

## Frito-Lay

## **GreenHouse Gas Reductions**

thru the

## **EPA Climate Leaders Program**



## **Our Sustainability Vision**



Co CEO

PepsiCo's responsibility is to continually improve all aspects of the world in which we operate -- environment, social, economic --Creating a better tomorrow than today.

> "Sustainability is one of PepsiCo's mult important business imperatives."

> > Indra Noo

PEPSICO
Tomorrow > Today

### At Frito-lay We're weaving Resource Conservation and Sustainability into our Supply Chain – from Seed to Shelf





## FL's Resource Conservation Program has transformed from a Compliance to Sustainability Focus





## **GreenHouse Gas Sources are Straight Forward...**





# Capital investments and RC performance have yielded solid ROI ...





### We are on Target to Hit our 30% & 25% Reduction Goals from our '99 Baseline



>\$55M

Electric





Natural Gas

## Electric Performance – Thru 2006





## Electricity Savings – '99 Run Rate with '06 Pounds





Savings Equivalent to 14,000 Average Single Family Homes

## **Electric Technology**



VFD Air Compressors



Building Management Systems

## **Electric: Other Initiatives**







### DC's w/ PhotoVoltaics

- San Diego
- La Mirada
- City of Industry
- Los Angeles
- Sylmar
- Rochester
- Arizona Service Center

### <u>Killingly Co-Gen</u>

- State Grant \$1.7MM
- 4.6MW Turbine
- Waste Heat to Steam
- 35% to 55% efficiency gain



## PepsiCo Is the Largest Purchaser of Renewable Electricity Certificates in North America!



### 2007 Green Power Participants



ANTED STATE	U.S. Environmental Protection Agency					
	<b>Green Power</b>	Partnershi	р			
	Contact Us Search: O	Go				
AL PROTEC	You are here: EPA Home * Climate	e Change » <u>Clean Energy</u> »	<u>Green Power Partne</u>	ership » <u>Top Partner Rankings</u> » National Top 25		
		Green Power	<u>% of total</u>			
<u>Ranking</u>	<u>Company</u>	<u>Usage (kWh)</u>	<b>Electricity</b>	<u>Resources</u>		
1	PepsiCo, Inc.	1,105,045,000	100%	All		
2	Wells Fargo & Co	550,000,000	42%	Wind		
3	Whole Foods	509,104,786	100%	Biomass, Geothermal, Hydro, Solar,		
4	Pepsi Bottling Group	457,851,838	100%	All		

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4	Pepsi Bottling Group	457,851,838	<b>100%</b>	All
5	US Air Force	457,500,000	4%	Biomass, Geothermal, Solar, Wind
6	Johnson & Johnson	400,702,978	39%	Biomass, Hydro, Solar, Wind
7	US EPA	329,880,185	100%	Biomass, Geothermal, Wind
8	Kohl's Department Stores	201,396,000	20%	Biogas, Bio Mass
8	LA County Sanitation	196,003,000	57%	Biogas
9	Starbucks	185,000,000	20%	Wind
10	DuPont Co	180,000,000	4%	Biogas, Wind
	Pepsi Americas	157,062,875	<b>100%</b>	All
	Pepsi Bottling Ventures	14,541,081	<b>100%</b>	All
	-			

### PepsiCo is purchasing RECs for 100% of Our Power Requirements

## Natural Gas Performance – Thru 2006





## Fuels Savings – '99 Run Rate with '06 Pounds





### Savings Equivalent to 180,000 Homes for the Winter

## Natural Gas Technologies Employed – Initial Tactics



### PC Moisture Control



### PC HX Upgrades



### High Efficiency Boilers



PC Stack Heat Recovery

### High Efficiency Oven Burners



### Natural Gas: Free Fryer Heat in San Antonio, Beloit and Perry









### **GHG Emissions – Progress thru 2006**







- Greater Utilization of Solar
- Realization of Savings from Fleet Tactics
- Biomass for Boiler Fuels
- Tactics Not Yet Known.....

## Next - Natural Gas Reduction – Solar Concentration





At our Modesto Plant over 75% of Annual BTU's Needed for SunChips will be Produced by Solar Thermal Energy





# Casa Grande, Az... Photovoltaics and Solar Thermal will Provide Steam and Electricity







Solar Concentrators Produce Steam and Electricity

Photovoltaics Produce Electricity Covered Employee Parking

Size the Solar Field to Provide 100% of Electricity and Steam for SunChips...





## Fleet Tactics – Hybrid Route Van





### **Opportunity:**

- Current Route Van Engine has More Power than Necessary for Frito-lay's Application
- Implementation of Known Technology will Reduce GHG and Align with Fleet Business Strategy
- Re-investment of Productivity will Enable Hybrid Technology Strategy that will Deliver Incremental Productivity





### Strategy:

- Implementing a Two-Phased Approach will Achieve Green House Gas Reduction of 50% and Deliver \$50MM
- (Phase 1) Convert Future Route Vans to 4-Cylinder Versus 8-Cylinder Engine

	<u>Base MPG</u> 10 MPG	<u>4-Cylinder</u> 15 MP	<u>Engine</u> G	\$1.1MM
(Phase	2) Convert	To Hybric	l Technology	Base replacement of 1000 vehicles
<u>Base MPG</u> 10 MPG	<u>4-Cyli</u>	<u>nder Engine</u> 15 MPG	<u>4-Cylinder Hybrid</u> 21 MPG	\$.8MM

## **Fleet Tactics - Trailer Aerodynamics**





### <u>Strategy</u>

- Testing in Frito Lay Bakersfield and Vancouver Traffic Centers
- Design in Development of 53' drop Frame Trailers
- Received Grant Funding for Testing, Seeking Addition Grant Funding

### **Project Description**

- Utilize Aerodynamic Aids to Eliminate Drag
- Qualify Vendors Though Independent Testing
- Verify Independent Testing with Fritolay on Road Testing

## Fleet Tactics – Battery Powered Air Conditioning









### • Strategy

- Eliminate Environmental Impact from Air Conditioning Demand
- Drive RSR Retention in the Face of a Shrinking Workforce
- Maintain Vehicle Cost Advantage
   Through Vehicle Redesign

### **Project Description**

- Install Air Conditioning as a Standard on Route Vans
- Develop Battery Operated A/C
- Utilize Solar and Regenerative Braking for Battery Recharging

## **Automated Manual Transmission**





Straight Truck



### Eaton UltraShift



- Strategy
- 50 Straight Trucks / 10 Class 8 Ultrashifts Ordered in for 2007
- Volvo-shift will be Available for 2008 Production (New to North America, Superior Performance)
- High Level of Driver Acceptance
- Project Description
- 3-5% MPG Improvement and Therefore a Reduction in GHG Emissions
- Assist in Driver Attraction and Retention
- Reduction in Vehicle Maintenance Cost

## **Fleet Sustainability Metrics Projections**





Net Fleet Productivity (\$M)





Performance with a Purpose: \$50MM Saved Between '99 & '06 – Reset for '07 to '17 will Deliver an Additional \$100MM



### Water



### 100 90 80 70 70 60 50 40 1999 2006 2007 P 2010 2017

Fuel

### **Electric**

Diesel





## TODAY



