

Congress November 3-10 Expo November 6-8 San Diego Convention Center San Diego, California



## US Navy SOH Programs: Reducing Mishaps by 75%!

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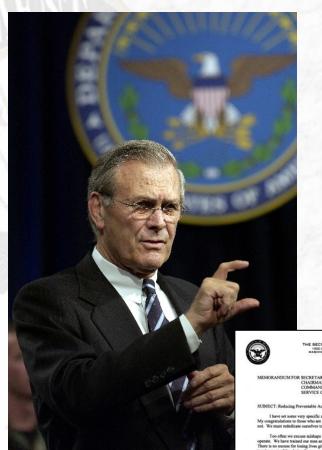
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# Secretary Rumsfeld's Mishap Reduction Initiatives

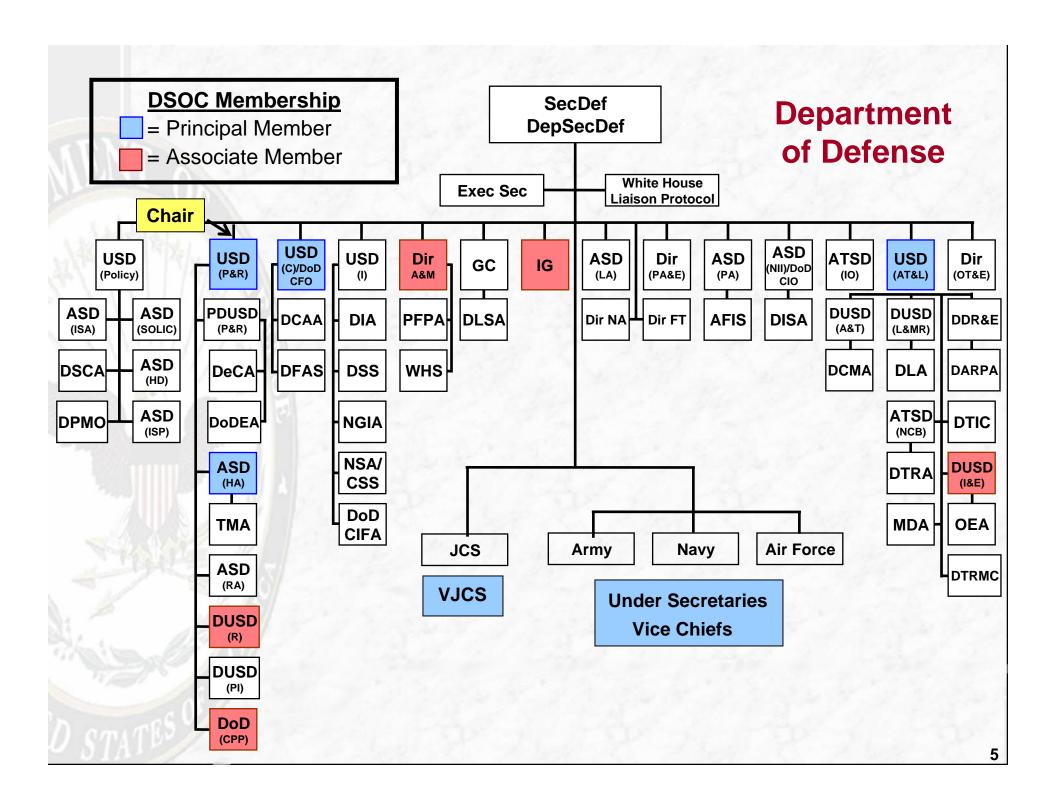
## Secretary's Guidance June 22, 2006



- "Rededicate ourselves to those goals – and achieve them"
- "There is no excuse for losing lives..."
- "Department's leaders, ... to be accountable for mishaps under their watch"
- "Fund as a first priority those technologies and devices that will save lives and equipment"
- "I want to see the results of your actions"

## Defense Safety Oversight Council Governance Role

- Ensure personal involvement of the senior leadership
- Promote the mishap reduction effort to all levels of the military and civilian leadership
- Execute the specific initiatives to reduce accidents and time lost due to injuries
- Garner the resources to support the initiatives
- Manage progress toward goal
- Provide periodic updates to the Secretary



### **Nine DSOC Task Forces**

- Acquisition and Technology Programs
- Aviation Safety Improvements
- Deployment and Operations
- Enterprise Information System
- Installation/Industrial Operations
- Military Training
- Private Motor Vehicle
- Sports Injury Prevention
- Workers' Injury Compensation

## **Acquisition and Technology Programs TF**

- Integrate system safety training into Defense Acquisition University courses
- Expand an existing risk assessment tool to facilitate integration of SOH considerations in the acquisition and systems engineering processes
- Develop a software tool to assist the acquisition community in building human performance capabilities into acquisitions with the goal of reducing overexertion injuries and illnesses

## **Aviation Safety Improvements TF**

- Develop an on-line joint service safety survey tool to measure organizational climate
- Develop Joint National Mid-Air Collision Avoidance Website
- Develop Joint Net-Centric Maintenance Resource Management training

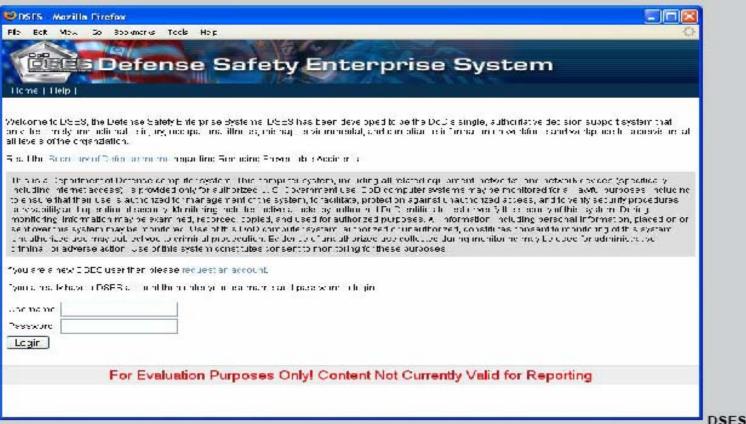
## **Deployment and Operations TF**

 Develop/build military Humvee (HMMWV) egress training simulators

## **Enterprise Information System**

#### Defense Safety Enterprise System

### DSES Sign-On

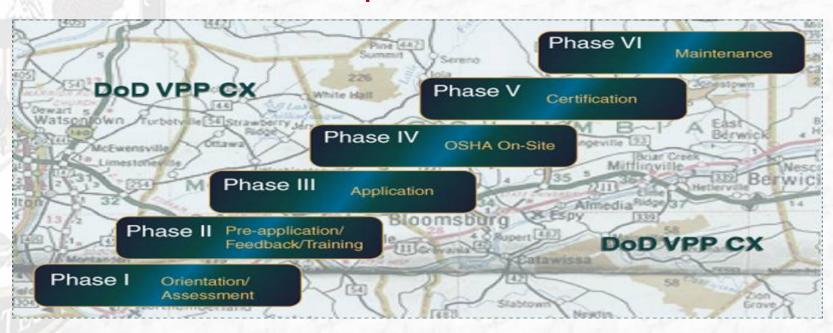


DSFS-2

## **Installation and Industrial Operations TF**

- Develop advanced safety training technologies to include 3-D safety training
- DoD Voluntary Protection Program Center of Excellence (VPP CX)

