



REGISTRATION NUMBER

DVH 0189

DATE OF REGISTRATION/PUBLICATION

02 27 04
Month Day Year

DO NOT WRITE ABOVE THIS LINE. IF YOU NEED MORE SPACE, USE A SEPARATE CONTINUATION SHEET. (Form D-VH/CON)

1

TITLE

Please give the make and model of the vessel that embodies the design.

SEA RAY 220 BOW RIDER/OPEN BOW/TOW TOWER

2

DESIGN

(a) What is the type or style of the design for which registration is sought?

SPORT BOAT HULL, COCKPIT, DECK CONFIGURATION, AND TOWER DESIGN.

(b) Provide a brief general statement setting forth the salient features of the design.

~~SEATING ARRANGEMENTS, CONSOLES~~ HULL DESIGN, AND ~~TOWER DESIGN~~ DECK DESIGN.

Check here if this is a single design.

Check here if registering more than one design. Use Form D-VH/CON for additional designs.

AMENDED 11/25/04 *DAS
- AND INTEGRALLY FORMING CONSOLES. (DAS)

(c) If this design is derived from an earlier design, describe how that design has been revised, adapted, or rearranged.

NEW MODEL, IMPROVED AND REVISED FEATURES, ADDED DESIGNS AND UNIQUE STYLING.

3

DESIGNER(S)

Provide the name and address of the designer(s). The name of the employer may be given instead of the designer(s) if, (1) the design was made within the regular scope of employment of the designer(s) and (2) the individual authorship of the design is difficult or impossible to ascribe.

Please check here if those conditions are satisfied and you are providing the employer's name.

SEA RAY BOATS

Name: A DIVISION OF BRUNSWICK CORPORATION

Name:

Address: 2600 SEA RAY BOULEVARD

Address:

KNOXVILLE, TN 37914

4

OWNER, IF NOT DESIGNER(S)

If the owner is different from the designer(s) or employer named above, provide the name and address of the owner:

Name: N/A

Address:

5

PRIORITY CLAIM

(a) Was an application for registration of this design identified in an application filed in a foreign country that extends to designs of owners who are citizens of the United States, or to persons filing applications in the United States, similar protection to that afforded in 17 U.S.C. chapter 13?

Yes No

(b) If yes, identify the country and date of application:

Country: _____

Date of application: _____

NOV 26 2003

6

DATE MADE PUBLIC

Was this design made public before the date of application? Yes No

If yes, on what date? SEPTEMBER 27, 2001

Month Day Year

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APPLICATION RECEIVED SEP 22 2003

DESIGN COPIES RECEIVED SEP 22 2003

FUNDS RECEIVED SEP 22 2003

MORE ON BACK

• Complete all applicable spaces (numbers 7-9) on the reverse side of this page.
• See detailed instructions. • Sign the form at section 9.

DO NOT WRITE HERE
Page 1 of pages

220 Bow Rider

2003

**FEATURES**

- High-performance vinylester resin resists moisture intrusion and forms the backbone of our five-year blister warranty.
- Integrated swim platform with concealed three-step stainless steel swim ladder.
- Vented chine hull design for improved performance.
- Color-matched painted tandem-axle trailer with surge brakes and swing-away tongue.
- Functional walk-through transom design with spacious sun pad.
- Now available in your choice of five gel-coat graphic color options.

SEA RAY SPORT BOATS 2003**220 BOW RIDER**

Overall length w/std. integral/extended swim platform	23' 0"	7.01 m
Beam	8' 6"	2.59 m
Draft		
(Stern drive down)	36"	91.4 cm
(Stern drive up)	20"	50.8 cm
Dry weight	4,150 lbs	1,882.4 kg
Fuel capacity	47 gal	177.9 L
Dead rise	21°	21°
Max persons/weight	10/1,400 lbs	635 kg
(MWC) Max weight		
Persons/gear	1,600 lbs	725.8 kg





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220 Bow Rider

2003

Features and Standard Equipment

HULL & DECK FEATURES

Bow & Stern Eyes, Stainless Steel
Cleats, 6" Thru-Bolted - Stainless Steel (6)
Drain Plug, Brass-Threaded - Garboard
Gel-Coat, Pearl
Graphics Package (Blue, Green, Black)
Handrail, Stainless Steel
w/Integral Ski Tow Eye - Transom
Hardware, Stainless Steel
Light, Stern - Removable
Lights, Navigation - Stainless Steel
Resin, High-Performance Vinyl Ester
Rub Rail, PVC w/Stainless Steel Insert
Shrink Wrap, Reusable Cover
Storage, Anchor w/Hatch
Swim Platform, Integral/Extended
w/Concealed Stainless Steel Three-Step
Swim Ladder w/Integral Grab Handle
Vent System, Engine Compartment - Integral
Windshield, Custom Three-Piece Tempered/Tinted
Carved Glass w/Walk-Thru

