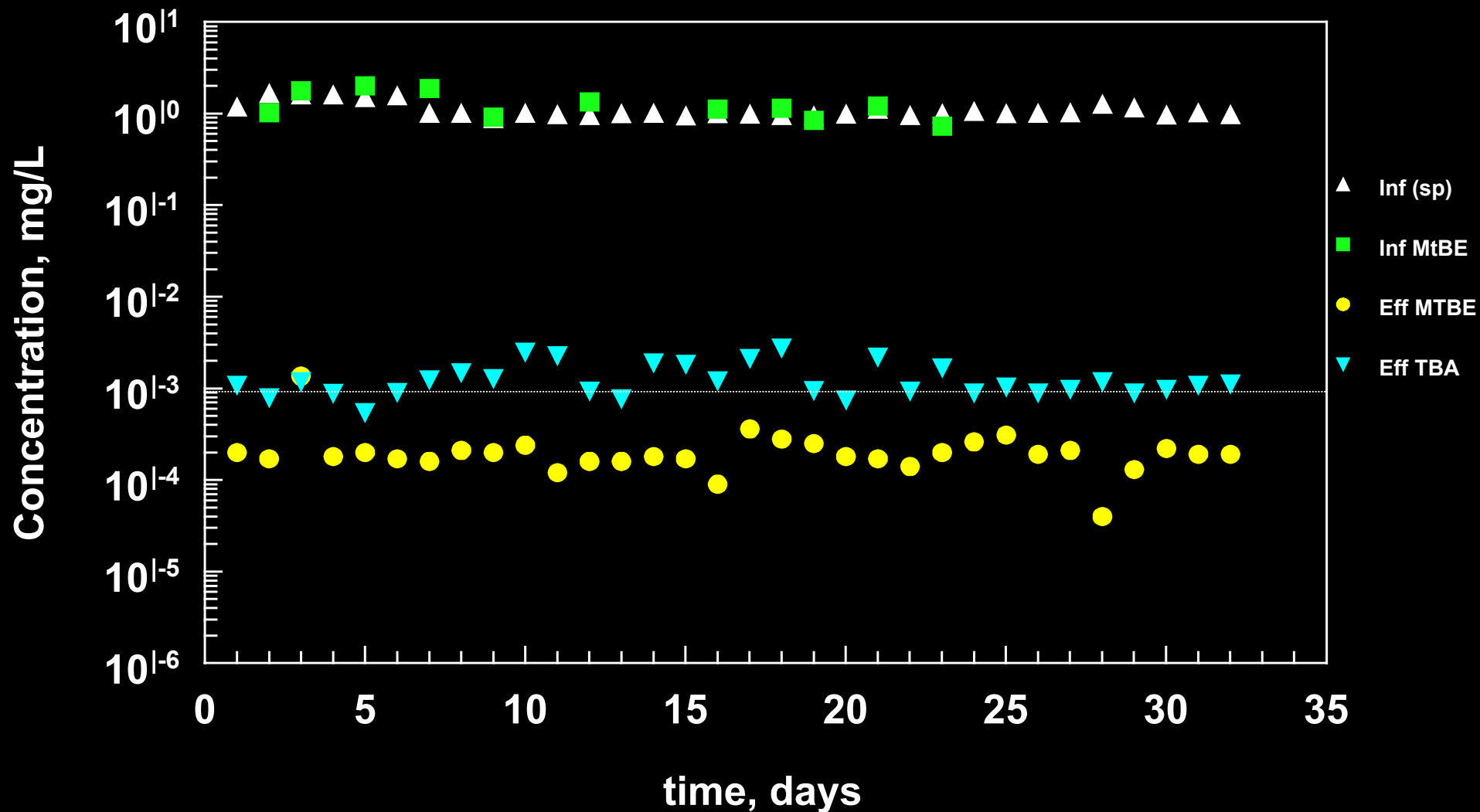


# Dissolved Organic Carbon



