

# Harmonized Tariff Schedule of the United States (2004)

Annotated for Statistical Reporting Purposes

## CHAPTER 60

### KNITTED OR CROCHETED FABRICS <sup>1/</sup>

XI  
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#### Notes

1. This chapter does not cover:
  - (a) Crochet lace of heading 5804;
  - (b) Labels, badges or similar articles, knitted or crocheted, of heading 5807; or
  - (c) Knitted or crocheted fabrics, impregnated, coated, covered or laminated, of chapter 59. However, knitted or crocheted pile fabrics, impregnated, coated, covered or laminated, remain classified in heading 6001.
2. This chapter also includes fabrics made of metal thread and of a kind used in apparel, as furnishing fabrics or for similar purposes.
3. Throughout the tariff schedule any reference to "knitted" goods includes a reference to stitch-bonded goods in which the chain stitches are formed of textile yarn.

#### Additional U.S. Note

1. For purposes of heading 6001, the term "long pile fabrics" refers to fabrics made by inserting fibers from card sliver into the loops of the ground fabric during knitting.
2. For purposes of this chapter, the term "open-work fabrics" means fabrics with stable open meshes, whether or not containing inwrought designs.

#### Statistical Note

1. For purposes of statistical reporting numbers 6001.92.0010 and 6001.92.0030, the term "velour" refers to fabrics containing 12 or more stitches per centimeter in the vertical direction.

<sup>1/</sup> See Section XI, Statistical Note 5.

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6001		Pile fabrics, including "long pile" fabrics and terry fabrics, knitted or crocheted:				
6001.10		"Long pile" fabrics:				
6001.10.20	00	Of man-made fibers (224)	m <sup>2</sup> . . . . . kg	17.2%	Free (CA,CL,IL, MX,SG) 3.6% (JO)	79.5%
6001.10.60	00	Other (224) . . . . .	m <sup>2</sup> . . . . . kg	9%	Free (CA,CL,E*,IL, JO,MX,SG)	40%
6001.21.00	00	Looped pile fabrics: Of cotton (224) . . . . .	m <sup>2</sup> . . . . . kg	9.8%	Free (CA,CL,IL, MX,SG) 2% (JO)	40%
6001.22.00	00	Of man-made fibers (224)	m <sup>2</sup> . . . . . kg	17.2%	Free (CA,CL,IL, MX,SG) 3.6% (JO)	79.5%
6001.29.00	00	Of other textile materials (414) . . . . .	kg . . . . .	7%	Free (CA,CL,E*,IL, JO,MX,SG)	61.5%
6001.91.00		Other:				
		Of cotton . . . . .		18.5%	Free (CA,CL,IL, MX,SG) 3.9% (JO)	70%
	10	Over 271 grams per square meter (224) . . . . .	m <sup>2</sup> kg			
	20	Other (224) . . . . .	m <sup>2</sup> kg			
6001.92.00		Of man-made fibers . . . . .		17.2%	Free (CA,CL,IL, MX,SG) 3.6% (JO)	79.5%
	10	Over 271 grams per square meter: Velour (224) . . . . .	m <sup>2</sup> kg			
	20	Other (224) . . . . .	m <sup>2</sup> kg			
	30	Other: Velour (224) . . . . .	m <sup>2</sup> kg			
	40	Other (224) . . . . .	m <sup>2</sup> kg			
6001.99		Of other textile materials:				
6001.99.10	00	Containing 85 percent or more by weight of silk or silk waste . . . . .	m <sup>2</sup> . . . . . kg	4%	Free (CA,CL,E,IL, J,JO,MX, SG)	61.5%
6001.99.90	00	Other (414) . . . . .	m <sup>2</sup> . . . . . kg	7%	Free (CA,CL,E*,IL, JO,MX,SG)	61.5%