Certifications:

Meets Applicable USCG & ABYC Standards
NMMA Certification

COCKPIT FEATURES

Armrests, Integral
Beverage Holders (7)
Burl Accents - Side Panels, Glove Box & Dash
Carpet Liner, Snap-In
Dash w/Visor, Custom Soft-Touch w/Burl Accents
Door, Bow Walk-Thru
Floor/Stringer System w/Finished Fiberglass Liner
Glove Box, Lockable - Soft-Touch w/Burl Accents
Grab Handle, Stainless Steel - Port Dash
Grab Handles, Color-Coordinated
Ice Chest, Insulated - Built-In Port Dash
Lighting, Indirect
Outlet, 12V Accessory
Seating, Aft Bench w/Fiberglass Storage Base &
Transom Walk-Thru w/Jump Seat
Seating, Bow Rider
w/Storage Below - Molded Fiberglass
Seating, Bucket (2) - w/Swivels, Sliders, Flip-Up
Thigh-Rise Bolsters & Rotocast Shells
Stereo, 12V AM/FM Single CD w/Amplifier, Waterproof
Speakers (4) & Digital Cockpit Remote Control
(Clarion®)
Storage, Side Panels - Bow
Storage, Side Panels - Upper & Lower - Cockpit
Storage, Ski/Wakeboard w/Vinyl Matting &
Gas-Assisted Fiberglass Lid
Storage, Under Helm
Sun Pad, Aft (Gas-Assisted)
Trash Receptacle
Vinyl, Marine-Grade - Platinum Color Scheme

TECHNICAL

Helm:
Alarms, Engine - Oil & Water (Audible)
Depth Finder (Lowrance® 3500)
(Not Available w/Optional SmartCraft System)
Horn
Instrumentation, Custom Sea Ray® Backlit
w/Low-Glare Blue Night Lighting & Stainless Steel
Bezels (Includes: Fuel, Oil Pressure, Speedometer,
Tachometer w/LCD Hourmeter, Trim, Voltmeter,
Water Temperature)
Shift & Throttle Lever w/Trim Switch &
Ignition Cutout Switch

Steering, Power-Assisted
Steering, Tilt Wheel
Steering Wheel w/Polished Spokes &
Burl Centerpiece
Switch Pad, Illuminated Waterproof Electronic
w/ISO Symbols
Tilt & Trim, Power

Electrical Systems:

Battery Tray w/Mount
Fuse Block, Waterproof - Electronic Interface Module
w/Fuse Condition Monitor
Wiring, Color-Coded w/Chafe Protection

Engine Compartment:

Bilge Pump, 12V Automatic
Blower, 12V Bilge
Fire Extinguisher Discharge Port
Gel-Coated Engine Compartment
Insulated Engine Compartment

Fuel System:

Fuel Lines, USCG - Type A-1
Fuel Tank w/Electric Shutoff Valve &
Electric Sending Unit

Trailer, Tandem-Axle - Painted (Color-Matched):

Bearing Protection
Brakes, Free-Backing Hydraulic Surge (Single-Axle)
Lights, Waterproof
Safety Chains
Straps, Transom Tie-Down
Tires, Radial
Tongue, Swing-Away
Tongue Jack, Swivel
Winch Stand, Adjustable w/Nylon Strap & Hook

STANDARD PROPULSION

5.0L MPI Alpha I MCM Stern Drive
(260 hp - 194 kW)
Propeller, Stainless Steel
Filter, Oil - Remote

Options/Accessories

OPTIONAL PROPULSION

Gasoline Stern Drives:
5.0L MPI Bravo® III MCM®
(260 hp - 194 kW)
350 Magnum® MPI Bravo® III MCM®
(300 hp - 224 kW)
MX6.2L MPI Bravo® III MCM®
(320 hp - 239 kW)
*Fuel-Injected Engines Std. w/Stainless Steel
Propeller & Remote Oil Filter

OPTIONAL PACKAGES

Optional Seating Plan:
Seating, Aft Bench w/Fiberglass Storage Base &
Transom Walk-Thru w/Jump Seat
Seating, Back-to-Back Lounger - Adjustable
w/Storage Bases & Injection-Molded Shells - Port
Seating, Bucket w/Swivel, Slider, Flip-Up Thigh-Rise
Bolster & Rotocast Shell - Helm
Sun Pad, Aft (Gas-Assisted)

Canvas Package (for Bimini Top):