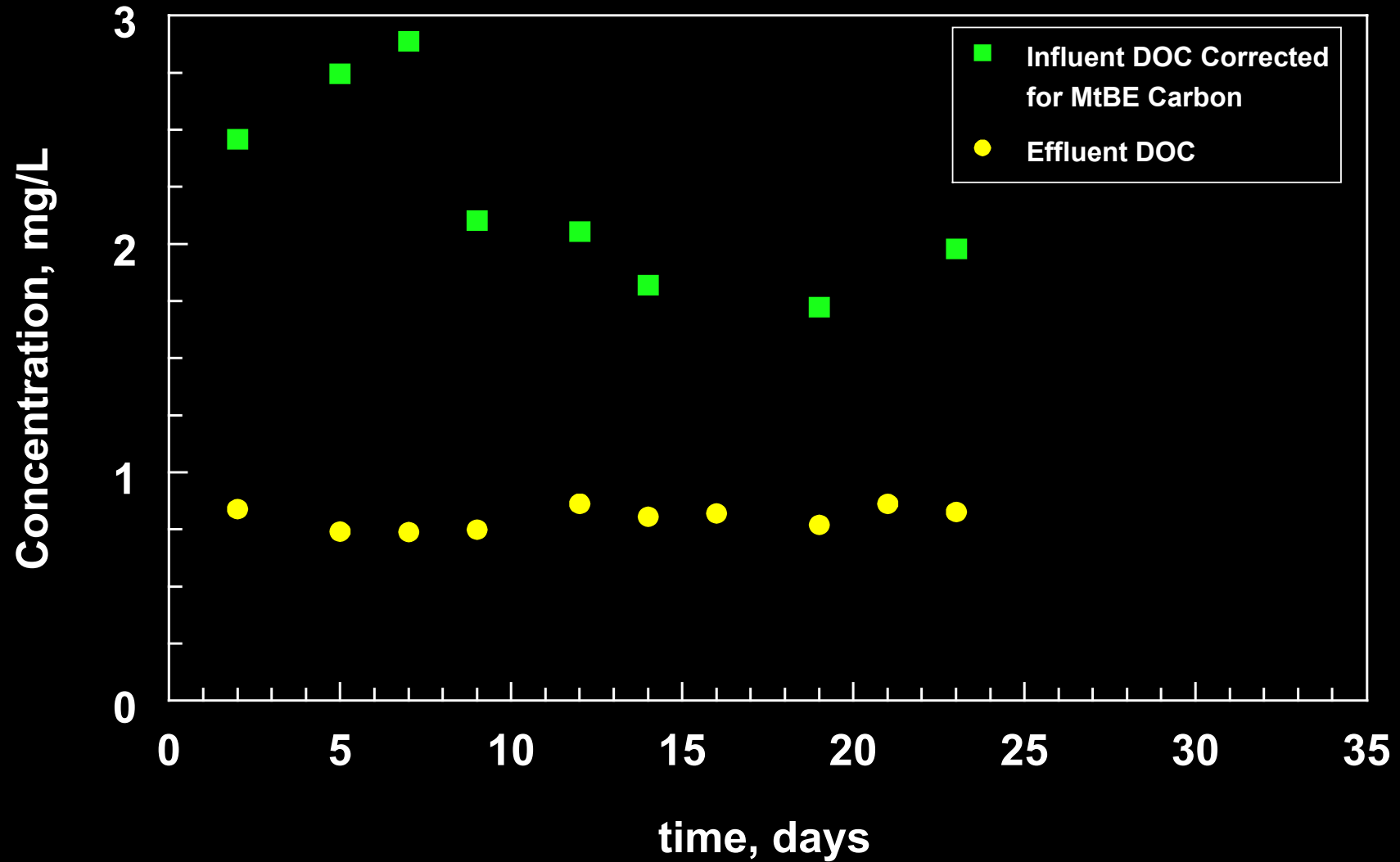
**MBR Performance When Influent MtBE  
Reduced to 1 mg/L**

