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U.S. DEPARTMENT OF ENERGY PERFORMANCE BASELINE GUIDE

[This Guide describes suggested nonmandatory approaches for meeting requirements. Guides are not requirements documents and are not to be construed as requirements in any audit or appraisal for compliance with the parent Policy, Order, Notice, or Manual.]



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FOREWORD

This Department of Energy (DOE) Guide is for use by all Departmental elements and suggests approaches for implementing Performance Baseline development requirements of DOE O 413.3A, *Program and Project Management for the Acquisition of Capital Assets*, dated 7-28-06. DOE Guides, which are part of the Department of Energy Directives System, provide non-mandatory information for fulfilling requirements contained in rules, regulatory standards, and DOE directives. Guides are not requirements documents and are not to be construed as requirements in any audit or appraisal for compliance with the parent Policy, Order, Notice, or Manual.

PURPOSE

This guide identifies key Performance Baseline elements, development processes, and practices; describes the context in which DOE Performance Baseline development occurs; and suggests ways of addressing the critical elements in Performance Baseline development.

SCOPE

The scope of this Guide includes the overall process for development of Performance Baselines; describing key elements of Performance Baselines in context of the DOE project management system; defining key deliverables associated with Performance Baselines; and providing useful guidance for achieving the desired outcomes for Performance Baseline approval at Critical Decision (CD) 2.

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1.0 BASELINES IN DOE PROJECT MANAGEMENT SYSTEMS

Baselining is a central feature of the DOE project management system and reflects the adaptation of diverse management philosophies and practices borrowed from industry and other Federal agencies (notably DoD).

Principal drivers of Performance Baselines are the changing nature of project management philosophies (e.g., degree of Federal oversight/involvement); reliance on performance-based acquisition policies; and incorporation of new baselining concepts brought to DOE project management support organizations by managers and staff with experience or knowledge of baselining practices in other Federal agencies.

DOE O 413.3A promotes well-defined and managed project Performance Baselines as one of its key principles.

The term Performance Baseline applies to defining project objectives; formalizing corporate DOE commitments via CD-2 approval; establishing a project's readiness for obtaining commitment and funding from the Office of Management and Budget (OMB) and Congress; establishing change control authorities; and communicating project progress to a wide range of stakeholders.

1.1 Characteristics of Performance Baseline at CD-2

Regardless of type or sources of funding, a Performance Baseline needs to be developed for each individual project. The project Performance Baseline documents the high-level, summary statement of the project's key technical, schedule, cost, and performance parameters.

For example, the Performance Baseline for the Spallation Neutron Source (mission need approved in August 1996) was to:

Complete an accelerator-based neutron scattering facility providing greater than or equal to 1 megawatt proton beam power on target; by the end of June 2006; at a Total Project Cost of \$1,411.7M.

The Federal Project Director (FPD), along with the Integrated Project Team (IPT), and associated engineering, design, safety, and management professionals develop the Performance Baseline using an extensive and diverse collection of project planning processes and tools, requirements and assumption documents, resource loaded schedules, and detailed cost estimates to build reasonable and defensible plans to achieve project goals.

The objective is to provide the Acquisition Executive, for approval at CD-2, a complete, accurate baseline that can reasonably and confidently be achieved.

The remaining sections of this guide describe the significance of Performance Baselines as a DOE corporate commitment and place development activities in context of the overall project lifecycle. Table 1.1 outlines the processes and products that can be used to develop the technical, cost, and schedule information needed to achieve the desired outcomes at CD-2.

Table 1.1. Characteristics of a Performance Baseline at CD-2

Performance Baseline Element	Baseline Characteristics at CD-2
Scope	Work breakdown structure (WBS) encompasses all project scope defined to levels sufficient to support detailed cost and schedule estimates under formal change control and configuration management.
Design	Approximately 25-30 percent ¹ of the total project design complete (with a clear understanding of actions needed to complete final design).
Key Performance Parameters (KPP)	Primary KPP defined, understood, and agreed to by the Acquisition Executive, program sponsor, FPD, and prime contractor organization.
Cost	Total Project Cost (TPC) established with 80-90 percent confidence of achieving cost baseline.
Schedule	Project completion date established with 80-90 percent confidence of achieving baseline completion date.
Documentation	All baseline documentations should be complete, approved by an appropriate authority, and effectively organized to enable traceability of supporting plans, assumptions, and analyses from the lowest to the highest level, and summary statement of the Performance Baseline should be contained in the Project Execution Plan.

2.0 PERFORMANCE BASELINES ESTABLISH DOE CORPORATE COMMITMENTS

Performance Baseline approval establishes the organization's corporate commitments (based on the funding profile established at baseline) and defines cost, schedule, performance, and scope commitments for successfully delivering projects.

Table 2.1 identifies key DOE project stakeholders for whom the Performance Baseline serves as a corporate commitment.

Table 2.1. Key DOE Project Stakeholders

Key Stakeholders	Nature of Performance Baseline Commitment
Congress	The Performance Baseline is a commitment to deliver on time and within budget and a justified investment of limited taxpayer dollars.
OMB	The Performance Baseline is a result of realistic priorities; well coordinated lifecycle plans and budgets; and provides measureable benefits.
Secretarial Acquisition Executive/Acquisition Executive	Project performance, scope, schedule, and cost are well defined, reasonable, and achievable.
DOE Program	Mission need will be satisfied.
Regulators and/or User Community	End state achieved will be reflective of user needs and inputs.

¹ This range is typical for many DOE project types, but values can vary on individual projects. Some projects may develop an adequate design with a lower percentage of the overall design while other projects may require a much higher percentage.

Baselining processes incorporate elements that are fundamental to project planning and execution in any organizational setting. However, the extent to which Performance Baselines represent commitments to such a large number of stakeholders is unique to DOE.

These commitments are published in highly visible project documents and systems, such as, the Project Execution Plan, OMB 300s, Project Data Sheets, and the Project Assessment and Reporting System (PARS).

Challenges in defining and delivering on commitments are unique and influenced by the nature of DOE's missions, organization, and workforce.

Some unique features of developing Performance Baselines include:

- Effective coordination and integration of top-down and bottom-up planning, decision making, and documentation among diverse DOE organizations represented in IPTs (Headquarters programs, site offices, and contractors).
- Routine monitoring and reporting on all aspects of project performance by a large number of external oversight organizations (i.e., OMB, the Government Accountability Office, the Inspector General, the Defense Nuclear Facilities Safety Board, Congress, etc.)
- Driving for improved project definition to ensure that requirements are progressively and rigorously refined to validate and approve Performance Baselines at CD-2.
- Establishing KPPs appropriate for the unique portfolio of DOE projects (nuclear weapons stockpile stewardship; radiologic and hazardous waste cleanup; and large-scale, basic, and applied energy and scientific research facilities).
- Delivering a large number of first-of-a-kind projects that typically have a high degree of uncertainty, high cost, high impact on stakeholders, and high visibility.

