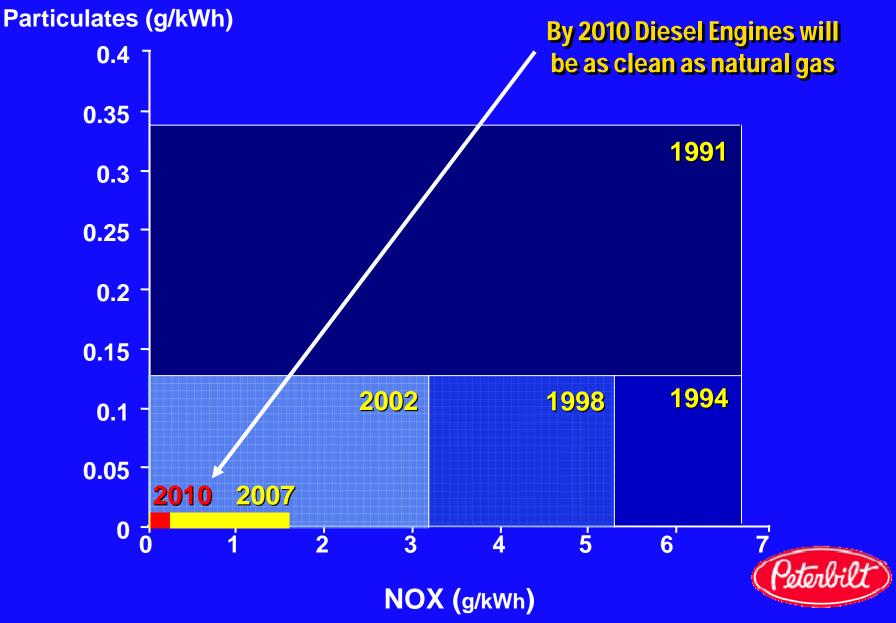


Peterbilt Motors Hydraulic Hybrid Development

Bill Kahn Engineering Manager Advanced Concepts

Emissions Reduction



Peterbilt GHG Reduction

Project	GHG Reduction (Tons)
Model 386 / EPA SmartWay	260,000
Comfort Class	67,000
Hybrid Programs	21,700
LNG	32,000
Total	402,000



Peterbilt Hybrid Programs

Model 330 HEV

Model 335 HEV



Hydraulic Hybrid Vehicle



Heavy Duty HEV







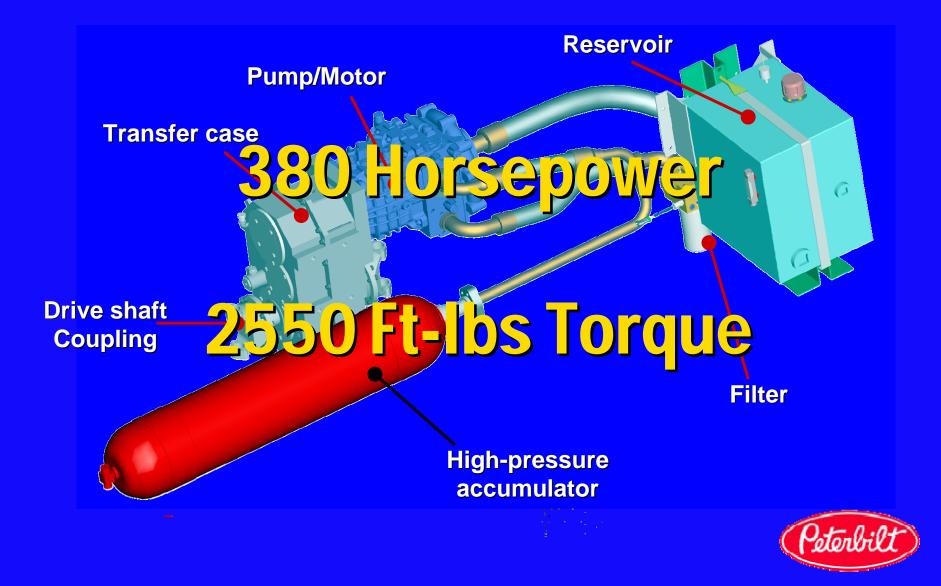
Hydraulic Hybrid Benefits

- Stores massive amount of energy in short period of time, then uses to launch vehicle
 - Improved fuel economy
 - Reduces emissions
 - Regenerative braking
 - Reduce maintenance cost
 - Lowers particulate matter

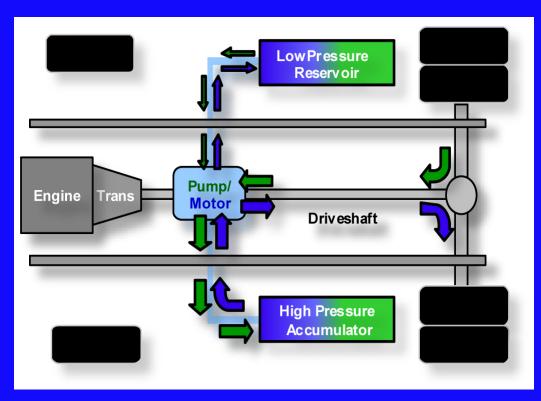




Hydraulic Launch Assist System



How does the HLA System work?



