

# **Q4B Evaluation and Recommendation of Pharmacopoeial Texts for Use in the ICH Regions**

## **Annex 8: Sterility Test General Chapter**

This draft guidance, when finalized, will represent the Food and Drug Administration's (FDA's) current thinking on this topic. It does not create or confer any rights for or on any person and does not operate to bind FDA or the public. You can use an alternative approach if the approach satisfies the requirements of the applicable statutes and regulations. If you want to discuss an alternative approach, contact the FDA staff responsible for implementing this guidance. If you cannot identify the appropriate FDA staff, call the appropriate number listed on the title page of this guidance.

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INTERNATIONAL CONFERENCE ON HARMONISATION OF TECHNICAL  
REQUIREMENTS FOR REGISTRATION OF PHARMACEUTICALS FOR HUMAN USE

DRAFT CONSENSUS GUIDELINE

EVALUATION AND RECOMMENDATION OF  
PHARMACOPOEIAL TEXTS FOR USE IN THE ICH REGIONS  
ON  
STERILITY TEST GENERAL CHAPTER  
Q4B ANNEX 8

Current *Step 2* Version 1  
dated 13 November 2008

*At Step 2 of the ICH Process, a consensus draft text or guideline, agreed by the appropriate ICH Expert Working Group, is transmitted by the ICH Steering Committee to the regulatory authorities of the three ICH regions (the European Union, Japan and the USA) for internal and external consultation, according to national or regional procedures.*

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**EVALUATION AND RECOMMENDATION OF  
PHARMACOPOEIAL TEXTS FOR USE IN THE ICH REGIONS  
ON  
STERILITY TEST GENERAL CHAPTER**

**Q4B Annex 8**

**Draft ICH Consensus Guideline**

Released for Consultation on 13 November 2008, at *Step 2* of the ICH Process

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97 **EVALUATION AND RECOMMENDATION OF**  
98 **PHARMACOPOEIAL TEXTS FOR USE IN THE ICH REGIONS**  
99 **ON**  
100 **STERILITY TEST GENERAL CHAPTER**  
101 **Q4B Annex 8**

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104  
105 **1. INTRODUCTION**  
106

107 This annex is the result of the Q4B process for the Sterility Test General Chapter.  
108

109 The proposed texts were submitted by the Pharmacopoeial Discussion Group (PDG).  
110

111 **2. Q4B OUTCOME**  
112

113 **2.1 Analytical Procedures**  
114

115 The ICH Steering Committee, based on the evaluation by the Q4B Expert Working  
116 Group (EWG), recommends that the official pharmacopoeial texts, Ph.Eur. 2.6.1.  
117 Sterility, JP 4.06 Sterility Test, and USP <71> Sterility Tests, can be used as  
118 interchangeable in the ICH regions subject to the conditions detailed below. Testing  
119 conditions for medical devices, such as sutures, are outside the scope of the ICH  
120 recommendation.

121  
122 **2.1.1** Local texts identified by the black diamond symbol are not considered  
123 interchangeable in all regions.  
124

125 **2.1.2** Diluting and rinsing fluids should not have antibacterial or antifungal  
126 properties if they are to be considered suitable for dissolving, diluting, or  
127 rinsing an article under test for sterility.  
128

129 **2.2 Acceptance Criteria**  
130

131 The acceptance criteria are harmonized between the three pharmacopoeias.  
132

133 **3. TIMING OF ANNEX IMPLEMENTATION**  
134

135 When this annex is implemented (incorporated into the regulatory process at ICH Step 5) in a  
136 region, it can be used in that region. Timing might differ for each region.  
137

138 **4. CONSIDERATIONS FOR IMPLEMENTATION**  
139

140 **4.1 General Consideration**  
141

142 When sponsors or manufacturers change their existing methods to the implemented  
143 Q4B-evaluated pharmacopoeial texts that are referenced in Section 2.1 of this annex,  
144 any change notification, variation, and/or prior approval procedures should be handled  
145 in accordance with established regional regulatory mechanisms pertaining to  
146 compendial changes.  
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#### **4.2 FDA Consideration**

Based on the recommendation above, and with reference to the conditions set forth in this annex, the pharmacopoeial texts referenced in Section 2.1 of this annex can be considered interchangeable. However, FDA might request that a company demonstrate that the chosen method is acceptable and suitable for a specific material or product, irrespective of the origin of the method.

