

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16** below. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8911 3, 000999 8912 1, 000999 8913 9, 000999 8914 7, 000999 8915 4, and 000999 8916 2.

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
	Sweeteners		short tons				
1	Sugar in terms of sugar solids (cane and beet)	311310 03 1	↑ 1000 lb ↓				
2	High fructose corn syrup in terms of solids						
	Up to 50 percent fructose	311221 05 5					
3	50 percent or more fructose	311221 07 1					
4	Other natural sweeteners (including dextrose, honey, molasses, blends of corn sweeteners and sugar, etc., in terms of solids)	311000 03 8					
5	Artificial sweeteners in terms of solids	325100 57 6					
6	Concentrated fruit juices	311421 03 6	1000 gal				
	Liquid beverage bases (Finished drink basis)		↑ 1000 cases (192 oz case equiv) ↓				
7	Concentrates with some juice content	311930 01 0					
8	Other concentrates	311930 03 6					
9	Syrups	311930 05 1					
10	Metal cans, can lids, and ends	332431 01 4					

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
11	Refillable glass containers with or without paperboard wrapping (excluding those capitalized)	327213 09 6					
12	Nonrefillable glass containers with or without paperboard wrapping or plastics shielding	327213 11 2					
13	Paperboard containers, boxes, and corrugated paperboard	322210 01 4					
14	Plastics bottles and cans	326100 27 8					
15	Plastics wrappings, trays, carriers, etc., including preforms	001900 50 5					
16	Cost of all other materials and components, parts, containers, and supplies consumed (<i>Specify the principal materials, etc., included in this value.</i>) ↴	009700 99 8					
17	TOTAL (Should equal total reported in 15 , line A1)	771000 00 7					

17-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of **22**. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report values under Census codes 000999 8911 3, 000999 8912 1, 000999 8913 9, 000999 8914 7, 000999 8915 4, and/or 000999 8916 2 (lines 83 through 88).

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Bottled carbonated soft drinks in refillable glass bottles							
1	Total (should equal total reported in 2, 3, 4, 5, 6, 7, 8, 9)	312111 1111 2						
	Regular							
2	Drinks containing some real juice	312111 1221 9						
3	Drinks containing kola extract (except those with some real juice)	312111 1231 8						
4	Lemon, lime, and lemon/lime combinations (except those with some real juice)	312111 1241 7						
5	Other carbonated flavors (including carbonated waters, sparkling waters and club soda, except those with some real juice)	312111 1251 6						
	Diet							
6	Drinks containing some real juice	312111 1261 5						
7	Drinks containing kola extract (except those with some real juice)	312111 1271 4						
8	Lemon, lime, and lemon-lime combinations (except those with some real juice)	312111 1281 3	1000 cases (192 oz case equiv)					
9	Other carbonated flavors (including carbonated waters, sparkling waters and club soda, except those with some real juice)	312111 1291 2						
	Bottled carbonated soft drinks in nonrefillable glass bottles							
10	Total (should equal total reported in 11, 12, 13, 14, 15, 16, 18, 19)	312111 13A1 8						
	Regular							
11	Drinks containing some real juice	312111 14B1 5						
12	Drinks containing kola extract (except those with some real juice)	312111 14C1 4						
13	Lemon, lime, and lemon/lime combinations (except those with some real juice)	312111 14D1 3						
14	Carbonated waters, sparkling waters and club soda (except those with some real juice)	312111 14E1 2						
15	Other carbonated flavors	312111 14F1 1						

