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and iron can body coating, sheetcoating, three-piece can body assembly coating, and end coating affected source. You must meet all the requirements of this section to demonstrate initial compliance with the emission limitations. When calculating the organic HAP emission rate according to this section, do not include any coatings or thinners used on coating operations for which you use the compliant material option, the emission rate without add-on controls option, or the emission rate with add-on controls option. You do not need to redetermine the mass of organic HAP in coatings or thinners that have been reclaimed onsite and reused in the coating operation(s) for which you use the emission rate with add-on controls option.

- (b) Compliance with operating limits. You must establish and demonstrate continuous compliance during the initial compliance period with the operating limits required by §63.3492, using the procedures specified in §863.3556 and 63.3557.
- (c) Compliance with work practice requirements. You must develop, implement, and document your implementation of the work practice plan required by §63.3493 during the initial compliance period as specified in §63.3512.
- (d) Compliance demonstration. To demonstrate initial compliance, the coating operation(s) for which you use the control efficiency/outlet concentration option must meet the applicable levels of emission reduction in §63.3490. You must keep all records applicable to the control efficiency/outlet concentration option as required by §§ 63.3512 and 63.3513. As part of the Notification of Compliance Status required by §63.3510, you must identify the coating operation(s) for which you used the control efficiency/outlet concentration option and submit a statement that the coating operation(s) was in compliance with the emission limitations during the initial compliance period because you achieved the operating limits required by §63.3492 and the work practice standards required by §63.3493.

§63.3552 How do I demonstrate continuous compliance with the emission limitations?

- (a) To demonstrate continuous compliance with the emission limitations using the control efficiency/outlet concentration option, the organic HAP emission rate for each compliance period must be equal to or less than 20 ppmvd or must be reduced by the amounts specified in §63.3490. A compliance period consists of 12 months. Each month after the end of the initial compliance period described in §63.3550 is the end of a compliance period consisting of that month and the preceding 11 months.
- (b) You must demonstrate continuous compliance with each operating limit required by §63.3492 that applies to you, as specified in Table 4 to this subpart. If an operating parameter is out of the allowed range specified in Table 4 to this subpart, this is a deviation from the operating limit that must be reported as specified in §§63.3510(b)(6) and 63.3511(a)(7).
- (c) You must meet the requirements for bypass lines in §63.3557(b). If any bypass line is opened and emissions are diverted to the atmosphere when the coating operation is running, this is a deviation that must be reported as §§ 63.3510(b)(6) specified in 63.3511(a)(7). For purposes of demonstrating compliance, you must treat the materials used during a deviation on a controlled coating operation as if they were used on an uncontrolled coating operation for the time period of the deviation.
- (d) You must demonstrate continuous compliance with the work practice standards in §63.3493. If you did not develop a work practice plan or you did not implement the plan or you did not keep the records required by \$63.3512(j)(8), this is a deviation from the work practice standards that must be reported as specified in §\$63.3510(b)(6) and 63.3511(a)(7).
- (e) As part of each semiannual compliance report required in §63.3511, you must identify the coating operation(s) for which you used the control efficiency/outlet concentration option. If there were no deviations from the operating limits or work practice standards, submit a statement that you were

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in compliance with the emission limitations during the reporting period because the organic HAP emission rate for each compliance period was less than 20 ppmvd or was reduced by the amount specified in §63.3490, and you achieved the operating limits required by §63.3492 and the work practice standards required by §63.3493 during each compliance period.

(f) [Reserved]

- (g) Consistent with §§ 63.6(e) and 63.7(e)(1), deviations that occur during a period of startup, shutdown, or malfunction of the emission capture system, add-on control device, or coating operation that may affect emission capture or control device efficiency are not violations if you demonstrate to the Administrator's satisfaction that you were operating in accordance with §63.6(e)(1). The Administrator will determine whether deviations that occur during a period you identify as a startup, shutdown, or malfunction are violations, according to the provisions in §63.6(e).
- (h) You must maintain records applicable to the control efficiency/outlet concentration option as specified in §§ 63.3512 and 63.3513.

[68 FR 64446, Nov. 13, 2003, as amended at 71 FR 20464, Apr. 20, 2006]

§ 63.3553 What are the general requirements for performance tests?

- (a) You must conduct each performance test required by \$63.3550 according to the requirements of \$63.7(e)(1) and under the conditions in this section unless you obtain a waiver of the performance test according to the provisions in \$63.7(h).
- (1) Representative coating operating conditions. You must conduct the performance test under representative operating conditions for the coating operation(s). Operations during periods of startup, shutdown, or malfunction and during periods of nonoperation do not constitute representative conditions. You must record the process information that is necessary to document operating conditions during the test and explain why the conditions represent normal operation.
- (2) Representative emission capture system and add-on control device operating conditions. You must conduct the per-

formance test when the emission capture system and add-on control device are operating at a representative flow rate, and the add-on control device is operating at a representative inlet concentration. You must record information that is necessary to document emission capture system and add-on control device operating conditions during the test and explain why the conditions represent normal operation.

(b) You must conduct each performance test of an emission capture system according to the requirements in §63.3554. You must conduct each performance test of an add-on control device according to the requirements in §63.3555.

§ 63.3554 How do I determine the emission capture system efficiency?

The capture efficiency of your emission capture system must be 100 percent to use the control efficiency/outlet concentration option. You may assume the capture system efficiency is 100 percent if both of the conditions in paragraphs (a) and (b) of this section are met.

- (a) The capture system meets the criteria in Method 204 of appendix M to 40 CFR part 51 for a PTE and directs all the exhaust gases from the enclosure to an add-on control device.
- (b) All coatings and thinners used in the coating operation are applied within the capture system, and coating solvent flash-off, curing, and drying occurs within the capture system. This criterion is not met if parts enter the open shop environment when being moved between a spray booth and a curing oven.

§63.3555 How do I determine the outlet THC emissions and add-on control device emission destruction or removal efficiency?

You must use the procedures and test methods in this section to determine either the outlet THC emissions or addon control device emission destruction or removal efficiency as part of the performance test required by §63.3550. You must conduct three test runs as specified in §63.7(e)(3), and each test run must last at least 1 hour.

(a) For all types of add-on control devices, use the test methods specified in