#### **Roadmap for Success**



### **DoD VPP CX MISSION**

Assist DoD Installation Commanders and Activity
Directors in achieving Occupational Safety and
Health Administration (OSHA) Voluntary Protection
Programs (VPP) Star status

www.vppcx.org



## **DoD VPP CX Objectives**

- Assist Selected Installations In Attaining OSHA VPP "Star" Status
  - Benchmark Current DoD Star Sites
  - Assess "Safety Perception" At Each Installation Team Visit
  - Capture Key DoD Civilian Workplace Mishap Metrics
  - Lead Installations In VPP Gap Analysis And Action Plan Team Visit
  - Monitor For Success Virtual And SME Support
- Develop And Pilot The DoD VPP Center Of Excellence (CX)
  - Capture Industry Best Practices
  - Provide A "Virtual" Center Web Portal
  - Provide SME Support
  - Develop And Deploy Tools To Support The Installations
  - Enable Long-term Maintenance Of Installation VPP Culture
  - Become The "Go-To" Place For VPP In DoD

## **Military Training TF**

- Evaluate Weapons Safety Programs
- Develop Injury Entry Training Injury Tracking and Management System
- Conduct OIF/OEF Medical Evacuation Data Analysis

### **Private Motor Vehicle TF**

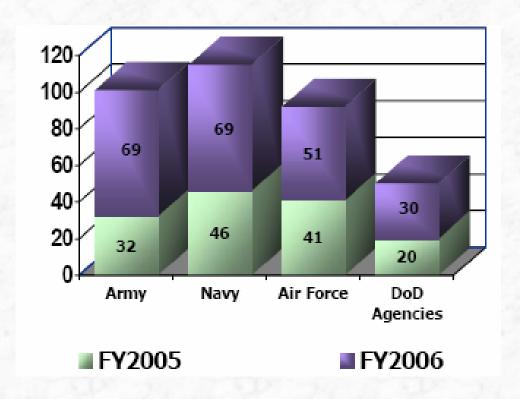
- Revise DoD motorcycle training and registration policy
- Revise policy to allow cross service sharing of driving records

## **Sports Injury Prevention TF**

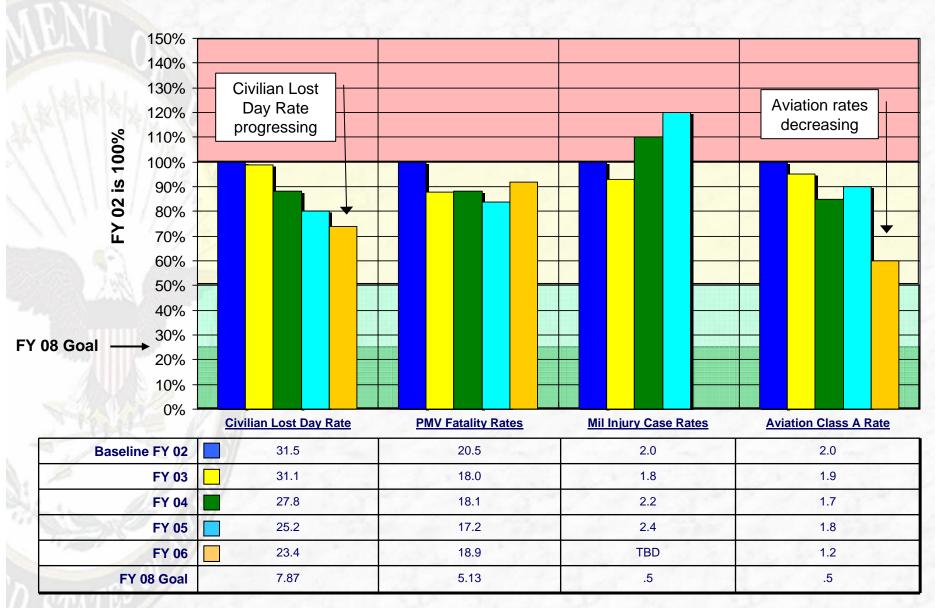
New TF-recently stood up

## **Workers' Injury Compensation TF**

- Pipeline Initiative approved by DSOC in 2004
- Reduction in Lost Production Day Rate



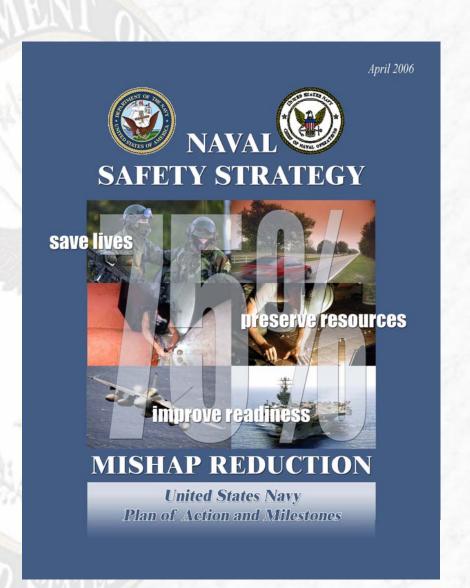
### **Overall DoD DSOC Metrics**



Note: Military Injury Rates being reviewed

## **Naval Safety Strategy**





Plan of Action and Milestones (POA&M)



Site Map | Search

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#### Quick Link

- Checklists
- Instructions
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Navy ESB

#### Focus on Safety

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#### Naval Safety Strategy Plan of Action and Milestones

#### POA&M Master

#### Goals

- Goal 1: Enhance Naval Readiness
- Goal 2: Engage Leadership
- . Goal 3: Imbed Safety and Risk Management Principles
- . Goal 4: Employ Accountability Mechanisms
- Goal 5: Leverage New Technologies
- Goal 6: Safety Initiatives Based On ROI

#### Committee POA&M's

- OSC
- OSSC

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October 31, 2006

#### Fiscal Year 2007 Department of the Navy Objectives

The five objectives below reflect the priorities of the Secretary of the Navy, the Chief of Naval Operations, and the Commandant of the Marine Corps. Now based on fiscal-year vice calendar-year to better align with DoN's institutional processes, the following objectives reinforce the 2006 objectives and reflect efforts and successes achieved to date.

#### Provide a Total Naval Workforce capable and optimized to support the National Defense Strategy that will:

- Assure Naval capability and capacity to meet GWOT requirements.
- Ensure recruiting and retention meets projected Navy and Marine Corps requirements, with particular focus on active
  and reserve components "low density/high demand" skill sets such as Naval Special Warfare, Seabees,
  Reconnaissance Marines, EOD, and Medical specialties.
- Ensure high quality and levels of support services to service members and their families.
- Develop agile and flexible personnel management through the Force Management Oversight Council Strategic Plan.
- Implement the National Security Personnel System Spiral 1.0.