# MBR Performance, 1 mg/L MtBE in Feed





## DOC in Effluent Fed 1 mg/L MtBE

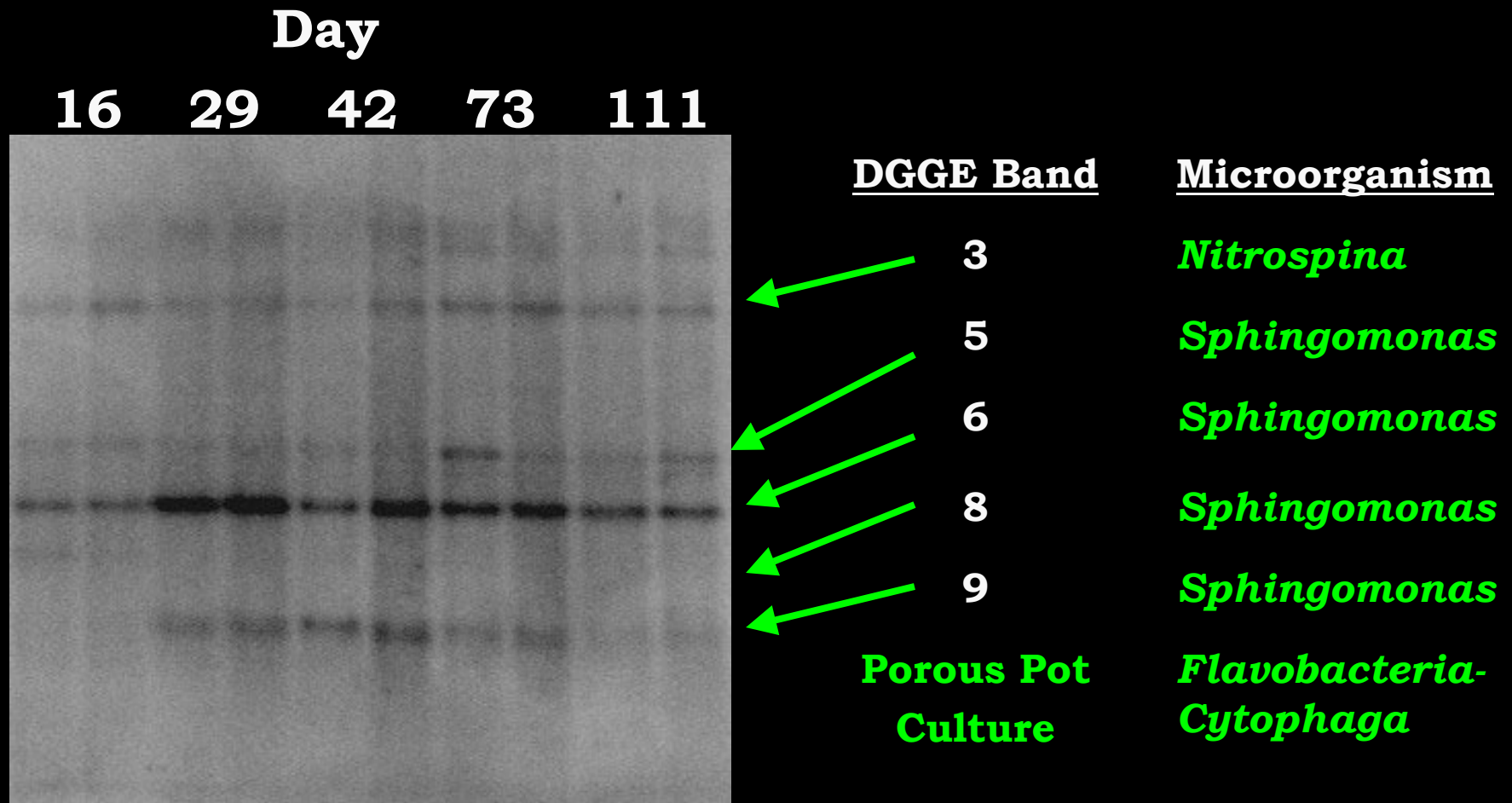


# **Identification of Active Microbial Species in MBR**

# Denaturing Gradient Gel Electrophoresis (DGGE)

- **Molecular tool targeting 16S rDNA**
- **Resolves DNA from mixed culture based on melting and electrophoretic mobility behavior**
- **Banding pattern gives a snapshot of community structure**
- **One band ~ one microorganism**