Aft Curtain
Bimini Top w/Boot
Canvas Storage Bag
Cockpit Cover
Front Curtains
Side Curtains
Tonneau Cover



Standard Seating Plan



Optional Seating Plan

SmartCraft® System Monitor

(Available w/MPI Engines Only):
(AVAILABLE JANUARY 2003)

Instrumentation, Custom Sea Ray® SmartCraft
w/Low-Glare Blue Night Lighting & Chrome Bezels
(Includes: Tachometer, Speedometer, Fuel Level,
Oil Pressure, Voltmeter, Water Temperature)
SmartCraft System Monitor
(Includes: Depth, Engine Alarms, Engine Hours,
Fuel Flow/Range, Fuel Usage)

Premium Trailer Package

(Not Available w/Galvanized Trailer):

Brakes, Disc (Single-Axle)
Fenders, Steel
Rims, Chrome
Tire, Spare w/Carrier
Tires, Radial
Tires, Raised White Letter

INDIVIDUAL OPTIONS

Battery On/Off Switch
Battery Switch, Dual w/Second Battery Tray
Canvas, Bimini Top w/Boot & Vertical Storage
Canvas, Black (in lieu of Std. Colors)
Canvas, Cockpit Cover/Tonneau Cover
w/Canvas Storage Bag
Compass
Filler Cushions, Bow Rider
Fire Suppression System - Automatic
Graphics, Two-Tone Gel-Coat
(Blue, Green, Black, Red or Yellow)
Stereo, Premier Upgrade - Amplifier & Subwoofer
Stereo Remote Control - Additional Unit on Transom
Tower, Water Sports - Aluminum Tubular
w/Bimini Top & Boot
Trailer Options
- Galvanized Trailer w/Disc Brakes
- Galvanized Trailer w/Second-Axle Disc Brakes
- Painted Trailer w/Second-Axle Brakes
Trim Switch, Transom Trailer
Windshield Wiper - Starboard

CE Option

NOTE: Boats which are ordered with 220V/50 Cycle Electrical Systems will be installed with the appropriate appliances in the corresponding voltage.

Sea Ray Boats, Inc., 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-865-213-7878. Internet address: <http://www.searay.com>

Note: Not all accessories shown in pictures or described herein are standard equipment or even available as options. Options and features are subject to change without notice.

Not all model year boats may contain all the features or meet the specifications described herein. Confirm availability of all accessories and equipment with an authorized

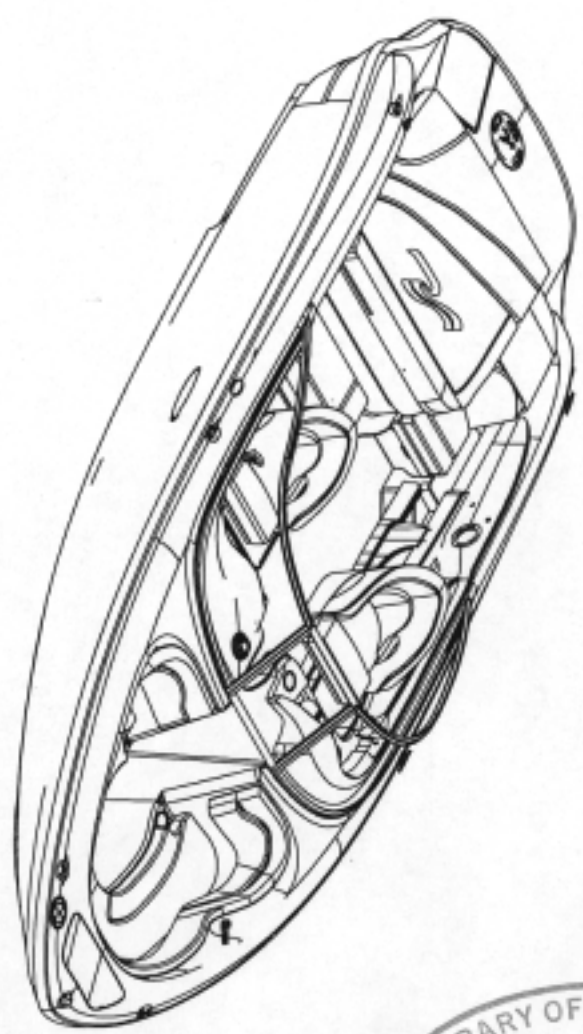
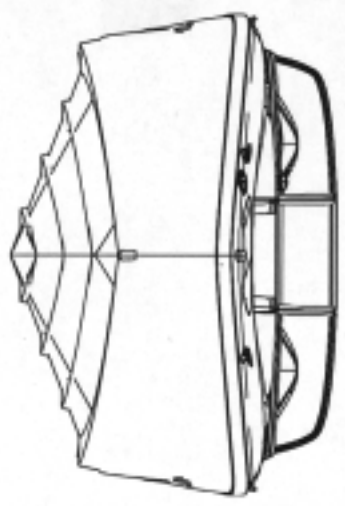
Sea Ray dealer prior to purchase. Printed in the U.S.A. August 2002 © Sea Ray Boats, Inc. MRP#1691387