3.0 DEVELOPMENT AND MANAGEMENT AS KEY ACTIVITY IN PROJECT PHASES

While the project Performance Baseline is formally established by Acquisition Executive approval at CD-2, Performance Baseline development should begin at the earliest stages of a project. The planning process matures as more data and analyses provide greater definition and detail, relying on a continuous and iterative process throughout the project lifecycle.

The DOE project management system defines lifecycle in four major phases—initiation, definition, execution, and transition/closeout (Table 3.1). Performance Baseline *development* is a key process leading up to CD-2. Performance Baseline *Management* (configuration control and change management) becomes a critical effort through the remainder of the project.

Table 3.1. DOE Project Lifecycle Phases

PERFORMANCE BASELINE COMPONENT	PROJECT LIFECYCLE PHASES			
	Initiation	Definition	Execution	Transition/ Closeout
Technical Baseline	Preliminary functions and requirements from pre-conceptual design	Preliminary design requirements baseline	Final design requirements, configuration baseline	As-built configuration baseline
Key Performance Parameters	Preliminary KPPs derived from technical goals from the mission need	Preliminary KPPs	Final KPPs	Demonstration of KPPs
Schedule Baseline	Order of magnitude project duration and forecast need date	Preliminary schedule and milestones	Complete schedule hierarchy	Actual completion date
Cost Baseline	Order of magnitude cost estimate	Preliminary cost estimates	Final TPC estimate	Actual project costs

3.1. Initiation

In the initiation phase the project's need is identified and justified, high-level objectives and functional requirements to meet those objectives are outlined, rough order-of-magnitude cost estimate ranges and a few key milestones are established, and project team formation begins. In this phase preliminary KPPs are used to describe and communicate the mission need to project stakeholders.

After CD-0 is approved, the project first requests funding as part of the budget process (e.g., using a single Project Data Sheet or included as part of an omnibus Project Data Sheet).

3.2. Definition

In the definition phase additional information is gathered or developed to enhance conceptual development; alternative courses for achieving project objectives are identified; design criteria are developed; more accurate estimates of technical scope, schedule and cost are developed for the identified alternatives; and value management/trade off study processes are typically employed to refine project systems and functions. At this point the project team should begin to articulate and document a preliminary Performance Baseline and begin some form of informal configuration management of key baseline parameters to start mapping baseline elements to supporting assumptions, plans, documentation, etc.

3.3. Execution

In the execution phase a preliminary project design is finalized, a finalized work scope is created and final cost and schedule baselines are established. Completion of full project definition indicates that the project has been adequately defined to commit resources. Once these elements are complete, a final Performance Baseline is documented. Prior to CD-2, for projects with a TPC of \$100M or more, an External Independent Review (EIR) of the project Performance Baseline, lead by Office of Engineering and Construction Management is required. For projects with a TPC between \$20M and less than \$100M an Independent Project Review (IPR) is performed on the project Performance Baseline. Upon approval of CD-2, the Performance Baseline sets the final course for the project and is subject to formal change management procedures. (Note: Environmental Management projects have different cost thresholds for performing EIRs, IPRs, and change control thresholds).

3.4. Transition/Closeout

When the project nears completion and has progressed into formal transition and commissioning, which generally includes final testing, inspection, and documentation, the project is ready for operation, long-term care, or closeout. The Performance Baseline, and especially KPPs, serves as a basis for assessing, verifying, and documenting completion of the project.

4.0 THE PERFORMANCE BASELINE DEVELOPMENT PROCESS

The baseline development process should be a continuous, iterative, and recursive process throughout the project lifecycle.

For any Performance Baseline development effort to be successful it should be developed by motivated and qualified people, follow well defined processes for baseline development, be subject to rigorous quality assurance requirements and processes, and be supported by the careful consideration and application of appropriate project definition tools.

Performance Baseline development is a demanding effort that requires the constant engagement and expert technical direction by the owner program organization; strong leadership by the FPD, and creative, dedicated support by the IPT.

4.1. People and Partnerships

The individuals involved in the baseline development process have a major effect on the accuracy, completeness, and overall quality of the final deliverables. Roles and responsibilities should be clearly defined, understood, and accepted. Individuals with appropriate capabilities and experience should be appropriately engaged in all phases of baseline development, and proactive communication is a necessity.

Many project management studies have identified the need to align all parties to the project goals and objectives as a prerequisite for project success. Many studies have gone further by suggesting that project roles are most effectively executed when relationships among participants are viewed as partnerships.

4.2. Baseline Processes

The overall processes have been developed by contractors at major DOE installations and the process has been shared and adopted informally by project management organizations. The overall baselining process has been packaged into workflows similar to the diagram in Figure 4.1.

- Technical Baseline Development—Section 5.0
- Key Performance Parameters—Section 6.0
- Schedule Baseline Development—Section 7.0
- Cost Baseline Development—Section 8.0

