

TEXAS DEPARTMENT OF INSURANCE

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PRODUCT EVALUATION WIN-282

Effective May 1, 2005

*The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**. This product shall be subject to reevaluation **March 31, 2006**.*

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code and the Texas Engineering Practice Act.

Series 7300 Vinyl Horizontal Slider Windows, Non-impact Resistant, manufactured by

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will be acceptable in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with the manufacturer's installation instructions and this product evaluation.

PRODUCT DESCRIPTION

The Series 7300 window is a vinyl horizontal slider window. The horizontal slider windows evaluated in this report are individual, non-impact resistant windows. This product evaluation report is for horizontal slider windows based on the following tested constructions:

General Description:

System	Description	Label Rating
1	Individual Horizontal Slider Window; (XOX)	HS-R25 120 x 60
2	Individual Horizontal Slider Window; (XO)	HS-R35 72 x 48

Product Dimensions:

System	Overall Size	Sash Size(s)	Fixed Daylight Opening Size
1	119 1/2" x 59 1/2"	39 3/4" x 56 5/8"	36 1/2" x 34 1/2"
2	71 1/2" x 47 1/2"	35" x 44 3/8"	32 1/4" x 42 1/2"

Glazing Description:

System	Glass Construction ¹	Glazing Method ²
1	IG-1	GM-1
	IG-1	GM-1

Note: ¹ See the "Glass Description Key" for the glazing construction.

² See the "Glazing Method Key" for the glazing method description.

Glazing Description Key:

IG-1: The operable sashes and the fixed lite contain sealed insulating glass units. The sealed insulating glass units are comprised of two double strength ($\frac{1}{8}$ ") annealed glass lites separated by a Swiggle™ spacer system.

Glazing Method Key:

GM-1: The insulating glass unit in the fixed lite is set from the interior against double-sided adhesive foam tape. A rigid vinyl snap-in glazing bead secures the insulating glass unit from the interior. The insulating glass units in the operable sashes are set from the exterior against double-sided adhesive foam tape. A rigid vinyl snap-in glazing bead secures the insulating glass unit from the exterior.

Frame Construction: The frame members are manufactured from extruded vinyl (PVC). The frame corners are mitered and thermally welded construction. The sill and jambs utilize extruded PVC inserts. The fixed intermediate mullions are attached with two (2) screws into a PVC bracket at the head and the sill.

Sash Construction: The sash members are manufactured from extruded vinyl (PVC). The sash corners are mitered and welded construction.

Reinforcement:

Systems 1 and 2: Extruded aluminum reinforcement is located in the interior and the exterior meeting stiles.

Hardware:

<u>Description</u>	<u>Location</u>
Locks and keepers	Sash stiles
Rollers	Bottom sash rails

Product Identification: A certification program label will be affixed to the window. The certification program label includes the manufacturer's name, performance characteristics and approved inspection agency to indicate compliance with the requirements of AAMA/NWWDA 101/I.S.2.

LIMITATIONS

Design pressures:

System	Maximum Width (in.)	Maximum Height (in.)	Design Pressures (psf)
1	119 $\frac{1}{2}$	59 $\frac{1}{2}$	± 25
2	71 $\frac{1}{2}$	47 $\frac{1}{2}$	± 35

Impact Resistance: These window assemblies do not satisfy the Texas Department of Insurance's criteria for protection from windborne debris. These window assemblies will need to be protected with an impact protective system when installed in areas where windborne debris is required.

Acceptance of Smaller Assemblies: Window assemblies with dimensions equal to or smaller than those specified above are acceptable within the limitations specified in this report.

INSTALLATION INSTRUCTIONS

General: The window assembly shall be installed in accordance with the manufacturer's installation instructions. The wood wall framing members shall be minimum Southern Yellow Pine lumber.

Installation: The window shall be mounted to the wood wall framing members using the nailing fin of the window with minimum No. 8 screws. The fasteners shall be located a maximum of 6 inches from each corner and a maximum of 6 inches along the perimeter of the window frame. The fasteners shall be long enough to penetrate a minimum of 1 ½" into the wall framing members.

Note: The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC) and the International Building Code (IBC) and the Texas Revisions.