#### Use the Navy-Marine Corps Team to aggressively prosecute the GWOT).

- Provide Combatant Commanders with skilled forces for combat operations, especially in Iraq and Afghanistan.
- Optimize contribution to SPECOPS Forces and the implementation of Marine Corps SPECOPS Command.
- Continue to develop and expand the NECC to include its interdependence with the Marine Corps.
- Provide Combatant Commanders the tools to counter Improvised Explosive Devices.

#### 3. Build the Navy-Marine Corps Force for Tomorrow.

- Strengthen the Navy and Marine Corps role in the Joint/Interagency Team, emphasizing the Naval Services' strengths
  of access, persistent presence, and small footprint.
- Establish a Shipbuilding Plan, which has the consensus of the administration, Congress, and contractor teams to build the required type and number of ships.
- Establish and implement a strategy for Marine Corps modernization/reconstitution programs (ground and aviation)
- Continue development of the Department of the Navy mission in Homeland Defense/Security including the integration of multi-national and commercial maritime industry support into Maritime Domain Awareness.

#### Emphasize Safety. Manage risk to improve mission effectiveness and to safeguard the people and resources of the Navy-Marine Corps Team.

- Improve safety performance across DON to meet Secretary of Defense Strategic Planning Guidance (SPG) to reduce baseline mishap rates by 75% by the end of FY2008.
- Deploy a DON-wide web-based Risk Management Information System (RMIS) that will facilitate unit level safety
  program management and provide aggregate reporting, analysis and tracking of all reportable hazards and mishaps.
- Establish a corporate risk management and mitigation strategy and ensure that Department leaders and managers use risk-based approaches for planning and problem solving.

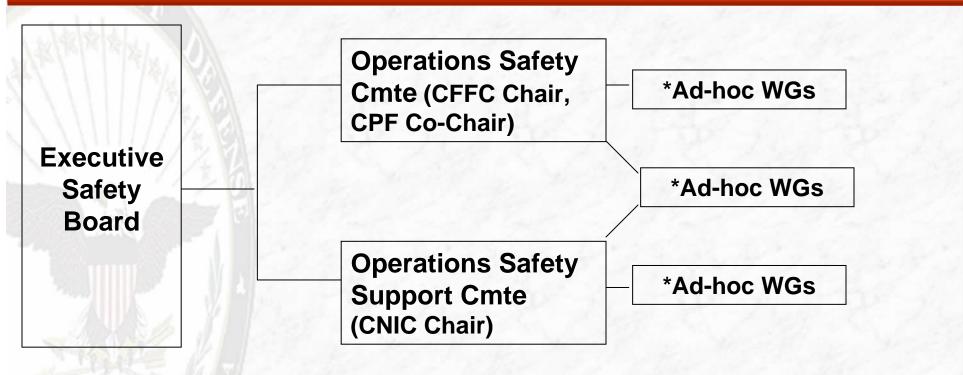
#### Reinforce ethics as a foundation of exemplary conduct within the Department of the Navy.

- Continue emphasis on coordination and training of ethics counselors.
- Teach and enforce ethics and standards of exemplary conduct consistently, starting at the earliest career stages.

For the full 2007 Department of the Navy Objectives please see http://www.navy.mil-

## **Navy Executive Safety Board**





\*Note: Ad-hoc WGs may be formed at the discretion of the Committee chairs. A requirement may exist to form a WG with participants from both committees, for example, Safety Training.

## **Navy ESB Membership**



- VCNO Chairman
- DASN(S) (Advisor)
- Dir, HQMC Safety Div (Advisor)
- COMNAVSAFECEN Executive Agent
- MCPON
- CFFC
- CPF
- CNIC
- COMNAVAIRFOR (Lead Naval Aviation Enterprise)
- COMNAVSURFOR (Lead Surface Warfare Enterprise)
- COMNAVSUBFOR (Lead Undersea Enterprise)
- COMNECC (Lead Naval Expeditionary Enterprise)
- COMNNWC (Lead Naval Net Warfare Enterprise)
- COMNAVSPECWARCOM
- NETC
- COMNAVSEASYSCOM
- COMNAVAIRSYSCOM

## **ESB Scope of Activity**



- Provide oversight of the Navy's mishap reduction efforts.
- Monitor progress of the Navy's Plan of Action and Milestones in support of the Naval Safety Strategy.
- Analyze mishap and hazard report trends in order to devise improvements to Navy safety programs.
- Evaluate the effectiveness, feasibility and Return on Investment of ongoing safety programs and emerging initiatives.
- Develop, approve and direct implementation of new safety programs and initiatives.
- Coordinate with appropriate OPNAV staff to determine short and long-term funding solutions for new safety initiatives.
- Periodically review best practices for wider Navy applicability.



**Contact:** 

CDR Linda Byrnes linda.byrnes@navy.mil

## Reducing Mishaps by 75%! Some Navy Focus Areas

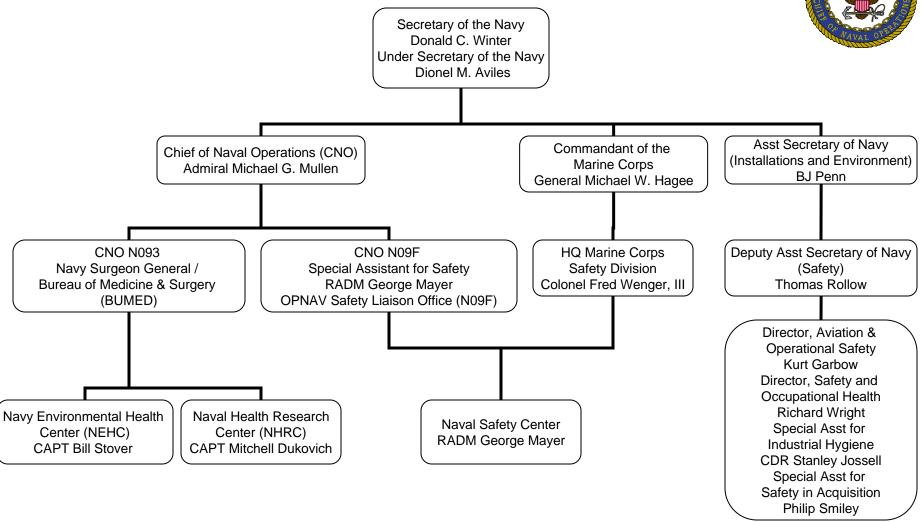


- Navy Safety Leadership
- Safety Policies
- Acquisition Safety
- Emergency Management
- 2007 Naval Planner

- Annual Report to OSHA
- Success Stories & ROI
- Emerging Technology
- Future: Lean Six Sigma
- Your Ideas

## Military Departments – Navy Safety & Occupational Health Leadership







Donald C. Winter Secretary of the Navy



Admiral Robert F. Willard Vice Chief of Naval Operations



General Robert Magnus Assistant Commandant of the Marine Coprs

The Secretary of Defense has challenged the Navy to achieve a 75% mishap reduction by October 2008. The Department of the Navy is committed to meeting this challenge.