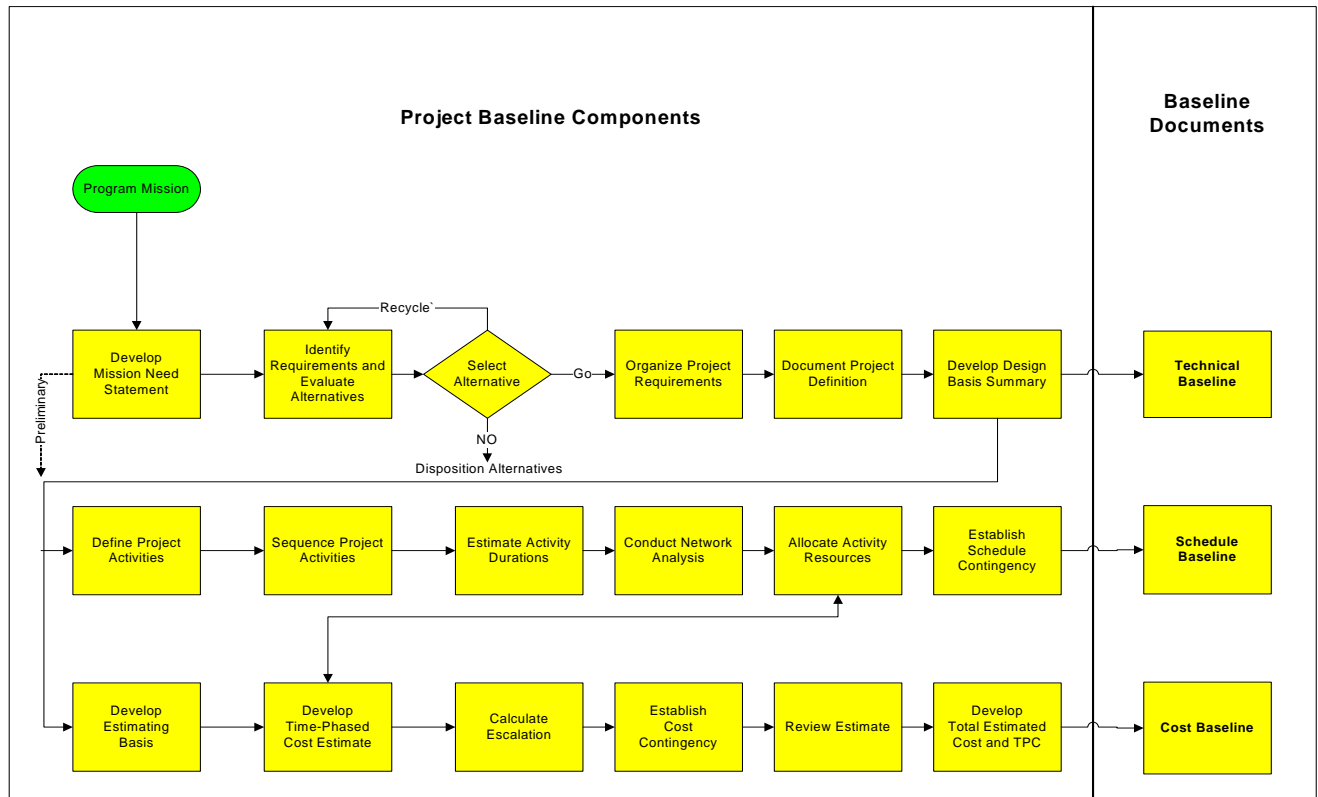


Figure 4.1. Overall Performance Baseline Development Process

4.3. Tools and Methods

The tools and methods used by project teams are extensively reported in the literature and are included here, grouped into categories, only to highlight those most common and to provide a starting point for further research:

- Front end planning (project/scope definition ratings; gap analysis; benchmarking, checklists)
- Systems engineering (functional analysis; requirements definition; configuration management)
- Alternatives analyses (lifecycle cost analysis; cost-benefit analysis; trade studies)

5.0 TECHNICAL BASELINE DEVELOPMENT

The technical baseline defines technical goals, objectives, and scope and provides the basis for estimating project cost and schedule.

Development should encompass project team actions necessary to identify, define, integrate, and document the project mission, functional objectives, design requirements, and detailed specifications in order to define, execute, and control the technical method of accomplishing the project's scope of work.

A well-defined and documented technical baseline is a key tool for ensuring project success. It should be established in such a way that technical requirements can be understood, broadly communicated, and effectively controlled throughout the life of the project.

The technical baseline should include design requirements, criteria, and characteristics that provide the basis for project definition.

The DOE O 413.3A process is based on industry methods of conducting iterations of requirements during each project phase. As requirements are defined, design and/or studies are conducted gain more project knowledge, and refinement of requirements are made based on the designs/studies. An iteration of these steps, providing more details, occurs for each phase throughout the project until a final and mature systems architecture is achieved.

This iterative project planning process should start by defining the project's mission needs. Once internal and external stakeholders understand and commit to the mission need, the project team identifies functional requirements, evaluates alternatives for satisfying requirements, conducts appropriate analyses, and recommends a preferred alternative.

Evolving technical requirements and supporting assumptions should be captured initially in informal but complete scoping documents and then after conceptual designs have been approved be incorporated into a formalized technical baseline.

The IPT should ensure that as the scope and technical requirements become better defined, they trace back to the mission need and functional requirements developed earlier in the project definition effort.

The IPT should use a graded approach for determining the level of detail required for technical baselines. Additionally, information in all technical baselines should be traceable to clearly

identifiable assumptions, a methodology that is consistent with industry standards, and well-documented supporting information.

The benefit of the iterative process is that internal and external stakeholders can agree on high-level requirements before spending significant time and effort defining any particular alternative. Not achieving agreement on the path forward early in the project definition process can cause significant cost increases or schedule delays later in the process. The technical baseline development process is described in Figure 5.1.

5.1. Mission Need

The mission need defines the project’s high-level technical goals and requirements and should—

- provide direction for future planning, engineering, and decision making;
- initiate more detailed technical definition—project requirements, project definition, and design basis—that guide cost and scheduling estimating; and
- help build commitment and buy-in from project stakeholders.

Mission need should clearly and concisely identify project purpose, goals, and benefits to ensure that the rationale justifying the project is easily understood.

