

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Fabrics for upholstery Uncoated woven fabrics, excluding ticking Cotton	313210 07 2			
2	Other (rayon, nylon, polyester, etc.)	313210 11 4			
3	Coated or laminated fabrics	313320 07 9			
4	Paddings, battings, and fillings, excluding rubber and plastics foam	314999 01 2			
5	Lumber, rough and dressed Hardwood	321000 25 9			
6	Softwood	321000 31 7			
7	Hardwood cut stock and dimension (excluding furniture frames)	321912 03 2			
8	Furniture frames, wood	337215 00 8			
9	Plywood Hardwood	321211 01 3			
10	Softwood	321212 01 1			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
11	Hardwood veneer	321211 05 4			
12	Particleboard (wood)	321219 03 2			
13	Medium density fiberboard (MDF)	321219 07 3			
14	Hardboard (wood fiberboard)	321219 09 9			
15	Paperboard containers, boxes, and corrugated paperboard	322210 01 4			
16	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and other shapes	325211 05 0			
17	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied products	325510 03 0			
18	Adhesives and sealants	325520 01 3			
19	Plastics laminated sheets	326130 01 0			
20	Foam cores for mattresses, including latex, excluding topper pads	326000 01 5			
21	Formed and slab stock for pillows, cushions, seating, etc. (urethane)	326150 00 0			
22	Plastics furniture parts and components	326199 09 8			
23	Flat glass (plate, float, and sheet)	327211 01 7			
24	Mirrors, framed and unframed	327215 03 4			
25	Furniture and builders' hardware, including cabinet hardware, casters, glides, handles, hinges, locks, etc.	332510 01 5			
26	Constructions (sleeper mechanisms) for dual purpose sleep furniture	332510 07 2			
27	Springs, innerspring units, and box spring constructions	332612 00 1			
28	Metal stampings	332000 AC 2			
29	Castings (rough and semifinished)	331000 35 6			
30	Other fabricated metal products (including forgings)	332000 07 4			
	Shapes and forms (excluding castings, forgings, and fabricated metal products)				
	Steel				
31	Sheet and strip	331200 17 0			
32	All other steel mill shapes and forms (including tubing)	331200 83 2			

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16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
33	Shapes and forms (excluding castings, forgings, and fabricated metal products) - Continued Aluminum and aluminum-base alloys Sheet, plate, foil, and welded tubing	331315 01 0			
34	Other	331000 55 4			
35	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8			
36	TOTAL (Should equal total reported in 16, line A1)	771000 00 7			

17-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Wood kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation, including plastics laminated wood kitchen cabinets, bathroom vanities, and related cabinetwork Wood custom kitchen cabinets, bathroom vanities, and related cabinetwork sold directly to the customer at retail	337110 2100 7						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Wood kitchen cabinets, bathroom vanities, and related cabinetwork for permanent installation, including plastics laminated wood kitchen cabinets, bathroom vanities, and related cabinetwork - Continued							
	Other wood kitchen cabinets and related cabinetwork							
	Wood stock line kitchen cabinets and related cabinetwork							
2	Plastics laminated wood stock line kitchen cabinets and related cabinetwork	337110 3121 2						
3	Other wood stock line kitchen cabinets and related cabinetwork	337110 3131 1	number of cabinets					
	Other wood custom kitchen cabinets and related cabinetwork							
4	Other plastics laminated wood custom kitchen cabinets and related cabinetwork	337110 4121 1						
5	All other wood custom kitchen cabinets and related cabinetwork	337110 4131 0						
	Other wood bathroom vanities and related cabinetwork		↑ units ↓					
6	Wood stock line bathroom vanities and related cabinetwork	337110 7111 9						
7	All other wood custom bathroom vanities and related cabinetwork	337110 7121 8						
8	Freestanding wood kitchen cabinets, bathroom vanities, and related cabinetwork	337122 WYWW 3						
9	Metal kitchen cabinets and related cabinetwork	337124 1181 9						
10	Metal bathroom vanities and related cabinetwork, excluding hospital furniture	337124 8275 2						
	Plastics laminated wood fixture tops, including fixture tops for cabinets, counters, drainboards, sinks, and tables							
	Kitchen cabinet tops							
11	Plastics laminated wood stock line kitchen cabinet tops	337110 B111 4						
12	Plastics laminated wood custom kitchen cabinet tops	337110 B121 3						
	Bathroom vanity tops							
13	Plastics laminated wood stock line bathroom vanity tops	337110 F112 8						
14	Plastics laminated wood custom bathroom vanity tops	337110 F122 7						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Plastics laminated wood fixture tops, including fixture tops for cabinets, counters, drainboards, sinks, and tables - Continued						
	Other fixture tops						
15	All other plastics laminated wood stock line fixture tops	337110 F113 6					
16	All other plastics laminated wood custom fixture tops	337110 F123 5					
	Other wood fixture tops						
	Kitchen cabinet tops						
17	Other wood stock line kitchen cabinet tops	337215 4162 2					
18	Other wood custom kitchen cabinet tops	337212 0112 8					
	Bathroom vanity tops						
19	Other wood stock line bathroom vanity tops	337215 4163 0					
20	Other wood custom bathroom vanity tops	337212 0113 6					
	All other wood fixture tops						
21	All other wood stock line fixture tops	337215 4182 0					
22	All other wood custom fixture tops	337212 0111 0					
23	Plastics solid surface fixture tops	326199 8171 8					
	Stone fixture tops (<i>Specify kind of stone.</i>) ↘						
24		327991 WYWW 3					
25	Wood cabinet doors	321911 9151 2					
	Wood moldings, including wood moldings covered with metal and plastics, excluding prefinished moldings made from purchased moldings						
	Softwood moldings						
26	Pine moldings	321918 1111 9					
27	Other softwood moldings	321918 1121 8					
28	Hardwood moldings, including lauan moldings	321918 1131 7					
29	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics (<i>Report prefinished wood moldings produced from moldings made in this establishment on lines 26 through 28.</i>)	321918 3100 0					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.							
30		18						
31		26						
32		34						
33		42						
34		59						
35		67						
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴							
36		000930 0000 8						
37	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5						
38	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6						
39	TOTAL (Should equal 4, line A)	770000 0000 8						

23-27 Not Applicable.



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28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

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