#### SAFETY LEADERSHIP

#### Donald C. Winter, Secretary of the Navy

"The Department of the Navy is engaged and dedicated to enhancing our safety performance. Along with the Chief of Naval Operations and the Commandant of the Marine Corps, I have identified safety as one of Navy's five objectives for 2006 - 2007. We are targeting safety improvement with the same focus as the Global War on Terror." (from SECNAV memo to SECDEF 17 Aug 06)

#### Admiral Robert F. Willard, Vice Chief of Naval Operations

"Over the last three years, we have been engaged in a battle to reduce mishaps. Our enemies in this fight are not terrorists, but mistakes, short-cuts, and poor decisions. We need to concentrate on fighting these threats as passionately as we fight the terrorists. As Chair of the Navy Executive Safety Board, my singular focus will be on protecting our people and equipment from senseless loss." (from VCNO msg R010710Z JUN 06 and VCNO memo 5100 SerN09/6U823040 of 31 May 06)

#### General Robert Magnus, Assistant Commandant of the Marine Corps

"It's the leader's responsibility, whether as the fire team leader, platoon commander, or company commander, to perform over-watch on less experienced Marines...The idea of warrior preservation is to apply the mindset and core values of a Marine at battle to all life's situations." (from Interview with the ACMC Ground Warrior Magazine vol. 7 issue 1 2006)

[For more information on Safety Leadership, refer to the Resources page at the back of this Planner.]

#### January Safety Dates

National Radon Action Month www.epa.gov/iaq/radon/rnactionmonth.html

National Eye Care Month www.aao.org

#### Safety Myth - Leadership is off the hook.

Reality: Safety must be managed by top leaders just as finance and mission are. Leaders must not only "talk the talk," they must "walk the walk" by committing to safety in both words and actions. Safety leadership functions include resourcing safety, setting the culture, making risk acceptance decisions, communicating safety as a value, and monitoring safety performance.

## **OPNAV Safety Policies**

INSTRUCTION#	<u>OWNER</u>	<u>DATE</u>	TITLE
> OPNAV 5100.19D	•CNO (N09F)	<ul><li>5 October 2000</li><li>(19E underway)</li></ul>	<ul> <li>Navy Occupational Safety and Health Program Manual for Forces Afloat, Vol. I/II/III</li> </ul>
> OPNAV 5100.23G	•CNO (N09F)	•30 Dec 2005	<ul><li>Navy Safety and Occupational Health Program Manual</li></ul>
OPNAV 3500.39B	CNO (N09F)	30 July 2004	Operational Risk Management
OPNAV 3750.6R	CNO (N09F)	1 March 2001	Naval Aviation Safety Program
OPNAV 3750.16C	CNO (N09F)	8 July 2004	Participation in a Military Civil Aircraft Accident Safety Investigation
OPNAV 3590.24D	CNO (N76)	24 January 2004	CNO Afloat Safety Awards Program
OPNAV 5100.8G	CNO (N09F)	2 July 1986 (8H draft)	Navy Safety and Occupational Safety and Health Program
OPNAV 5100.12G	CNO (N09F)	7 February 2001	Navy Traffic Safety Program
OPNAV 5100.24A (Joint with CMC)	CNO (N09F)	3 October 1986 (24B final draft)	Navy System Safety Program
OPNAV 5100.25A	CNO (N09)	25 September 1990 (25B draft)	Navy Recreation, Athletics and Home Safety Program
OPNAV 5102.1D	CNO (N09F)	7 January 2005	Mishap and Safety Investigation Reporting and Record Keeping Manual
OPNAV 5100.28	CNO (N09F)	21 January 2005	Hazardous Material User's Guide (HMUG)
OPNAVINST 5100.27A (Joint with CMC)	CNO (N09F)	24 September 2002	Navy Laser Hazards Control Program
OPNAVINST 1500.75A	CNO (N09F)	18 November 2004	Safety Policy for Conducting High Risk Training

## **Acquisition Safety**



#### Acquisition Safety Website

(Top 10 80% complete)

- See http://safetycenter.navy.mil/acquisition/default.htm
- Noise, Vibration, Ergonomics, Confined Space, Fall Protection, Heat Stress, Ventilation, Laser Radiation, and Radiofrequency Radiation done.
- Electrical, Nanotechnology in progress

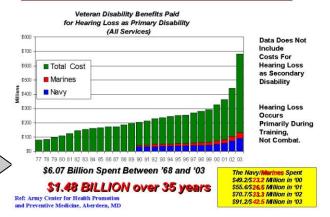
#### OPNAVINST 5100.24 Policy

Will more effectively engage NAVSEA & acq community

#### Reduce Military Disability Costs

- Hearing Loss (over \$100M/year)
- CNA '04/'05 study showed clear link between ship exposure and hearing loss
- Follow-on CNA study in progress in FY06
- Review acquisition documents
- Assist SECNAV (DASN S, CHENG, RDA)
- Goal: Save money through better design
  - (improved productivity for reduced manning, fewer mishaps, better technology)

#### Steps Must Be Taken to Reverse the Trend





## Executive Overview: U.S. Navy's Acquisition Safety Website



OPNAV Safety Liaison Office (703) 602-2575

http://www.safetycenter.navy.mil/acquisition

## Summary

- 1. Acquisition Safety in Navy
- 2. Website:

http://www.safetycenter.navy.mil/acquisition

Noise

Vibration

Ergonomics/Human Factors Engineering

**Fall Protection** 

**Confined Space Entry** 

Ventilation

**Heat Stress** 

Radar

Laser

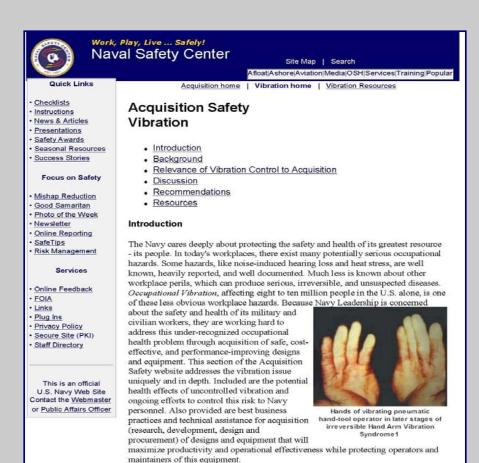
Nanotechnology

Electrical

## 3. Summary

## □ Vibration – Why?

- Hand Arm Vibration
  - Causes Hand Arm
     Vibration Syndrome
- Whole Body Vibration
  - Concentrates in lower back



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## Vibration

- Hand Arm Vibration
  - Hand Tools



- Trucks
- Forklifts
- Hovercraft
- Aircraft
- Ships



Rare case gangrene hands vibrating pneumatic hand-tool operator, terminal stage irreversible Hand Arm Vibration Syndrome. Copyright 1990, D.E. Wasserman, Inc.; Photo (not U.S. Navy worker) used with permission.



Full finger protected AntiVibration gloves meet ANSI//ISO standards



Whole Body Vibration can cause operator to lose control of a vehicle.



Whole Body Vibration occurs in workers who regularly operate or ride in helicopters.