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31201106

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Bottled carbonated soft drinks in nonrefillable glass bottles - Continued		1000 cases (192 oz case equiv)					
	Diet							
16	Drinks containing some real juice	312111 14G1 0						
17	Drinks containing kola extract (except those with some real juice)	312111 14H1 9						
18	Lemon, lime, and lemon-lime combinations (except those with some real juice)	312111 14J1 7						
19	Other carbonated flavors (including carbonated waters, sparkling waters and club soda, except those with some real juice)	312111 14K1 6						
	Bottled carbonated soft drinks in plastics bottles							
20	Total (should equal total reported in 21, 22, 23, 24, 25, 26, 27, 28, 29)	312111 1511 3						
	Regular							
21	Drinks containing some real juice	312111 16L1 0						
22	Drinks containing kola extract (except those with some real juice)	312111 16M1 9						
23	Lemon, lime, and lemon-lime combinations (except those with some real juice)	312111 16N1 8						
24	Carbonated waters, sparkling waters and club soda (except those with some real juice)	312111 16P1 6						
25	Other carbonated flavors	312111 16Q1 5						
	Diet							
26	Drinks containing some real juice	312111 16R1 4						
27	Drinks containing kola extract (except those with some real juice)	312111 16T1 2						
28	Lemon, lime, and lemon-lime combinations (except those with some real juice)	312111 16U1 1						
29	Other carbonated flavors (including carbonated waters, sparkling waters and club soda, except those with some real juice)	312111 16V1 0						
	Canned carbonated soft drinks							
30	Total (should equal total reported in 31, 32, 33, 34, 35, 36, 37, 38, 39, 40)	312111 4101 0						

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31201114

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Canned carbonated soft drinks - Continued						
	Regular						
31	Drinks containing some real juice	312111 4111 9	1000 cases (192 oz case equiv)				
32	Drinks containing kola extract (except those with some real juice)	312111 4121 8					
33	Lemon, lime, and lemon-lime combinations (except those with some real juice)	312111 4131 7					
34	Carbonated waters, sparkling waters and club soda, except those with some real juice	312111 4141 6					
35	Other carbonated flavors	312111 4151 5					
	Diet						
36	Drinks containing some real juice	312111 4161 4					
37	Drinks containing kola extract (except those with some real juice)	312111 4171 3					
38	Lemon, lime, and lemon-lime combinations (except those with some real juice)	312111 4181 2					
39	Carbonated waters, sparkling waters and club soda, except those with some real juice	312111 4191 1					
40	Other carbonated flavors	312111 41A1 9					
	Soft drink flavoring syrup sold in bulk by bottlers for fountain, vending, or home use (convert postmix syrup to finished soft drink gallons)						
41	Postmix	312111 7111 6	1000 gal				
42	Premix	312111 7121 5					
	Non-carbonated soft drinks						
	Fruit drinks, cocktails, and ades containing some real juice (with added sugar, citric acid, etc.)						
43	16.9 oz (1/2 liter) or less size containers . . .	312111 A111 2					
44	Other size containers (cartons, bottles, cans, etc.)	312111 A221 9					
45	Concentrates	312111 A331 6					

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31201122

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts					
				Quantity	Value, f.o.b. plant				
					\$ Bil.	Mil.	Thou.		
0734		0730	0736	0732	0731				
	Non-carbonated soft drinks - Continued		1000 gal						
	Fruit drinks, cocktails, and ades containing no real juice (with added sugar, citric acid, etc.)								
46	16.9 oz (1/2 liter) or less size containers . . .	312111 A341 5							
47	Other size containers (cartons, bottles, cans, etc.)	312111 A351 4							
48	Concentrates	312111 A361 3							
49	Canned iced tea, with or without flavorings . .	312111 A371 2							
50	Bottled iced tea, with or without flavorings . . .	312111 A381 1							
51	All other noncarbonated soft drinks	312111 A391 0							
52	Canned orange juice, single strength	311421 J111 7							
53	Bottled water, processed or pasteurized (excluding natural spring water, artificially carbonated water, distilled water, and sterile water for injections) . .	312112 0100 4							
	Flavoring extracts, emulsions, and other liquid flavors								
	Natural or true								
54	In containers of 8 ounces or less	311942 4111 8							
55	In containers of more than 8 ounces	311942 4121 7							
56	Imitation	311942 4131 6							
	Liquid beverage bases								
	Not for use in soft drinks								
57	Cocktail mixes	311930 1111 6							
58	Other liquid beverage bases	311930 1121 5							
	For use in soft drinks		1000 cases (192 oz case equiv)						
	For sale to soft drink bottlers								
59	Concentrates with some juice content . .	311930 4111 3							
60	Other concentrates	311930 4121 2							
61	Syrups	311930 4131 1							

