

**Table 846. Timber-Based Manufacturing Industries—Establishments, Shipments, Payroll, and Employees: 2002**

[89,085,026 represents \$89,085,026,000. Includes only establishments or firms with payroll. Data based on the 2002 Economic Census. See Appendix III]

Industry	2002 NAICS code <sup>1</sup>	Estab-lishments	Value of shipments (\$1,000)	Annual payroll (\$1,000)	Paid employees
<b>Wood product manufacturing . . . . .</b>	<b>321</b>	<b>17,202</b>	<b>89,085,026</b>	<b>16,054,554</b>	<b>540,565</b>
Sawmills and wood preservation. . . . .	3211	4,318	25,922,616	3,496,055	108,045
Saw mills . . . . .	321113	3,805	21,388,581	3,123,879	95,724
Wood preservation . . . . .	321114	513	4,534,035	372,176	12,321
Veneer, plywood, and engineered wood product manufacturing . . . . .	3212	1,925	20,201,016	3,681,187	114,300
Other wood product manufacturing . . . . .	3219	10,959	42,961,394	8,877,312	318,220
Millwork . . . . .	32191	4,725	22,557,817	4,415,940	151,245
Wood container and pallet manufacturing . . . . .	32192	2,948	5,055,879	1,154,283	51,003
All other wood product manufacturing . . . . .	32199	3,286	15,347,698	3,307,089	115,972
<b>Paper manufacturing . . . . .</b>	<b>322</b>	<b>5,520</b>	<b>153,766,022</b>	<b>21,497,243</b>	<b>491,436</b>
Pulp, paper, and paperboard mills . . . . .	3221	561	70,031,347	8,854,439	158,619
Pulp mills . . . . .	32211	31	3,650,916	487,324	8,043
Paper mills . . . . .	32212	327	45,163,754	5,700,302	102,571
Paperboard mills . . . . .	32213	203	21,216,677	2,666,813	48,005
Converted paper product manufacturing . . . . .	3222	4,959	83,734,675	12,642,804	332,817
Paperboard container manufacturing . . . . .	32221	2,669	43,494,303	7,091,160	184,884
Paper bag and coated and treated paper manufacturing . . . . .	32222	929	18,242,228	2,640,583	66,296
Stationery product manufacturing . . . . .	32223	636	7,977,966	1,300,452	38,595
Other converted paper product manufacturing . . . . .	32229	725	14,020,178	1,610,609	43,042

<sup>1</sup> North American Industry Classification System, 2002.