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6002		Knitted or crocheted fabrics of a width not exceeding 30 cm, containing by weight 5 percent or more of elastomeric yarn or rubber thread, other than those of heading 6001:				
6002.40		Containing by weight 5 percent or more of elastomeric yarn but not containing rubber thread:				
6002.40.40	00	Of cotton (222) . . . . .	kg . . . . .	8.8%	Free (CA,CL,IL,JO, MX,SG)	35%
6002.40.80		Other . . . . .		8%	Free (CA,CL,E*,IL, JO,MX,SG)	90%
	20	Open-work fabrics, warp knit (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6002.90		Other:				
6002.90.40	00	Of cotton (222) . . . . .	kg . . . . .	8.8%	Free (CA,CL,IL,JO, MX,SG)	35%
6002.90.80		Other . . . . .		8%	Free (CA,CL,E*,IL, JO,MX,SG)	90%
	20	Open-work fabrics, warp knit (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6003		Knitted or crocheted fabrics of a width not exceeding 30 cm, other than those of heading 6001 or 6002:				
6003.10		Of wool or fine animal hair:				
6003.10.10	00	Open-work fabrics, warp knit (229) . . . . .	kg . . . . .	14.1%	Free (CA,CL,IL, MX,SG)	90%
6003.10.90	00	Other (899) . . . . .	kg . . . . .	6.6%	2.9% (JO) Free (CA,CL,E*,IL, JO,MX,SG)	59%
6003.20		Of cotton:				
6003.20.10	00	Open-work fabrics, warp knit (229) . . . . .	kg . . . . .	14.1%	Free (CA,CL,IL, MX,SG)	90%
6003.20.30	00	Other (222) . . . . .	kg . . . . .	8%	2.9% (JO) Free (CA,IL,JO, MX,SG)	35%
6003.30		Of synthetic fibers:				
6003.30.10	00	Open-work fabrics, warp knit (229) . . . . .	kg . . . . .	14.1%	Free (CA,CL,IL, MX,SG)	90%
6003.30.60	00	Other (222) . . . . .	kg . . . . .	7.6%	2.9% (JO) Free (CA,CL,IL, JO,MX,SG)	90%
6003.40		Of artificial fibers:				
6003.40.10	00	Open-work fabrics, warp knit (229) . . . . .	kg . . . . .	14.1%	Free (CA,CL,IL, MX,SG)	90%
6003.40.60	00	Other (222) . . . . .	kg . . . . .	7.6%	2.9% (JO) Free (CA,CL,IL,JO, MX,SG)	90%
6003.90		Other:				
6003.90.10	00	Open-work fabrics, warp knit (229) . . . . .	kg . . . . .	14.1%	Free (CA,CL,IL, MX,SG)	90%
6003.90.90	00	Other (899) . . . . .	kg . . . . .	6.6%	2.9% (JO) Free (CA,CL,E*,IL, JO,MX,SG)	59%

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6004		Knitted or crocheted fabrics of a width exceeding 30 cm, containing by weight 5 percent or more of elastomeric yarn or rubber thread, other than those of heading 6001:				
6004.10.00		Containing by weight 5 percent of more of elastomeric yarn but not containing rubber thread . . . . .		12.3%	Free (CA,CL,E*,IL, MX,SG) 2.6% (JO)	113.5%
	10	Warp knit: Open-work figured fabrics (222) . . . . .	kg			
	25	Other (222) . . . . .	kg			
	85	Other (222) . . . . .	kg			
6004.90		Other:				
6004.90.20		Containing elastomeric yarn and rubber thread . . . . .		12.3%	Free (CA,CL,E*,IL, MX,SG) 2.6% (JO)	113.5%
	10	Warp knit: Open-work figured fabrics (222) . . . . .	kg			
	25	Other (222) . . . . .	kg			
	85	Other (222) . . . . .	kg			
6004.90.90	00	Other (222) . . . . .	kg	7%	Free (CA,CL,E*,IL, JO,MX,SG)	60%
6005		Warp knit fabrics (including those made on galloon knitting machines), other than those of headings 6001 to 6004:				
6005.10.00	00	Of wool or fine animal hair (414) . . . . .	kg	10%	Free (CA,CL,IL, MX,SG) 2.7% (JO)	65.5%
		Of cotton:				
6005.21.00	00	Unbleached or bleached (222) . . . . .	kg	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6005.22.00	00	Dyed (222) . . . . .	kg	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6005.23.00	00	Of yarns of different colors (222) . . . . .	kg	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6005.24.00	00	Printed (222) . . . . .	kg	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
		Of synthetic fibers:				
6005.31.00		Unbleached or bleached . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
	20	Other: Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.32.00		Dyed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
	20	Other: Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6005(con.)		Warp knit fabrics (including those made on galloon knitting machines), other than those of headings 6001 to 6004 (con.):				
6005.33.00		Of synthetic fibers (con.):				
		Of yarns of different colors . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
		Other:				
	20	Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.34.00		Printed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
		Other:				
	20	Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.41.00		Of artificial fibers:				
		Unbleached or bleached . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
		Other:				
	20	Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.42.00		Dyed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
		Other:				
	20	Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.43.00		Of yarns of different colors . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
		Other:				
	20	Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.44.00		Printed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	10	Open-work fabrics (229) . . . . .	kg			
		Other:				
	20	Stitch-bonded goods (223) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6005.90.00		Other (899) . . . . .	kg	10%	Free (CA,CL,E*,IL, MX,SG) 2.3% (JO)	45%