# Bacterial Identification by DGGE Pattern in MBR



## Characteristics of *Cytophaga-Flexibacteria* Found in the Porous Pot Systems

- **Dominant in activated sludge systems**
  - **Good floc-formers, settle readily**
- **Implicated in biodegradation of PAHs, phenols, and other substituted aromatics**
- **Abundant in organically **rich**, not oligotrophic, environments**
  - **Presence in groundwater not documented**
    - **Could partially explain why field studies have been so inconsistent in observing biodegradation of MTBE in aquifers**

## Characteristics of $\alpha$ -Proteobacteria

- **Predominant species in MBR**
- ***Sphingomonas* spp.**
  - **Known degraders of complex substrates like PCP**
  - **Often detected in subsurface samples**
  - **Can readily attach to surfaces**
  - **Highly hydrophobic, good oil degraders**
  - **Not subject to shear stress as are *Cytophaga***
- **Since only present in porous pot reactors with dual substrates, most likely responsible for biodegradation of the alternate substrate**

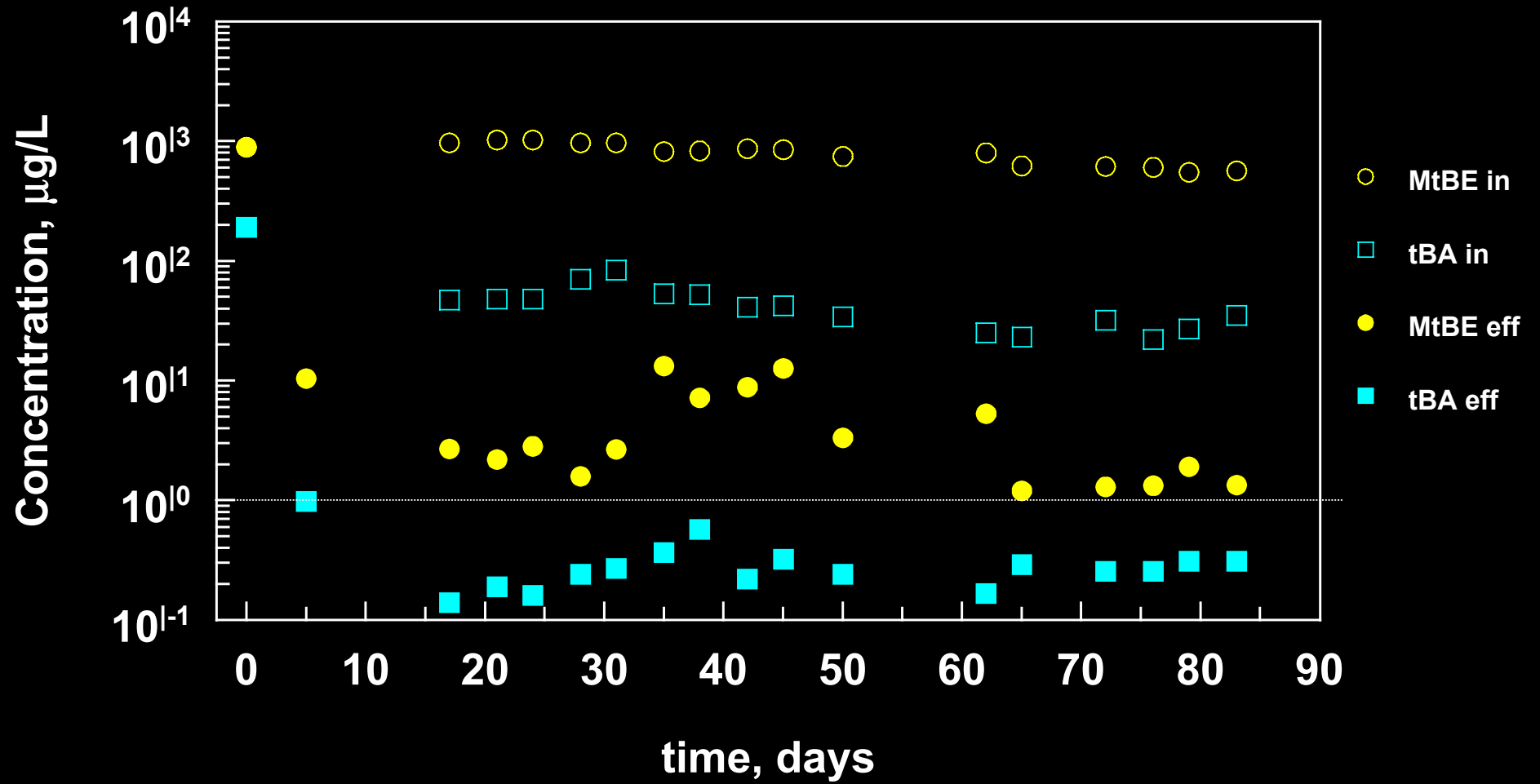
**Bench Top Study of Millville, NJ  
Superfund Site Groundwater**