## Vibration Recommendations

- Vehicles with isolating/floating cabs
- "Air Ride Seats" in vehicles
- "Air Ride Seats" in fixed workstation with floor vibration
- Isolators under machinery
- Low vibration tools



Regular exposure to WBV from heavy equipment can lead to lower back pain in equipment operators

## **Emergency Management Safety**

Post 9/11 Efforts

Also called ATFP=Anti Terrorism Force Protection) and CBRNE=Chemical Biological Radiological Nuclear & High Explosive)



#### Completed:

- Developed Safety policy piece for Navy Emergency Management policy instruction (OPNAVINST 3440.17 of 20 Jul 05)
- Safety policy for emergency management in OPNAVINST 5100.23G "Shore Safety Policy"
- Advised against purchase of escape masks until NIOSH approved (\$10M spent in Pentagon)
- Issued CBRN Respirator Implementation Plan
- Helped engineers with problem of sensors being deployed and alarms sounding (false alarms?)

#### Ongoing:

- Participate in Monthly Interagency Committee on Federal Workplace Emergencies
- Assist to improve DoD safety coordination with new DoD Homeland Defense office
- Guide implementation of CBRN Respirator Programs



## **2007** Naval Safety Planner

## INTRODUCTION TO THE 2007 NAVY AND MARINE CORPS SAFETY PLANNER



SAFETY IS THE LEADING EDGE OF READINESS



#### RADM GEORGE MAYER

Special Assistant to the Chief of Naval Operations for Safety Matters/Commander, Naval Safety Center

We have long known that safety isn't something for special occasions. It isn't something you dust off after a mishap or before an inspection. It is a series of careful, well-planned actions that we take every day.

The Navy and Marine Corps are committed to achieving a mishap-free environment for our Sailors, Marines, and civilian employees. We have long realized that effective operational safety and occupational health programs are fundamental to optimizing operational efficiency.

Mishaps resulting from unsafe practices are unacceptable. They detract from our readiness and waste resources. This safety planner is a useful tool in our ceaseless efforts to protect our people from the risks they face around the world.



#### TOM ROLLOW

Deputy Assistant Secretary of the Navy (Safety)

My role is to provide safety, occupational health, and fire protection policy, oversight, advocacy, and strategy for the Department of the Navy to produce the following results:

- The Department of the Navy safety culture is elevated to a level where risk management is an active and intrinsic process in all decisions we make.
- Safety is universally valued as enhancing operational readiness and successful mission accomplishment.
- The Navy and Marine Corps are undisputed global leaders in conducting effective and safe military operations.

These are lofty, but attainable results. It will take strong leadership commitment, the perseverance of our safety and occupational health professionals, and a unified effort by our Sailors, Marines, DON civilians, agencies, organizations, and people we work with to realize these results.

#### **GUIDING PRINCIPLES**

- We think corporately for the good of the Department of the Navy, Department of Defense, and the nation.
- . We have a passion for safety.
- . We create an environment to attract and retain the best people.
- We promote communication to enhance safety.
- We promote integrating safety and risk management into every action taken and every decision made — every day, all day.
- . We are a synergistic team built on diverse individual strengths.
- · We create coalitions for safety.
- We focus on achieving our goals.
- We are forward looking, innovative, and quick to react.
- Our bottom line is the safety of our Sailors, Marines and civilian employees, as well
  as the preservation of resources to ensure Naval readiness.

#### NAVAL SAFETY STRATEGIES

- Enhance Naval readiness by sustaining and preserving the fighting force through the prevention of mishaps; reduce mishaps by 75% by end of FY 2008 from the FY 2002 baseline.
- Engage leadership at all levels to establish a positive organizational culture based on understanding that safety is a readiness and force multiplier.
- Imbed safety and risk management principles into all levels of policy, operations, acquisition, training and education.
- Employ accountability mechanisms to foster a more vibrant safety climate centered on readiness, mission accomplishment and mishap prevention.
- Leverage new technologies and best practices to support mishap prevention.
- Link safety requirements to resources and prioritize safety initiatives based on their Return on Investment (ROI) and scope of impact.

Will be at: http://safetycenter.navy.mil/seasonal/calendar/default.htm

## **Annual Report to OSHA**



- US Navy Annual Report to OSHA
  - At: <a href="http://safetycenter.navy.mil/osh/default.htm">http://safetycenter.navy.mil/osh/default.htm</a>

## Navy Safety Success Stories ... 125 +



### Index

### **Executive Summary**

### Cost/Savings

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Mishap Reduction

Photo of the Week

Online Reporting

Risk Management

Best Practices

Newsletter

SafeTips

Submission Guidelines

Focus on Safety



Our index is separated into categories to help you find the stories you are most interested in. Files are in PDF format and the size is indicated after the title. Use the drop down menu below to select a subject. Click here to view executive summaries of each story. In addition. a table is available which highlights the challenges, improvements, and cost, time, and labor savings of selected stories in an easy to read table format with links to the stories. A conservative estimate is that for every dollar invested in safety, the return is between three and ten dollars. View the Cost/Time Savings Chart

### Select a Subject to View Stories

#### Asbestos

- . Industrial Hygiene Teams with PWC to Expedite Railcar Restoration at NWS Earle 386K
- · Abated Asbestos Hazard 58K

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- Privacy Policy
- Secure Site (PKI)
- Staff Directory

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### Award Programs/Milestones

- NAS Sigonella and NSA Naples Presented Safety Excellence Award By Italian Association of Safety, Health and Environmental Professionals (AIAS)
- NSC Marks 50 Years of Service to Navy and Marine Corps 220K
- Safety Awards Program at SIMA Mayport 111K

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#### Chemical Hazards

- . Computerized Data Accelerates Industrial Hygiene Chemical Exposure Risk Assessments at NS Rota 367K
- . Hazardous Waste Rake Prevents Exposures and Injuries at Public Works Center, San Diego 50K
- Navy Develops HAZWOPER Checklist to Protect Hazardous Waste Site Workers 236K
- Industrial Hygienists Clear the Air after Pentagon Terrorist Attack 444K



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### 1.001 Safety Success Stories Executive Summaries

Our executive summaries are listed in order of submission, with the newest stories first. To find a story or topic quickly, use the "find" feature of your browser to search for key words Click here for an index of stories by category.

VPP Star Status Awarded to Norfolk Naval Shipyard - In March 2006, Norfolk Naval Shipyard (NNSY) was awarded OSHA Voluntary Protection Program (VPP) Star status in recognition of its success in reducing injury rates and improving safety procedures. The shipyard's On-Duty Total Case Rate (TCR) declined 58% from FY 01 to FY05. This success story presents the goals set by NNSY to achieve VPP Star status, outlines how the shipyard achieved these goals (including use of Lean Six Sigma), and presents specific safety programs NNSY initiated along the road to becoming an OSHA VPP Star site. Additional success story features include information on the OSHA VPP Program, the application process, and how to qualify for membership.