#### **4.3 EU Consideration**

For the European Union, the monographs of the Ph. Eur. have mandatory applicability. Regulatory authorities can accept the reference in a marketing authorisation application, renewal or variation application citing the use of the corresponding text from another pharmacopoeia as referenced in Section 2.1, in accordance with the conditions set out in this annex, as fulfilling the requirements for compliance with the Ph. Eur. Chapter, Sterility: 2.6.1., on the basis of the declaration of interchangeability made above.

#### **4.4 MHLW Consideration**

The pharmacopoeial texts referenced in Section 2.1 of this annex can be used as interchangeable in accordance with the conditions set out in this annex. Details of implementation requirements will be provided in the notification by MHLW when this annex is implemented.

### **5. REFERENCES USED FOR THE Q4B EVALUATION**

- 5.1** The PDG Stage 5B sign-off document: *Japanese Pharmacopoeial Forum*, Volume 16, number 4 (December 2007).
- 5.2** The pharmacopoeial references for Sterility Test for this annex are:
- 5.2.1** *European Pharmacopoeia* (Ph. Eur.):  
Supplement 6.3 (official in January 2009), Sterility (reference 01/2009:20601).
- 5.2.2** *Japanese Pharmacopoeia* (JP):  
The 4.06 Sterility Test will be made official via Ministerial Notification (March 2009). The draft English version of the JP text is appended.
- 5.2.3** *United States Pharmacopoeia* (USP):  
<71> Sterility Tests as presented in *Pharmacopoeial Forum Volume 34(6)*, *Interim Revision Announcement No. 6*, official December 1, 2008.

196

197 **English text as provided to the Q4B EWG**

198 *This text below has been provided by the Ministry of Health, Labour and Welfare (MHLW) and*  
199 *represents an English translation of a Ministerial Notification to be published in March 2009.*

200

201 This test is harmonized with the European Pharmacopoeia and the U. S. Pharmacopeia.

202

203 The test is applied to substances, preparations or articles which, according to the  
204 Pharmacopoeia, are required to be sterile. However, a satisfactory result only indicates that no  
205 contaminating micro-organism has been found in the sample examined in the conditions of the  
206 test.

207 **1. Precautions against microbial contamination**

208 The test for sterility is carried out under aseptic conditions. In order to achieve such conditions,  
209 the test environment has to be adapted to the way in which the sterility test is performed. The  
210 precautions taken to avoid contamination are such that they do not affect any micro-organisms  
211 which are to be revealed in the test. The working conditions in which the tests are performed are  
212 monitored regularly by appropriate sampling of the working area and by carrying out appropriate  
213 controls.

214 **2. Culture media and incubation temperatures**

215 **2.1. Introduction**

216 Media for the test may be prepared as described below, or equivalent commercial media may  
217 be used provided that they comply with the growth promotion test.

218 The following culture media have been found to be suitable for the test for sterility. Fluid  
219 thioglycollate medium is primarily intended for the culture of anaerobic bacteria; however, it will  
220 also detect aerobic bacteria. Soya-bean casein digest medium is suitable for the culture of both  
221 fungi and aerobic bacteria.

222

223 **2.2. Fluid thioglycollate medium**

224 **Fluid thioglycollate medium**

225	L-Cystine	0.5 g
226	Agar	0.75 g
227	Sodium chloride	2.5 g
228	Glucose monohydrate/anhydrous	5.5 / 5.0 g
229	Yeast extract (water-soluble)	5.0 g
230	Pancreatic digest of casein	15.0 g
231	Sodium thioglycollate or	0.5 g
232	Thioglycollic acid	0.3 mL
233	Resazurin sodium solution_(1 in 1000), freshly prepared	1.0 mL
234	Water	1 000 mL
235	(pH after sterilization $7.1 \pm 0.2$ )	

