

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
1	Stumpage cost - the cost of timber, excluding land, cut and consumed at this establishment. (If you purchased this stumpage prior to 2002, estimate present value or cost as if you had bought it in 2002.)	113110 00 1					
2	Logs and bolts						
	Hardwood	113310 15 5	↑ 1000 bd ft Int (1/4 in. scale)				
3	Softwood	113310 17 1	↓				
	Veneer						
4	Hardwood	321211 05 4	↑ 1000 ft ² sm				
5	Softwood	321212 03 7	↓				
6	Hardwood plywood	321211 01 3	1000 ft ² sm				
7	Particleboard (wood)	321219 03 2					
8	Medium density fiberboard (MDF)	321219 07 3	1000 ft ² (3/4 in. basis)				

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
9	Glues and adhesives (soybean, casein, blood, albumen, synthetic resin adhesives, etc.)	325520 03 9						
10	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8						
11	TOTAL (Should equal total reported in 16, line A1)	771000 00 7						

17 Not Applicable.

18 TYPE OF OPERATION

(Mark "X" ALL that apply.)

Operations performed in this establishment during 2002

- 0620 260 Sawing lumber from logs or bolts
- 266 Manufacturing cut stock, resawn lumber and planed lumber
- 268 Manufacturing hardwood dimension stock (rough, and semi- and completely-fabricated)
- 270 Millwork, including flooring, molding, and stair work
- 278 Manufacturing hardwood veneer/plywood
- 280 Manufacturing softwood veneer/plywood
- 284 Manufacturing pre-finished plywood from purchased plywood
- 286 Manufacturing pre-finished plywood from plywood manufactured by this establishment
- 530 Performing other operations (Specify kind.) ↴

0621

19-21 Not Applicable.

32103095

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Special Reporting Instructions and Definitions -

PLYWOOD - Rigid wood-veneer assemblies bonded together with adhesive substances having a central ply or core of wood veneer, lumber, hardboard, wood particleboard, or other material with one or more plies of wood veneer on each side thereof, the grain of at least one ply being at an angle (usually a right angle other than at zero degrees) with the grain of one or more of the other plies, including assemblies in which the face ply (or plies) has been mechanically scored, striated, or similarly processed.

WOOD VENEERS - Wood sheets or strips, regardless of thickness, quality, or intended use, produced by the slicing or rotary cutting of logs or flitches; and wood sheets, not over 1/4 inch in thickness, produced by sawing and of a type used to overlay inferior material.

VENEERED PANELS - Rigid wood-veneer assemblies, bonded together with adhesive substances, except plywood, with a wood-veneer ply on one side of a backing, or on both sides of a core, in which the backing or core may be composed of lumber, veneer, hardboard, wood particleboard, or other rigid material, including assemblies in which the face ply (or plies) has been mechanically scored, striated, or similarly processed.

CELLULAR PANELS - Rigid assemblies bonded together with adhesive substances with both sides or faces consisting of veneer, plywood, lumber, wood-veneer panels, hardboard, wood particleboard, or other board composed of vegetable fibers, and with a core of hollow, honeycomb, or sponge-like construction, whether or not the interstices are filled with loose or loosely matted fibrous materials.

PREFINISHED PLYWOOD PANELS - Plywood panels that are face finished on one or both surfaces by printing, sanding, grooving, embossing, scoring, striating, or by the addition of fillers, sealers, waxes, oils, stains, varnishes, paints, or enamels. Prefinished panels also include panels that have been overlaid with nonwood materials.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Hardwood veneer (including veneer backed with paper, cloth or other flexible material)		1000 ft ² sm					
	Oak	321211 1111 9						
2	Birch	321211 1221 6						
3	Maple	321211 1231 5						
4	Walnut	321211 1241 4						
5	Other domestic hardwoods	321211 1251 3						
6	Imported hardwoods	321211 1261 2						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Hardwood plywood, except prefinished made from purchased hardwood plywood		1000 ft ² sm					
7	Veneer core	321211 3111 7						
8	Particleboard core	321211 3221 4						
9	Medium density fiberboard (MDF) core	321211 3231 3						
10	Other core, including lumber, hardboard, oriented strandboard, and waferboard	321211 3291 7						
11	Prefinished hardwood plywood made from purchased hardwood plywood (<i>Report prefinished hardwood plywood produced from hardwood plywood made in this establishment on lines 7 through 10.</i>)	321211 5100 8						
12	Hardwood plywood type products Hardwood veneered panels, including two-ply veneers	321211 7111 3						
13	Other hardwood plywood type products, including cellular panels, and curved and molded plywood	321211 7291 3						
14	Softwood veneer (including veneer backed with paper, cloth, or other flexible material)	321212 1100 0		1000 ft ² (1 in. basis)				
	Softwood plywood, rough (including touch sanded) interior and exterior			1000 ft ² (3/8 in. basis)				
15	Interior C-D exterior glue	321212 3111 5						
16	Underlayment exterior glue	321212 3221 2						
17	Other	321212 3331 9						
18	Exterior C-C	321212 3441 6						
19	C-C plugged	321212 3451 5						
20	Other	321212 3461 4						
21	Softwood plywood; sanded, interior and exterior Interior	321212 5111 3						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Softwood plywood; sanded, interior and exterior - Continued							
	Exterior							
22	A-C	321212 5121 2	1000 ft ² (3/8 in. basis)					
23	B-B plyform	321212 5131 1						
24	B-C	321212 5141 0						
25	Other	321212 5151 9						
	Softwood plywood specialties and plywood type products (including siding, overlays, and other specialties and products)							
26	Siding	321212 7111 1						
27	Overlays	321212 7121 0						
28	Other specialties and other softwood plywood type products (including veneered panels, cellular panels, curved and molded plywood)	321212 7191 3	1000 ft ² sm					
	Wood chips (except field chips)							
	Softwood (Report shipments on line 29 or line 30, but not on both lines.)							
29	Short tons	321113 5111 3	short tons					
30	Standard units (one standard unit - 200 cubic feet of gravity packed chips - one standard cord)	321113 5231 9	standard units					
	Hardwood (Report shipments on line 31 or line 32 but not on both.)							
31	Short tons	321113 5121 2	short tons					
32	Standard units (one standard unit - 200 cubic feet of gravity packed chips - one standard cord)	321113 5241 8	standard units					
33	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.	18						
34		26						
35		34						
36		42						
37		59						
38		67						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
39	Contract work - Receipts for work done for others on their materials (<i>Specify products worked on and kind of work.</i>) ↴	000930 0000 8						
40	Miscellaneous receipts							
	Bark	000999 8015 3						
41	Sales of mill residues other than bark (including sawdust, shavings, slabs, cores, fuelwood, chipper rejects, cull pieces, etc.)	000999 8017 9						
42	Other miscellaneous receipts (including receipts for repair work, etc.)	000999 8098 9						
43	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6						
44	TOTAL (<i>Should equal 4, line A</i>)	770000 0000 8						

23-27 Not Applicable.



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28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report	0073 Title

Telephone	Area code	Number	Extension	Fax	Area code	Number
0074				0075		

0076 Internet e-mail address	Date completed	Month	Day	Year
	0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

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