

Environmental Assessment

1. **Date** July 29, 2008
2. **Name of Applicant/Notifier** The Dow Chemical Company
3. **Address** All communications on this matter are to be sent to Mr. Garry M. Wiltshire, The Dow Chemical Company, 1803 Building #416, Midland, Michigan 48674.
Telephone: (986) 638-1557

4. Description of the Proposed Action

The action requested in this notification is to permit the use of “ethylene/propylene copolymers (CAS Reg. No. 9010-79-1) polymerized in the presence of propylene homopolymer (CAS Reg. No. 9003-07-0) complying with 21 CFR 177.1520(c) Item 1.1, to produce an inseparable blend of the two polymers” in contact with food.

The subject blend offers several technical properties that make it useful in a variety of food packaging applications. In particular, the FCS provides excellent impact properties.

The Notifier does not intend to produce finished food packaging materials from the subject polymers. Rather, the polymers will be sold to manufacturers engaged in the production of food-contact materials. Food-contact materials produced with the use of the polymers will be utilized in patterns corresponding to the national population density and will be widely distributed across the country. According to the U.S. Environmental Protection Agency’s 2005 update regarding municipal solid waste in the United States, 54.3% of municipal solid waste generally was land disposed, 13.6% was combusted, and 32.1% was recovered for recycling and composting.¹

The types of environments present at and adjacent to these disposal locations are the same as for the disposal of any other food-contact material in current use. Consequently, there are no special circumstances regarding the environment surrounding either the use or disposal of food-contact materials prepared the subject copolymers.

5. Identification of Substance that Is the Subject of the Proposed Action

The FCS that is the subject of this Notification is: ethylene/propylene copolymers (CAS Reg. No. 9010-79-1) polymerized in the presence of propylene homopolymer (CAS Reg. No. 9003-07-0) complying with 21 CFR 177.1520(c) Item 1.1, to produce an inseparable blend of the two polymers.

¹ *Municipal Solid Waste in the United States: 2005 Facts and Figures*, EPA530-R-06-011, U.S. Environmental Protection Agency (5305W), Washington DC, 20460, October 2006.

000097

6. Introduction of Substances into the Environment

Under 21 C.F.R. § 25.40(a), an environmental assessment ordinarily should focus on relevant environmental issues relating to the use and disposal from use, rather than the production, of FDA-regulated articles. Moreover, information available to the Notifier does not suggest that there are any extraordinary circumstances in this case indicative of any adverse environmental impact as a result of the manufacture of these copolymers. Consequently, information on the manufacturing site and compliance with relevant emissions requirements is not provided here.

No environmental release is expected upon the use of the subject polymers to fabricate food-contact materials. In these applications, the polymers will be entirely incorporated into the finished food package. Any waste materials generated in this process, *e.g.*, plant scraps, are expected to be disposed of as part of the packaging manufacturer's overall nonhazardous solid waste in accordance with established procedures.

Disposal by the ultimate consumer of food-contact materials produced by the subject copolymers will be by conventional rubbish disposal and, hence, primarily by sanitary landfill or incineration. The subject copolymers consist of carbon and hydrogen, elements that are commonly found in municipal solid waste. The proposed use of the FCS and the market volume (available in a confidential attachment to the FCN) show that 1) the FCS will make up a very small portion of the total municipal solid waste currently combusted (estimated to be 33 million tons or 14% of 236 million tons in 2003)¹ 2) the FCS will not significantly alter the emissions from properly operating municipal solid waste combustors², and 3) incineration of the FCS will not cause municipal solid waste combustors to threaten a violation of applicable emissions laws and regulations (40 CFR part 60 and/or relevant state and local laws.

Only extremely small amounts, if any, of the copolymer constituents are expected to enter the environment as a result of the landfill disposal of food-contact articles, in light of the Environmental Protection Agency's (EPA) regulations governing municipal solid waste landfills. EPA's regulations require new municipal solid-waste landfill units and lateral expansions of existing units to have composite liners and leachate collection systems to prevent leachate from entering ground and surface water, and to have ground-water monitoring systems. 40 C.F.R. Part 258. Although owners and operators of existing active municipal solid waste landfills that were constructed before October 9, 1993 are not required to retrofit liners and leachate collections systems, they are required to monitor groundwater and to take corrective action as appropriate. The lack of any leaching is especially true considering that the subject substances are high molecular weight polymers that contain only minute levels of extractable material even under conditions that greatly exaggerate environmental exposure conditions.³ Even if a very small amount of substances leach from

² Paul M. Sullivan; William H. Hallenbeck; Gary R. Brenniman, *Municipal Solid Waste Combustion*; University of Illinois at Chicago: Chicago, IL, 1993.

