

Table 847. Timber-Based Manufacturing Industries—Employees, Payroll, and Shipments: 2005

[In thousands (13,169 represents 13,169,000). Based on the Annual Survey of Manufactures; see Appendix III]

Selected industry	2002 NAICS code ¹	All employees			Production workers, total (1,000)	Value added by manufactures		Value of shipments (mil. dol.)
		Number (1,000)	Payroll			Total (mil. dol.)	Per production worker (dol.)	
			Total (mil. dol.)	Per employee (dol.)				
Manufacturing, all industries² . . .	31-33	13,169	579,891	44,035	9,230	2,204,095	238,793	4,735,384
Timber-based manufacturing, total	321-322	969	38,533	39,779	765	120,651	157,791	274,866
Percent of total manufacturing	(X)	7	6.64	(X)	8.28	5.47	(X)	5.80
Wood product manufacturing	321	539	17,832	33,078	431	44,763	103,830	112,018
Sawmills & wood preservation	3211	105	3,876	36,800	87	10,946	125,701	32,786
Veneer, plywood, & engineered wood product	3212	115	4,112	35,612	93	11,078	119,160	26,609
Other wood product	3219	318	9,844	30,927	251	22,738	90,568	52,623
Millwork	32191	158	5,151	32,512	125	11,382	91,340	28,611
Wood container & pallet	32192	50	1,258	25,077	41	2,717	65,809	5,955
All other wood products	32199	110	3,436	31,312	85	8,640	101,441	18,056
Paper manufacturing	322	430	20,701	48,189	334	75,889	227,544	162,848
Pulp, paper, & paperboard mills	3221	136	8,227	60,675	108	38,619	358,927	75,428
Pulp mills	32211	7	467	65,337	6	1,678	297,475	4,044
Paper mills	32212	91	5,504	60,430	73	26,952	371,313	50,530
Paperboard mills	32213	37	2,256	60,379	29	9,989	340,110	20,854
Converted paper product	3222	294	12,474	42,430	226	37,270	164,973	87,420
Paperboard container	32221	163	6,975	42,842	125	17,628	141,288	46,127
Paper bag & coated & treated paper	32222	62	2,719	43,971	46	8,970	193,401	19,943
Stationery product	32223	33	1,256	37,641	26	3,261	125,035	8,002
Other converted paper products	32229	36	1,524	42,356	29	7,411	258,323	13,347

X Not applicable. ¹ North American Industry Classification System, 2002; see text, Section 15. ² Includes other industries not shown separately.

Source: U.S. Census Bureau, *Annual Survey of Manufactures, 2005*, Series M05(AS)-1. See also <<http://www.census.gov/prod/2006pubs/am0531gs1.pdf>> (issued November 2006).