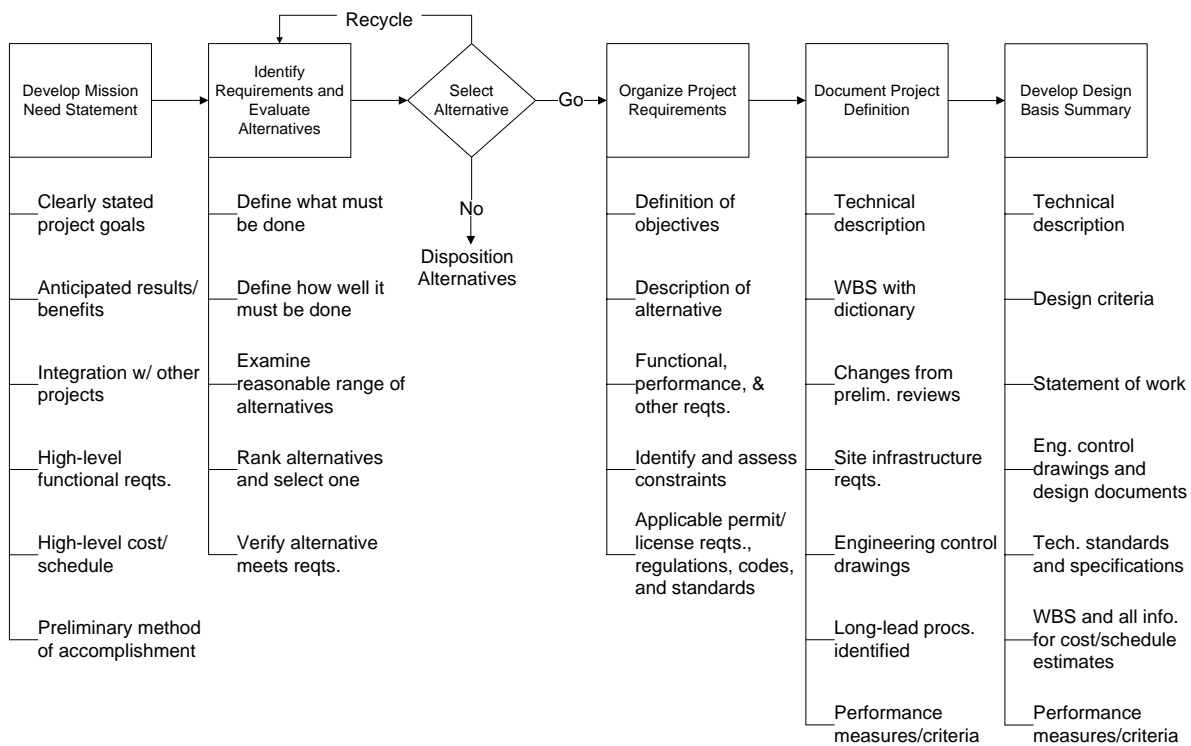


Figure 5.1. Overall Performance Baseline Development Process

5.2. Identify Requirements and Evaluate Alternatives

At this stage, it is a good practice to identify and screen alternatives to increase the likelihood of satisfying project objectives. Alternative evaluations should identify a single approach that fulfills the mission need in the most effective manner (cost, time, and operationally). In some cases, the alternatives may be competing concepts or simply variations on a common approach. A high-level definition of each alternative should be developed sufficiently to permit an informed selection.

At the conclusion of the identification and evaluation activities, the best alternative that safely fulfills the mission in the most effective manner should be selected. In some cases, it might be necessary to carry forward a limited number of short-listed alternatives to address major uncertainties that require further design development to resolve.

Project objectives are drafted and revised throughout the alternative evaluation and selection phase. These objectives ultimately become the basis for developing project requirements.

The evaluation and selection of alternatives lends itself to a systems engineering approach that transforms project objectives into an operational system. Through systems engineering, an identified mission can be transformed into system performance parameters and a preferred system configuration by an iterative process of definition, synthesis, analysis, design, and evaluation. The approach integrates related technical parameters to ensure compatibility of all physical, functional, and program interfaces in a manner that optimizes the total system definition and design. The basic systems engineering process functional flow is as follows:

- Define what must be done,
- Define how well it must be done (i.e., performance specifications such as speed or volume output requirements),
- Evaluate alternatives for getting it done,
- Rank alternatives and select a solution, and
- Verify that the proposed solution meets the requirements.

5.3. Organize Project Requirements

Defining project requirements can ensure that objectives and design criteria are complete and consistent by translating mission need into a technical plan. The requirements clearly articulate a set of technical expectations that guide overall project definition.

The project objectives should be stated as measurable goals, performance parameters, or end states. Multiple objectives may be prioritized into primary and secondary objectives. Primary objectives are the ones without which the project would not be undertaken. Secondary objectives are additional benefits, but are not sufficient to justify the project. By categorizing objectives in this way and then ranking them, the IPT establishes design priorities.

Design criteria relate project objectives to technical design requirements to ensure that all design efforts will be developed in an orderly fashion. The primary purpose of the design criteria is to focus the design effort. Development of design criteria is generally the first effort to formalize the technical approach and performance requirements for the project.

5.4. Document Project Definition

Project definition should focus on defining the selected alternative to the level of detail necessary to ensure that the functional requirements, design criteria, major physical attributes, and performance parameters are clearly established. Engineering drawings and specifications should be developed to be used to control engineering and field construction. When project definition activities are complete and a design basis document issued, the project should be adequately defined to commit resources to the final detailed design, execution, completion, closure, and/or operational activities.

A formal value engineering (VE) review is conducted when the design effort has progressed to the point when detailed drawings, hardware definition, and layouts are available. Although VE reviews can and should be conducted at other times, the most opportune time is relatively early in project definition when changes can be made without substantial cost or schedule impact.

In practice, the end of project definition is traditionally marked by the selection of an alternative and completion of the conceptual design. If the engineering effort is carried beyond this milestone, the project runs the risk of committing resources that may be abandoned if the project is not formally approved. Proceeding with less engineering effort runs the risk of committing resources before a project is adequately defined with valid baselines.

Developing a WBS is an essential element of project definition. The level of detail included in the WBS should be sufficient to schedule and resource load all work. To ensure common interpretations of WBS activities, the WBS should be accompanied by a dictionary that defines all elements of the WBS.

Good project definition practices are essential to limiting the impact of project changes. At the end of project definition, the project should have developed sufficient design detail to freeze the scope from that point forward. Design changes that occur after the definition are both expensive and time-consuming. It should be the goal of project team to minimize late design changes.

5.5. Develop Design Basis

The design basis is a comprehensive technical project description including reviewed and approved engineering design drawings. This package provides the appropriate level of definition necessary to release an Architectural and Engineering contractor to begin detailed engineering designs, represents completion of project definition, and marks the beginning of the execution phase.

The statement of work (SOW) is finalized during the development of the design basis summary. The SOW should provide sufficient detail to ensure that defined objectives are achieved and accurate work scope is furnished to direct execution phase efforts. The SOW should be

developed thoroughly enough to ensure a high probability of project execution success and minimize the probability of scope changes.

6.0 ESTABLISHING KEY PERFORMANCE PARAMETERS (KPPs)

Traditionally, in DOE a project “baseline” was comprised of three components—technical, cost, and schedule—each of which is intimately related to the others. Recently the requirement to establish KPPs has become a prominent feature of DOE project management.

The definition of KPPs in DOE O 413.3A represents a blending of DOE, DoD, and NASA practices that are vital characteristics of a project or facility mission. KPPs include a characteristic, function, requirement, or design basis, that if changed, would have a major impact on the facility or system performance scope, schedule, cost and/or risk, or the ability of an interfacing project to meet its mission requirements.

KPPs are not summary statements intended to encompass all elements of project scope.

A KPP may be a performance, design, or interface requirement. Parameters that are appropriate for KPPs should express performance in terms of accuracy, capacity, throughput, quantity, process rate, purity, or other elements that define how well a system, facility, reliability, or other project will perform.

Key parameters are often defined in terms of what is desired and what is required. Stated another way, the parameters are values that have desired objectives and minimum thresholds. The *objective value* is the desired performance, scope, cost, or schedule that the completed asset should achieve, whereas the *threshold value* is more conservative and represents the minimum acceptable performance, scope, cost, or schedule that an asset must achieve. The objectives and thresholds form the boundary condition within which the project manages to completion—striving to meet the objectives, but achieving at least the minimum thresholds. The IPT can trade within this space to maintain the performance, scope, cost, and schedule requirements. In other words, performance can be traded-off to control cost or schedule. However, trade-offs must never compromise the threshold values, which are the minimum required to meet the mission and form the essence of the commitment to Congress.

