

TABLE OF CONTENTS

i	Preface
1	Executive Summary
10	Data Guide
18	Cement Manufacturing
26	Chemical Manufacturing
36	Colleges & Universities
40	Construction
46	Food & Beverage Manufacturing
54	Forest Products
62	Iron & Steel
70	Metal Casting
78	Oil & Gas
90	Paint & Coatings
96	Ports
104	Shipbuilding & Ship Repair
112	Data Sources, Methodologies, and Considerations
119	Appendix: Endnotes