236 Mix the L-cystine, agar, sodium chloride, glucose, water-soluble yeast extract and pancreatic  
237 digest of casein with water, and heat until solution is effected. Dissolve the sodium thioglycollate  
238 or thioglycollic acid in the solution and, if necessary, add sodium hydroxide TS so that, after  
239 sterilization, the solution will have a pH of  $7.1 \pm 0.2$ . If filtration is necessary, heat the solution  
240 again without boiling and filter while hot through moistened filter paper. Add the resazurin  
241 sodium solution (1 in 1000), mix and place the medium in suitable vessels which provide a ratio  
242 of surface to depth of medium such that not more than the upper half of the medium has  
243 undergone a colour change indicative of oxygen uptake at the end of the incubation period.  
244 Sterilize using a validated process. If the medium is stored, store at a temperature between 2 °C  
245 and 25 °C in a sterile, airtight container. If more than the upper one-third of the medium has  
246 acquired a pink colour, the medium may be restored once by heating the containers in a water-  
247 bath or in free-flowing steam until the pink colour disappears and cooling quickly, taking care to  
248 prevent the introduction of non-sterile air into the container. Do not use the medium for a longer  
249 storage period than has been validated.

250 Fluid thioglycollate medium is to be incubated at 30-35 °C.

251 For products containing a mercurial preservative that cannot be tested by the membrane-  
252 filtration method, fluid thioglycollate medium incubated at 20-25 °C may be used instead of soya-  
253 bean casein digest medium provided that it has been validated as described in growth promotion  
254 test.

255  
256 Where prescribed or justified and authorized, the following alternative thioglycollate medium  
257 might be used. Prepare a mixture having the same composition as that of the fluid thioglycollate  
258 medium, but omitting the agar and the resazurin sodium solution (1 in 1000), sterilize as directed  
259 above. The pH after sterilization is  $7.1 \pm 0.2$ . Heat in a water bath prior to use and incubate at 30-  
260 35 °C under anaerobic conditions.

261

### 262 2.3. Soya-bean casein digest medium

263	Soya-bean casein digest medium	
264	Pancreatic digest of casein	17.0 g
265	Papaic digest of soya-bean meal	3.0 g
266	Sodium chloride	5.0 g
267	Dipotassium hydrogen phosphate	2.5 g
268	Glucose monohydrate/anhydrous	2.5 / 2.3 g
269	Water	1 000 mL
270	(pH after sterilization $7.3 \pm 0.2$ )	

271 Dissolve the solids in water, warming slightly to effect solution. Cool the solution to room  
272 temperature. Add sodium hydroxide TS, if necessary, so that after sterilization the solution will  
273 have a pH of  $7.3 \pm 0.2$ . Filter, if necessary, to clarify, distribute into suitable vessels and sterilize  
274 using a validated process. Store at a temperature between 2 °C and 25 °C in a sterile well-closed  
275 container, unless it is intended for immediate use. Do not use the medium for a longer storage  
276 period than has been validated.

277 Soya-bean casein digest medium is to be incubated at 20-25 °C.

### 278 3. Suitability of the culture medium

279 The media used comply with the following tests, carried out before or in parallel with the test  
280 on the product to be examined.

### 281 Sterility



282 Incubate portions of the media for 14 days. No growth of micro-organisms occurs.

283 **Growth promotion test of aerobes, anaerobes and fungi**

284 Test each batch of ready-prepared medium and each batch of medium prepared either from  
285 dehydrated medium or from ingredients. Suitable strains of micro-organisms are indicated in  
286 Table 4.06 -1.

287 Inoculate portions of fluid thioglycollate medium with a small number (not more than 100  
288 CFU) of the following micro-organisms, using a separate portion of medium for each of the  
289 following species of micro-organism: *Clostridium sporogenes*, *Pseudomonas aeruginosa*,  
290 *Staphylococcus aureus*.

291 Inoculate portions of soya-bean casein digest medium with a small number (not more than  
292 100 CFU) of the following micro-organisms, using a separate portion of medium for each of the  
293 following species of micro-organism: *Aspergillus niger*, *Bacillus subtilis*, *Candida albicans*.

294 Incubate for not more than 3 days in the case of bacteria and not more than 5 days in the case  
295 of fungi.

296 Seed lot culture maintenance techniques (seed-lot systems) are used so that the viable micro-  
297 organisms used for inoculation are not more than five passages removed from the original master  
298 seed-lot.