## Millville, NJ Study

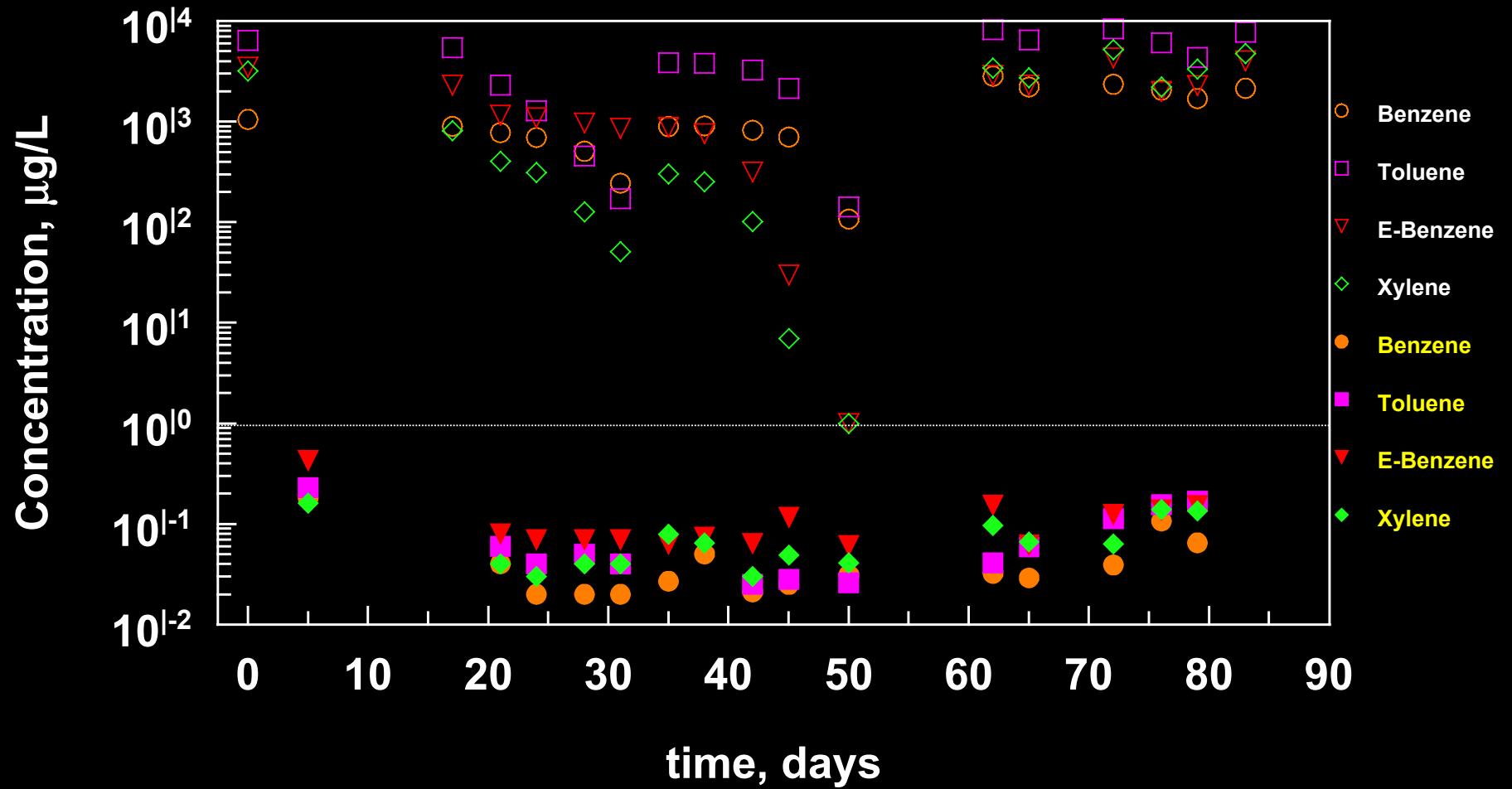
- **MGP site with co-mingled plume of PAHs and fuel hydrocarbons from gasoline spill**
- **Groundwater shipped every month as feed to porous pot chemostats**
- **Reactors inoculated with acclimated MtBE cultures and oil degraders**
- **Reactors operated at 2 different flow rates: 4.8 and 8.5 L/d**