³ This expectation is confirmed by the results of extraction studies described in FCN No. 486, the significance of which is that the FCS in this FCN is comparable to the FCS permitted in effective FCN No. 486. As shown in FCN No. 486, when several different grades of the FCS polymer blends were extracted with either 10% ethanol or 95% ethanol at 121°C for 2 hours followed by 40°C for 10 days, minute levels of components of the subject bipolymer blends were found in the extracts at levels ranging from 0 mg/in² to a maximum of 0.978 mg/in². These levels are generally lower than the levels extracted from the cleared PP; 0 mg/in² to a maximum of 1.149

the landfilled food-packaging material into the landfill, we expect only extremely small amounts of substances, if any, to migrate from landfill leachate into the environment; this conclusion is based on EPA's regulations in 40 C.F.R. Part 258.

7. Fate of Emitted Substances in the Environment

No significant effect on the concentrations of and exposures to any substances in the atmosphere are anticipated due to the proposed use of the food-contact substance. The polymers are of high molecular weight and do not volatilize. Thus, no significant quantities of any substances will be released upon the use and disposal of food-contact articles manufactured with these polymers.

No significant introductions of substances into the environment as a result of the proposed use of the FCS were identified as discussed under Format Item 6. Consequently, evaluation of the environmental fate of the FCS or its combustion products is not required.

No significant effects on the concentrations of and exposures to any substances in fresh water, estuarine, or marine ecosystems are anticipated due to the proposed use of the subject copolymers. No significant introduction of substances into the aqueous environment is anticipated as a result of the proposed use of the FCS as discussed in Format Item 6.

Considering the factors discussed above, no significant effects on the concentrations of and exposures to any substances in terrestrial ecosystems are anticipated as a result of the proposed use of the subject copolymers. Thus, there is no expectation of any meaningful exposure of terrestrial organisms to these substances as a result of the proposed use of the copolymers.

Considering the foregoing, we respectfully submit that there is no reasonable expectation of a significant impact on the concentration of any substance in the environment due to the proposed use of the food-contact substance in the manufacture of articles intended for use in contact with food.

8. Environmental Effects of Released Substances

No significant introductions of substances into the environment as a result of the proposed use of the FCS were identified under Format Item 6. Consequently, evaluation of the environmental effects of the proposed use of the FCS is not required.

9. Use of Resources and Energy

As is the case with other food packaging materials, the production, use and disposal of the food-contact substance involves the use of natural resources such as petroleum products,

mg/in². Thus, the quantity of leachate from the FCS polymer blends in solid waste deposited in landfills will be extremely small and, furthermore, less than from PP currently used and disposed.

000099

coal, and the like. However, the use of the subject copolymers in the fabrication of food-contact materials is not expected to result in a net increase in the use of energy and resources, since the copolymers are intended to be used in place of similar polymers now on the market for use in food packaging applications.

The partial replacement of these types of materials by the food-contact substance is not expected to have any adverse impact on the use of energy and resources. Manufacture of the copolymers and conversion to finished food packaging materials will consume energy and resources in amounts comparable to the manufacture of other similar polyolefins. Moreover, these copolymers will replace food-contact articles that are not currently recovered for recycling to a significant extent but are disposed of by means of sanitary landfill and incineration.

These copolymers will be used for single and repeat use food-contact articles such as finished food-packaging films and rigid containers that could contact all types of food. While the copolymers are suitable for contact with all food types, there are cost and technical limitations that will limit the types of food-packaging applications. While the copolymers might find limited use in beverage bottling, they will be limited in that application both by cost and function. These copolymers will have a negative cost basis versus high density polyethylene used in milk bottles and they do not have the high gas barrier property of polyethylene terephthalate used in carbonated beverage bottles. Thus, we would not expect any impact on current or future recycling programs as a result of the use of these copolymers.

10. Mitigation Measures

As shown above, no significant adverse environmental impacts are expected to result from the use and disposal of food-contact materials fabricated from the subject polymers. This is primarily due to the minute levels of leaching of potential migrants from the finished article; the insignificant impact on environmental concentrations of combustion products of the polymers; and the similarity of the subject copolymers to the materials they are intended to replace. Thus, the use of the copolymers as proposed is not reasonably expected to result in any new environmental problem requiring mitigation measures of any kind.

11. Alternatives to the Proposed Action

No potential adverse environmental effects are identified herein which would necessitate alternative actions to that proposed in this Notification. The alternative of not clearing the action proposed herein would simply result in the continued use of the materials, which the subject copolymers would otherwise replace; such action would have no environmental impact. In view of the excellent qualities of the subject food-contact substance for use in food-contact applications, the fact that the polymer constituents are not expected to enter the environment in more than minute quantities upon the use and disposal of finished food-contact articles, and the absence of any significant environmental impact which would

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result from their use, the clearance of the use of the subject copolymers as described herein by allowing this Notification to become effective is environmentally safe in every respect.

12. List of Preparers

Garry M. Wiltshire, Product Regulatory Technical Leader, The Dow Chemical Company, 1803 Building #416, Midland, MI 48674,

13. Certification

The undersigned official certifies that the information provided herein is true, accurate, and complete to the best of their knowledge.

Date: July 29, 2008

Garry M. Wiltshire

000101