KPPs should be identified during the concept development phase. They are a result of the analysis which leads the IPT to the conclusion that a particular concept is the appropriate solution that will meet the required mission need.

The total number of KPPs should be the minimum number needed to characterize the major drivers of project performance. The number and specificity of performance parameters may change over time. Early in Performance Baseline development, the KPPs should reflect broadly defined, operational-level measures of effectiveness or measures of performance to describe needed capabilities. As a project matures, system-level requirements may provide a better basis for establishing KPPs.

KPPs not only define the technical performance of the ultimate project deliverable (e.g., site end-state, facility capability), they also play a significant role in driving Performance Baseline development and establishing measures for formal baseline change control.

It is important for the program sponsor (typically possessing technical understanding and expertise) to provide strong leadership in the development and agreement on KPPs. The more technically complex the project is, the more the owner needs to be involved.

7.0 SCHEDULE BASELINE DEVELOPMENT

The schedule baseline establishes the overall project duration and completion date and should clearly identify critical path activities and key project milestones.

A tailored approach should be used to determine how much detail to include in the schedule. The number of activities should not be so few as to prevent suitable progress tracking and not so numerous that the number of activities overwhelms the system and its users—rendering the schedule logic incomprehensible and too burdensome to status. The schedule should reflect planning by appropriate technical experts as to how the activities will be accomplished.

All known project and contract requirements, major procurements, milestones, and constraints should be identified during the planning and scheduling process. Activities external to the project that could reasonably be expected to impact the project should also be considered.

The overall schedule baseline development process is described in Figure 7.1.

7.1 Define Project Activities

An activity is a basic element of work that consumes time and resources and has a definable beginning and end. Activities are performed in order to produce the results and deliverables identified in the project WBS. The activities necessary to accomplish a defined scope of work are often based on historical information from similar projects that have been modified to meet the constraints and assumptions of the current effort.

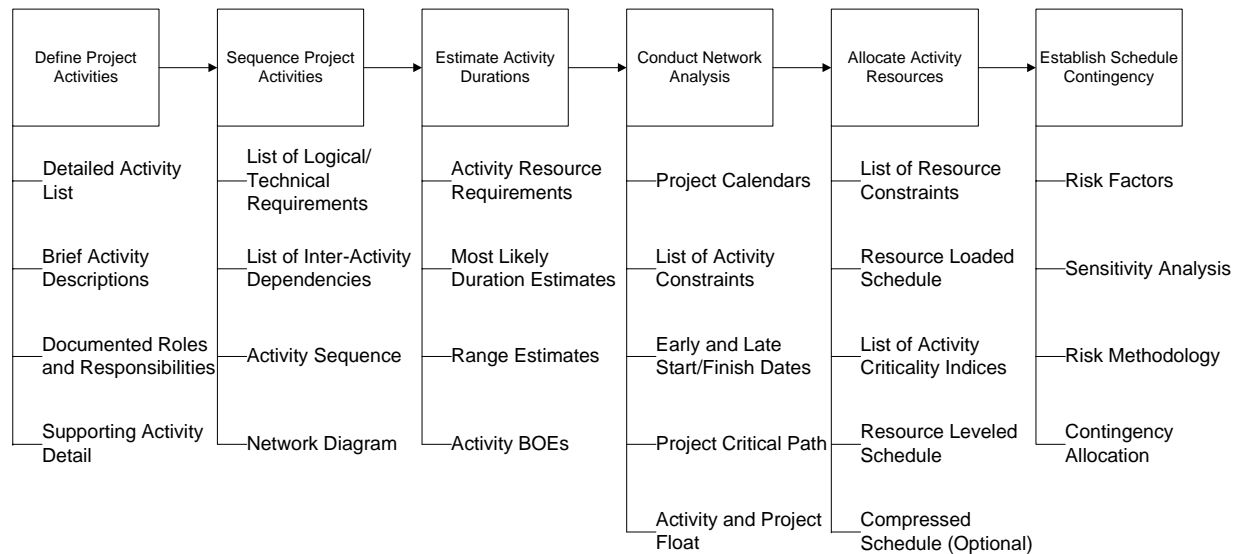


Figure 7.1. Schedule Baseline Development Process

The definitions of these activities should flow from the project planning and scope definition processes, and the level of definition will depend on the project lifecycle phase. Some of the major components of the activity definition process are listed below:

7.1.1. Identification—A list of activities should be developed based on historical site information or data from similar project environments. In some cases, generic project activity templates may facilitate the identification process. When determining the appropriate level of detail, the project team should strike a balance between the need to decompose projects into a number of activities sufficient to facilitate accurate cost estimating and scheduling, and the ability of project management and control systems to maintain effective traceability and reporting capabilities.

7.1.2. Description—Activity descriptions should be brief but unambiguous and should include quantitative measures or reference points whenever possible. In addition, the owner of each activity (i.e., the project team member responsible for ensuring activity completion) should be documented as part of the description.

7.1.3. Detail—Supporting details should be documented and included in the cost and schedule estimating files. This information, including all assumptions and constraints, will be necessary for ensuring the future traceability and defensibility of estimates, for managing change control procedures, and for performing activity resource loading and leveling procedures.

7.2. Sequence Project Activities

Sequencing involves development of chronological relationships among project activities based on the technological, organizational, and contractual requirements governing their completion. A sequence of activities is best displayed graphically in the form of a network diagram. Three common methods of network diagramming include arrow, node, and precedence diagrams.

Activities should be sequenced logically to establish the foundation for an achievable project work plan. A sequence of activities in the form of a network diagram is necessary for performing critical path, total float, and resource leveling analyses. The results of these analyses are implicitly tied to the mandatory, discretionary, and external dependencies identified by the project team and included in the network schedule.

Activity sequencing is driven by technological characteristics and requirements of the products, processes, and deliverables comprising the project scope. These may include the physical layout of a plant to be constructed, infrastructure requirements of an existing facility, or cleanup and disposal requirements of a contaminated release site. In addition to these technical requirements, administrative, organizational, regulatory, and legal requirements may drive the necessary completion dates of milestone activities. These requirements should be documented in the form of activity dependencies, constraints, and assumptions, and should be reflected in the sequencing of the network schedule.

The project team should discuss and establish a realistic sequence of events for the completion of activities based on inter-activity dependencies.

