

Table 990. Metalworking Machinery—Value of Shipments: 2006

[In thousands of dollars (3,094,478 represents \$3,094,478,000)]

Product description	Product code	2006
Metalworking machinery	(X)	3,094,478
Metal cutting type ^{1, 2, 3}	(X)	2,293,813
Boring and drilling machines	333512A1	178,487
Gear cutting machines ¹	33351211	(D)
Grinding and polishing machines	33351221	259,063
Lathes ^{2, 3, 4}	33351231	295,651
Milling machines ^{2, 5}	33351241	56,082
Machining centers	33351271	703,045
Station type machines	33351281	79,153
Other metal cutting machine tools	33351291	464,779
Remanufactured metal cutting machine tools	333512611	90,172
Metal forming type ⁶	(X)	800,665
Punching and shearing machines	33351311 part	130,126
Bending and forming machines	33351311 part	273,235
Presses, except forging ⁶	33351331	128,599
Other metal forming type machines ⁶	33351351	228,880
Remanufactured metal forming machine tools	3335137121	15,081

D Withheld to avoid disclosing data for individual companies. X Not applicable. ¹ Data for "Gear cutting machines" are included in total "Metal cutting type." ² Data for "All lathes (turning machines) valued under \$3,025 each" and "All Milling machines valued under \$3,025 each" are included in total "Metal cutting type." ³ Data for product code 3335123126, "Vertical NC turning machines," are included in total "Metal cutting type," but excluded from product code 33351231. ⁴ For 2006, Product class 33351231, "Lathes," excludes the values for product code 3335123131, "All lathes (turning machines) valued under \$3,025 each." ⁵ Product class 33351241, "Milling machines," excludes the value for product code 3335124101, "All milling machines valued under \$3,025 each." ⁶ Data for product codes 3335133101, "All presses valued under \$3,025 each" and 3335135101, "All other metal forming type machine tools valued under \$3,025 each," are included in total "Metal forming type," but excluded from product codes 33351331 and 33351351 respectively.

Source: U.S. Census Bureau, *Current Industrial Reports, Metalworking Machinery*, Series MQ333W. See <<http://www.census.gov/cir/www/index.html>>.