299 The media are suitable if a clearly visible growth of the micro-organisms occurs

300 Table 4.06 -1 — *Strains of the test micro-organisms suitable for use in the*  
301 *Growth Promotion Test and the Method suitability Test*

302 Aerobic bacteria

303 *Staphylococcus aureus* ATCC 6538, NBRC 13276, CIP 4.83, NCTC 10788,  
304 NCIMB 9518

305 *Bacillus subtilis* ATCC 6633, NBRC 3134, CIP 52.62, NCIMB 8054

306 *Pseudomonas aeruginosa* ATCC 9027, NBRC 13275, NCIMB 8626, CIP 82.118

307 Anaerobic bacterium

308 *Clostridium sporogenes* ATCC 19404, NBRC 14293, CIP 79.3, NCTC 532 *or*  
309 ATCC 11437

310 Fungi

311 *Candida albicans* ATCC 10231, NBRC 1594, IP 48.72, NCPF 3179

312 *Aspergillus niger* ATCC 16404, NBRC 9455, IP 1431.83, IMI 149007

313 **4. Method suitability test**

314 Carry out a test as described below under Test for sterility of the product to be examined using  
315 exactly the same methods except for the following modifications.

316 **Membrane filtration**

317 After transferring the content of the container or containers to be tested to the membrane add  
318 an inoculum of a small number of viable micro-organisms (not more than 100 CFU) to the final  
319 portion of sterile diluent used to rinse the filter.

320 **Direct inoculation**

321 After transferring the contents of the container or containers to be tested to the culture medium  
322 add an inoculum of a small number of viable micro-organisms (not more than 100 CFU) to the  
323 medium.

324 In both cases use the same micro-organisms as those described above under Growth promotion  
325 test of aerobes, anaerobes and fungi. Perform a growth promotion test as a positive control.  
326 Incubate all the containers containing medium for not more than 5 days.

327 If clearly visible growth of micro-organisms is obtained after the incubation, visually  
328 comparable to that in the control vessel without product, either the product possesses no  
329 antimicrobial activity under the conditions of the test or such activity has been satisfactorily  
330 eliminated. The test for sterility may then be carried out without further modification.

331 If clearly visible growth is not obtained in the presence of the product to be tested, visually  
332 comparable to that in the control vessels without product, the product possesses antimicrobial  
333 activity that has not been satisfactorily eliminated under the conditions of the test. Modify the  
334 conditions in order to eliminate the antimicrobial activity and repeat the method suitability test.

335 This method suitability is performed:

- 336 a) when the test for sterility has to be carried out on a new product;
- 337 b) whenever there is a change in the experimental conditions of the test.

338 The method suitability may be performed simultaneously with the Test for sterility of the  
339 product to be examined.

## 340 **5. Test for sterility of the product to be examined**

### 341 **5.1. Introduction**

342 The test may be carried out using the technique of membrane filtration or by direct inoculation  
343 of the culture media with the product to be examined. Appropriate negative controls are included.  
344 The technique of membrane filtration is used whenever the nature of the product permits, that is,  
345 for filterable aqueous preparations, for alcoholic or oily preparations and for preparations  
346 miscible with or soluble in aqueous or oily solvents provided these solvents do not have an  
347 antimicrobial effect in the conditions of the test.

### 348 **5.2. Membrane filtration**

349 Use membrane filters having a nominal pore size not greater than 0.45 µm whose effectiveness  
350 to retain micro-organisms has been established. Cellulose nitrate filters, for example, are used for  
351 aqueous, oily and weakly alcoholic solutions and cellulose acetate filters, for example, for  
352 strongly alcoholic solutions. Specially adapted filters may be needed for certain products, e.g. for  
353 antibiotics.

354 The technique described below assumes that membranes about 50 mm in diameter will be  
355 used. If filters of a different diameter are used the volumes of the dilutions and the washings  
356 should be adjusted accordingly. The filtration apparatus and membrane are sterilized by  
357 appropriate means. The apparatus is designed so that the solution to be examined can be  
358 introduced and filtered under aseptic conditions; it permits the aseptic removal of the membrane  
359 for transfer to the medium or it is suitable for carrying out the incubation after adding the medium  
360 to the apparatus itself.

### 361 **Aqueous solutions**

362 If appropriate, transfer a small quantity of a suitable, sterile diluent such as a 1 g / L neutral  
 363 solution of meat or casein peptone pH 7.1 ± 0.2 onto the membrane in the apparatus and filter.  
 364 The diluent may contain suitable neutralizing substances and/or appropriate inactivating  
 365 substances for example in the case of antibiotics.