7.3. Estimate Activity Durations

Estimates of the time required to perform each project activity are based on assumed labor, equipment, efficiency and productivity, and material requirements and availability. These durations may take the form of a single point estimate describing the mean or most likely number of work periods needed to complete an activity (e.g., based on historical data), or may be defined by a range estimate that captures a continuum of durations spanning from the most optimistic to the most pessimistic as conceived by one or more subject matter experts on the project team.

Similar to the sequencing of activities, estimating activity durations is essential for developing a sound project schedule. Because of the inter-activity dependencies inherent in network scheduling, the effects of poorly defined duration estimates can be compounded through precedence relationships and milestone constraints. Successful critical path and resource leveling analyses are therefore directly dependent upon the accuracy of the duration estimating process.

Activity durations should be estimated by the project team member most familiar with the nature of a specific activity and who is responsible for ensuring its completion. The duration of most activities will be significantly influenced by both the amount of resources applied to a task (e.g., part-time versus full-time, single versus multiple crews) and the capabilities of those specific resources (e.g., novice versus experience laborers). These trade-offs should be considered and documented during the estimating process; however, they may be adjusted later during a resource allocation exercise. Whenever possible, duration estimates should be based on expert judgment that is supported by historical information contained in project files or commercial estimating databases.

The duration estimates provide the basis for performing critical path scheduling calculations. The basis of estimate (BOE) used to develop each activity estimate (i.e., the resource requirements, assumptions, and constraints driving the estimated duration) should be documented in an accompanying project file. This information will be essential for maintaining the traceability and

defensibility of the estimates during later project phases, especially for change control and reporting purposes.

7.4. Conduct Network Analysis

The critical path is the longest path through a network schedule that consequently defines the shortest possible duration for completing a project. This path and its duration are determined by performing forward and backward passes through the network diagram based on the defined activity sequence and estimated activity durations.

The basic scheduling computations performed on a network diagram provide the earliest and latest allowable start and finish times for each activity and as a byproduct, indicate the amount of slack or float time associated with each noncritical path. This information forms the basis of the project management plan and subsequently is used for performance measurement and earned value reporting, baseline change control, milestone tracking, and schedule contingency management.

The mathematical analysis involved in calculating theoretical early and late start and finish dates for all project activities should be performed initially irrespective of resource pool limitations. The resulting dates indicate the time periods within which the activities should be scheduled provided existing resource limitations and other known constraints are met. These calculations, generally performed by scheduling software applications, require several input parameters:

- 7.4.1 Calendars**—Project calendars establish the periods when work will be performed. This is essential because some resources will be available only during normal business hours, while others may be available continuously, on weekends and holidays, or in some other combination.
- 7.4.2 Constraints**—Imposed dates and major milestones are constraints to consider. Imposed dates are driven by completion of activities and deliverables assigned by sponsors, customers, or other external entities. Major milestones are key events or deliverables established by project owners or stakeholders to meet organizational, funding, or other commitments. Both can be used to constrain the network schedule but may result in trade-offs in the form of additional resources in order to be met. Application of constraints should be used with restraint since this will limit the schedule from following the natural paths of the activities.
- 7.4.3 Leads and Lags**—Activities requiring significant lead or lag times (e.g., procurement of specialty items, curing of concrete prior to further structural work, receipt of laboratory testing results to determine further cleanup requirements) should be specified in the project schedule, and these delays should be reflected in the associated network logic. Application of leads and lags should be used with restraint since this will limit the schedule from following the natural paths of the activities.

7.5. Allocate Activity Resources

The feasibility of a network schedule should be validated with respect to labor, equipment, and material requirements not explicitly considered in the initial critical path analysis. The process of allocation is used to distribute resources across multiple project activities within known limits and expected constraints. Some activities may be re-sequenced to compress the schedule and/or to obtain a more level distribution of resources.

Critical path computations performed during the network analysis determine the slack along each path in the project schedule. Based on the length and location of this slack, certain activities can be moved forward or backward in time without affecting the completion date of the project. Consequently, this movement can be used to develop a schedule that satisfies external constraints placed on the type and quantity of resources available during various phases of the project.

Resource allocation often entails several iterations of the basic scheduling computations and should include modification of some project activities to achieve an acceptable plan (i.e., one that meets all milestone dates and externally imposed constraints without exceeding the available labor, material, and equipment levels). Leveling heuristics should be used to rebalance resources based on anticipated quantity thresholds and the relative criticality of activities; however, these heuristics often produce project durations that are longer than the initial schedule.

Schedule compression is another form of resource allocation that seeks to shorten the project schedule without changing its scope. This process includes techniques such as the following:

7.5.1. Crashing—Schedule crashing requires the analysis of trade-offs between cost and schedule to determine how the total project duration can be reduced by the greatest amount for the least incremental cost. This technique, which is available in most automated scheduling tools, does not always produce a viable project schedule and usually results in greater total project costs.

7.5.2. Fast Tracking—This technique involves the re-sequencing some activities in the schedule so that they are performed in parallel rather than in sequence during project execution. The negative consequences include increased project risk and some rework resulting from technical uncertainties and activity sequencing problems. The project team should evaluate the decision to fast track carefully and should be used primarily on projects with well established and proven technologies.

7.6. Establish Schedule Contingency

Schedule contingency is an amount of time identified within the project schedule to compensate for potential for schedule risk factors such as technical data gaps, infrastructure constraints, labor productivity levels, labor availability, project complexity, stakeholder involvement, excessive scope changes, regulatory delays, and constructability issues.

The amount of contingency to be included in the baseline schedule depends on the status of project design, procurement, and construction and the complexity and uncertainty of various baseline elements.

The duration of the project critical path determines the shortest possible schedule for a given baseline. Results provided by the critical path method are accurate only when everything goes according to plan. A project, on occasion, may provide very optimistic duration estimates and plan parallel work without full considerations for the unique scheduling and work execution complexities posed by parallel activities. The project schedule therefore should contain some amount of contingency to account for the potential impacts of risk and uncertainty.

Schedule contingency should explicitly address the risks identified by the project team during the schedule development and risk management efforts, especially those factors that are likely to have the greatest impact on project execution as determined by a sensitivity analysis. The quantification of schedule contingency can be developed using the Monte Carlo simulation method. To perform such simulations, the project team should estimate a range of durations for each activity to be included in the risk analysis. These estimates should reflect the full variability of activity durations, from the most optimistic prediction to the most pessimistic. Using a computer-based simulation tool, basic scheduling calculations are performed using activity duration values sampled from the range estimates. The resulting critical path durations are recorded to determine the relative completion probabilities for a range of project finish dates. Based on the desired level of confidence in meeting the schedule, the project team selects an appropriate amount of schedule contingency. The contingency allocation process is managed and documented through the baseline change control system, and the network schedule should be updated to reflect the most current field conditions throughout the project lifecycle.