#### Ergonomics Intervention at COMNAVREG SW San Diego Mail Center Prevents Injuries -- A routine industrial hygiene survey identified several physical risk factors at the

Commander Navy Region Southwest (COMNAVREG SW) San Diego Dockside Mail Center. Heavy lifting and working in awkward postures while processing the large volume of mail handled at NAVSTA San Diego Dockside Mail used to put its mail handlers at risk for WMSDs. Funding was provided through the Navy's Hazard Abatement and Mishap Prevention Program (HAMPP) to revamp the mail room service area and purchase ergonomically designed equipment. The estimated savings to the Navy are \$41,433.00 every year for a return on investment in 519 days, or approximately one year and five months

### Puget Sound Naval Shipyard and Intermediate Maintenance Facility Earns OSHA

VPP Star Status -- This is the third NAVSEA shippard selected as a Voluntary Protection Program (VPP) Star site by the U.S. Occupational Safety and Health Administration (OSHA). Out of 1,300 OSHA Star Sites in the country, PSNS & IMF is the second largest industrial facility in the nation, public or private, to achieve Star status. This story explains the steps PSNS & IMF took to qualify for the VPP and provides valuable information on the OSHA VPP Program, the application process, and how to qualify for membership.

#### Ergonomic Risk Factors Resolved in Microelectronics Shop at Naval Air Station

Jacksonville -- A site visit by an ergonomist with the Navy Ergonomics Program revealed ergonomic risk factors for shop technicians who routinely worked in awkward postures and performed tasks that necessitated repetitive motions. Following a Job Requirements and Physical Demands (JR/PD) survey that confirmed these and other ergonomic risk factors, the ergonomist made recommendations for new ergonomically designed work equipment. The Navy's Hazard Abatement and Mishap Prevention Program funded adjustable microscopes, task lighting, and ergonomically designed work benches.

file:///C)/Documents%20sm4%20Settings/Joy.ErdmansMy%...fety%20Success%20Stories%20Executive%20Sxmmaries.htm (1 of 15)11/4/2006 16:09:50

### COST/TIME SAVINGS

[Click on photos to see corresponding NAVOSH Success Stories]

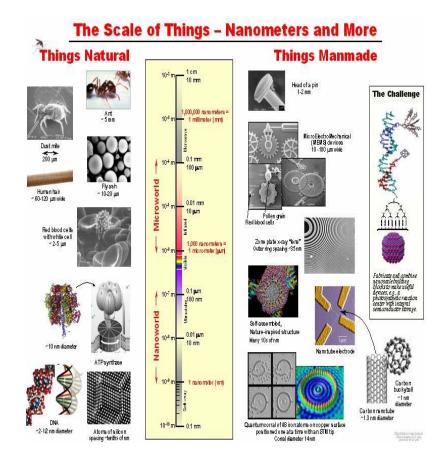
			COST	TIME/LABOR
ACTIVITY	CHALLENGE	IMPROVEMENT	SAVINGS	SAVINGS
COMNAVREG San Diego, CA	Awkward postures, extended reaches, heavy lifting	Redesigned work stations, sit/stand stools, scissor lift tables	Reduced risk of WMSDs of the neck, back, arms, and shoulders with resulting workers' compensation costs.	\$41,433.00 every year for a return on investment in 519 days, or approximately one year and five months.
SWRMC San Diego, CA	Awkward postures, lifting overhead, prolonged standing in Sail Shop	Larger work stations, ergonomic seating, automated storage rack, adjustable frame for sail webbing tasks	Reduced risk of WMSDs of the neck, back, arms, and shoulders with resulting workers' compensation costs.	Fabrication, storage, and retrieval task time savings. Yearly potential injury aversion and productivity cost savings are estimated to be \$306,500.00
PNSY Kittery, ME	Drydock fall protection perimeter in need of update	Installed new guardrail system that is safer and easier to install and maintain than old post and chain system	Cost saving for manufacturing and installation was about 25%	Decrease in costs over operating/ maintaining outdated system expected to be over 50%. Maintenance cost savings now equal over \$10,000/year
NMC San Diego, CA	Lifting over shoulder height in pharmacy lotion compounding station	Hydraulic scissors lift table adjusts to height of technician	\$149,000 over ten- year life cycle of table	Increased efficiency and decreased downtime by reducing incidence of WMSDs among pharmacy technicians
NAS JRB, Willow Grove, PA	Deteriorated local exhaust ventilation in spray paint booth.	Removal of paint residues from fans and ductwork. Establishment of formal preventive maintenance plan.	Extended life of paint-spray booth's local exhaust ventilation system. Reduced time ground support equipment out of service.	Decreased time required to remove corrosion and to repaint ground support equipment.

## **Emerging Technologies**



### • Nanotechnology:

- Focus on:
  - Material Safety Data Sheet (MSDS)
  - Toxicology Testing of new nanomaterials
  - Physical properties testing (explosivity, etc.)
- See Navy Acquisition
   Safety Website –
   Nanotechnology section
   (coming soon!)





## **Future: Lean Six Sigma**

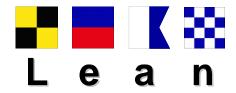
- Navy expanding use of Lean Six Sigma
- Your experience with six sigma safety-related projects



Under sponsorship of ASN RD&A, Lean Six Sigma training standards and certification requirements are being aligned across NAVY.....

NAVSEA, NAVAIR, NAVSUP, NAVFAC, SPAWAR, ONR, etc.





## NAVSEA Lean = Lean + Six Sigma + Theory of Constraints

### "The Toolbox"

- Vision/Mission Development
- Change Management
- Assessment Models
- Balanced Scorecard
- Value Stream Analysis
- Brainstorming
- Win/Win
- Prioritization
- 5 Why's
- Theory of Constraints
- 7 Quality Control Tools
- 7 Management & Planning Tools
- Nominal Group Technique (NGT)
- Team Building & Facilitation
- Project Planning
- Internal Consulting
- Capacity Analysis, Takt Charts



- Process Analysis
- Causal Loop Diagramming
- Process Observation / GEMBA
- Basic Statistics
- Data Analysis Tools
- SPC, Gage R & R
- Sampling Theory
- Root Cause Analysis
- CTQs / CTPs
- Hypothesis Testing
- 5 S / Visual Controls
- Poke-Yoke / Error Proofing
- Process Simplification & Design
- Pull Systems
- Supply Chain Management
- Critical Chain Project Management





# Your ideas on Lean Six Sigma... Questions??

Contact:

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## Reporting and Recordkeeping

# Imagine the Challenge...

# STATES AND A VALOR

### SIZE

- U.S. Navy has
  - 175, 569 civilian employees
  - 349,122 military personnel
  - 131,802 reserves
- Located on 118 installations and 280 ships worldwide

### REPORTING REQUIREMENTS

- Civilian reporting follows 29 CFR 1904
- Military reporting follows DOD Orders
- Military reporting is 24/7 (on-duty and off-duty)