Regeneration Mode

During braking, the vehicle's kinetic energy drives the pump/motor as a **pump**, transferring hydraulic fluid from the low pressure reservoir to the high pressure accumulator. The fluid compresses nitrogen gas in the accumulator and pressurizes the system.

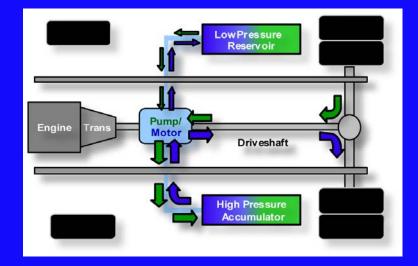
Launch Assist Mode

During acceleration, fluid in the high pressure accumulator is metered out to drive the pump/motor as a *motor*. The system propels the vehicle by transmitting torque to the driveshaft.



Parallel Hybrid Configuration

- Retains the engine to rear axle driveline
- Capable of launching the vehicle without pressure
- Can downsize the engine
- Able to launch to 16 mph without engine assist

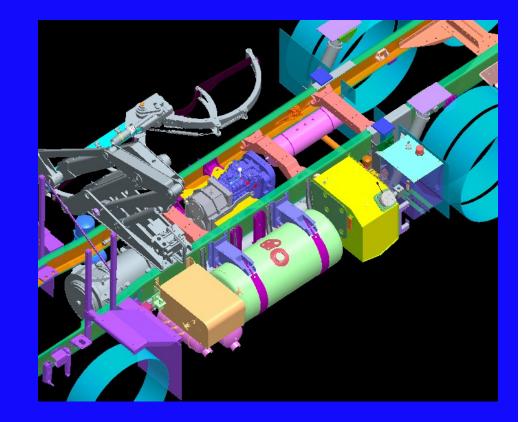




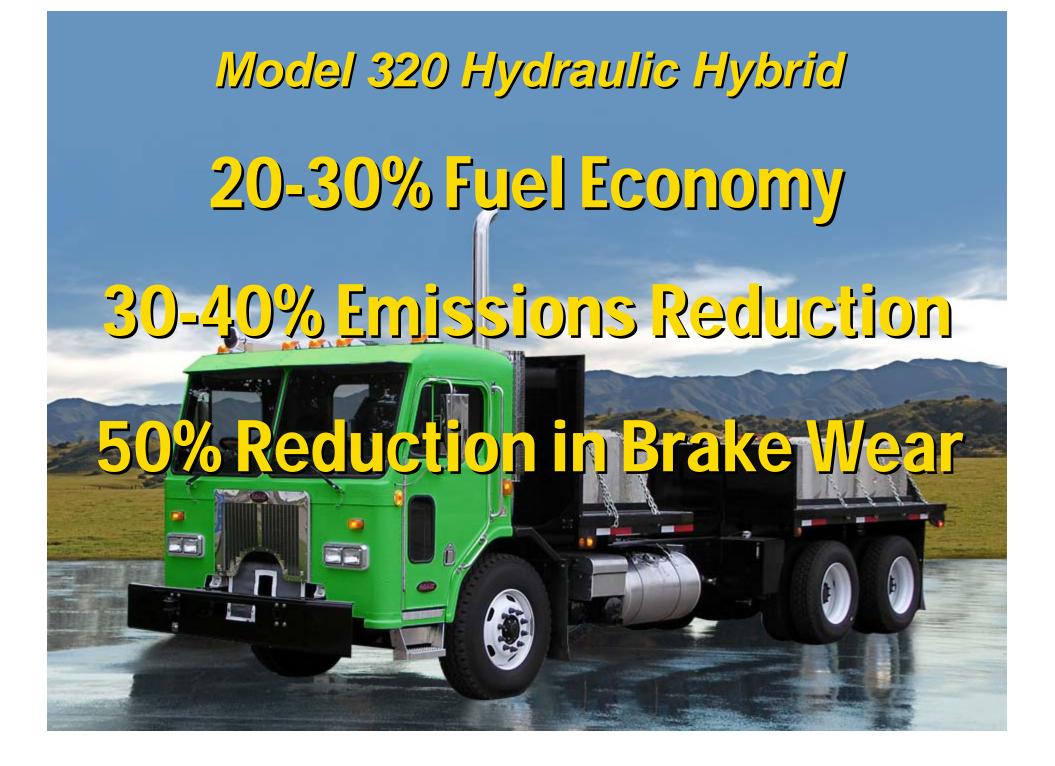
Integration Requirements

Hardware

- Pump / Motor
- Steel Accumulator
- Reservoir
- Minimum 210" wheelbase tandems
- Pump/Motor 6" above frame
- 1000 lbs. weight increae







Model 320 Hydraulic Hybrid

25-30% Acceleration

50% Reduction in Brake Wear

Fleet Trial

Houston Advanced Research Center

- Waste Management (- City of Houston (2) •• City of Dallas (4) - City of Denton - City of Denton

12 Truck Fleet Evaluation

Texas environmental improvement Environmental Research through research and science Consortium





Thank You