Retrofit Technology Verification

A Texas Perspective

RUDY SMALING

HOUSTON ADVANCED RESEARCH CENTER



Texas Emissions Reduction Plan

- The **Texas Emissions Reduction Plan** (**TERP**) is a comprehensive set of incentive programs aimed at improving air quality in Texas
- The *New Technology Research and Development* (*NTRD*) program is part of TERP and is aimed at stimulating the development and verification of NO_x reduction technology and products
- The *Emissions Reduction Incentive Grants (ERIG)* program is part of TERP and provides grants to eligible projects in nonattainment areas and affected counties. The grants offset the incremental costs associated with reducing NO_x emissions from diesel engines



Texas Emissions Reduction Programs

Texas Legislature

- Established Texas Emissions Reduction plan in 2001
- O NO_x capped at \$15,000/ton
- Funded through registration fees, current level ~\$180M/year

Texas Commission on Environmental Quality

- Administers TERP (ERIG and RGP)
- Sub-contracts the New Technology Research & Development program
- Average NO_x retrofit cost effectiveness approximately \$5500/ton

Texas Environmental Research Consortium

- Non-profit established in 2002 (http://www.tercairquality.org)
- Board of Directors consists primarily of high level public officials
- Sub contracts all work to the Houston Advanced Research Center

Houston Advanced Research Center

- A non-profit research management organization
- HARC Administers NTRD program with oversight from TCEQ



NTRD Legislative Requirements

- Support the development of new technologies that reduce emissions, specifically NO_x
- Support those new technologies which will be commercially available in five years
- Balance between projects for new and existing engines
- Support technologies that are cost effective
 - Texas Legislature capped NO_x value at \$15,000 per ton*
- Minimum reduction in NO_x of 25% required
- Ineligible if already required by law or rule.

*Current TERP cost effectiveness ~\$5,000-\$6,000 per ton NO_x



NTRD Technology Development Strategy

- Focus on major NOx emissions sources
 - On-road, Construction, Marine, Locomotives, Commercial/industrial
- Expedite emissions technology verification & implementation
 - Verification of new retrofit technologies or extend verification to other applications
- Develop new, low-emissions engine technologies
- Develop engine upgrade kits and retrofits
 - Particularly cost-effective when installed at scheduled engine overhaul
- Develop exhaust treatment retrofit technology
 - Critical to match technology and application operational characteristics
- Study and pursue alternative fuels and fuel additive improvements
- Seek opportunities to develop hybrid powertrain projects
 - Energy and emissions win-win solutions



Technology Funding Decisions

- Complicated interplay of science, technology, economics, and policy at both the national and regional level with many stakeholders
- A project portfolio strategy with both targeted and broad funding rounds to balance across a range of applications and technologies
- A pragmatic approach focusing more product development and business sensibility than truly advanced technologies

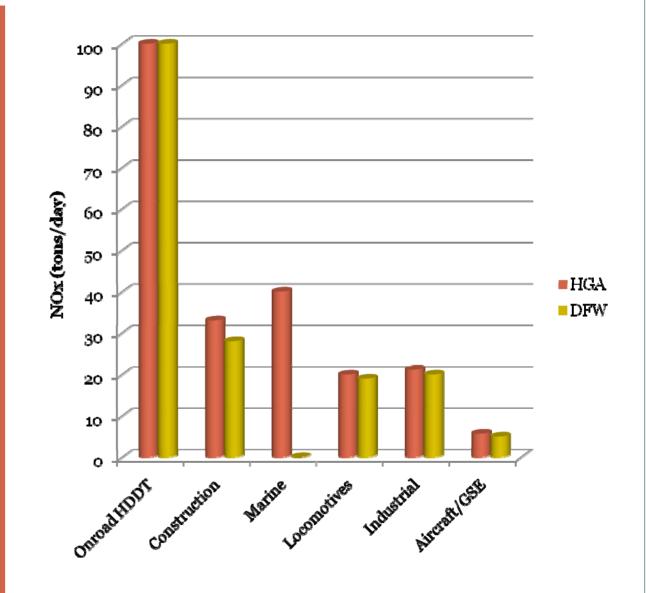


2007 Texas $NO_x Emissions$ Inventory

On-road HDDT by far the largest NO_x source category

Overall category emissions not necessarily the best indicator for NTRD project selection