8.0 COST BASELINE DEVELOPMENT

The cost baseline supports the development of the TPC and is established to ensure that costs and budgets for labor, services, and materials are defined and time-phased based.

While the technical baseline ensures that technical requirements are focused on achieving the project mission, the cost baseline supports corporate planning, budgeting, and reporting processes. For instance, estimates provide the basis for formulating annual budget requests, establishing the project and activity resources, hours and quantities that are used to develop the schedule and quantitative units to be measured, evaluating contract bids and proposals, providing a sense of scale that often aids in understanding the overall scope of a project, and evaluating the impact of change to the performance baseline.

Fundamental estimating skills and knowledge should be reinforced as a basis for estimating and controlling costs. Well documented BOE and the consistent application of rigorous estimating methods are significant defenses against concerns for estimate accuracy and credibility.

The overall cost baseline development process is described in Figure 8.1.

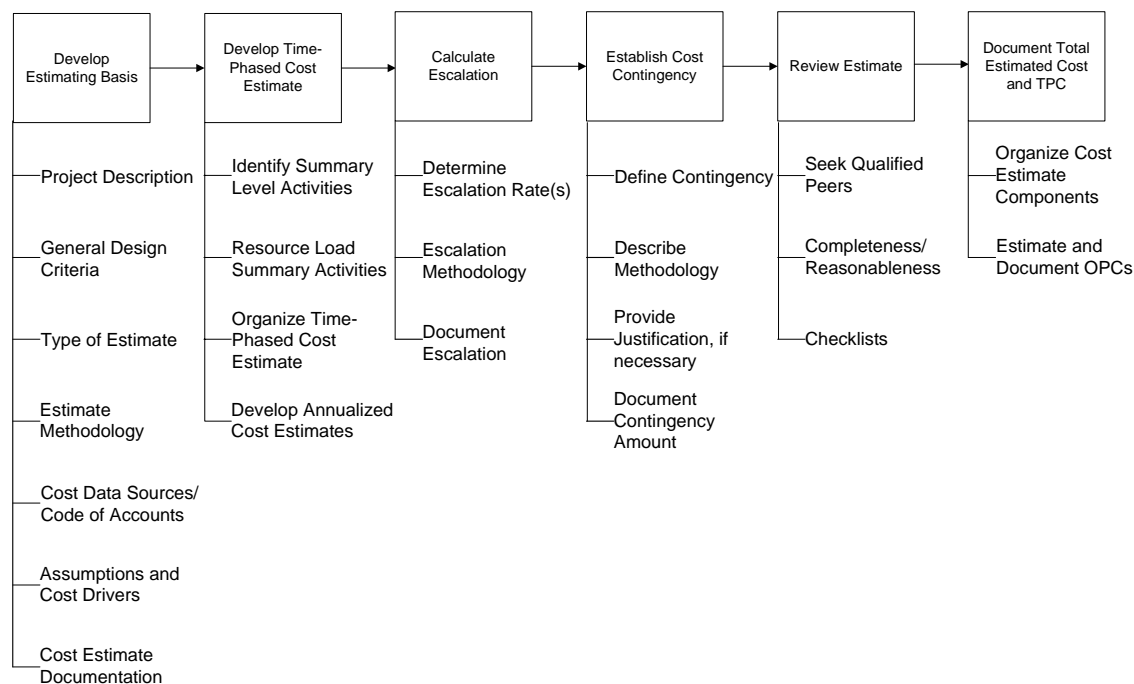


Figure 8.1. Cost Baseline Development Process

8.1. Develop Estimating Basis

The BOE documents known project information, assumptions, and methodologies and identifies links to supporting documentation when the estimate is developed and updated. Specifically, the basis of the cost estimate should provide a description of the project, general design criteria, project phase and type of estimate, date of the estimate, cost estimating methodology/tools, cost estimate data sources, WBS, significant features or components, proposed method of accomplishment, proposed schedule/milestones, regulatory drivers, resource requirements/availability and associated costs, assumptions, and other facts that may impact costs. The level of detail in the cost estimate should be consistent with the project phase or degree of project definition. This approach offers the greatest level of detail in the near-term to support current year work plan development and annual budget formulation. Top-down or parametric cost estimating can be used to support out-year life cycle planning if necessary.

Estimators should work closely with the project team to understand the influences that the technical (e.g., scope definition) and schedule (e.g., activity definition/duration) baselines have on the cost estimate. As the project matures and designs are finalized, the initial cost estimate parameters can be compared to current conditions. Changes to scope, schedule, and cost planning should be identified as part of the estimate and especially at estimate reviews. If necessary, a revised cost estimate should be prepared.

Investment in developing a well defined BOE pays dividends by improving communication among project team members and with key stakeholders; highlighting items that significantly influence the estimate; and avoiding confusion over what is and is not included in the estimate.

8.2. Develop Time-Phased Cost Estimate

Each project activity has a duration (planned start and expected finish dates) and a cost for resources (labor, materials, equipment) associated with it. When duration and cost are linked together, a profile that defines the project cost over time is produced.

The time-phased cost profile (e.g., resource loaded schedule) can be used to develop a funding profile for those project activities with schedule duration of greater than a year. This is important for multi-year projects where annual budget requirements are developed, reviewed, justified, and appropriated through an annual budget formulation process.

In some projects, a funding profile is provided first and the project has to perform the work that fits into the funding profile. If this is the case, work performed and cost spent should be planned to fit into the funding profile.

Once project activities have been resource loaded the process of resource leveling or rescheduling activities based on resource limitations is extremely valuable in balancing labor and equipment requirements with schedule production requirements. It can also be used to ensure that project planning is consistent with the realistic out-year funding expectations while maintaining regulatory compliance in the project baseline.

8.3. Escalation

Escalation is the provision in a cost estimate for increases in the cost of equipment, material, labor, etc., due to continuing price changes over time. Escalation is used to estimate the future costs of a project (predictive or forecast) or to state historical costs in current year dollars. Since the duration of larger projects can extend over several years, a method of forecasting or predicting the funds should be developed to allow the comparison of project costs from different time frames.

Escalation should be applied to each activity of an estimate and shown as a separate line item. Most cost estimating is done in current dollars and then escalated to the time when the project will be accomplished. The cost estimate should clearly identify the escalation rate used, the source, relationship to the WBS and schedule, assumptions made, and the rationale for their use.

Two basic methods for calculating and applying escalation include:

- Midpoint of Activity—Escalation may be applied from the date an estimate was prepared to the midpoint of the performance schedules for the major work elements.
- Separate Escalation by Year—Activities escalated yearly/annually.