## Navy Categories of Mishaps

Mishaps

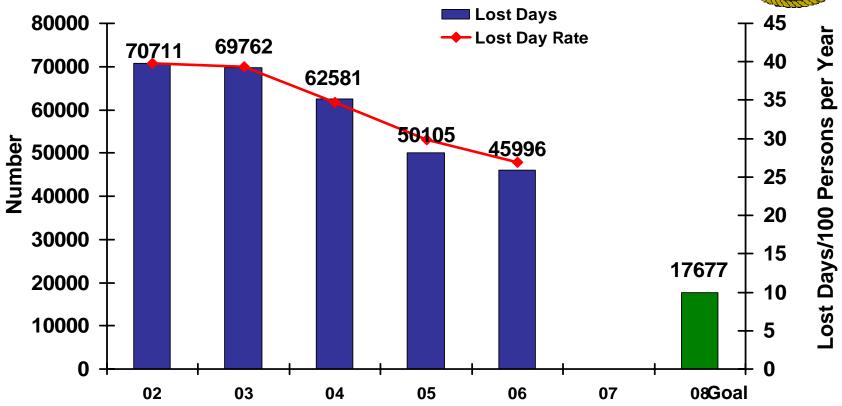
- Operational Aviation
- Operational Afloat
- Operational Ashore
- Motor vehicles, on-duty
- Private Motor Vehicles (off-duty) Military
- Off-duty/Recreation (excludes PMV) Military
- Physical training Military
- Explosive Safety
- Laser Safety
- Fire Safety



- On-line mishap reporting and data retrieval for Navy and Marine Corps mishaps
- Launched on July 12, 2004
- Password protected
- Produces standardized pre-formatted reports
- Provides automated notifications
- Compatible with other Navy reporting databases

## CIVILIAN LOST WORK DAYS





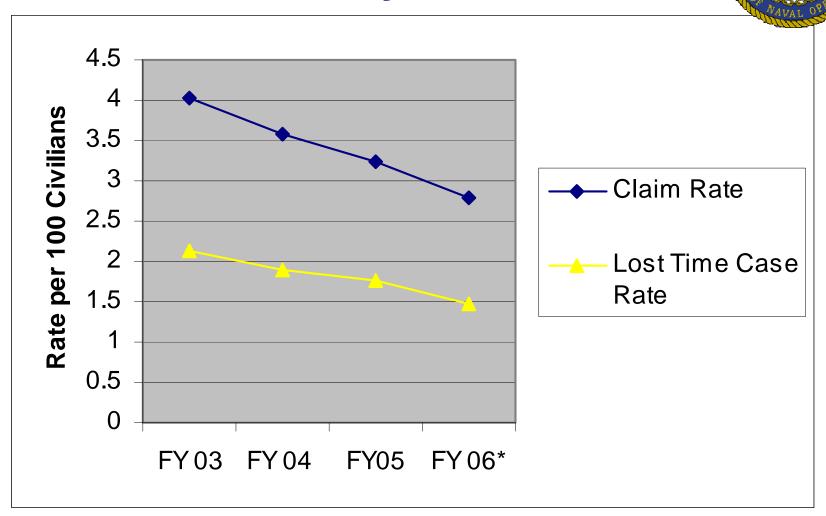
 30 Sep 06
 01 Oct 05
 Reduction

 LOST WORK DAY FY RATE COMPARISON: 26.94
 29.92
 10%

 FY02 LOST WORK DAY RATE: 34.30
 21%

Source: Naval Safety Center

# Workers' Compensation Claim Rates for Navy Civilians



<sup>\*</sup>FY06 Rates are projected, based on FY 06 1Q, 2Q, 3Q data from Dept. of Labor

## **Hearing Loss in the Navy**



## The Challenge

- Almost half of the sailors who complete a career have measurable hearing loss
- VA paid \$200M in hearing loss claims to over 25,000 DoN veterans in 2005
- Noise abatement engineering in new ship design could return 17:1 on investment

# Statistical Analysis of Hearing Loss



## **CNA Findings**

- Time spent on surface warships has largest impact on hearing loss
- Time spent on submarine engine and machinery rooms, surface support, and air wings was not significantly different than shore
- Individuals assigned to submarines not in engine and machinery rooms did experience hearing loss
- Probability of surface warship sailor losing hearing is .47; probability of shore sailor losing hearing is .26.

(CNA Statistical Analysis of Hearing Loss Among Navy Personnel, Feb 2005)

## Ratings Most At Risk

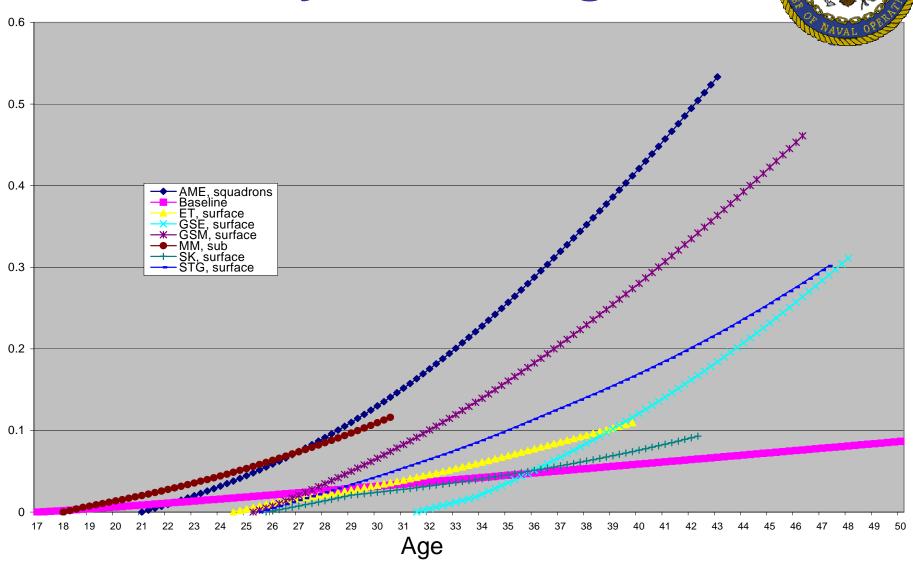


•	Gas Turbine Tech	(4.9)
•	Sonar Tech - Surface	(3.7)
•	Engineman	(3.7)
•	Damage Controlman	(3.3)
•	Gunners Mate	(3.3)
•	Sonar Tech - Sub	(3.3)
•	Airman	(3.1)
•	Electrician's Mate	(3.0)
•	Seaman	(2.9)
•	Aviation Support Equip. Tech.	(2.9)
•	Baseline: Admin	(1)

The risk is the hazard ratio, relative to someone in a quiet job.

