

**Table 840. Timber-Based Manufacturing Industries—Employees, Payroll, and Shipments: 2006**

[In thousands (12,990 represents 12,990,000). Based on the Annual Survey of Manufactures; see Appendix III]

| Selected industry  | 2002 NAICS code <sup>1</sup> | All employees  |                   |                     | Production workers, total (1,000) | Value added by manufactures |                              | Value of shipments (mil. dol.) |
|--|------------------------------|----------------|-------------------|---------------------|-----------------------------------|-----------------------------|------------------------------|--------------------------------|
|  |                              | Number (1,000) | Payroll           |                     |                                   | Total (mil. dol.)           | Per production worker (dol.) |                                |
|  |                              |                | Total (mil. dol.) | Per employee (dol.) |                                   |                             |                              |                                |
| <b>Manufacturing, all industries<sup>2</sup></b> . . . . | <b>31-33</b>                 | <b>12,990</b>  | <b>592,342</b>    | <b>45,599</b>       | <b>9,179</b>                      | <b>2,305,589</b>            | <b>251,179</b>               | <b>5,019,963</b>               |
| <b>Timber-based manufacturing, total</b> . . . . .       | <b>321-322</b>               | <b>950</b>     | <b>38,781</b>     | <b>40,816</b>       | <b>754</b>                        | <b>125,032</b>              | <b>165,826</b>               | <b>282,765</b>                 |
| Percent of total manufacturing. . .                      | (X)                          | 7.31           | 6.55              | (X)                 | 8.21                              | 5.42                        | (X)                          | 5.63                           |
| Wood product manufacturing . . . . .                     | 321                          | 536            | 18,141            | 33,839              | 432                               | 44,432                      | 102,776                      | 112,404                        |
| Sawmills and wood preservation . . .                     | 3211                         | 104            | 3,863             | 37,146              | 87                                | 9,854                       | 112,833                      | 32,163                         |
| Veneer, plywood, and engineered wood product . . . . .   | 3212                         | 115            | 4,171             | 36,360              | 92                                | 10,475                      | 113,662                      | 25,746                         |
| Other wood product . . . . .                             | 3219                         | 317            | 10,107            | 31,844              | 253                               | 24,103                      | 95,334                       | 54,496                         |
| Millwork . . . . .                                       | 32191                        | 160            | 5,355             | 33,524              | 127                               | 12,781                      | 100,684                      | 30,436                         |
| Wood container and pallet . . . . .                      | 32192                        | 52             | 1,398             | 27,064              | 43                                | 3,016                       | 69,885                       | 6,542                          |
| All other wood products. . . . .                         | 32199                        | 106            | 3,354             | 31,640              | 83                                | 8,306                       | 100,402                      | 17,518                         |
| Paper manufacturing . . . . .                            | 322                          | 414            | 20,640            | 49,849              | 322                               | 80,601                      | 250,558                      | 170,361                        |
| Pulp, paper, and paperboard mills . .                    | 3221                         | 128            | 8,015             | 62,687              | 102                               | 42,047                      | 414,237                      | 79,961                         |
| Pulp mills . . . . .                                     | 32211                        | 7              | 486               | 72,161              | 5                                 | 1,767                       | 331,685                      | 4,257                          |
| Paper mills . . . . .                                    | 32212                        | 85             | 5,227             | 61,430              | 68                                | 28,494                      | 420,245                      | 52,485                         |
| Paperboard mills . . . . .                               | 32213                        | 36             | 2,302             | 63,884              | 28                                | 11,787                      | 415,361                      | 23,219                         |
| Converted paper product . . . . .                        | 3222                         | 286            | 12,625            | 44,114              | 220                               | 38,554                      | 175,101                      | 90,400                         |
| Paperboard container . . . . .                           | 32221                        | 162            | 7,226             | 44,655              | 124                               | 18,631                      | 149,807                      | 48,733                         |
| Paper bag and coated and treated paper. . . . .          | 32222                        | 56             | 2,618             | 46,338              | 42                                | 9,033                       | 216,072                      | 19,858                         |
| Stationery product . . . . .                             | 32223                        | 32             | 1,230             | 39,005              | 25                                | 3,470                       | 140,136                      | 8,360                          |
| Other converted paper products . . .                     | 32229                        | 36             | 1,551             | 42,683              | 29                                | 7,419                       | 253,696                      | 13,448                         |

X Not applicable. <sup>1</sup> North American Industry Classification System, 2002; see text, Section 15. <sup>2</sup> Includes other industries not shown separately.

Source: U.S. Census Bureau, "Annual Survey of Manufactures, 2006"; <<http://www.census.gov/mcd/asm-as1.html>> (released 31 December 2006).