Cost of escalation for capital construction projects are calculated by establishing a midpoint for the project, and applying the yearly escalation to the midpoint of the project. In this case the impact of escalation is “averaged” over the life of the project.

8.4. Establish Cost Contingency

The Association for Advancement of Cost Engineers International has defined contingency as “a specific provision for unforeseeable elements of cost within the defined project scope” that is “particularly important where previous experience relating estimates and actual costs has shown that unforeseeable events which will increase cost are likely to occur.” DOE narrows the scope and defines contingency as follows:

“Covers costs that may result from incomplete design, unforeseen and unpredictable conditions, or uncertainties within the defined project scope. The amount of the contingency will depend on the status of design, procurement, and construction; and complexity and uncertainties of the component parts of the project. Contingency is not to be used to avoid making an accurate assessment of expected cost.”

As an integral part of a cost estimate, contingency should be included and clearly identified in the TPC. The amount of contingency is a reflection of management judgment on how best to address the probability of a project cost overrun. Contingency does not cover scope changes, but rather is an estimate based on the available scope definition and the phase of the project.

DOE cost estimating directives recognize that project and operations estimates should always contain contingency. When including contingency in cost estimates meets with resistance, in some instances, contingency is hidden in the estimate by inflating activity quantities, costs, or resources, which leads to poor estimates that lack credibility. DOE guidance advises that contingency analysis be performed to ensure that appropriate allowances are included in the baseline cost estimates. The contingency analysis should indicate the rationale or process used to reach the conclusion.

Approaches to contingency estimates range from formal risk-based analysis to project definition rating or scoring. A graded approach can be used in selecting a method depending on the complexity, cost, and phase of the project. It should also be noted that the cost value of schedule contingency will result in additional cost contingency and needs to factor into the cost baseline. Contingency should decrease over time as the project matures and project scope is more clearly defined.

Contingency management includes establishing a process for reviewing, approving, and tracking the distribution of contingency. Change control thresholds can be established to identify the approving authority for requested changes to contingency. Tracking tools such as contingency registers can be used to monitor the status of contingency.

8.5. Review Estimates

Well-executed estimate reviews will increase credibility and accuracy of the estimate, and also helps the project management team better understand the level of scope definition and the basis for the estimate. The review of estimates is important because it helps estimators understand the contents and level of accuracy of the estimate.

The number of reviews will vary depending on the size of the project, type of estimate, length of time allowed for preparing the estimate, and other factors. For any estimate there should be both an internal review during development of the estimate and a final review at or near completion of the estimate.

About halfway through the development of the estimate, a “reality check” should be scheduled. The purpose of the mid-point check is to avoid spending unnecessary time and money in pursuing an estimate that may be unrealistic or based on assumptions that are no longer valid.

The internal mid-point estimate review is brief. Typically, the lead estimator, engineer, and project manager are involved. There may be times when it is advantageous to include other project stakeholders. This review is intended as a reality-check of the data being developed to assess whether to proceed with the estimate. This is a go/no go point, where the results of the review will guide the estimator and the project team in following two steps:

- Either recycle back to the “scope of work” because the cost or scope has gotten outside of the boundaries established as a target for the project, or
- Go ahead with the remaining estimate process to complete the estimate.

The final estimate review is a more structured process. The depth of the review depends on the type or class of estimate that is being prepared. The review is intended to validate assumptions, such as construction sequence, key supplier selection, and owner’s cost. Engineering and the customer should accept ownership of the scope that is represented in the estimate.

The final estimate review may require significant time. For a final estimate review, the attendees should include the lead estimator, process engineer, discipline engineer, operations/maintenance representative, engineering manager, and constructability leader. The estimator should come to the review meeting prepared with the following information for comparisons:

- Historical data used in preparing the estimate
- Actual costs of similar projects
- Percent of cost on key cost accounts

Comparisons of the estimate with the above information provide useful indicators for the estimate review.

In some situations it may be desirable to use outside reviewers such as an experienced peer group to validate assumptions, key estimate accounts, construction sequence, and potential omissions. In other situations a third party may be engaged to perform an independent review. The reviews will provide a check to compare the estimate with past similar estimates from the perspective of a different team.

Estimate reviews should focus on the big picture and follow Pareto's Law by separating the significant few from the trivial many. Generally an estimate is prepared bottom-up, whereas the review is conducted top-down.

APPENDIX A. GLOSSARY

1. Cost Baseline. A budget that has been developed from the cost estimate that is time-phased, supports the technical baseline, and is traceable to the WBS.
2. Key Performance Parameter. A vital characteristic, function, requirement, or design basis, that if changed, would have a major impact on the facility or system performance, scope, schedule, cost and/or risk, or the ability of an interfacing project to meet its mission requirements. A KPP may be a performance, design, or interface requirement. Appropriate parameters are those that express performance in terms of accuracy, capacity, throughput, quantity, processing rate, purity, reliability, or others that define how well a system, facility, or other project will perform.
3. Performance Baseline. The collective key performance, scope, cost, and schedule parameters, which are defined for all projects; includes the entire project budget (total project cost and CD-4 date) and represents DOE's commitment to Congress.
4. Performance Measurement Baseline. The Performance Measurement Baseline is the baseline that encompasses all project work packages and planning packages. The Performance Measurement Baseline provides a view from the bottom-up where work packages are summed within the WBS. Management Reserve, contingency, profit, fee, and similar cost items separately identified in the contract are not part of the Performance Measurement Baseline because no work is associated with those budgets.
5. Schedule Baseline. The time-phased plan based on a logical sequence of interdependent activities, milestones, and events necessary to complete the project.
6. Technical Baseline. Performance and design requirements, criteria, and characteristics derived from the mission need that provides the basis for project direction and execution.
7. Work Breakdown Structure (WBS). A product-oriented grouping of project elements that organizes and defines the total scope of the project. The WBS is a multi-level framework that organizes and graphically displays elements representing work to be accomplished in logical relationships. Each descending level represents an increasingly detailed definition of a project component. Project components may be products or services. It is the structure and code that integrates and relates all project work (technical, schedule, and cost) and is used throughout the life cycle of a project to identify and track specific work scopes.

APPENDIX B. REFERENCES

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APPENDIX C. ACRONYMS

BOE	Basis of Estimate
CD	Critical Decision
DoD	Department of Defense
DOE	Department of Energy
EIR	External Independent Review
FPD	Federal Project Director
IPR	Independent Project Review
IPT	Integrated Project Team
KPP	Key Performance Parameter
OMB	Office of Management and Budget
PARS	Project Assessment and Reporting System
SOW	Statement of Work
TPC	Total Project Cost
VE	Value Engineering
WBS	Work Breakdown Structure