the actual mass removal (AMR) under the provisions described in §63.145(f) or §63.145(g). For purposes of this paragraph, a process wastewater stream is considered to contain styrene if the wastewater stream meets the requirements in paragraph (a)(19)(i), (ii), or (iii) of this section:

- (i) The wastewater stream originates at equipment that produces styrene butadiene rubber by solution:
- (ii) The wastewater stream originates at equipment that produces styrene butadiene rubber by emulsion; or
- (iii) The wastewater stream originates at equipment that produces styrene butadiene latex.
- (20)When the provisions $\circ f$ §63.139(c)(1)(ii), §63.145(d)(4), §63.145(i)(2) specify that Method 18, 40 CFR part 60, appendix A shall be used, Method 18 or Method 25A, 40 CFR part 60, appendix A may be used for the purposes of this subpart. The use of Method 25A, 40 CFR part 60, appendix A shall conform with the requirements in paragraphs (a)(20)(i) and (a)(20)(ii) of this section.
- (i) The organic HAP used as the calibration gas for Method 25A, 40 CFR part 60, appendix A shall be the single organic HAP representing the largest percent by volume of the emissions.
- (ii) The use of Method 25A, 40 CFR part 60, appendix A is acceptable if the response from the high-level calibration gas is at least 20 times the standard deviation of the response from the zero calibration gas when the instrument is zeroed on the most sensitive scale
- (21) In $\S63.145(j)$, instead of the reference to $\S63.11(b)$, and instead of $\S63.145(j)(1)$ and $\S63.145(j)(2)$, the requirements in $\S63.504(c)$ shall apply.
- (22) The owner or operator of a facility which receives a Group 1 wastewater stream, or a residual removed from a Group 1 wastewater stream, for treatment pursuant to §63.132(g) is subject to the requirements of §63.132(g) with the differences identified in this section, and is not subject to subpart DD of this part, with respect to the received material.
- (23) When $\S63.132(g)$ refers to " $\S\S63.133$ through 63.137" or " $\S\S63.133$ through 63.147", the provisions in this $\S63.501$

shall apply, for the purposes of this subpart.

- (b) Except for those streams exempted by paragraph (c) of this section, the owner or operator of each affected source shall comply with the requirements for maintenance wastewater in §63.105, except that when §63.105(a) refers to "organic HAPs listed in table 9 of subpart G of this part," the owner or operator is only required to consider compounds that meet the definition of organic HAP in §63.482 and that are listed in table 9 of 40 CFR part 63, subpart G, for the purposes of this subpart.
- (c) The provisions of paragraphs (a) and (b) of this section do not apply to the following:
- (1) Back-end streams originating from equipment whose only elastomer products are latex products.
- (2) Back-end streams at affected sources that are subject to a residual organic HAP limitation in §63.494(a), and that are complying with these limitations through the use of stripping technology.

[62 FR 46925, Sept. 5, 1996, as amended at 65 FR 38069, June 19, 2000; 66 FR 36828, July 16, 2001]

§63.502 Equipment leak and heat exchange system provisions.

- (a) Equipment leak provisions. The owner or operator of each affected source, shall comply with the requirements of subpart H of this part, with the exceptions noted in paragraphs (b) through (m) of this section.
- (b) Surge control vessels and bottoms receivers described in paragraphs (b)(1) through (b)(7) of this section are exempt from the requirements contained in §63.170.
- (1) Surge control vessels and bottoms receivers that receive only styrene-butadiene latex;
- (2) Surge control vessels and bottoms receivers that receive latex products other than styrene-butadiene latex, located downstream of the stripping operations:
- (3) Surge control vessels and bottoms receivers that receive only high conversion latex products;
- (4) Surge control vessels and bottoms receivers located downstream of the stripping operations at affected sources

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subject to the back-end residual organic HAP limitation located in §63.494, that are complying through the use of stripping technology, as specified in §63.495:

- (5) Surge control vessels and bottoms receivers that receive only styrene;
- (6) Surge control vessels and bottoms receivers that receive only acrylamide; and
- (7) Surge control vessels and bottoms receivers that receive only epichlorohydrin.
- (c) The compliance date for the equipment leak provisions in this section is provided in §63.481(d). Whenever subpart H of this part refers to the compliance dates specified in any paragraph contained in §63.100, the compliance dates listed in §63.481(d) shall instead apply, for the purposes of this subpart. When §63.182(c)(4) refers to "sources subject to subpart F," the phrase "sources subject to this subpart" shall apply, for the purposes of this subpart. In addition, extensions of compliance dates are addressed by \$63.481(e)\$ instead of by <math>\$63.182(a)(6)\$, forthe purposes of this subpart.
- (d) For an affected source producing polybutadiene rubber or styrene butadiene rubber by solution, the conditions in paragraphs (d)(1), (d)(2), and (d)(3) of this section are applicable.
- (1) Indications of liquids dripping, as defined in subpart H of this part, from bleed ports in pumps and agitator seals in light liquid service, shall not be considered a leak. For the purposes of this subpart, a "bleed port" is a technologically-required feature of the pump or seal whereby polymer fluid used to provide lubrication and/or cooling of the pump or agitator shaft exits the pump, thereby resulting in a visible dripping of fluid.
- (2) For reciprocating pumps in heavy liquid service, owners and operators are not required to comply with the requirements in §63.169 and associated recordkeeping and reporting requirements.
- (3) Reciprocating pumps in light liquid service are exempt from §63.163 and associated recordkeeping and reporting requirements, if recasting the distance piece or reciprocating pump replacement would be necessary to comply with that section.

