

Environmental Protection Agency
§ 417.163

Effluent characteristic	Effluent limitations	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not exceed—
COD	1.80	.60
TSS	0.015	.005
Surfactants	0.39	.13
Oil and grease	0.015	.005
pH	(¹)	(¹)
English units (pounds per 1,000 lb of anhydrous product)		
BOD ₅	0.60	0.20
COD	1.80	.60
TSS	0.015	.005
Surfactants	0.39	.13
Oil and grease	0.015	.005
pH	(¹)	(¹)

¹ Within the range 6.0 to 9.0.

(b) For fast turnaround operation of automated fill lines, the following values pertain: the maximum for any one day when the number of turnarounds exceeds eight in any thirty consecutive day period shall be the sum of the appropriate values below and that from paragraph (a) of this section; and the average of daily values for thirty consecutive days shall be the values shown below multiplied by the number of turnarounds in excess of eight and prorated to thirty days plus the appropriate value from paragraph (a) of this section.

Effluent characteristic	Effluent limitations	
	Metric units (kilograms per 1,000 kg of anhydrous product)	English units (pounds per 1,000 lb of anhydrous product)
BOD ₅	0.05.	
COD	0.15.	
TSS	0.002.	
Surfactants	0.04.	
Oil and grease	0.002.	
pH	Within the range 6.0 to 9.0.	
English units (pounds per 1,000 lb of anhydrous product)		
BOD ₅	0.05.	
COD	0.15.	
TSS	0.002.	
Surfactants	0.04.	
Oil and grease	0.002.	
pH	Within the range 6.0 to 9.0.	

[39 FR 13372, Apr. 12, 1974; 39 FR 17841, May 21, 1974, as amended at 60 FR 33955, June 29, 1995]

§ 417.163 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable.

The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, which may be discharged by a point source subject to the provisions of this subpart after application of the best available technology economically achievable:

(a) For normal liquid detergent operations the following values pertain:

Effluent characteristic	Effluent limitations	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not exceed—
Metric units (kilograms per 1,000 kg of anhydrous product)		
BOD ₅	0.10	0.05
COD	0.44	.22
TSS	0.01	.005
Surfactants	0.10	.05
Oil and grease	0.01	.005
pH	(¹)	(¹)
English units (pounds per 1,000 lb of anhydrous product)		
BOD ₅	0.10	0.05
COD	0.44	.22
TSS	0.01	.005
Surfactants	0.10	.05
Oil and grease	0.01	.005
pH	(¹)	(¹)

¹ Within the range 6.0 to 9.0.

(b) For fast turnaround operation of automated fill lines, the following values pertain: The maximum for any one day when the number of turnarounds exceeds eight in any thirty consecutive day period shall be the sum of the appropriate value below and that from paragraph (a) of this section; and the average of daily values for thirty consecutive days shall be the value shown below multiplied by the number of turnarounds in excess of eight and prorated to thirty days plus the appropriate value from paragraph (a) of this section.

Effluent characteristic	Effluent limitations	
	Metric units (kilograms per 1,000 kg of anhydrous product)	English units (pounds per 1,000 lb of anhydrous product)
BOD ₅	0.02.	0.02.

BOD₅

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Effluent characteristic	Effluent limitations
COD	0.07.
TSS	0.002.
Surfactants	0.02.
Oil and grease	0.002.
pH	Within the range 6.0 to 9.0. English units (pounds per 1,000 lb of anhydrous product)
BOD ₅	0.02.
COD	0.07.
TSS	0.002.
Surfactants	0.02.
Oil and grease	0.002.
pH	Within the range 6.0 to 9.0.

§417.164 [Reserved]**§417.165 Standards of performance for new sources.**

The following standards of performance establish the quantity or quality of pollutants or pollutant properties, controlled by this section, which may be discharged by a new source subject to the provisions of this subpart:

(a) For normal liquid detergent operations the following values pertain:

Effluent characteristic	Effluent limitations	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not ex- ceed—
Metric units (kilograms per 1,000 kg of anhydrous prod- uct)		
BOD ₅	0.10	0.05
COD	0.44	.22
TSS	0.01	.005
Surfactants	0.10	.05
Oil and grease	0.01	.005
pH	(¹)	(¹)
English units (pounds per 1,000 lb of anhydrous product)		
BOD ₅	0.10	0.05
COD	0.44	.22
TSS	0.01	.005
Surfactants	0.10	.05
Oil and grease	0.01	.005
pH	(¹)	(¹)

¹ Within the range 6.0 to 9.0.

(b) For fast turnaround operation of automated fill lines, the following values pertain: The maximum for any one day when the number of turnarounds exceeds eight in any thirty consecutive day period shall be the sum of the appropriate value below and that from paragraph (a) of this section; and the average of daily values for thirty con-

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secutive days shall be the value shown below multiplied by the number of turnarounds in excess of eight and pro-rated to thirty days plus the appropriate value from paragraph (a) of this section:

Effluent characteristic	Effluent limitations
	Metric units (kilograms per 1,000 kg of anhydrous product)
BOD ₅	0.02.
COD	0.07.
TSS	0.002.
Surfactants	0.02.
Oil and grease	0.002.
pH	Within the range 6.0 to 9.0. English units (pounds per 1,000 lb of anhydrous product)
BOD ₅	0.02.
COD	0.07.
TSS	0.002.
Surfactants	0.02.
Oil and grease	0.002.
pH	Within the range 6.0 to 9.0.

§417.166 Pretreatment standards for new sources.

Any new source subject to this subpart that introduces process wastewater pollutants into a publicly owned treatment works must comply with 40 CFR part 403. In addition, the following pretreatment standard establishes the quantity or quality of pollutants or pollutant properties, controlled by this section, which may be discharged to a publicly owned treatment works by a new source subject to the provisions of this subpart.

(a) There shall be no discharge of waste water streams in which both the COD/BOD₇ ratio exceeds 10.0 and the COD exceeds 1.10 kg/kkg of anhydrous product.

(b) For waste streams having either a ratio of COD to BOD₇ of 10.0 or less or having a COD content of 1.10 kg/kkg of anhydrous product or less the pretreatment standard shall be:

(1) For normal liquid detergent operations the following values pertain:

Pollutant or pollutant property	Pretreatment standard
BOD ₅	No limitation.
COD	Do.
TSS	Do.
Surfactants	Do.
Oil and grease	Do.
pH	Do.