## MtBE and tBA Degradation



# BTEX Degradation

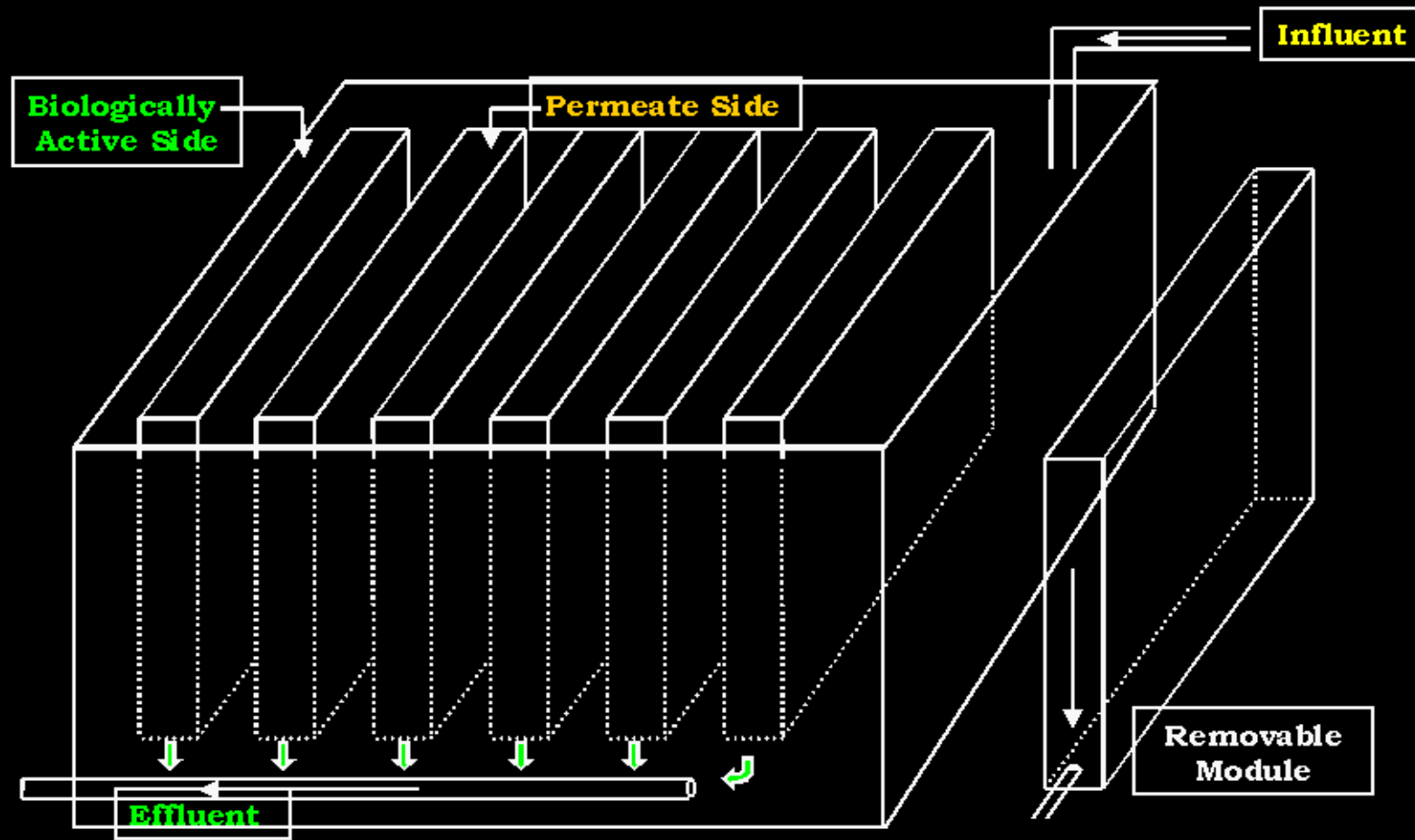


# **Pilot-Scale Biomass Concentrator Reactor (BCR) Performance**

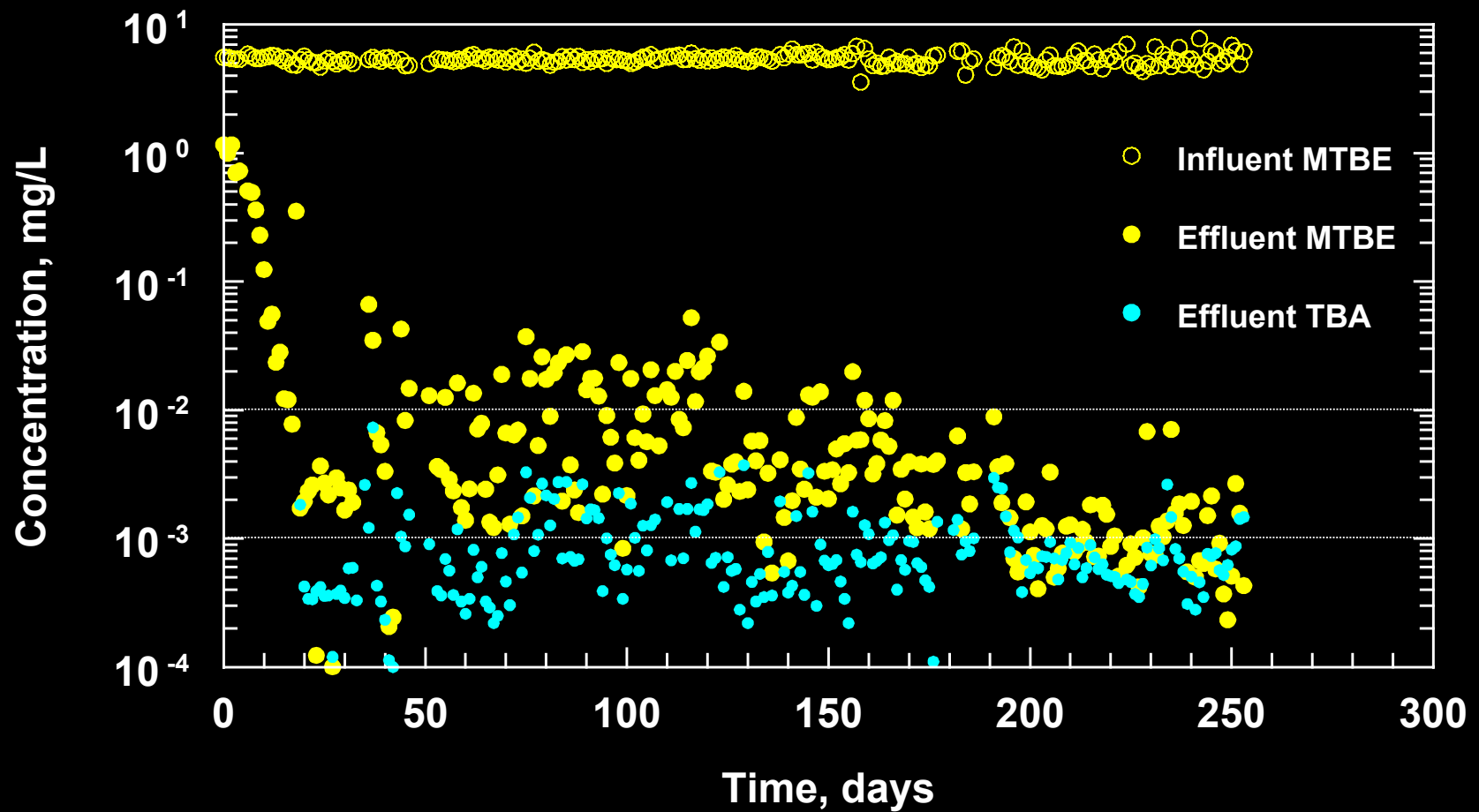
## Description of BCR

- **0.5 m<sup>3</sup> capacity system built last year (1.0 m<sup>3</sup> total volume)**
- **Applied for joint UC/EPA patent**
  - **Design conceptually based on porous pot reactor**
    - **Much higher surface area, allowing for greater flow rates under gravity**
    - **Flow rate of 2,500 L/d (4.8 h HRT)**
    - **Started up in May, 2001**
    - **Producing effluent MtBE and tBA concentrations of ~1 µg/L since September, 2001 (5 mg/L in feed)**
    - **Will increase flow to 5,000 L/d (2.4 h HRT) and reduce MtBE in feed by half**
    - **Planned for use in a field study at Millville, NJ next year**

# Schematic Diagram of Biomass Concentrator Reactor



# Biodegradation of MtBE in BCR



## Economic Evaluation of *Ex-Situ* Reactors

- **Comparison of MBR and BCR with Air Stripping**
  - **Assumptions:**