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6006		Other knitted or crocheted fabrics:				
6006.10.00	00	Of wool or fine animal hair (414) . . . . .	kg . . . . .	10%	Free (CA,CL,IL, MX,SG) 2.7% (JO)	65.5%
		Of cotton:				
		Unbleached or bleached:				
6006.21		Circular knit, wholly of cotton yarns exceeding				
6006.21.10	00	100 metric number per single yarn (222) . . . . .	kg . . . . .	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6006.21.90		Other . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
	20	Of single knit construction (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.22		Dyed:				
6006.22.10	00	Circular knit, wholly of cotton yarns exceeding				
		100 metric number per single yarn (222) . . . . .	kg . . . . .	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6006.22.90		Other . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
	20	Of single knit construction (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.23		Of yarns of different colors:				
6006.23.10	00	Circular knit, wholly of cotton yarns exceeding				
		100 metric number per single yarn (222) . . . . .	kg . . . . .	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6006.23.90		Other . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
	20	Of single knit construction (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.24		Printed:				
6006.24.10	00	Circular knit, wholly of cotton yarns exceeding				
		100 metric number per single yarn (222) . . . . .	kg . . . . .	10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
6006.24.90		Other . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	45%
	20	Of single knit construction (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.31.00		Of synthetic fibers:				
		Unbleached or bleached . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	20	Of double knit or interlock construction:				
		Of nylon (222) . . . . .	kg			
	40	Of polyester (222) . . . . .	kg			
	60	Other (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6006(con.)		Other knitted or crocheted fabrics (con.):				
6006.32.00		Of synthetic fibers (con.):				
		Dyed . . . . .		10%	Free (CA,CL,IL, MX) 2.3% (JO)	113.5%
	20	Of double knit or interlock construction:				
	40	Of nylon (222) . . . . .	kg			
	60	Of polyester (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.33.00		Of yarns of different colors . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	20	Of double knit or interlock construction:				
	40	Of nylon (222) . . . . .	kg			
	60	Of polyester (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.34.00		Printed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	20	Of double knit or interlock construction:				
	40	Of nylon (222) . . . . .	kg			
	60	Of polyester (222) . . . . .	kg			
	80	Other (222) . . . . .	kg			
6006.41.00		Of artificial fibers:				
		Unbleached or bleached . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	25	Of double knit or interlock construction (222) . .	kg			
	85	Other (222) . . . . .	kg			
6006.42.00		Dyed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	25	Of double knit or interlock construction (222) . .	kg			
	85	Other (222) . . . . .	kg			
6006.43.00		Of yarns of different colors . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	25	Of double knit or interlock construction (222) . .	kg			
	85	Other (222) . . . . .	kg			
6006.44.00		Printed . . . . .		10%	Free (CA,CL,IL, MX,SG) 2.3% (JO)	113.5%
	25	Of double knit or interlock construction (222) . .	kg			
	85	Other (222) . . . . .	kg			
6006.90		Other:				
6006.90.10	00	Containing 85 percent or more by weight of silk or silk waste . . . . .	kg . . . . .	7%	Free (CA,CL,E,IL, J,JO,MX, SG)	45%
6006.90.90	00	Other (899) . . . . .	kg . . . . .	Free		45%