366 Transfer the contents of the container or containers to be tested to the membrane or  
 367 membranes, if necessary after diluting to the volume used in the method suitability test with the  
 368 chosen sterile diluent but in any case using not less than the quantities of the product to be  
 369 examined prescribed in Table 4.06-2. Filter immediately. If the product has antimicrobial  
 370 properties, wash the membrane not less than three times by filtering through it each time the  
 371 volume of the chosen sterile diluent used in the method suitability test. Do not exceed a washing  
 372 cycle of 5 times 100 mL per filter, even if during method suitability it has been demonstrated that  
 373 such a cycle does not fully eliminate the antimicrobial activity. Transfer the whole membrane to  
 374 the culture medium or cut it aseptically into two equal parts and transfer one half to each of two  
 375 suitable media. Use the same volume of each medium as in the method suitability test.  
 376 Alternatively, transfer the medium onto the membrane in the apparatus. Incubate the media for  
 377 not less than 14 days.

378 Table 4.06-2 — Minimum quantity to be used for each medium

Quantity per container	Minimum quantity to be used for each medium unless otherwise justified and authorised
<i>Liquids</i> – less than 1 mL: – 1-40 mL: – greater than 40 mL and not greater than 100 mL – greater than 100 mL : Antibiotic liquids	The whole contents of each container Half the contents of each container but not less than 1 mL 20 mL 10 per cent of the contents of the container but not less than 20 mL 1 mL
Insoluble preparations, creams and ointments to be suspended or emulsified	Use the contents of each container to provide not less than 200 mg
<i>Solids</i> – less than 50 mg – 50 mg or more but less than 300 mg – 300 mg – 5 g – greater than 5 g	The whole contents of each container Half the contents of each container but not less than 50 mg 150 mg 500 mg

379 **Soluble solids**

380 Use for each medium not less than the quantity prescribed in Table 4.06-2 of the product  
 381 dissolved in a suitable solvent such as the solvent provided with the preparation, water for  
 382 injection, saline or a 1 g / L neutral solution of meat or casein peptone and proceed with the test  
 383 as described above for aqueous solutions using a membrane appropriate to the chosen solvent.

384 **Oils and oily solutions**

385 Use for each medium not less than the quantity of the product prescribed in Table 4.06-2. Oils  
386 and oily solutions of sufficiently low viscosity may be filtered without dilution through a dry  
387 membrane. Viscous oils may be diluted as necessary with a suitable sterile diluent such as  
388 isopropyl myristate shown not to have antimicrobial activity in the conditions of the test. Allow  
389 the oil to penetrate the membrane by its own weight then filter, applying the pressure or suction  
390 gradually. Wash the membrane at least three times by filtering through it each time about 100 mL  
391 of a suitable sterile solution such as 1 g / L neutral meat or casein peptone containing a suitable  
392 emulsifying agent at a concentration shown to be appropriate in the method suitability of the test,  
393 for example polysorbate 80 at a concentration of 10 g / L. Transfer the membrane or membranes  
394 to the culture medium or media or vice versa as described above for aqueous solutions, and  
395 incubate at the same temperatures and for the same times.

#### 396 **Ointments and creams**

397 Use for each medium not less than the quantities of the product prescribed in Table 4.06-2.  
398 Ointments in a fatty base and emulsions of the water-in-oil type may be diluted to 1 per cent in  
399 isopropyl myristate as described above, by heating, if necessary, to not more than 40 °C. In  
400 exceptional cases it may be necessary to heat to not more than 44 °C. Filter as rapidly as possible  
401 and proceed as described above for oils and oily solutions.

#### 402 **5.3. Direct inoculation of the culture medium**

403 Transfer the quantity of the preparation to be examined prescribed in Table 4.06-2 directly into  
404 the culture medium so that the volume of the product is not more than 10 per cent of the volume  
405 of the medium, unless otherwise prescribed.

406 If the product to be examined has antimicrobial activity, carry out the test after neutralising this  
407 with a suitable neutralising substance or by dilution in a sufficient quantity of culture medium.  
408 When it is necessary to use a large volume of the product it may be preferable to use a  
409 concentrated culture medium prepared in such a way that it takes account of the subsequent  
410 dilution. Where appropriate the concentrated medium may be added directly to the product in its  
411 container.