Source: CNA report to Navy, June 30,2006

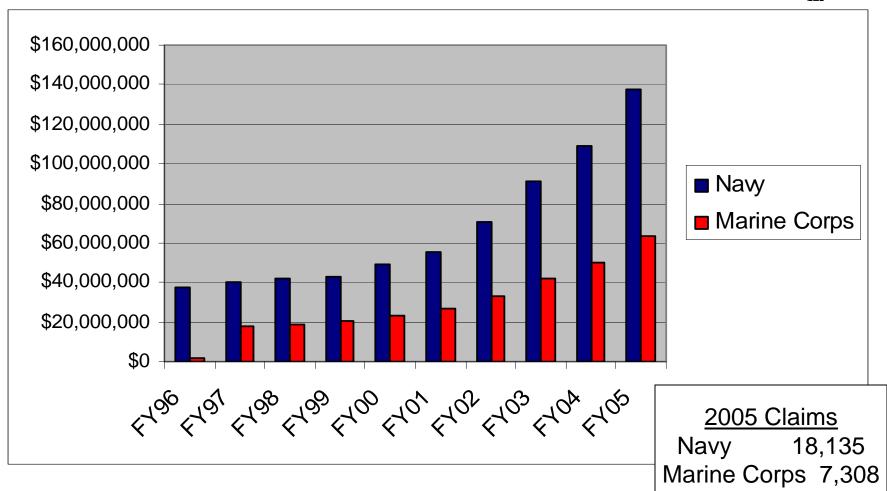
## **Probability of Hearing Loss**



Source: CNA report to Navy, June 30,2006

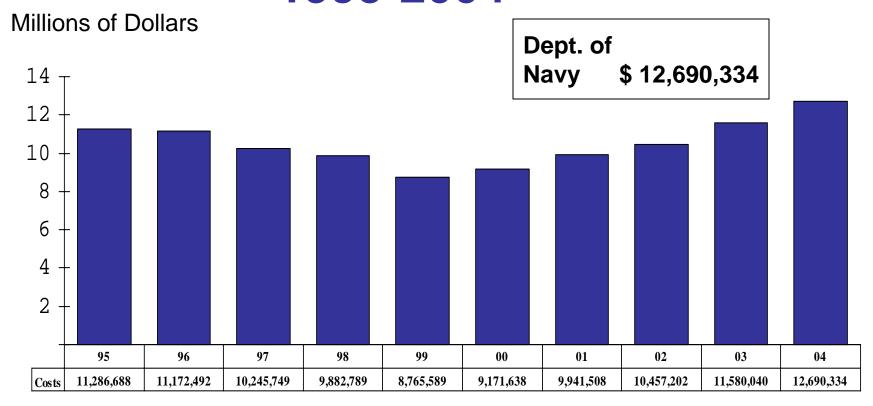
# Navy Veterans Hearing Loss Disability Costs 1996-2005





# Civilian Hearing Loss Navy Compensation Costs 1995-2004





There were 2915 claimants.

Source: Office of Workers' Compensation Program Claims

# **Economic Consequences of Hearing Impairment**

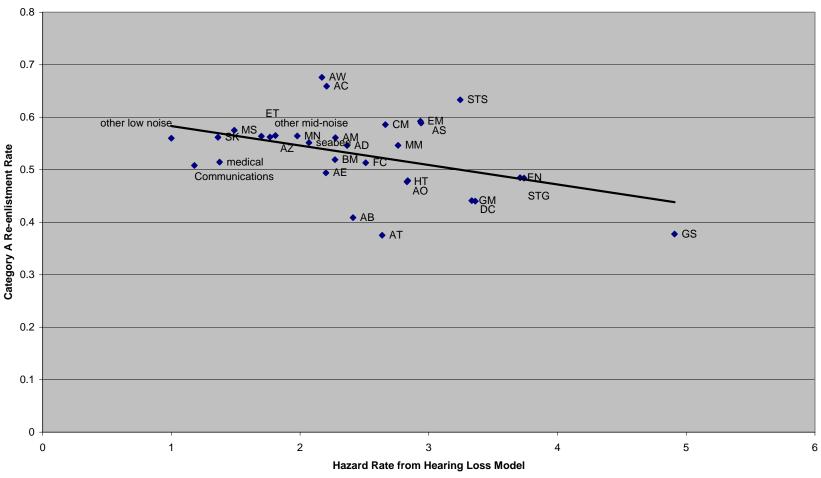


- Lost time and decreased productivity,
- Loss of qualified workers through medical disqualification,
- Military disability settlements,
- Retraining, and
- Expenses related to medical treatment, such as for hearing aids.

Noise-induced hearing loss is the Fleet's number one occupational health expense.

# Jobs With Higher Probabilities of Hearing Loss Have Lower Re-Enlistment Rates





Source: CNA report to Navy, June 30,2006

# A Prototype Calculator for the Hearing Loss Project

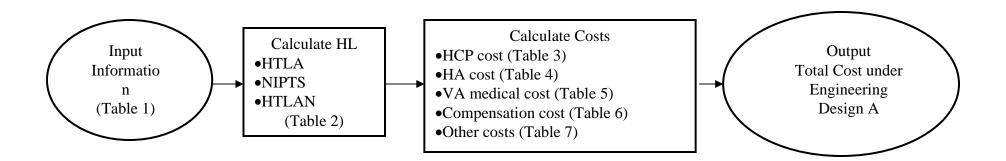


- Evaluate the life cycle costs and benefits (avoided costs) of noise control on Navy ships.
- Recommend specific cost effective ship designs and other actions that take noise reduction measures into account.
- Rank several case studies from best to worst in terms of return on investment.

# Calculate the Total Cost of an Engineering Design



Test Design "A"



Various designs can be compared to select the lowest cost option.

## **Anticipated Result**



- The Hearing Loss Calculator will enable design and acquisition personnel to quantify the benefits of noise reduction in new ship design.
- Total life cycle costs will be calculated.
- Calculator will be available on the Naval Safety Center Website, http://www.safetycenter.navy.mil



## **Ergonomics**



- Naval Facilities Engineering Command (NAVFAC) Ergonomics Center of Expertise offers
  - Ergonomic Evaluations
  - Hazard Abatement Funding
  - Training
  - Technical Support
- Checklists developed and published on the Web.
- Published 40 "Success Stories" on the Web to provide inspiration and "how to".



## **Navy Joins VPP**

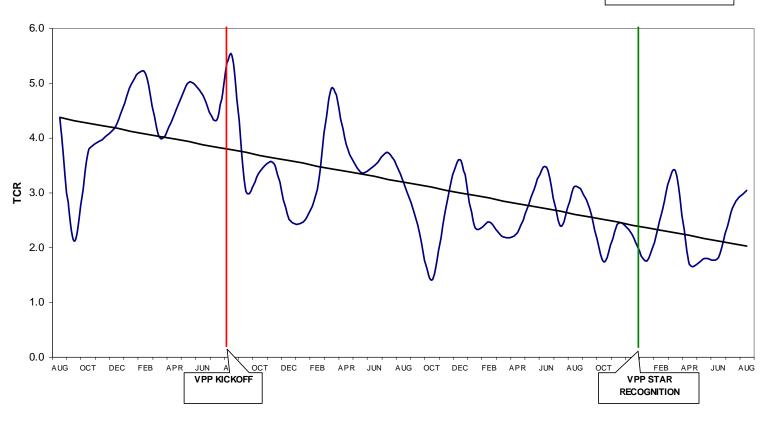


- Three Navy Shipyards, employing a total of 25,000 civilians, have earned the OSHA VPP Star:
  - Portsmouth Naval Shipyard
  - Norfolk Naval Shipyard
  - Puget Sound Naval Shipyard and Intermediate Maintenance Facility
- Two Naval installations, with 5000 civilian employees, in the Southeast have been recommended for VPP recognition.

# Norfolk Naval Shipyard Reduced Injuries by 58%







# Integrated Safety Management



- Navy Region Southeast, with 15 installations
- Three year program
- Reduced injuries and lost work days
- Emphasis on Job Hazard Analyses (JHA)
- Two installations enrolled in the OSHA
   Challenge program and two have just been recommended by OSHA for VPP recognition.

## Questions??

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