

**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **2** under Census product code 999890 0000, "Resales."

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
<b>1</b>	Logs and bolts				
	Hardwood . . . . .	113310 14			
<b>2</b>	Softwood . . . . .	113310 16			
	Rough lumber				
<b>3</b>	Hardwood . . . . .	321000 32			
<b>4</b>	Softwood . . . . .	321000 28			
	Dressed lumber				
<b>5</b>	Hardwood . . . . .	321000 26			
<b>6</b>	Softwood . . . . .	321000 32			
	Plywood				
<b>7</b>	Hardwood . . . . .	321211 00			
<b>8</b>	Softwood . . . . .	321212 00			
<b>9</b>	Hardwood veneer . . . . .	321211 04			
<b>10</b>	Particleboard (wood) . . . . .	321219 02			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
<b>11</b>	Medium density fiberboard (MDF) . . . . .	321219 06			
<b>12</b>	Hardboard (wood fiberboard) . . . . .	321219 09			
<b>13</b>	Miscellaneous wood products . . . . .	321900 08			
<b>14</b>	Softwood cut stock . . . . .	321912 01			
<b>15</b>	Hardwood cut stock and dimension (excluding furniture frames) . . . . .	321912 03			
<b>16</b>	Paperboard containers, boxes, and corrugated paperboard . . . . .	322210 01			
<b>17</b>	Glues and adhesives . . . . .	325520 02			
<b>18</b>	Plastics products consumed in the form of sheets, rods, tubes, and other shapes . . . . .	326100 13			
<b>19</b>	Flat glass (float, plate, and sheet) . . . . .	327211 03			
<b>20</b>	Builders' hardware (including door locks, locksets, lock trim, miscellaneous sash, screen, and shelf hardware; hinges and butts, hangers, tracks, and related items; cabinet hardware, and all other builders' hardware) . . . . .	332510 09			
<b>21</b>	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99			
<b>22</b>	<b>TOTAL</b> (Should equal total reported in <b>16</b> , line A1) . . . . .	771000 00			

**18** Not Applicable.

**19** TYPE OF OPERATION  
(Mark "X" ALL that apply.)

**Operations performed in this establishment during 2007**

- 0620 260  Sawing lumber from logs or bolts
- 266  Manufacturing cut stock, resawn lumber and planed lumber
- 268  Manufacturing hardwood dimension stock (rough, and semi- and completely-fabricated)
- 278  Manufacturing hardwood veneer/plywood

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**19** TYPE OF OPERATION - Continued

**Operations performed in this establishment during 2007 - Continued**

0620 280  Manufacturing softwood veneer/plywood

240  Performing other manufacturing operations (Specify kind.) ↴

0621

**20 and 21** Not Applicable.

**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 930000 0000.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999890 0000, "Resales."

**Special Reporting Instructions and Definitions -**

WINDOW FRAME - Consists of two side jambs, one head jamb, and one sill.

DOOR FRAME - Consists of two side jambs and one head jamb.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Window units, wood (including wood window units covered with metal, plastics, etc.) Double hung	321911 1111	↑ number ↓					
	Cladded . . . . .							
2	Other (Specify kind) ↴ <input style="width: 300px; height: 20px;" type="text"/>	321911 1121						
	Casement	321911 1231						
3	Cladded . . . . .							
	4	Other (Specify kind) ↴ <input style="width: 300px; height: 20px;" type="text"/>	321911 1241					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
5	Window units, wood (including wood window units covered with metal, plastics, etc.) - Continued	321911 1351	↑ number ↓				
	Horizontal sliding						
	Cladded . . . . .						
6	Other (Specify kind) ↴	321911 1361					
7	All other (including awning and single hung)(Specify kind) ↴	321911 1391					
8	Wood sash (including wood sash covered with metal, plastics, etc.; excluding window units) (Report sash shipped as window units on lines 1 through 7.)	321911 3111					
	Knockdown (K.D.) and open . . . . .						
9	Glazed . . . . .	321911 3121	number				
10	Wood window and door frames, (including door frames shipped in door units) (Report window frames shipped in window units on lines 1 through 7.)	321911 5111					
	Window frames, wood (including wood covered with metal, plastics, etc.) . . . . .						
11	Door frames, wood (including wood covered with metal, plastics, etc.) . . . . .	321911 5121					
12	Wood doors, panel, flush, and molded face, interior and exterior (including doors with glazed sections and doors shipped in door units; including wood doors covered with metal, plastics, etc.)	321911 7111	↑ number ↓				
	Panel						
	Douglas fir . . . . .						
13	Western pines . . . . .	321911 7115					
14	Other species (Specify kind) ↴	321911 7121					
15	Flush, hollow core	321911 7131					
	Softwood faces . . . . .						
16	Hardwood faces (including lauan, birch, oak, etc.) . . . . .	321911 7135	number				