    - **2 mg/L MtBE influent**
    - **5  $\mu\text{g/L}$  MtBE effluent**
    - **3 GROUNDWATER flow rates (0.1, 0.3, and 1.0 mgd)**
    - **Air stripping equipped with GAC off-gas treatment**

## Economic Evaluation of *Ex-Situ* Reactors

<b>Cost of <i>ex-situ</i> treatments, \$/1000 gal*</b>			
<b>Flow</b>	<b>Stripping</b>	<b>MBR</b>	<b>BCR</b>
<b>0.1 mgd</b>	<b>2.11</b>	<b>1.76</b>	<b>1.72</b>
<b>0.3 mgd</b>	<b>0.88</b>	<b>0.93</b>	<b>0.91</b>
<b>1.0 mgd</b>	<b>0.41</b>	<b>0.54</b>	<b>0.76</b>

**\*Estimates by Richard Scharp**



## Economic Comparison

- **BCR had not been optimized when the cost analysis was done (costs based on prototype configuration only)**
  - **Preliminary studies indicate that the BCR can be operated at substantially lower HRTs, which will result in greatly reduced costs**
- **Thus, biotreatment appears to be cost competitive with air stripping**

## Conclusions: Ex-Situ Biotreatment

- **Porous Pot Chemostat and Batch Studies**
  - **Maintaining high biomass, aerobic conditions, and pH between 7.2 and 7.7 key for consistent performance**