- (e) Owners and operators of an affected source subject to this subpart are not required to submit the Initial Notification required by §63.182(a)(1) and §63.182(b).
- (f) As specified in §63.506(e)(5), the Notification of Compliance Status required by §63.182(a)(2) and §63.182(c) shall be submitted within 150 days (rather than 90 days) of the applicable compliance date specified in §63.481(d) for the equipment leak provisions.
- (g) The information specified by §63.182(a)(3) and §63.182(d) (i.e., Periodic Reports) shall be submitted as part of the Periodic Reports required by §63.506(e)(6).
- (h) If specific items of equipment, comprising part of a process unit subject to this subpart, are managed by different administrative organizations (e.g., different companies, affiliates, departments, divisions, etc.), those items of equipment may be aggregated with any EPPU within the affected source for all purposes under subpart H of this part, providing there is no delay in achieving the applicable compliance date.
- (i) When §63.166(b)(4)(i) refers to Table 9 of subpart G of this part, the owner or operator is only required to consider organic HAP listed on Table 9 of subpart G of this subpart that are also listed on Table 5 of this subpart.
- (j) When the provisions of subpart H of this part specify that Method 18, 40 CFR part 60, appendix A shall be used, either Method 18 or Method 25A, 40 CFR part 60, appendix A may be used for the purposes of this subpart. The use of Method 25A, 40 CFR part 60, appendix A shall conform with the requirements in paragraphs (j)(1) and (j)(2) of this section.
- (1) The organic HAP used as the calibration gas for Method 25A, 40 CFR part 60, appendix A shall be the single organic HAP representing the largest percent by volume of emissions.
- (2) The use of Method 25A, 40 CFR part 63, appendix A is acceptable if the response from the high-level calibration gas is at least 20 times the standard deviation of the response from the zero calibration gas when the instrument is zeroed on the most sensitive scale.

- (k) An owner or operator using a flare to comply with the requirements of this section shall conduct a compliance demonstration as specified in §63.504(c).
- (1) When the term "equipment" is used in subpart H of this part, the definition of this term in §63.482(b) shall apply for the purposes of this subpart.
- (m) The phrase "the provisions of subparts F, I, or U of this part" shall apply instead of the phrase "the provisions of subpart F or I of this part" throughout §§63.163 and 63.168, for the purposes of this subpart. In addition, the phrase "subparts F, I, and U" shall apply instead of the phrase "subparts F and I" in §63.174(c)(2)(iii), for the purposes of this subpart.
- (n) Heat exchange system provisions. The owner or operator of each affected source shall comply with the requirements of §63.104 for heat exchange systems, with the exceptions noted in paragraphs (n)(1) through (n)(5) of this section
- (1) When the term "chemical manufacturing process unit" is used in §63.104, the term "elastomer product process unit" (or EPPU) shall apply for the purposes of this subpart, with the exception noted in paragraph (n)(2) of this section.
- (2) When the phrase "a chemical manufacturing process unit meeting the conditions of §63.100(b)(1) through (b)(3) of this subpart, except for chemical manufacturing process units meeting the condition specified in §63.100(c) of this subpart" is used in §63.104(a), the term "an EPPU, except for EPPUs meeting the condition specified in §63.480(b)" shall apply for the purposes of this subpart.
- (3) When §63.104 refers to Table 4 of subpart F of this part or Table 9 of subpart G of this part, the owner or operator is only required to consider organic HAP listed on Table 5 of this subpart.
- (4) When \$63.104(c)(3) specifies the monitoring plan retention requirements, and when \$63.104(f)(1) refers to the record retention requirements in \$63.103(c)(1), the requirements in \$63.506(a) and \$63.506(h) shall apply, for the purposes of this subpart.
- (5) When $\S63.104(f)(2)$ requires information to be reported in the Periodic

Reports required by $\S63.152(c)$, the owner or operator shall instead report the information specified in $\S63.104(f)(2)$ in the Periodic Reports required by $\S63.506(e)(6)$, for the purposes of this subpart.

(6) The compliance date for heat exchange systems subject to the provisions of this section is specified in §63.481(d)(6).

[62 FR 46925, Sept. 5, 1996, as amended at 62 FR 37722, July 15, 1997; 65 FR 38070, June 19, 2000]

§ 63.503 Emissions averaging provisions.

- (a) This section applies to owners or operators of existing affected sources who seek to comply with §63.483(b) by using emissions averaging rather than following the provisions of §§63.484, 63.485, 63.486, 63.494, and 63.501.
- (1) The following emission point limitations apply to the use of these provisions:
- (i) All emission points included in an emissions average shall be from the same affected source. There may be an emissions average for each individual affected source located at a plant site.
- (ii)(A) If a plant site has only one affected source for which emissions averaging is being used to demonstrate compliance, the number of emission points allowed to be included in the emission average is limited to twenty. This number may be increased by up to five additional points if pollution prevention measures are used to control five or more of the emission points included in the emissions average.
- (B) If a plant site has two or more affected sources for which emissions averaging is being used to demonstrate compliance, the number of emission points allowed in the emissions average for those affected sources is limited to twenty. This number may be increased by up to five additional emission points if pollution prevention measures are used to control five or more of the emission points included in the emissions averages.
- (2) Compliance with the provisions of this section may be based on either organic HAP or TOC.
- (3) For the purposes of the provisions in this section, whenever Method 18, 40 CFR part 60, appendix A, is specified