More detailed evaluation required of the distribution of the various regulated emissions levels within the categories





On-Road HDDT Emissions

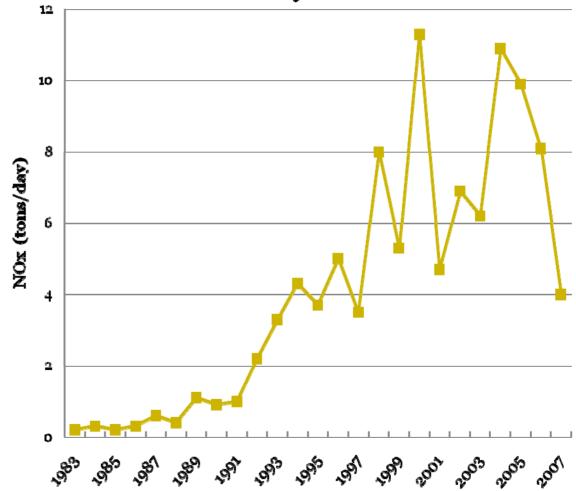
TERP has been very successful replacing pre-1990 engines at ~\$5,000 per ton NO_x

Greater than 90% of NO_x emissions from trucks less than 15 years old

Engine replacement of post-1990 engines half as cost effective as for pre-1990 engines

Largest source category for diesel NO_x emissions

2007 HGB NOx Emissions Distribution By Model Year





Source: TERC H42

HGB Locomotive Emissions

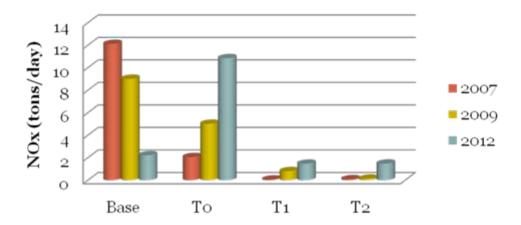
TERP has been very successful replacing uncontrolled or Tier 0 engines at ~\$2,500 per ton NO_x

More than \$120M spent through August 2006

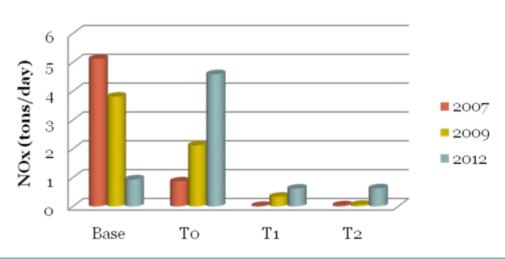
Significant potential left for additional cost effective NO_x reductions

Numbers may not reflect recent switcher locomotive retrofits

Line Haul NOx by Regulated Emissions Tier



Switcher NOx Regulated Emissions Tier





Non-road Construction Equipment Emissions

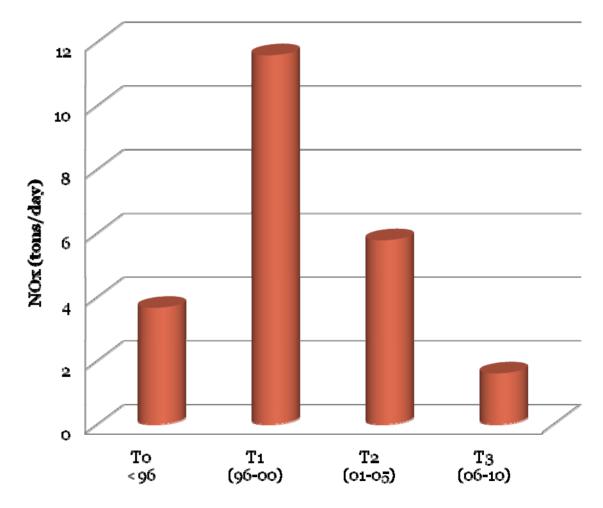
Possibly the most challenging category for reducing NO_x emissions

