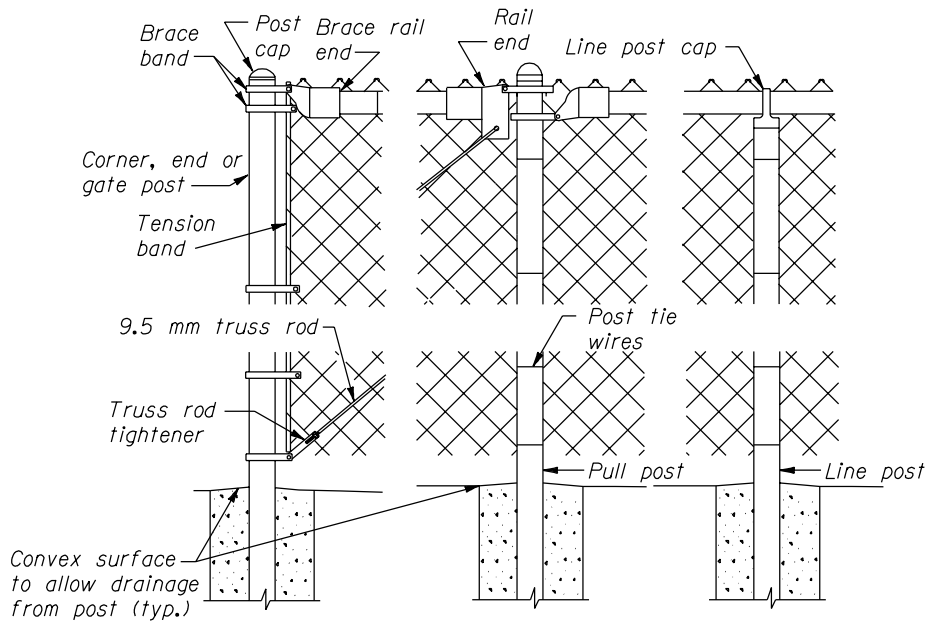


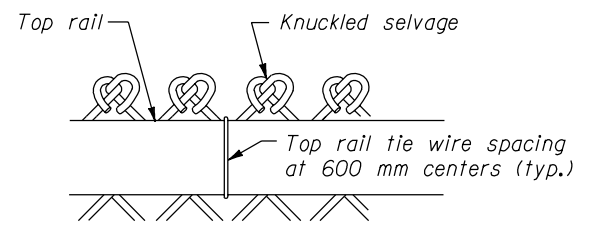
CHAIN LINK FENCE

- NOTE:**
- Dimensions not labeled are in millimeters.
 - Metal post and rails shall conform to ASTM F 761.
 - Set all posts in concrete. Set corner, end, pull posts to the dimensions shown. The minimum depth of concrete for line posts is 600 mm. Increase depth 75 mm for each additional 300 mm of fence height over 1200 mm.
 - Adjust the post top elevations to provide a smooth visual fence profile. Install corner posts at horizontal breaks in the fence of 15° or more.
 - Provide fence fabric with a 50 mm mesh. Use 3.05 mm wire in fabric heights of 1200 mm or less and 3.76 mm wire in fabric heights greater than 1200 mm. Provide a Class D coating when zinc-coated steel fence fabric is provided. Knuckle both selvages on fabric.
 - See Detail WM619-21 for hardware and gate requirements.

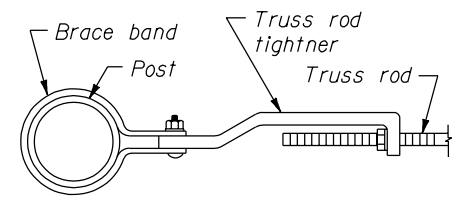


CHAIN LINK DETAIL

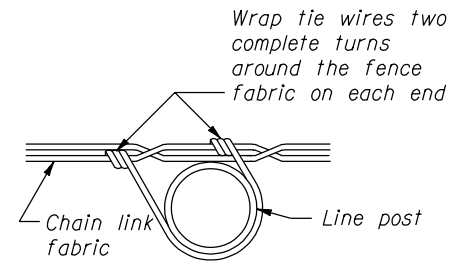
| CHAIN LINK FENCE | | | |
|----------------------------|-----------------|-------------------------------|-------------|
| POST SIZE AND WEIGHT TABLE | | | |
| DESCRIPTION | FENCE HEIGHT | ROUND PIPE | |
| | | Yield strength 172 Mpa (min.) | |
| | | dia. mm | kg/m (min.) |
| Brace rail & top rail | 1500 mm or less | 33.40 | 1.10 |
| | 1800 mm | 33.40 | 1.10 |
| Line post | 1500 mm or less | 42.16 | 1.65 |
| | 1800 mm | 48.26 | 1.89 |
| End, corner & pull post | 1500 mm or less | 35.56 | 1.89 |
| | 1800 mm | 60.32 | 2.38 |



WIRE SELVAGE DETAIL



TRUSS ROD TIGHTENER DETAIL



CHAIN LINK FENCE TIE DETAIL

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION
 FEDERAL HIGHWAY ADMINISTRATION
 WESTERN FEDERAL LANDS HIGHWAY DIVISION

METRIC DETAIL

RESIDENTIAL CHAIN LINK FENCE

DETAIL APPROVED FOR USE 3/1996
 REVISIONS: _____

DETAIL
WM619-20

13 DEC 2000 f:\standrow\metric\details\wm61920.dgn