

Use information: This paragraph is informational only and is not exclusively definitive of the end use.

For end leaves of bound books, some of which may be printed by the offset process. Printed matter may include line illustrations and halftones up to 150-lines screen.

Unless the option below is specified, the following 'basic' specification applies.

Stock: Groundwood pulp, not to exceed 10 pct.

*Note:*¹ Not less than 30 postconsumer fiber. Any percent over 30 percentage points, is encouraged, provided that the requirements of this Standard are met.

Grammage (g/m²) 120
Basis weight: 25 by 38 inches, 500 sheets (pounds) 80
A tolerance of ±5 pct shall be allowed.

Folding endurance: Average, each direction, not less than—
M.I.T. (double fold) 30
Schopper (double fold) 50

General appearance: Paper shall conform to the standard sample(s) adopted by the Government.

Color: The paper in the order (or publication) shall be uniform with a target brightness of 72 pct ±2 pct or as specified. The color variation shall not exceed DE(CIELAB)=1.0.

Finish and formation: Shall be uniform.

Cleanliness: The dirt count for each side of the paper shall not exceed 250 specks per square meter. No sample sheet (600 to 650 cm² in size) shall contain more than one defect with an equivalent area of 0.25 mm² or greater.

Sampling and testing: Shall be conducted in accordance with standards in Part 2, *Government Paper Specification Standards*.

OPTION

Option A: Alkaline paper. This option is for products requiring above average permanence.

The following requirements replace the same in the 'basic' specification and are added to the specification.

Stock: 100 pct bleached chemical woodpulp.

Note: Postconsumer fiber, in any percentage, is encouraged, provided that the requirements of this Standard are met.

Acidity: pH value by cold extraction shall be not less than 7.0. The paper shall contain not less than 2 pct calcium carbonate. Any deviation in this requirement shall be sufficient cause for rejection of the paper.

Unless otherwise specified, the following is automatically waived when printing or duplicating is to be accomplished on commercial contract

Sizing: Paper shall be surface- and internal-sized suitable for satisfactory printing on both sides of the paper on high-speed offset presses equipped with continuous flow or brush dampening systems.

Color: Shall match the Government's standard sample for color. A deviation of DE(CIELAB)=3.0 from the color standard is allowed.

For information only, the CIELAB values (Ill D65, 10° observer) of the white color standard are

$L^*=93.0$
 $a^*=-0.5$
 $b^*=7.5$

Curl: Paper shall lie flat with either no tendency to curl or with a curl which can be overcome under reasonable working conditions.

Size and trim: Sheets: Paper shall be furnished in the size(s) ordered and shall be flat, trimmed square on four sides with clean smooth edges, and evenly jogged. A tolerance of ±2 mm (1/16 inch) shall be allowed except for sheets 216 by 356 mm (8½ by 14 inches) or less; then a tolerance of ±1 mm (1/32 inch) shall be allowed. Successive sheets within any package shall not differ from each other by more than 0.5 mm (1/64 inch). Paper with the long dimension 813 mm (32 inches) or less shall be considered square if the variation does not exceed 1 mm (1/32 inch); over 813 mm (32 inches), 2 mm (1/16 inch).

Grain: Direction of the grain on flat paper shall be as ordered.

Pressroom conditions: The bulk of this paper will be used in air-conditioned pressrooms maintained at 24°C ±2°C and 45 pct ±8 pct relative humidity.

¹This requirement may be waived by the ordering agency when purchasing less than a mill run quantity and so stated in the procurement document.