#### 412 **Oily liquids**

413 Use media to which have been added a suitable emulsifying agent at a concentration shown to  
414 be appropriate in the method suitability of the test, for example polysorbate 80 at a concentration  
415 of 10 g / L.

#### 416 **Ointments and creams**

417 Prepare by diluting to about 1 in 10 by emulsifying with the chosen emulsifying agent in a  
418 suitable sterile diluent such as a 1 g / L neutral solution of meat or casein peptone. Transfer the  
419 diluted product to a medium not containing an emulsifying agent.

420 Incubate the inoculated media for not less than 14 days. Observe the cultures several times  
421 during the incubation period. Shake cultures containing oily products gently each day. However  
422 when fluid thioglycollate medium is used for the detection of anaerobic micro-organisms keep  
423 shaking or mixing to a minimum in order to maintain anaerobic conditions.

#### 424 **6. Observation and interpretation of results**

425 At intervals during the incubation period and at its conclusion, examine the media for  
426 macroscopic evidence of microbial growth. If the material being tested renders the medium turbid  
427 so that the presence or absence of microbial growth cannot be readily determined by visual  
428 examination, 14 days after the beginning of incubation transfer portions (each not less than 1 mL)

429 of the medium to fresh vessels of the same medium and then incubate the original and transfer  
430 vessels for not less than 4 days.

431 If no evidence of microbial growth is found, the product to be examined complies with the test  
432 for sterility. If evidence of microbial growth is found the product to be examined does not comply  
433 with the test for sterility, unless it can be clearly demonstrated that the test was invalid for causes  
434 unrelated to the product to be examined.

435 The test may be considered invalid only if one or more of the following conditions are fulfilled:

- 436 a) the data of the microbiological monitoring of the sterility testing facility show a fault;  
437 b) a review of the testing procedure used during the test in question reveals a fault;  
438 c) microbial growth is found in the negative controls;  
439 d) after determination of the identity of the micro-organisms isolated from the test, the growth  
440 of this species or these species may be ascribed unequivocally to faults with respect to the  
441 material and/or the technique used in conducting the sterility test procedure.

442 If the test is declared to be invalid it is repeated with the same number of units as in the  
443 original test.

444 If no evidence of microbial growth is found in the repeat test the product examined complies  
445 with the test for sterility. If microbial growth is found in the repeat test the product examined  
446 does not comply with the test for sterility.

447 **7. Application of the test to parenteral preparations, ophthalmic and other non-injectable**  
448 **preparations required to comply with the test for sterility**

449 When using the technique of membrane filtration, use, whenever possible, the whole contents  
450 of the container, but not less than the quantities indicated in Table 4.06-2, diluting where  
451 necessary to about 100 mL with a suitable sterile solution, such as 1 g / L neutral meat or casein  
452 peptone.

453 When using the technique of direct inoculation of media, use the quantities shown in  
454 Table 4.06-2, unless otherwise justified and authorised. The tests for bacterial and fungal sterility  
455 are carried out on the same sample of the product to be examined. When the volume or the  
456 quantity in a single container is insufficient to carry out the tests, the contents of two or more  
457 containers are used to inoculate the different media.

458 **8. Minimum number of items to be tested**

459 The minimum number of items to be tested in relation to the size of the batch is given in Table  
 460 4.06-3.

461 Table 4.06-3. Minimum number of items to be tested

Number of items in the batch*	Minimum number of items to be tested for each medium, unless otherwise justified and authorised**
Parenteral preparations – Not more than 100 containers – More than 100 but not more than 500 containers – More than 500 containers	10 per cent or 4 containers whichever is the greater 10 containers 2 per cent or 20 containers (10 containers for large-volume parenterals) whichever is the less
Ophthalmic and other non-injectable preparations – Not more than 200 containers – More than 200 containers – If the product is presented in the form of single-dose containers, apply the scheme shown above for preparations for parenteral use	5 per cent or 2 containers whichever is the greater 10 containers
Bulk solid products – Up to 4 containers – More than 4 containers but not more than 50 containers – More than 50 containers	Each container 20 per cent or 4 containers whichever is the greater 2 per cent or 10 containers whichever is the greater

462 \* If the batch size is not known, use the maximum number of items prescribed

463 \*\*If the contents of one container are enough to inoculate the two media, this column gives the  
 464 number of containers needed for both the media together.

465