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31201130

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Liquid beverage bases - Continued For use in soft drinks - Continued For sale to trade or nonbottler distributors						
62	Concentrates with some juice content . .	311930 4141 0	↑ 1000 cases (192 oz case equiv) ↓				
63	Other concentrates	311930 4151 9					
64	Syrups	311930 4161 8	↓				
	Other flavoring agents (except chocolate syrups) Flavoring powders, tablets, and paste						
65	Soft drink (effervescent and noneffervescent)	311999 J111 2	↑ 1000 lb ↓				
66	Other flavoring powders, tablets, and paste (including dry mix cocktails)	311999 J121 1	↓				
67	Flavoring syrups for fountain, ice cream, home beverage use (excluding liquid beverage bases and soft drinks in bulk)	311930 7111 0	↑				
68	Fruit, crushed or whole, for fountain and ice cream use	311930 7121 9	1000 gal				
69	Food colorings, except synthetic	311930 7131 8					
70	Concentrated fruit juice products (not frozen, not hotpack) for fountain use	311930 7141 7	↓				
	Chocolate syrups Chocolate liquor base						
71	In cans or packages of 16 ounces or less . .	311320 7371 4	↑				
72	In other containers and in bulk	311320 7381 3	1000 lb				
73	Cocoa powder base	311320 7391 2					
74	Sweetening syrups and molasses containing corn syrup	311999 4111 8	↓				

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31201148

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.							
75		18						
76		26						
77		34						
78		42						
79		59						
80		67						
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴							
81		000930 0000 8						
82	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5						
83	Resales (The cost of such items should be reported in 15, line A2.) Sales of products bought and sold without further manufacture, processing, or assembly in this establishment:							
	Carbonated soft drinks	000999 8911 3						
84	Soft drink syrup	000999 8912 1						
85	Aseptic drinks	000999 8913 9						
	Bottled waters							
86	Sparkling	000999 8914 7						
87	Other	000999 8915 4						
88	Other resales	000999 8916 2						
89	TOTAL (Should equal 4, line A)	770000 0000 8						

23-25 Not Applicable.

31201155

26 SPECIAL INQUIRIES

EMPLOYEES ENGAGED IN TRANSPORTATION

(Report below the number and payroll of employees, including drivers/salespeople, of this establishment engaged in the delivery of products sold by this establishment.)

Mark "X" if None

2002	
Number	

1. Number of employees engaged in transportation *(Include in 6, part A.)* 8001

Mark "X" if None

2002	
\$ Mil.	Thou.

2. Payroll of employees engaged in transportation *(Include in 6, part B.)* 8002

27 Not Applicable.



31201163

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- 1. Manage inventory owned by this establishment AND held at this location? 0936 Yes 0937 No
- 2. Manage inventory owned by this establishment BUT held at a customer's location?. 0956 Yes 0957 No
- 3. Manage inventory owned by another company BUT held at this location? 0976 Yes 0977 No
- 4. Manage inventory owned by another company AND held somewhere other than at this location?. 0994 Yes 0995 No
- 5. Contract with another firm for any of your production using materials owned by this location? 8041 Yes 8042 No
- 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? 8044 Yes 8045 No
- 7. Manufacture products for a government to their specifications? 8047 Yes 8048 No
- 8. Manufacture products for another business to their specifications? 8016 Yes 8017 No
- 9. Manufacture products for a final retail customer to their specifications? 8060 Yes 8062 No



31201171

29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

0011 <input type="checkbox"/> In operation	0013 <input type="checkbox"/> Temporarily or seasonally inactive							
0012 <input type="checkbox"/> Under construction, development, or exploration	0014 <input type="checkbox"/> Ceased operation - Give date at right →	0018 <table border="1" style="display: inline-table; vertical-align: middle;"> <tr> <th>Month</th> <th>Day</th> <th>Year</th> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	Month	Day	Year			
Month	Day	Year						
	0015 <input type="checkbox"/> Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴	→						

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →	-	
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
		-	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?								
0078 <input type="checkbox"/> Yes	0079 <input type="checkbox"/> No - Enter time period covered →	FROM	Month	Year	TO	Month	Year	
		0070			0071			
0072 Name of person to contact regarding this report				0073 Title				
Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	
0076 Internet e-mail address					Date completed	Month	Day	Year
					0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

31201189