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Wood doors, panel, flush, and molded face, interior and exterior (including doors with glazed sections and doors shipped in door units; including wood doors covered with metal, plastics, etc.) - Continued		number					
	Flush, hollow core - Continued							
17	Hardboard faces . . . . .	321911 7141	↑					
	Other faces (Specify material on both faces.) ↘							
18		321911 7145	↓					
	Flush, solid core							
	Hardwood faces (including lauan, birch, oak, etc.)							
19	Solid wood stave core . . . . .	321911 7151						
20	Solid composition core . . . . .	321911 7155	↑					
	Softwood and other faces (Specify material on both faces.) ↘							
21		321911 7161	↓					
22	Molded face . . . . .	321911 7171						
	Other wood doors (including garage, patio, bifold, cabinet, screen, storm, louver, and wood doors covered with metal, plastics, etc.)							
23	Garage doors, wood . . . . .	321911 9111						
24	Bifold doors, wood . . . . .	321911 9121						
	Patio doors							
25	Sliding . . . . .	321911 9131						
26	Swinging . . . . .	321911 9141						
27	Cabinet doors, wood . . . . .	321911 9151						
	Other wood doors (including screen, storm, and louver)(Specify kind) ↘							
28		321911 9191						
29	Wood moldings . . . . .	321918 2100						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
30	Other wood millwork products (including stairwork, exterior millwork, and softwood flooring.) (Specify kind) ↴	321918 5100					
31	Hardwood flooring Glued laminated truck trailer flooring and railroad car decking . . . . .	321918 7251	1000 bd ft				
32	Oak and Maple Hardwood flooring . . . . .	321918 7311					
33	Plastics doors, partitions, moldings, windows and frames, and decorative trim (excluding foam, hardware, and reinforced plastics) . . . . .	326199 8131					
34	Garage doors, residential (iron and steel, including stainless steel) . . . . .	332321 1837					
35	Custom architectural woodwork, millwork, and wood fixtures (including custom wood and plastics laminated fixture tops) (excluding kitchen counters and cabinets and bathroom vanities and vanity tops) . . . . .	337212 0100					
36	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.	18					
37		26					
38		34					
39		42					
40		59					
41		67					
42	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴	930000 0000					
43	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 16, line A2.) . . . . .	999890 0000					
44	Miscellaneous receipts Sales of scrap and refuse . . . . .	999801 3000					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
45	Other miscellaneous receipts (including receipts for repair work, etc.) . . . . .	999809 8000						
46	<b>TOTAL (Should equal total reported in 5)</b> . . . . .	770000 0000						

23-25 Not Applicable.

26 SPECIAL INQUIRIES

OTHER ESTABLISHMENT ACTIVITIES

1. Did this establishment design, engineer, or formulate the manufactured products that it sold, produced, or shipped?

0318  Yes

0319  No

2. Which of the following best describes this establishment's primary activity? (Mark "X" only ONE box.)

0362  Providing contract manufacturing services for others

0363  Transforming raw materials or components into new products that this establishment owns or controls

0364  Reselling goods manufactured by others (with or without minor final assembly)

0365  Other - Specify ↴

0366

3. Did this establishment purchase contract manufacturing services from other companies or other establishments of your company to process materials or components that this establishment owns or controls?

0496  Yes, primarily with establishments WITHIN the 50 States and the District of Columbia

0497  Yes, primarily with establishments OUTSIDE of the 50 States and the District of Columbia

0498  No

27-29 Not Applicable.

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REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

**30** CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes  No - Enter time period covered →

FROM	Month	Year	TO	Month	Year

Name of person to contact regarding this report	Title

Telephone	Area code	Number		Extension	Fax	Area code	Number	
			-					-

Internet e-mail address	Date completed	Month	Day	Year

**Thank you for completing your 2007 ECONOMIC CENSUS form.**  
**PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

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