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DVH 0189



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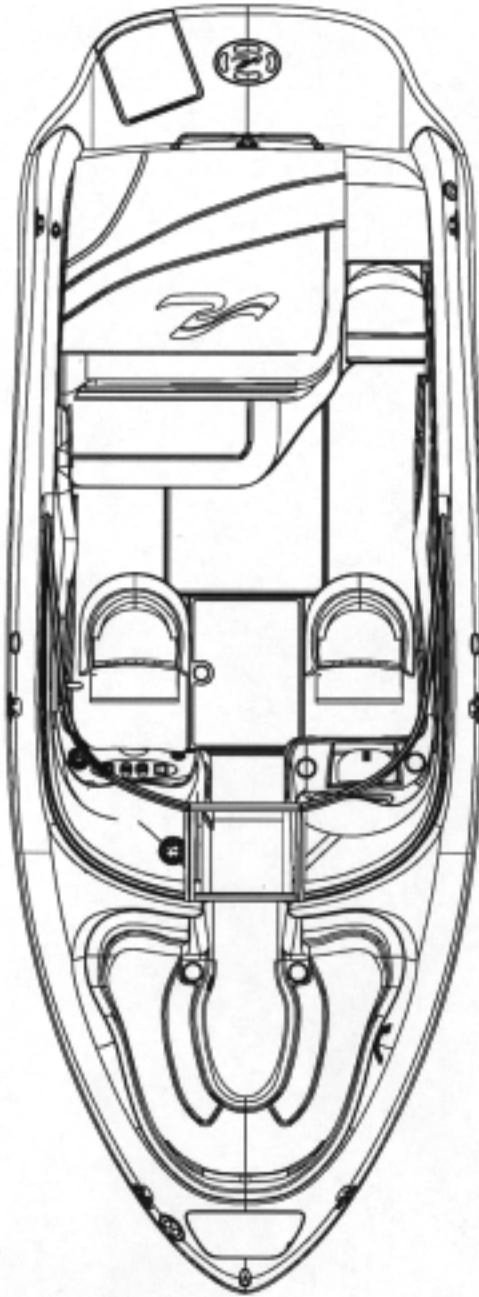
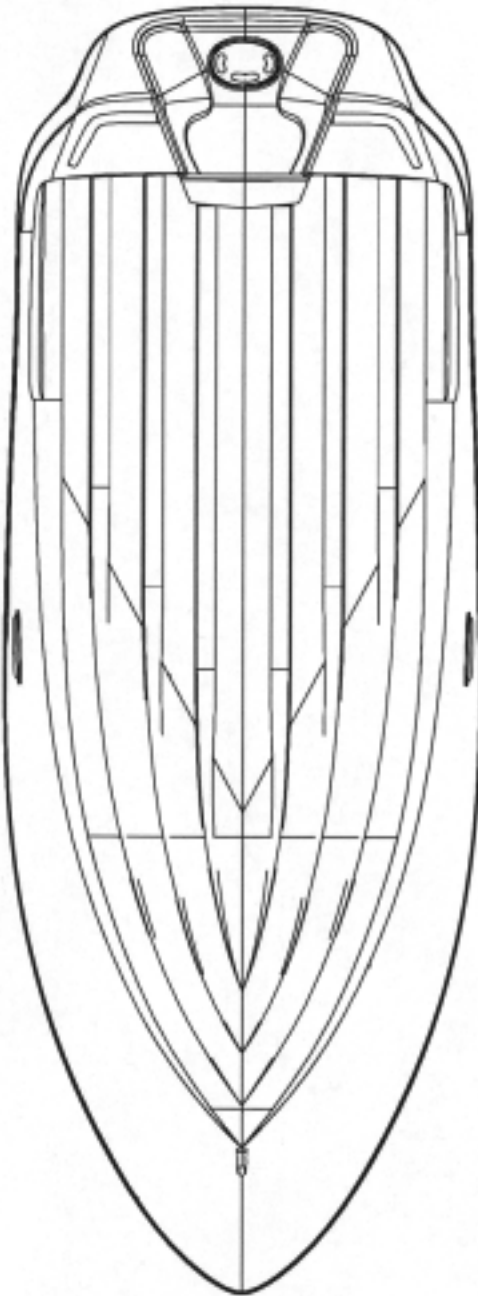
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