  - **MtBE and tBA degradation is neither positively nor negatively affected by presence of BTEX**
    - **All compounds were degraded to  $\ll 1 \mu\text{g/L}$  whether MtBE, tBA, or BTEX were sole carbon sources or in combination**

## Conclusions: MBR Study

- **Effluent quality excellent and consistently below California advisory limits (5  $\mu\text{g/L}$ )**
  - **Average 0.33  $\mu\text{g/L}$  MtBE**
  - **Median 0.18  $\mu\text{g/L}$  MtBE**
- **DOC effluent quality comparable to dechlorinated Cincinnati tap water**
- **Low cellular yield (0.12 g cells/g MTBE)**
- **Good performance at 5 and 1 mg/L in feed**
- **Several advantages over conventional treatment**



# **Collaborators at the University of Cincinnati**

**John R. Morrison**

**Maher Zein**

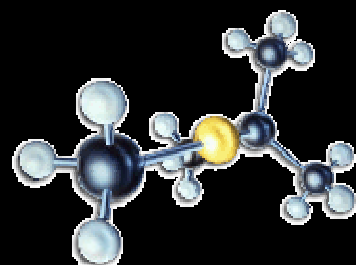
**Gregory J. Wilson**

**Amy Pruden**

**Marie A. Sedran**

**Makram T. Suidan**

**Department of Civil & Environmental Engineering  
University of Cincinnati**



**THANK YOU**