A wide variety of equipment with many different engines types and sizes

A wide variety of duty cycles

TERP cost effectiveness currently around \$10,000 per ton NO_x

2007 HGB Non-Road Diesel by Regulated Emissions Tier



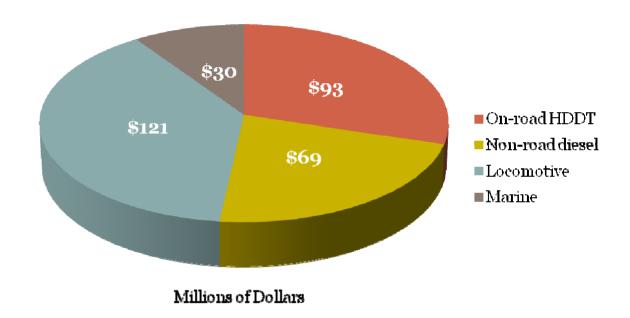


Source: TERC H42

TERP Spending through August 2006

Nearly all TERP funds spent on engine replacements

Largest portion of funds spent in the locomotive sector





| Project | RFGA | Project Title | Applicant | Grant |
|---------|------|---|---|-----------|
| Number | | · | • | Amount |
| N-01 | 1 | Strategic Technology Assessment | ERG | \$199,977 |
| N-02 | 2 | Drayage Drive Cycle Development | UT-Austin | \$212,892 |
| N-03 | 3 | SCR for on- and off-road application | NETT Technologies | \$750,000 |
| N-04 | 3 | UREA SCR retrofit for select Texas HDDE | Volvo/Mack | \$750,000 |
| N-05 | 3 | Off-road SCRT retrofit system | Johnson Matthey | \$749,400 |
| N-06 | 3 | On-road SCRT retrofit system | Johnson Matthey | \$749,400 |
| N-07 | 3 | SCR for non road applications | CCA | \$230,750 |
| N-09 | 3 | DOC + SCR system | ECS | \$560,220 |
| N-11 | 3 | Verification of compact SCR in Locomotives | EFEE | \$116,635 |
| N-12 | 3 | Mechanical variable injection timing | Motive Engineering | \$576,179 |
| N-13 | 3 | DPF system with some NOx reduction | Rypos, Inc. | \$750,000 |
| N-14 | 3 | HC SCR retrofitting of select Texas HDDE | Volvo/Mack | \$750,000 |
| N-15 | 6 | Reformate assisted LNT | Electricore | \$750,000 |
| N-16 | 6 | Exhaust Burner for SCR | Woodward | \$544,914 |
| N-17 | 6 | Low temperature SCR | Cummins | \$750,000 |
| N-18 | 6 | Idle reduction technology | Nextronics | \$408,260 |
| N-19 | 6 | Ceramic catalyst Nox reduction system | Analytical Engineering | \$600,000 |
| N-20 | 6 | Hydraulic Launch Assist refuse hauler | Eaton | \$692,867 |
| N-21 | 7 | 50% NOx Reduction Kit for Marine Engines | Advanced Global Engineering | \$226,427 |
| N-22 | 7 | Urea-SCR System for Marine application | MJ Bradley | \$248,815 |
| N-23 | 7 | XTRM Cat [™] Aftertreatment for Marine | ESW America | \$250,000 |
| N-24 | 8a | EMD645E Overhaul Kit | Electro Motive Diesel | \$409,443 |
| N-25 | 8a | EMD710 Overhaul Kit Phase I | Electro Motive Diesel | \$749,750 |
| N-26 | 8a | EMD645EB/FB Overhaul Kit | Electro Motive Diesel | \$456,200 |
| N-27 | 8a | 25-40% NOx reduction Kit | International Truck & Engine | \$357,720 |
| N-28 | 9 | Biodiesel blend TxLED testing | National biodiesel Board | \$122,775 |
| N-29 | 9 | Biodiesel blend TxLED testing | Viscon | \$250,000 |
| N-30 | 10 | Biodiesel NOx effect R&D | Texas A&M | \$600,000 |



How to Apply

- Funding opportunities are available on a regular basis
- Go to http://www.tercairquality.org/NTRD/Funding/RFGAs/ to see the latest Request For Grant Applications
- Download and complete all required documents and submit by the listed deadline

