DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION

MANUFACTURING PLANT INSPECTION REPORT

(Single-Service Milk Containers and Closures)

INSPECTING AGENCY/FIRM

NAME AND LOCATION OF PLANT

1. FLOORS	10. LOCKERS AND LUNCHROOMS	Makeshift devices not used; fasteners, guides, hangers,
Smooth; impervious; in good repair	Separate from plant operation; self-closing doors	supports and baffles properly constructed;
Joints between walls and floors tight; impervious(b)(c) Floor drains properly trapped; sloped to drain(c)	Eating/storage of food prohibited in fabrication and storage areas(b)	good repair(b) Take-off tables and other container contact surfaces
riour drains properly trapped, sloped to drain(c)	Locker and lunchrooms clean(c)	properly constructed; clean; in good repair(c)
2. WALLS AND CEILINGS	Cleanable trash containers provided; properly labeled;	Grinders, shredders and similar equipment properly
In fabrication areas—smooth; cleanable; light-colored (a)	covered(d)	installed; protected from contamination(d)
In fabrication and storage areas—good repair(b)(c)(c)	Handwashing facilities convenient(e) Employee handwashing signs posted(f)	Resin storage silos, other containers, constructed to protect resin from contamination; air vents filtered;
Openings in wans and centings effectively sealed(c)	Limployee nandwashing signs posted(1)	air tubes good repair and properly protected(e)
3. DOORS AND WINDOWS	11. DISPOSAL OF WASTES	40 MATERIALO FOR CONSTRUCTION OF CONTAINERS AND
All outside openings protected against entrance of insects, rodents, dust, and airborne contamination	Stored in covered, impervious, leak-proof containers; does not apply to production scrape(a)	16. MATERIALS FOR CONSTRUCTION OF CONTAINERS AND CLOSURES
Outer doors tight, self-closing(b)	Waste containers properly identified(b)	Materials from approved source(a)
.,,	Storage of garbage/rubbish meets requirements(c)	Food-grade lubricants used on contact surfaces; stored to
4. LIGHTING AND VENTILATION	10 DEDCONNEL DRACTICES	prevent cross contamination; storage clean and ventilated(b)
Adequate light in all rooms	12. PERSONNEL - PRACTICES Hands washed as required(a)	Containers or materials on floor not used(c)
Pressure ventilation systems properly filtered(c)	Clean outer garments; hair restraints(b)	\
C OFFINANTE POOMO	No person affected by disease in a communicable form; while	17. WAXES, ADHESIVES, SEALANTS, COATINGS AND INKS
5. SEPARATE ROOMS	a carrier of such disease; or with inadequately protected wounds or lesions shall work in the fabrication areas (c)	Handled and stored to prevent cross contamination with non-food-grade materials; storage areas clean and
Fabrication areas separate from non-fabrication areas when required(a)	Tobacco use in authorized areas only(d)	ventilated(a)
Regrinding plastic and paper trim shredding, packaging	Insecured jewelry not permitted in fabrication areas (e)	Unused materials covered, labeled and properly stored(b)
and baling conducted in separate room(s) from	12 DOCTECTION EDOM CONTAMINATION	Nontoxic; imparts no flavor or odor; non-contaminating;
fabrication areas or as Appendix J permits(b)	13. PROTECTION FROM CONTAMINATION Product contact curfaces protected; all materials in	complies with 21 CFR Parts 175-178(c) Transfer containers clean; covered, properly identified(d)
6. TOILET FACILITIES-SEWAGE DISPOSAL	Product contact surfaces protected; all materials in process properly protected	Waxing, when used, performed as required; wax kept at
Disposal of sewage; other waste; in public sewage system	Air under pressure directed at materials or product	proper temperature(e)(e)
or in compliance with Local and State Regulations (a)	contact surfaces in compliance(b)	18. HANDLING OF CONTAINERS AND EQUIPMENT
All plumbing complies with Local and State plumbing Regulations(b)	Air directed at materials or product contact surfaces by fans or blowers in compliance (c)	Handling of container and closure surfaces minimized
Solid, tight-fitting, self-closing doors(c)	Pesticides approved; EPA registered(d)	Hands sanitized frequently or clean, single-use gloves
Toilet rooms and fixtures clean; in good repair(d)	Pesticides used in accordance with directions;	worn; sanitizing dispensers convenient(b)
Adequate light and ventilation; ducts vented to the outside (e)	precludes contamination of containers/closures(e)	19. WRAPPING AND SHIPPING
Proper handwashing facilities(f)(g) Open windows effectively screened(g)	Single-service articles in process protected from contamination(f)	Single-service articles properly containerized prior to
Employee handwashing signs posted(h)	Equipment cleaned after use of non-food-grade materials (g)	shipping(a)
Eating/food storage prohibited(i)	Cross contamination with non-food-grade material	Packaged contents protected from contamination(b)
7. WATER SUPPLY	prevented(h)	Transportation vehicles clean; in good repair; not used for unapproved uses(c)
Safe; complies with bacteriological and construction	No overcrowding of equipment and operations(i) Toxic chemicals separated from raw materials and	Paperboard containers, wrappers and dividers not
requirements(a)	finished products(j)	reused (d)
No direct or indirect connection between safe and	Food containers manufactured by facility not used for	Packaging materials in compliance (e)
unsafe water(b) Sampled and examined as required(c)	storage of miscellaneous items or chemicals(k)	20. IDENTIFICATION AND RECORDS
Recirculated cooling water complies with bacteriological	14. STORAGE OF MATERIALS AND FINISHED PRODUCT	Plant identification on outer wrapping as required (a)
standards, tested semi-annually(d)	Away from any wall; soiled outer turns or edges discarded (a)	Glass containers properly labeled(b)
Testing records maintained as required(e)	Stored in clean, dry place, protected from splash, insects,	Required bacteriological tests on file; maintained as required; and in compliance(c)
8. HANDWASHING FACILITIES	and dust(b)(b)	Required bacteriological and chemical test records for
Hot and cold and/or warm running water, soap, individual	Containers and closures stored in original cartons and sealed until used; partially used cartons resealed during	all component parts used in final assembled product
towels or air dryers convenient to fabrication areas;	storage(c)	on file(d)
covered trash containers when required; hand sanitizers used as Appendix J permits(a)	Containers for storage of resin, raw and reuse materials	Information on file from suppliers of raw materials, waxes, adhesives, sealants, coatings and inks indicating
Handwashing facilities clean(b)	are covered, clean, impervious and properly identified (d) In-process storage bins that touch the product contact	compliance(e)
.,,	surface constructed of cleanable, nonabsorbent	Information on file from suppliers of packaging materials
9. PLANT CLEANLINESS	material; clean(e)	indicating compliance(f)
Floors, walls, ceilings, overhead beams, fixtures, pipes and ducts clean in rooms as required(a)	15. FABRICATING EQUIPMENT	21. SURROUNDINGS
Plant free of evidence of insects, rodents and birds	Contact surfaces clean; milk plant equipment utilized for	Surroundings neat and clean and free of breeding areas,
Machines and appurtenances clean(c)	preforming containers clean and sanitized prior to	conditions attracting or harboring flies, insects or
	operation (a)	rodents
		Diversays graded, no standing water(0)
REMARKS (If additional space is required, please place information on the back of this Form or on a separate page.)		
DATE	SANITARIAN/CONSULTANT	
NOTE: This Form has been developed for use with Appendix J of the Grade "A" Pasteurized Milk Ordinance.		